

Article

Unified Analysis of Multi-Chamber Contact Tanks and Mixing Efficiency Evaluation Based on Vorticity Field. Part II: Transport Analysis

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Abstract: Mixing characteristics of multi-chambered contact tank are analyzed employing the validated three-dimensional numerical model developed in the companion paper. Based on the flow characterization, novel volumetric mixing efficiency definitions are proposed for the assessment of the hydrodynamic and chemical transport properties of the contact tank and its chambers. Residence time distribution functions are analyzed not only at the outlet of each chamber but also inside the chambers using the efficiency definitions for both Reynolds averaged Navier–Stokes (RANS) and large eddy simulation (LES) results. A novel tracer mixing index is defined to characterize short circuiting and mixing effects of the contact system. Comparisons of the results of these indexes for RANS and LES solutions indicate that mixing characteristics are stronger in LES due to the unsteady turbulent eddy mixing even though short circuiting effects are also more prominent in LES results. This result indicates that the mixing analysis based on the LES results simulates the mixing characteristics instantaneously, which is more realistic than that in RANS. Since LES analysis can capture turbulent eddy mixing better than RANS analysis, the interaction of recirculation and jet zones are captured more effectively in LES, which tends to predict higher turbulent mixing in the contact system. The analysis also shows that the mixing efficiency of each chamber of the contact tank is different, thus it is necessary to consider distinct chemical release and volumetric designs for each chamber in order to maximize the mixing efficiency of the overall process in a contact tank system.

Keywords: ozone contact tank; mixing efficiency; computational fluid dynamics (CFD); tracer transport

1. Introduction

In a companion paper [1], recirculation zones and jet zones were separated using the definitions of vorticity gradient and the flexion product. Based on this analysis, hydraulic efficiency definitions were proposed and evaluated [1]. In this paper, mixing efficiency indexes are analyzed for the assessment of mixing performance of the contact tank system. This analysis is based on the residence time distribution (RTD) functions, which are obtained from tracer transport analysis. For this purpose, a tracer analysis is conducted where a conservative chemical is injected at the inlet and the tracer concentration at the outlet and also interior points are recorded for analysis. The data obtained are analyzed for efficiency characterization using several empirical measures.

Efficiency of the contact tank systems is studied in the literature using various definitions, which employ empirical, analytical and numerical methods. The ratio of t_{90}/t_{10} (Morrill index), where t_{10} and t_{90} are the travel time required for 10% and 90% of the cumulative normalized tracer concentration to be observed at the outlet of the contactor, respectively, is commonly used to characterize mixing

efficiency in contactors. It is reported that this index gives a good measure of the disinfection efficiency of any disinfection system [2]. It is also reported in the literature that t_{10} index is also a good measure to estimate the disinfection performance of a contact system [3] and accounts for the short-circuiting effects in the tank [4–6]. However, performance of different indexes were investigated and tested in [5] and it is reported that none of these indexes could meet all the requirements of a mixing index, purposes of which may change from one application to another [5]. RTD analysis was performed in ozone contact system numerically and experimentally and it was pointed out that reducing the strength of recirculation zone could significantly increase the efficiency of the contact system [5]. Three-dimensional computational fluid dynamics (CFD) simulation results show that both reducing short circuiting (higher t_{10} index) and increasing mixing in the tank (smaller t_{90} index) are the two main approaches to improve the overall efficiency of a contact system [4]. Accordingly, a smaller t_{90}/t_{10} value should indicate better mixing and less short circuiting in a contact tank. However, an analysis of the terms of the Morrill index would indicate that a smaller Morrill index indicates better mixing, but it does not measure the short circuiting effects directly. The aforementioned indexes can be based on monitoring the tracer concentration at the outlet of the contact tank, or at best at the outlet sections of the chambers of the contact tank. However, either of these approaches can be identified as a black box approach where the mixing processes within the chambers of the tank is overlooked or not analyzed. It is important to note that mixing of the chemical within the recirculation zone where the tracer is retained for a period and then released, and the interaction of the recirculation zone with the jet zone where the tracer is transported through the tank, both contribute to the overall mixing process in the contactor. The interactions between these two zones are not well known or analyzed since the mixing indexes that are used in the literature are based on monitoring the tracer concentration only at specified outlet locations.

In this study, transport of a conservative tracer in the contact system is simulated using the validated hydrodynamic solver and volumetric efficiency definitions [1]. In this paper, the study is extended to define mixing efficiency for the system using advection–diffusion analysis of a conservative chemical subjected to turbulent flow conditions. Tracer transport analysis is performed using both RANS and LES models. Mixing characteristics of the contact system are analyzed using a novel mixing efficiency definition. It is important to emphasize again that the mixing indexes need to be defined for each chamber separately in order to design the mixing process more effectively for the complete contact tank system since the mixing characteristics of each chamber are distinct as pointed out in [1].

2. Mathematical Model

2.1. Governing Equations for Tracer Transport

The hydrodynamic analysis of the system is based on the solution of Navier–Stokes equations as described in detail in [1], which will not be discussed here. The chemical in the contact tank is considered to be conservative and the transport is analyzed using the advection–diffusion (AD) Equation,

$$\frac{\partial \bar{C}}{\partial t} + \bar{u}_j \frac{\partial \bar{C}}{\partial x_j} = \frac{\partial}{\partial x_j} \left((D + D_t) \frac{\partial \bar{C}}{\partial x_j} \right) \quad (1)$$

where \bar{u}_j is the velocity component along the j direction (x , y and z), t is the time, x_i and x_j represent the Cartesian coordinates, \bar{C} is the mean concentration for RANS and filtered concentration for LES, D is molecular diffusivity, which is neglected in this study since it is smaller than the turbulent diffusivity, and D_t is the turbulent diffusivity, which can be computed as $D_t = \nu_t / Sc_t$, where ν_t is eddy viscosity which can be computed for RANS and LES as described in [1]. Sc is the Schmidt number which is chosen as 0.7 for RANS and 1000 for LES [7,8], in order to be consistent with experimental studies [9,10].

2.2. Simulation Setup, Initial and Boundary Conditions

Details of the computational domain, flow solver, initial and boundary conditions were given in [1]. For the sake of simplicity, only the computational properties of the transport simulation will be discussed in this paper.

Pulse injection of a conservative tracer is simulated in the transport analysis. In pulse injection, a constant concentration is injected at the inlet of the tank for 2.5 s applying $\bar{C} = 1$ Dirichlet type boundary condition at the inlet of the tank. Zero gradient boundary condition is used for the concentration at the outlet and walls, and symmetry boundary condition is used at the top of the computational domain. Crank–Nicolson scheme with blending factor of 0.64 is used for the temporal discretization of AD equation and *gamma* differencing scheme is used for the treatment of advection terms to bound the concentration [11]. This is used to avoid the numerical oscillations that maybe observed during the initial stages of simulation. Different numerical strategies were employed for the simulation of tracer transport in RANS and LES cases. For the RANS based transport analysis, the transport of concentration is simulated using the fixed mean velocity field which was obtained from the RANS simulation [1]. The AD equation is solved using the *scalarTransportFoam* solver, which is available as a standard solver in OpenFoam [11]. This standard solver was slightly modified to include the calculation of turbulent diffusivity D_t using the data of turbulent viscosity obtained from the steady state solution of the momentum equations (*volScalarField Dt ("Dt", D + nut/0.7)*, where D is molecular viscosity and nut is turbulent viscosity field obtained from the flow solution). Hence, Sc is constant and turbulent viscosity is spatially varying during the solution of transport equation. In LES based transport simulations, the velocity field is not constant and instantaneous velocity field is used in the solution of Equation (1) to characterize turbulent mixing. Turbulent diffusivity in Equation (1) is also computed at every time step of computation using the eddy viscosity which is obtained from the solution of the turbulent flow [1]. A numerical solver was developed adding the numerical solution of the AD equation within the current transient solver *pimpleFoam* [11] in order to solve the LES equations and the AD equation simultaneously. In this numerical model, temporal and spatial variations of turbulence are included to the numerical solution of the AD equation, which is the realistic case for the tracer transport analysis in LES based applications. Iterations between successive time steps were terminated when the residual is less than 1×10^{-6} . Turbulent flow in the contact tank has been simulated for $t = 450$ s and then the tracer transport simulation is initiated after that time in order to exclude the flow development period where wake fluctuations were observed during the initial stages of the simulation [1]. The tracer transport simulation is performed for 400 s after injection to ensure that a significant portion of the injected tracer leaves the computational domain. Governing equations for the fluid flow and tracer transport are solved simultaneously during the simulation between $t = 450$ and 850 s.

