

Article

Controllable Hydrothermal Conversion from Ni-Co-Mn Carbonate Nanoparticles to Microspheres

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Abstract: Starting from Ni-Co-Mn carbonate nanoparticles prepared by microreaction technology, uniform spherical particles of $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$ with a size of 3–4 μm were obtained by a controllable hydrothermal conversion with the addition of $(\text{NH}_4)_2\text{CO}_3$. Based on characterizations on the evolution of morphology and composition with hydrothermal treatment time, we clarified the mechanism of this novel method as a dissolution-recrystallization process, as well as the effects of $(\text{NH}_4)_2\text{CO}_3$ concentration on the morphology and composition of particles. By changing concentrations and the ratio of the starting materials for nano-precipitation preparation, we achieved monotonic regulation on the size of the spherical particles, and the synthesis of $\text{Ni}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{CO}_3$ and $\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{CO}_3$, respectively. In addition, the spherical particles with a core-shell structure were preliminarily verified to be available by introducing nano-precipitates with different compositions in the hydrothermal treatment in sequence.

Keywords: Ni-Co-Mn carbonate; nanoparticle; spherical particle; microreaction technology; hydrothermal treatment

1. Introduction

LiCoO_2 has been widely used as a positive electrode material in commercial lithium-ion batteries because of its high capacity, as well as excellent stability [1]. However, cobalt also causes serious problems, such as high price and environmental concerns. Alternatively, a promising material is $\text{Li}[\text{Ni}_x\text{Co}_y\text{Mn}_{1-x-y}]\text{O}_2$ with a layered structure, which is considered to be one of the best replacements for LiCoO_2 for hybrid electric vehicle (HEV) power source systems [2–8]. Since this material has combined nickel, cobalt, and manganese together, it may show the advantages of these three metals in terms of thermal stability, rate capability, and safety at a proper composition. In detail, introducing Co can increase the stability of the structure and suppress the cation mixing, while too much Co causes capacity loss; increasing the amount of Ni will be benefit the capacity of the material, but too much Ni leads to the cation mixing, which decreases the cycling stability; a proper amount of Mn can improve the safety, but too much Mn can change the structure from layered to spinel [9].

In general, researchers usually prepared NiCoMn (NCM) precursor (hydroxide or carbonate) and then combined it with lithium salt. Many studies have shown that the electrochemical performance of the final product strongly depends on the properties of the precursor, such as morphology [10–13], size of the primary and secondary particles [13–16], size distribution [17], composition [6,8,9,18–21], as well as structure [22,23]. Therefore, it is vital to control the precursor in order to obtain the materials with excellent performance, for which a simple and controlled preparation method is highly required. Until now, many methods have been developed, including co-precipitation [4,11], the sol-gel method [24,25], the spray-dry method [5,18], the solid-state reaction [26], and others [27–30]. Among these methods, the most popular one is co-precipitation since it is relatively simple to implement [4,31].

The hydroxide precipitation has been widely investigated since it is much easier to produce the precursor with high content of nickel and cobalt [22,23,32]. Meanwhile, carbonate co-precipitation is good for producing Mn-rich material since MnCO_3 is much more stable than NiCO_3 and CoCO_3 [33]. However, in the co-precipitation for producing hydroxide, Mn^{2+} is easy to be oxidized with an excess of OH^- locally to change into MnOOH and MnO_2 , so it is hard to strictly control the stoichiometric ratio of the cathode material. On the other hand, in the co-precipitation for producing carbonate, Mn^{2+} could be fixed by CO_3^{2-} and would not be changed during the reaction. Thus, we do not have to provide an atmosphere without oxygen, and carbonate co-precipitation is a competitive method for industrial application.

High volumetric energy density is highly desired for the lithium ion batteries used in electric vehicles. The uniform distribution of spherical powders with high tap-density is the key for the application of NCM material [34]. Many studies have been working on the tap density of powder materials which depends highly on their morphology, size, and size distribution [35,36]. As is well known, irregular morphology of particles could cause a bridging phenomenon to decrease the tap density, and preparing spherical particles at micron size is an effective way to improve the volumetric energy density of cathode materials. Moreover, spheres have excellent flow, dispersion, and processing performance, which is beneficial for their applications.

However, the direct co-precipitation is a fast process that can produce a large number of nuclei simultaneously, for which it is difficult to obtain spherical particles at micron size and control the composition of Ni, Co, and Mn accurately. Aiming at these problems, researchers usually use a simultaneous dripping method with a chelating agent. The dripping process is always very slow, during which controlling the synthesis condition strictly is still a difficult and tedious task [4,17,37]. The hydrothermal method could also prepare NiCoMn precursors at micron size, but it is difficult to control the morphology of particles and the starting materials are relatively expensive [38,39]. So far, the preparation of carbonate precursor by using hydrothermal treatment has been rarely reported.

Herein, we provide a novel and controllable method combining microreaction technology and hydrothermal treatment together for preparing Ni-Co-Mn carbonate precursor spheres at micron size. In detail, firstly, primary homogeneous Ni-Co-Mn carbonate nanoparticles were obtained by using a microreactor, an effective tool for carrying out nanoprecipitation due to its high mixing efficiency [40–43]. Then, hydrothermal treatment was exploited to convert primary precipitates to the spherical Ni-Co-Mn carbonate particles with the existence of ammonium carbonate. On the basis of understanding the process and mechanism, we achieved the controlled synthesis of precursors with different sizes and composition, and investigated the possibility of preparing core-shell materials as well.

