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Selective Removal of Hexavalent Chromium from Wastewater by Rice Husk: Kinetic, Isotherm and Spectroscopic Investigation

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Abstract: Chromium (Cr) in water bodies is considered as a major environmental issue around the world. In the present study, aqueous Cr(VI) adsorption onto rice husk was studied as a function of various environmental parameters. Equilibrium time was achieved in 2 h and maximum Cr(VI) adsorption was 78.6% at pH 5.2 and 120 mg L⁻¹ initial Cr(VI) concentration. In isotherm experiments, the maximum sorption was observed as 379.63 mg g⁻¹. Among four isotherm models, Dubinin–Radushkevich and Langmuir models showed the best fitting to the adsorption data, suggesting physical and monolayer adsorption to be the dominant mechanism. The kinetic modeling showed that a pseudo-second order model was suitable to describe kinetic equilibrium data, suggesting a fast adsorption rate of Cr(VI). The results of FTIR spectroscopy indicated that mainly –OH and C–H contributed to Cr(VI) adsorption onto rice husk. This paper provided evidence that rice husk could be a cost-effective, environment-friendly and efficient adsorptive material for Cr(VI) removal from wastewater due to its high adsorption capacity.

Keywords: chromium; functional groups; isotherm; rice husk

1. Introduction

Aquatic systems have been contaminated by the addition of heavy metals over the past few decades. Major heavy metals of concern in water bodies are zinc (Zn), chromium (Cr), lead (Pb), silver (Ag), nickel (Ni) and copper (Cu) [1]. Industrial sources, combustion by-products, smelters and foundries, automobiles and the paint industry are major sources of heavy metals contamination in aqueous systems. In the natural environment, the release of toxic heavy metals, for example, irrigation of agricultural land with sewage, allows non-biodegradable and persistent heavy metals to enter into the food chain [2,3].

Contamination of water with Cr, specifically hexavalent Cr (Cr(VI)), is a major problem for the environment and humans, considering its toxicity and disease-causing effects. Chromium occurs as ores and in various compound forms in the earth's crust. The sources of Cr contamination of water bodies include the disposal of industrial effluents from leather tanning, electroplating, metal finishing, pigments, dyes, paints and ceramics industries [2,4]. Chromium exists in two stable oxidation forms in the natural environment: Cr(VI) and trivalent Cr (Cr(III)). Cr(III) is less toxic and can be used as a micronutrient for the human body [5]. In contrast, Cr(VI) is an extremely stable, mobile and toxic species with relatively higher solubility in water than Cr(III). The toxicity of Cr(VI) is about 500 times higher



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). Various techniques, such as precipitation, solvent extraction, flotation, evaporation, reverse osmosis and ion exchange, have been introduced to deal with Cr(VI) originating from industrial effluents and wastewater [7,8]. However, these conventional methods have proved to be expensive and impractical due to higher capital cost and energy requirement [9–11]. In the recent past, adsorption has emerged as an inexpensive and efficient method for the removal of Cr(VI) from contaminated water. In previous studies different commercial adsorbents and agricultural residues, such as tea waste, turmeric waste, *Jatropha curcus*, citrus peel, water melon peel, coconut husk, wheat straw and bamboo, etc., were used as adsorbents for the removal of Cr(VI) and other heavy metals from contaminated water [12–14].

In Asia, including Pakistan, rice-producing countries are producing rice husk as an agricultural waste material. Approximately 500 million metric tons is the annual rice production worldwide, of which 10%–20% is rice husk [15]. About 70%–85% organic matter exists in rice husk, which contains sugars, cellulose and lignin, etc., while silica is also present in the cellular membrane [16]. Rice husk could be a good material for the removal of Cr(VI) from contaminated water because different surface functional groups, including hydroxyl and carboxyl groups, are present on the surface of rice husk [17,18]. Although literature is available in which rice husk was used for the removal of aqueous Cr(VI), more work is required to reveal the optimum environmental conditions, such as a relatively higher pH (close to natural water) for maximum efficiency. Moreover, to our knowledge, in Pakistan limited/no data exists in which rice husk was used as an adsorbent for Cr(VI) removal from wastewater, particularly in the presence of co-occurring ions such as sulfate, phosphate and nitrate. Thus, the potential aim of this study was the elimination of Cr(VI) from contaminated water by applying rice husk as an adsorbent. The effect of various environmental parameters, such as pH, sorbent dose, initial metal concentration, contact time and co-occurring ions, was studied. Finally, the mechanism involved in the adsorption of Cr(VI) from wastewater by rice husk was revealed using isotherm and kinetic modeling as well as the FTIR spectroscopy technique.