3. Results and Discussion

3.1. Validation of the Tracer Transport Simulation

The tracer concentration at the outlet of the contact tank is normalized using the following definition in order satisfy the mass balance for pulse injection to be consistent with the previous studies [7,12],

$$E(\theta) = \frac{\bar{C}}{\bar{C}_{init} T_{release} \tau} \quad (2)$$

where $T_{release}$ is the injection period ($t = 2.5$ s) for the pulse injection, \bar{C}_{init} is tracer pulse at the inlet ($\bar{C}_{init} = 1$), τ is theoretical mean residence time of the tank ($\tau = V/Q$, where V is the volume of the contact tank and Q is the volumetric flow rate), which is calculated as 109.2 s for the present contact tank volume and discharge based on the assumption of plug flow in the contact system, and $\theta = \frac{t}{\tau}$ is the dimensionless time. Normalized tracer RTD at the outlet of the contact tank is monitored during

the simulation and compared with the numerical results reported in the literature [7,12] for validation. A comparison of both RANS and LES cases are shown in Figure 1, where t_{50} is the time required for 50% of the cumulative normalized tracer concentration to be observed at the outlet of the contactor.

The variation of normalized RTD is shown in Figure 1a for the dimensionless time interval between 0 and 1 since significant change in RTD is observed during this time interval. After this period the data collapse to a single curve. The time-shift between the present and previous results in Figure 1a may be associated with the difference in the definition of stable flow field used in the solution [1] and the difference in the resolution of the computational mesh since short circuiting effects can be observed strongly as the mesh gets coarser and the RTD curve shifts to the left having a greater peak, as also observed in [11]. Comparisons of the present numerical results with the previous results show that present numerical results are consistent with the previously reported results for the data obtained at the outlet of the tank.

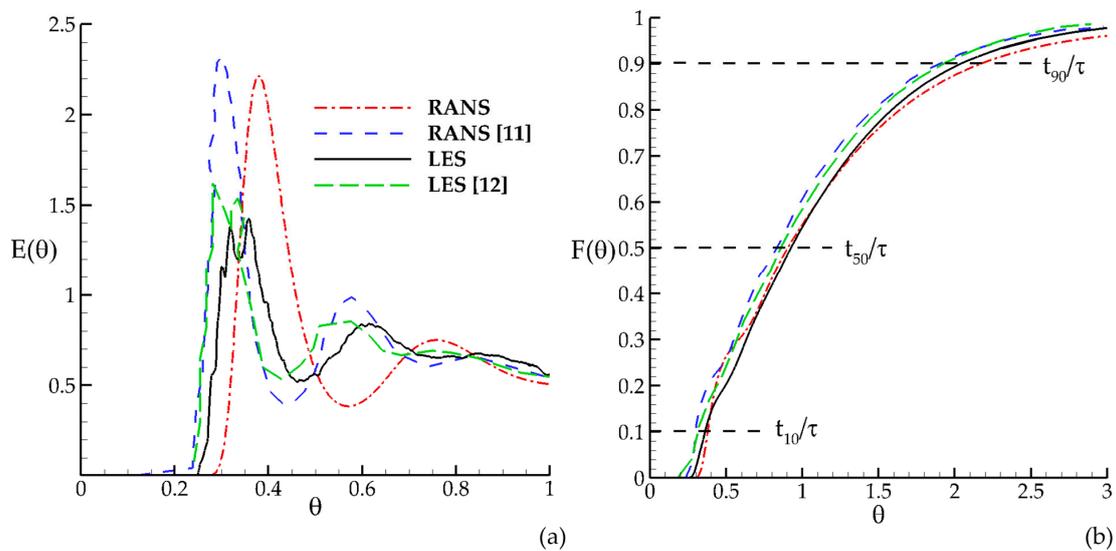


Figure 1. Comparisons of tracer transport results at the outlet of the tank based on RANS and LES solutions: (a) normalized tracer concentration; and (b) cumulative normalized tracer concentration.

The first peak in RANS is significantly higher than that in LES indicating that dispersion effects in LES are stronger than RANS since LES could accurately simulate the mixing effects due to dynamically varying turbulent eddies. This increases eddy mixing between the recirculation and jet zones due to turbulent diffusion. We note that this difference in concentration peak occurs even though the jet thickness in LES is smaller than RANS [1], which indicates higher short circuiting in LES solution. The smaller jet thickness obtained in LES, which increases the jet momentum and short circuiting effects, is due to the additional recirculation zones that develop in the vicinity of the chamber inlet as described in detail in [1]. Figure 1a shows that in LES simulation the injected tracer arrives at the tank outlet in a shorter period than that in RANS, which is more evidence of short circuiting effects for LES solution. In the literature, it is reported that tracer transport results of RANS shows more short circuiting effects when compared to LES results [12]. Higher short circuiting effects were attributed to RANS solution since a larger amount of tracer substance leaves the contact system in RANS relative to LES (Figure 1a) during the initial stages of transport simulation. This concept and interpretation needs to be reconsidered, since for the overall transport time, the total time required for the tracer to leave the contactor is less in LES solution. This observation indicates the necessity to introduce a new tracer index which will characterize the short circuiting effects in a better way by accounting for the total travel time of the tracer in the tank and recognizing the importance of the mean transport time relative to the total travel time in the overall definition of short circuiting and mixing. In this study, we introduce a new index definition which may clarify this point.

Interaction of different flow zones due to unsteady eddy motion in LES improves the mixing efficiency of the contact system although the calculated volumetric efficiency coefficients based on the time-averaged flow field in LES showed that short circuiting effects were also stronger in LES when compared to RANS [1]. This indicates that mixing analysis of the contact system must be performed based on the instantaneous flow field, and not on the time-averaged flow field since time-averaged flow field may not reflect the mixing properties of the contact system accurately. This observation also indicates that tracer is retained, mixed and released in the recirculation zone during the mixing process, even though the recirculation zones are identified to be the main reason for reducing the mixing efficiency of the contact system [5]. The residence time of the tracer between recirculation and jet zones will be analyzed later on using the volumetric mixing efficiency definitions to clarify this point. The second and third peaks after the first concentration peak in Figure 1a correspond to the release of entrapped concentration in the recirculation zone in the upstream chambers as a function of time.

