

## Article

# An Alternating, Current-Induced Electromagnetic Field for Membrane Fouling and Scaling Control during Desalination of Secondary Effluent from Municipal Wastewater

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**Abstract:** Membrane treatment of secondary effluent for reuse applications is a promising approach to expand water supplies and provide flexibility to water resources management. However, effective control of membrane fouling and scaling is crucial for cost-effective treatment and system resilience. This study compared the performance of antiscalants to an alternating, current-induced electromagnetic field (EMF) as an alternative pretreatment method to reverse osmosis. Compared to the no-EMF control experiments, the EMF device resulted in 13% higher water recovery and 366% lower flux decline at 60% of water recovery, along with 2–8 times lower precipitation of fouling and scaling, as evidenced by scanning electron microscope, energy dispersive X-ray spectroscopy, and chemical extraction analysis. The combination of the EMF with antiscalant was more effective for reducing membrane fouling and scaling, increasing water recoveries up to 89.3%, as compared to the EMF (67.5%) and antiscalant-only (73.6%) configurations. This is the first study to demonstrate synergistic effects of using an EMF in combination with antiscalants and could lead to lower pretreatment costs. Additional research is required to quantify the economics of this approach and to fully understand the fundamental mechanisms governing fouling and scaling control by an EMF.



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**Keywords:** electromagnetic field (EMF); reverse osmosis (RO); municipal wastewater reclamation; membrane fouling; membrane scaling; membrane fouling characterization; antiscalant; permeate water quality; membrane flux decline; water recovery

## 1. Introduction

Wastewater reclamation and reuse offer a practical solution to enhance water supply resilience and alleviate local freshwater demand [1–3]. Reverse osmosis (RO) is an advanced membrane desalination technology that effectively removes pathogens, organic, and inorganic substances in wastewater, providing high-quality water for beneficial reuse [1–11]. However, membrane fouling and scaling are major operational problems that, if not controlled, can lead to a decreased water flux, deteriorated permeate water quality, elevated feed pressures, increased energy demand, and more frequent chemical cleaning. Operation and maintenance costs can increase considerably due to the need for extensive pretreatment and frequent cleaning; the latter may shorten membrane lifespans, increase downtime, and reduce water production [5,6,9,10,12–18].

Membrane fouling and scaling often occur together during treatment of wastewater with RO because organics and sparingly soluble salts coexist in this matrix. Colloidal particles, microorganisms, organic matter, and sparingly soluble salts (e.g., CaCO<sub>3</sub>, CaSO<sub>4</sub>, SiO<sub>2</sub>, and BaSO<sub>4</sub>) present in feedwater adhere to, and precipitate, either within the polymer matrix of the membrane or on its surface. The mechanisms of membrane fouling and scaling are complicated during wastewater reclamation, primarily due to the high concentration of biological activity, suspended particles, colloids, and the presence of complex

dissolved organic matter generated during biological wastewater treatment in secondary effluent [10,15,19–24].

Ensuring adequate pretreatment is crucial for the reliable operation and prolonged lifetime of RO membranes for wastewater reclamation. During wastewater desalination, RO trains mostly experience bio/organic fouling in the lead-position membrane elements, whereas the end-position elements are primarily affected by inorganic scaling, such as calcium phosphate, due to higher ion concentrations in the water [16]. Various technological approaches are available for pretreatment, including modification of membrane properties, pH adjustment, use of antiscalants and/or disinfectants, hydraulic flush, and chemical cleaning [25].

Instead of relying on chemical pretreatment to prevent membrane fouling and scaling, an alternative approach is to use non-chemical pretreatment methods, such as an electro-magnetic field (EMF) [26–28]. EMFs can be generated and induced by ferrite magnets [29], by wrapping metallic wire around a pipe carrying water, or wrapping wire directly around membrane pressure vessels [30]. Water does not come into direct contact with the electrodes, and an EMF is induced due to alternating current (AC) or permanent magnets (e.g., neodymium magnets and ferrite magnets). Water is subject to a quick variation of coil voltage in the hertz (Hz) to megahertz frequency range [17]. There are many types of commercial EMF water conditioning devices with differing EMF signal generation methods, directions, and intensities in terms of electric field strength (measured in volts per meter) and magnetic flux densities (measured in Tesla).

Several studies have demonstrated the effectiveness of using EMFs for treating wastewater, although there are no agreed-upon mechanisms. Zaidi et al. attributed the enhanced solid–liquid separation performance of the applied magnetic field to promote the aggregation of colloidal particles [31]. Wang et al. in a paper review summarized improvements during the treatment, which included the removal of turbidity (efficiency not stated), suspended solids (efficiency not stated), chemical oxygen demand (COD) decreased by 25%, and total nitrogen and ammonia nitrogen decreased by 22.4% to 39.5% [32]. Sibiya et al. observed similar results and demonstrated that the magnetic field (20 mT) increased the removal of turbidity, total suspended solids (TSS), and COD [33]. An increase in COD removal efficiency of up to 82% using an EMF was also reported in other studies [34–36].

Conversely, some studies have shown the use of an EMF to be ineffective for preventing or retarding fouling formation [37,38]. The conflicting outcomes reported may be attributed to various factors such as the utilization of different magnetic or electric fields, variations in their frequency and intensity, variations in water composition, and disparities in the treatment processes [39]. Additionally, the efficacy of EMF treatment may be influenced by the characteristics of the pipe materials through which the EMF is transmitted [40,41].

Despite numerous laboratory and pilot studies exploring the use of EMFs for scaling control in brackish water desalination [42,43], there is a lack of systematic research on the impact of EMFs on RO membrane fouling and scaling during wastewater treatment [41]. This research is the first study that quantitatively assessed the effect of an AC-induced EMF on foulant formation and accumulation on RO membrane surfaces, as well as its influence on permeate water quality during secondary effluent treatment. This study filled the knowledge gap in comparing the effectiveness of the EMF to antiscalants, a commonly employed pretreatment method, and explored the synergistic effects of EMF in combination with antiscalants on RO membrane performance. Additional experiments were conducted to determine if membrane flux restoration was possible through periodic hydraulic flushing, both with and without the presence of the EMF. The findings of this study enhance our understanding of how EMFs influence the performance of RO systems in wastewater treatment and offer insights into the reduction or elimination of chemical usage during advanced wastewater treatment and reuse.

## 2. Materials and Methods

### 2.1. Feedwater Quality

The effects of EMF on RO membrane fouling and scaling control were studied using the secondary effluent from the Roberto Bustamante Wastewater Treatment Plant (RBWWTP), El Paso, TX, USA (Table 1).

**Table 1.** Feedwater quality parameters of RBWWTP secondary effluent.

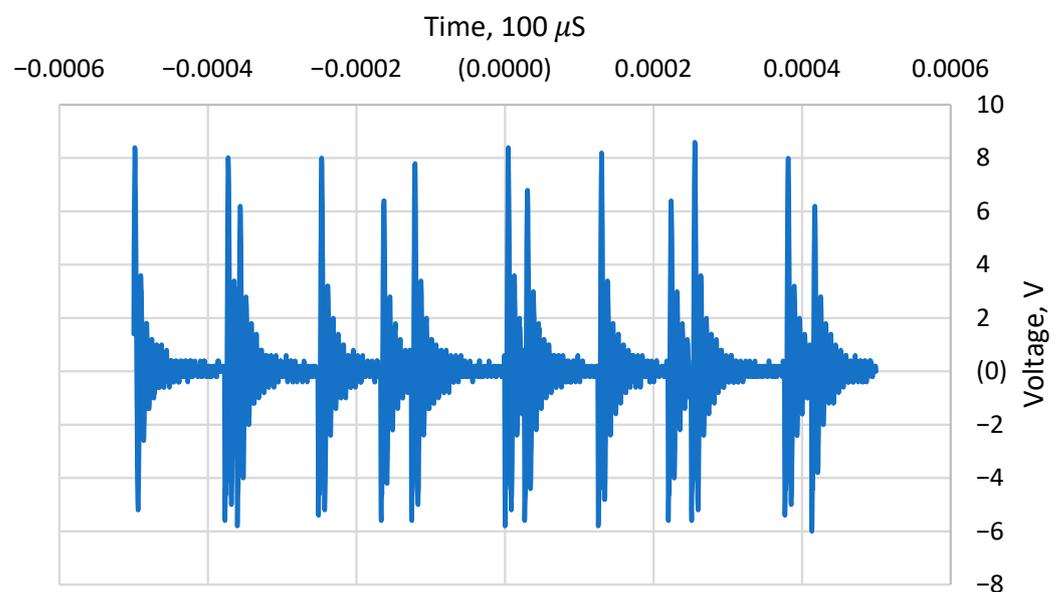
Analyte	Unit	Value
Temperature	°C	26 ± 3
pH		6.67 ± 0.21
Alkalinity	mg/L as CaCO <sub>3</sub>	130 ± 35
Dissolved organic carbon (DOC)	mg/L	13 ± 2
Electrical conductivity (EC)	µS/cm	2154 ± 112
Total dissolved solids (TDS)	mg/L	1218 ± 115
Turbidity	NTU	1.00 ± 0.68
Aluminum	mg/L	<0.167
Arsenic	mg/L	<0.1
Barium	mg/L	0.05 ± 0.01
Beryllium	mg/L	<0.0007
Bismuth	mg/L	0.02 ± 0.01
Boron	mg/L	0.2 ± 0.04
Bromide	mg/L	<1
Calcium	mg/L	61 ± 4
Cadmium	mg/L	<0.001
Chloride	mg/L	391 ± 54
Chromium	mg/L	<0.003
Cobalt	mg/L	<0.002
Cooper	mg/L	0.02 ± 0.000
Fluoride	mg/L	<1
Iron	mg/L	0.04 ± 0.01
Lead	mg/L	<0.007
Lithium	mg/L	0.10 ± 0.03
Magnesium	mg/L	16 ± 1
Manganese	mg/L	0.02 ± 0.01
Molybdenum	mg/L	<0.0017
Nickel	mg/L	0.01 ± 0.000
Phosphate	mg/L	2 ± 1
Potassium	mg/L	31 ± 4
Selenium	mg/L	<0.045
Silica	mg/L	31 ± 4
Sodium	mg/L	309 ± 73
Strontium	mg/L	1.41 ± 0.33
Sulfate	mg/L	278 ± 25
Thallium	mg/L	<0.024
Vanadium	mg/L	0.01 ± 0.000
Zinc	mg/L	0.06 ± 0.02

