



# Article Genesis of Color Zonation and Chemical Composition of Penglai Sapphire in Hainan Province, China

Guang-Ya Wang <sup>1,2</sup>, Xiao-Yan Yu <sup>1,2,\*</sup> and Fei Liu <sup>2,3,4,5,\*</sup>

- <sup>1</sup> School of Gemology, China University of Geosciences, Beijing 100083, China; 2009200044@cugb.edu.cn
- <sup>2</sup> State Key Laboratory of Geological Processes and Mineral Resources, China University of Geosciences, Beijing 100083, China
- <sup>3</sup> Southern Marine Science and Engineering Guangdong Laboratory (Guangzhou), Guangzhou 511458, China
- <sup>4</sup> Key Laboratory of Deep-Earth Dynamics, Institute of Geology, Chinese Academy of Geological Sciences, Beijing 100037, China
- <sup>5</sup> Shandong Academician Workstation of Diamond Mineralization Mechanism and Exploration, Shandong No. 7 Exploration Institute of Geology and Mineral Resources, Linyi 276006, China
- Correspondence: yuxy@cugb.edu.cn (X.-Y.Y.); liufei@cags.ac.cn (F.L.)

**Abstract:** The Penglai sapphires are mainly hosted in alkaline basalts and derived in alluvial sediments. Previous studies have investigated the formation of the Penglai sapphires; however, the genesis of color zoning remains ambiguous. In this paper, we report spectral and chemical composition data of sapphires using ultraviolet–visible spectroscopy (UV–Vis), Fourier transform infrared spectroscopy (FTIR), and laser-ablation–inductively coupled plasma–mass spectrometry (LA–ICP– MS). The results show that the Penglai sapphire has a magmatic origin, mostly showing various shapes of incomplete girdles, barrels, and flakes. The content of Ti in rims is higher than in cores of color-banded sapphire, which results from ubiquitous Ti-bearing inclusions within grown bands. The main chromophore of the deep-blue core is Fe<sup>2+</sup>-Ti<sup>4+</sup>, which pairs with Fe<sup>3+</sup>-Fe<sup>3+</sup>, Cr<sup>3+</sup>, and V<sup>3+</sup> in the core, likely producing purple-hued blue in an oxidizing environment. The yellowish-brown rim is due to Fe<sup>3+</sup> and Cr<sup>3+</sup> in a reduced environment. Compared with the basaltic sapphires worldwide, the Fe content is moderately higher than those of most Asian sapphires but obviously lower than those of Changle sapphires in Shandong, China, and overlaps with those of African sapphires.

Keywords: sapphire; color genesis; compositional characteristics; Hainan

# 1. Introduction

Gem-grade corundum is also known as sapphire and ruby. As a variant of natural  $\alpha$ -Al<sub>2</sub>O<sub>3</sub>, corundum with a perfect lattice is generally pure, colorless, and transparent. However, corundum always exhibits different colors due to the replacement of the Al element with Fe, Ti, Cr, V, and other transition metal elements [1,2]. The existence of trace elements in corundum is closely related to the geological background of their formation, so the study of their genesis provides important ways to interpret its formation history and identify specific origins [3,4]. Since metamorphic and basaltic sapphires have significant differences in trace elements, previous studies have proposed a variety of classification methods based on experimental data [5,6]. They found that trace elements such as Mg, Fe, Ti, Cr, Ga, and V and their ratios can well distinguish the origin and genesis of corundum. Ratios of  $Cr_2O_3/Ga_2O_3$ ,  $Fe_2O_3/TiO_2$ , as well as trace element contents of Zn, Sn, Ba, Ta, and Pb of 35 sapphires from different origins, were analyzed via LA-ICP-MS, and the resulting data provide useful criteria to interpret and identify the geographical origins of sapphires [7]. Moreover, the presence of Sn and Ta elements suggests that corundum probably formed close to syenites or granites. Having various concentrations of Zn, Nb, Sn, Ba, and Pb and no Ta indicates that sapphires likely occurred in nepheline-corundumbearing syenites or syenitic gneisses [7]. Studies on the genesis of rare elements above provide unique ways to determine the geographic origin of corundum [8,9].



**Citation:** Wang, G.-Y.; Yu, X.-Y.; Liu, F. Genesis of Color Zonation and Chemical Composition of Penglai Sapphire in Hainan Province, China. *Minerals* **2022**, *12*, 832. https:// doi.org/10.3390/min12070832

Academic Editors: Kunfeng Qiu, Callum Hetherington and Frederick Lin Sutherland

Received: 1 May 2022 Accepted: 26 June 2022 Published: 29 June 2022

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**Copyright:** © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). The Penglai deposit in Hainan Province is one of the most important sapphire mines in China [10,11]. It lies within a basalt-hosted corundum belt along the western Pacific continental margin (Figure 1a). The homogenization temperature and REE distribution patterns of Hainan sapphire and its inclusions are significantly different from those of the host basalt. The assimilation and metasomatism of sapphire with mafic magma have roughly been performed during its formation. Corundum is generally produced via highpressure metamorphism near the interface between the crust and subcontinental lithosphere mantle and is delivered to the surface by alkaline basalt magma [12,13]. The zonation in Hainan sapphire was interpreted as a periodic change of Fe<sup>3+</sup> content, implying that the periodic change in redox condition also occurs in its wall rock magma [14]. The coloring mechanism of Hainan sapphire was investigated using photoluminescence spectroscopy and showed that interactions of different ions occurred in the 500–700 nm absorption broadband, and spectral peaks appeared [15].