The shape of cumulative tracer concentration curve (Figure 1b) provides insight to the flow characteristics inside the contact system which are the jet and recirculation zones. The steep slope at the initial stage of the curve corresponds to the advection of the tracer with the jet, which is similar to the plug flow conditions since diffusion effects are not yet established in the flow system. When the slope of the curve flattens, especially after $\theta = 1.5$, the transport of the tracer is dominated by the diffusive effects that is caused by the retention and timed release of the tracer inside recirculation zone of the tank and turbulent interaction between the two zones. The characteristic residence time indexes are determined from Figure 1b and compared with the previously reported results in Table 1. The tracer index t_{10} computed from LES solution is less than that obtained from RANS, showing that the short circuiting effects are more severe in LES due to the effect of higher jet momentum [1]. The tracer index t_{90} computed from LES solution is also less than that obtained from RANS, showing that mixing effects are more dominant in LES due to the effect of turbulent eddy mixing [1]. There are some discrepancies between the present and previous results, which may be due to the effects of the numerical methods used in the discretization of the unsteady, advection and diffusion components of the AD equation. In this study, *Gauss* limited scheme was used for the discretization of convective terms and *Gauss* linear method was used for the diffusion terms in the AD equation. Unsteady term in the AD equation was discretized using Crank–Nicolson numerical scheme, as mentioned earlier. The comparisons of the predicted residence time indexes are in good agreement with the previously reported experimental and numerical results that are given in the literature [7–9,12].

Table 1. Comparisons of characteristic residence time indexes.

Method	t_{10}/τ	t_{50}/τ	t_{90}/τ
Present (RANS)	0.380	0.902	2.171
Present (LES)	0.373	0.965	2.165
Experimental [9]	0.334	0.875	1.762
LES [12]	0.325	0.857	1.902
RANS [7]	0.322	0.860	1.949

The RTD analysis of the tracer is performed at the end of each chamber, as well as inside the chambers using the volumetric efficiency definitions given below.

3.2. Breakthrough Data at the End of Each Chamber

The normalized tracer concentration and the cumulative normalized tracer concentration are computed at the outlet section of each chamber during the simulation and plotted as function of dimensionless time in Figure 2 for both RANS and LES simulations in order to observe the effect of turbulence model on the evaluation of tracer indexes. The normalized tracer concentration plots for RANS and LES show that the short circuiting effects are decreasing in downstream direction since $F(\theta)$ curve shifts to the right and mixing efficiency of the contact system is increasing in downstream

direction. Among the tracer indexes defined earlier, t_{10} is a good indicator for the short circuiting effects in a chamber [5]. It is clearly seen in Figure 2 that the short circuiting affects are the highest in Chamber 1 due to high speed of the jet and it is decreasing in downstream direction due to the retention of the tracer in the recirculation zones in each chamber and dissipation of jet velocity (momentum) in the downstream direction, which reduces the short circuiting effects in the contact system. This observation can also be seen in the plots of cumulative normalized tracer concentration since the cumulative curves for each chamber shifts to the right in downstream direction which increases the t_{10} index. We also note the second and third peaks observed in each of these plots (Figure 2) are due to the timed release of the tracer from the recirculation zones. The effect of timed release of concentration from recirculation zones can also be seen in the cumulative RTD plots. The magnitudes of these peaks reduce and become insignificant towards the end of observation period. This indicates that the recirculation zones are not dead zones, as described in the literature. As can be seen in Figure 2, the first peak of the RTD obtained from LES solution is less than that of RANS. The main reason for this is the retention effects which are stronger in LES since energetically important eddies increase the turbulence induced mixing between the two zones in each chamber. The retention effects are weak in RANS since only the time-averaged variation of turbulence effects are modeled and turbulence induced mixing is not simulated instantaneously in RANS. The magnitudes of the peaks of E curves in Figure 2 reduce in downstream direction due to the diffusion effects.

The Morrill dispersion index, $Mo = t_{90}/t_{10}$, is another widely used index to evaluate the amount of diffusion and mixing in the contact system [5]. Most commonly used indexes that are used for this purpose are calculated from the cumulative RTD plots and are shown in Table 2 for both RANS turbulence closure model and LES solution in order to show the effect of turbulence approach on the tracer indexes, which provides crucial information for the assessment of mixing efficiency of the contact system.

As can be seen in Table 2, the t_{10} is increasing in downstream direction for both RANS and LES indicating that the short circuiting effects are decreasing due to increasing diffusion effects, jet momentum dissipation and hence increasing contact length in the contact system. Based on this observation, an alternative design concept can be developed in order to reduce the short circuiting effects with alternating the properties of the geometric design criteria in downstream direction. Comparison of t_{10} indexes for RANS and LES shows that short circuiting effects are stronger in LES since the thickness of the jet is thinner in LES which increases the jet velocity (momentum) and thus the short circuiting effects. The volumetric efficiency coefficients in LES were also computed to be much less than that in RANS in [1] showing that the short circuiting effects were stronger in LES due to the additional recirculation zones that were observed near the inlet of the chambers. This result shows that the proposed volumetric efficiency coefficients in [1] can be used for the assessment of short circuiting effects in the contact system without performing a transport analysis, which is a time consuming process, especially for LES.

The comparison of Morrill indexes for RANS and LES shows that Mo is higher for LES solution for all cases. This may imply that mixing effects are weaker in LES since the Mo values should decrease when the degree of mixing increases for a constant short circuiting. However, given the definition of Mo , there is a double sided interaction between t_{10} and t_{90} values in this ratio. It is clear that Mo also increases as t_{10} gets smaller as well, which it does for LES solution. Thus, there is an inconsistency in an effort to interpret two different processes with opposing effects within one index which is expressed as a ratio. As will be pointed out, the short circuiting effects in LES are also increasing, which yields a higher Mo index in this case. This observation indicates that a better index definition would be needed to distinguish this pattern clearly [13].

