

Supplementary material

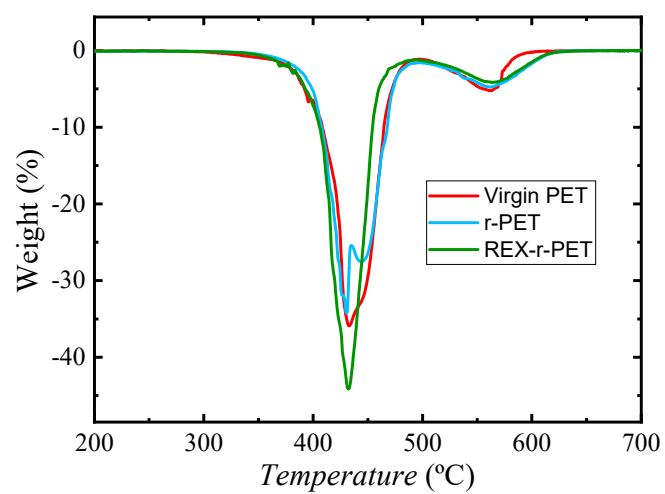
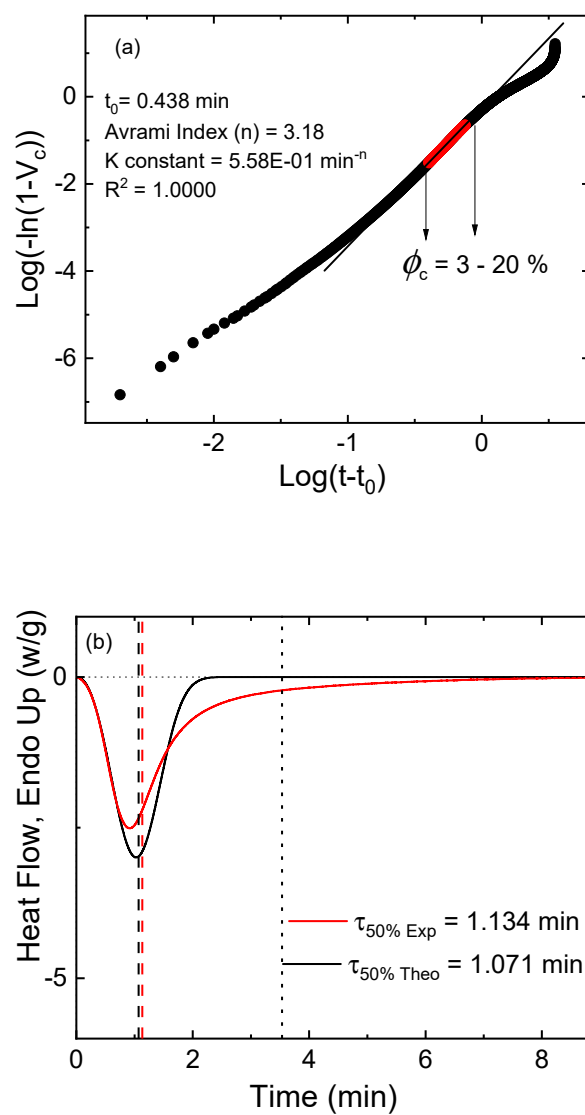


Figure S1. DTGA.



**Figure S2.** An example of Avrami plots of the data obtained during crystallization of r-PET-O at 200 °C. (a) Avrami plot of the experimental data obtained during crystallization. (b) Normalized heat flow experimental data during crystallization compared to the data predicted data by the Avrami model.

**Table S1.** Parameters obtained from fitting the DSC data presented in Figure SI-1 to the Avrami model.

$T_c$	$t_0$	$n$	$K$	$K_{1/n}$	$R$	$t_{50\% \text{ exp}}$	$t_{0\% \text{ Theo}}$	$1/t_{50\% \text{ exp}}$
(°C)	(min)		(min <sup>-n</sup> )			(min)	(min)	(1/min)
200	0.345	2.89	0.853	0.6316	1	0.931	0.957	1.07411