2. Materials and Methods

2.1. Experimental Chemicals and Analysis

A stock solution of Cr(VI) (up to 4000 mg L⁻¹) for a batch adsorption system was prepared by adding a defined quantity of K₂Cr₂O₇ to deionized water (DW). Glassware and plasticware were washed completely with DW followed by soaking in 3% HNO₃ solution. The study was carried out in triplicates. The Cr(VI) concentration in sorption solutions was determined using an atomic absorption spectrometer (AAS) (Model, Nova 350, Analytik Jena).

2.2. Biosorbent Material Collection and Preparation

The material (rice husk) for biosorbent preparation was collected from a rice mill. It was sun-dried and oven-dried (65 °C) for 2 and 3 days, respectively. The material was ground thoroughly after drying and sieved (size < 250μ m).

2.3. Chromium Adsorption Using Batch System

Experiments were conducted in 50 mL falcon plastic vials, and NaCl solution having 0.01 M concentration was employed as a background working solution. The shaking time and experimental temperature were applied as 2 h and 20 ± 2 °C, respectively, during adsorption studies. Specifically, to check the pH effect spanning 3 to 10, 25 mL working solution was prepared with Cr(VI) concentration of 120 mg L⁻¹ and 0.6 g L⁻¹ rice husk dosage. The required pH for each working solution was adjusted using either (0.01 M) HCl solution. The working solutions were agitated for 2 h followed

by centrifugation and filtration. The remaining concentration of Cr(VI) was estimated using AAS as described above.

To conduct the isotherm study, initial concentrations of Cr(VI) were varied from 10 to 250 mg L^{-1} with 2 h of shaking time and rice husk dosage of 0.6 g L^{-1} . The pH in the experiment was maintained at 5.2 (found from pH experiments). The remaining concentration of Cr(VI) was estimated using AAS as described above.

The influence of sorbent dosage was determined using a defined amount of rice husk spanning 0.1 to 1.3 g L⁻¹; i.e., 0.1, 0.3, 0.6, 0.9, 1.1, 1.3 g L⁻¹. The adsorption solution pH was set at 5.2 while the applied Cr(VI) concentration was 120 mg L⁻¹. The mixture was agitated for 2 h followed by centrifugation and careful filtration. The remaining Cr(VI) in the samples was analyzed on AAS.

In the kinetic study, 5.2 pH level, 120 mg L^{-1} Cr(VI) concentration and 0.6 g L^{-1} rice husk dosage were used. The sorption solution mixture was agitated for contact time spanning 0.016 to 24 h. The remaining Cr(VI) in the samples was analyzed on AAS.

In order to check the influence of co-occurring ions (sulfate, nitrate and phosphate) in the water, 50 mg L^{-1} of each ion (sulfate, nitrate and phosphate) was added to the sorption working solution. The remaining Cr(VI) in the sorption solution was estimated on AAS.

The removal rate of Cr(VI) by rice husk was computed as follows (Equation (1)):

$$\% \operatorname{Cr} \operatorname{removal} = \frac{C_{o} - C_{e}}{C_{o}} \times 100$$
(1)

The q_e , Cr(VI) adsorbed (mg g⁻¹) was obtained as shown in Equation (2):

$$qe = \frac{(C_o - C_e)V}{m}$$
(2)

In both the equations, equilibrium Cr(VI) concentration (mg L⁻¹), initial Cr(VI) concentration (mg L⁻¹), volume of working solution (L), and biomass of rice husk (g) are illustrated by C_e, C_o, V and m, respectively.

2.4. Modeling and Statistical Analysis

The modeling of data obtained from kinetic and isotherm experiments was carried out using Microsoft[®] Excel 2010 and Sigma Plot version 10 [12].