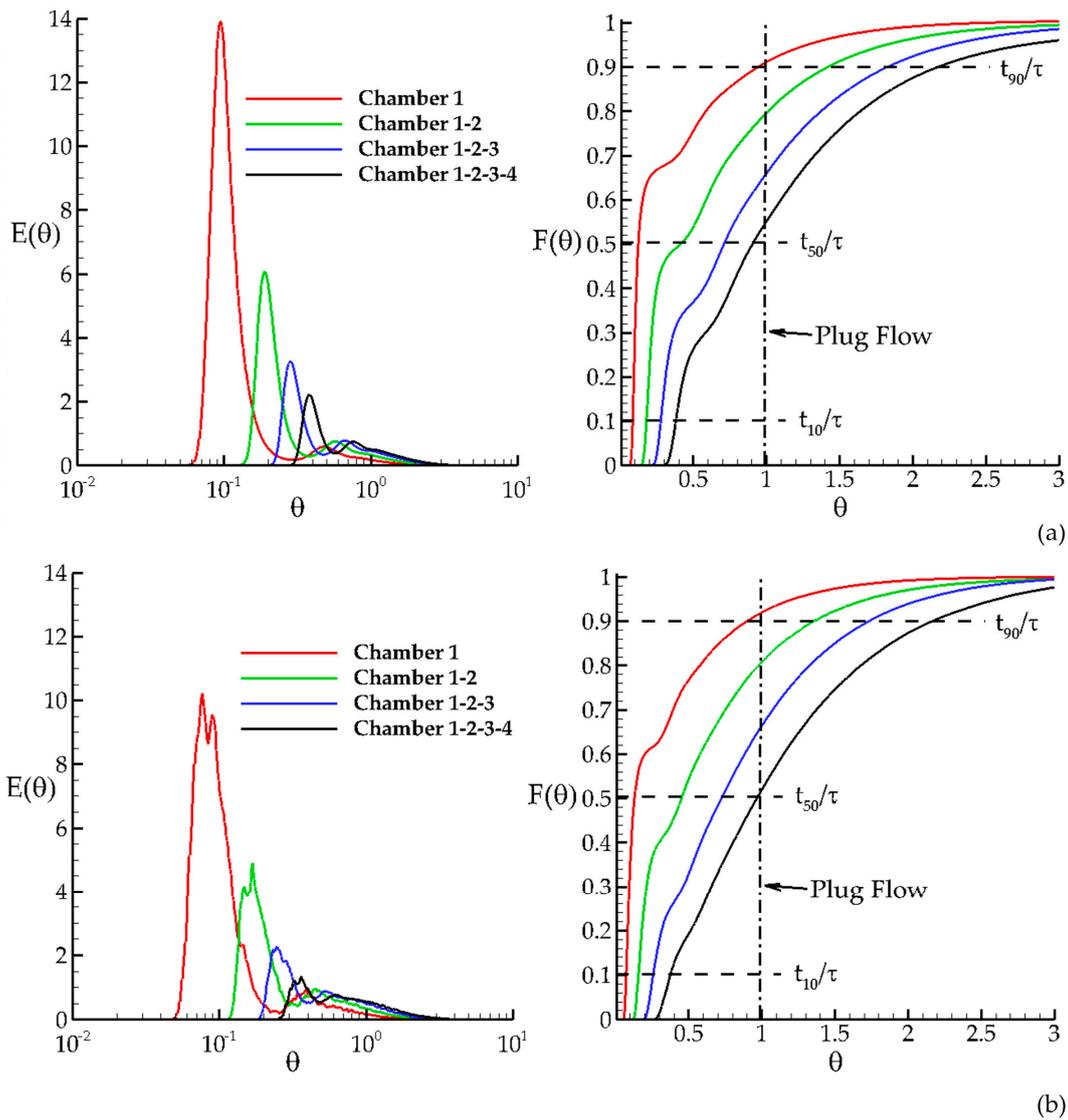


Figure 2. Variation of normalized tracer concentration (RTD) and cumulative normalized tracer concentration at the outlet of each chamber as function of dimensionless time: (a) RANS; and (b) LES.

Table 2. Characteristic residence time indexes for chamber sequence in the downstream direction based on RANS and LES results.

Chamber	t_{10}/τ		t_{50}/τ		t_{90}/τ		$Mo = t_{90}/t_{10}$	
	RANS	LES	RANS	LES	RANS	LES	RANS	LES
Chamber 1	0.085	0.073	0.123	0.129	0.941	0.898	11.071	12.301
Chamber 1-2	0.179	0.157	0.411	0.450	1.419	1.356	7.927	8.637
Chamber 1-2-3	0.277	0.256	0.707	0.722	1.826	1.732	6.592	6.766
Chamber 1-2-3-4	0.380	0.373	0.902	0.965	2.171	2.165	5.713	5.804

Dispersion index $\bar{\sigma}$ is the most common index that is used for the assessment of mixing characteristics of a contact system [4,5], which is defined as the ratio of variance of the RTD function and the square of the mean residence time,

$$\bar{\sigma} = \frac{\sigma_t^2}{t_s^2} \tag{3}$$

where t_g and σ_t^2 are the mean residence time (the center of mass of the RTD curve) and the variance of RTD function, respectively. These parameters can be calculated from the following equations,

$$t_g = \frac{\int_0^\infty \theta \bar{C}_{av}(\theta) d\theta}{\int_0^\infty \bar{C}_{av}(\theta) d\theta} \quad (4)$$

$$\sigma_t^2 = \left[\frac{\int_0^\infty \theta^2 \bar{C}_{av}(\theta) d\theta}{\int_0^\infty \bar{C}_{av}(\theta) d\theta} \right]_m - t_g^2 \quad (5)$$

where $\bar{C}_{av}(\theta)$ is the area-averaged concentration at the outlet section at dimensionless time θ . A Matlab computer program is developed for the computation of the above integrals based on the area averaged time-series data $\bar{C}_{av}(\theta)$ at the outlet of each chamber obtained from the transport simulation during $\theta = 3.66$ (≈ 400 s). The definitions given above are calculated as a function of dimensionless time as shown in Figure 3 for both RANS and LES cases. Mixing efficiency of the contact system is increasing in the downstream direction since the dispersion index is low for high mixing levels [5]. Dispersion index equals zero for the plug flow, which indicates no dispersion effects due to ideal flow conditions. The slopes of these curves are decreasing with time since the dispersion effects are low in early stages of the simulation and increasing due to the retention, release and mixing of the tracer in the recirculation zones of each chamber. However, as indicated earlier, the recirculation zones narrow the jet thickness to increase the short circuiting effects in the contact system. Thus, the recirculation zones in the chamber are not only increasing the mixing efficiency due to turbulence effects, but they are also the cause of short circuiting effects in the contact system. This is a give and take situation which can be taken advantage of in a modified design of chamber geometry. The comparisons of RANS and LES results show that the dispersion index in LES is less than in RANS for each chamber which shows again that the mixing characteristics are relatively strong in LES since the unsteady motion of turbulent eddies in the recirculation zones increases the mixing efficiency although the time-averaged volumetric efficiency is lower as reported earlier [1]. This observation again emphasizes that proper design of chamber geometry is needed, which would increase the volumetric efficiency coefficients [1] as well as mixing efficiency.

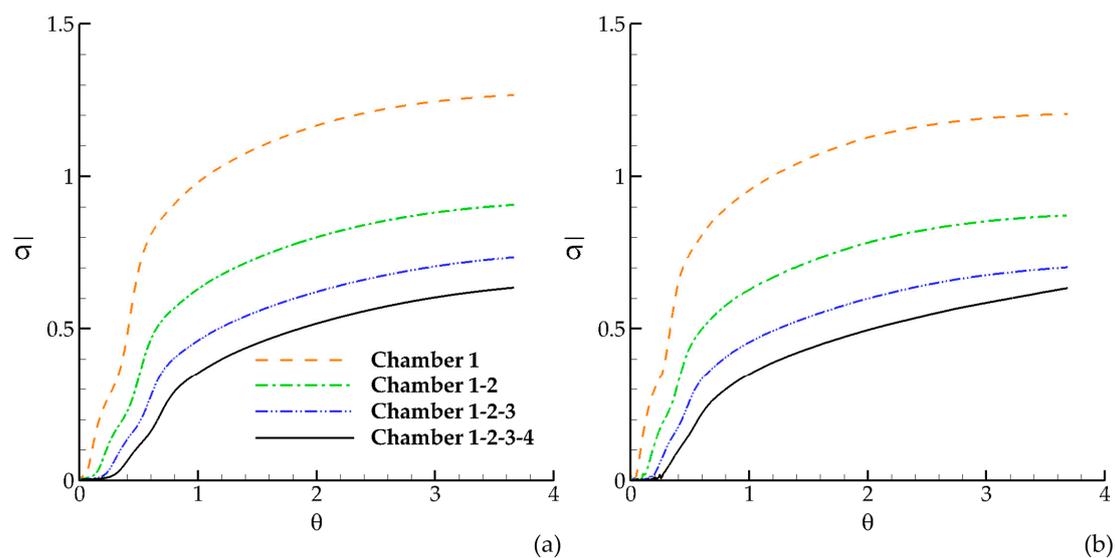


Figure 3. Time variation of dispersion coefficient with time: (a) RANS; and (b) LES.