2. Results and Discussion

2.1. Synthesis and Characterization of $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$

We characterized the products by scanning electron microscopy (SEM) (HITACHI, Tokyo, Japan), X-ray diffraction (XRD) (Bruker, Karlsruhe, Germany), as well as inductively-coupled plasma (ICP) (ThermoFisher, Walham, MA, USA) to confirm the effectiveness of our method in preparing carbonate precipitates with desired composition and morphology. Figure 1 shows the SEM images of $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$ before and after hydrothermal treatment, respectively. As seen, the hydrothermal treatment can change the morphology completely. Before hydrothermal treatment, the precipitates are irregular agglomerates of sphere-like nanoparticles with the size of around 15 nm. After hydrothermal treatment, we obtained uniform spherical particles with an average size of 3–4 μm . The high-resolution SEM image shows these spherical particles at micron size are composed of cubic nanoparticles with the size of less than 100 nm. The ICP characterization indicates the ratio of the metallic elements in average is Ni:Co:Mn = 0.30:0.34:0.36, similar with the element ratio in the starting materials used for primary nano-precipitates preparation.

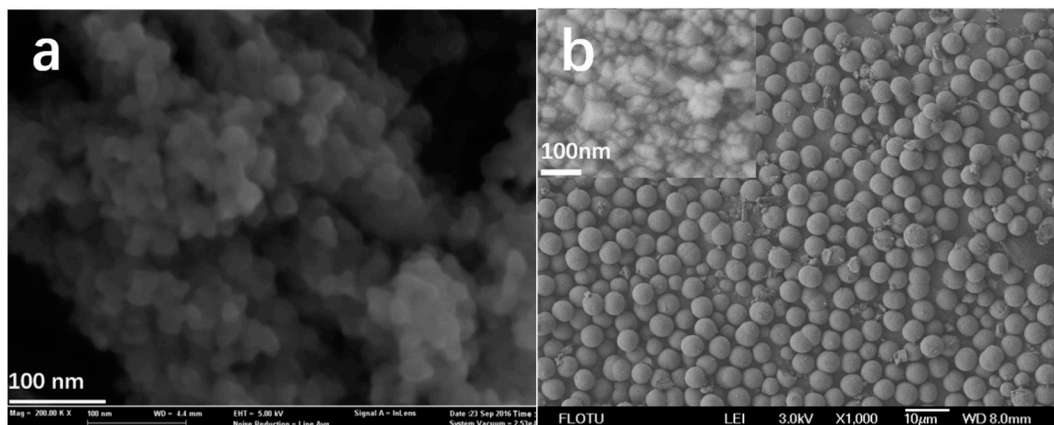


Figure 1. SEM images of the precipitates (a) before and (b) after hydrothermal treatment. The ratio of starting material, $R_M = 1:1:1$ (Ni:Co:Mn); the total concentration of metals, $C_M = 0.15 \text{ mol}\cdot\text{L}^{-1}$; the concentration of ammonia carbonate, $C_{(\text{NH}_4)_2\text{CO}_3} = 0.15 \text{ mol}\cdot\text{L}^{-1}$; and the temperature of hydrothermal treatment, $T_h = 180^\circ\text{C}$; $t_h = 24 \text{ h}$.

Figure 2 shows the XRD patterns of $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$ before and after hydrothermal treatment. Obviously, these two patterns are totally different, indicating that the precipitated sample is amorphous and, upon hydrothermal treatment, a crystalline material is obtained. Additionally, the pattern of the precipitates after hydrothermal is quite consistent with ideal MnCO_3 and also shows broad integrated lines which can be attributed to the mix of NiCO_3 , CoCO_3 , and MnCO_3 . Figure 3 is the mapping of a single particle presenting the elemental distribution. The yellow, red, and blue dots represent the distributions of Ni, Co, and Mn, respectively. The brightness of the color reflects the intensity of the element signal. Uniform brightness distribution reflects the composition distribution of the spherical precipitates is uniform. According to these results, we could confirm that it is feasible to prepare spherical carbonate precursor at micron size with the same element ratio as the starting materials by the method combining microreaction technology with hydrothermal treatment.

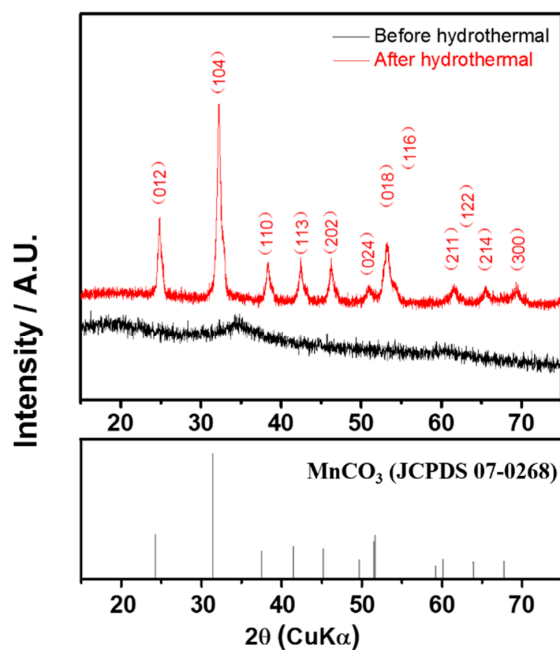


Figure 2. X-ray diffraction patterns for the precipitates before and after hydrothermal treatment. $R_M = 1:1:1$ (Ni:Co:Mn); $C_M = 0.15 \text{ mol}\cdot\text{L}^{-1}$; $C_{(\text{NH}_4)_2\text{CO}_3} = 0.15 \text{ M}$; $T_h = 180^\circ\text{C}$; $t_h = 24 \text{ h}$.