2.5. Analyses of Rice Husk Using FTIR Spectroscopy

The functional groups present on the rice husk surface were identified by collecting the FTIR spectra (TENSOR-II, Bruker, Ettlingen, Germany) spanning 400–4000 cm⁻¹ wavenumber.

3. Results and Discussion

3.1. Influence of Varying pH Levels

The pH of the sorption working solution is a very important parameter during the adsorption process. The solution pH can have a direct effect by influencing the physic-ochemical features (diffusion process, surface charge, surface binding and speciation of metals) of both adsorbate and adsorbent [19,20]. Variations in pH could alter speciation of heavy metals and the surface charge of adsorbents.

Rice husk as sorbent was analyzed with respect to different values of pH levels during Cr(VI) sorption. The results showed that the adsorbent's (rice husk's) capacity to remove the specific quantity of Cr(VI) was dependent upon the pH value of the solution. Figure 1a shows that from pH value 3 to 5.2, the Cr(VI) sorption percentage was increased and reached at maximum value of 78.6% (Table S1). At a relatively low pH value (5.2), the hydroxyl (OH⁻) ions having negative charge were neutralized with excess H⁺ ions (positive charges) and the adsorption onto rice husk succeeded by enabling the diffusion of dichromate ions.



Figure 1. The Cr(VI) adsorption as a function of pH (**a**), contact time (**b**,**c**), initial Cr concentration (**d**) and sorbent dose (**e**) by rice husk from Cr(VI)-contaminated water.

The species of Cr(VI) exists as $HCrO_4^-$, $HCr_2O_7^-$, H_2CrO_4 (pH < 1), $Cr_2O_7^{2-}$ and CrO_4^{2-} (pH 2–6) depending upon the pH of the solution, thus the pH could play a major role in metal ions' sorption onto biosorbents [21]. In this study, an increase in pH of the solution caused transformation of $HCrO_4^-$ to CrO_4^{2-} and $Cr_2O_7^{2-}$, which could be due to the considerable interaction of negatively charged ions of Cr(VI) with positive charges from the biosorbent. Sorption of Cr(VI) declined with the additional rise in the solution pH level (>5.2) due to the existence of hydroxyl ions (OH⁻) in a higher amount at increased pH and thus biosorbent capacity decreased. Moreover, the surface of the adsorbent becomes negatively charged with the presence of a higher amount of OH⁻ ions, thus decreasing Cr(VI) ions' diffusion, which results in the production of negative repulsive forces between the biosorbent and Cr(VI) ions [16,19,20].

3.2. Contact Time

The optimum sorption solution agitation time was determined for better performance of rice husk in removing Cr(VI). Figure 1b,c describes the contact time study for the percentage removal and average uptake of Cr(VI) by rice husk.

Figure 1b shows the ability of rice husk in mg g^{-1} for successful removal of Cr(VI) with a range of contact times. It was observed that the rice husk's adsorption capacity was 192.82 mg g^{-1} at 1 h agitation time and improved a little (193.42 mg g^{-1}) when equilibrium was obtained at 2 h agitation time and became almost constant afterwards (Table S2). To reach equilibrium, sorption kinetics have two phases, a rapid stage and slower stage [20,22–24]. At the beginning, adsorption was very fast and removal percentage of Cr(VI) increased quickly for 1 h. The percentage of Cr(VI) removed by rice husk reached

93.60% in 1 h and, after achieving equilibrium at 2 h contact time, the removal of Cr(VI) increased slightly further (93.89%) as shown in Figure 1c.

The increasing contact time after 2 h had a negligible effect on Cr(VI) adsorption. At contact time of 2 h, the maximum Cr(VI) removal obtained showed that in the sorption process the Cr(VI) uptake capacity of rice husk was more at the beginning of the adsorption process owing to availability of abundant cavities for capturing Cr(VI) ions. Moreover, at the start, the excess of active binding sites enhanced the rate of sorption, which was decreased with increasing agitation time (<2 h) due to fraction surface lessening and strong competition among Cr(VI) ions for adsorption sites [12,25,26].