Previous studies have mainly focused on basalt-hosted sapphire deposits in Hainan and insufficiently on alluvial-type ones. The mechanism of color zonation and its compositional characteristics, in particular, remain ambiguous. Therefore, in this paper, we present the physical and chemical characteristics of Penglai sapphires and analyze the relationship between color mechanism and geological origin via microscopic observation, UV–Vis, FTIR, and LA–ICP–MS. These new data and our interpretation provide robust insights into the color genesis and compositional characteristics of the Penglai sapphire.

#### 2. Geological Settings

The sapphire deposit hosted in basaltic rocks is located near Penglai town in the northern part of Hainan Island. Hainan Island is separated from mainland China by the Qiongzhou Strait. The formation of these sapphire deposits is associated with extensive basaltic magmatism in eastern China during the Cenozoic [16]. These volcanic rocks occur in northern Hainan Island and the adjacent Leizhou Peninsula (Figure 1b). The roughly west–east striking regional Wangwu–Wenjiao fault forms a boundary of Cenozoic volcanic rocks and pre-Cenozoic rocks [13] (Figure 1c). The Cenozoic rocks exposed in northern Hainan Island have been subdivided into five eruptive episodes—namely, Shimengou/Shimacun Formation (Pliocene–Miocene), Duowen Formation (middle Pleistocene), Dongying Formation (middle Pleistocene), Daotang Formation (late Pleistocene) and Shishan Formation (Holocene). The sapphire-bearing basalts in Penglai town are hosted in the Shimengou/Shimacun Formation that may have lasted from 3.0 to 6.0 Ma and about 13 Ma for incipient volcanism [16].

The mining area is about 35 km<sup>2</sup>. The Penglai sapphires in Hainan Province mainly occur in mafic volcanic rocks, including limburgite, olivine basalt, and other alkaline volcanic rocks [13,17]. Corundum crystals ranging from several centimeters to millimeters in size are mainly distributed in the porphyritic olivine basalt [13,18]. The olivine basalt is gray-black, with porphyritic, vesicular, and dense massive structure. The rock phenocryst is mainly composed of olivine, clinopyroxene, and plagioclase. Olivine basalt and limburgite are the main two rocks in the early eruptive episodes. The former has phenocrysts of olivine and a small amount of clinopyroxene, and the matrices have intergranular texture. The latter exhibits a typically porphyritic texture, the phenocrysts are olivine, pyroxene, and plagioclase, and the matrix has a tholeiitic texture. Compared with the early erupted basalt, its vesicular structure is more developed. The phenocrysts are dominantly plagioclase rimmed by corrosion and reaction edge, and the brecciated structure is obvious. Corundum giant crystals are often associated with other minerals such as zircon, olivine, pyroxene, ilmenite, magnetite, niobium, feldspar, and quartz, as well as mantle peridotite and olivine pyroxenite xenoliths [13].



**Figure 1.** (a) The gem corundum occurrences and associated basaltic fields in Central and East Asia showing the location of the Hainan Island, modified from [19]; (b) simplified geological map of the Hainan Island separated from mainland China by the Qiongzhou Strait and (c) the distribution of late Cenozoic basaltic volcanism in the northern part of the Hainan Island, modified from [16,18]: 1—Shimengou/Shimacun Formation (Pliocene—Miocene); 2—Duowen Formation (middle Pleistocene); 3—Dongying Formation (middle Pleistocene); 4—Daotang Formation (late Pleistocene); 5—Shishan Formation (Holocene); 6—Cenozoic basalt; 7—intermediate acid extrusive rocks; 8—Quaternary sediments; 9—Mesozoic rocks; 10—Pre-Cenozoic basalt; 11—Paleozoic rocks; 12—Mesozoic granite; 13—eclogite; 14—volcanoes and inferred faults; 15—nearly west–east striking regional faults; N.A. Plate—North American Plate.

The alluvial sapphire deposits commonly form lenses and layers in the Quaternary loose sediments [17]. The samples in this paper were collected from the Penglai alluvial deposit.

# 3. Materials and Methods

#### 3.1. Materials

Six sapphire samples (Sap-1, Sap-2, Sap-3, Sap-4, Sap-5, and Sap-6) were investigated from the alluvial deposit in Hainan, China (Figure 2). Grains ranged mainly in size from  $4 \times 4 \times 3$  mm to  $6 \times 8 \times 5$  mm, and their colors vary in depth and hues (Figure 2). In order to attenuate the effects of rough and uneven surfaces, they were carefully cut and polished into slices with two large parallel faces. Sap-1 was polished on both sides along the vertical optical axis ( $\perp$ c) and the parallel optical axis ( $\parallel$ c), whereas Sap-2 was doubled-polished on both planes over a visible ribbon, and the other samples were performed on both sides of their large facets.



