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Preparation of Porous Composite Phase Na Super Ionic Conductor Adsorbent by In Situ Process for Ultrafast and Efficient Strontium Adsorption from Wastewater

Yuliang Chen ¹, Xiangbiao Yin ², Hao Fu ^{1,3}, Zheyang Lin ¹, Guangcan Ma ¹, Xinpeng Wang ^{1,*}, Qingsong Wang ⁴ and Fangqiang Chen ^{4,*}

- ¹ School of Resources, Environment and Materials, Guangxi University, 100 Daxue East Road, Nanning 530004, China
- ² School of Nuclear Science and Technology, University of South China, 28 Changsheng West Road, Hengyang 421001, China
- ³ School of Chemistry & Chemical Engineering, Guangxi University, Nanning 530004, China
- ⁴ Nuclear and Radiation Safety Center, MEE, 9 East Zhixing Road, Beijing 102400, China
 - * Correspondence: wangxinpeng@gxu.edu.cn (X.W.); frankcfq@126.com (F.C.)

Abstract: Strontium, the main component of radioactive nuclear wastewater, is characterized by a high fission yield and an extended half-life. It is easily absorbed by the human body, thus greatly threatening the environment and the human body. In this study, a mesoporous composite phase sodium superionic conductor (NVP@NMP) was synthesized by the droplet template method, and the rapid capture of Sr²⁺ from wastewater was achieved by constructing a nano-heterogeneous interface to increase the ion diffusion rate. NVP@NMP showed efficient and rapid removal of strontium ions in adsorption kinetics, isothermal adsorption, solution pH, and interfering ions concentration tests. Especially the equilibrium time of 2 min for strontium absorption by NVP@NMP and a maximum theoretical adsorption capacity of 361.36 mg/g. The adsorption process was spontaneous, endothermic, and feasible. At higher concentrations of other competing ions (Na, K, Ca, Mg, and Cs), the adsorbent exhibited higher selectivity towards Sr²⁺.TEM, XPS, and XRD analyses revealed that ion exchange was the main mechanism for the NVP@NMP ultrafast adsorption of Sr²⁺. In this research, we investigated the feasibility of ultrafast strontium absorption mechanism of NASICON materials through XPS.

Keywords: NASICON; ultrafast adsorption; strontium; ion exchange; wastewater

1. Introduction

With the increasing demand for energy in modern society, nuclear energy has become one of the most important nonrenewable energy worldwide [1–5]. ⁹⁰Sr is the product of ²³⁵U nuclear fission, and it is considered one of the most dangerous radionuclides owing to its long half-life, high fission yield, and high solubility in solution [6–8]. In addition, ⁹⁰Sr can be easily absorbed by the human body and remains in bones [9,10], which can eventually lead to bone cancer and leukemia[11–13]. Thus, the study of the efficient removal of ⁹⁰Sr in a water solution environment system is crucial. To date, a variety of technologies, including adsorption [14], filtration [15], membrane separation [16], ion exchange resin [17,18], and chemical precipitation [19]methods, have been used to capture ⁹⁰Sr from contaminated nuclear wastewater. Among these purification methods, adsorption has attracted considerable scholarly attention owing to its low cost, simple operation, less susceptibility to secondary contamination, superior adsorption capacity, and selectivity for systems with low concentrations of the target ions [20,21]. Commercially

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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https://creativecommons.org/license s/by/4.0/). available conventional adsorbents, such as zeolites [22], resins [23], activated carbon [24], and minerals [25], have been used to remove ⁹⁰Sr. However, these adsorbents exhibit low selectivity and long equilibrium adsorption times when adsorbing ⁹⁰Sr from wastewater, thus making them unsuitable for removing ⁹⁰Sr from wastewater. Therefore, the development of new techniques and materials for the fast and effective removal of ⁹⁰Sr from waste water is vital and urgent.

Recently, sodium superionic conductor (NASICON)-structured phosphates have been widely studied because of their fast Na⁺ diffusion rate and good structural stability [26,27]. The composition of NASICON material can be denoted as Na_{*}M_y(XO₄)₃, where M is the transition metals (such as V, Fe, Mn, etc.), and X is S, P, Si, As. The unit structure composed of angle sharing MO₆ octahedra and PO₄ tetrahedra form a 3D framework with migration channels for easy release of Na⁺ [28,29]. NaMnPO4 (NMP), as a typical NA-SICON structural material, has two different phases: maricite and olivine [30]. Compared with the olivine phase, the maricite phase (M-NMP) is thermodynamically stable. However, the lack of diffusion channels in the crystal structure of M-NMP decreases the release efficiency of sodium ions. Rapid adsorption of ⁹⁰Sr can be effectively achieved by improving the ion release efficiency of M-NMP. NMP materials are currently being modified by reducing their particle size [31]and ion doping [32].

