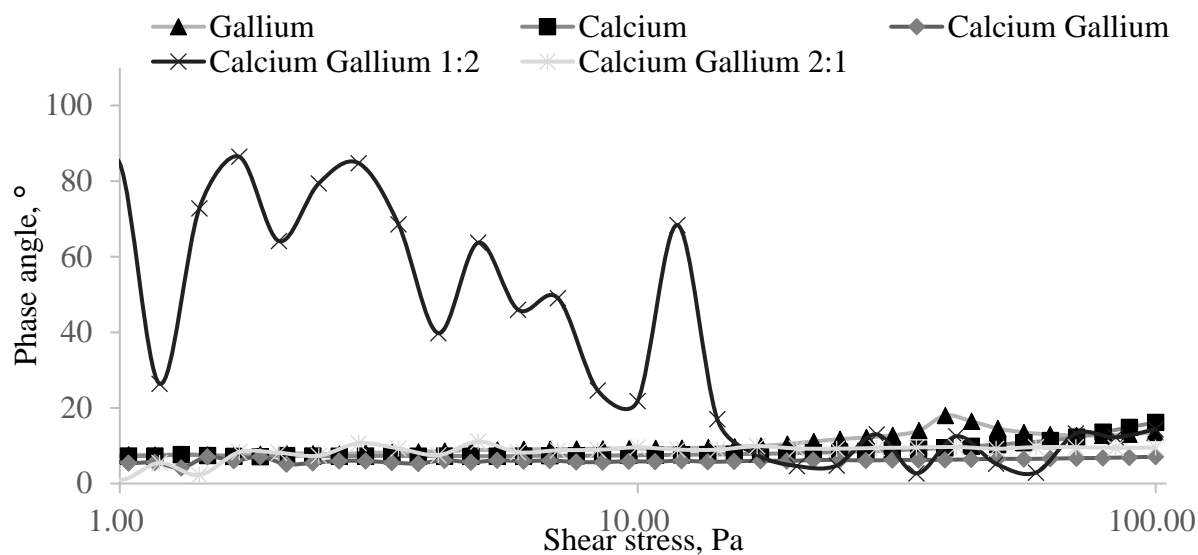
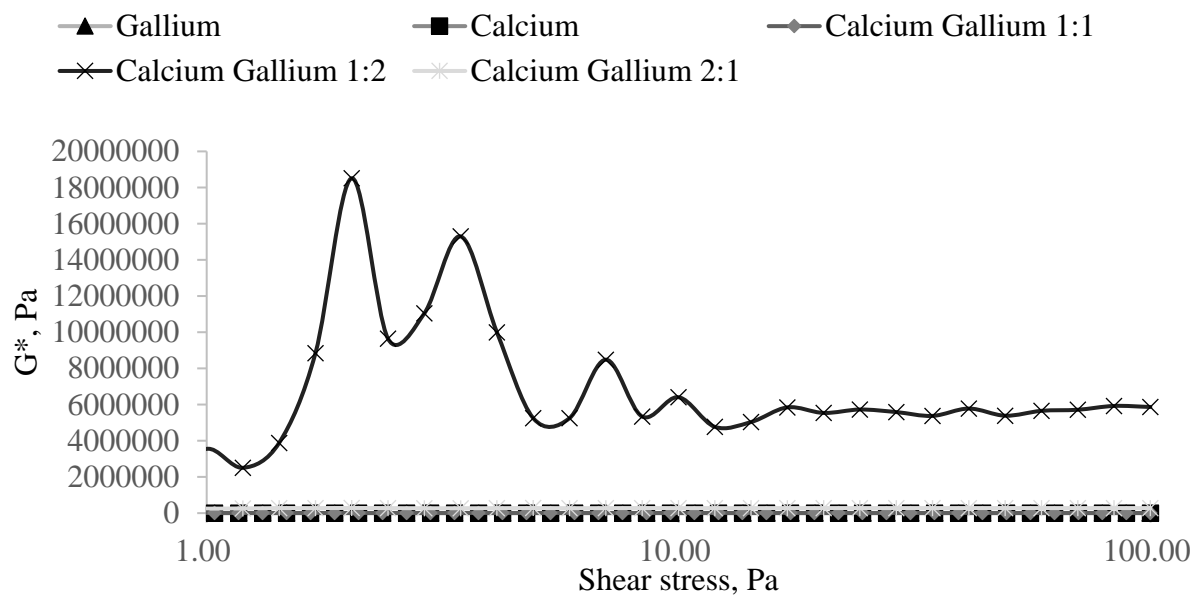


