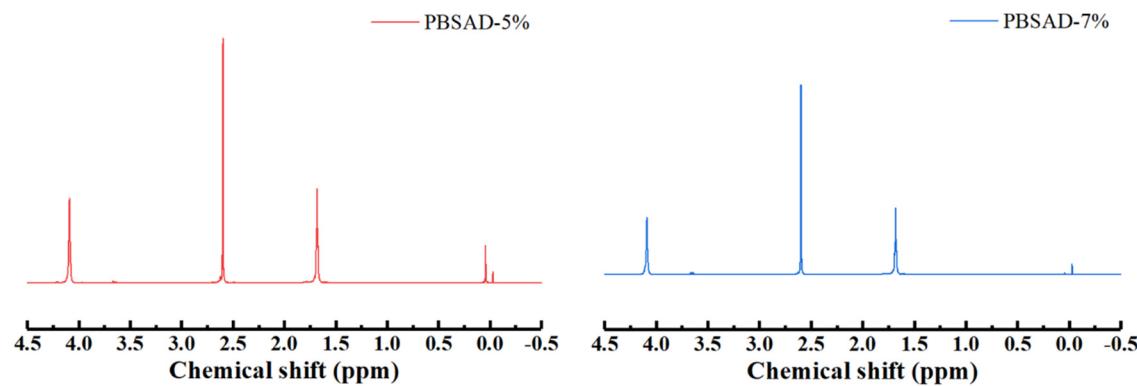
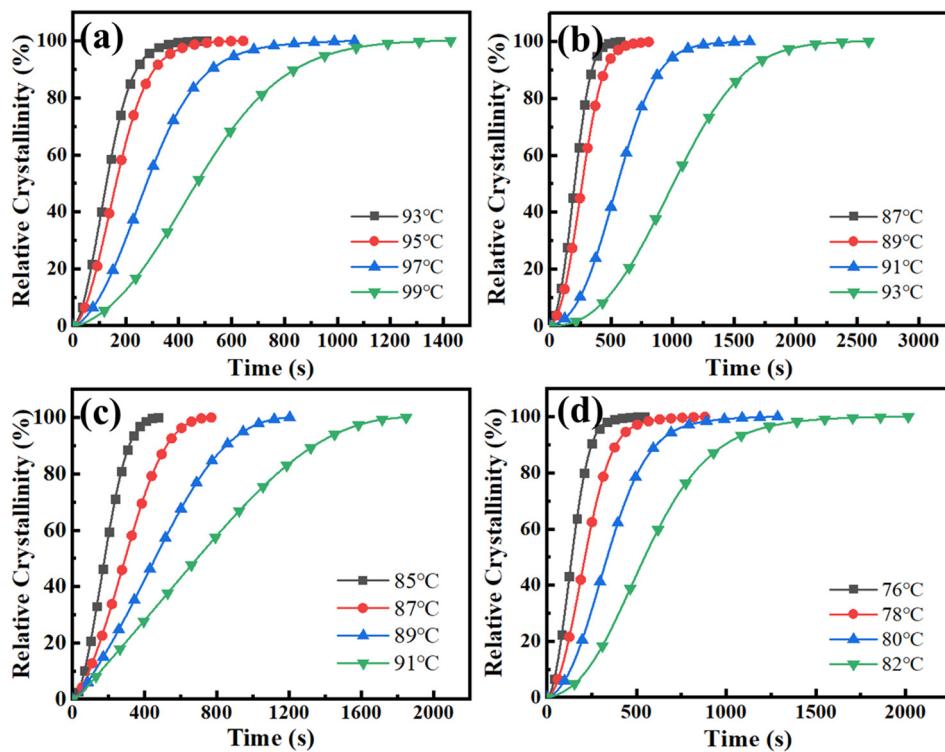


# Poly(butylene succinate-co-butylene acetylenedicarboxylate): Copolyester with Novel Nucleation Behavior

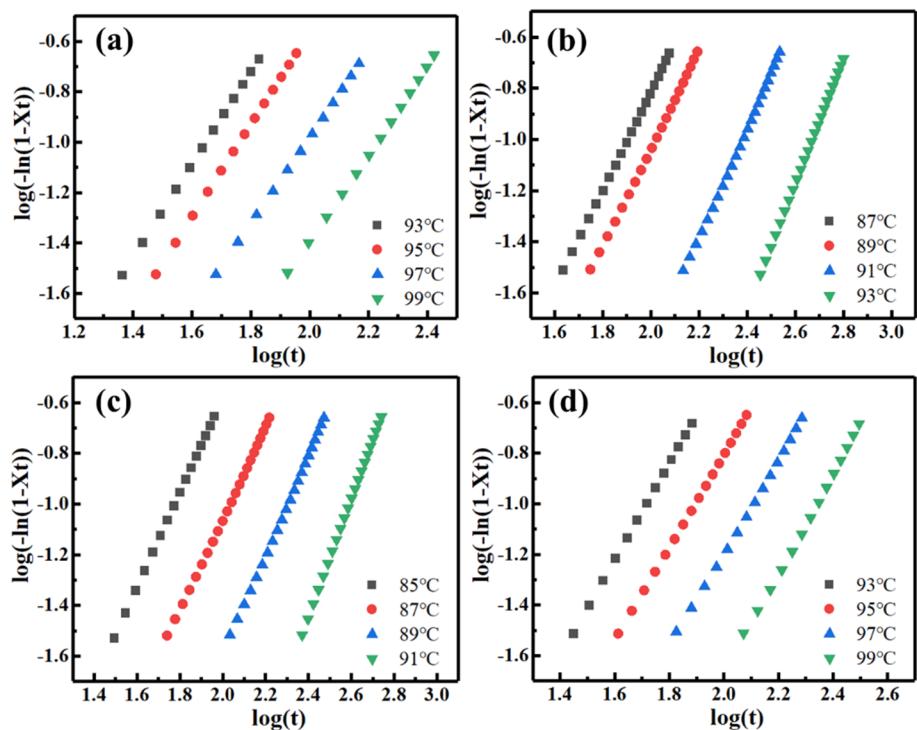
Yi Li, Guoyong Huang, Cong Chen, Xue-Wei Wei, Xi Dong, Wei Zhao, Hai-Mu Ye



