

Article

Experimental and Modeling Analysis of Holey Graphene Electrodes for High-Power-Density Li-Ion Batteries

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Abstract: The performances of lithium-ion batteries (LIBs) using holey graphene (HGNS) as the anode material are compared with those using non-holey graphene (GNS). The effects of graphene holes on ion transport are analyzed with a combined experiment/modeling approach involving molecular dynamics (MD) simulations. The large aspect ratio of GNS leads to long transport paths for Li ions, and hence a poor rate capability. We demonstrate by both experiments and simulations that the holey structure can effectively improve the rate capability of LIBs by providing shortcuts for Li ion diffusion through the holes in fast charge/discharge processes. The HGNS anode exhibits a high specific capacity of 745 mAh/g at 0.1 A/g (after 80 cycles) and 141 mAh/g at a large current density of 10 A/g, which are higher than the capacity values of the GNS counterpart by 75% and 130%, respectively. MD simulations also reveal the difference in lithium ion transport between GNS and HGNS anodes. The calculations indicate that the HGNS system has a higher diffusion coefficient for lithium ions than the GNS system. In addition, it shows that the holey structure can improve the uniformity and quality of the solid electrolyte interphase (SEI) layer, which is important for Li ion conduction across this layer to access the electrode surface. Moreover, quantum chemistry (QC) computations show that ethylene carbonate (EC), a cyclic carbonate electrolyte with five-membered-ring molecules, has the lowest electron binding energy of 1.32 eV and is the most favorable for lithium-ion transport through the SEI layer. A holey structure facilitates uniform dispersion of EC on graphene sheets and thus enhances the Li ion transport kinetics.

Keywords: holey graphene; lithium ion battery; molecular dynamics; diffusion; rate capability; solid electrolyte interphase; ethylene carbonate

1. Introduction

The ever-growing markets of electric vehicles and portable electronic devices have created great demands for novel rechargeable battery technologies. In addition, long-term storage units for surplus



energy have become an essential part of integrated renewable energy systems. Owing to their long operation life and high energy storage capacity, lithium-ion batteries (LIBs) are often regarded as the first choice for most energy storage applications. However, there is an urgent need to upgrade the commercial LIBs in order to cope with the increasing requirements on the performance of energy storage devices and systems. For example, further progress on the performances of high-rate charging and discharging in LIBs is keenly demanded in many applications.

One key method to improve LIB performances is to replace the graphite anode (i.e., negative electrode) with advanced materials [1]. Graphene has been considered by many a possibility to address this issue [2,3]. Using graphene as the anode material not only doubles the theoretical specific capacity of LIBs by storing Li on both faces of each graphene sheet but also improves Li-ion diffusion and the high-rate charge/discharge capability. Although graphene offers higher chemical diffusivity for Li ions $(10^{-7}-10^{-6} \text{ cm}^2/\text{s})$ [4,5] than graphite, its two-dimensional (2-D) structure leads to the problem of easy restacking, which can significantly reduce the Li-ion diffusion rate [6–8]. Therefore, several ways of creating anti-restacking 3-dimensional (3-D) graphene structures [9–15] have been proposed. Even if restacking of graphene is avoided, its large 2-D geometry and excellent impermeability render it an undesirable diffusion barrier for Li ions and solvent molecules. To overcome this obstacle, researchers have proposed and demonstrated ways to create holes on graphene sheets, and these holes have proven useful in improving the ionic transport of graphene electrodes [16–20].

In addition to the research works where graphene has been studied in half-cells, there have also been several studies which investigated the performance of full Li-ion cells where graphene anodes are used in combination with cathodes such as LiNi_{0.5}Mn_{1.5}O₄ [21] and LiFePO₄ [22–24]. Such studies can better reflect the reality of graphene in LIBs.

The LIB electrolyte usually consists of a common organic solution with a mixture of linear and cyclic carbonates as solvents. Another essential component that dictates the charge/discharge dynamics in a LIB is the thin layer formed spontaneously at the interface between the electrode and the electrolyte, as Li ions need to pass through it in order to reach or escape the electrode surface during the charge/discharge cycle [1,25,26]. This passivation layer, which is called the solid electrolyte interphase (SEI) [27–29], is formed during the first few cycles when the electrolyte solvents decompose reductively on the anode and the decomposed products cover the electrode surface. Once formed, the SEI should be ion-conducting to facilitate the transport of lithium ions during intercalation and deintercalation, but nonconducting for electrons to avoid further decomposition of the electrolyte. It must also have good chemical stability and low solubility in the electrolyte. Additionally, it is very important that the SEI layer exhibits good uniformity in morphology and chemical composition in order to ensure the good performance of an LIB.