Herein, a NASICON material (NVP@NMP) with large contact area, good structural stability and ultra-fast adsorption kinetics was constructed by the droplet templating method. The adsorption capacity of NVP@NMP for strontium ions in solution was investigated for the first time by a series of batch experiments. Compared with other adsorbents, our designed and synthesized hierarchical porous NMP@NMP exhibited high adsorption capacity (361.36 mg/g) and remarkable adsorption kinetics (2 min) owing to its excellent crystal structural and component properties when it was used as an adsorbent for radionuclides in water. The adsorption mechanism of NVP@NMP was investigated by XRD, XPS and quantitative experiments.

2. Materials and Methods

2.1. Material and Reagents

Vanadic oxide (V₂O₅), oxalic acid dihydrate (H₂C₂O₄·2H₂O), sodium carbonate (Na₂CO₃), phosphoric acid(H₃PO₄), manganese chloride tetrahydrate (Mn(CH₃COO)₂·4H₂O), and polyvinyl pyrrolidone (PVP) were purchased from Aladdin. Strontium nitrate, cesium nitrate, sodium nitrate, magnesium nitrate hexahydrate, potassium nitrate, and calcium nitrate anhydrous were purchased from Damao Chemical Reagent Factory. Ethanol was purchased from Sinopharm Chemical Reagent Co. (Shanghai, China). A certain concentration of strontium adsorbed solution was obtained by dissolving strontium nitrate in deionized water, and the Sr²⁺ standard solutions for atomic absorption spectrophotometer (AAS) analysis. All reagents were used without further purification.

2.2. Synthesis of Na₃V₂PO₄@NaMnPO₄ (NVP@NMP)

In detail, 0.05 mmol of V₂O₅ and 0.2 mmol of H₂C₂O₄·2H₂O were added to 25 mL of deionized water at 80 °C and stirred for one hour. After the solution was naturally cooled to room temperature, 1.5 mmol of H₃PO₄, 0.75 mmol of Na₂CO₃, 0.9 mmol of Mn(CH₃COO)₂·4H₂O, 50 mg of PVP. The EtOH were added into the mixed solution in ten fractions. The resultant solution was aged at 100 °C for 24 h in an oven. Afterward, NVP@NMP (1V: 9Mn) was obtained from the precursor by preheating the membrane at 350 °C for 5 h, followed by annealing at 700 °C for 8 h in a nitrogen atmosphere at a heating rate of 5 °C/min. NVP@NMP was synthesized by varying V: Mn molar ratios. The preparation method of NVP and NMP was the same as that of V-doped NVP/NMP without Mn(CH₃COO)₂·4H₂O or V₂O₅ addition.

2.3. Characterization

The composition and physical features of different V: Mn molar ratios NVMP composites were research using different techniques. The crystal information of NVP/NMP were obtained by X-ray powder diffraction (Bruker, D8 Discover diffractometer, Germany) using Cu K α radiation (40 kV, 40 mA, λ = 1.54 Å) at 2 θ = 10–80° and a speed of 5°/min. The morphological features of adsorbents were examined using scanning electron microscopy (Sigma 300, Carl Zeiss AG, Jena, Germany), and energy dispersive spectroscopy (EDS) was used to characterize morphology and element contents in the samples before and after adsorption. The zeta potential (NanoBrook Omni, Brookhaven, New York, NY, USA) of the adsorbent samples were measured at 25 °C, and the samples to be tested were dispersed in aqueous solutions of different pH values at a concentration of 0.2 mg/mL. The concentration of metal ions in the solution was measured using AAS (AA-7000, Shimazu, Japan). Transmission electron microscopy (TEM, FEI TECNAI G2 F30, FEI, USA) was used to study the microstructure composition of adsorbent. The surface chemical composition of the adsorbent was studied by X-ray photoelectron spectroscopy (XPS, ESCALAB 250XI+, Thermo Fisher Scientific, Waltham, MA, USA). The pore size distribution and adsorption characteristics of adsorbents were determined using nitrogen adsorption/desorption isotherm and a BET-surface area analyzer (Micromeritics, TriStar II 3020, Norcross, GA, USA).

