

Hydrogenation of Adiponitrile to Hexamethylenediamine over Raney Ni and Co Catalysts

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Table 1. Chemical composition of the Raney Ni and Co catalysts.

wt. %	Raney Ni	Raney Co
Ni	92.8	2.8
Co	0	91.3
Al	6.8	3.5
Fe	0.4	0.3
Cr	0	2.1