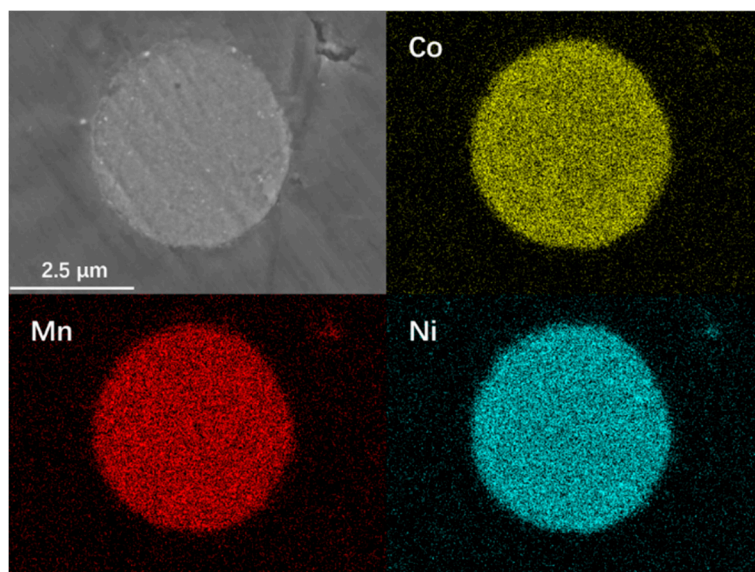


Figure 3. SEM-EDX mapping photographs for Ni, Co, and Mn in products after hydrothermal treatment. $R_M = 1:1:1$ (Ni:Co:Mn); $C_M = 0.15 \text{ mol}\cdot\text{L}^{-1}$; $C_{(\text{NH}_4)_2\text{CO}_3} = 0.15 \text{ mol}\cdot\text{L}^{-1}$; $T_h = 180^\circ\text{C}$; $t_h = 24 \text{ h}$.

2.2. Synthesis Mechanism

Hydrothermal treatment commonly leads to a complex dissolution-recrystallization process determined by many factors, such as temperature, composition of solution, reaction time, and so on. In order to understand the details of reaction mechanism, we attempted to investigate the effects of these factors separately. Figure 4 shows the SEM images of products after hydrothermal treatment with different time. Evidently, the evolution of the morphology of the products is significant. The products after 24 h hydrothermal treatment (Figure 4d) have relatively uniform size and very smooth surfaces. Comparatively, for the products after 3 h, 6 h, or 9 h hydrothermal treatment, there exist many large particles composed of irregular blocks. The energy dispersive spectroscopic (EDS) (Zeiss, Oberkochen, Germany) characterization shows that the main components of these blocks are Ni and Co. The general tendency is that the size distribution of particles becomes uniform and these large particles diminish gradually with the proceeding of hydrothermal treatment. We also noticed that the solution above the products is always purple, whatever the hydrothermal treatment time is 3 h, 6 h, or 9 h. However, it becomes almost colorless after 24 h hydrothermal treatment. The color of the solution indicates the existence of metal ions in the solution. These phenomena imply that the evolution of morphology surely carries out via a dissolution process. Since the blocks settled on the surface of spherical particles present a different appearance or size compared with the precipitates and the microblocks composing spherical particles, they might come from the cooling crystallization of metal carbonates from solution. Thus, the small content of Mn in the blocks may be determined the small content of Mn in the solution. Correspondingly, according to the stability constants of different metal ammonia complexes, the order of the metal contents in solution is just $\text{Ni} > \text{Co} > \text{Mn}$. However, monitoring the evolutions of pH and the ions contributions during hydrothermal treatment could help us understand the mechanism in depth and is worth further investigation.

Figure 5 shows the effects of the concentration of $(\text{NH}_4)_2\text{CO}_3$ in hydrothermal treatment. As seen, without the addition of $(\text{NH}_4)_2\text{CO}_3$, the products are mainly of irregular bulk precipitates with rough surfaces. When $0.05 \text{ mol}\cdot\text{L}^{-1}$ $(\text{NH}_4)_2\text{CO}_3$ was added, there are some rough spheres surrounded by many blocks (Figure 5b), and the components of these blocks are also mainly Ni and Co. As increasing the concentration of $(\text{NH}_4)_2\text{CO}_3$ to $0.10 \text{ mol}\cdot\text{L}^{-1}$, these blocks become smaller, but still larger than 100 nm. Figure 6 shows SEM mapping photographs of Ni, Co, and Mn corresponding to the products in Figure 5c. The signals of Ni and Co are very intensive in the surface layer of the spherical particle, and in

the core the distributions of Ni, Co, and Mn are much uniform. It could be reasonably assumed that the environments for generating the core (smooth spheres) and the surface layer (irregular blocks) are quite different. By adding $0.15 \text{ mol}\cdot\text{L}^{-1}$ of $(\text{NH}_4)_2\text{CO}_3$, the blocks almost disappeared and we fortunately obtained uniform and smooth spherical particles with average size of $3\text{--}4 \text{ }\mu\text{m}$ and the primary particle is less than 100 nm . However, when the concentration of $(\text{NH}_4)_2\text{CO}_3$ was increased to $0.25 \text{ mol}\cdot\text{L}^{-1}$ and $0.3 \text{ mol}\cdot\text{L}^{-1}$, and the particles are still smooth, but their size distributions become wider.