Herein, we report a study of the benefits of *holey graphene* on the performances of LIBs using both theoretical and experimental methods. The theoretical calculation methods employed were molecular dynamics (MD) simulation and quantum chemistry (QC). The holey graphene nanosheets not only increase the specific surface area and hence the battery capacity, but also improve the accessibility and diffusivity of lithium ions. Additionally, our molecular dynamics simulation shows that the unique holey morphology can greatly facilitate the formation of a more uniform SEI on the carbonaceous anode, which will result in favorable electrochemical performance of the LIB.

2. Experimental Details

2.1. Preparation of Pristine and Holey Graphene Samples

The high-purity graphite powder (purity > 99.9995%; 200 mesh) used to prepare GO was purchased from Alfa Aesar. It was first oxidized to obtain graphene oxide (GO) using the Staudenmaier method. An amount of 5 g of natural graphite powder was added into a mixture of sulfuric acid (87.5 mL, 95%) and nitric acid (45 mL, 65%). Potassium chlorate (5.5 g) was next added slowly into the solution, which was cooled with an ice bath to avoid a temperature rise, and then stirred for over 96 h. After that,

the mixture was added with a 5% solution of HCl (Sigma-Aldrich, 37%) and then centrifuged until the sulfate ions were removed from the solution. The solution was then repetitively diluted with deionized water and centrifuged until its pH values became 7.0. The neutral solution was filtered with 0.5-µm-pore-size filter paper and then dried by baking at 80 °C for 24 h. After baking, the filtered GO was ground into powder. To prepare exfoliated pristine graphene (GNS) samples, an appropriate amount of graphene oxide powder was inserted in an Ar-filled quartz tube furnace, which was then heated from room temperature to 1100 °C at a rate of 10 °C/min and held at that temperature for 1 h. As for the production of holey graphene (HGNS), a modified approach called *ultra-rapid heating* [16] was used. The Ar-filled quartz tube furnace was preheated to 1100 °C. To maximize the heating rate for GO, we quickly opened a hinged-type flange on one end of the quartz tube and then inserted a long-handled stainless-steel tool containing GO powder rapidly into the center of the quartz tube to dump the powder onto the heated inner wall of the tube. To maintain the inert atmosphere, the Ar flow rate was raised throughout this process, and then the furnace was immediately sealed again afterwards. Since the GO powder was in direct thermal contact with the hot quartz tube, the heat transfer was very fast, and the instantaneous heating rate for the dumped GO can be as high as 300 °C/s or 18,000 °C/min, resulting in severe hole-punching, instead of mere exfoliation, of graphene sheets due to violent CO₂ gas generation. The HGNS was kept in the furnace at 1100 °C for 1 h to remove the oxygen functional groups.

2.2. Characterizations

The microstructures and morphologies of the GNS and HGNS samples were characterized by X-ray diffractometry (XRD, Rigaku, Tokyo, Japan, D/Max 2200) and scanning electron microscopy (SEM, JEOL, Tokyo, Japan, JSM-6500), respectively. The specific surface area values for GNS and HGNS were determined from the N₂ physisorption isotherms obtained with a Micromeritics (Norcross, GA, USA) ASAP 2020 Surface Area and Porosity Analyzer by the Brunauer–Emmett–Teller (BET) method. The Raman spectra of the samples were obtained with a Renishaw (Wotton-under-Edge, UK) inVia Raman microscope using a 514.5 nm laser excitation wavelength. The elemental compositions of the GO, GNS, and HGNS samples were determined by elemental analysis (EA, Thermo Scientific, Waltham, MA, USA, FlashEA 2000 CHNS-O Analyser).

2.3. Electrochemical Measurements

The CR2032 type coin cell structure was adopted for electrochemical measurements. To fabricate the working electrode, 80 wt.% of GNS (or HGNS) and 20 wt.% of polyvinylidene difluoride (PVDF) were mixed well in NMP and spread onto a circular copper foil. The layer thickness was set at 3 μ m, and the masses of the GNS and HGNS electrodes were 0.7 and 0.5 mg, respectively. The mass loading of the electrodes was 0.45 and 0.32 mg/cm² for GNS and HGNS, respectively. The electrolyte was 1 M LiPF₆ dissolved in the mixture of ethylene carbonate (EC), dimethyl carbonate (DMC), ethyl methyl carbonate (EMC), and Diethyl carbonate (DEC), and the separator used was a Celgard[®] 2400 polypropylene membrane. The counter electrode was a pure lithium foil. The galvanostatic charge–discharge measurements were recorded with a battery auto-test system (AcuTech, New Taipei, Taiwan, BAT-750B) in a voltage range from 0.01 to 3 V (vs. Li/Li⁺) at various current densities.