**Figure 2.** Six raw sapphire samples from the Penglai alluvial deposit: (**a**) Sap-1; (**b**) Sap-2; (**c**) Sap-3; (**d**) Sap-4; (**e**) Sap-5; (**f**) Sap-6.

Sap-1 shows a trapezoid-shaped dark-blue core rimmed by lightly yellowish-brown diffuse-zoned bands (Figure 3a), sap-2 has distinct colored parallel bands in various widths (Figure 3b), sap-3 has both yellow and blue colors (Figures 2c and 3c), sap-4 has evenly dark-blue patch in the core rimmed by light blue edges (Figure 3d), sap-5 has obvious streaks on the surface (Figure 2e), and sap-6 has a hexagonal pyramid-shaped in the core (Figure 2f).



**Figure 3.** The cut and polished sapphire samples from the Penglai alluvial deposit: (**a**) Sap-1; (**b**) Sap-2; (**c**) Sap-3; (**d**) Sap-4; (**e**) Sap-5; (**f**) Sap-6.

#### 3.2. Methods

UV–Vis absorption spectra were obtained at the Gem Research Laboratory of China University of Geosciences (Beijing). The testing instrument was a UV-2000 UV–Vis spectrophotometer produced by Lab Tech in Beijing, China. The UV–Vis wavelength range was 300–800 nm. The record width was 2.0. The slit width was 2 nm. The room temperature was 24 °C. The measurement method was T%. In this study, UV was applied to only sample Sap-1.

The FTIR was analyzed using an instrument model LUMOS infrared spectrometer with transmission and reflection methods under 32 scans and a resolution of  $4 \text{ cm}^{-1}$ . The

test wavelength range was 3000–3600 cm<sup>-1</sup>. The test temperature was 14°C, and the relative humidity was 50%. The laser direction is non-polarized. To further explore the variation pattern of FTIR in individual sapphire crystals, sample Sap-1 was investigated linearly from core to the rim, with 6 points (Figure 4).



**Figure 4.** Photomicrographs of cross-section along the vertical c-axis of sample Sap-1, showing plots performed by LA–ICP–MS from core to rim over two profiles (AB, CD), and six FTIR-analyzed plots over profile EF.

Spectroscopic measurements of trace chemical composition were performed in the same area using a Thermo Element XR mass spectrometer at the National Center for Geological Analysis and Research (CAGS) equipped with a New Wave UP193 model laser. The laser parameters were set as follows: laser wavelength 193 nm, beam spot size 35 um, pulse frequency 10 Hz, output energy 100%, and pulse energy 6.0 mJ. Plasma mass spectrometry parameters were as follows: cooling gas flow (Ar) 16.21 L/min, auxiliary gas flow (Ar) 0.86 L/min, carrier gas flow (He) 0.743 L/min, sample gas flow (Ar) 0.910 L/min, and radio frequency generation, for which the power of the device was 1300 W. Other parameters included the following: resolution mode, low resolution; scan mode, E-scan; rest time, 1 ms; sampling time, 3 ms; the number of points per peak, 100; detector dead time, 14 ns; background acquisition time, 20 s; ablation time, 40 s; signal intensity (Th), 160,000 cps; and oxide yield (ThO/Th), 0.24%. Data processing was normalized using Al as the internal standard, standard sample Nist612/Nist610, and multiple external standard matrices. To ensure accuracy, as a quality control measure, after every 30 runs, one of the standard samples was run again as an unknown substance. LA-ICP-MS was applied punctually to only one sample (Sap-1). In order to further explore the variation law of trace elements in a single sapphire crystal, sample Sap-1 was sampled linearly, with points from A to B, C to D, and evenly distributed between A and B, and C and D (Figure 4).

### 4. Results

# 4.1. Physical Characteristics of the Penglai Sapphires

The Penglai sapphires have hexagonal columnar, hexagonal bipyramid, rhombohedron, and other aggregated shapes, but single crystals with euhedral shapes are rare, mostly in the shape of incomplete waist drum, barrel, cone, and various irregular shapes. The surface of most samples shows ablation rounding, and the surface is in a ground glass (opaque) state. The overall color is dark, and color distribution is uneven, and the color band, color nucleus, a two-color phenomenon, and strong glass luster can be observed. Ne = 1.761-1.762, No = 1.771-1.772, DR = 0.010, and the average specific gravity is 3.96. Many micro-internal flaws and inclusions occur in the typical characteristic growth bands of the Penglai sapphire, e.g., milky white in reflected light, and yellowish-brown in transmitted light can be observed (Figure 5).



**Figure 5.** (**a**,**b**) Photographs of the Penglai sapphire (sample Sap-1) showing blue core rimmed by yellowish-brown growth bands in transmitted light. Numerous micro-inclusions are distributed across the growth bands in rim. Zir—zircon inclusion.

# 4.2. UV-Vis Spectral Characteristics

The UV–Vis absorption spectra of the studied sample Sap-1 are shown in Figure 6. The main peaks in the deep-blue core of the blue sapphire were sharp narrow peaks at 380 nm and 453 nm, a broad absorption band at 576 nm, and small peaks at 658 nm and 533 nm were also observed. The yellowish-brown rim had weak absorption peaks at 376 nm, 448 nm, 533nm, and 658 nm (Figure 6).