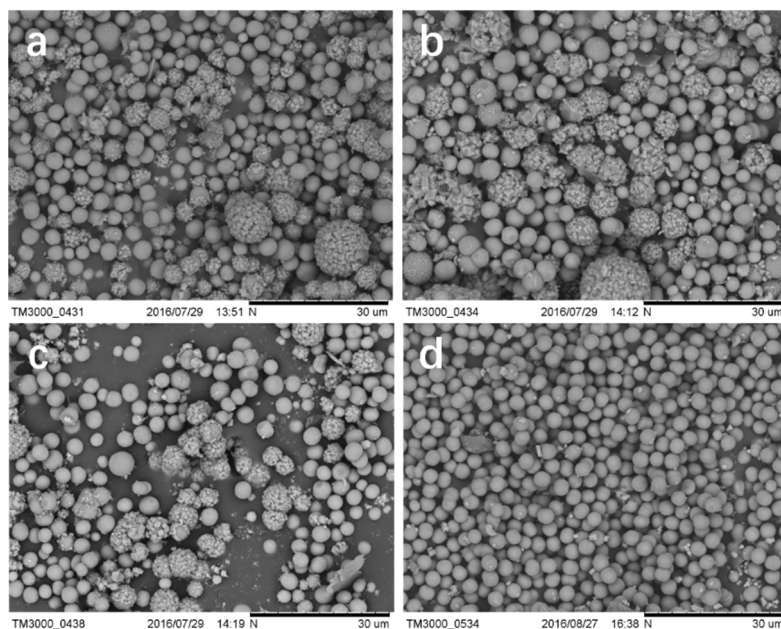


Figure 4. SEM images of the products after hydrothermal treatments with different time (t_h). (a) 3 h; (b) 6 h; (c) 9 h; and (d) 24 h. $R_M = 1:1:1$ (Ni:Co:Mn); $C_M = 0.15 \text{ mol}\cdot\text{L}^{-1}$; $C_{(\text{NH}_4)_2\text{CO}_3} = 0.15 \text{ mol}\cdot\text{L}^{-1}$; and $T_h = 180 \text{ }^\circ\text{C}$.

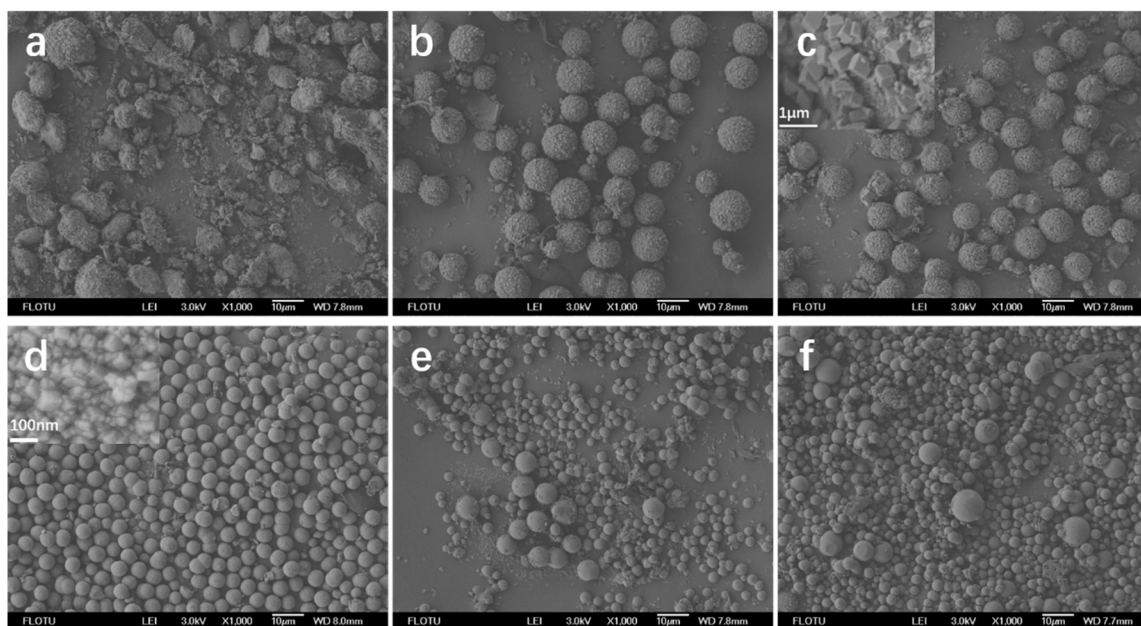


Figure 5. SEM images of the products after hydrothermal treatment in ammonia carbonate of different concentration ($C_{(\text{NH}_4)_2\text{CO}_3}$). (a) $0 \text{ mol}\cdot\text{L}^{-1}$; (b) $0.05 \text{ mol}\cdot\text{L}^{-1}$; (c) $0.10 \text{ mol}\cdot\text{L}^{-1}$; (d) $0.15 \text{ mol}\cdot\text{L}^{-1}$; (e) $0.25 \text{ mol}\cdot\text{L}^{-1}$; (f) $0.30 \text{ mol}\cdot\text{L}^{-1}$. $R_M = 1:1:1$ (Ni:Co:Mn); $T_h = 180 \text{ }^\circ\text{C}$; and $t_h = 24 \text{ h}$.