2.4. Batch Adsorption Experiments

The adsorption performance of NVP@NMP was evaluated via batch experiments. The adsorption stock solution of Sr²⁺ was obtained by dissolving Sr(NO₃)₂ in deionized water. Precisely, 1 mol/L of NaOH and HNO₃ solution was used to adjust the pH of the adsorption stock solution (pH value from 2 to 10). The effects of different adsorbent dosages (0.6–1.4 g/L) on Sr²⁺ adsorption was determined at the initial Sr²⁺ concentration (100 ppm). The adsorption kinetic experiments were controlled with an initial solution concentration of 100 ppm, and contact times were set from 0.17 to 300 min. All adsorption experiments were performed at pH = 3 and room temperature (298K) unless otherwise stated. The Effects of competitive ions on Sr²⁺ adsorption, the initial concentration of 10 ppm (0.11 mmol/L) at pH = 3, the concentrations of the remaining competing ions were calculated based on the ratio. The actual water adsorption, 50 mg of adsorbent was added to the water sample with an initial concentration of 10 ppm at pH = 3 for 10 min. The water sample were collected by Beihai Guangxi province.

The equilibrium of the NVP@NMP at the pH = 3.0 of the solution and at different temperatures (298K, 308K, 318 K) were researched.

The equilibrium adsorption amounts of Sr²⁺ were estimated as follows:

$$q_e = (C_0 - C_e) \cdot V/m \tag{1}$$

where the initial concentration of Sr^{2+} was *Co* (mg/L), and the initial concentration of the Sr^{2+} were 50–500 ppm.

The final concentration of the tested pollutants Ce (mg/L) is at equilibrium, the adsorption stock solution volume is V (L), and the mass of NVP@NMP adsorbent is m (mg).

The distribution coefficient (*K*_d) can be expressed as follows:

$$K_d = \frac{1000V}{m} \times \frac{C_0 - C_e}{C_e} \tag{2}$$

The adsorption kinetics of NVP/NMP were discussed by pseudo-first-order kinetics, pseudo-second-order kinetics and intraparticle diffusion models; these models are given by:

$$q_t = q_e (1 - e^{-k_1 t}) \tag{3}$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \tag{4}$$

$$q_t = k_{ig} t^{1/2} + C (5)$$

where the adsorption capacities at time *t* was *qt* (mg/g), the adsorbate amount at equilibrium was q_e (mg/g). The adsorption rate constants of pseudo first-and second-order kinetic models were k_1 (min⁻¹) and k_2 (g/mg/min), respectively.

The Langmuir and Freundlich equations were used to fit the Sr²⁺ at different temperatures:

$$q_e = \frac{q_{max} \cdot b \cdot C_e}{(1 + bC_e)} \tag{6}$$

$$q_e = k_F C_e^{1/n} \tag{7}$$

where, are constants of the maximum adsorption volume was q_{max} (mg/g), the factor of the Freundlich model were b (mg(1-n)Ln/g) and n.

The equilibrium constant was used to evaluate the shape of the isotherm, and it is expressed as

$$R_L = \frac{1}{1 + b C_0}$$
(8)

where *b* is the Langmuir constant, and *Co* (mg/L) is the initial concentration of adsorption. When $0 < R_L < 1$, the adsorption is favorable if $R_L = 1$ (linear), $R_L > 1$ (unfavorable), and $R_L = 0$ (irreversible).

The Gibbs free energy (ΔG^o), standard enthalpy ΔH^o (), and entropy (ΔS^o) were calculated as follows:

$$\Delta G^o = -RT ln K_d \tag{9}$$

$$\Delta H^o = \Delta G^o + T \Delta S^o \tag{10}$$

$$lnK_d = \Delta S^0/R - \Delta H^0/RT \tag{11}$$

where the gas constant (*R*) is 8.314 J/mol/K, and the distribution coefficient is *Kd*.

3. Results and Discussion

3.1. Characterization of NVP@NMP

The main synthesis process of NVP@NMP is shown in Figure S1. The mixture of NVP@NMP precursor, ethanol, and deionized water under the action of hydrogen bonds formed droplet templates. PVP enabled the precursor to maintain the stability of the mesoporous/macropore structure formed on the surface during high-temperature calcination and reduced the thermodynamically unfavorable contact area between the droplet template and the NVP@NMP precursor.