**Figure 6.** Ultraviolet and visible absorption spectra of the dark-blue core and yellowish-brown rim from Penglai sapphire (sample Sap-1).

## 4.3. FTIR Features

The FTIR features of Sap-1 were characterized by a strong absorption peak at  $3309 \text{ cm}^{-1}$ , and weak absorption peaks near  $3232 \text{ cm}^{-1}$  and  $3271 \text{ cm}^{-1}$ . The absorption intensity of the three peaks generally decreased from rim to core (Figure 7).



**Figure 7.** The FTIR patterns of the deep-blue core and yellowish-brown rim from the Penglai sapphire (sample Sap-1). The plot locations over profile EF are shown in Figure 4.

### 4.4. Chemical Composition of the Penglai Sapphires

The trace elements of sample Sap-1 from two profiles analyzed from core to rim are shown in Table S1. The main contents of Fe, Ti, Cr, V, Ga, and Mg and their ratios are shown in Table 1. The main component of Al<sub>2</sub>O<sub>3</sub> in the deep-blue core ranged from 98.53 wt.% to 98.79 wt.% (average 98.69 wt.%) and from 98.51 wt.% to 99.04 wt.% (average 98.73 wt.%) in profiles AB and CD, respectively. The content of Al<sub>2</sub>O<sub>3</sub> in yellowish-brown rim ranged from 98.93 wt.% to 99.39 wt.% (average 99.12 wt.%), from 98.95 wt.% to 99.28 wt.% (average 99.15 wt.%) in profiles AB and CD, respectively (Table S1). The contents of Fe, Ga, Mg, and V in the core were obviously higher than those of elements in the rim (Figure 8a,b). We combined the two sets of data and found that Fe content in the core ranged from 5091.60 ppm to 8697.46 ppm, with an average of 7117.45 ppm (n = 12). In contrast, lower Fe content was observed ranging from 2906.85 ppm to 5488.46 ppm, with an average of 4377.55 ppm (n = 23) (Figure 8b). The mean values of Ga, Mg, and V in the core were 374.45 ppm, 15.79 ppm, and 2.33 ppm, respectively, and the corresponding data of three elements in the rim were 255.54 ppm, 6.27 ppm, and 1.30 ppm, respectively. There was no significant difference in Cr content between the core and the rim. However, the content of Ti in the rim (mean 334.85 ppm) was obviously higher than that in the core (mean 127.53 ppm) (Figure 8a).

Sample	DIR	Color	Spot	Fe	Ga	Ti	Cr	Mg	V	Fe/Ti	Ga/Mg	Fe/Mg	Cr/Ga
			1	8068.86	420.16	94.38	18.41	15.20	3.18	85.49	27.64	530.89	0.04
			2	7518.39	398.21	87.26	13.27	15.75	2.02	86.16	25.29	477.44	0.03
		Deep blue	3	7229.51	376.26	100.59	10.87	27.73	2.30	71.87	13.57	260.70	0.03
		core	4	6695.00	376.23	108.77	14.52	18.28	2.73	61.55	20.58	366.25	0.04
	_		5	6537.82	368.64	101.88	13.43	10.86	2.16	64.17	33.95	602.02	0.04
			6	6989.96	374.24	94.43	11.72	2.38	2.43	74.02	157.24	2936.96	0.03
			7	4969.15	258.19	448.57	13.81	5.19	1.40	11.08	49.75	957.50	0.05
			8	5148.08	261.72	392.91	20.32	0.83	0.18	13.10	315.21	6200.29	0.08
	$\begin{array}{c} A\\ \downarrow\\ B\end{array}$		9	5245.51	280.18	610.06	19.17	15.70	0.97	8.60	17.84	334.08	0.07
			10	5064.39	285.03	560.89	19.38	9.64	0.91	9.03	29.56	525.14	0.07
			11	5234.76	257.98	496.44	9.34	0.13	0.68	10.54	2013.56	40857.76	0.04
		Yellowish- brown	12	5283.87	256.99	512.21	21.93	12.06	2.08	10.32	21.31	438.08	0.09
			13	5027.11	265.94	432.08	16.83	11.49	1.05	11.63	23.14	437.42	0.06
			14	4472.11	274.31	489.71	11.48	4.57	1.33	9.13	60.01	978.30	0.04
			15	4224.53	240.60	295.83	11.42	7.86	0.86	14.28	30.62	537.61	0.05
		rım	16	4168.04	236.78	258.41	4.93	18.82	1.66	16.13	12.58	221.43	0.02
			17	3996.28	252.99	228.92	8.27	8.16	1.33	17.46	30.99	489.47	0.03
Sap-1			18	3746.31	226.14	279.66	3.72	1.06	1.38	13.40	214.08	3546.54	0.02
			19	3856.99	235.29	335.19	5.36	8.47	1.70	11.51	27.77	455.27	0.02
			20	3191.89	190.49	250.90	8.34	2.50	1.64	12.72	76.07	1274.64	0.04
			21	3226.51	190.51	216.04	9.64	3.04	1.26	14.94	62.71	1062.10	0.05
			22	2906.85	186.44	97.95	10.64	3.39	0.94	29.68	54.99	857.29	0.06
-		Deep blue core	1	6759.82	377.67	104.69	6.45	13.29	2.38	64.57	28.42	508.64	0.02
			2	7841.34	370.30	95.64	10.57	27.02	1.49	81.99	13.70	290.21	0.03
			3	7868.48	384.03	94.50	11.91	14.38	3.27	83.26	26.71	547.18	0.03
			4	8697.46	410.72	105.94	14.04	23.13	2.81	82.10	17.76	376.03	0.03
			5	5091.60	285.47	272.51	16.89	8.77	1.43	8.68	32.55	580.57	0.06
	С		6	6111.20	351.52	269.77	21.96	12.65	1.74	22.65	27.79	483.10	0.06
	$\downarrow$		7	5488.46	399.60	296.23	13.47	6.73	2.18	18.53	59.34	815.09	0.03
	D	Yellowish- brown rim	8	5195.35	318.03	292.73	9.88	4.79	1.49	17.75	66.42	1084.98	0.03
			9	4366.93	263.47	236.19	8.35	2.32	1.82	18.49	113.54	1881.92	0.03
			10	4275.72	295.43	173.37	14.73	0.68	1.85	24.66	433.11	6268.30	0.05
			11	4436.24	253.52	271.67	7.10	5.46	0.96	16.33	46.47	813.08	0.03
			12	3745.72	231.91	232.43	6.81	1.71	1.25	16.12	135.38	2186.62	0.03
			13	3412.76	215.86	293.19	11.66	9.59	0.97	11.64	22.50	355.72	0.05