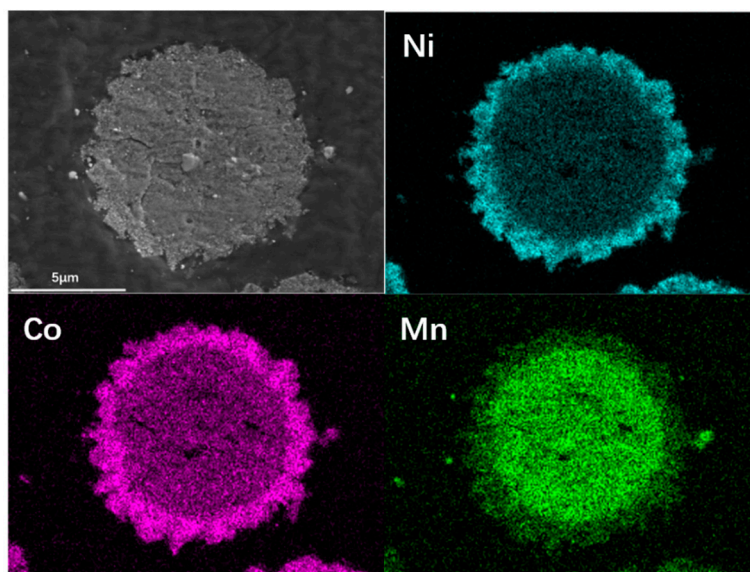


Figure 6. SEM-EDX mapping photograph for Ni, Co and Mn in a single particle obtained by hydrothermal treatment. $R_M = 1:1:1$ (Ni:Co:Mn); $C_{(NH_4)_2CO_3} = 0.1 \text{ mol}\cdot\text{L}^{-1}$; $T_h = 180 \text{ }^\circ\text{C}$; and $t_h = 24 \text{ h}$.

Herein, we proposed a schematic mechanism, as shown in Figure 7, to explain the experimental results based on following three facts: (1) the primary nano-precipitates could partly dissolve in solution; (2) the spherical particles are composed of nanocrystals as the secondary precipitates with crystalline structure different from the primary nano-precipitates; (3) $(NH_4)_2CO_3$ has remarkable influences on both the dissolution and recrystallization processes. We suppose that the nanocrystals have good thermodynamics stability compared with the primary nano-precipitates and the $(NH_4)_2CO_3$ in solution could dissociate to release NH_3 to accelerate the conversion between them [4,38,44]. The conversion process includes following steps: (1) the primary nano-precipitates dissolve into solution partly to increase the contents of metals in solution to relatively high levels; (2) the nuclei of secondary precipitates generate and grow up to nanocrystals in solution, during which the dissolution of the primary nano-precipitates continue to proceed; (3) the nanocrystals gradually aggregate to lead to the generation and growth of spherical particles in solution; and (4) as all the primary precipitates are consumed, the contents of metals in solution will decrease until the recrystallization process terminates due to the limitation on thermodynamics equilibrium.

The addition of $(NH_4)_2CO_3$ could increase the contents of metals in solution, as well as the conversion rate from primary nanoprecipitates to nanocrystals. Due to the difference of Ni, Co, and Mn in complexation ability with NH_3 , the contents of Ni and Co are much higher than that of Mn. As $(NH_4)_2CO_3$ is in absence, the conversion is so slow that after 24 h hydrothermal treatment plenty of nanoprecipitates still exist and spherical particles are seldom seen. As $(NH_4)_2CO_3$ being at low concentration, after 24 h hydrothermal treatment part of conversion could be achieved to generate spherical particles. However, the contents of metals in solution (Ni and Co take the majority) may be still at high levels, which could separated out as MCO_3 in the cooling period before sampling. As the concentration of $(NH_4)_2CO_3$ being high enough, 24 h hydrothermal treatment can deplete the primary precipitates. Meanwhile, with the increase of the concentration of $(NH_4)_2CO_3$, more nuclei could generate in solution, which will inhibit the growth and aggregation of nanocrystals to increase the size of nanocrystals and the size of their aggregation; the conversion rate will increase to make the growth and aggregation of nanocrystals easy to get out of control, and it will broaden the size distribution of the final products. Nevertheless, the control on the growth and aggregation of nanocrystals, as well as the optimization of $(NH_4)_2CO_3$ concentration, are worthy of further investigations.

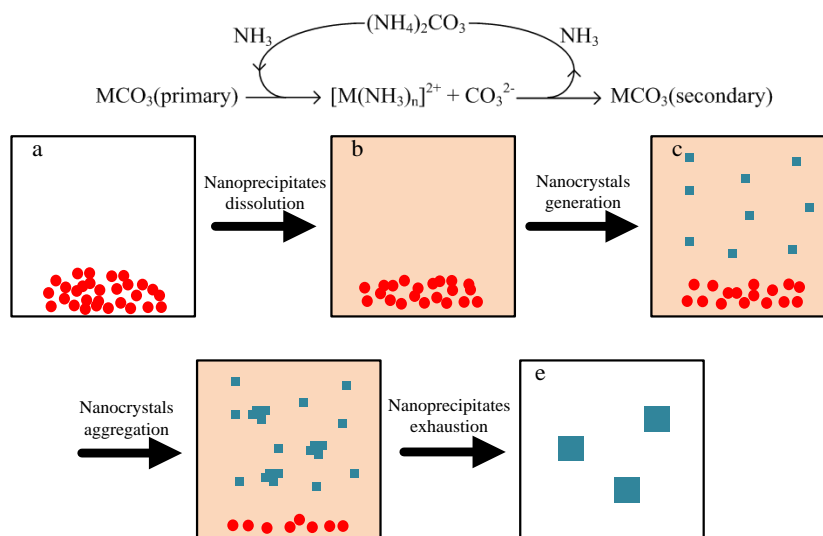


Figure 7. The proposed mechanism for the synthesis of NCM carbonate spheres. The red circles and the blue squares indicate primary nano-precipitates and nanocrystals as the secondary precipitates, respectively.