The X-ray diffraction patterns of the NVP/NMP are shown in Figure 1a. The characteristic peaks of NMP at 19.52°, 19.91°, 23.42°, 23.74°, 32.55°, 32.79°, 34.38°, and 35.07° were assigned to (020), (011), (120), (111), (220), (211), (031), and (002), respectively, which confirmed the typical M-NMP (JCPDS No. 84-0852) with the space group of Pmnb and high crystallinity [33]. With the increasing V element content, the relative crystallinity of the NVP gradually increased, which appeared at $2\theta = 14.30^\circ$, 31.59° , 32.05° , 35.74° , and 48.65° assigned to (012), (211), (116), (300), and (226), respectively. When V completely replaced Mn, a new phase was formed through crystal transformation, and the peaks at $2\theta = 14.297^\circ$, 31.589° , 32.053° , 35.743° , and 48.650° were assigned to (012), (211), (116), (300), and (226), respectively. If the normal time of the NASICON-type NVP of rhombohedral space group (R3C) (JCPDS. No.53-0018). The morphology information of the samples with

different V-doping ratios was examined using SEM, and the results are shown in Figures 1b and S2. The pores of NMP samples exhibited a macroporous/mesoporous hierarchical distribution without the addition of V. In addition, the SEM image showed that NMP exhibited a uniformly distributed hierarchical macroporous/mesoporous structure when V was not added. The N₂ adsorption-desorption isotherms were measured to obtain the detail information of BET surface and pore volumes.



Figure 1. (a) XRD patterns of different V: Mn molar ratio adsorbents, (b) SEM image of 1V: 9Mn NVMP, (c) N₂ adsorption isotherms of different adsorbents, (d) N₂ adsorption isotherms of 1V: 9Mn (inset: pore size distribution), (e) Relationships among BET surface area, pore volume and different V: Mn molar ratio, (f) TEM image of 1V: 9Mn NVP@NMP, and (g) 1V: 9Mn NVP@NMP corresponding element mapping.

The results show (Figure 1c) that the amount of nitrogen adsorbed by the samples gradually decreases with the increase of V addition, the adsorption isotherm shows a capillary condensation step. Especially, the isotherm of 1V: 9Mn was type-IV curves with an H₃ hysteresis loop (Figure 1d). It is implied that 1V: 9Mn suggests the existence of macropores and mesopores, and the main pore size was estimated to be about 14.55 nm from the Barrett–Joyner–Halenda (BJH) pore size distribution. With the increase of V doping, the pore volume of the sample gradually decreased. This phenomenon is attributable to the increase in V doping, affecting the growth of NVP and NMP crystals and blocking the pores. The BET surface area and pore volume (Figure 1e) gradually decreased as the addition of V increased. The decrease in BET surface area may be attributed to the V competing with the original NMP phase after the introduction of NVP, and the pores on the surface of the sample were plugged, thus reducing the BET surface area. To understand the specific surface/interface microstructure of NVP@NMP, 1V: 9Mn was examined using TEM. As shown in Figure 1f, a clearly lattice stripe with a spacing of \approx 2.201 Å, corresponding to the NMP of (040) crystal plane, was observed on the right side. The adjacent outer layer showed lattice fringes with a spacing of ≈ 2.510 Å, corresponding to the (300) plane of NVP, confirming the existence of a mixed NVP@NMP two-phase crystal structure. In addition, a nano-heterogeneous interface was observed between the primitive NMP and NVP-doped phases, which might promote the rapid diffusion of sodium ions during the adsorption process. As shown in Figure S3, the selected area electron diffraction mode of 1V: 9Mn exhibited a polycrystalline phase [34]. Furthermore, the EDS (Figure

1g and S4) revealed that 1V: 9Mn had a uniform distribution of Na, Mn, V, P, and O on the surface with an atomic ratio of 6.62: 0.8: 6.04:7.33:34.97.

3.2. Effects of Adsorbent Dosage and pH on Sr Adsorption

The effect of the adsorbent amount and V: Mn molar ratio on strontium adsorption onto NVP/NMP is shown in Figure 2a. The removal rate of the adsorbents increased as the adsorbent amount from 0.6 to 1.4 mg/mL. When the adsorbent amount exceeded 1.0 to 1.4 mg/mL, little change was observed in the removal of Sr^{2+} by the adsorbents (just increase ~2%). This phenomenon is attributable to the competition of active adsorption sites resulting from the increased adsorbent concentration, thereby reducing the adsorption performance [35]. In Figure 2a, the remove rate of Sr^{2+} using the pristine NVP and NMP was low, and the removal rate of Sr^{2+} using adsorbents decreased with the increasing addition of V.



Figure 2. (a) The adsorbent dosage on the adsorption capacity of Sr^{2+} , (b) zeta potential of 1V: 9Mn at different pH values, (c) removal efficiency of Sr^{2+} with 1V: 9Mn at different pH values.