3. Simulations

3.1. Simulated Systems

Molecular dynamics (MD) simulation was carried out to study the morphologies and physical properties of graphene/electrolyte composites. The lithium salt, LiPF₆, and graphene molecules were mixed with a solution containing various organic components. Given in Table 1 are the structures and physical properties of these organic molecules: EC, DMC, EMC, and DEC [27].

	EC Ethylene Carbonate	DMC Dimethyl Carbonate	EMC Ethyl methyl Carbonate	DEC Diethyl Carbonate
Molecular formula	$C_3H_4O_3$	$C_3H_6O_3$	$C_4H_8O_3$	$C_5H_{10}O_3$
Structural formula		L.L.L.	Algo	38. 1. Kg
Molecular weight	88.06	90.08	104.11	118.13
Density	1.32 g/cm ³	1.069 g/cm ³	1.012 g/cm ³	0.975 g/cm ³
Viscosity	1.85 cP	0.585 cP	0.65 cP	0.748 cP
Boiling point	243 °C	90.5 °C	107.5 °C	126 °C
Melting point	38 °C	3 °C	−14 °C	−43 °C

Table 1. Chemical structures and properties of the cyclic and linear carbonate solvents.

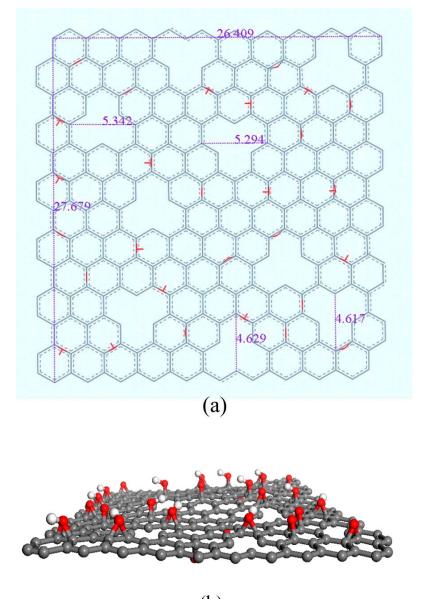
The compositions of the simulated systems are given in Table 2. Two systems containing graphene sheets (GNS, $C_{284}H_{14}O_{28}$) and holey graphene sheets (HGNS, $C_{275}H_{14}O_{28}$), separately, were simulated for comparison. The HGNS molecule constructed according to Schniepp et al. [30] is shown in Figure 1. The red and white colors represent O and H atoms, respectively. Each GNS or HGNS contains 14 epoxy and 14 hydroxyl groups, randomly distributed on the graphene plane. The ratio of C atoms replaced with epoxy and hydroxyl groups in GNS and HGNS was set to about 10%. The dimensions of the GNS and HGNS sheets in the simulation are 26.41 Å × 27.68 Å [31,32]. The holes are distributed in a random way to fit the actual material state as shown in Figure 1.

System 1	System 2
5	0
0	5
20	20
360	360
48	48
40	40
132	132
	5 0 20 360 48 40

Table 2. Simulation conditions of the two systems.

3.2. Simulation Method

All simulation runs were performed in (N,V,T) condition with Nóse–Hoover thermostat at 298 K using the BIOVIA (San Diego, CA, USA) Materials Studio 6 package. The UNIVERSAL force field was chosen for the simulations [33]. The trajectories were integrated via the Verlet leapfrog algorithm and the time step of integration was set to 1.0 femtosecond. A gradually-reducing-box (GRB) method was adopted in order to construct reasonable GNS/electrolyte and HGNS/electrolyte composite systems. To begin with, the GNS, or HGNS, the ions of electrolyte, and all of the solvent molecules were randomly arranged into a large box. The initial box size of each system was set to 0.1 g/cm³ so that molecules were well separated in distance and the inter-molecular interactions were very weak. MD simulation was executed until the system reached thermal equilibrium. Next, the box size was compressed slightly (say, 1% in each dimension) so that the molecules were slightly closer to each other; MD simulation was then performed again to thermally equilibrate the compressed box. The procedure was repeated until the density of the simulated system reached its experimental density.



(b)

Figure 1. (a) Dimensions (in Å) of the constructed holey graphene (HGNS). (b) Tilted view of HGNS revealing the epoxy and hydroxyl groups. The red and white colors are for O and H atoms, respectively.

The final box sizes of the two simulated systems were 45 Å \times 45 Å \times 45 Å. Figure 2 displays a snapshot of the simulation box (system 2) in the initial stage of the repetitive compression procedure. Clearly, the HGNS sheets and the electrolyte molecules were randomly distributed. After the final box size was reached, an additional MD run of 1000 ps was carried out to further relax the system. Finally, the trajectories were recorded every 20 steps for a total time period of 50 ns. Figure 3 is a snapshot of our HGNS/electrolyte system for the final-size box.