Electrical conductivity (EC) and pH and temperature were measured using a hand-held conductivity meter (Hach SensION 5 conductivity meter, Cole-Palmer, Vernon Hills, IL, USA) and a pH meter (Oakton PC 300 m, Cole-Palmer, Vernon Hills, IL, USA), respectively. Alkalinity was measured using the acid titration method (Hach Digital Titrator, Model 16900, Cole-Palmer, Vernon Hills, IL, USA). Elements and metals were analyzed with inductively coupled plasma–optical emission spectrometry (ICP-OES; Optima 4300 DV, PerkinElmer, MA, USA), and common cations and anions were measured using an ion chromatograph (IC; ICS-2100, Dionex, Sunnyvale, CA, USA). Organics in water were measured as dissolved organic carbon (DOC; Shimadzu TOC-L, Kyoto, Japan) using fluorescence excitation–emission matrix spectroscopy (F-EEM, Aqualog-UV-800-C, Horiba Instruments

Inc., Piscataway, NJ, USA). All the samples for IC, ICP-OES, DOC, and F-EEM measurements were filtered using Cole-Parmer Nylon Chromatography Syringe filters (0.45  $\mu\text{m}$  pore size) before the instrumental analysis.

## 2.2. Properties of EMF

The EMF device utilized in this study is designed for scale control with a specialized transducer connected to a ferrite ring that generates pulsed, decaying sinusoidal electric signals at a frequency of  $\pm 150$  kHz. The device operates at a maximum power of 1.2 W and produces a peak-to-peak voltage of 14.4 V (Figure 1). The characterization of the EMF device was performed using an oscilloscope Tektronix TDS 1002B (Tektronix, Beaverton, OR, USA) and a 3DHALL magnetic sensor (Model SENM3DX, Senis, Switzerland) that allows the acquisition of all three magnetic-field components ( $B_x$ ,  $B_y$ , and  $B_z$ ) at the same time. The magnetic field and electric field generated by the device were measured as 0.51 mT and 811 V/m, respectively.



**Figure 1.** Signal waveform generated by the EMF device.

## 2.3. Bench-Scale Fouling and Scaling Experiments

The objective of this research is to assess the effectiveness of EMFs in reducing fouling and scaling on RO membranes during the treatment of municipal secondary effluent. In a typical potable reuse project, RO filtration is preceded by microfiltration (MF) or ultrafiltration (UF). However, in this study, the wastewater was intentionally not filtered by MF or UF to accelerate scaling and particulate fouling on the RO membranes.

A flat-sheet, bench-scale filtration system was employed to investigate the effect of EMF on low-pressure, brackish water RO membranes (Hydranautics' ESPA2-LD flat sheet membranes) that included two standard cross-flow SEPA cells. The SEPA cells were installed in series and are regarded as duplicates in each test, with a slight increase in feedwater concentration to the second cell. The rectangular plate-and-frame cell used had the dimensions of a channel length of 14.6 cm, a width of 9.5 cm, and a height of 0.86 mm (34 mil). This configuration resulted in an effective membrane area of 139  $\text{cm}^2$  per unit and a cross-sectional flow area of 0.82  $\text{cm}^2$ . The cells and tubing were made of stainless steel. To manage membrane fouling and scaling, the EMF device was placed at the inlet of the RO units through an SA 213 grade TP 316 stainless steel pipe with an outer diameter of 3/8 inches and an inner diameter of 0.255 inches.

A LabVIEW data acquisition system was used for monitoring and controlling the RO system, which operated in either a continuous, recirculation mode (recirculating both concentrate and permeate to the feed tank) or feed-and-bleed mode (recirculating only

concentrate to the feedwater tank while discharging permeate to enhance water recovery) (Figure A1). The feedwater flow rate was controlled at 1 L/min (cross-flow or linear flow velocity of 0.20 m/s) using a Hydra-cell pump (M03EKSGSFSHA, Wanner Engineering, Inc., Minneapolis, MN, USA) with a Dayton motor (1F798, Grainger, IL, USA), and feed pressure was maintained at 150 psi (1034 kPa) through manual and automated pressure valves. Two different operation modes were tested with up to four different pretreatment conditions, including (a) no pretreatment, (b) only EMF, (c) only adding antiscalant, and (d) EMF combined with the addition of antiscalant. In feed-and-bleed operation, tests with 10 L of feedwater were conducted until the highest possible water recovery (with a target of 90%) was achieved. Hypersperse MDC714, manufactured by Suez Water, was used as the antiscalant in these experiments with a dosage of 1 mg/L. During the testing, pressure, flow rate, conductivity, pH, temperature, and turbidity were monitored for all the streams in the RO system, and water samples were collected for chemical analysis.

All the experiments were conducted in replicates to ensure experimental reproducibility, especially because this study used real wastewater that had variability in water quality, as shown in Table 1. The variability of the membrane-fouling experiments was calculated as the standard deviation of permeate water flux/average water flux of duplicate testing. The experimental results demonstrate high reproducibility of the membrane fouling experiments with a variability of less than 10%. Four experiments had variability higher than 10%, which was caused by the high amounts of suspended solids in secondary effluent, resulting in different particulate fouling trends in duplicate experiments.

#### 2.4. RO Membrane Fouling Characterization

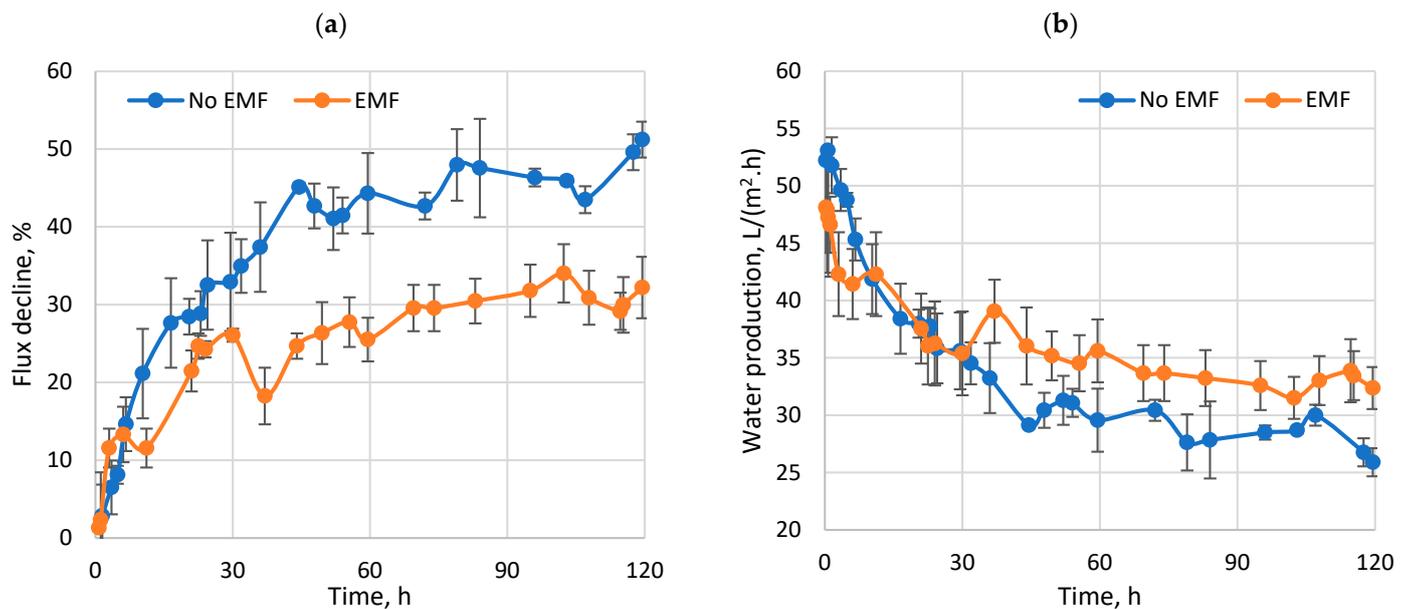
After each experiment, membrane specimens were collected to characterize membrane foulants and scalants formed on the membrane surface. The specimens were stored in sterile polystyrene Petri dishes and kept in a refrigerator ( $\sim 4$  °C, unexposed to light) prior to analysis. The membrane morphology, surface structure, and elemental composition were characterized by scanning electron microscope (SEM, S-3400N II, Hitachi High-Technologies Corp., Pleasanton, CA, USA) and energy dispersive X-ray microanalysis (EDS, Noran System Six 300, Thermo Electron Corp., Madison, WI, USA). To quantify membrane fouling and scaling under different operating conditions, chemical extractions were conducted on membrane samples, using a virgin membrane as baseline control. The membranes were cut into pieces of 16 cm<sup>2</sup> and further into smaller pieces, and then they were soaked separately in 0.8 M nitric acid (HNO<sub>3</sub>) solution and 0.1 M potassium hydroxide (KOH) solution to extract inorganic scalants and organic foulants, respectively. All membranes and solution samples were ultrasonicated for 120 min and then centrifuged for particle separation from the solution. DOC and F-EEM were used to determine organic fouling. The concentrations of inorganic scalants were measured using IC and ICP-OES.