Considering that the pH of radioactive seawater could vary from acidic or alkaline, we chose a larger pH range of 2–10 to test the adsorption performance of the adsorbent under different pH conditions. The relationship between the pH value of the solution and zeta potential is shown in Figure 2b. The Zeta potential results indicated a rapid decrease of the NVP@NMP surface from -3.82mV to -37.26mV at the same pH conditions. The negative charge formed a strong electrostatic interaction between the adsorbent and Sr²⁺. As the pH value increased, the adsorption quantity gradually increased (Figure 2c), the adsorption capacity increased from 115.56 to the maximum of 142.78 mg/g until the pH 10. This result indicating that 1V: 9Mn had excellent adsorption performance in the large pH range (2–10). The increase in pH of the solution reduced the protonation and enhanced the interaction between the adsorbent. Based on the experimental results and the adsorption environment of acidic radioactive wastewater, pH = 3 adsorbent amount is 1.0 mg/mL and 298K were selected for further adsorption experiments.

3.3. Kinetics of Sr²⁺ Adsorption

The adsorption time between the adsorbent and the adsorbate in the solution is an important factor affecting the adsorption efficiency. The results are shown in Figure 3a, with the different molar ratios of NMP@NVP reaching the adsorption equilibrium in a short time. At 2 min, the removal rate of Sr²⁺ from the solution using 1V: 9Mn was 99%. Compared with the adsorbents at other molar ratios (Figure 3b), 1V:9Mn exhibited an ultrafast adsorption equilibrium time.

To study the adsorption kinetics of Sr^{2+} on 1V: 9Mn, three kinetic models were selected (pseudo-first-order, second-order kinetic, and internal diffusion models) to fit the adsorption process. The fitting results (Figure 3c and Table 1) showed that the secondorder kinetics had a higher degree of correlation coefficient and could better represent the adsorption process of the adsorbate at equilibrium, which means that the adsorption reaction of NVP@NMP is controlled by chemical adsorption process rather than physical adsorption process. Specifically, 1V: 9Mn had a shorter adsorption equilibrium time than other adsorbents, and the plot of t/qt vs. t showed a linear relationship (the high correlation coefficients $R^2 > 0.99$, the equilibrium adsorption of $Sr^{2+}(q_e = 102.35mg/g)$ was consistent with theoretical values ($q_{e,cal} = 101.83mg/g$), where indicated that the adsorption process of 1V: 9Mn was chemisorption. Moreover, the rate constant of second-order kinetics was relatively high ($K_2 = 0.05$ g/mg/min) than other molar ratios, implying that the 1V: 9Mn had an ultrafast adsorption rate.



Figure 3. (a) NVP@NMP adsorption kinetic curves, (b) 1V: 9Mn adsorption kinetic curve (second-order adsorption kinetic fitting curves, EC = Equilibrium concentration), (c) Pseudo-first-order model, pseudo-second-order model and intraparticle diffusion models.

To understand the ultrafast kinetics of the 1V: 9Mn, the adsorption kinetic data of the 1V: 9Mn before 30 min were selected for internal diffusion model fitting. The fitting results showed two different sorption stages (Figure 3c), indicating that the adsorption process of the 1V: 9Mn was controlled with two steps [36]. The first stage was liquid film diffusion, mainly the diffusion of adsorbent from high-concentration solution to low-concentration water film. The large surface area of 1V: 9Mn provided more active sites on the surface, thereby increasing the Sr²⁺ removal rate from the solution. Because of the charge effect, Sr²⁺ in the solution was attracted to the sample surface and permeated to the adsorbent surface through the liquid film, thus increasing the adsorption process. The second stage was intraparticle diffusion. In this stage, the adsorbent diffused further from the surface to the interior through the pores. In this process, Sr^{2+} moves to the corresponding active site and exchanges ions with Na⁺. The fitted images showed that the liquid film diffusion phase of strontium occurred before 2 min, the intra-particles diffused after 2 min. None of the fitted curves of the intraparticle diffusion model passed the origin, illustrating that the adsorption process was not the only controlled by the intraparticle diffusion. Thus, the adsorption process occurred due to chemical adsorption under the synergistic effect of strong charge effect and intraparticle diffusion [37]. This excellent adsorption equilibrium time can be attributed to the following reasons: (i) the porous structure and large specific surface area improve the contact efficiency between the active site and the target ions on the adsorbent surface. (ii) The nano-heterogeneous interface resulting from the composite of NVP and NMP phases (Figure 2e) facilitated the diffusion of sodium ions at the interface and improved the ion exchange rate [34,38].

