

Supplementary Data

Solvent Extraction for Separation of 99.9% Pure Cobalt and Recovery of Li, Ni, Fe, Cu, Al from Spent LIBs

Pratima Meshram ^{1,*}, Sami Virolainen ², Abhilash ¹ and Tuomo Sainio ²

¹ CSIR-National Metallurgical Laboratory, Jamshedpur, India; abhilash@nmlindia.org (A.)

² Department of Separation Science, Lappeenranta-Lahti University of Technology (LUT), Lappeenranta, Finland; sami.virolainen@lut.fi (S.V.); tuomo.sainio@lut.fi (T.S.)

* Correspondence: pratima@nmlindia.org ; Tel.: +916572345277

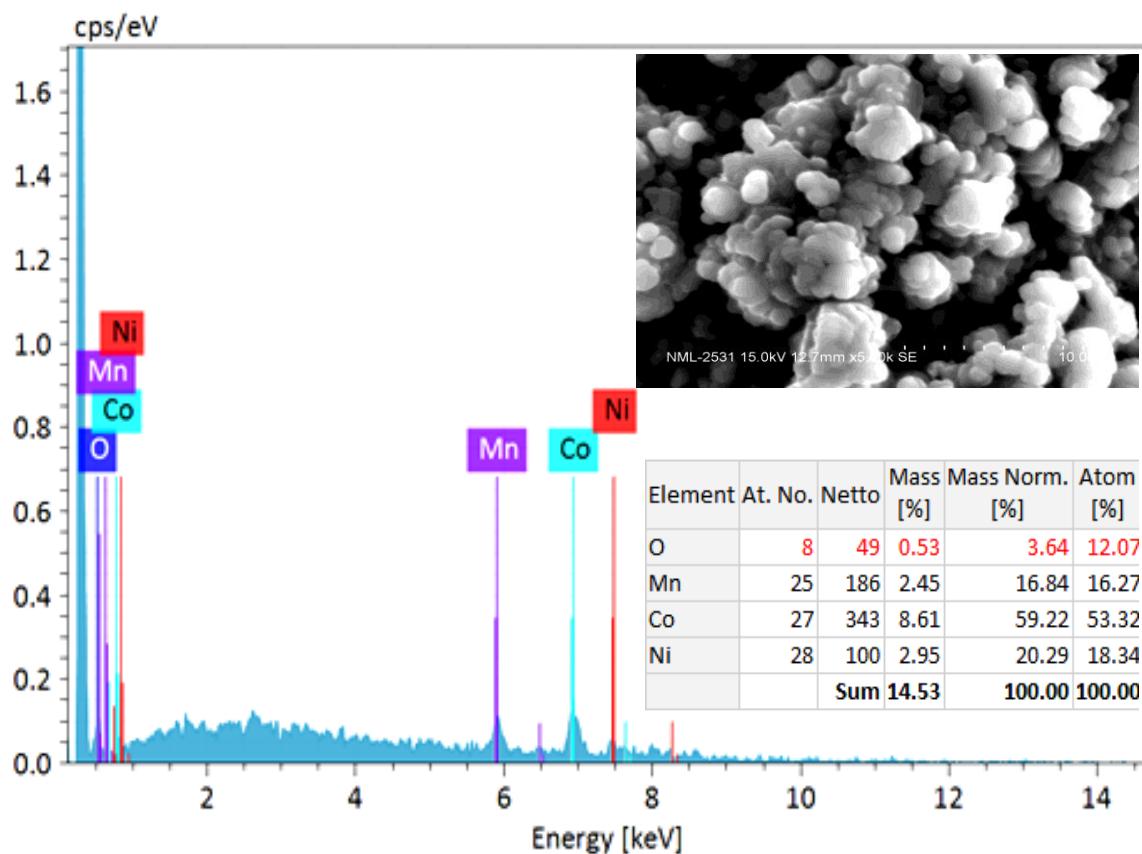
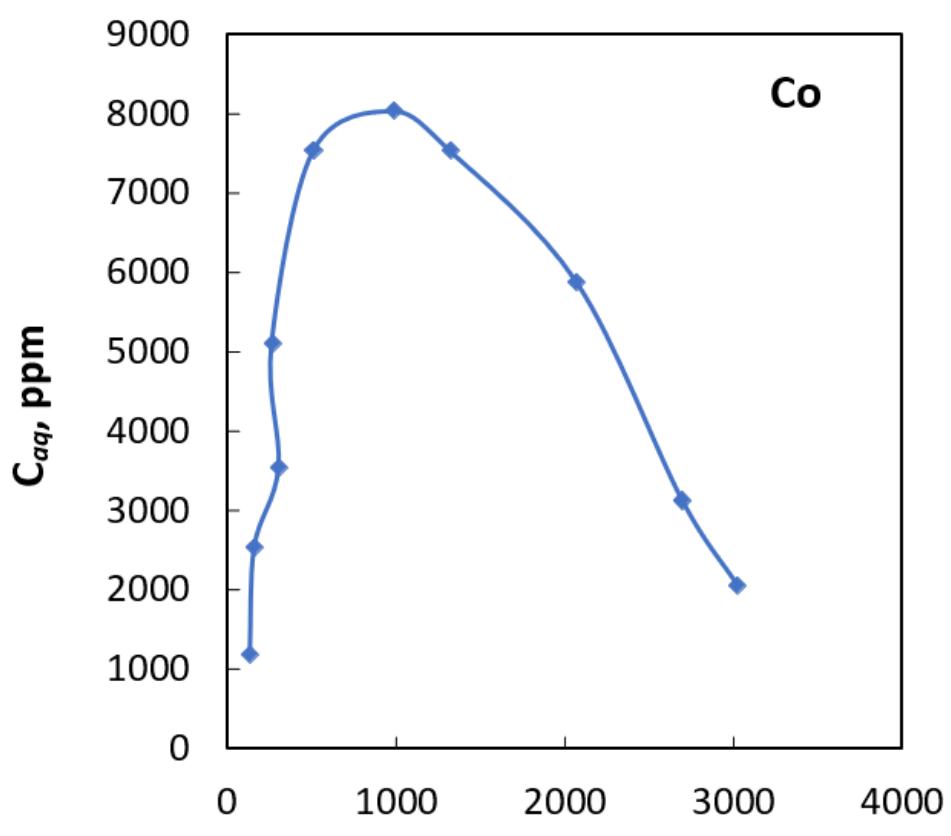
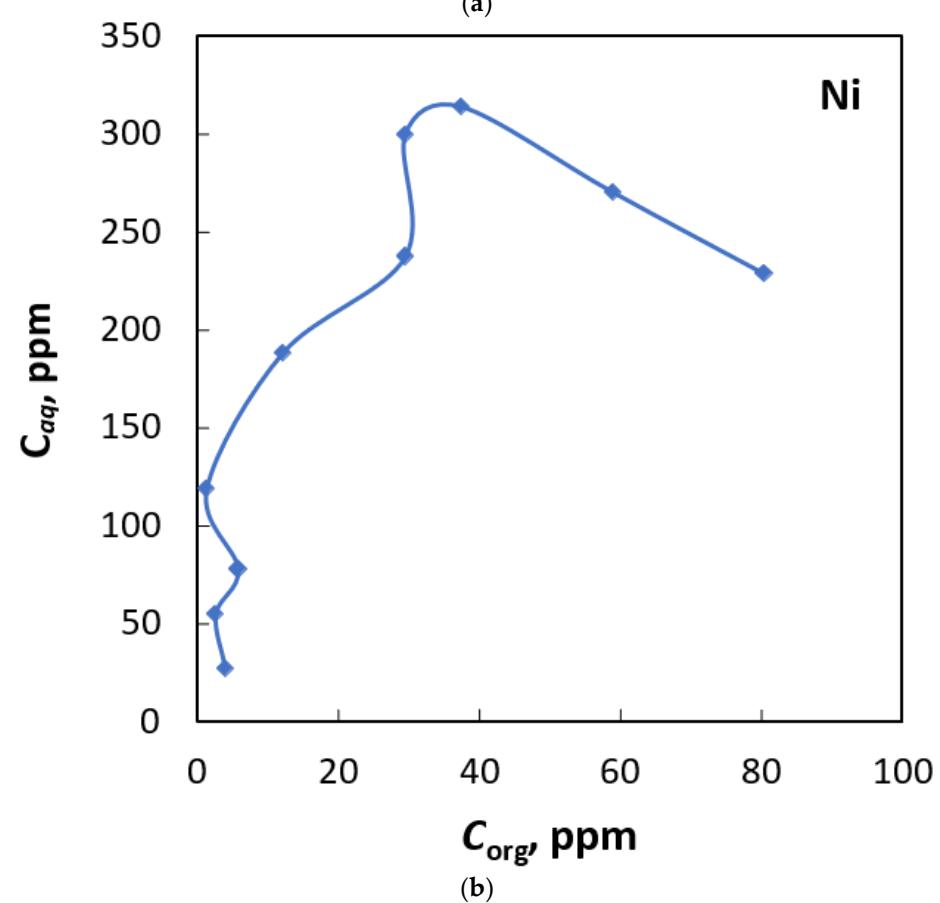