### 3. Results and Discussion

#### 3.1. Water Flux Tests

##### 3.1.1. Continuous Recirculation Operation

All the experiments that operated in a continuous recirculation flow regime were conducted at ambient temperatures (20 °C), at 150 psi (1034 kPa) of feed pressure, and operated at a feed cross-flow velocity of 0.20 m/s. The flux decline observed over the course of a 120 h operation was lower in experiments utilizing an EMF (Figure 2a), with a reduction of 32%, compared to 51% without EMF. This suggests that the EMF was effective in partially mitigating membrane fouling and scaling during the treatment of secondary effluent. In the first 10 h of filtration without EMF, the water production was slightly higher ( $\sim 11\%$ ). Between 10 and 24 h of the experiments, the water production was similar. However, after 24 h of filtration, the EMF experiments showed a higher water production over time ( $\sim 13\%$ ), as depicted in Figure 2b. The flux decline over time is typically attributed to membrane fouling and scaling, which can adversely affect the efficiency and productivity of the desalination treatment.



**Figure 2.** Effect of EMF on (a) permeate flux decline and (b) water production during continuous recirculation operation mode for desalination of secondary effluent. The error bars represent the standard deviation of RO cells 1 and 2.

### 3.1.2. Feed-and-Bleed Operation

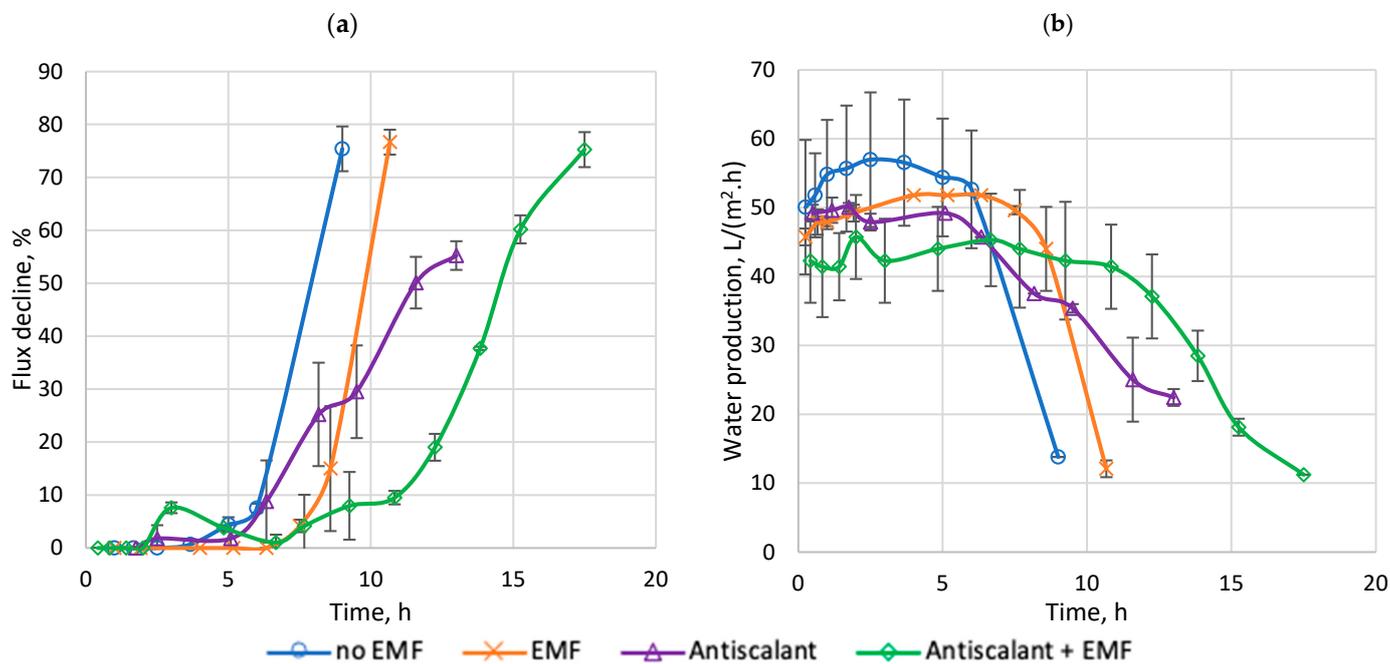
After demonstrating the effectiveness of EMF in reducing fouling and scaling in experiments at low water recovery (about 1% in every single passing) in continuous recirculating mode, the effects of EMF were evaluated in a feed-and-bleed operation at higher water recoveries and with a higher fouling propensity.

The flux decline of four different setups studied in feed-and-bleed operation mode is presented in Figure 3a. At 9 h of treatment, the flux declines for the no-EMF, EMF-only, antiscalant-only, and EMF + antiscalant configurations were 75%, 28%, 28%, and 9%, respectively. After 11 h of treatment, the EMF-only, antiscalant-only, and EMF + antiscalant configurations had reached flux declines of 75%, 40%, and 10%, respectively. Then, at 13 h of treatment, the flux declines for the antiscalant and EMF + antiscalants were 55% and 30%, respectively.

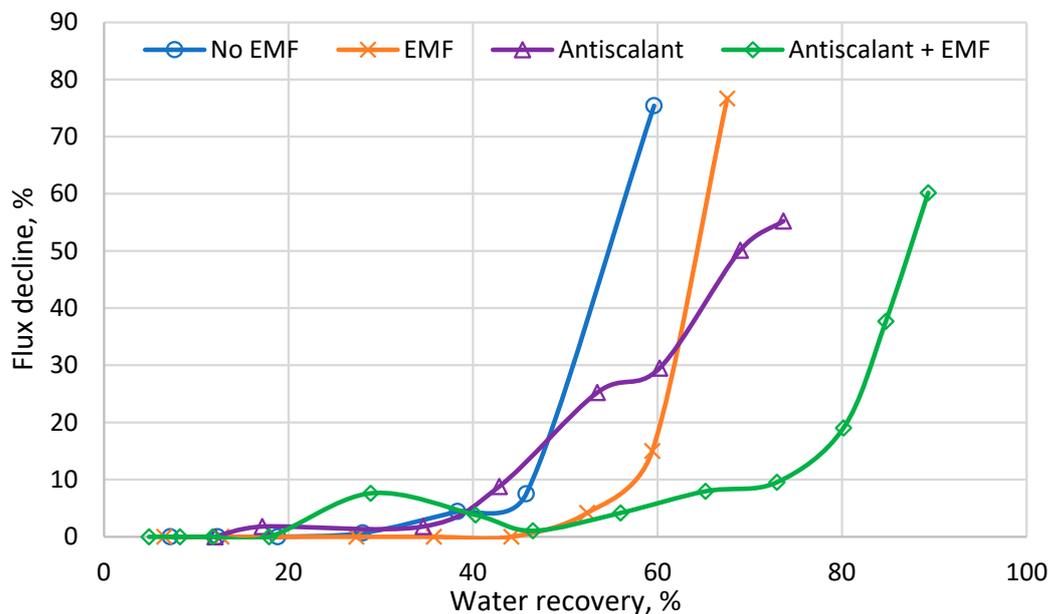
In Figure 3b, the experiment without EMF exhibited the fastest decrease in water production, decreasing from 45.4 L/m<sup>2</sup>·h at around 6.8 h of operation to 12 L/m<sup>2</sup>·h at 9 h of operation. Both the EMF-only and antiscalant-only configurations demonstrated longer periods of higher water production (>40 L/m<sup>2</sup>·h), lasting for ~9 h, which was a ~29% increase in running time compared to the no-EMF configuration. For the EMF + antiscalant configuration, the period of high water production (>40 L/(m<sup>2</sup>·h)) increased to ~11 hours, corresponding to a ~57% increased runtime, compared to the no-EMF control. Said another way, at a flux decline of 60%, the water recovery for the no-EMF, EMF-only, antiscalant-only, and EMF + antiscalant was 55%, 64%, 73%, and 89.3%, respectively (Figure 4).

The combination of EMF and antiscalant was shown to be more effective than using EMF or antiscalants as standalone pretreatment processes. This result is intriguing because these two processes are presumed to have opposing mechanisms for fouling and scaling control. The antiscalant used in this study is HYPERSPERSE MDC714, a phosphonate-type product containing 2.5–10% disodium phosphonate, 1–2.5% NaCl, (nitrilotris(methylene))triphosphonic acid, and water. Phosphonates are the salts and esters of phosphonic acid, HPO(OH)<sub>2</sub>, and are highly soluble in water [11]. Antiscalant delays the onset crystallization or retards the growth of mineral salt crystals [11]. While the antiscalant provides protection against scale and colloidal foulants, it does not remove the constituents causing scaling or prevent their formation in the water once the mineral concentrations exceed the antiscalant inhibition thresholds. On the other hand, EMFs are hypothesized to

promote the agglomeration of loosely connected particles, ultimately causing precipitation in the bulk solution, instead of on the membrane surface [44].



**Figure 3.** Effect of EMF and antiscalant on (a) flux decline and (b) water production in the feed-and-bleed operation for desalination of secondary effluent. The error bars represent the standard deviation of RO cells 1 and 2.



