

Article

Modelling of Single-Gas Adsorption Isotherms

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Abstract: The present paper reviews and analyses different models that could be used to describe the adsorption equilibrium of pure gases. The adsorption equilibrium of hydrogen, nitrogen and methane is characterised and modelled. Several thermodynamic conceptions have been selected and tested for the calculation of physico-chemical parameters. The model of Dubinin has been selected to estimate the pseudo-saturation vapour pressure. The best results for the molar volume of the adsorbate have been obtained by using Do's equation. Eight models, namely Langmuir, Freundlich, Sips, Toth, Jovanovic, UNILAN, OBM and Potential Theory, describing the adsorption equilibrium of pure gases, have been tested and compared with experimental data obtained from the literature at three different temperatures (283 K, 298 K and 313 K). In order to determine the best fit, the correlation coefficient and the standard errors for each parameter have been used to evaluate the data. All the models used in this study, except for Freundlich's equation in the case of nitrogen or methane adsorption, are in good agreement between experiment and modelling for the adsorption isotherms.

Keywords: adsorption equilibrium; pure gases; modelling; numerical experiment



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1. Introduction

The gas physisorption phenomenon is of great interest for the gas-mixture separation industry [1] where data for adsorption equilibria are required in the design of gas separation and purification equipment. They are also important from a scientific point of view. Most often, the adsorption equilibrium, which depends on operating conditions such as regeneration temperature and initial adsorptive pressure [2], is represented by adsorption isotherms. Proper understanding and interpretation of adsorption isotherms are critical for the overall improvement of adsorption mechanism pathways and for the effective design of adsorption systems [3].

The prediction of any multi-component equilibrium based on the information derived from the analysis of the single-component adsorption data is an important issue [4–6]. Many theories and models have been developed to interpret the pure-gas adsorption equilibria. Some of these models present certain advantages relating to their simplicity and, in some cases, to their application. The accuracy of an isotherm model is generally due to a number of independent parameters in the model, whereas its use within the process application generally depends on its mathematical simplicity. Some of the models consider an ideal behaviour of the system, without taking into account the possible sources of non-ideal behaviour, such as the adsorbate–adsorbate interactions in the adsorbed phase, the heterogeneity of the adsorbent surface, the differences in the molecular size of the adsorbates, or the loss of symmetry [7,8].

The manner the thermodynamic properties of gases, such as compressibility factor, density, fugacity, pseudo-vapour pressure and molar volume of the adsorbed phase, are calculated influences the accuracy of further calculations. Thus, one objective of this study

is to compare different models for calculation of pseudo-vapour pressure and molar volume of the adsorbed phase. The critical discussion of their accuracy and precision is made.

The second major objective is to compare the results obtained by different pure-gas models. The theoretical results are compared to experimental data proposed in the literature. The emphasis of the study is to compare the characteristics of these equilibrium isotherm models with respect to their application for adsorption processes.

2. Modelling

Adsorption isotherm models relate the equilibrium gas concentrations of any given component in the bulk phase and in the adsorbed phase. There exist different models to describe pure-gas adsorption equilibria. They can be divided into two categories whether they describe the total amount adsorbed or the excess amount adsorbed. The Gibbs excess adsorption is represented by Equation (1):

$$Q = \int_{V^s} \rho(x) dV - \rho^g V = \int_{V^s} (\rho(x) - \rho^g) dV \quad (1)$$

The mass excess represents the difference between the absolute amount in the free volume of the adsorbate vs. the amount of gas in the volume which would be occupied by gas molecules having the same density as the bulk gas. The difference between excess and absolute adsorption is usually very small in the case of low pressure (lower than 100–150 bar) due to the low bulk gas density. At high pressures, this difference becomes significant [9–11] as shown by experimental measurements of the excess of adsorption from Keller and Staudt [12]. In order to determine the absolute adsorbed amount, it is necessary to know the exact volume of the adsorbed phase, which is difficult to specify accurately [13].

The industrial application of adsorption processes to pure gases or gas mixtures is usually associated with the pressure swing adsorption (PSA) process, for instance, to separate CO₂ or purified H₂ from gas mixtures. In most cases, for industrial applications, the pressure in the PSA process is normally below 100 bar [14]. Under these thermodynamical conditions, the difference between the absolute and the excess amount adsorbed is negligible. In this study, different models for the total amount adsorbed have been tested after selection of those that could be applied in the future to describe the adsorption equilibrium of the gas mixture. The models used have two or three parameters which can be obtained by nonlinear regression of experimental data of pure gases. The equations used in our study and their associated parameters are presented in Table 1.

Table 1. Adsorption modelling equations and associated parameters.

Isotherm	Equation ¹	Parameters
Langmuir	$Q = Q_{max} \frac{bf}{1+bf}$	Q_{max}, b
Freundlich	$Q = Kf^{1/n}$	K, n
Sips	$Q = Q_{max} \frac{(bf)^{\frac{1}{n}}}{1+(bf)^{\frac{1}{n}}}$	Q_{max}, b, n
Toth	$Q = Q_{max} \frac{bf}{[1+(bf)^n]^{1/n}}$	Q_{max}, b, n
Jovanovic	$Q = Q_{max} [1 - e^{-(bf)^n}]$	Q_{max}, b, n
UNILAN	$Q = \frac{Q_{max}}{2n} \frac{1+bf e^n}{1+bf e^{-n}}$	Q_{max}, b, n
OBMR	$Q = Q_{max} \left[\frac{bf}{1+bf} - \frac{n^2(1-bf)}{2(1+bf)^3} \right]$	Q_{max}, b, n
Potential Theory (PT)	$W = W_{max} \left[- \left(\frac{RT \ln \left(\frac{f_s}{f} \right)}{b} \right)^n \right]$	W_{max}, b, n

¹ f stands for the gas fugacity.