**Table 1.** The main trace element contents (ppm) of sample Sap-1 analyzed via LA–ICP–MS over two profiles (AB and CD) from core to rim.



**Figure 8.** Compositional variations in trace elements of the Penglai sapphire over two profiles shown in Figure 4 from core to rim: (a) Distribution pattern of trace element contents of Ti, V, Cr, Ga and Fe/Ti ratio from core to rim; (b) Distribution pattern of Fe content from core to rim.

# 5. Discussion

# 5.1. Color Genesis of Growth Bands

The UV–Vis absorption peaks near 377 and 450 nm are due to the replacement of the adjacent  $2Al^{3+}$  cations with  $Fe^{3+}$ - $Fe^{3+}$  ion pair [1,20,21]. The absorption peaks of sapphire at or near 575–580 nm are related to  $Fe^{2+}$ ,  $Ti^{4+}$ ,  $V^{3+}$  and  $Cr^{3+}$  [1,22,23]. The absorption peak at 658 nm is the result of  $Cr^{3+}$  [1], and it is worth noting that it has been observed that  $Co^{2+}$  in sapphire can also produce absorption peaks around 450 nm and in the range of 600–700 nm [24,25].

The distribution patterns of trace elements from core to rim of the Penglai sapphire (Figure 8) and the correlation of their trace elements (Figure 9) showed that (1) Fe and Ti contents relatively changed with respect to the crystallization position and crystal color. From deep-blue core to yellowish-brown rim, Fe content decreased, while Ti content increased (Figure 9a). (2) The variations in Fe and Ti concentrations were negatively correlated in the core but positively correlated in the rim (Figure 9b). (3) The contents of V and Cr had slight differences in the core and the rim, but there was almost no change relative to the position. (4) There was a positive correlation between Fe and Ga.



Figure 9. Plots of (a) Ga-Fe and (b) Ti-Fe for Penglai sapphires.

The obvious peaks at 380 nm and 453 nm for the deep-blue core and two distinct peaks at 376 nm and 448 nm for the yellowish-brown rim in the UV-Vis absorption spectra of the studied sample were attributed to  $Fe^{3+}$ - $Fe^{3+}$  ion pairs, as was the weak peak at 533 nm. The weak peak at 576 nm was caused by Fe<sup>2+</sup>-Ti<sup>4+</sup> ion pairs, which appeared at the core but not the rim (Figure 6). Generally, Fe<sup>2+</sup>-Ti<sup>4+</sup> charge transfer contributes to blue color, when Ti content is high in sapphire crystals [1,26]. However, there was no characteristic absorption peak of Fe<sup>2+</sup>-Ti<sup>4+</sup> in the UV–Vis absorption spectra of the yellowish-brown rim, compared with the peak in the core, indicating that Ti in the rim was not involved in the formation of  $Fe^{2+}$ -Ti<sup>4+</sup> even if the content of Ti in the rim was obviously higher than that in the core. The high concentration of Ti resulted from the great number of microscopic inclusions over growth bands that were clearly observed under the microscope (Figure 5). These inclusions are difficult to investigate using infrared and Raman spectroscopy [27]. Having different colors within core and rim but slight differences in  $Cr^{3+}$  and  $V^{3+}$  contents (Figure 8) indicates that they were not the chromophores producing the deep-blue color in the core. The absorption peaks at 658 nm at the core and rim were mainly caused by  $Cr^{3+}$  (Figure 6). The hole– $Cr^{3+}$  preferentially pairs with trapped holes, compared with Fe<sup>3+</sup>, and the hole–Cr<sup>3+</sup> pairing produces an orange color. High concentrations of Fe<sup>3+</sup> produce a yellow color. We propose that the mixing of  $Fe^{3+}$ - $Fe^{3+}$  and cavity- $Cr^{3+}$  pairs