Ali et al. [27] also observed that the maximum sorption percentage removal of Cr(VI) was achieved at 100 and 120 min contact time, while no further increase in Cr(VI) removal was detected with the rise in contact time.

3.3. Initial Chromium Concentration

The initial concentration of sorbate is also a critical parameter since it produces a driving force which transfers the sorbate ions onto the biosorbent from liquid solution [19].

Different Cr(VI) ion concentrations spanning from 10 to 250 mg L⁻¹ were used for this study. Figure 1d shows that the sorption capacity of rice husk was enhanced from 24.31 to 351.92 mg g⁻¹ with rising Cr(VI) level from 10 to 120 mg L⁻¹ (Table S3). When the initial concentration of Cr(VI) reached 40 mg L⁻¹, the rise in adsorption rate became relatively slow, even at the equilibrium level of 120 mg L⁻¹ [19].

The Cr(VI) ions' sorption was at a minimum when the Cr(VI) level was low but a significant sorptive reaction among sorption sites and Cr(VI) ions was favored by the increase in Cr(VI) level until equilibrium was reached at 120 mg L^{-1} [28]. Afterwards, increasing the initial Cr(VI) level had negligible effect on Cr(VI) adsorption by rice husk.

3.4. Sorbent Dosage

The sorbent dose effect was investigated with 120 mg L⁻¹ initial concentration of Cr(VI), 5.2 solution pH and 2 h contact time with 0.1 to 1.3 g L⁻¹ rice husk dose. Results showed that with the rising dosage of rice husk, the removal rate of Cr(VI) was increased from 60.07% to 69.18% as shown in Figure 1e and Table S4. Due to the increase in rice husk dose (up to 0.6 g L⁻¹), higher surface area and exchangeable sites were available for Cr(VI) but the Cr(VI) percentage elimination was decreased considerably from 65.75% to 55.65% as the rice husk dosage was increased from 0.9 to 1.3 g L⁻¹. This reduction in Cr(VI) removal could be because of the overcrowding/overlapping of biosorbent particles, thus reducing the number of binding sites for Cr(VI) ions [29,30].

3.5. Co-occurring Ions

Industrial wastewater contains many other anions such as NO_3^- , PO_4^{-3} and SO_4^{-2} and sorption of Cr(VI) could be disturbed in the presence of these anions. Figure 2 shows the co-occurring ions' effect on sorption of Cr(VI) in water: it was found that the occurrence of PO_4^{-3} , NO_3^- and SO_4^{-2} seriously affected the Cr(VI) sorption by rice husk.

During the Cr adsorption study with rice husk, the greatest decline in Cr(VI) sorption percentage (60.12%) was owing to the co-existence of SO_4^{-2} ions. NO_3^{-} and PO_4^{-3} ions' presence also showed reduction in the percentage Cr(VI) removal to 72.01% and 68.5%, respectively, but the Cr(VI) sorption in the existence of PO_4^{-3} and NO_3^{-} was higher as compared to SO_4^{-2} . From the results, it can be concluded that the sorption potential of rice husk was significantly affected when SO_4^{-2} ions were present compared to NO_3^{-} and PO_4^{-} ions.



Figure 2. The Cr(VI) adsorption (%) in the occurrence of competing ions.

3.6. Sorption Kinetic Modeling

Various mathematical models could evaluate the biosorption kinetics. Under various experimental conditions, the batch sorption behavior could be explained clearly by a kinetics model [31,32]. Thus, to determine the rate of biosorption in a batch system, the kinetics models pseudo-first order (PFO) and pseudo-second order (PSO) were applied. Figure 3 demonstrates PFO and PSO for rice husk as a sorbent while Table 1 represents the constant rate (k1, k2), regression coefficients (\mathbb{R}^2) and qe values of rice husk as a biosorbent. It was observed that the PSO model showed a better fit to experimental kinetic results compared to PFO. The results of modeling showed that the \mathbb{R}^2 value of PSO (0.99) was higher than that of PFO (0.75) and the q_e of PSO was also close to the experimental data. Considering the sorption mechanism, Cr(VI) sorption by rice husk was due to the chemisorption process as PSO was a more appropriate fit to the kinetic equilibrium data [19].