Table 1. Different NVP@NMP of the adsorption kinetic model fitting of Sr2+.

Adsorbents	Pseudo-First-Order			Pseudo-Second-Order			FT (')
	<i>K</i> 1 (L/min)	qe	R ²	K2 (g/mmol/min)	<i>q</i> e	R ²	— E.I. (min)
1V: 9Mn	3.01	99.23	0.97	0.05	101.83	1.00	2
3V: 7Mn	2.57	98.09	0.97	0.03	102.04	0.99	5
5V: 5Mn	1.69	98.40	0.98	0.02	102.04	0.99	20

7	V: 3Mn	1.34	98.20	0.98	0.02	102.14	0.99	30
9	V: 1Mn	0.72	93.35	0.97	0.01	102.35	0.99	60
	NVP	1.05	97.33	0.99	0.01	102.04	0.99	40
	NMP	0.83	94.78	0.98	0.01	102.14	0.99	40

3.4. Effects of Concentrations and Temperature on Sr²⁺ Adsorption

Temperature can directly influence the adsorption process of pollutants [39]. To determine the saturated adsorption capacity (q_{max}) of the adsorbent, the adsorption isotherm of different molar ratios was investigated. R² (>0.99) of the Langmuir model was higher than that of the Freundlich model (Figures 4a and S5, Table S1). The adsorption capacity using the Langmuir model fitting (1V: 9Mn) was 198.88, 283.16, and 361.36 mg/g at 298, 308, and 318 K, respectively.



Figure 4. (a) isothermal adsorption fitting curve of Sr²⁺ adsorption using 1V: 9Mn at different temperatures and concentrations (solid lines is Langmuir model, dashed lines is Freundlich model), (b) thermodynamic investigations of 1V: 9Mn.

The equilibrium constant R_L (L/mg) in the Langmuir model can be used to confirm whether the adsorption is favorable or unfavorable [40]. The equilibrium constant (R_L) was calculated using Equation (5), and the results obtained ranged from 0.02 to 0.03, indicating that the adsorption is favorable. As shown in Table 2, both the adsorption capacity and the ultrafast adsorption kinetic equilibrium time of the adsorbent in this study were higher than most of those reported in the literature.

Adsorbent	pН	E.T. (min)	<i>qe</i> (mg/g)	Reference
Covalent triazine framework-B	2–9	10	35.61	[41]
Metakaolin/slag-based zeolite microspheres	2–8	60	37.04	[42]
Uranyl and strontium ion-im- printed aerogel	2–7	120	160	[43]
Nano ZrO2-MnO2	4–6	30	65.7	[44]
Thiacalixarene-functionalized graphene oxide	7–9	55	101.10	[45]
Layered sodium vanadosili- cates	2.5–11	5	174.30	[46]
Na/Zn/Sn/S	2-12	5	32.30	[12]
Sodium manganese silicate material	2–12	1	249.00	[47]
1V: 9Mn NVMP	2–10	2	198.88	This work

Table 2. Comparison of NVP/NMP with other adsorbents.

To further understand the effect of temperature, the relationship between thermodynamic parameters and reaction temperature was explored using the reaction principle of adsorbent. The results are demonstrated in Figure. 4b, and the corresponding data are showed in Table 3. The negative value of ΔG^o and positive value of enthalpy (ΔH^o and ΔS^o) indicates that adsorption is feasible and spontaneous. In addition, the values of the Gibbs free energy decreased from -25.45 to -30.00 as the temperature increased from 298 to 318 K. This result confirmed that the temperature influenced the adsorption process of strontium ions.

Table 3. Thermodynamic parameters for 1V: 9Mn NVP@NMP.

Temperature (K)	ΔH^o (kJ/mol)	ΔS^o (kJ/mol/K)	ΔG^o (kJ/mol)
298			-25.45
308	42.29	0.23	-27.73
318			-30.00

3.5. Effects of Competitive Ions on Sr²⁺ Adsorption

Batch experiments were conducted on the adsorbent at different concentrations of competing ions to investigate the effect of competitive ions on the adsorption performance of the adsorbent. The results are shown in Figure 5a. With the increasing concentration of coexisting ions, the removal rate of Sr^{2+} gradually decreased. However, Na⁺ and K⁺ had a slight effect on the adsorbent. When the cation concentration was 100 mmol/L, the removal efficiency of Sr^{2+} was 75% and 70%. Conversely, Ca^{2+} and Mg^{2+} greatly impacted the adsorbent efficiency. When the concentration was 100 mmol/L, the removal efficiency of Sr^{2+} was 46% and 57%.