3.3. Volumetric Mixing Efficiency Definitions

The flow regions in the contact system were separated using the vorticity gradient concept and the flexion product in [1]. The computational cells in the tank are tagged as recirculation or jet cells based on the information obtained from separated flow zones. We can now define volumetric mixing efficiency indexes for each zone based on the separated flow regions such as the jet and the recirculation zone and the concentration time history within each zone. The proposed definitions can be exploited to investigate the residence time of the tracer in different flow zones in order to see the mixing interaction between these zones at different instants of time during the tracer transport process.

The following dimensionless residence time distribution functions are defined for the recirculation zone, jet zone and the total chamber,

$$EV_m^R(\theta) = \frac{\left[\int_{Vol^R} \bar{C}_i(\theta) dV_i \right]_m^R}{Q\bar{C}_{init}\theta_{release}} ; \quad m = 1, 2, 3, 4 \quad (6)$$

$$EV_m^J(\theta) = \frac{\left[\int_{Vol^J} \bar{C}_i(\theta) dV_i \right]_m^J}{Q\bar{C}_{init}\theta_{release}} ; \quad m = 1, 2, 3, 4 \quad (7)$$

$$EV_m^T(\theta) = \frac{\left[\int_{Vol^R} \bar{C}_i(\theta) dV_i \right]_m^R + \left[\int_{Vol^J} \bar{C}_i(\theta) dV_i \right]_m^J}{Q\bar{C}_{init}\theta_{release}} ; \quad m = 1, 2, 3, 4 \quad (8)$$

where EV represents the volumetric E function; $\bar{C}_i(\theta)$ is the concentration value at the cell at time θ , dV_i is the cell volume; superscripts R , J and T indicate the recirculation zone, the jet zone and the total tank, respectively; and the subscript m represents the chamber number for the present contact system. The volumetric definitions are non-dimensionalized with respect to the product of the injected concentration and the flow rate.

It is important to note that in Figure 4 we are looking inside the chambers from a Eulerian viewpoint since the volumetric indexes for jet, recirculation and total chamber (Equations (6)–(8)) are computed inside the chamber after zone separation [1]. In Figure 4, one can see the time variation of tracer concentration that enters to the chamber and leaves the chamber and the interaction of each zone. It is clear from Figure 4 that all zones are active zones that contribute to mixing.

The time variations of volumetric RTD functions in each chamber are shown in Figure 4 for RANS results. The time variations of volumetric functions in Chamber 1 show that the total concentration volume in Chamber 1 remains constant for a short duration due to pulse injection and starts to decrease since the transported concentration leaves the chamber. The concentration volume in the jet starts to decrease after $\theta = 0.024$ since some part of injected concentration enters to the recirculation zone and is retained for a time period. The concentration volume in the recirculation zone first increases due to mixing from the jet zone, and then starts to decrease after $\theta = 0.118$. Eventually, both the concentration in the jet and also the recirculation zone leaves Chamber 1 over time. This observation highlights that a larger percentage of concentration volume is transported by the jet and the remaining part of the concentration is retained by the recirculation zone for a period, which is then released.

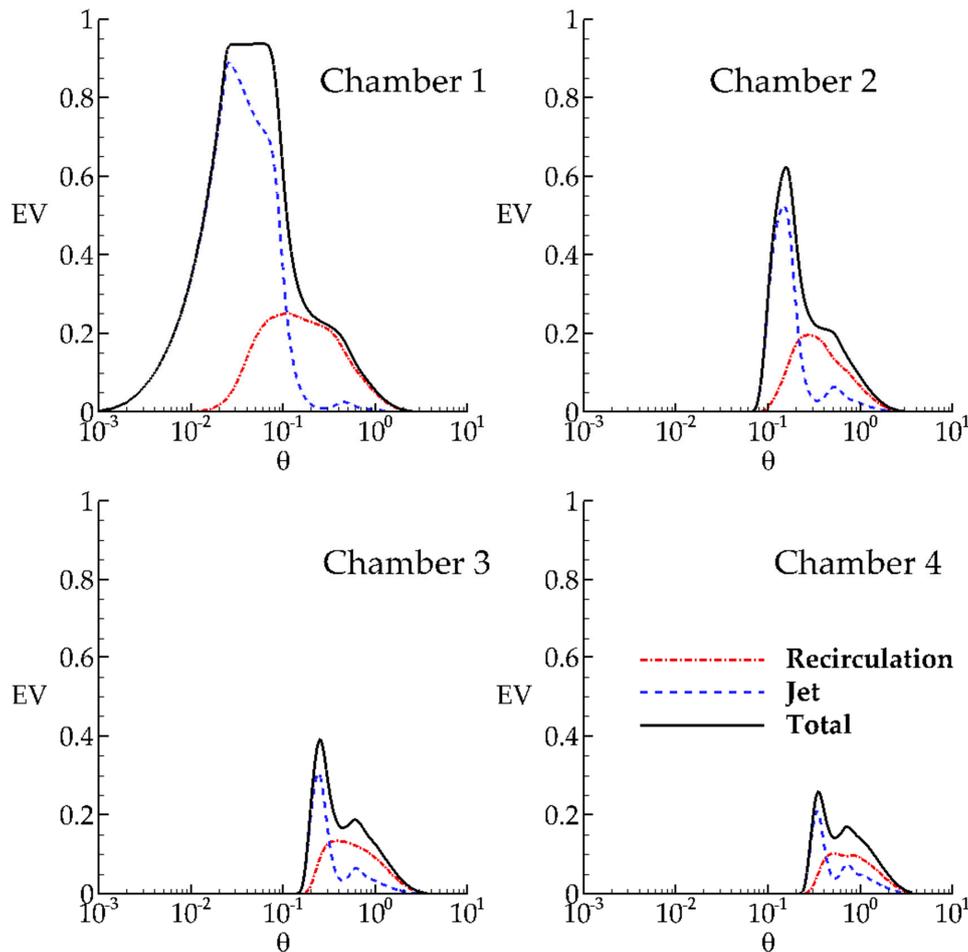


Figure 4. Time variation of volumetric RTD functions in each chamber for RANS.

The same data are plotted in Figure 5 where the recirculation zone, jet zone and the total zone in each chamber are compared in order to interpret the time variation on volumetric mixing efficiency definitions for each chamber. The mixing characteristics in the recirculation zone are decreasing in downstream direction. The peak of the time variation of EV function in Jet Zone is decreasing in downstream direction due to fact that the short circuiting effects are decreasing in downstream direction and tracer concentration is retained in recirculation zones to reduce the short circuiting.

The time variations of volumetric RTD functions in each chamber are shown in Figure 6 for LES results. The shapes of the curves in LES (Figure 6) resemble that obtained in RANS (Figure 4). However, there are differences between LES and RANS results that need to be highlighted. In RANS, the injected tracer is transported by the jet until the dimensionless time $\theta = 0.026$ and the concentration starts to enter to the recirculation zone after that time. In the case of LES, the tracer concentration starts to enter the recirculation zone after $\theta = 0.006$. This observation shows that the interaction of tracer concentration between jet zone and recirculation zone starts earlier and it is more effective in LES since turbulence diffusion due to the energetic eddies is more accurately identified in LES. This observation can also be seen in the time variation of volumetric tracer concentration in the recirculation zone. The concentration volume in the jet zone in LES is also less than that of RANS. The total concentration volume in Chamber 2 in LES is less than that of RANS since higher amount of concentration is entrapped in the recirculation zone of both Chamber 1 and Chamber 2 in LES due to turbulent mixing. We can now conclude with more computational evidence that the mixing of the chemical substance is simulated more realistically in LES due to the turbulence induced mixing and recirculation zones are also effective mixing zones.