produces a marginal yellowish-brown color, and the Fe<sup>2+</sup>-Ti<sup>4+</sup> ion pair is the main factor in producing the deep-blue color of the core of the pungent sapphire. The impact of  $Co^{2+}$  on the coloration of sapphire cannot be ruled out, and further research is needed. In addition, based upon the compilation of UV–Vis spectra of basaltic sapphires from different origins (Table 2), we suggest that the deep-blue coloration in the core is closely related to Fe<sup>2+</sup>-Ti<sup>4+</sup>, and it pairs with Fe<sup>3+</sup>-Fe<sup>3+</sup> and Cr<sup>3+</sup> in the core, likely producing purple-hued blue. The chromogenic factors of the yellowish-brown rim are Fe<sup>3+</sup>-Fe<sup>3+</sup> and Cr<sup>3+</sup>.

Color Mechanism	Elements	Sap-1 (Deep-Blue Core)	Sap-1 (Yellowish-Brown Rim)	Thailand	Cambodia	Nigeria		
Crystal field theory	Fe <sup>3+</sup> Fe <sup>3+</sup> -Fe <sup>3+</sup>	380, 453	- 376, 448	388 377, 450, 535	388 330, 377, 450	388 377, 450		
Electronic transfer	${ m Fe^{2+}-Ti^{4+}}\ { m Cr^{3+}}\ { m Fe^{2+}-Fe^{3+}}$	576 658 -	- 658 -	580 - 840–880	580 - 866	500-600 - 900		
References		This study	This study	[28]	[29]	[30]		

Table 2. Comparison of UV–Vis spectra (nm) of the Penglai sapphire with other basaltic sapphires.

The radius of Ga<sup>3+</sup> is similar to that of Al<sup>3+</sup> and Fe<sup>3+</sup>, with positive three valence electrons distributed on the outermost electron layer. Its chemical features reveal a strong oxophilic affinity. Gallium's geochemical properties under oxidizing conditions are similar to those of Fe and especially of Al. The content of Ga decreased from core to rim, indicating that the core sapphires crystalized in a much higher oxidation environment than those in the rim. The positive correlation between the content of Ga and Fe showed that the content of Fe<sup>3+</sup> also decreased from core to rim. These compositional variations well indicated that the deep-blue core was mainly caused by Fe<sup>2+</sup>-Ti<sup>4+</sup> and Fe<sup>3+</sup>-Fe<sup>3+</sup>, Cr<sup>3+</sup>, and V<sup>3+</sup> in an oxidizing environment, whereas the yellowish-brown rim dominantly resulted from Fe<sup>3+</sup>-Fe<sup>3+</sup> in a reduced environment.

Phlayrahan et al. [31] argued that the peak at 3309  $\text{cm}^{-1}$  in the FTIR diagram is caused by the stretching vibration of Ti-OH, which is stronger in the c-axis direction, and the peaks near 3232, 3271 cm<sup>-1</sup> are considered to be the absorption of the stretching vibration of Ti-OH in different crystallographic directions. According to the Beer–Lambert law  $A = \varepsilon cd$ , the principle of quantitative analysis in infrared spectroscopy, the absorption peak near 3309 cm<sup>-1</sup> corresponding to -OH in the sapphire ribbon can be analyzed by  $c = A/\epsilon d$ for quantitative comparison. The studied samples were double-cut and parallel-polished; therefore, one sample showed the same d value, so the magnitude of c was proportional to the A value (c is the concentration of -OH in the sapphire; A is the absorbance). According to Figure 7, the content of -OH increased sequentially from core to rim. The absorption peak near 3310 cm $^{-1}$  was indicative of sapphire grown in a strongly reducing environment [32]. Phlayrahan et al. [33] proposed the heating-induced binding between Ti, Fe, and -OH in the blue sapphire structure, and that the intensity of peak at  $3309 \text{ cm}^{-1}$  series gradually decreases with increasing heating temperature in any given condition. However, the trend from core to rim in our sample was reversed (Figure 7), suggesting that the deep-blue rimmed by yellowish-brown bands in the investigated sample was not caused by heating but by a different redox condition during the formation.

### 5.2. Compositional Characteristics of the Penglai Sapphire

Trace elements of minerals are often considered favorable tools to explain minerals' origin and also help us to understand the geological processes related to the mineral formation [3,4,34–36]. As for sapphire, previous studies mainly focused on the distribution of Fe, Ti, Mg, Ga, Cr, and V in sapphire with respect to identifying different types of deposits (Figure 10). Generally, the content of Ga in basaltic corundum is higher than 100 ppm, while in metamorphic corundum, it is lower than 100 ppm [37]. The Ga/Mg ratio is an effective indicator for distinguishing metamorphic from magmatic sapphire.