Figure 5. (**a**) Sr²⁺ adsorption efficiency at different concentrations of competing ions, (**b**) Sr²⁺ adsorption efficiency at different Molar rate (Cs/Sr).

As a major element in nuclear fission, strontium separation in cesium-containing solutions facilitates resource recovery. We also investigated the selective adsorption ability of 1V: 9Mn when Cs⁺ and Sr²⁺ coexist (Sr²⁺ concentration was 10 mg/L). The results (Figure 5b) show that the Cs/Sr molar ratio was 0.5, R_{Cs} = 13.09%, and R_{Sr} = 98.95%. Even when the Cs/Sr molar ratio was 10:1, the removal rate (87.28%) of Sr²⁺ were at high levels in acidic solutions (pH = 3). The above results indicate that the strontium ion capturing ability of 1V: 9Mn is less affected by competing ions and Cs+.

3.6. Sr²⁺ Adsorption with Actual Water

To better study the adsorption performance of the adsorbent for strontium ions in the real water environment, we spiked seawater (SW), tap water (TP), and lake water (LW). The results are shown in Figure. S6. The removal rate of Sr^{2+} in different real water environments was 97.6%, 94.2%, and 91.3%. The experimental results confirm that 1V: 9Mn has a good ability to remove Sr^{2+} in the solution.

3.7. Adsorption Mechanism

To investigate the adsorption mechanism of 1V: 9Mn, the adsorption of Sr^{2+} and desorption of Na⁺ were determined at the initial concentration of strontium ions (150–750 mg/L), and their quantitative relationship is shown in Figure. 6a. At different adsorption temperature, the experimental data were fitted as lines (slopes near 2, R² > 0.98), meaning that 1 mol of Sr^{2+} was adsorbed when 2 mol of Na⁺ was released in the solution and that Na⁺ exchanged ions with Sr^{2+} .

To investigate the crystal structure changes of NVP@NMP after the adsorption of Sr2+, the changes of NVP@NMP before and after the adsorption were analyzed by SEM, XRD and TEM. The SEM image and elemental mapping of NVP@NMP after adsorption are provided in Figure 6d, which characterized the morphological changes and surface elemental distribution of NVP@NMP after strontium ion adsorption. The new crystalline material on the sample surface after adsorption can be clearly observed in Figure 6d, and the uniform elemental distribution of Sr on the NVP@NMP surface indicated that the Sr²⁺ were successfully adsorbed on the surface of the NVP@NMP. To determine the composition of the crystals precipitated on the adsorbent surface, the samples were analyzed by XRD. The XRD patterns of sample before and after adsorption are shown in Figure. 6b. The peaks at 20 of 24.89, 30.81, 32.03, 32.80, 43.11, 50.97 corresponding to Sr₅(PO₄)₃(OH) and Sr₃(Mn(OH)₆)₂. The NVP@NMP samples of Sr²⁺after adsorption was analyzed by TEM, as shown in Figure 6c, the lattice stripes of 1.81 and 2.39 Å could be assigned to the (202) facet of $Sr_5(PO_4)_3(OH)$ and the (611) facet of $Sr_3(Mn(OH)_6)_2$, respectively, consistent with the XRD results. This result indicated that Sr²⁺ are immobilized on the sample surface in the form of Sr₅(PO₄)₃(OH) and Sr₃(Mn(OH)₆)₂.

Subsequently, the XPS full spectrum analysis of the samples before adsorption showed in Figure 7a that the main elements contained in the samples were Na, Mn, V, P, and O, which was consistent with the results reported in the literature [41–43].

After the Sr²⁺ was adsorbed, the signal peak of Sr²⁺ appeared on the XPS spectra (Figure 7b) due to the overlap of the signal peaks of Sr3d and P2p at 133.73 eV, resulting in a significantly higher peak intensity at this location than that of the sample before adsorption. Sr3d was divided into two peaks: Sr 3d5/2 at 134.06 eV and Sr 3d3/2 at 135.86 eV, which was consistent with that in the literature report [44–46], confirming that Sr²⁺ was successfully adsorbed on the sample surface.



Figure 6. (a) Amount of Sr²⁺ adsorbed and Na⁺ released in quantitative experiments (m/v = 1, pH = 3, t = 30 min). (b) XRD patterns of adsorbent before and after adsorption; (c) TEM images of 1V: 9Mn

and the enlarged images of the white regions, as indicated in the panels; (d) SEM image and the corresponding elemental (Na, V, P, O, Mn, and Sr) mapping images of the NVP@NMP (1V: 9Mn).