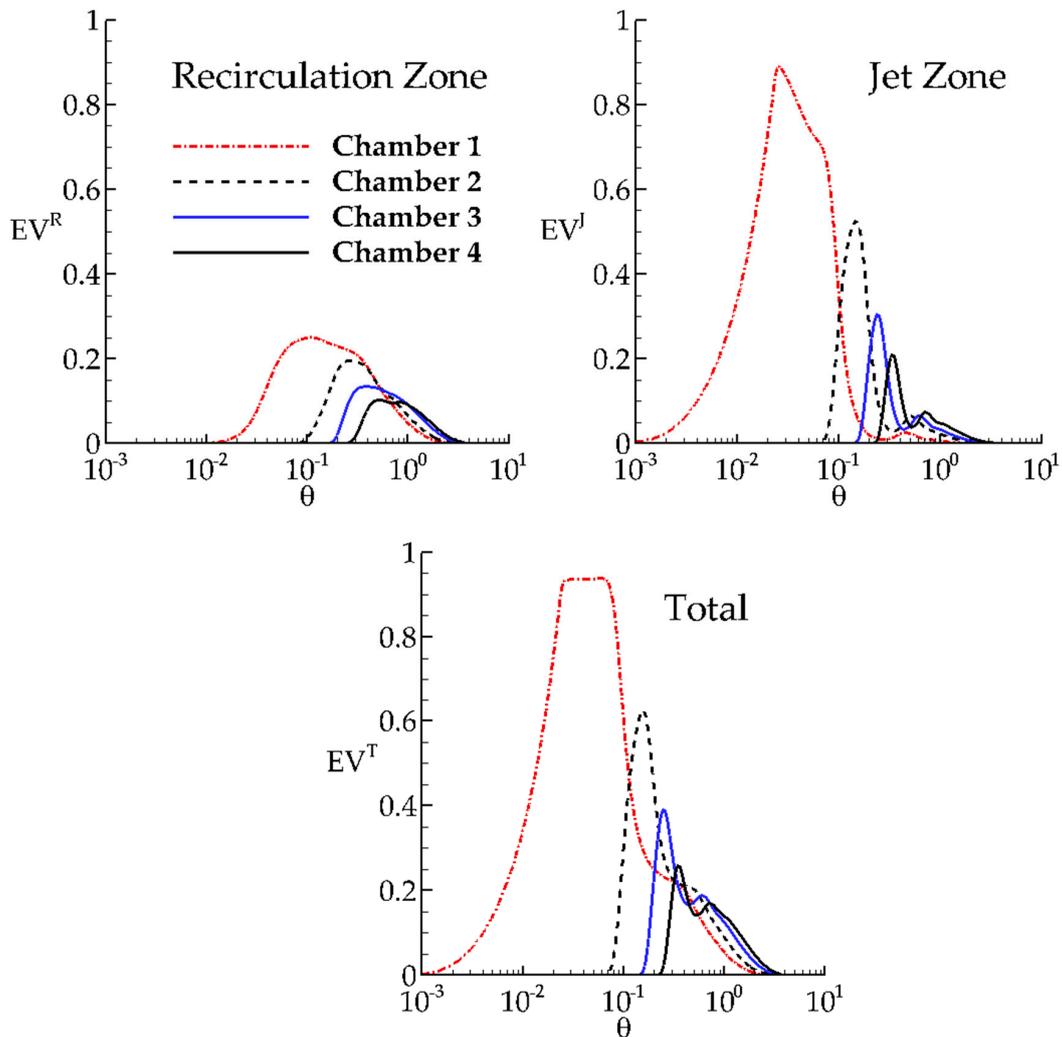


Figure 5. Time variation of volumetric E function in recirculation zone, jet zone and the total chamber for RANS.

Time variation of the ratio of the retained concentration volume in the recirculation zone to the transported concentration volume in the jet ($\eta_{EV} = EV^R/EV^J$) of each chamber is shown in Figure 7 for both RANS and LES results. As can be seen in Figure 7, the ratio η_{EV} decreases as the chamber number increases since larger amount of tracer leaves the tank due to jet zone transport. In Figure 7a, the ratio η_{EV} flattens out for Chamber 1 since a small portion of concentration is entrapped in Chamber 1, whereas the ratio η_{EV} shows an increasing trend for other chambers since concentration is still being diffused into the recirculation zone as time progresses during the simulation period. This indicates that the interaction of different flow zones has not finished yet within 400 s. Comparison of the peak values in Chamber 1 for RANS and LES results shows that not only the short circuiting effects are more severe but also the mixing effects are stronger in LES. The peak value of the ratio (η_{max}) can be used as an index for the performance assessment of the contact system since it includes both the short circuiting effects in the jet zone and mixing characteristics in the recirculation zone. The noisy variation at the later stage of the data in LES (Figure 7b) indicates that interaction of jet and recirculation zones in LES continues after short circuiting occurs in the chamber, which is evidence of stronger interaction between recirculation and jet zones in LES than in RANS.

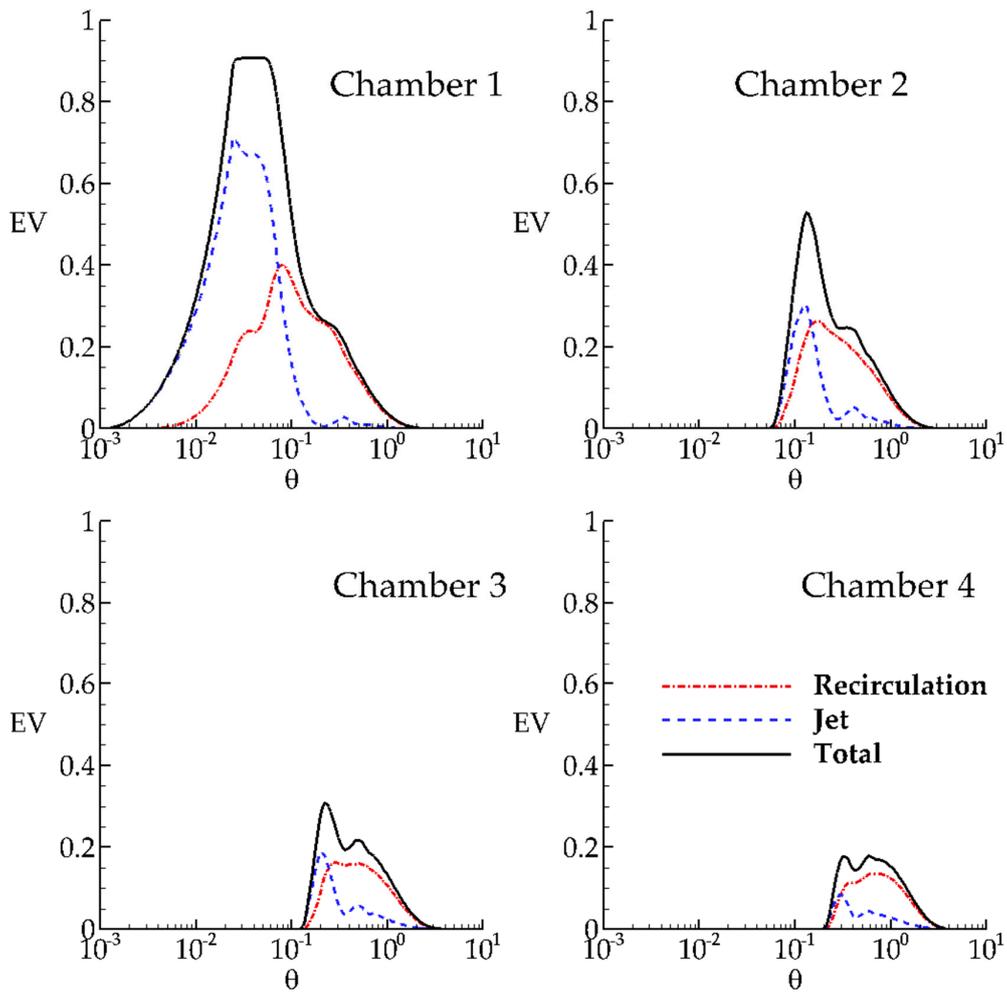


Figure 6. Time variation of volumetric density (E) functions in recirculation zone, jet zone and the total chamber for LES.