**Figure 4.** Flux decline vs. water recovery in the feed-and-bleed operation for desalination of secondary effluent.

Striving to enhance comprehension of mineral precipitation, it is worth exploring the concept of calcium carbonate as a dynamically ordered liquid-like oxyanion polymer (DOLLOP). The term DOLLOP was proposed by Demichelis et al. who conducted computer simulations and experimental data analysis to investigate the properties and mechanisms of prenucleation clusters in mineral formation, focusing on the early stages of calcium carbonate formation without the influence of an EMF. The authors observed a stable cluster

form of calcium carbonate and suggested that DOLLOPs may have a significant impact on determining the nucleation rate of minerals, as well as the size and morphology of resulting crystals [45]. Coey later evaluated the effects of magnetic fields on water treatment and proposed that the role of the magnetic field might affect DOLLOPs rather than the water itself. This was supported by Sammer et al. who observed an increased formation of nanometer-sized prenucleation clusters (DOLLOPs) under the influence of a magnetic field, in accordance with Coey's theory [46,47].

Therefore, using EMFs and antiscalants together, despite their seemingly opposing mechanisms, may have synergistic effects because the EMF exposure and the addition of antiscalants may be impacting DOLLOP formation. Indeed, from Figure 4, the EMF-only curve shows that increasing water recovery from 40% to over 65% resulted in a rapid, parabolic rise in flux decline. Conversely, the antiscalant-only flux decline was gradual and linear as the water recovery increased over the same range. Interestingly, the EMF + antiscalant curve appears to be a combination of the two, with a gradual, linear flux decline observed as water recovery increased initially, but eventually further increasing the water recovery result in a parabolic flux decline. This suggests that the EMF and the antiscalant mechanisms for controlling fouling and scaling may be more effective at lower and higher recoveries, respectively, and could explain why, despite their seemingly opposing mechanisms, they had synergistic effects when used together. Consequently, this study hypothesizes that EMF alters the crystal formation properties, leading to changes in the DOLLOPs' behavior and their interaction with antiscalants. Additionally, it is hypothesized that the combination of EMF and antiscalant promotes the formation of larger DOLLOPs, which may enhance the effectiveness of the antiscalant due to the larger surface area. However, further research is required to fully understand the interactions between these factors and to optimize their utilization in desalination applications.

### 3.1.3. Impact of Hydraulic Flushing on Membrane Performance

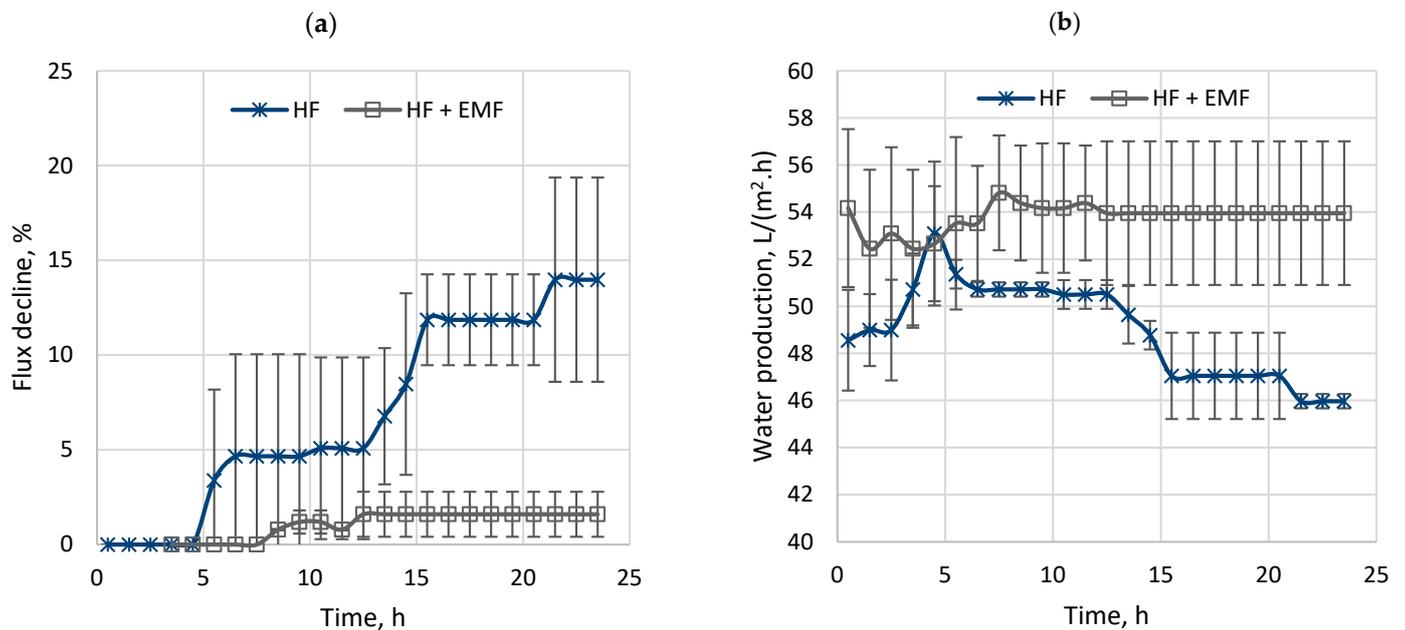
To verify the hypothesis that the precipitates and foulants formed in the presence of EMF were loose and easily removable, a hydraulic flushing (HF) procedure was conducted using deionized water. The system was flushed with a flow rate of 2 L/min for 1 min every hour over a 24 h period. These tests were performed in continuous recirculation mode utilizing new virgin membranes for each testing condition. The feed flow rate of 1 L/min and the applied pressure of 150 psi (1034 kPa) remained consistent with the other experiments. Thus, the system treated secondary effluent for one hour, followed by one minute of hydraulic flushing, before resuming the treatment process.

Figure 5b demonstrates that in the presence of EMF, the initial water flux was slightly higher (~11%) and then remained stable throughout the experiment period. The combination of hydraulic flushing and EMF resulted in a decrease in flux decline (Figure 5a). The use of only hydraulic flushing caused a 14% flux decline, whereas the combination of EMF and hydraulic flushing reduced it to less than 2%. This reduced fouling in the presence of an EMF aligns with the findings of Jiang et al. who reported that the scaling/fouling layer formed under the influence of EMF was loosely attached with low density, making it easy to remove through hydraulic flushing [43].

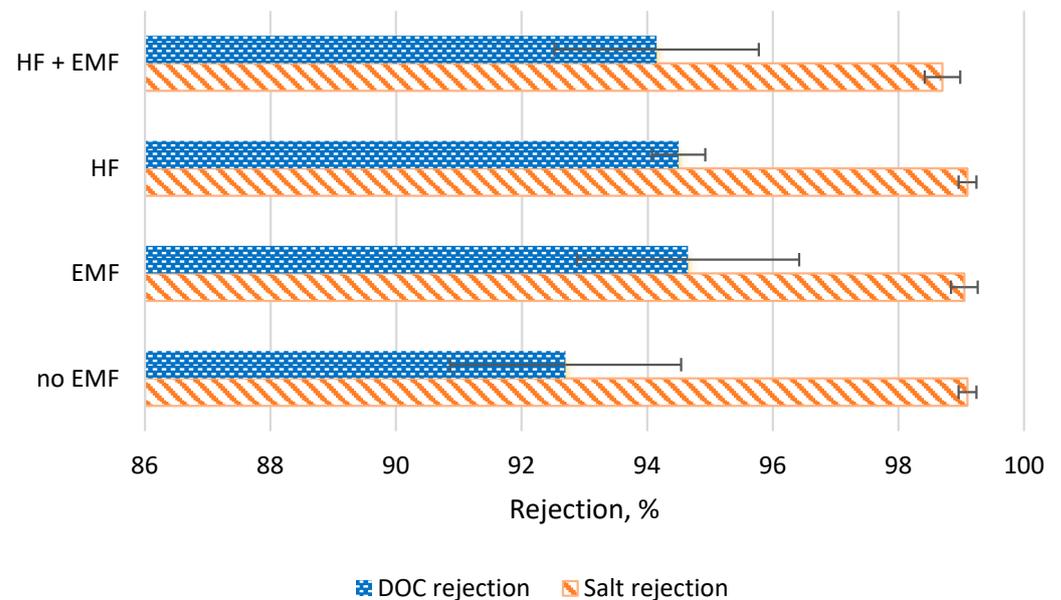
### 3.2. Water Quality Tests

During the continuous recirculation mode, the feedwater electrical conductivity was  $2239 \pm 64 \mu\text{S}/\text{cm}$  and the salt rejection ranged from 98.2 to 99.2% in all experiments, indicating the membranes were intact and that there was no major difference between the four configurations. The hydraulic flushing experiments showed the lowest salt rejection of 98.5% (Figure 6). Detailed raw water quality data from the various analyses are in the Appendices A and B. To ensure consistency between the four setups, water samples were collected at 50% of water recovery during feed-and-bleed operation mode and were tested for organics rejection. The results showed that the DOC removal efficiency ranged between 91.4% and 95.9% for all setups (Figure 6 and Table A1). The F-EEM analysis indicated high

removals of specific organic fractions, with and without the EMF: 98.8–99.7% for aromatic proteins (such as tryptophan and tyrosine); 97.8–99.2% for fulvic acid-like compounds; 99.4–99.7% for soluble microbial byproduct-like material (such as carbohydrates, aldehydes, ketones, and alcohols); and 99.1–99.8% for humic-like organic substances (Table A3).



**Figure 5.** Effect of EMF on (a) permeate flux decline and (b) water production applying hydraulic flushing (HF) hourly during continuous recirculation operation mode for desalination of secondary effluent. The error bars represent the standard deviation of RO cell 1 and cell 2. Solid lines correspond to the water production (left y-axis) and dashed lines correspond to the flux decline (right y-axis).