For the others, the O high-resolution XPS pattern (Figure 7c) was shifted to higher binding energy (from 531.20 to 531.56 eV), while the Na KLL peak disappeared, indicating that Na⁺ was released into the solution during the adsorption process and exchanged ions with Sr²⁺ and that a chemical bond was formed between the adsorbed Sr²⁺ and oxygen. The high-resolution Mn 2p spectrum of 1V: 9Mn is shown in Figure. 7d. Before adsorption, four fitted peaks were centered at 641, 642.5, 653.15, and 654.4 eV, indicating the presence of Mn²⁺ and Mn³⁺ in the adsorbent. After Sr²⁺ was adsorbed, the binding energy of Mn3+ increased (from 642.5 to 642.86 eV), indicating that the Sr²⁺ in the solution was bonded to MnO6. Moreover, the analysis of Na high-resolution XPS patterns (Figure 7e) revealed that the intensity of the characteristic peaks of Na1s significantly decreased before and after adsorption. Specifically, the adsorbed Na1s significantly shifted to lower binding energy (from 1072.28 to 1071.72 eV). This phenomenon was due to the release of Na⁺ from NVP@NMP and exchange with Sr²⁺[48–53].



Figure 7. (**a**) XPS full spectrum analysis before and after Sr²⁺ adsorption by 1V: 9Mn NVP@NMP (**b**) High-resolution XPS spectrum analysis of Sr 3d region; (**c**) O 1s high-resolution XPS spectrum before and after adsorption; (**d**) Mn 2p region; (**e**) Na 1s region;.

In summary, the ultrafast adsorption mechanism of NVP/NMP (1V: 9Mn) can be described as follows (Figure 8): (1) Sr²⁺ accumulated on the adsorbent surface due to electrostatic and concentration effects. (2) When Sr²⁺ was adsorbed onto the sample surface, sodium ions were released from the crystal structure into the solution to exchange ions with strontium ions. The ion exchange mechanism of NVP@NMP can be described as:

$$xSr^{2+}+NaMnPO_{4}\rightarrow SrxNa_{1-2x}MnPO_{4}+2xNa_{+}$$
(12)



After ion exchange, Sr^{2+} was bonded to PO₄ and MnO₆ in the crystal structure and then formed $Sr_5(PO_4)_3(OH)$ and $Sr_3(Mn(OH)_6)_2$.

Figure 8. Mechanism of Sr²⁺ adsorption onto NVP@NMP.

4. Conclusions

In summary, we have successfully synthesized porous NVP@NMP with a nano-nonhomogeneous interfacial crystal structure through a simple polymer droplet templating strategy. The nano-nonhomogeneous interfacial crystal structure enhanced the activity of M-NMP, thus promoting the diffusion efficiency of Na⁺. NVP@NMP was used to remove Sr²⁺ from wastewater. NVP@NMP (1V: 9Mn) exhibited remarkable adsorption properties for Sr²⁺, such as ultrafast adsorption kinetics (only 2 min), high equilibrium adsorption concentration, wide pH activity range, and strong resistance to interference. The thermodynamic analysis showed that the adsorption of Sr²⁺ on 1V: 9Mn was a spontaneous endothermic process. The adsorption isotherm curves were consistent with the Langmuir model. The adsorption experiments and XPS spectroscopy analysis showed that the adsorption mechanism of the NVP@NMP was mainly ion exchange. Compared with other adsorbents, NVP@NMP (1V: 9Mn) exhibited ultrafast removal of radioactive Sr²⁺ from wastewater.

Supplementary Materials: The following supporting information can be downloaded at: https://www.mdpi.com/article/10.3390/met13040677/s1, Figure S1: Preparation process of different molar ratios NVP@NMP.; Figure S2: SEM image of the NVP/NMP. a) NMP, b) 7Mn: 3V NVP/NMP, c) 5Mn: 5V NVP/NMP, d) 3Mn: 7V NVP/NMP, e) 1Mn: 9V NVP/NMP, f) NVP.; Figure S3: Selected area electron diffraction pattern of 1V: 9Mn NVP@NMP; Figure S4: The SEM-EDS spectrum of 1V: 9Mn NVP@NMP. Figure S5: Isothermal adsorption curve fitting for strontium adsorption by different molar ratios of adsorbents (solid lines is Langmuir model, dashed lines is Freundlich model). Figure S6. Efficiency of adsorbents on the removal of Sr2+ from solutions under different water. Table S1: Parameters calculated from the Langmuir and Freundlich models.

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