In adsorption theory, any model for the description of the absolute adsorbed amount is considered to be valid when two conditions are met:

- a. At low pressure, it corresponds to Henry's law, according to which the amount of dissolved gas in a liquid is proportional to its partial pressure above the liquid;
- b. At infinite pressure, the adsorbed amount reaches its maximum value.

2.1. Langmuir Isotherm

Langmuir's approach [15] remains the most useful one for data correlation in separation processes and it serves as a basis for the development of other models. The basic assumptions of Langmuir are:

- The surface is homogeneous;
- The adsorption energy is constant over all adsorption sites;
- The adsorption on surface is localised;
- Each site can accommodate only one molecule or atom.

In the two-parameter equations (see Table 1), the parameter Q_{max} represents the maximal amount adsorbed and b is the Langmuir constant which represents the adsorption affinity. The isotherms reduce to the linear form or Henry's law form for very low pressure: $Q \approx Q_{max}bf$ for $bf \ll 1$. Both conditions (a) and (b) are, therefore, fulfilled by Langmuir's model.

2.2. Freundlich Isotherm

Langmuir assumed a uniform distribution of energy sites on the surface of adsorbent. Zeldowitsch [16] assumed an exponential distribution function of site density with respect to internal adsorbent surface and obtained the empirical isotherm which is known as the Freundlich isotherm [17] (see Table 1). This equation has two temperature-dependent parameters K and n . The parameter n is due to the heterogeneity of the adsorbent surface. However, this equation does not have a proper Henry's law behaviour at low pressure and does not have a finite limit when the pressure is sufficiently high.

2.3. Sips (Langmuir–Freundlich) Isotherm

In 1984, Sips [18] proposed an equation similar in form to Freundlich's, but provided a finite limit when the pressure is sufficiently high (see Table 1). The difference between the Sips and Langmuir equations reflects through the additional parameter n in the Sips equation. The parameter n could be regarded as the one characterising the system heterogeneity. This parameter is usually greater than unity and, therefore, the larger this parameter is, the more heterogeneous the system is. At low pressure, this isotherm reduces to the Freundlich's and does not follow the behaviour of Henry's law: $Q \approx Q_{max}(bf)^{1/n}$ for $(bf)^{1/n} \ll 1$. At high pressure, it exhibits the plateau characteristic of the Langmuir isotherm: $Q \approx Q_{max}$ for $(bf)^{1/n} \gg 1$.

2.4. Toth Isotherm

The empirical Toth equation [19] (see Table 1) is frequently used since it does not have the limitations of the Freundlich and Sips ones, i.e., at low pressure, it possesses the correct Henry's law-type behaviour, $Q \approx (Q_{max}b)f$ for $(bf)^{1/n} \ll 1$, and has a finite limit when the pressure is sufficiently high: $Q \approx Q_{max}$ for $(bf)^{1/n} \gg 1$. When $n = 1$, the Toth isotherm reduces to the classic Langmuir equation. Hence, as for the Sips equation, the parameter n is said to characterise the system heterogeneity.

2.5. Jovanovic Isotherm

The Jovanovic model [20] (see Table 1) retains the same assumptions as the classic Langmuir model, and remains effective in the presence of lateral interactions between the adsorbed species [21]. It is applicable to both localised and mobile adsorptions [22]. The parameter n takes into account the lateral interaction between the adsorbed molecules. The

equation reduces to the Henry's law at low pressure: $Q \approx (Q_{max}b)f$. At high pressure, it reaches the saturation limit.

2.6. UNILAN Isotherm

The UNILAN model [23] (the term UNILAN comes from Uniform distribution and Langmuir local isotherm) gives an empirical relation obtained by assuming a patchwise topology on the surface. The distribution energy being assumed uniform, the local Langmuir isotherm is applicable for each part (see Table 1). This is a three-parametric model, where parameters Q_{max} , b and n can be obtained by nonlinear regression of experimental data. Again, the parameter b is the adsorption affinity and the parameter n characterises the heterogeneity of the system. If $n = 0$, the UNILAN equation reduces to the conventional Langmuir equation as in this limit, the range of energy distribution is zero. This equation has the correct behaviour at low and high pressures.

2.7. O'Brien and Myers (OBMR) Isotherm

O'Brien and Myers [24] derived an equation (OBMR) taking into account the heterogeneity of adsorption surfaces. The Langmuir isotherm is the basis of this expression. The first term (see Table 1) in the bracket of the OBMR isotherm represents the Langmuir equation and the second term expresses the correction due to the adsorbent heterogeneity effects. The parameter n is the variance of the adsorption energy distribution. This isotherm equation is a three-parameter model, similar to the Toth and UNILAN equations, and is capable of describing many experimental data fairly well.