**Figure 6.** Salt and DOC rejection at 25 °C for continuous recirculation operation mode experiments.

Regarding anion removal efficiencies, chloride showed a removal efficiency of 98.3–99.4%, sulfate was 99.5–99.9%, bromide was 95.2–97.5%, and phosphate was higher than 99.4% (Tables A4 and A5). Nitrate and nitrite were not detected in feedwater and permeates while fluoride was not detected in permeates (Table A4). Cation removal efficiencies were 99.6–99.9% for calcium, 97.4–98.3% for potassium, and 98.3–99.0% for sodium (Tables A6 and A7). Mag-

nesium and strontium were not detected in the permeates. Silica removal reached 98.7–99.4%. The removal efficiency varied for each salt and did not show a significant difference among the different experimental conditions, suggesting that EMF did not significantly impact their rejection.

### 3.3. Membrane Fouling Characterization

During the continuous recirculation continuous recirculation mode operation, the membrane fouling was characterized for no-EMF and EMF experiments to visualize, compare, and understand if the EMF could change the precipitation characteristics and fouling on the membrane. SEM micrographs showed a fouling layer in the presence and absence of the EMF, although the fouling layer characteristics differed between experiments with and without the EMF, particularly in the first membrane cell (Figure 7). This observation is consistent with the membrane filtration results indicating rapid and significant flux decline when an EMF was not applied.

Figure 8a shows the elements detected on the membrane surface using EDS scanning analysis analysis for the continuous recirculation mode operation. The results revealed that aluminum fouling mostly occurred when an EMF was not applied. Aluminum fouling might come from suspended and colloidal particles, and its deposition occurred in cell 1. Aluminum oxide is the primary clay mineral in natural water, soil, and wastewater. The processes of aluminum-rich material origin and its interaction with water were studied by Keller [48]. Zhu and Elimelech demonstrated that the colloidal fouling rate, caused by aluminum oxide on RO membranes, increased with the ionic strength and particle concentration in suspension in the solution [49]. In this present study, the application of EMF led to higher water recovery while reducing aluminum fouling, as shown in Figure 8. This suggests that EMF can partially alleviate particulate and colloidal fouling.

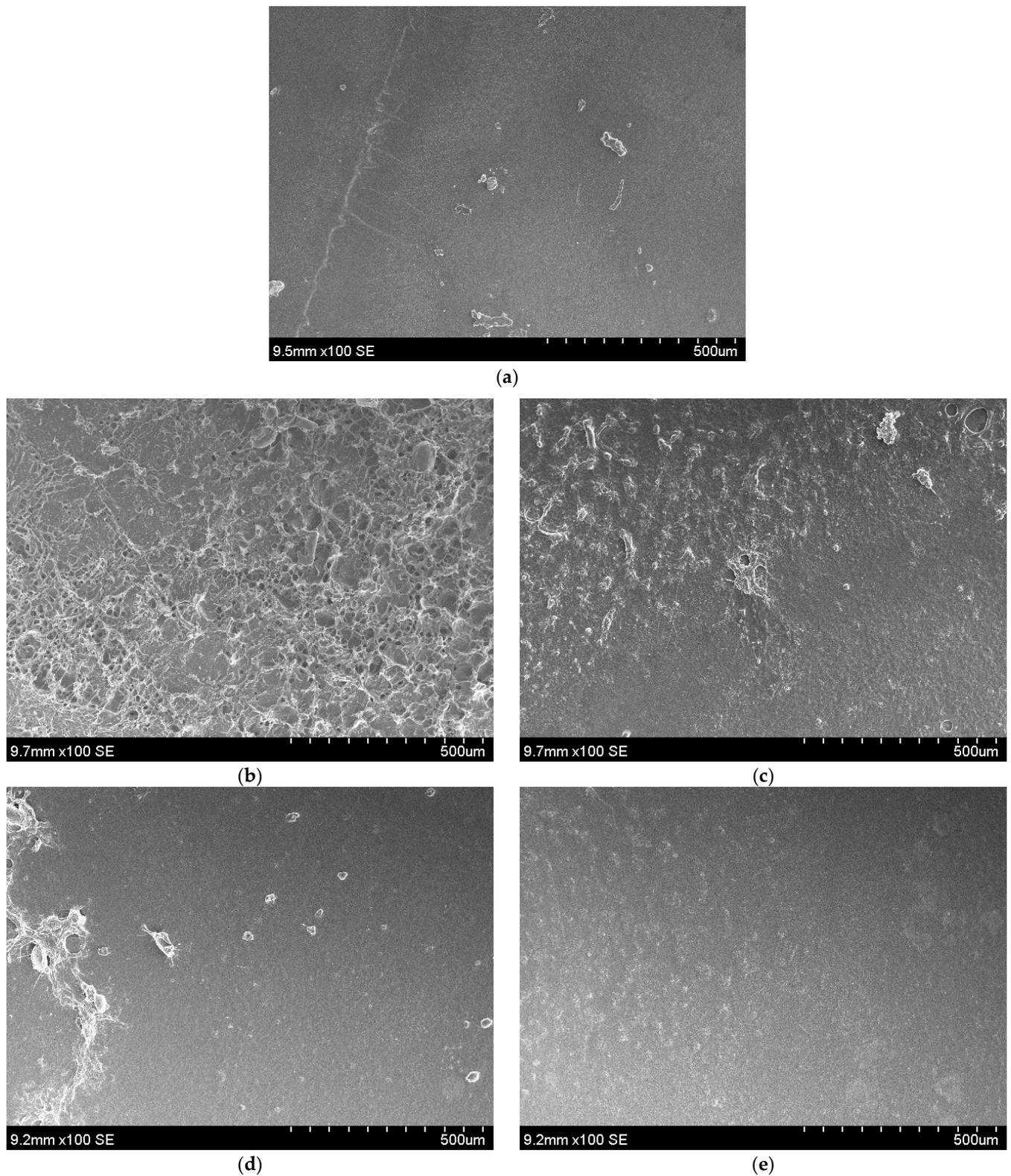
Diverse wastewater reclamation RO autopsy studies [1,21,50,51] reported the tendency of inorganic scale precipitation in the tail-end of RO spiral-wound elements. These studies matched with the observation in the bench system when the inorganic scale occurred in the second RO cell at high water recovery (~70%). In addition, calcium and magnesium precipitation on the membrane were higher in cell 2 (the tail-end) than in cell 1, consistent with the findings from the feed-and-bleed operation mode experiments, as depicted in Figure 8, and consistent with other studies [1,21,50,51].

Figure 9 illustrates SEM data for membranes tested under both the presence and absence of EMF during feed-and-bleed operation mode. In both experimental setups, a thick fouling layer was observed. EDS analysis in Figure 8b for a virgin membrane and membranes in experiments with and without EMF shows phosphorus precipitation in both cells, as well as calcium, magnesium, aluminum, silica, and fluoride.

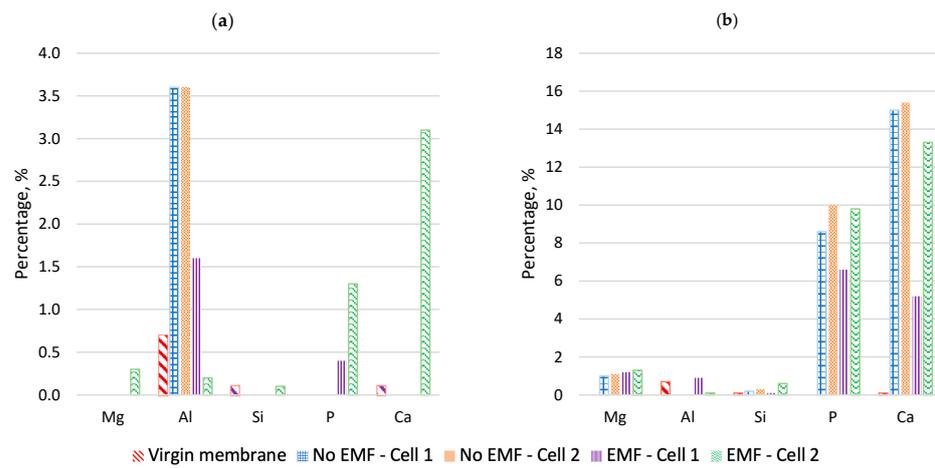
Hydranautics IMSDesign software was used to predict membrane scaling. The simulation was run for 75% of water recovery using the same membranes studied (ESPA2-LD). From the simulation, the precipitation of calcium phosphate, calcium carbonate, calcium fluoride, and silicon dioxide is expected, consistent with the membrane autopsy results. Fouling primarily consists of colloidal natural organic matter, colloidal calcium phosphate, and occasionally colloidal silicates as its main constituents, as indicated by Ning and Troyer (2007). These colloidal particles have a great affinity towards aggregation with each other [52], supporting our bench study results.