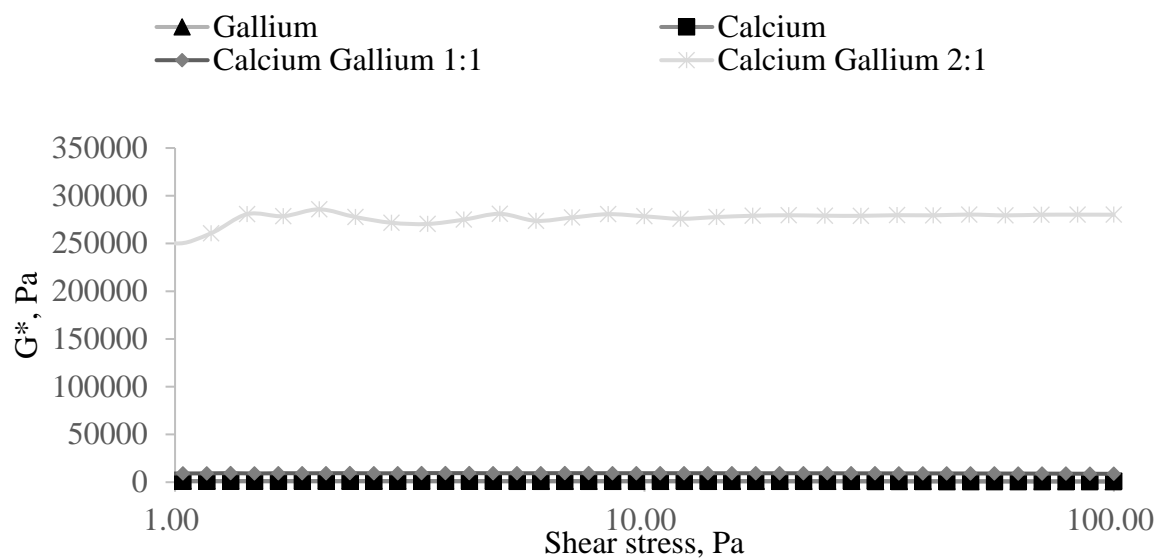
## Supplementary information



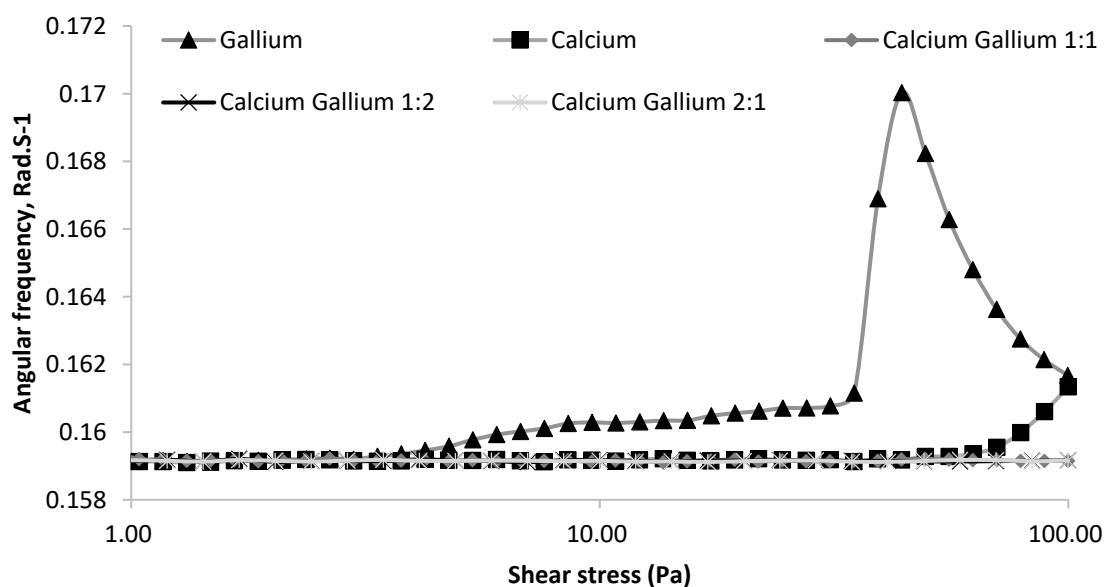
**Supplementary Figure S1.** Average phase angle values between calcium alginate, gallium alginate, calcium gallium alginate 1:1, calcium gallium alginate 1:2 and calcium gallium alginate 2:1.



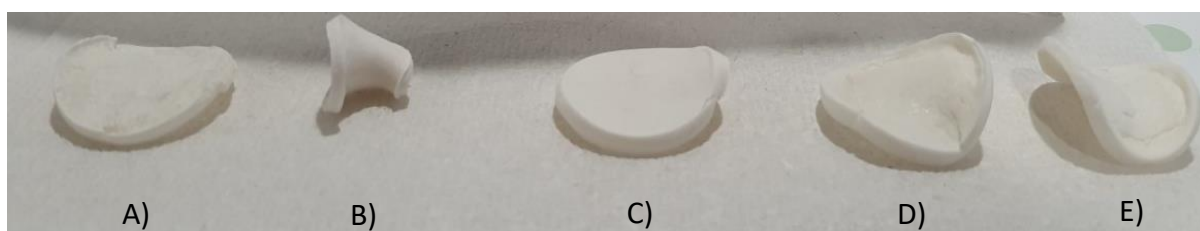
**Supplementary Figure S2.** Average complex modulus ( $G^*$ ) values between calcium alginate, gallium alginate, calcium gallium alginate 1:1, calcium gallium alginate 1:2 and calcium gallium alginate 2:1.