2.8. Potential Theory Isotherm

All the models mentioned above are based on the concept of adsorption mechanisms by surface layering. Another type of adsorption mechanism is described by the theory of micropore filling. This theory is especially useful for adsorption in microporous materials such as activated carbons. Generally, in the purification of hydrogen by adsorption, microporous adsorbents with a large specific surface area are used. The mechanism of micropore filling is acceptable in such conditions. A distinction between the two mechanisms can be explained thermodynamically. In the case of surface layering, the chemical potential of the adsorbent is independent on the adsorbed amount, whilst in the case of micropore filling, the chemical potential is a function of the amount adsorbed [25]. The fundamental quantity in the micropore filling is the molar work of adsorption, called adsorption potential, given by:

$$A = RT \ln \left(\frac{f_s}{f} \right) \quad (2)$$

where f_s is the saturation vapour fugacity of the free liquid. This parameter is calculated in the next section. The adsorption potential A has the unit of molar energy. This energy is characteristic of a particular gas/solid system and, hence, is referred to as the characteristic energy. The parameter is a measure of the strength of the adsorbate–adsorbent interaction and is different from the interaction energy in the Langmuir equation. The Langmuir mechanism refers to monolayer-type adsorption, and the interaction energy is a measure of the interaction between an adsorbate molecule and the surface amount. In the case of micropore filling, the interaction is between the adsorbent and the volume of adsorbate residing within the micropore, and this interaction is the characteristic energy. The fundamental equation of adsorption theory applies:

$$\theta = f(A/b, n) \quad (3)$$

where θ is the fraction of the micropore volume occupied by the adsorbate. The function f is regarded as the distribution function of filling of micropores θ over the differential molar work of adsorption and n is the parameter associated with the distribution function. To describe the characteristic energy, Dubinin and Radushkevich [26] selected the functional

form of the Weibull distribution $f(A/b, n) = \exp[-(A/b)^n]$ and obtained the Dubinin–Astakov equation (see Table 1). In this equation, the parameter n describes the surface heterogeneity. Since it is an empirical parameter, it does not point to the source of the heterogeneity. However, it can be used as a macroscopic measure of the sharpness of the micropore size distribution.

3. Modelling and Discussion

In order to test the models discussed above, the experimental data of Wu et al. [27] have been selected. The authors proposed experimental results of pure hydrogen, nitrogen and methane gas adsorption on JX101 activated carbon for temperatures ranging from 283 to 313 K. The numerical experiments have been carried out in the programming environment MATLAB which develops the relevant file functions and software communication links corresponding to the mathematical models used.

3.1. Estimation of Useful Physical Parameters

The accurate calculation of the thermodynamic properties of gases (compressibility factor, density and fugacity) is required for the accuracy of further calculations. In the previous work [28], the different types of equations of state have been tested in terms of their ability to describe the real behaviour of hydrogen gas. Four equations of state (EOS), namely van der Waals [29], Peng–Robinson [30], Patel–Teja [31] and Soave–Benedict–Webb–Rubin (SBWR), have been successfully tested. The result of these equations was compared to the experimental results obtained from the Universal Gas Encyclopedia [32] and to those obtained from the NIST database [33]. Based on the results obtained for the calculation of the gas compressibility factor, density and fugacity, the SBWR EOS model has been chosen.

Moreover, in order to use the equation of Dubinin–Astakov (see Table 1, Potential Theory) for the modelling of pure-gas adsorption, both the vapour fugacity f_s and the molar volume of adsorbed phase ϑ_m calculations are needed. The Dubinin–Astakov equation relates the volume W of the adsorbate in the micropore with the fugacity f in the bulk phase. From the volume W occupied by the adsorbate, the adsorbed gas amount (mol/g) is obtained from:

$$Q_i = W_i / \vartheta_m \quad (4)$$

One limitation of the PT equation is assuming that the adsorbed phase behaves similar to a liquid phase. This implies that the PT equation is available only in the subcritical domain. Thus, the molar volume of adsorbed phase ϑ_m is associated with a liquid molar volume.

3.1.1. Pseudo-Vapour Pressure

To estimate the saturation vapour fugacity f_s , one needs to determine the vapour pressure of free liquid P_s . However, in most studied cases, the gases are under supercritical conditions. PT is adapted empirically to supercritical conditions by defined pseudo-vapour pressure P_s . Therefore, depending on the gas condition (sub- or super-critical), either the vapour pressure of the free liquid or the pseudo-vapour pressure is used. In this study, all the gases are under supercritical conditions.

Two models that estimate the pseudo-vapour pressure have been tested. The first one uses the equation proposed by Dubinin [34]:

$$P_s = P_c \left(\frac{T}{T_c} \right)^2 \quad (5)$$

where P_c and T_c stand for the critical pressure and for the critical temperature, respectively.

The second one [35] is:

$$P_s = P_c \times \exp \left[\frac{T_{nbp}}{T_c} \left(\frac{\ln P_c}{1 - T_{nbp}/T_c} \right) \left(1 - \frac{T_c}{T} \right)^2 \right] \quad (6)$$

where T_{nbp} is the temperature of the normal boiling point.

The results for the pseudo-vapour pressure at temperature $T = 298$ K obtained by both models are given in Table 2.

Table 2. Pseudo-vapour pressure at $T = 298$ K.