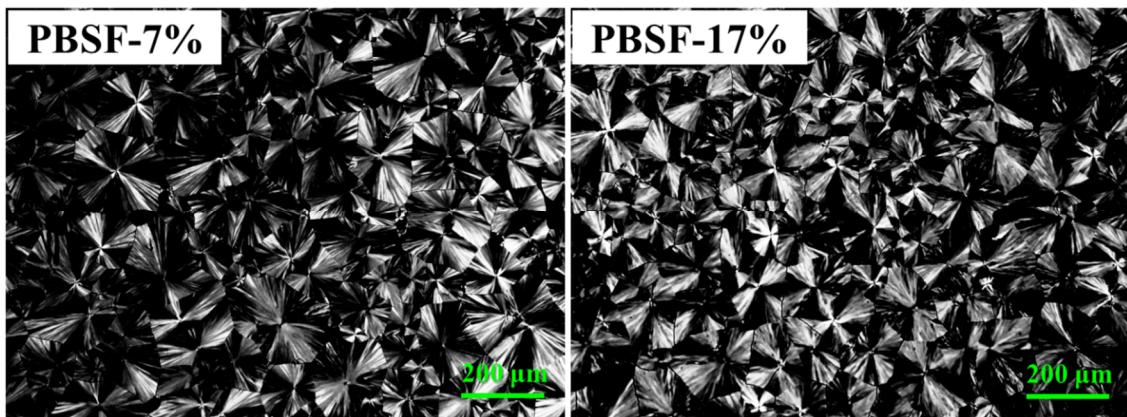
**Figure S1.** The <sup>1</sup>H NMR spectra of PBSAD-5 and PBSAD-7. The spectrum of PBSAD-14 is presented in main text.



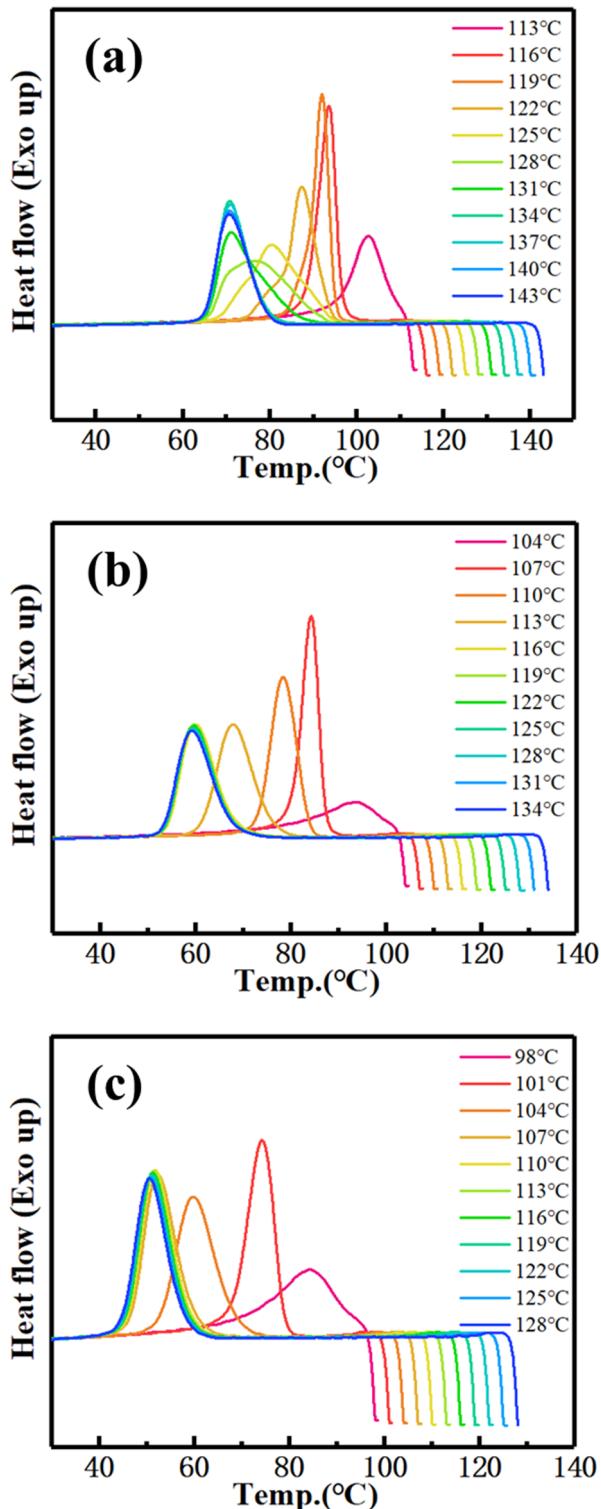
**Figure S2.** The relative crystallinity development trend of (a) PBS, (b) PBSAD-5, (c) PBSAD-7 and (d) PBSAD-14.



**Figure S3.** Avrami plots for (a) PBS, (b) PBSAD-5, (c) PBSAD-7 and (d) PBSAD-14.



**Figure S4.** The spherulites morphology of PBSFs, which have similar molecular weight is PBSAD.



**Figure S5.** The cooling DSC curves of polyesters after being melted at various  $T_s$  for 5 min. (a) PBS (b) PBSAD-7 and (c) PBSAD-14.