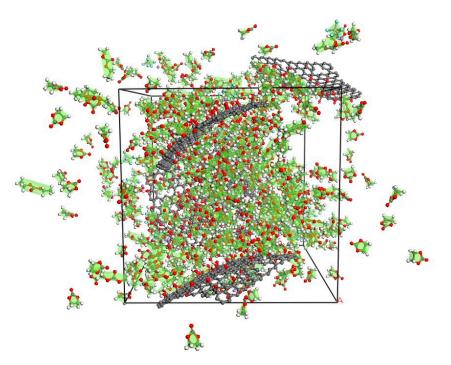


Figure 2. Snapshot of the initial simulation box for the HGNS/electrolyte system.

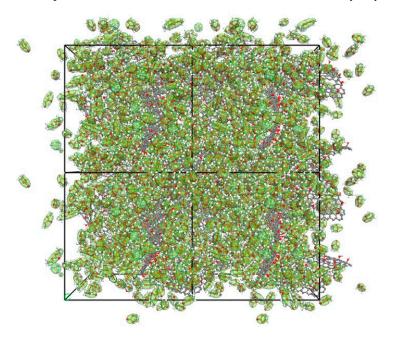


Figure 3. Snapshot of the HGNS/electrolyte system for the final-size box in thermal equilibrium.

4. Results and Discussion

4.1. Experimental Results

The microstructures of GO, GNS, and HGNS were characterized by XRD (see Figure 4a). For GO, the (002) peak shifted from 26.3° (for graphite) to 12.5°, because the interlayer spacing increased from 0.34 nm to 0.71 nm as a result of oxidation and intercalation. By contrast, the XRD patterns for GNS and HGNS show no diffraction peak, which indicates that the pristine and holey graphene samples both have a high degree of exfoliation. The difference in structural defects between GNS and HGNS can be revealed by Raman spectra. The peak at 1585/cm is the G-band, which corresponds to the stretching of the ordered sp² carbon atoms, whereas the peak at 1335/cm is the D-band, which is related

to disordered carbon and defects. The intensity ratio I_D/I_G is routinely used as an indicator for the quality of carbon materials. In Figure 4b, HGNS has a significantly higher D-band intensity than GNS. It confirmed that the structure of graphene is severely damaged by the gas punching the sheets during the ultra-rapid heating process for HGNS preparation. Table 3 shows the elemental composition, which was determined by EA, and the C/O ratio for GO, GNS and HGNS samples. The oxygen content in GO is as high as 38% due to the severe oxidation process. The significantly increased C/O ratios for GNS and HGNS after thermal reduction confirm the obtaining of high-purity graphene samples as a result of the removal of oxygen functional groups at 1100 °C.

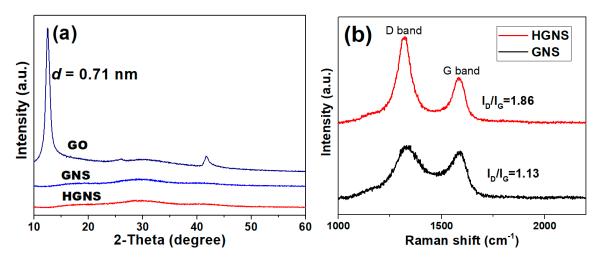


Figure 4. (a) X-ray diffractometry (XRD) results for graphene oxide (GO), non-holey graphene (GNS) and HGNS. (b) Raman spectra for GNS and HGNS.

Sample	C (at.%)	O (at.%)	C/O (at.%)
GO	62	38	1.6
GNS	98.3	1.7	58
HGNS	99.1	0.9	110

Table 3. EA anlysis of GO, GNS and HGNS samples.

Figure 5a,b display the SEM images of GNS and HGNS, respectively, revealing the difference in their morphology. In Figure 5a, GNS, which was produced by thermal reduction/exfoliation of GO at a heating rate of 10 °C/min, exhibits a relatively flat morphology except for a few wrinkles, a typical feature of Staudenmaier GNS. As we reduced GO at an extremely high-temperature ramp rate (HGNS), a high density of holes with sizes ranging from ~5 to 300 nm appeared (see Figure 5b) and the surface significantly roughened. The mechanism for the creation of holey morphology is as follows. On GO sheets, there exist many severely oxidized regions which are mechanically weaker than other areas. When GO was heated up ultra-rapidly (about 18,000 K/min), the gas produced from the reduction reactions built up an enormous pressure, which punched the weaker spots and created a large number of through-holes.