The ratio of the magmatic sapphire is >10, while that of the metamorphic is <10 [38]. The Ga/Mg ratio greater than 6 would indicate a magmatic origin, while the Ga/Mg ratio less than 3 indicates a metamorphic one [39]. As shown in Table 1, the Ga content in all spots of sample Sap-1 was higher than 100 ppm, with Ga/Mg ratio > 10. All data showed Ga/Mg > 6. The Fe vs. Ga/Mg plot showed that all spots fell into the magmatic field (Figure 10b).



**Figure 10.** Variation content diagrams of trace element for identifying sapphire origin by data from the Penglai sapphire in Hainan, China: (a) Fe–Mg( $\times$  100)–Ti( $\times$  10) ternary plot [38]; (b) Fe–Ga/Mg chemical composition plot [39]; (c) Cr( $\times$  10)–Fe–Ga( $\times$  100) ternary plot [34,39]; (d) Cr/Ga versus Fe/Ti plot [34].

The Fe/Mg ratio of the magmatic sapphire is commonly greater than 100, while that of the metamorphic and metasomatic sapphire is less than 100. Moreover, the Cr/Ga ratio of the magmatic sapphire is less than 0.1, while the metamorphic is greater than 1 [40]. The Fe/Mg ratio of Penglai sapphire had a large range, from 221 to 6268, and Cr/Ga ratio ranged from 0.02 to 0.09; all these values were similar to those of magmatic sapphires. In Fe–Mg–Ti plot and Cr–Fe–Ga ternary diagram, all data fell within a magmatic sapphire field (Figure 10a,c). The Cr/Ga and Fe/Ti diagram displayed that almost all plots fell within a magmatic sapphire area, and only several plots were scattered near the boundary line between magmatic and metamorphic fields (Figure 10d). Therefore, all values of studied sapphires indicated a magmatic origin. In addition, the presence of Sn and Ta (Table S1) suggested that the sapphires likely formed related to magmatic rocks, e.g., syenite or granite [41,42].

Trace element contents of the Penglai sapphire in Hainan, China, and other magmatic sapphires worldwide are compared in Table 3 and Figure 11. The Penglai sapphires are characterized by high Fe content and are as variable in Fe content as sapphires from Changle, Shandong [43], Chantaburi, Thailand, Houai Sai, Laos, and Lake Turkana area, Kenya [38] (the variation is seen in the large  $\sigma$  value in the table). The Ti content also varies greatly, which is related to the ubiquitous titanium-containing inclusions in sapphire. Such inclusions exist in most basalt types, including sapphires from Pailin in Cambodia, and Chantaburi in Thailand, Australia, and Ethiopia [44]. The data of Shandong Changle sapphire samples show that the concentrations of Fe, Ti, Cr, and Mg are than those of other sapphires [43], and it varies greatly, with the content of Fe much larger than that of Hainan sapphire.

**Table 3.** Trace element contents of the Penglai sapphire in Hainan, China, and other basaltic sapphires worldwide (average value in ppm); b.d.l. = below detection limit.

	Fe		Mg		Ga		Ti		v		Cr		Ga/Mg	g Ti/Mg	Fe/Mg	Fe/Ti
Deposits	avg	$\pm 1\sigma$	avg	$\pm 1\sigma$	avg	$\pm 1\sigma$	avg	$\pm 1\sigma$	avg	$\pm 1\sigma$	avg	$\pm 1\sigma$		av	'g	
Pailin (Cambodia) [38]	2311	258	5	5	143	12	205	158	8	2	b.d.l.		52	42	474	11
Houai Sai (N Laos) [38]	3720	1608	6	4	191	73	89	108	2	1	b.d.l.		48	15	618	42
Sam Sai Blue	11,098	882	5	2	189	8	172	62	6	1	b.d.l.		42	38	2463	65
(S Laos) [38] Blue green	8711	263	4	1	184	9	106	25	5	0.3	b.d.l.		45	26	2126	82
Chantaburi (Thailand) [38]	6125	2978	18	20	186	29	279	190	11	6	16	51	26	16	345	22
Bo Phloi (Thailand) [38]	2187	660	15	12	139	28	126	64	6	6	b.d.l.		15	8	145	17
Jos Plateau (Nigeria) [38]	8661	724	9	4	173	32	176	86	19	9	b.d.l.		18	19	918	49
Analafady (N Madagascar) [38]	7192	923	8	5	174	20	154	91	4	2	b.d.l.		22	19	902	47
Lake Turkana (Kenya) [38]	8504	1480	10	8	140	34	134	172	6	3	b.d.l.		26	14	878	63
Hainan-Fudjian-Shandong (China) [38]	8399	690	9	4	275	36	95	65	2	1	b.d.l		31	11	936	88
Shandong Changle (China) [43]	16,335.	3 2375	81.9	43.3	272.7	19.9	441	260	16.9	3.8	93.2	54.2	4.1	6.2	250.8	50.1
This paper	6087	1852	21	29	306	53	270	380	2	1	11	5	14	21	285	23



**Figure 11.** Ga/Mg versus Fe diagram of the magmatic blue sapphires worldwide cited from [38]: (a) main Asian field of magmatic blue sapphires hosted in alkaline basalt; (b) main African field of magmatic blue sapphires in alkaline basalt.