2.3. Regulations on the Size and Composition

According to the synthesis mechanism mentioned above, if we added more primary nanoprecipitates into the autoclave, more metals will be provided for generating larger spherical particles. Therefore, we attempted to tune the size of the final products by changing the concentrations of the starting materials used for primary nanoprecipitate preparation. As seen in Figure 8, when the total concentration of metals (C_M) is $0.15 \text{ mol}\cdot\text{L}^{-1}$, the average size of final products is $3.39 \mu\text{m}$. When we increased C_M , the average size becomes $3.95 \mu\text{m}$ at $C_M = 0.30 \text{ mol}\cdot\text{L}^{-1}$ and $4.76 \mu\text{m}$ at $C_M = 0.6 \text{ mol}\cdot\text{L}^{-1}$. The size of the particles only increases with the increasing of C_M , but it does not abide by the proportional relation. A possible reason is that more nuclei may be generated in the initial period due to the acceleration of nanoprecipitate dissolution [45]. It can also explain why the size distribution of final product becomes wider with the increase in concentration.

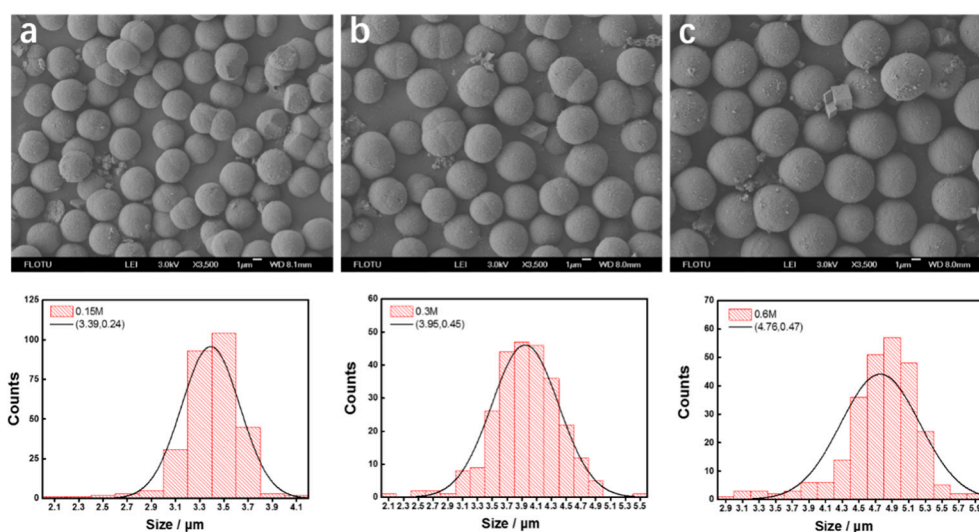


Figure 8. SEM images and size distributions of the products after hydrothermal treatment when using starting materials at different concentration (C_M). (a) $0.15 \text{ mol}\cdot\text{L}^{-1}$; (b) $0.3 \text{ mol}\cdot\text{L}^{-1}$; (c) $0.6 \text{ mol}\cdot\text{L}^{-1}$. $R_M = 1:1:1$ (Ni:Co:Mn); $C_{(\text{NH}_4)_2\text{CO}_3} = 0.15 \text{ mol}\cdot\text{L}^{-1}$; $T_h = 180 \text{ }^\circ\text{C}$; and $t_h = 24 \text{ h}$.

As is well known, dissolution-recrystallization process can only change the morphology and structure of particles. The composition cannot be changed without the addition of other reagents. Inspired by this recognition, we also prepared precursors $\text{Ni}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{CO}_3$ and $\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{CO}_3$ by changing the ratio of metals in starting materials for primary nanoprecipitates preparation. The morphology of the products was characterized by SEM. As is seen in Figure 9, all three products are of spherical particles. Their compositions were determined by ICP, and are shown in Table 1. The amount of Ni is always slightly lower than the ratio of the starting materials, but, in general, the determined compositions agree well with that of the starting materials. The deviation of Ni content may be attributed to the strong complexation ability between Ni and NH_3 . As a result, the residual amount of Ni in the solution was the greatest, so the amount of Ni in the solid products is the least.

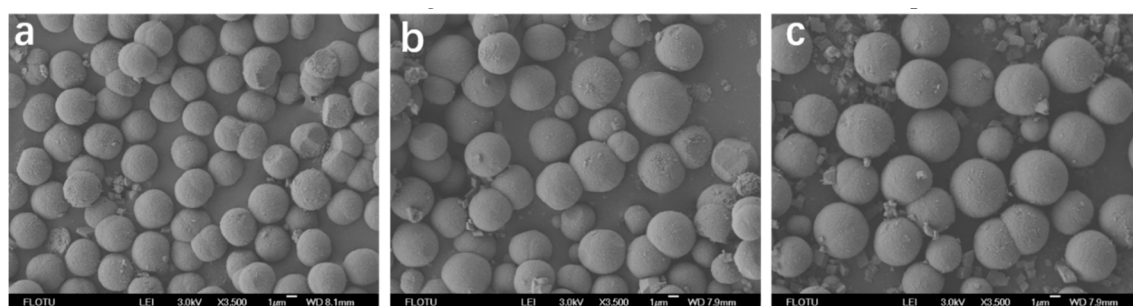


Figure 9. SEM images of products when using starting materials at different ratio (R_M). (a) Ni:Co:Mn = 1:1:1; (b) Ni:Co:Mn = 4:2:4; (c) Ni:Co:Mn = 5:2:3. $C_M = 15 \text{ mol}\cdot\text{L}^{-1}$; $C_{(\text{NH}_4)_2\text{CO}_3} = 0.15 \text{ mol}\cdot\text{L}^{-1}$; $T_h = 180^\circ\text{C}$; and $t_h = 24 \text{ h}$.

Table 1. Element compositions of products when using starting materials at different ratios.

