

Supplementary Information

Extrusion Foaming of Lightweight Polystyrene Composite Foams with Controllable Cellular Structure for Sound Absorption Application

Yanpei Fei^a, Wei Fang^a, Mingqiang Zhong^a, Jiangming Jin^{b,*}, Pin Fan^a, Jingtao Yang^a, Zhengdong Fei^a, Lixin Xu^{a,*}, Feng Chen^{a,*}

^a College of Materials Science and Engineering, Zhejiang University of Technology, Hangzhou 310014, P R China.

^b College of Mechanical Engineering, Zhejiang University of Technology, Hangzhou 310014, P R China.

*Corresponding authors: Jiangmin Jin, Email: jjm@zjut.edu.cn; Lixin Xu, Email: gcsxlx@zjut.edu.cn; Feng Chen, Email: chenf@zjut.edu.cn

1. The characterization of PS/50%Lignin

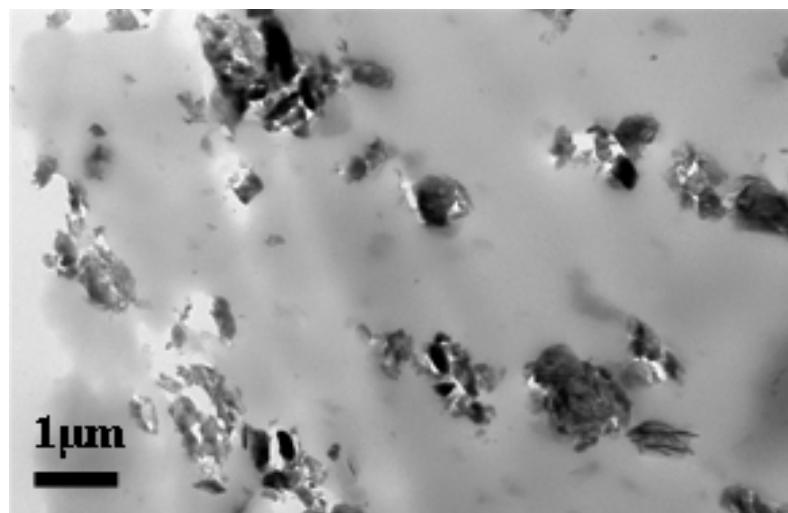


Fig. S1 The TEM image of PS/Lignin composite with 50 wt% lignin content.

2. The density of PS composite foams

Table S1 The density of PS composite foams.

Sample	ρ (g/cm ³)	Sample	ρ (g/cm ³)
PS	0.09	PS/0.2%MWCNT	0.08
PS/10%Lignin	0.08	PS/0.5%MWCNT	0.09
PS/20%Lignin	0.07	PS/1%MWCNT	0.11
PS/30%Lignin	0.08	PS/0.2%mGr	0.08
PS/40%Lignin	0.10	PS/0.5% mGr	0.09
PS/50%Lignin	0.33	PS/1% mGr	0.10