Figure 3. Kinetic modeling with (**a**) pseudo-first order (PFO) and (**b**) pseudo-second order (PSO) data for Cr(VI) adsorption onto rice husk.

Pseudo-First Order	Pseudo-Second Order
k_1 (min ⁻¹)	$\frac{k_2}{(g m g^{-1} m i n^{-1})}$
0.02	0.005

Table 1. Parameters of kinetic modeling for Cr(VI) elimination by rice husk.

3.7. Sorption Isotherm Modeling

Four non-linear isotherms were employed to delineate the Cr(VI) adsorption onto rice husk as shown in Figure 4 and Table 2.



Figure 4. Isotherm models (**a**) and separation factor (**b**) for Cr(VI) adsorption onto rice husk. C_e, equilibrium concentration; C₀, initial concentration.

The Q_L value obtained from the Langmuir model was observed to be 33.68 mg g⁻¹ for Cr(VI) adsorption onto rice husk. The Langmuir model fitting demonstrated that the Cr(VI) sorption by rice husk from wastewater was mainly owing to monolayer sorption, which was controlled by chemisorption [17]. The separation factor (R_L) demonstrated that Cr(VI) sorption by rice husk is a highly favorable reaction ($R_L \leq 1$), as shown in Figure 4b.

The Freundlich isotherm model showed that R^2 and Q_f values were 0.70 and 99.5 mg¹⁻ⁿ g⁻¹ Lⁿ while the Temkin model demonstrated that the R^2 value was 0.77 for Cr(VI) sorption onto rice husk. Lower heat of sorption (b) was observed with the Temkin model for Cr(VI) sorption, which indicates that a linear decrease in (b) value established a superior coverage of Cr(VI) on the rice husk surface, as shown in Table 2.

Isotherm Modelr	Parameters	Obtained Value
Langmuir	$Q_{L} (mg g^{-1})$	33.68
-	\mathbb{R}^2	0.84
	$K_{L} (L g^{-1})$	0.08
Freundlich	$Q_{\rm F} ({\rm mg}^{1-n} {\rm g}^{-1} {\rm L}^n)$	99.5
	\mathbb{R}^2	0.70
	n	0.25
Temkin	b	1.04
	\mathbb{R}^2	0.77
	А	73.28
Dubinin-Redushkevich	$Q_{\rm D}~({ m mg~g^{-1}})$	371.73
	\mathbb{R}^2	0.93
	$E (kJ g^{-1})$	0.02

Table 2. Parameters of isotherm modeling for Cr(VI) elimination by rice husk.

The Dubinin–Radushkevich model fit for Cr(VI) sorption is shown in Figure 4a. The Dubinin–Radushkevich model showed a higher R^2 value for rice husk. In Dubinin–Redushkevich model bonding, energy (*E*) was calculated to clarify the Cr(VI) adsorption onto rice husk (Table 2). The sorption process is physical if E < 8 kJ g^{-1;} it might be illustrated by diffusion mechanism if E > 16 kJ g⁻¹ or chemisorption when E = 8-16 kJ g⁻¹. In the current study, the value of *E* was 0.02 kJ g⁻¹, hence the dominant mechanism could be physical sorption [32]. It can be deduced from the isotherm results that Cr(VI) adsorption process. It was found that the best fitting model was the Dubinin–Radushkevich model followed by the Langmuir model compared to the other two models for Cr(VI) adsorption by rice husk, as indicated by higher R^2 values (0.93 and 0.84, respectively).

3.8. Cr (VI) Biosorption Mechanism through FTIR Spectroscopy

Surface functional groups involved in Cr(VI) sorption onto the biosorbent surface were quantitatively analyzed, and for this purpose FTIR spectra of Cr(VI) loaded and unloaded biosorbent were obtained. Figure 5 describes the FTIR spectra of rice husk (a) no Cr and (b) Cr adsorbed.