Pure Gas	P_s (MPa)	
	First Model (Equation (5))	Second Model (Equation (6))
Nitrogen	18.939	3.1216×10^6
Methane	11.245	1.1478×10^4
Hydrogen	104.790	6.1633×10^8

Table 2 shows a marked difference between the values of P_s obtained by the two models. In this instance, the second model gives unrealistically high values of P_s . When we use these values of P_s in the Dubinin–Astakov equation (see Table 1, Potential Theory), the fit of experimental data is not very good and the fit parameters have unrealistic values. Therefore, in this work, we have used the model of Dubinin. All values of the pseudo-vapor pressure estimated by Equation (5) are given in Table 3.

Table 3. Pseudo-vapour pressures for the different temperatures.

Pure Gas	P_s (MPa)		
	$T=283$ K	$T=298$ K	$T=313$ K
Nitrogen	17.080	18.939	20.893
Methane	10.141	11.245	12.406
Hydrogen	94.510	104.790	115.610

3.1.2. Molar Volume of the Adsorbed Phase

In order to calculate the adsorption capacity and then the amount adsorbed (see Equation (4)), it is necessary to know the molar volume of adsorbate ϑ_m at any given temperature. This volume cannot be directly measured and, therefore, the literature offers different empirical approaches for its calculation [35–46]. At temperatures below the critical temperature T_c , the adsorbed fluid molar volume is supposed to be equal to the saturated liquid molar volume. At temperatures above the critical temperature, either the extrapolation along the tangent to the molar volume (temperature curve at the normal boiling point) or an interpolation between the molar volume at the boiling point and the van der Waals co-volume at the critical temperature is recommended. Various models for calculation of the molar volume are summarised in Table 4.

Basically, all these methods can be divided into three groups. In the first group, a constant value for ϑ_m is assumed for the entire temperature range. However, these results do not fit with the experimental data. The second group of methods offers an exponential increase in ϑ_m with temperature. This includes an additional term in the expression of ϑ_m : the so-called volume expansion coefficient (Ω). Ozawa [40] provides a constant value of Ω for any gas, whilst the method of Dubinin computes Ω , assuming different values for different gases. The third group uses other methods for the calculation of Ω . The Malsan method [43] does not give satisfactory results in many cases. The method of Lewis [43] is not applicable for pressures greater than the vapour pressure P_c of the adsorbate at the critical temperature.

The invariant value of the molar volume of the adsorbate with respect to temperature (first group of methods) does not give satisfactory results for the construction of a characteristic curve in PT at different temperatures. In particular, the basic assumption of PT is invariance of the characteristic curve with respect to temperature. However, when there is a great difference between two adsorption temperatures, there is also a difference in the characteristic curves. For instance, in the adsorption isotherms of nitrogen gas [47]

where the difference of adsorption temperature exceeds 100 K, significant variations in the characteristic curves are observed.

Table 4. Different models for the calculation of the adsorbate molar volume.

Equations for ϑ_m	Temperature Range	Authors
First group		
$\vartheta_m = \vartheta_m(T_{nbp})$	Any T	Rogers [36], Findenegg [37]
$\vartheta_m = \vartheta_m(T_c)$	Any T	Metha and Danner [38]
Second group ¹		
$\vartheta_m = \vartheta_m(T_{nbp})$	$T < T_{nbp}$	Dubinin [35]
$\vartheta_m = \vartheta_m(T_{nbp}) + l(T - T_{nbp})$ with $l = [b - \vartheta_m(T_{nbp})] / (T_c - T_{nbp})$	$T_{nbp} < T < T_c$	
$\vartheta_m = b$	$T > T_c$	
$\vartheta_m = \vartheta_m(T_{nbp})$	$T < T_{nbp}$	Dubinin [39]
$\vartheta_m = \vartheta_m(T_{nbp}) \frac{T_c - T}{T_c - T_{nbp}}$	$T_{nbp} < T < T_c$	
$\vartheta_m = b$	$T > T_c$	
$\vartheta_m = \vartheta_m(T_{nbp})$	$T < T_{nbp}$	Ozawa [40], Dubinin [41]
$\vartheta_m = \vartheta_m(T_{nbp}) \exp[\Omega (T - T_{nbp})] C$ with $\Omega = 0.0025$	$T > T_c$	
or $\Omega = [b / \vartheta_m(T_{nbp})] (T_c - T_{nbp})$		Ozawa [40] Dubinin [41]
$\vartheta_m = \vartheta_m(T_{nbp})$	$T < T_{nbp}$	Do [42]
$\vartheta_m = \vartheta_m(T_c) - [\vartheta_m(T_c) - \vartheta_m(T_{nbp})] \frac{T_c - T}{T_c - T_{nbp}}$	$T_{nbp} < T < T_c$	
$\vartheta_m = \vartheta_m(T_c) \left(\frac{T}{T_c}\right)^{0.6}$	$T > T_c$	
Third group ²		
$\vartheta_m = V$ for compressed gas	Any T	Maslan et al. [43]
$\vartheta_m = \vartheta_m(P_A = P)$	Any T	Lewis et al. [44] Grant and Manes [45]
$\vartheta_m = uT^w$	$T_b < T$	Cook and Basmadjian [46]

¹ b : van der Waals constant. ² u and w are the parameters for tangent of curve $\ln \vartheta_m / \ln T$.