Ratio of Starting Materials	Expected Formula	Determined Compositions		
		Ni	Co	Mn
Ni:Co:Mn = 1:1:1	$\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$	0.2958	0.3411	0.3631
Ni:Co:Mn = 4:2:4	$\text{Ni}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{CO}_3$	0.3819	0.2042	0.4139
Ni:Co:Mn = 5:2:3	$\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{CO}_3$	0.4968	0.2042	0.2990

Recently, the cathode materials with core-shell structures have been drawing more attention [22,46,47], since the core-shell structures may restrict the formation of solid electrolyte interphase and volume expansion. Our method of combining nanoprecipitate dissolution with nanocrystal growth and aggregation may also be applied in preparing spherical particles with core-shell structures, as we introduce the nanoprecipitates with different compositions in hydrothermal treatments in sequence. Figure 10 shows the mapping of the obtained spherical particles with a core-shell structure. The synthesis procedures are illustrated in the context. Herein, the core is $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$, and the shell is Co. The green image is the mapping of cobalt. We can see a light circle around the surface of the particle, which means the content of Co in the surface layer is higher than that in the core. Figure 11 shows the energy dispersive spectroscopic (EDS) of the core-shell structure. The line scan was done at the white line in Figure 1a. From the images, we can see that the Co element is in abundance at the surface. Therefore, we can confirm, preliminarily, that the core-shell structure has been obtained.

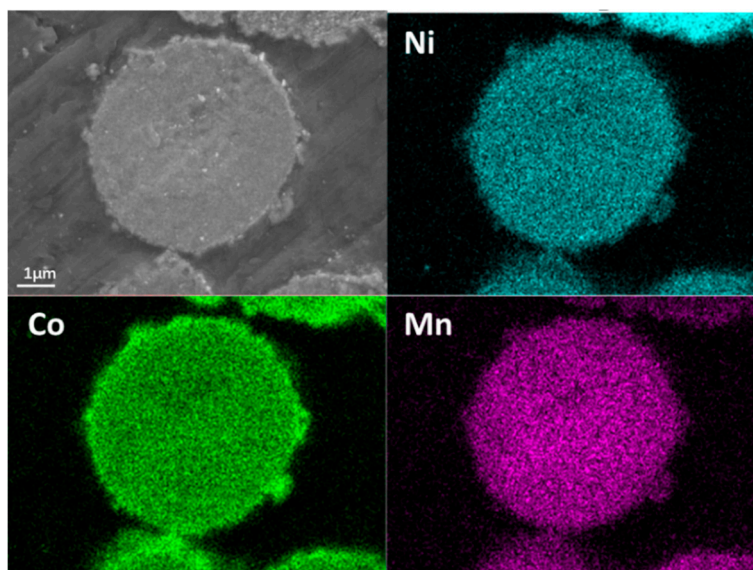


Figure 10. SEM mapping images of particles with a core-shell structure.

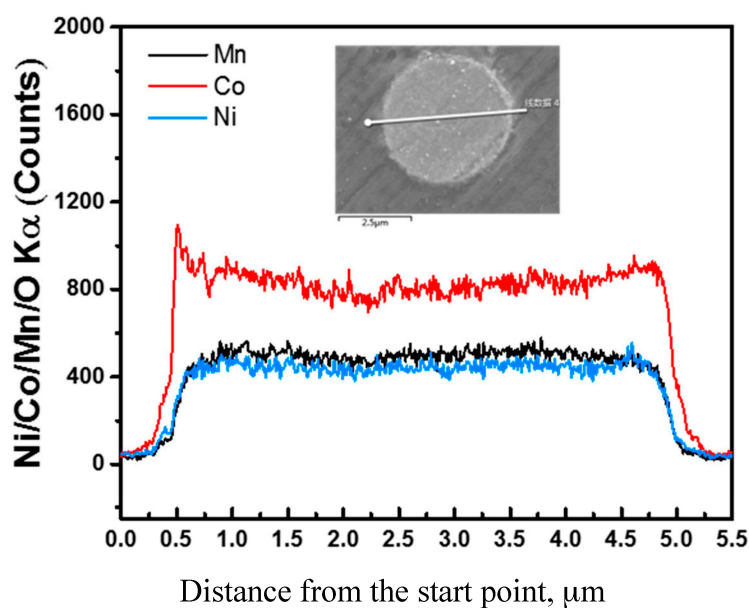


Figure 11. The EDS images of the particles with a core-shell structure.

3. Materials and Methods

All of the reagents used during the experiments, including cobalt sulfate heptahydrate ($\text{CoSO}_4 \cdot 7\text{H}_2\text{O}$, 99.5%), nickel sulfate hexahydrate ($\text{NiSO}_4 \cdot 6\text{H}_2\text{O}$, 99%), manganese sulfate monohydrate ($\text{MnSO}_4 \cdot \text{H}_2\text{O}$, 99%), ammonium carbonate, sodium carbonate, and ethanol, were of analytical reagent grade. $\text{CoSO}_4 \cdot 7\text{H}_2\text{O}$, $\text{NiSO}_4 \cdot 6\text{H}_2\text{O}$, and $\text{MnSO}_4 \cdot \text{H}_2\text{O}$ were purchased from J&K Scientific (Beijing, China). Ammonium carbonate and sodium carbonate were purchased from West Long Chemical Co., Ltd. (Shantou, China). Ethanol was obtained from Beijing Tong Guang Fine Chemicals Company (Beijing, China). All of the chemicals were used without any further purification. Furthermore, the deionized water was used to make up solutions throughout the experiments.