Figure 5c,d show the nitrogen adsorption–desorption isotherm curves of GNS and HGNS, respectively. According to the IUPAC definition, both curves are type IV isotherms. In the low relative pressure range (less than 0.1), nitrogen adsorption capacity is very low, indicating a small number of micropores in both samples. At higher relative pressure (larger than 0.4), there is a clear hysteresis loop displaying the presence of abundant mesopores. These results are in agreement with those previously reported in the literature [34,35]. The values of specific surface area for holey and non-holey graphene samples calculated with the BET method were drastically different: 310 m²/g for GNS vs. 780 m²/g for HGNS. This indicates that the specific surface area of graphene is highly dependent on the heating

rate, and the large number of holes created by ultra-rapid heating results in a significant increase in surface area. The measured pore volumes for GNS and HGNS were 1.4 and 3.4 cm³/g, respectively.

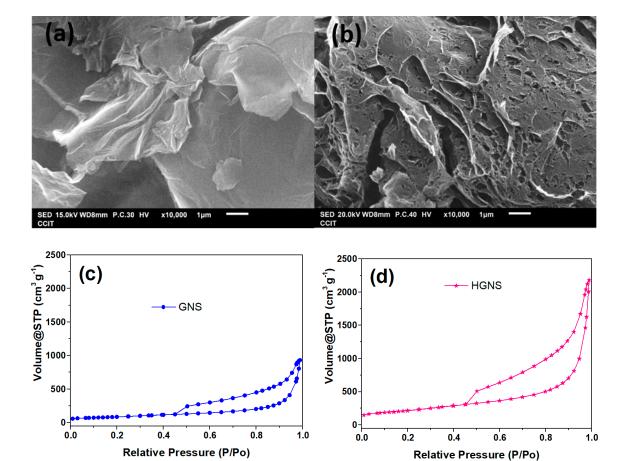


Figure 5. SEM images of (**a**) GNS and (**b**) HGNS; and nitrogen adsorption–desorption isotherm curves of (**c**) GNS and (**d**) HGNS.

To compare the performance of the two different LIB anodes made separately of GNS and HGNS, we carried out 80 cycles of galvanostatic charge/discharge measurements at various current densities, and the measured capacity vs. cycle number curves for the two LIBs are displayed in Figure 6. The Coulombic efficiency for both samples is also shown. Both samples were first charged/discharged at a low current density of 0.1 A/g, and then every 10 cycles the current density was elevated stepwise to 0.3, 0.5, 1, 3, 5, and 10 A/g. For the last 10 cycles, the current density was brought back down to 0.1 A/g. Evidently, the results demonstrated the advantages of HGNS over GNS not only in specific capacity but also in rate capability. At any current density, the HGNS anode always shows higher capacity than the GNS counterpart. Specifically, HGNS exhibits a high capacity of 745 mAh/g at 0.1 A/g (after 80 cycles) and 141 mAh/g at a high current density of 10 A/g, which are higher than the corresponding capacity values of GNS by 75% and 130%, respectively.

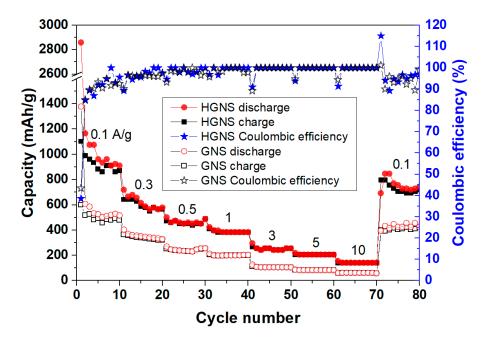


Figure 6. Rate capability, Coulombic efficiency, and cycle performance of GNS and HGNS at various current densities from 0.1 to 10 A/g.

The fast decay of capacity in the first cycle can be ascribed to the irreversible process of SEI formation. HGNS suffered larger capacity loss and showed slightly lower Coulombic efficiency in the 1st cycle than GNS because of its larger specific surface area, which leads to higher irreversible capacity because more SEI would form at the interface between the electrolyte and the active material [17]. Even so, HGNS still surpassed GNS considerably in all test conditions, indicating that a holey structure definitely can improve the specific capacity and the rate capability of a graphene-based LIB anode. The comparison of our electrochemical results with those previously reported for other graphene nanosheets (2-D and 3-D) is shown in Table 4. Clearly, our results here are comparable to, or in some cases even better than, these reported works.