It can be concluded that only temperature-dependent models for the calculation of ϑ_m give satisfactory results, such as the models of Cook and Basmadjian [46], Dubinin [41] and Ozawa [40].

In this work, the temperature-dependent methods proposed by Dubinin [41] and Do [42] have been tested. The results are listed in Table 5. It is worth reiterating that any increase in the temperature also increases the molar volume of the adsorbate ϑ_m . At temperatures above the critical temperature T_c , the molar volume of phase adsorbed ϑ_m must be greater than the molar volume at critical temperature ϑ_c . All the gases (nitrogen, methane and hydrogen) at the three studied temperatures are in a supercritical state. Table 5 shows that for nitrogen and methane, both models give almost identical values for the adsorbate molar volume. The increase in the values of the molar amount with increasing temperature has been observed.

In addition, the values of the calculated molar volumes are greater than the value of the critical molar volume ϑ_c , which is thermodynamically justified. We can conclude that both models give accurate values for the adsorbate molar volume of nitrogen and methane.

Table 5. Adsorbate molar volume (l/mol) calculated by two models.

		Dubinin	Do
Nitrogen	$T = 283\text{ K}$	0.139392551516816	0.145142438708709
	$T = 298\text{ K}$	0.143982509390866	0.149710518000801
	$T = 313\text{ K}$	0.148723606712872	0.154187496548527
ϑ_c critical molar volume for N_2		0.0894	
Methane	$T = 283\text{ K}$	0.130748871040833	0.124989933925346
	$T = 298\text{ K}$	0.134019508224059	0.128923751862843
	$T = 313\text{ K}$	0.137371959250105	0.154187496548527
ϑ_c critical molar volume for CH_4		0.09860	
Hydrogen	$T = 283\text{ K}$	0.158161733097024	2.335716203132310
	$T = 298\text{ K}$	0.145960056635246	2.409228381339168
	$T = 313\text{ K}$	0.137371959250105	2.481274513594026
ϑ_c critical molar volume for H_2		0.645	

However, the results obtained for the molar volume of adsorbed hydrogen calculated by the method of Dubinin are physically unrealistic. In this case, the values obtained for the adsorbed hydrogen molar volume are lower than the critical hydrogen molar volume ϑ_c (see Table 5). Further, the molar volume decreases with increasing temperature, which is not thermodynamically justified. When the molar volume of adsorbed hydrogen is calculated by Do's model, accurate results are obtained. In this case, $\vartheta_m > \vartheta_c$ and the molar volume of the adsorbate increases with increasing temperature.

Therefore, in this study, the model proposed by Do has been selected for the calculation of the molar volume of the adsorbed phase. In Table 6, the values of the molar volume for the three gases calculated by this model are presented.

Table 6. Molar volume of the adsorbed phase.

	$\vartheta_m\text{ (cm}^3\text{/mmol)}$		
	$T=283\text{ K}$	$T=298\text{ K}$	$T=313\text{ K}$
Nitrogen	0.14514	0.14971	0.15419
Methane	0.12499	0.12892	0.15419
Hydrogen	2.33572	2.40923	2.48127

3.2. Pure-Gas Experimental Results

To carry out numerical experiments for pure gases, the experimental data of Wu et al. [27] have been chosen. The authors provided experimental data for adsorption of hydrogen (Figure 1), nitrogen (Figure 2) and methane (Figure 3) on the activated carbon JX101 at 283K, 298K and 313K. The models of Langmuir (LANG.), Freundlich (FREUN.), Sips (SIPS), Toth (TOTH), Jovanovic (JOV.), UNILAN (UNILAN), OBM (OBMYR) as well as the Potential Theory (discussed in the previous section) are used to describe the pure-gas adsorption equilibrium. The pressure range is from 0 to 1 MPa for the measurements of pure-component adsorption.