In Figure 5, the peaks at 3354 and 3377 cm⁻¹ of natural rice husk and Cr(VI) adsorbed rice husk, respectively, indicated the –OH stretching vibrations with the association of macromolecules (pectin, lignin and cellulose) [33–35]. The C-H bands were recorded at 2880 and 2884 cm⁻¹ of natural rice husk and Cr(VI)-adsorbed rice husk, respectively, which might be due to the methoxy, methyl and methylene functional groups [36]. The absorption peaks at 1280, 1508 and 1682 cm⁻¹ of natural rice husk whereas peaks at 1295, 1541 and 1683 cm⁻¹ of Cr(VI)-adsorbed rice husk showed the involvement of ionic carboxylic groups (COO–). There were bands at 706 and 777 cm⁻¹ of natural rice husk while those at 738 and 835 cm⁻¹ of Cr(VI) rice husk were due to the vibrations of the –NH₂ group [29].

The FTIR spectral peaks of natural rice husk at 3354, 2880, 1651, 1507, 1280, 777 and 706 cm⁻¹ were shifted to the peaks 3377, 2884, 1685, 1541, 1295, 835 and 738 cm⁻¹ after loading of Cr(VI). The changes in spectral bands' positions might be ascribed to the Cr(VI) sorption owing to involvement of functional groups on the biosorbent surface through the ion exchange mechanism [37]. Results showed that functional groups –OH and C-H were mainly involved in the process of sorption with highest peaks, while the other functional groups, such as COO– and –NH₂, were also involved with low peaks. The same responses with almond shell and apricot shell were recorded previously regarding the sorption of Cr(VI) [38]. Rice straw, rice bran and sawdust were also observed as a biosorbent for sorption of Cr(VI), and similar results of functional group analyses were noted [39].



Figure 5. The FTIR spectra of rice husk (a) no Cr(VI); (b) Cr(VI)-adsorbed.

Table 3 compares the adsorption capacities of rice husk used in this study with those in other studies. It can be observed from Table 3 that rice husk showed relatively higher Cr(VI) adsorption potential compared to biosorbents previously used by several researchers.

Biosorbent	Adsorption (mg g^{-1})	References
Litchi peel	7.05	Yi et al. [40]
Foxtail millet shell	11.70	Peng et al. [41]
Grapefruit peelings	39.06	Rosales et al. [42]
Freshwater snail shell	8.85	Vu et al. [43]
Pomegranate seeds	3.32	Ghaneian et al. [44]
Bamboo shoot shell	28.72	Hu et al. [45]
Rose biomass	5.26	Aman et al. [46]
Waste <i>Chlorella vulgaris</i> biomass	43.3	Xie et al. [47]
Rice husk	351.92	This study

Table 3. Comparison of various biosorbents with rice husk for Cr(VI) adsorption.

4. Conclusions

Rice husk was used successfully for Cr(VI) biosorption from contaminated water streams. The results showed that rice husk removed 78.6% Cr(VI) from the wastewater and the highest Cr(VI) elimination was found at 5.2 pH. The data obtained from various studied parameters showed that 2 h contact time, 120 mg L⁻¹ initial metal concentration and 0.6 g L⁻¹ rice husk dosage were perfect for efficient adsorption of Cr(VI) from polluted water. Dubinin–Radushkevich and Langmuir models provided the best fit to the equilibrium data indication that the Cr(VI) onto rice husk was due to physical and monolayer sorption processes. The pseudo-second order model fitting proposed that adsorption of Cr(VI) was a fast process. The data from the effect of co-occurring ions showed that the presence of sulfate ions during sorption of Cr(VI) reduced the rice husk's capacity for Cr(VI) adsorption. The FTIR analysis suggested that –NH₂, alkyl, –OH and COO– functional groups were the main species involved in Cr(VI) removal. Overall, since rice husk used here was an agricultural waste which is inexpensive, accessible and proved to be an effective sorbent, therefore, this prepared biosorbent is expected to be economically feasible for the treatment of Cr(VI)-containing wastewater.

Supplementary Materials: The following are available online at https://www.mdpi.com/2073-4 441/13/3/263/s1, Table S1: Effect of solution pH on Cr adsorption by rice husk; Table S2: Effect of contact time on Cr adsorption by rice husk; Table S3: Effect of initial Cr concentration on Cr adsorption by rice husk; Table S4: Effect of sorbent dose on Cr adsorption by rice husk.

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