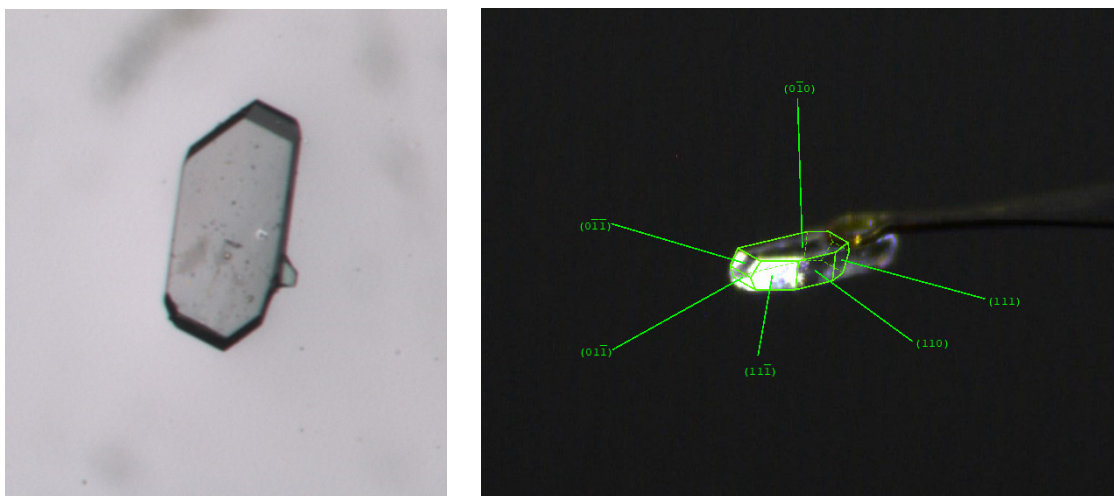


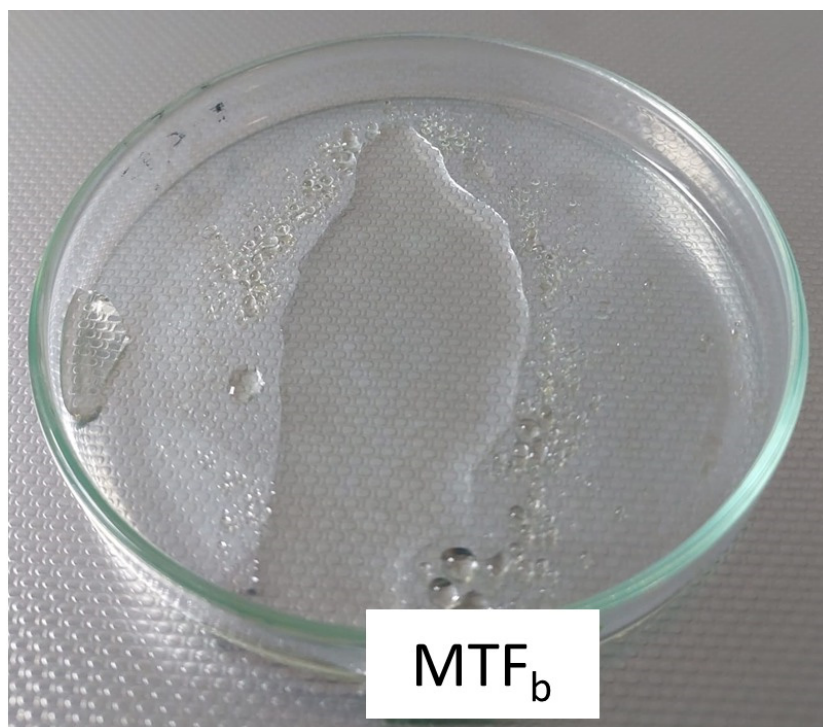
# New Metformin–Citric Acid Pharmaceutical Molecular Salt: Improving Metformin Physicochemical Properties