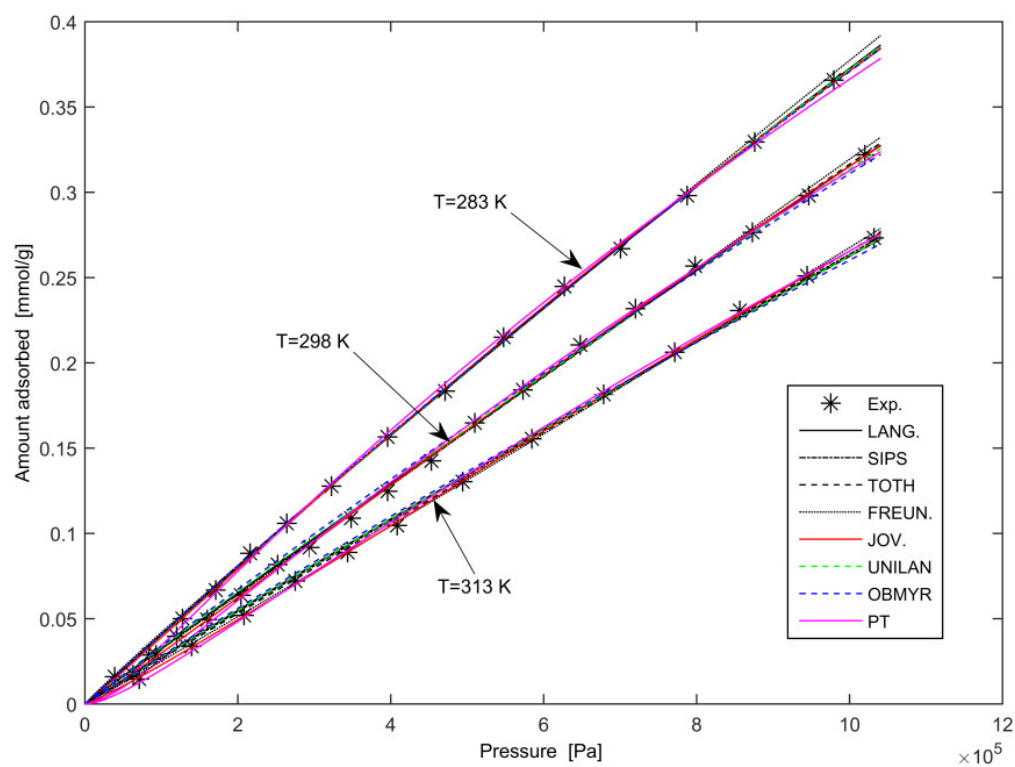


Figure 1. Pure-hydrogen adsorption results on activated carbon JX101.

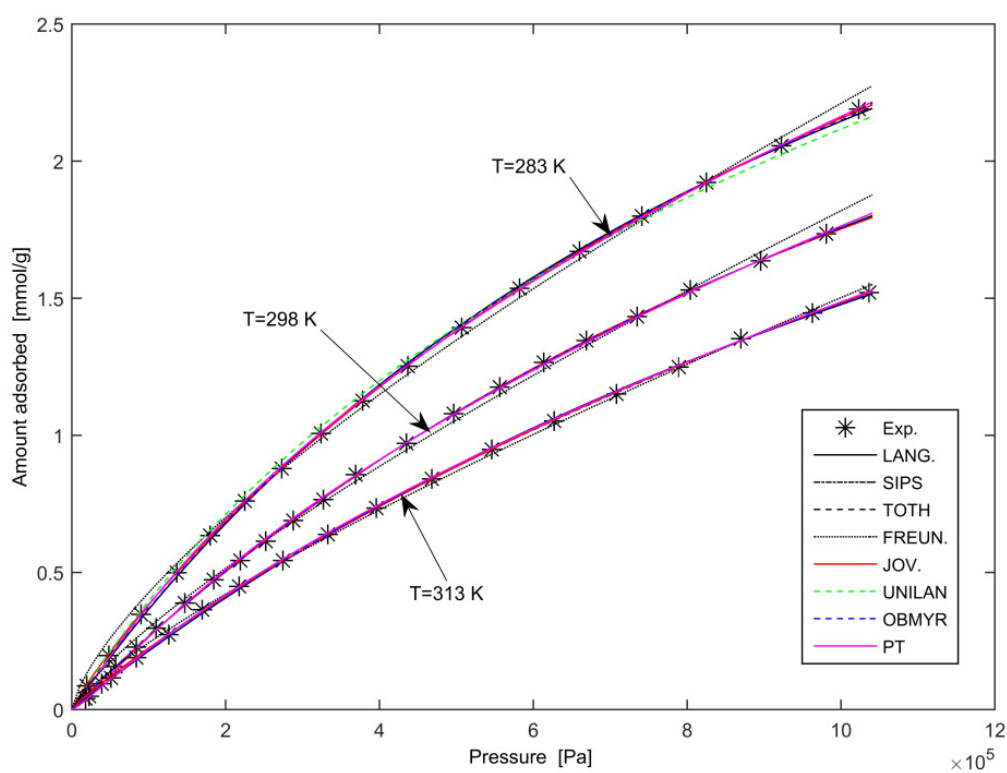


Figure 2. Pure-nitrogen adsorption results on activated carbon JX101.