**Supplementary Figure S3.** Average complex modulus ( $G^*$ ) values between calcium alginate, gallium alginate, calcium gallium alginate 1:1 and calcium gallium alginate 2:1.

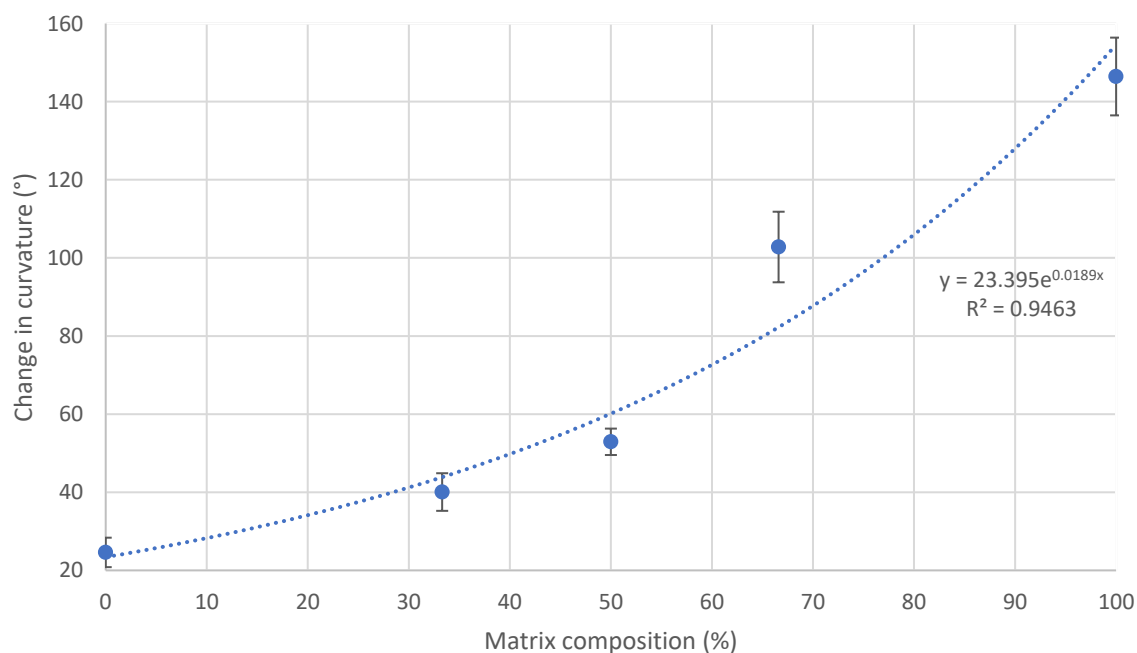


**Supplementary Figure S4.** Average angular frequency values between calcium alginate, gallium alginate, calcium gallium alginate 1:1, calcium gallium alginate 1:2 and calcium gallium alginate 2:1.



Label	Composition	Ca <sup>2+</sup> composition %	Average curvature °	Change in curvature ° (±SD)
A	Gallium	0	155.4	24.60 (3.769173)
B	Calcium	100	33.569	146.43 (9.95437)
C	Calcium gallium 1:1	50	127.083	52.92 (3.378464)
D	Calcium gallium 1:2	33.3	139.942	40.06 (4.814503)
E	Calcium gallium 2:1	66.6	77.214	102.786 (9.034421)

**Supplementary Figure S5.** Changes in macrostructural curvature as a result of open-air desiccation.



**Supplementary Figure S6.** Effects of Ca<sup>2+</sup> concentration on matrix curvature .

## Tables

**Supplementary Table S1.** Endothermic and exothermic events for calcium alginate, gallium alginate, calcium gallium alginate 1:1, calcium gallium alginate 1:2 and calcium gallium alginate 2:1.

Type	Endothermic event	Exothermic event	Time difference between endothermic and exothermic events	Temperature difference °C
Ca	30 minutes 55seconds at 175°C	33 minutes 5 seconds 186°C	3mins 50	11
Ga	30 minutes 5 seconds, 171°C	32 minutes 10 seconds, 181 °C.	2mins 10	10
1:1 caga	31 minutes 40 seconds, 179°C	32 minutes 50 seconds, 190°C	1minute 10	11
1:2 caga	29 minutes 10 seconds, 166°C	30 minutes 35 seconds, 173°C	1minute 25	7
2:1caga	31 minutes, 176°C	33 minutes 10 seconds, 187°C	2minute 10	11

**Supplementary Table S2.** Peak position of FTIR vibrations between calcium alginate, gallium alginate, calcium gallium alginate 1:1, calcium gallium alginate 1:2 and calcium gallium alginate 2:1.

Vibration	Peak position (cm <sup>-1</sup> )
O-H	3000-3650
C-H - Anomer	2850-2980
COO - Asymmetric	1500-1700
COO - Symmetric	1350-1500
CCH+OCH	1250-1350
OCO Ring	1050-1100
CO – Stretching uronic acid	920-980