Figure S1. SEM-EDS analysis of the cathode powder of spent LIBs.



(a)



(b)

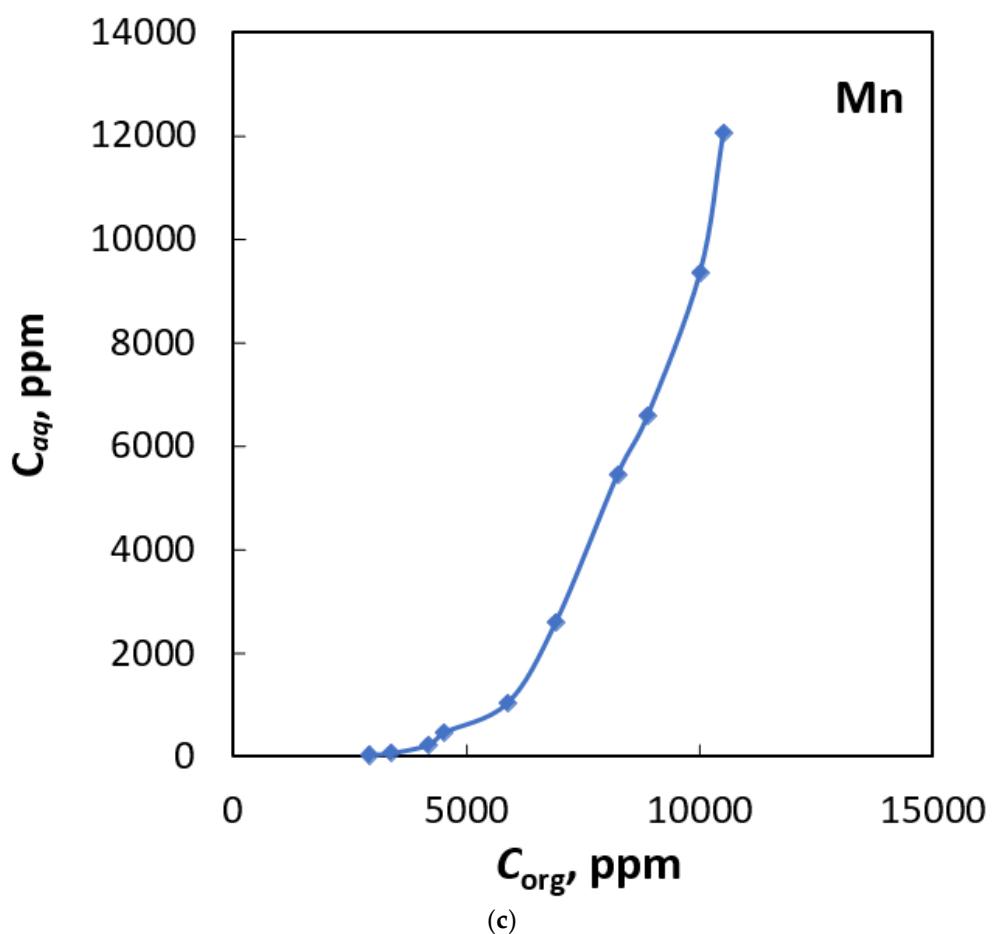


Figure S2. Scrubbing isotherms of Co, Ni and Mn using Mn solution at 35 °C.