The precursor was synthesized by two steps as shown in Figure 12. The first step is to obtain homogeneous nanoparticles by using a home-made microreactor. The geometric size of the microchannel was 15 mm × 0.5 mm × 0.5 mm (length × width × height). A stainless steel

membrane with an average pore diameter of 5 μm was used as the dispersion medium. We chose $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$ as an example to describe the experimental procedures: (1) the dispersed fluid containing 0.1M CoSO_4 , 0.1M NiSO_4 , and 0.1M MnSO_4 was mixed with the continuous fluid containing 0.4M Na_2CO_3 in the microreactor, and both of them were delivered by pumps at the flow rate of 40 mL/min; (2) the slurry containing primary nanoprecipitate $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$ was generated and transferred into a 100 mL Teflon-lined stainless steel autoclave; (3) 0.3 M $(\text{NH}_4)_2\text{CO}_3$ at equal volume was added in the autoclave for hydrothermal treatment at 180 $^\circ\text{C}$; (4) after 24 hours, the final precipitates were separated from the solution by centrifugation, washed with deionized water and ethanol several times, and dried in an oven at 120 $^\circ\text{C}$ overnight. As for the $\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{CO}_3$ and $\text{Ni}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{CO}_3$, we just changed the ratio of the starting materials to prepare the primary nano-precipitates $\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{CO}_3$ and $\text{Ni}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{CO}_3$, respectively.

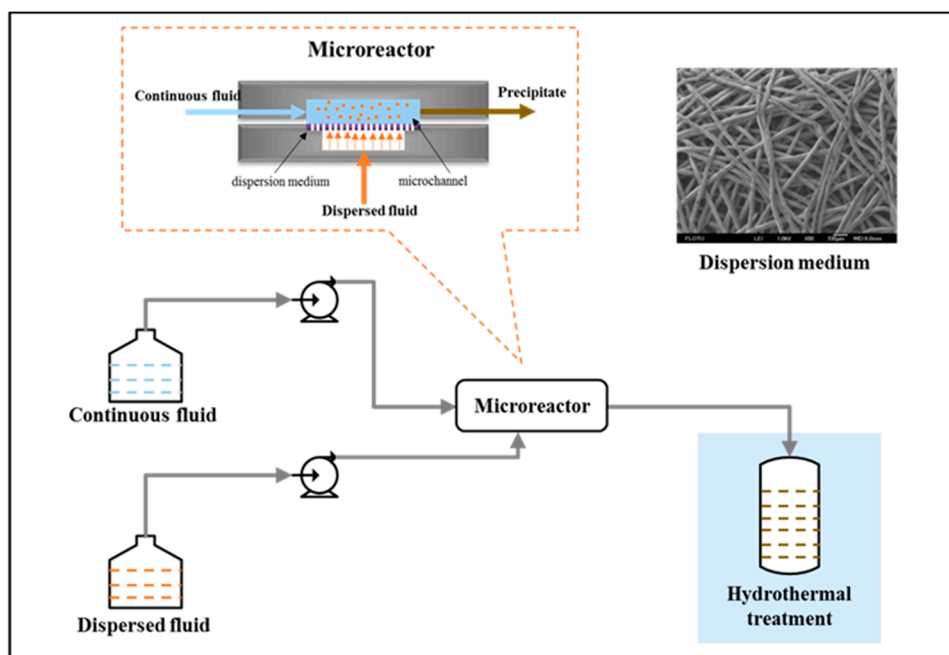


Figure 12. Schematic of the experimental process.

As for the core-shell structure, the final products without drying were transferred into autoclave as seeds. Then the slurry containing primary nanoprecipitate CoCO_3 as the shell material obtained from the microreactor and 0.3 M $(\text{NH}_4)_2\text{CO}_3$ at equal volume were added into the autoclave for another hydrothermal treatment. The subsequent steps were the same. The samples used for EDS characterization were calcined at 500 $^\circ\text{C}$ in air for five hours.

The morphology of the prepared powders was observed by scanning electron microscope (SEM; JSM-7401, JEOL; HITACHI TM 3000, Tokyo, Japan). Element mapping and line scan were carried out by using a scanning electron microscope with an energy dispersive spectroscopy (SEM; Merlin, ZEISS, Oberkochen, Germany). The phase of samples was characterized by X-ray diffraction (XRD; D8-Aduance, BRUKER, Karlsruhe, Germany) using $\text{Cu K}\alpha$ radiation (40 kV and 40 mA) at a scanning rate of 5 $^\circ \text{ min}^{-1}$. The element composition of the synthesized product was determined by an inductively-coupled plasma-optical emission spectroscopy (ICP-OES; IRIS Intrepid II XSP SPS, Thermofisher, Walham, MA, USA).

4. Conclusions

In our work, starting from the preparation of Ni-Co-Mn carbonate nanoparticles by using microreaction technology, we proposed a simple and novel method to realize the controllable

hydrothermal conversion from Ni-Co-Mn carbonate nanoparticles to uniform and spherical particles of $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$ with the assistance of ammonia carbonate. Based on the systematic characterizations on evolutions of the morphology and composition with hydrothermal treatment time, we clarified the mechanism for this novel method as a dissolution-recrystallization process, as well as the effects of $(\text{NH}_4)_2\text{CO}_3$ concentration on the morphology and composition distribution. Furthermore, by changing the concentrations and the ratio of the starting materials for nano-precipitation preparation, we achieved monotonic regulation on the size of the spherical particles of $\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}\text{CO}_3$, and the synthesis of $\text{Ni}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{CO}_3$ and $\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{CO}_3$, respectively. In addition, we preliminarily verified that the spherical particles with core-shell structure were available by introducing nanoprecipitates with different compositions in the hydrothermal treatment in sequence. The potential of this method in applications could be expected for the preparation of spherical particles with specially-designed profiles of composition due to its convenience and adaptability.

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