### 3.4. Chemical Extraction and Characterization of Scalants and Foulants on the RO Membranes

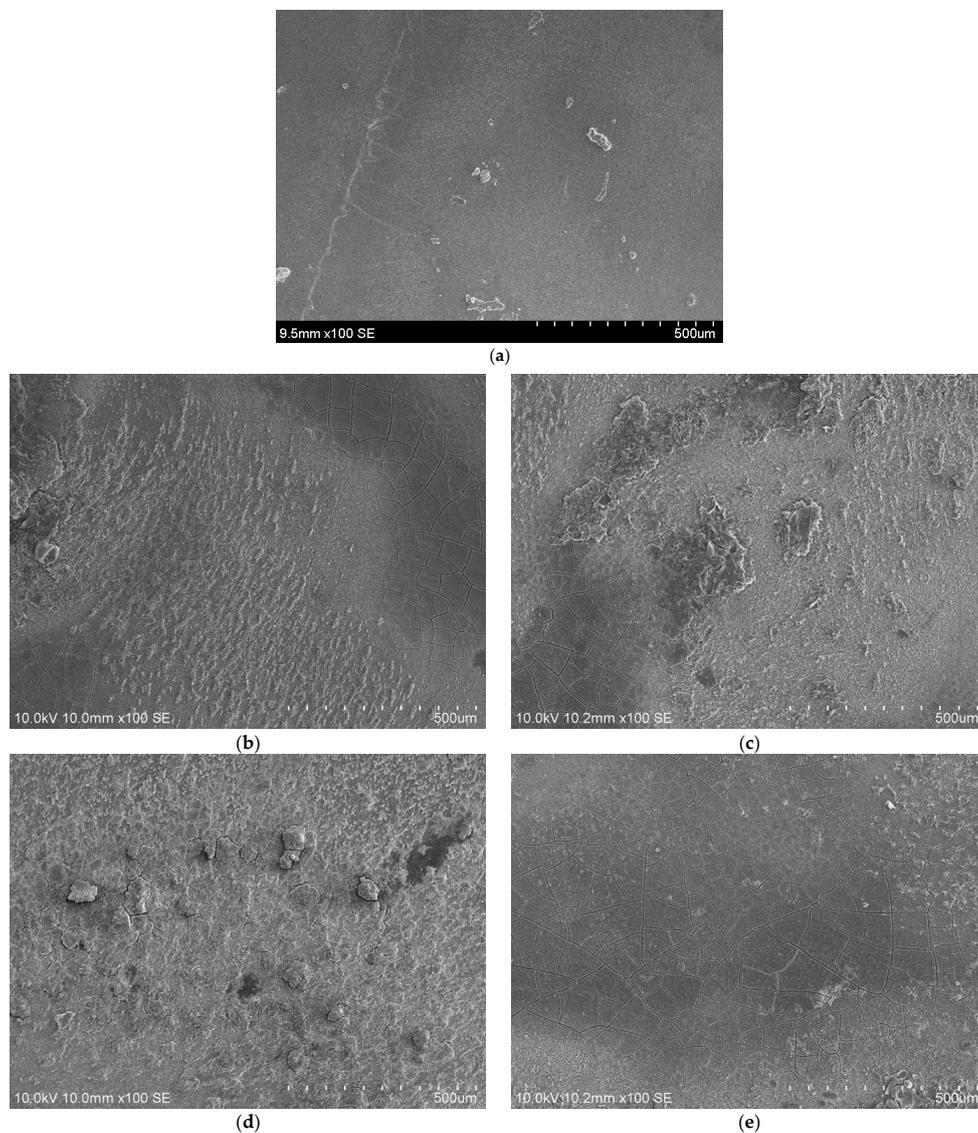
A chemical extraction process was conducted to characterize the inorganic scalants (Figure 10) and foulants (Figure 11) on the RO membrane surface from both cells.



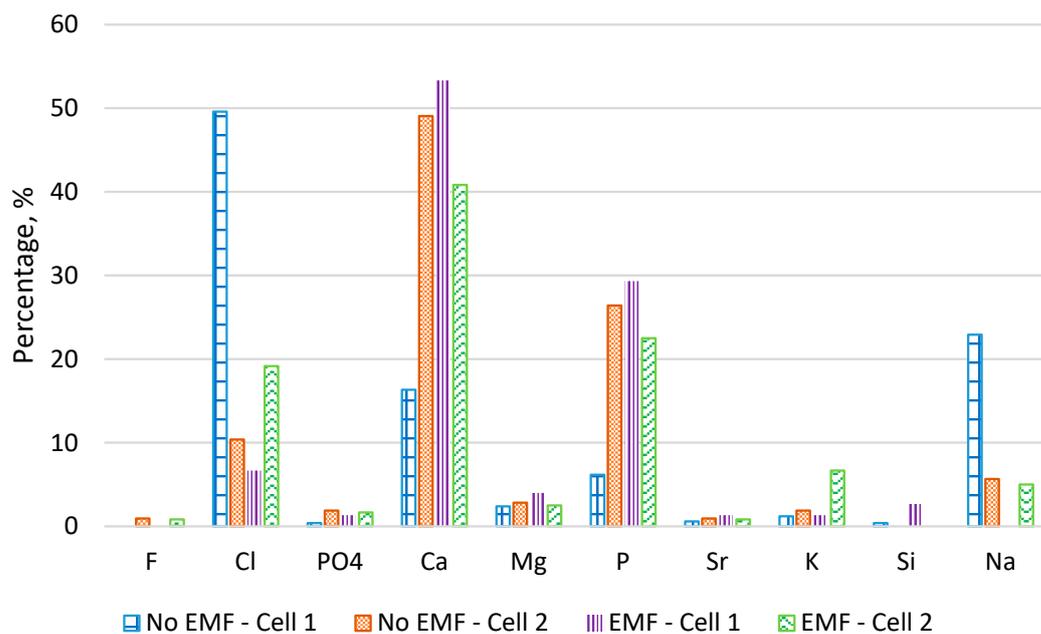
**Figure 7.** SEM micrographs of membranes at a magnification of 100 for continuous recirculation operation mode for desalination of secondary effluent. Virgin membrane (a). RO membrane without EMF for cell 1 (b) and cell 2 (c). RO membrane after EMF treatment for cell 1 (d) and cell 2 (e).



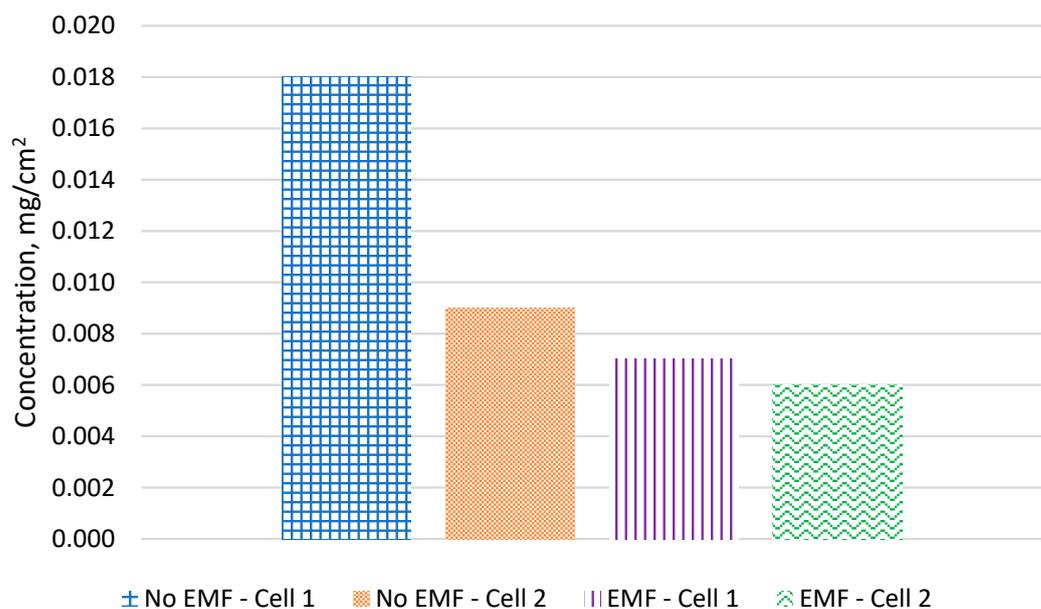
**Figure 8.** EDS analysis of the foulants on membranes in (a) continuous recirculation mode and (b) feed-and-bleed operation mode experiments for desalination of secondary effluent.



**Figure 9.** SEM micrograph membrane at a magnification of 100 for feed-and-bleed operation mode for desalination of secondary effluent. Virgin membrane (a). RO membrane without EMF for cell 1 (b) and cell 2 (c). RO membrane after EMF treatment for cell 1 (d) and cell 2 (e).



**Figure 10.** Ion concentrations from the chemical extraction of scalants on membrane surfaces during desalination of secondary effluent.



**Figure 11.** Dissolved organic carbon (DOC) measured from the chemical extraction of foulants on membrane surfaces during desalination of secondary effluent.

Figure 10 and Table A8 show ion concentration from the chemical extraction of foulants on the RO membranes. Nitrate, nitrite, bromide, and sulfate were not detected. Low concentrations of fluoride (<0.01 mg/cm<sup>2</sup>) were detected on the membrane surface regardless of the presence or absence of EMF. Similarly, silica precipitation on the membrane was minimal (<0.02 mg/cm<sup>2</sup> in cell 1) and did not vary between the EMF and no-EMF experiments.

On the other hand, the EMF reduced the precipitation of chloride and phosphate by 98% and 50% in cell 1, respectively. It is possible that chloride and sodium (Figure 10) adsorption occurred in cell 1 when the EMF was not present, as the removal of bound water during the desalination process leads to the loss of structural integrity in solids, resulting in hydration.

In the presence of an EMF, the inorganic precipitation was reduced. Reductions in scale formation were observed for calcium (51% precipitation reduction in cell 1 and 3.6% in cell 2), magnesium (75% precipitation reduction in cell 1), phosphorus (29% precipitation reduction in cell 1 and 4% in cell 2), strontium (66% precipitation reduction in cell 1), potassium (83% precipitation reduction in cell 1), and sodium (no precipitation in cell 1).

Figure 11 and Table A9 present the DOC concentration from the chemical extraction. DOC accumulation on the RO membrane surface was reduced by 64% in cell 1 and 40% in cell 2. When EMF was present, fouling regarding aromatic proteins (e.g., tryptophan and tyrosine) and fulvic acid-like compounds was reduced by more than 99.9% in both cells. For soluble microbial byproduct-like materials (e.g., carbohydrates, aldehydes, ketones, and alcohols), no significant difference in fouling was observed. For humic acid-like organics, a fouling reduction of ~89.2% was observed for both cells when EMF was present.