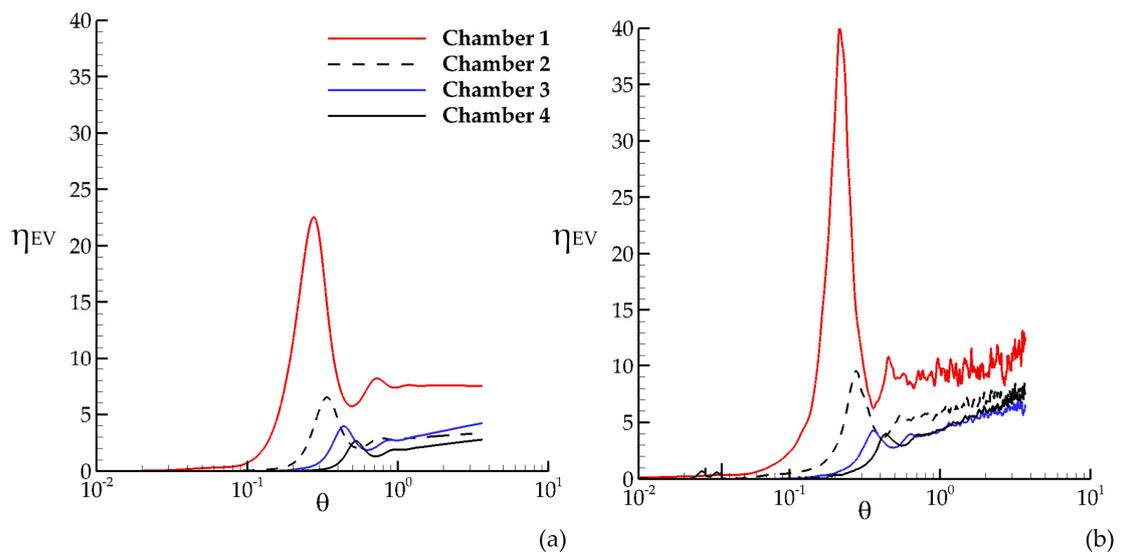


Figure 7. Time variation of the ratio of jet to recirculation zone in each chamber for: (a) RANS; and (b) LES.

Dispersion index for the recirculation zone, jet zone and the total chamber can be calculated from Equation (3). The mean residence time t_g is calculated from the following volumetric definitions for the recirculation zone, jet zone and the total chamber:

$$\left(t_g^R\right)_m = \left[\frac{\int_0^\infty \theta \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta}{\int_0^\infty \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta} \right]_m ; \quad m = 1, 2, 3, 4 \quad (9)$$

$$\left(t_g^J\right)_m = \left[\frac{\int_0^\infty \theta \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta}{\int_0^\infty \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta} \right]_m ; \quad m = 1, 2, 3, 4 \quad (10)$$

$$\left(t_g^T\right)_m = \frac{\left[\int_0^\infty \theta \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^R + \left[\int_0^\infty \theta \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^J}{\left[\int_0^\infty \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^R + \left[\int_0^\infty \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^J} ; \quad m = 1, 2, 3, 4 \quad (11)$$

where m represents the chamber number. The variance of RTD function σ_t^2 is calculated for each flow zone as follows:

$$\left(\sigma_t^R\right)_m^2 = \left[\frac{\int_0^\infty \theta^2 \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta}{\int_0^\infty \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta} \right]_m^R - \left(t_g^R\right)_m^2 ; \quad m = 1, 2, 3, 4 \quad (12)$$

$$\left(\sigma_t^J\right)_m^2 = \left[\frac{\int_0^\infty \theta^2 \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta}{\int_0^\infty \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta} \right]_m^J - \left(t_g^J\right)_m^2 ; \quad m = 1, 2, 3, 4 \quad (13)$$

$$\left(\sigma_t^T\right)_m^2 = \frac{\left[\int_0^\infty \theta^2 \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^R + \left[\int_0^\infty \theta^2 \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^J}{\left[\int_0^\infty \left(\int_{Vol^R} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^R + \left[\int_0^\infty \left(\int_{Vol^J} \bar{C}_i(\theta) dV_i \right) d\theta \right]_m^J} - \left(t_g^T\right)_m^2 ; \quad m = 1, 2, 3, 4 \quad (14)$$

Time variations of dispersion indexes in each chamber are shown in Figure 8 for RANS and in Figure 9 for LES.

From Figures 8 and 9, since dispersion index values are smaller for LES, one may observe that LES solution shows more mixing than RANS solution as expected. In all cases, LES solution has a flatter dispersion coefficient profile over time, which indicates that effective mixing occurs over a longer period in LES than RANS. Further, as time progresses, mixing efficiency decreases in a sequence of chambers. Initially, the mixing process in the jet zone is more dominant and towards the last chamber mixing efficiency of the chamber is more uniform. Thus, although there is mixing in the recirculation zone, the mixing in the jet zone is more effective.

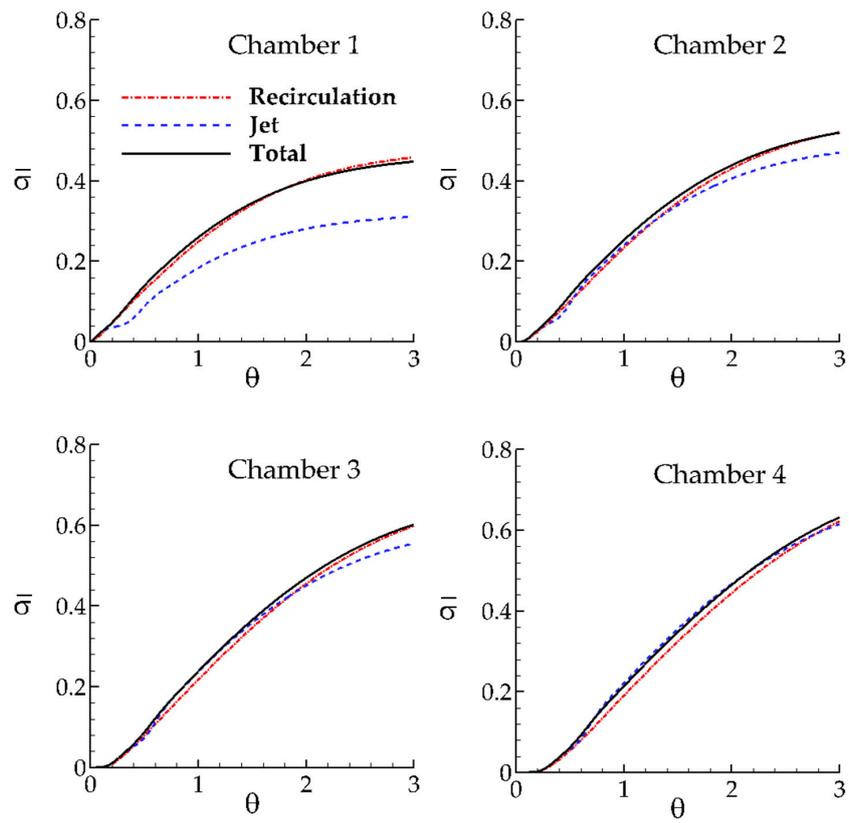


Figure 8. Variation of dispersion coefficient with time in the chambers for RANS.