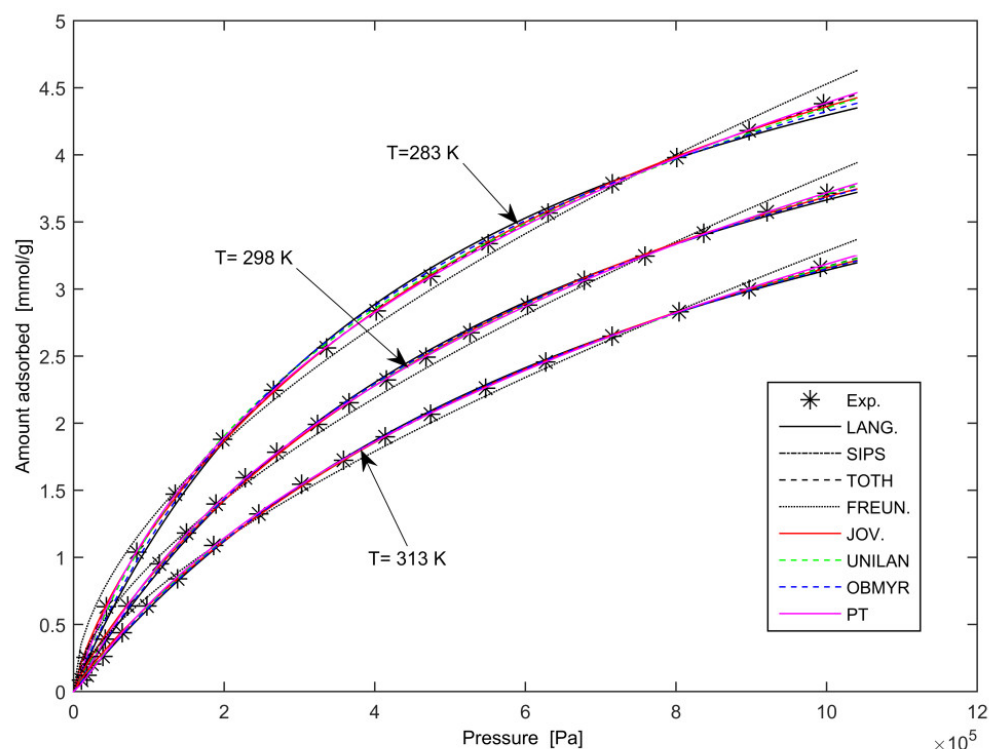


Figure 3. Pure-methane adsorption results on activated carbon JX101.

The models for the single-component adsorption have been fitted to the experimental isotherms of pure CH_4 , N_2 and H_2 by nonlinear regression. The estimated parameters for each component are listed (see Tables A1–A3 in Appendix A). The goodness of fit is expressed by the square of the multiple correlation coefficient (R-Square) between the response values and the predicted response values.

$$R - Square = 1 - \frac{\sum_{i=1}^n (x_i - \hat{x}_i)^2}{\sum_{i=1}^n (x_i - \bar{x}_i)^2} \quad (7)$$

where \hat{x} is the predicted response value and \bar{x} is the average value. R-square can take on any value between 0 and 1, with a value closer to 1 indicating that a greater proportion of variance is accounted for by the model.

A comparison of the experimental data with the correlation results for pure-hydrogen adsorption isotherms is illustrated in Figure 1.

In this pressure range, a linear behaviour is observed for the hydrogen adsorption equilibrium data. The parameters and the R-Square deviation are given in Table A1 in the Appendix A. The R-Square of these models is greater than 0.99 for the tested range, which means that these isotherm models fit quite well to the adsorption equilibrium data of single components.

A comparison between the modelled results and the experimental data for the pure-nitrogen gas adsorption equilibrium is presented in Figure 2. In Table A2 in the Appendix A, the parameters and R-Square deviation obtained by nonlinear regression of experimental data are given. As can be observed from Figure 2, some deviations appear between experimental data and correlation results from the Freundlich model, especially for high pressures and low temperatures, but these deviations are very small and we can conclude that all the models describe the experimental results with satisfactory accuracy.

A comparison between experimental and estimated results for the methane gas adsorption equilibrium is shown in Figure 3. The fit parameters are given in Table A3 in

the Appendix A. In this pressure range, the isotherms follow the first type according to the IUPAC classification [46]. In the same way as for the nitrogen gas adsorption, small differences between Freundlich's modelling results and experimental data are observed. The R-Square deviations for all modelling results are above 0.99. Thus, the eight models give satisfactory results for the methane gas adsorption equilibrium.

The curve for methane offers a greater curvature than the one for nitrogen, which indicates a stronger interaction between methane and activated carbon than between nitrogen and activated carbon. The same result has been observed when comparing nitrogen and hydrogen adsorption equilibria. This fact was also confirmed in the results of numerical experiments. The affinity constant b corresponds to the force of the interaction between adsorbed molecules and the adsorbent solid surface. A greater value of b corresponds to a stronger area interaction. For example, in Toth's model, average values of b at 298 K for hydrogen, nitrogen and methane are 9.081×10^{-8} , 6.239×10^{-7} and 1.463×10^{-6} , respectively (Tables A1–A3 in Appendix A). Thus, the interactions between methane gas and activated carbon are the strongest, followed by nitrogen and hydrogen.

To conclude, in the case of pure-gas adsorption, the adsorbate–adsorbent interactions are more significant than the adsorbate–adsorbate interactions.

4. Conclusions

The adsorption equilibria of hydrogen, nitrogen and methane gases on activated carbon JX101 at three different temperatures (283 K, 298 K and 313 K) have been described. The calculations were carried out in the programming environment MATLAB R2011a which develops the relevant file functions and software communication links for the mathematical models used.

To calculate the necessary physico-chemical parameters (pseudo-saturation vapour pressure and molar volume of the adsorbate), several thermodynamic models have been tested. In order to estimate the fugacity, the Soave–Benedict–Webb–Rubin Equation of State has been selected. Two models for the pseudo-vapour pressure determination have also been tested. The model of Dubinin has been selected as more suitable. A brief review of the advantages and disadvantages of different models for calculating the molar volume of the adsorbed phase has been conducted. Based on the results obtained to estimate the adsorbed phase molar volume, the model proposed by Do has been selected.

Eight models to describe the adsorption equilibria of pure gases on microporous adsorbents have been tested by comparison with experimental data proposed by Wu et al. [27]. Except for Freundlich's equation in the case of nitrogen or methane adsorption, all the models used in this paper provide a good agreement between experimental and calculated values of the adsorption isotherms.

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Appendix A

Table A1. Coefficients of the model equations obtained by nonlinear regression of experimental data for the hydrogen gas at different temperatures.