Materials	Significant Findings Observed	Refs.	
Holey graphene (HGNS); pristine graphene (GNS)	The HGNS anode exhibits a high specific capacity of 745 mAh/g at 0.1 A/g (after 80 cycles) and 141 mAh/g at a large current of 10 A/g (after 70 cycles), which are higher than the capacity values of the GNS counterpart by 75% and 130%, respectively.	This work	
TiO ₂ /GNS composite; GNS	 The TiO₂/GNS composite anode exhibits a specific capacity of ~170 mAh/g at 0.1 A/g (after 100 cycles) and ~70 mAh/g at a large current of 5 A/g (after 100 cycles). The GNS anode exhibits a specific capacity of ~78 mAh/g at 0.1 A/g (after 100 cycles) and ~20 mAh/g at a large current of 5 A/g (after 100 cycles). 	[36]	
GNS reduced from high-grade GO at 1050 °C; GNS reduced from medium-grade GO 1050 °C	The GNS reduced from high-grade GO has a specific surface area of 493 m ² /g, and exhibits a reversible specific capacity of 835 mA/g at 0.05 A/g (1st cycle), which drops to ~700 mAh/g after 15 cycles. The GNS reduced from medium-grade GO has a specific surface area of 121m ² /g, and exhibits a reversible specific capacity of 438 mAh/g at 0.05 A/g (1st cycle), which drops to ~320 mAh/g after 15 cycles.	[37]	

Table 4. Comparison of graphene anodes in lithium ion batteries.

Materials	Significant Findings Observed		
Hydrazine reduced GNS; Electron-beam reduced GNS	The hydrazine reduced GNS anode exhibits a reversible capacity of ~330 mAh/g at 0.05 A/g (1st cycle). The e-beam reduce GNS anode exhibits reversible capacity of ~1054 mAh/g at 0.05 A/g (1st cycle), which drops to 784 mAh/g after 15 cycles.		
GNS; GNS+CNT; GNS+C ₆₀	The reversible capacity at a current density of 0.05 A/g is 540, 730, and 784 mAh/g for GNS, GNS+CNT, and GNS+C ₆₀ , respectively. However, the reversible capacity after 20 cycles decays to 290,480, and 600 mAh/g for GNS, GNS+CNT, and GNS+C ₆₀ , respectively.	[3]	
a-SnO ₂ /graphene aerogel	The a-SnO ₂ /graphene aerogel delivers a capacity of 700 mAh/g in 80th cycle at a current density of 0.1 A/g. At a larger current density of 1.6 A/g, it drops to 269 mAh/g (50th cycle).	[15]	
AGN/S composite (3D porous network of activated graphene confining sulfur)	At rates of 0.5 C and 1 C, the composite electrode delivered high specific capacities of 1143 mAh/g and 927 mAh/g, respectively. After 100 cycles, the capacity decays to 766 and 686 mAh/g, respectively.	[19]	

Table 4. Cont.

4.2. Simulation Results

In the electrochemical measurements, clearly, the presence of holes on graphene sheets can increase the performance of rapid charge/discharge and enhance the power density, suggesting that the holes provide shortcuts for the transport of Li⁺ and solvent molecules. To better understand the effects of graphene's holes on the dynamical behaviors of the ions and molecules in LIBs, MD simulation was carried out for the two aforementioned systems.

The atomic diffusion constant, *D*, can be obtained theoretically from the slope of the linear region on the curve of mean square displacement (MSD) versus time *t*:

$$D \sim \lim_{t \to \infty} \frac{1}{6t} \langle |\vec{R}(t) - \vec{R}(0)|^2 \rangle$$
(1)

where *R* is the atomic position, and the angle brackets denote the ensemble average. Plotted in Figure 7 are the calculated curves of MSD vs. *t* for lithium ions in the two systems: HGNS/electrolyte and GNS/electrolyte. The corresponding diffusion constants of Li⁺ obtained from the linear-region slopes of the curves are 9.98×10^{-7} and 8.62×10^{-7} cm²/s for HGNS and GNS systems, respectively. This simulation confirms that the diffusivity of lithium ions is affected by the holes in graphene.

In the HGNS system, the holey structure allows faster transport of Li ions across the planar graphene by taking the shortcuts through holes; in the GNS system, without a holey structure, the 2-D graphene sheet leads to long and winding transport paths of Li ions as well as a lower diffusion coefficient. Note that, due to the limit of our calculation capability, the lateral dimensions of both the graphene sheets and the holes in our miniature simulation systems are 2 to 3 orders of magnitude smaller than reality. Even in such a small cell, the effect of holes on Li⁺ diffusion is clearly demonstrated. Thus a significantly larger difference is expected in real LIBs.