Figure 11 presents the Fe content versus Ga/Mg ratio of the studied sapphires in Hainan, China, and those of famous deposits in Asia and Africa. The basaltic sapphire deposits in Asia include Cambodia, Thailand; Laos in Southeast Asia; and Shandong, Fujian, and Hainan in China. Compositions of the basaltic sapphires from these places are concentrated (Figure 11a). In the rectangular box [38] in the figure, the Ga/Mg ratio of sapphires in these mines is generally higher than that of metamorphic ones. Figure 11a shows that the Penglai sapphire in Hainan, China, falls within the magmatic sapphire field. Compared with sapphires from Cambodia, Bo Phlo in Thailand, and Houai Sai mines in Laos, the Fe content of sapphires from the Penglai sapphire in China and the magmatic sapphire from African deposits partly overlap. Combined with Figure 11a, the data indicate that the magmatic sapphires in Africa are roughly enriched with Fe, compared with those of the Penglai sapphires.

#### 6. Conclusions

There are abundant melting erosion and growth marks on the surface of rough sapphires from the Penglai alluvial deposits in Hainan, China. They exhibit a strong glass luster after polishing. Inclusion-bearing growth bands that are milky white in reflected light and yellowish-brown in transmitted light can be observed, which is significant for its origin identification.

The color distribution is uneven, and visible color nuclei, color bands, and multiple colors can be observed on one crystal. The color chromatic factors of the deep-blue core are  $Fe^{2+}$ -Ti<sup>4+</sup> in an oxidizing environment, it pairs with  $Fe^{3+}$ -Fe<sup>3+</sup>,  $Cr^{3+}$ , and  $V^{3+}$  in the core, likely producing purple-hued blue. The Fe in the core mainly exists in the form of  $Fe^{3+}$  that decreased uniformly from core to rim. The chromogenic factors of the yellowish-brown rim are  $Fe^{3+}$ - $Fe^{3+}$  and  $Cr^{3+}$  in a reduced environment. Ti was not involved in forming  $Fe^{2+}$ -Ti<sup>4+</sup> ion pairs during the formation process of sapphire in the rim.

The chemical composition showed that the Penglai sapphires have a magmatic origin. The oxidation of the formation environment decreased sequentially from the deep-blue core to the yellowish-brown rim. Compared with the basaltic sapphires worldwide, the Fe content was moderately higher than most of those of Asian sapphires but obviously lower than those of Changle sapphires in Shandong, China, and overlapped with those of African sapphires. The content of Ti in the rim was higher than the core, which resulted from ubiquitous Ti-bearing inclusions in sapphire.

**Supplementary Materials:** The following supporting information can be downloaded at: https: //www.mdpi.com/article/10.3390/min12070832/s1; Table S1: The main trace element contents (ppm) of sample Sap-1 analyzed via LA–ICP–MS over two profiles (AB and CD) from core to rim.

**Author Contributions:** Conceptualization, G.-Y.W., X.-Y.Y. and F.L.; methodology, G.-Y.W., X.-Y.Y. and F.L.; software, G.-Y.W. and X.-Y.Y.; validation, G.-Y.W., X.-Y.Y. and F.L.; formal analysis, G.-Y.W.; investigation, F.L.; resources, F.L.; data curation, G.-Y.W., X.-Y.Y. and F.L.; writing—original draft preparation, G.-Y.W., X.-Y.Y. and F.L.; writing—review and editing, G.-Y.W., X.-Y.Y. and F.L.; visualization, G.-Y.W.; supervision, X.-Y.Y. and F.L.; project administration, X.-Y.Y. and F.L.; funding acquisition, X.-Y.Y. and F.L. All authors have read and agreed to the published version of the manuscript.

**Funding:** This research was funded by grants from China Geological Survey (DD20190379-88; DD20221630), the Key Special Project for Introduced Talents Team of Southern Marine Science and Engineering Guangdong Laboratory (Guangzhou) (GML2019ZD0201), State Key Laboratory of Geological Processes and Mineral Resources, China University of Geosciences (GPMR202115), National Science Foundation of China (92062215; 41720104009), seventh Institute of Geology and Mineral Exploration of Shandong Province (QDKY202007) and Key Laboratory of Deep-Earth Dynamics of the Ministry of Natural Resources (J1901-32).

Data Availability Statement: Not applicable.

Acknowledgments: We are deeply grateful to Jing-Sui Yang, Zheng-Yu Long, Dong-Yang Lian, Hui-Chao Rui, Guan-Long Li, Ding-Yong Liang, Yi Zhang, Li-Jie Qin, and Zi-Yuan Liu for their help and valuable comments. We also thank Chao Li, Jia-Xin Wan and Yu-Rui Wu for their valuable help during tests. We also like to thank the Gem Lab of the School of Jewelry, China University of Geosciences (Beijing) for the accurate experimental platform.

Conflicts of Interest: The authors declare no conflict of interest in this paper.

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