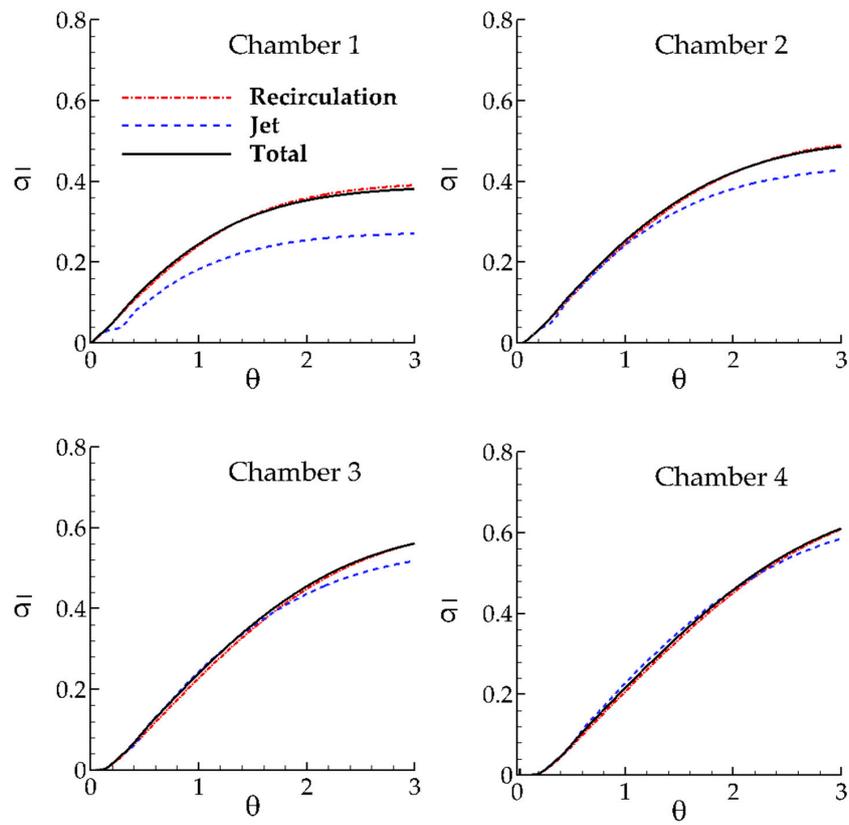


Figure 9. Variation of dispersion coefficient with time in the chambers for LES.

3.4. The AD Index

The deficiencies of current indexes that are used in the literature are obvious based on the discussion provided above. Thus, it is important to revisit these definitions and possibly define a new index that would capture the mixing and the short circuiting effects better. For this purpose, we propose the *AD* index (*Aral-Demirel Index*), which is defined as follows,

$$AD = \frac{(t_{90} - t_g)}{(t_g - t_{10})} \quad (15)$$

This index is significantly different to the *Mo* index since it captures the effect of the overall transport process indicated by the value of mean residence time t_g relative to t_{90} in the numerator, and also relative to t_{10} in the denominator. It is expected that t_{90} will decrease and will get closer to t_g as mixing increases. Thus, as mixing increases, numerator of the *AD* index will tend to zero. Similarly, as short circuiting increases, t_{10} is expected to decrease; thus, the difference between the t_g and t_{10} will increase. In this case, the *AD* index will also tend to zero. Thus, when *AD* index tends to zero, it will imply better mixing and less short circuiting. This computation does not have the reverse and confusing effect of the *Mo* index ratio in its definition relative to t_{10} and t_{90} variations as an indicator of mixing and short circuiting. As *AD* index tends to larger values, it implies less mixing and higher short circuiting. Further, the *AD* index values can be complemented by the trends observed in the numerator as well as the denominator when making comparisons between several case studies as shown below for the RANS and LES results of Chamber sequence analysis. The denominator, numerator and the *AD* index are computed from Equation (15) based on the data plotted in Figure 2 and are shown in Table 3 for both RANS and LES results.

Table 3. Denominator, numerator and *AD* index for chamber sequence in downstream direction based on RANS and LES results.

Chamber	$t_g - t_{10}$		$t_{90} - t_g$		<i>AD</i>	
	RANS	LES	RANS	LES	RANS	LES
Chamber 1	0.273	0.275	0.583	0.551	2.138	2.005
Chamber 1-2	0.448	0.456	0.792	0.743	1.765	1.630
Chamber 1-2-3	0.607	0.625	0.943	0.851	1.554	1.361
Chamber 1-2-3-4	0.676	0.776	1.115	1.016	1.651	1.310

From Table 3, one may observe that as *AD* gets smaller it implies higher mixing and also relatively higher short circuiting. Thus, LES simulation results for all chambers have higher mixing efficiency and also higher short circuiting effects. To distinguish between the two trends, one may observe the values in the previous columns of Table 3. One can clearly see higher mixing in LES results for all chambers since $(t_{90} - t_g)$ values in the numerator are always less than the RANS solution for all chambers. Further, one may also observe that there is higher short circuiting in all chambers of the tank since the $(t_g - t_{10})$ values in the denominator are always higher in LES solution when compared to RANS. In addition, one may observe that the denominator of the *AD* index is smaller than the numerator of the *AD* index for all cases, which indicate that short circuiting processes are more dominant for this chamber sequence and also the tank than the mixing process. Thus, this implies that this is not a good design for a contact tank as expected. All of these trends indicate that LES shows more mixing and also higher short circuiting than RANS. This result confirms the expectations developed throughout this study and shows that *AD* index may be a valuable tool for efficiency analysis.

4. Conclusions

Transport of a conservative tracer in a contact system has been simulated employing a second order accurate numerical model for both RANS turbulence closure model and LES approach. Analysis of

residence time distributions, cumulative residence time distributions and tracer indexes at the outlet of the contact tank show that the present simulation results are in good agreement with the previously reported results in the literature. The comparison of RANS and LES results revealed that the mixing characteristics in LES are greater than that in RANS, as expected since the unsteady motion of energetic eddies increases the turbulence induced mixing. Residence time distribution analysis is performed not only at the outlet of each chamber, but also in the chamber using proposed volumetric efficiency definitions. Both of these results show the same trend.

Monitoring of conservative tracer in the chambers shows that the tracer is mostly transported in the jet zone in RANS to increase the short circuiting effects, whereas the tracer enters to recirculation zone at the initial stage of the transport simulation in LES due to the energetic turbulent eddies and retained the recirculation zone to increase the mixing efficiency. However, there is also increased volume of recirculation zones in LES solution which reduces the jet zone cross-section and this increases the jet momentum and tracer transport in the jet zone. This results in higher short circuiting in LES solution. In conclusion, LES results show higher mixing and also higher short circuiting. These processes cannot be captured distinctly using the current indexes that are commonly used in the literature. For this purpose, an *AD* index definition is introduced where these effects can be distinguished within the same index.

Although there is a mention of dead zone regions or mixing regions and jet regions in chambers, our observation is that, due to turbulence effects, there is no effective dead zone in the chambers of a contact tank. There are recirculation zones where the tracer is retained and mixed for certain period of time within each chamber. The tracer that escapes the jet zone and enters the recirculation zone is continually mixed and released back into the jet zone over time. The results of the chamber analysis that is introduced in this study clearly show this outcome.

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Conflicts of Interest: The authors declare no conflict of interest.

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