The data analysis of the RO membrane chemical extraction allowed us to quantify the EMF's ability to control fouling and scaling during treatment of secondary effluent from municipal wastewater. The results confirmed that the EMF device effectively reduced the precipitation of both organic and inorganic substances on the RO membrane.

#### 4. Conclusions

This study evaluated the membrane performance during desalination of municipal secondary effluent using an AC-induced EMF device as a standalone pretreatment option and in conjunction with antiscalants. Experiments demonstrated that the use of an EMF was effective in reducing fouling and scaling, leading to stable water production, higher water recovery rates, and longer operational times, compared to the no-EMF experimental setup. The bench-scale testing showed that the EMF could reduce membrane scaling by 2–8 times and organic fouling by 2 times when EMF was used compared to experiments without EMF. Interestingly, the highest water recovery (89.3%) was achieved when using a combination of EMF and antiscalants, which was higher than the recoveries achieved by the EMF-only (67.5%) and antiscalant-only (73.6%) experiments. This result was non-intuitive because the proposed mechanisms for EMFs and antiscalants are seemingly opposite, with the former acting to promote crystallization in the bulk solution and the latter acting to suppress crystallization. As such, additional research is needed to elucidate the fundamental mechanisms of EMF fouling and scaling control as a standalone process, and in conjunction with other pretreatment methods. Many factors need to be investigated individually and holistically, including water chemistry, applied pressure, magnetism generation source, shape and strength of the field, exposure time to EMF, RO membrane material, and feedwater velocity.

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**Appendix A**

Calculations in this study are given based on the following equations.

Salt rejection is defined as Equation (A1):

$$\text{Salt rejection, \%} = 100 \times \left( \frac{\text{Feedwater conductivity} - \text{Permeate water conductivity}}{\text{Feedwater conductivity}} \right) \tag{A1}$$

Water recovery is defined as Equation (A2):

$$\text{Water recovery(\%)} = \frac{\text{Permeate flow rate}}{\text{Feed flow rate}} \times 100 \tag{A2}$$

In the feed-and-bleed operation mode, the water recovery is defined as Equation (A3):

$$\text{Water recovery(\%)} = \frac{\text{Initial feedwater volume} - \text{Final feedwater volume}}{\text{Initial feedwater volume}} \times 100 \tag{A3}$$

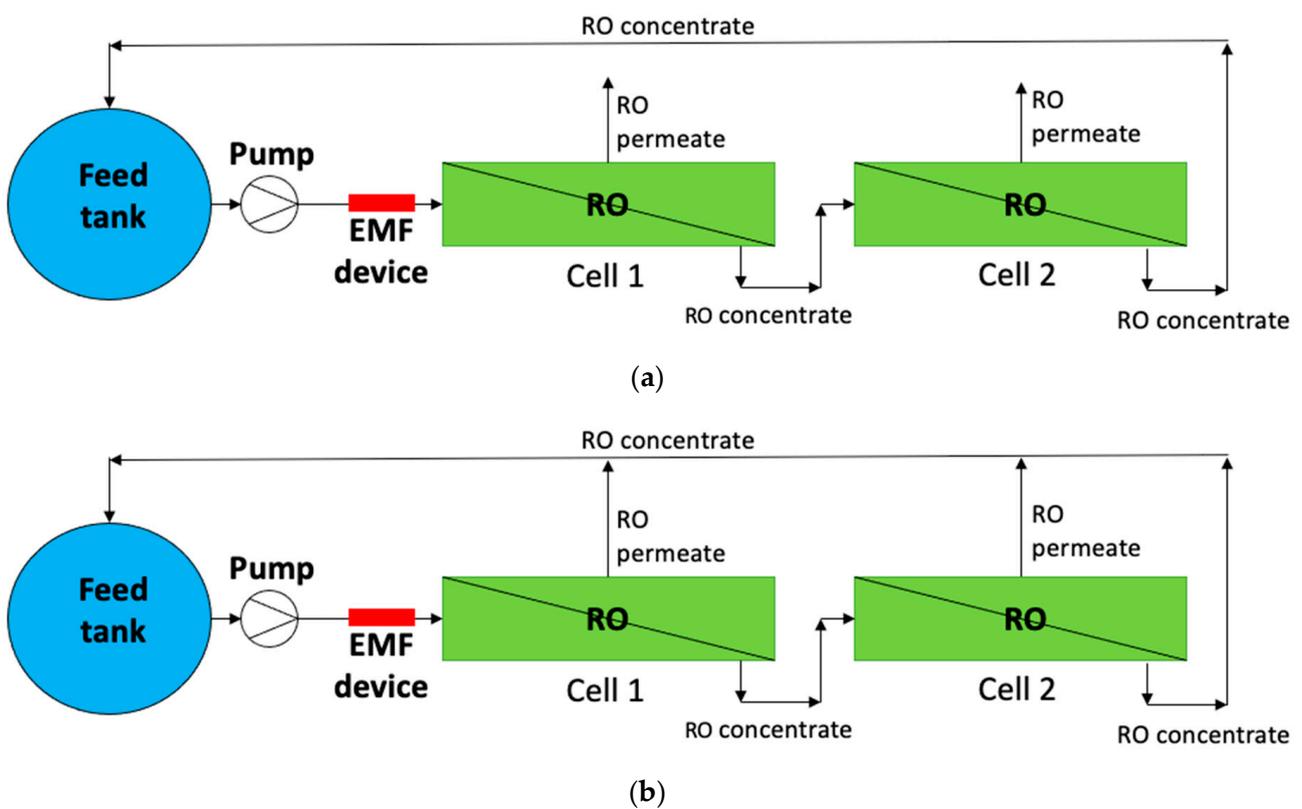
Water flux decline or permeate flux decline is defined as Equation (A4):

$$\text{Flux decline(\%)} = \frac{\text{Max permeate flow} - \text{Actual permeate flow}}{\text{Max permeate flow}} \times 100 \tag{A4}$$

Removal efficiency is defined as Equation (A5):

$$\text{Removal efficiency(\%)} = \frac{\text{Initial concentration} - \text{Final concentration}}{\text{Initial concentration}} \times 100 \tag{A5}$$

**Appendix B**



**Figure A1.** Schematic diagram of the RO bench-scale system for continuous recirculating mode (a) and feed-and-bleed operation mode (b).

**Table A1.** Electrical conductivity, salt rejection, DOC concentration and removal efficiency for feed-and-bleed operation mode experiments at 50% of water recovery.

Configuration	Sample at 50% of Water Recovery	Conductivity		DOC	
		$\mu\text{S/cm}$	SR, %	mg/L	Rem. Eff., %
No EMF	Feed	3870		11.6	
	Permeate 1	31	99.2	0.7	94.0
	Permeate 2	39	99.0	1.0	91.4
EMF	Feed	3900		12.2	
	Permeate 1	31	99.2	0.8	93.4
	Permeate 2	43	98.9	0.5	95.9
Antiscalant	Feed	3870		15.4	
	Permeate 1	30	97.2	0.9	94.2
	Permeate 2	39	97.0	0.8	94.8
Antiscalant + EMF	Feed	3552		12.8	
	Permeate 1	39	98.9	0.6	95.3
	Permeate 2	55	98.5	0.9	93.0

**Table A2.** Turbidity, pH, and temperature for feed-and-bleed operation mode experiments at 50% of water recovery and the end of the experiment.

Configuration	Sample	Turbidity, NTU	pH	Temp, °C	
No EMF	50% WR	Feed	2.18	8.12	22.4
		Permeate 1	*	5.51	22.4
		Permeate 2	*	5.50	22.4
	60% WR	Feed	3.58	8.25	23.4
		Permeate 1	*	6.49	23.4
		Permeate 2	*	6.24	23.4
EMF	50% WR	Feed	1.52	7.34	23.8
		Permeate 1	*	5.30	23.9
		Permeate 2	*	5.18	23.9
	68% WR	Feed	5.41	8.18	23.5
		Permeate 1	*	6.11	23.7
		Permeate 2	*	5.90	23.7
Antiscalant	50% WR	Feed	2.05	8.56	23.2
		Permeate 1	*	8.04	23.3
		Permeate 2	*	8.12	23.3
	74% WR	Feed	14.20	8.77	24.1
		Permeate 1	*	8.14	24.1
		Permeate 2	*	8.00	24.1
Antiscalant + EMF	50% WR	Feed	1.12	8.11	24.7
		Permeate 1	*	6.07	24.9
		Permeate 2	*	6.06	24.8
	89% WR	Feed	1.84	8.99	23.8
		Permeate 1	*	7.03	23.8
		Permeate 2	*	6.87	23.8

Note(s): \* Samples not tested.

**Table A3.** F-EEM representing the removal efficiency of dissolved organic matter at 50% of water recovery.

Configuration	Sample		Zone I	Zone II	Zone III	Zone IV	Zone V
			Rem. Eff., %				
No EMF	50% WR	PM 1	98.9	99.7	98.6	99.7	99.5
		PM 2	98.8	99.4	98.6	99.6	99.5
EMF	50% WR	PM 1	99.4	99.7	98.0	99.4	99.1
		PM 2	99.4	99.3	97.8	99.4	99.2
Antiscalant	50% WR	PM 1	99.5	99.6	99.2	99.6	99.6
		PM 2	99.4	99.6	98.8	99.6	99.6
Antiscalant + EMF	50% WR	PM 1	99.4	99.4	99.1	99.6	99.7
		PM 2	99.5	99.6	99.2	99.7	99.8

**Table A4.** Fluoride, chloride, and sulfate concentration and their removal efficiency for feed-and-bleed operation mode experiments at 50% of water recovery and the end of the experiment.