Table 5 displays the diffusion coefficients for Li⁺ and each constituent molecule (EC, DMC, EMC, and DEC) in both the GNS and the HGNS systems. For all organic solvent molecules, the diffusion coefficients in the HGNS system are higher than those in the GNS system. In the same system, the magnitudes of diffusion constants for different solvent molecules are quite close. This indicates that the solvent molecules were mixed homogeneously in the solution. Additionally, the diffusion constants of Li ion (with much smaller size) are very similar to those of the solvents. This indicates that Li ions moved together with solvent molecules.

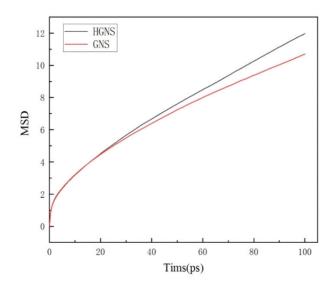


Figure 7. Mean square displacement (MSD) vs. t for lithium ions in the two different systems.

Table 5. Diffusion coefficients (in cm²/s) of Li⁺ and solvent molecules in the two systems.

	Li ⁺	EC	DMC	EMC	DEC
GNS	8.62×10^{-7}	8.61×10^{-7}	8.62×10^{-7}	8.41×10^{-7}	8.33×10^{-7}
HGNS	9.98×10^{-7}	$9.96 imes 10^{-7}$	9.93×10^{-7}	$9.96 imes 10^{-7}$	$9.96 imes 10^{-7}$

Furthermore, to analyze the intermolecular distance, various radial distribution functions (RDFs) were calculated. The RDFs between two kinds of atoms, *i* and *j*, are calculated as follows:

$$g_{ij}(r) = \frac{V(\Delta N_{ij}(r \to r + \Delta r))}{4\pi r^2 \Delta r N_i N_j}$$
(2)

where $\Delta N_{ij}(r \rightarrow r + \Delta r)$ is the ensemble-averaged number of *j* around *i* within a spherical shell with the radius between *r* and *r* + Δr , N_i and N_j are the numbers of *i* and *j*, respectively, and *V* is the system volume. The lithium ions and electrolyte molecules in the radial distribution between which the intermolecular distance is small will form a compound more easily.

The plots of RDFs for Li-graphene and for Li/solvents in GNS and HGNS systems are shown in Figures 8 and 9, respectively. There is a striking contrast between the two diagrams. In Figure 8, all RDFs exhibit a single predominant peak, located at $r \sim 4$ Å. However, in Figure 9, in addition to the major peak at around 3–4 Å, there are many non-negligible secondary peaks. The major peaks of RDF in the GNS systems had very narrow distributions and their intensities are about three times as high as those in the HGNS system. By contrast, the HGNS system has significantly wider RDFs.

In the GNS system, the single narrow peak indicates that these ions/molecules tend to gather at the graphene edges, rather than distribute uniformly on graphene's surface. On the other hand, the multiple peaks and relatively broader distributions of RDF in the HGNS system suggest that the Li ions and the carbonate electrolytes are quite uniformly dispersed on the holey graphene sheets.

After some complicated redox reactions between Li ions and carbonate electrolytes, the SEI film forms on the surface of the anode [39]. In our simulations, the different distribution patterns of lithium ions and carbonate electrolytes on the HGNS and GNS suggest that a more uniform SEI film might form on the surface of HGNS. A dense and uniform SEI can inhibit the tunneling of electrons and thus avoid further reduction of the electrolyte, which is important for the stability of LIBs [40].

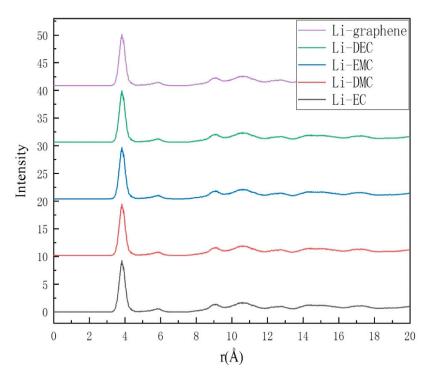


Figure 8. Radial distribution functions (RDFs) of Li ions and carbonate electrolytes in the GNS system.

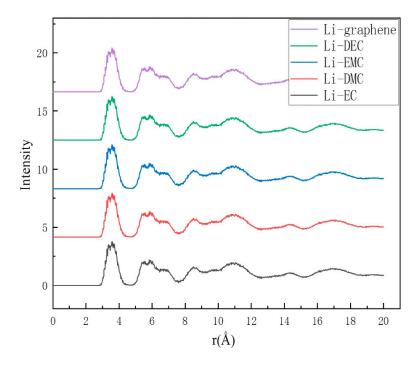


Figure 9. RDFs of Li ions and carbonate electrolytes in the HGNS system.

