

## Supplementary

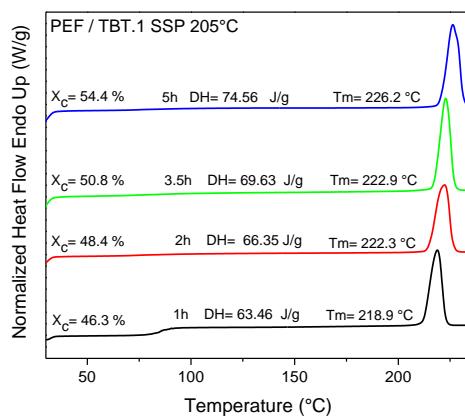
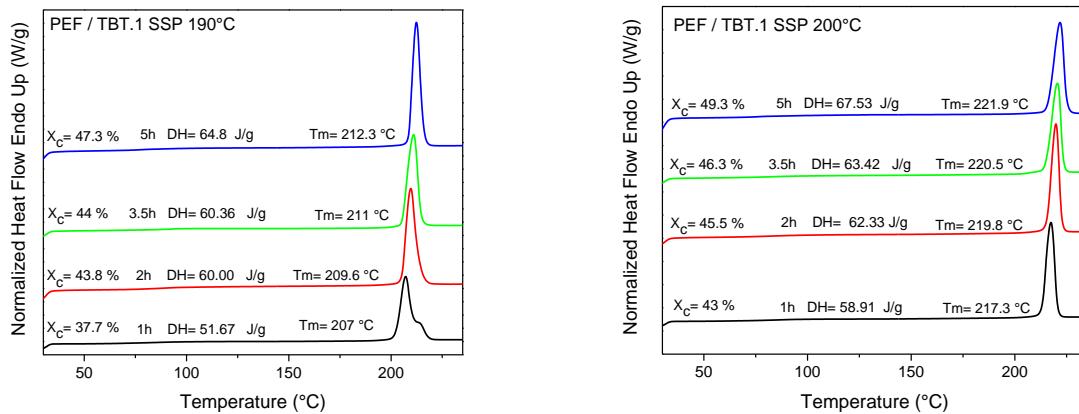
# Solid-State Polymerization of Poly(Ethylene Furanoate) Biobased Polyester, II: An efficient and facile method to synthesize very High-Molecular-Weight polyester appropriate for food packaging applications

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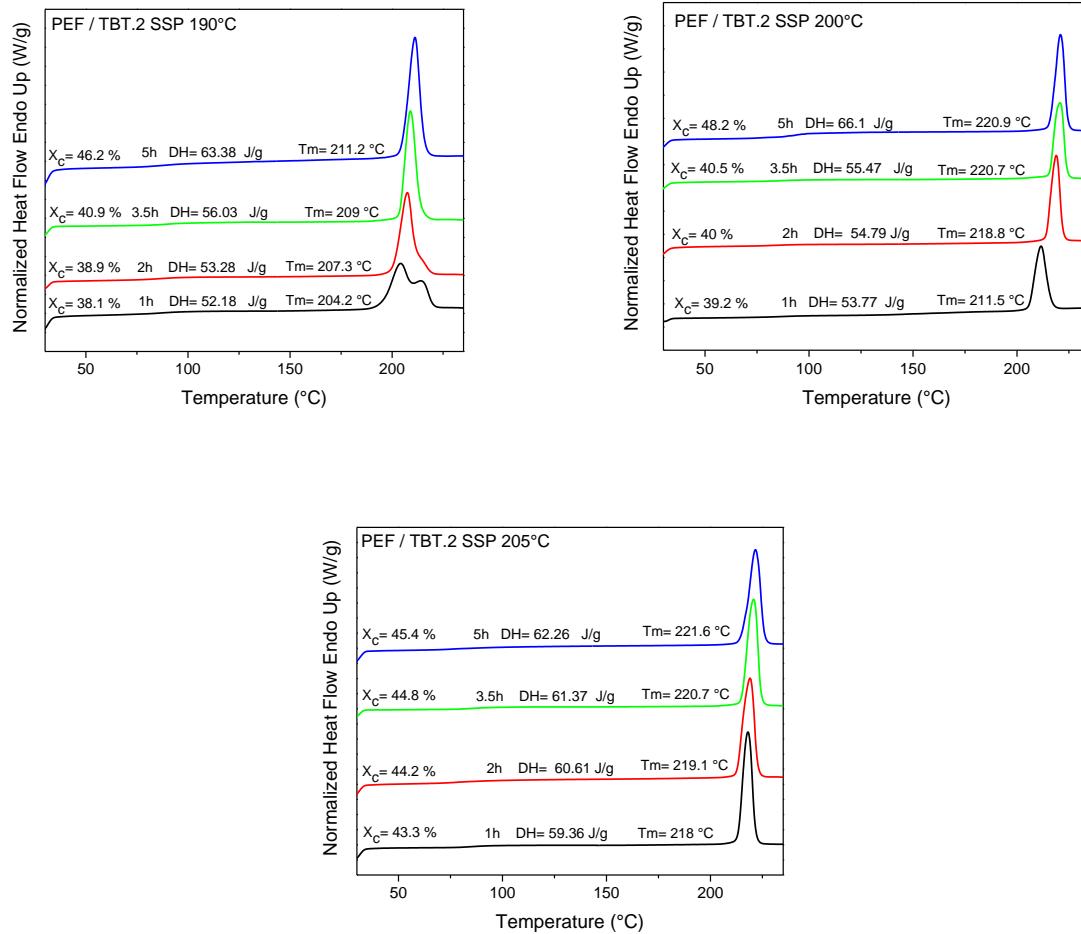
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**Figure S1.** DSC thermograms of PEF/TBT.1 samples prepared after SSP at different temperatures.



**Figure S2.** DSC thermograms of PEF/TBT.2 samples prepared after SSP at different temperatures and times.