Configuration	Sample		Fluoride		Chloride		Sulfate	
			mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	mg/L	Rem. Eff., %
No EMF	50% WR	Feed	1.5		765.9		574	
		Permeate 1	ND	100.0	4.8	99.4	0.8	99.9
		Permeate 2	ND	100.0	6.5	99.1	1.2	99.8
	60% WR	Feed	1.9		964.1		728.4	
		Permeate 1	0.1	96.8	26.8	97.2	5.4	99.3
		Permeate 2	0.1	97.1	28.3	97.1	6.9	99.0
EMF	50% WR	Feed	1.6		764.8		568.5	
		Permeate 1	ND	100.0	7.5	99.0	2.1	99.6
		Permeate 2	ND	100.0	9.9	98.7	2.6	99.5
	68% WR	Feed	2.6		1171.60		885.3	
		Permeate 1	0.1	97.9	21	98.2	0.9	99.9
		Permeate 2	0.1	97.9	26.5	97.7	2.21	99.8
Antiscalant	50% WR	Feed	2.2		645.6		498.2	
		Permeate 1	ND	100.0	4.2	99.3	0.6	99.9
		Permeate 2	ND	100.0	7.3	98.9	1.1	99.8
	74% WR	Feed	4.1		3697.10		2848.00	
		Permeate 1	ND	100.0	17	99.5	3.1	99.9
		Permeate 2	0.1	98.4	25.5	99.3	5.6	99.8
Antiscalant + EMF	50% WR	Feed	1.9		671.8		510.3	
		Permeate 1	ND	100.0	7.6	98.9	1.3	99.7
		Permeate 2	ND	100.0	11.4	98.3	2.6	99.5
	89% WR	Feed	6.9		4967.30		3778.10	
		Permeate 1	0.1	99.0	48.3	99.0	5.1	99.9
		Permeate 2	0.1	99.0	49.5	99.0	7.7	99.8

Note(s): ND = not detected.

**Table A5.** Bromide and phosphate concentration and their removal efficiency for feed-and-bleed operation mode experiments at 50% of water recovery and the end of the experiment.

Configuration	Sample		Bromide		Phosphate	
			mg/L	Rem. Eff., %	mg/L	Rem. Eff., %
No EMF	50% WR	Feed	83.3		20.3	
		Permeate 1	2.1	97.5	0.1	99.4
		Permeate 2	2.6	96.9	0.1	99.5
	60% WR	Feed	108.2		16.2	
		Permeate 1	11.6	89.3	0.2	99.0
		Permeate 2	11.6	89.3	0.1	99.1
EMF	50% WR	Feed	87.7		23.6	
		Permeate 1	2.9	96.7	0.2	99.2
		Permeate 2	3.6	95.9	0.2	99.3
	68% WR	Feed	143.8		19.5	
		Permeate 1	13.1	90.9	0.1	99.4
		Permeate 2	14.6	89.8	0.1	99.4
Antiscalant	50% WR	Feed	74		13.3	
		Permeate 1	2.3	96.9	ND	100.0
		Permeate 2	3.4	95.4	ND	100.0
	74% WR	Feed	476.5		3.6	
		Permeate 1	8.7	98.2	ND	100.0
		Permeate 2	11.7	97.5	0.0	100.0
Antiscalant + EMF	50% WR	Feed	78.6		10.1	
		Permeate 1	3.7	95.3	ND	100.0
		Permeate 2	3.8	95.2	ND	100.0
	89% WR	Feed	722.9		0.2	
		Permeate 1	27.8	96.2	ND	100.0
		Permeate 2	25.9	96.4	ND	100.0

Note(s): ND = not detected.

**Table A6.** Calcium, magnesium, phosphorus, and strontium concentration and their removal efficiency for feed-and-bleed operation mode experiments at 50% of water recovery and the end of the experiment.

Configuration	Sample		Calcium		Magnesium		Phosphorus		Strontium	
			mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	mg/L	Rem. Eff., %
No EMF	50% WR	Feed	91.4		23.8		2.4		2.3	
		PM1	0.2	99.8	ND	100.0	ND	100.0	-	100.0
		PM2	0.2	99.8	ND	100.0	ND	100.0	-	100.0
	60% WR	Feed	147.7		41.3		7.8		3.9	
		PM1	0.9	99.4	0.3	99.3	-	100.0	-	100.0
		PM2	1.3	99.1	0.4	99.0	-	100.0	-	100.0
EMF	50% WR	Feed	124.1		33.5		11.7		3.3	
		PM1	0.4	99.7	ND	100.0	ND	100.0	-	100.0
		PM2	0.5	99.6	ND	100.0	-	100.0	-	100.0
	68% WR	Feed	188.3		56.1		9.5		5.0	
		PM1	0.2	99.9	ND	100.0	ND	100.0	-	100.0
		PM2	0.4	99.8	ND	100.0	ND	100.0	-	100.0

Table A6. Cont.

Configuration	Sample	Calcium		Magnesium		Phosphorus		Strontium		
		mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	
AS Antiscalant	50% WR	Feed	117.8		30.4		11.9		3.0	
		PM1	0.1	99.9	ND	100.0	ND	100.0	ND	100.0
		PM2	0.2	99.8	ND	100.0	ND	100.0	-	100.0
	74% WR	Feed	219.6		60.8		9.6		5.8	
		PM1	0.3	99.9	ND	100.0	ND	100.0	-	100.0
		PM2	0.7	99.7	ND	100.0	-	100.0	-	100.0
Antiscalant + EMF	50% WR	Feed	114.0		28.7		4.2		2.9	
		PM1	0.2	99.8	ND	100.0	ND	100.0	-	100.0
		PM2	0.3	99.7	ND	100.0	ND	100.0	-	100.0
	89% WR	Feed	392.8		105.8		3.2		9.3	
		PM1	0.6	99.8	ND	100.0	ND	100.0	-	100.0
		PM2	0.7	99.8	0.3	99.7	ND	100.0	-	100.0

Note(s): ND = not detected.

**Table A7.** Potassium, silicon dioxide, sodium, and sulfur concentration and their removal efficiency for feed-and-bleed operation mode experiments at 50% of water recovery and the end of the experiment.

Configuration	Sample	Potassium		SiO <sub>2</sub>		Sodium		Sulfur		
		mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	mg/L	Rem. Eff., %	
No EMF	50% WR	Feed	31.1		53.7		426.6		137.0	
		PM1	0.7	97.7	0.4	99.3	5.4	98.7	ND	100.0
		PM2	0.8	97.4	0.5	99.1	7.0	98.4	ND	100.0
	60% WR	Feed	53.1		78.0		752.7		236.4	
		PM1	2.3	95.7	2.2	97.2	25.4	96.6	1.8	99.2
		PM2	2.1	96.0	2.3	97.1	26.1	96.5	2.3	99.0
EMF	50% WR	Feed	44.2		62.4		609.8		194.7	
		PM1	0.9	98.0	0.6	99.0	6.7	98.9	0.6	99.7
		PM2	1.1	97.5	0.8	98.7	9.4	98.5	0.9	99.5
	68% WR	Feed	68.2		104.9		1006.0		321.7	
		PM1	1.8	97.4	1.7	98.4	20.1	98.0	ND	100.0
		PM2	2.2	96.8	2.0	98.1	24.3	97.6	0.7	99.8
Antiscalant	50% WR	Feed	42.4		62.5		587.5		184.5	
		PM1	0.7	98.3	0.4	99.4	5.8	99.0	ND	100.0
		PM2	1.0	97.6	0.6	99.0	7.7	98.7	ND	100.0
	74% WR	Feed	83.3		123.5		1169.0		376.5	
		PM1	1.4	98.3	1.2	99.0	16.6	98.6	0.7	99.8
		PM2	1.7	98.0	1.8	98.5	23.3	98.0	1.4	99.6
Antiscalant + EMF	50% WR	Feed	42.2		59.6		562.0		178.8	
		PM1	0.9	97.9	0.6	99.0	7.3	98.7	ND	100.0
		PM2	1.0	97.6	0.7	98.8	9.7	98.3	0.6	99.7
	89% WR	Feed	149.3		111.0		1822.0		631.3	
		PM1	3.2	97.9	3.0	97.3	43.6	97.6	1.1	99.9
		PM2	3.2	97.9	2.6	97.7	42.8	97.7	1.8	99.7

Note(s): ND = not detected.

**Table A8.** Ion concentrations from the chemical extraction for MWT.

Sample	Fluoride, mg/cm <sup>2</sup>	Chloride, mg/cm <sup>2</sup>	Phosphate, mg/cm <sup>2</sup>	Calcium, mg/cm <sup>2</sup>
No EMF—Cell 1	ND	2.49	0.02	0.82
No EMF—Cell 2	0.01	0.11	0.02	0.52
EMF—Cell 1	ND	0.05	0.01	0.40
EMF—Cell 2	0.01	0.23	0.02	0.49
Sample	Magnesium, mg/cm <sup>2</sup>	Phosphorus, mg/cm <sup>2</sup>	Strontium, mg/cm <sup>2</sup>	
No EMF—Cell 1	0.12	0.31	0.03	
No EMF—Cell 2	0.03	0.28	0.01	
EMF—Cell 1	0.03	0.22	0.01	
EMF—Cell 2	0.03	0.27	0.01	
Sample	Potassium, mg/cm <sup>2</sup>	Silicon, mg/cm <sup>2</sup>	Sodium, mg/cm <sup>2</sup>	
No EMF—Cell 1	0.06	0.02	1.15	
No EMF—Cell 2	0.02	0.00	0.06	
EMF—Cell 1	0.01	0.02	0.00	
EMF—Cell 2	0.08	0.00	0.06	

**Table A9.** DOC concentration on the membrane surface for MWT.

Sample	DOC, mg/cm <sup>2</sup>
No EMF—Cell 1	0.018
No EMF—Cell 2	0.009
EMF—Cell 1	0.007
EMF—Cell 2	0.006

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