SEI is a multiple-component passivation layer on the anode. For Li-ion batteries, SEI is formed at the anode because the electrolytes decompose there at the operating potential during charging and form a solid layer on the surface of the active material. SEI conducts Li ions but not electrons, and is almost impenetrable to electrolyte molecules. So once an initial SEI layer has formed, its further growth is suppressed due to the impenetrability of electrolyte molecules [41,42]. The lithium-ion transportability in LIB was dependent upon the spontaneous chemical and electrochemical reactions of the SEI. However, MD simulations showed that the unimpaired structure of GNS leads to the

non-ideal formation of SEI films, because Li ions and organic electrolytes tend to gather at the edge of graphene rather than disperse uniformly on the surface. A less uniform SEI film is unfavorable for Li⁺ conduction.

The MD simulations suggested that Li⁺ moved along with solvent molecules. This indicates that complexes were formed between lithium and solvent molecules. Therefore, we employed quantum chemistry (QC) calculations to evaluate the stability of forming complexes of Li⁺ and different solvent molecules. In QC calculations, density functional theory (DFT) was employed [43]. We adopted Becke's three-parameter hybrid functional combined with the Lee–Yang–Parr correlation functional method (B3LYP) [44].

Figure 10 displays the optimized geometries and the corresponding electron binding energy obtained from QC calculations for the Li⁺(electrolyte) complexes—Li⁺(EC), Li⁺(DMC), Li⁺(EMC), and Li⁺(DEC). The binding energy is in the order EC < EMC < DEC < DMC and the values are 1.32, 1.34, 2.23, and 3.26 eV, respectively. Electron transfer to the Li⁺(EC) complex, which has the minimum binding energy, yields the most stable complexes. Our simulation result agrees with the experimental findings reported earlier [45–47].

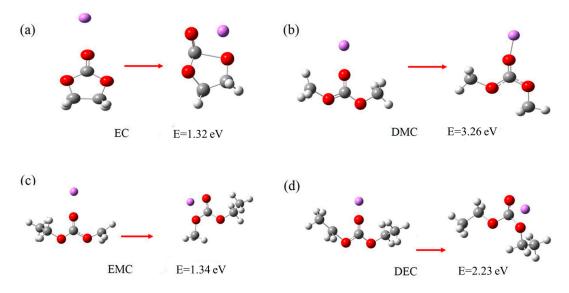


Figure 10. Optimized geometries of the neutral and reduced Li⁺-solvent complexes from B3LYP QC calculations. The binding energy of Li⁺ with (**a**) ethylene carbonate (EC), (**b**) dimethyl carbonate (DMC), (**c**) ethyl methyl carbonate (EMC), and (**d**) Diethyl carbonate (DEC) are given vs. Li/Li⁺.

The molecular structure of EC is a five-membered ring, but those of DMC, EMC and DEC are linear. It has been pointed out that linear carbonates have the advantages of low melting points and low viscosity, while EC provides a much higher dielectric constant. They can form homogeneous mixtures, which can possess the benefits of high dielectric constant, low viscosity (i.e., higher ion conductivity), and the melting-temperature suppression of EC [48]. In the aspect of reduction potential, the trend revealed by our QC calculation is consistent with the conclusions of Wang et al. [27], that is, the cyclic carbonate, EC, has a higher electron affinity than linear carbonates (DMC, DEC, EMC). Owing to this favorable electron transfer property of EC, in the formulae for LIB electrolyte, generally, EC is the key constituent.

5. Conclusions

The holey structure on 2-D graphene nanosheets results in shorter Li-ion transport paths in the charge/discharge processes, which significantly improves the rate capabilities of LIBs. These holes also enhance the specific capacity of LIBs because the hole edges can provide additional active sites for Li-ion storage. The HGNS anode boasts a high capacity of 745 mAh/g at 0.1 A/g (after 80 cycles)

and 141 mAh/g at a high current density of 10 A/g, whereas the GNS counterpart offers only 425 and 61 mAh/g by contrast.

To reveal the mechanism for the enhancement of specific capacity and high-rate performance in the HGNS-based anodes, MD simulations were carried out to examine the lithium-ion transport in HGNS/electrolyte and GNS/electrolyte systems. The simulation confirmed that HGNS offers higher diffusion coefficients for Li ions and electrolyte molecules than GNS, which is consistent with the experimental results. Additionally, Li ions and the carbonate electrolytes are more uniformly dispersed on HGNS than on GNS. This might lead to a great difference in the formation and the uniformity of SEI films in the two systems. Additionally, QC calculations showed that Li⁺-EC has the lowest binding energy, which would promote the formation of a favorable SEI layer.

We have demonstrated that appropriate MD simulations can be used in combination with experiments to investigate the advantages of HGNS anodes in LIBs and to provide further insight into the ion transport and electrochemical properties.

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