Equation	Parameters			R-Square	
	Q_{max}	$b \times 10^8$	n		
At temperature $T = 283\text{ K}$					
Langmuir	4.130	9.917	N/A	0.9997	
Sips	3.900	2.110	0.200	0.9997	
Toth	3.956	10.480	0.9685	0.9996	
Freundlich (K and n)	7.104×10^{-7}		1.048	0.9994	
Jovanovic	3.993	9.494	0.984	0.9996	
UNILAN	4.006	6.435	1.140	0.9997	
OBMR	4.020	1.709	3.095	0.9995	
Potential Theory	4.139	6.229×10^{11}	1.630	0.9997	
At temperature $T = 298\text{ K}$					
Langmuir	3.687	9.243	N/A	0.9985	
Sips	3.731	46.370	5.086	0.9991	
Toth	3.547	9.081	1.504	0.9989	
Freundlich	3.283×10^{-7}		1.002	0.9983	
Jovanovic	3.508	10.600	1.047	0.9993	
UNILAN	3.969	2.808	1.463	0.9997	
OBMR	3.606	3.414	1.889	0.9996	
Potential Theory	3.811	6.708×10^{11}	1.69	0.9993	
At temperature $T = 313\text{ K}$					
Langmuir	3.026	9.42	N/A	0.9966	
Sips	3.1	14.35	1.563	0.9967	
Toth	2.892	9.536	1.169	0.9979	
Freundlich	1.832×10^{-7}		0.97331	0.9991	
Jovanovic	3.088	10.27	1.056	0.9998	
UNILAN	3.081	1.878	1.737	0.998	
OBMR	3.248	3.229	1.812	0.9995	
Potential Theory	3.418	7.211×10^{11}	1.741	0.9996	

Table A2. Coefficients of the model equations obtained by nonlinear regression of experimental data for the nitrogen gas at different temperatures.

Equation	Parameters			R-Square	
	Q_{max}	$b \times 10^7$	n		
At temperature $T = 283\text{ K}$					
Langmuir	5.116	7.402	N/A	0.9991	
Sips (LF)	5.039	7.687	1.016	0.9993	
Toth	5.338	7.774	0.8918	0.9999	
Freundlich (K and n)	1.145×10^{-4}		1.4	0.9974	
Jovanovic	4.921	5.224	0.8336	0.9998	
UNILAN	5.134	6.282	1.03	0.9999	
OBMR	5.449	6.248	1.03	0.9997	
Potential Theory	5.501	6.926×10^9	1.769	0.9999	
At temperature $T = 298\text{ K}$					
Langmuir	4.638	6.099	N/A	0.9999	
Sips	4.638	6.214	1.019	0.9999	
Toth	4.512	6.239	1.02	0.9995	
Freundlich	3.581×10^{-5}		1.275	0.9996	
Jovanovic	4.5	4.654	0.8937	0.9994	
UNILAN	5.25	4.334	1.03	0.9999	
OBMR	4.964	1.58	2.244	0.9999	
Potential Theory	4.876	7.208×10^9	1.823	0.9998	
At temperature $T = 313\text{ K}$					
Langmuir	4.306	5.221	N/A	0.9996	
Sips	4.308	6.554	1.256	0.9997	
Toth	4.115	5.454	1.025	0.9997	
Freundlich	2.714×10^{-5}		1.265	0.9989	
Jovanovic	4.324	3.791	0.8892	0.9998	
UNILAN	4.525	3.589	1.079	0.9998	
OBMR	4.159	5.477	0.004049	0.9997	
Potential Theory	4.52	7.413×10^9	1.781	0.9998	

Table A3. Coefficients of the model equations obtained by nonlinear regression of experimental data for the methane gas at different temperatures.

Equation	Parameters			R-Square	
	Q_{max}	$b \times 10^6$	n		
At temperature $T = 283\text{ K}$					
Langmuir	6.367	2.073	N/A	0.9978	
Sips	6.368	2.115	1.021	0.9979	
Toth	6.4	2.149	0.9673	0.998	
Freundlich (K and n)	2.147×10^{-3}		1.805	0.9936	
Jovanovic	6.214	1.293	0.7586	0.9997	
UNILAN	6.206	1.68	1.062	0.9988	
OBMR	6.5	1.98	0.3916	0.9982	
Potential Theory	6.489	8.382×10^9	2.081	0.9992	
At temperature $T = 298\text{ K}$					
Langmuir	3.041	1.541	N/A	0.9993	
Sips	6.042	1.57	1.019	0.9993	
Toth	7.025	1.463	0.8436	0.9997	
Freundlich	7.772×10^{-4}		1.624	0.9934	
Jovanovic	6.021	0.984	0.776	0.9988	
UNILAN	6.01	1.21	1.086	0.9997	
OBMR	6.4	1.363	0.4485	0.9995	
Potential Theory	6.2	8.288×10^9	2.013	0.9998	
At temperature $T = 313\text{ K}$					
Langmuir	5.724	1.215	N/A	0.9996	
Sips	5.724	1.368	1.126	0.9995	
Toth	5.9	1.207	0.9611	0.9997	
Freundlich	3.51×10^{-4}		1.511	0.9996	
Jovanovic	4.553	1.207	0.8881	0.9998	
UNILAN	5.901	0.921	1.054	0.9998	
OBMR	5.805	0.243	2.66	0.9983	
Potential Theory	5.93	8.302×10^9	1.94	1.0000	

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