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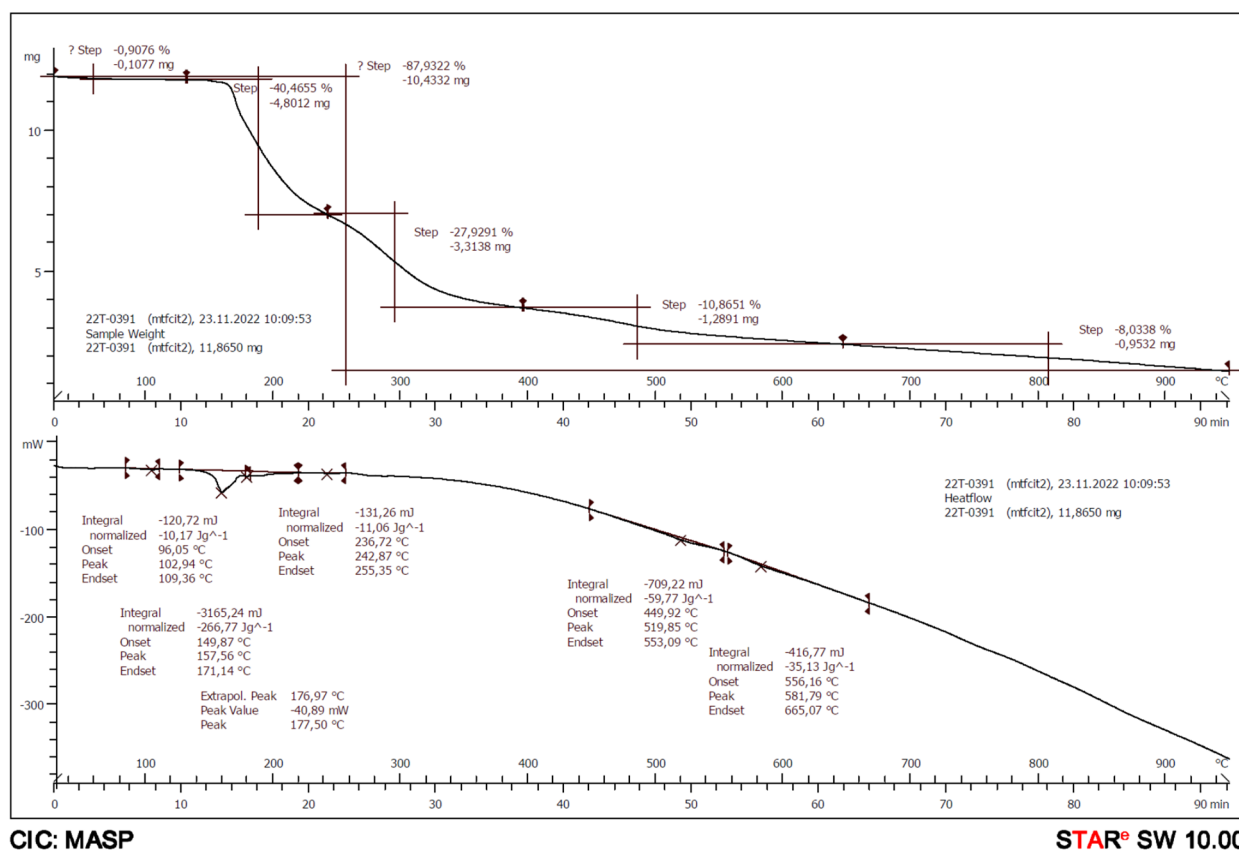
## Supporting Information



**Figure S1.** Average crystal morphology of MTF–CIT crystallizing from methanol solution (left) and face indexing of a MTF–CIT crystal (right).



**Figure S2.** MTF base solid sample after less than 1 hour exposition to 40 °C and 75% relative humidity.



**Figure S3.** Complete DSC/TGA of MTF-CIT salt from 25 to 900 °C.