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Preparation of Visible Light Photocatalytic Graphene Embedded Rutile Titanium(IV) Oxide Composite Nanowires and Enhanced NO_x Removal

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Abstract: The quest for developing highly efficient TiO₂-based photocatalysts is continuing and, in particular, evolving a new strategy is an important aspect in this regard. In general, much effort has been devoted to the anatase TiO_2 modifications, despite there being only a few recent studies on rutile TiO_2 (rTiO₂). To the best of our knowledge, studies on the preparation and characterization of the photocatalysts based on the intentional inclusion of graphene (G) into rTiO₂ nanostructures have not been reported yet. Herein, we develop a new type of TiO2-based photocatalyst comprising of G included pure rTiO₂ nanowire (abbreviated as rTiO₂(G) NW) with enhanced visible light absorption capability. To prepare $rTiO_2(G)$ NW, the G incorporated titanate electrospun fibers were obtained by electrospinning and subsequently heat treated at various temperatures (500 to 800 °C). Electrospinning conditions were optimized for producing good quality $rTiO_2(G)$ NW. The $rTiO_2(G)$ NW and their corresponding samples were characterized by appropriate techniques such as X-ray diffraction (XRD), scanning electron microscopy, high-resolution transmission electron microscopy and UV-vis diffuse reflectance spectroscopy to ascertain their material characteristics. XRD results show that the lattice strain occurs upon inclusion of G. We present here the first observation of an apparent bandgap lowering because of the G inclusion into TiO_2 NW. While anatase TiO_2 NW exhibited poor visible light photocatalysis towards NO_x removal, the $rTiO_2(G)$ NW photocatalyst witnessed a significantly enhanced (~67%) photocatalytic performance as compared to anatase TiO₂(G) NW. We concluded that the inclusion of G into rTiO₂ nanostructures enhances the visible light photoactivity. A plausible mechanism for photocatalysis is suggested.

Keywords: Titanium dioxide; rutile; graphene; nanowires; photocatalysis

1. Introduction

Ever since Fujishima and Honda demonstrated the successful photoelectrochemical splitting of water, titanium dioxide (TiO₂) has become one of the most widely studied semiconductor photocatalysts [1,2]. TiO₂ has been fervently utilized as the photocatalyst and in other prime applications (such as photovoltaic devices, sensors, environmental remediation, etc.) due to its unique combination of low cost, chemical stability, non-toxicity, high reactivity, excellent stability against photocorrosion, and ease for further functionalization [3,4]. Generally, TiO₂ exhibits varying photocatalytic activities which depend on its phase structure, crystallite size, specific surface areas,



and pore structures. TiO_2 exists in nature in any of the four polymorphs, anatase (tetragonal), rutile (tetragonal), brookite (orthorhombic), and TiO_2 (monoclinic). Among the polymorphs, rutile is the most stable phase in a wide temperature and pressure ranges [5], while the other polymorphs are metastable phases. The polymorphs of TiO_2 differ in the photocatalytic properties and mechanism of action, due to the differences in the energetic position of the conduction band, the distribution and density of trap states, electron mobility, and the rate constant for electron transfer rate [6].

It has been well demonstrated that the photocatalytic activity of anatase is superior than that of other polymorphs [7–10]. The main reasons for the superior photocatalytic activity of anatase are ascribed to the higher electron mobility, low dielectric constant, higher Fermi level, lower ability to adsorb oxygen, and higher degree of hydroxylation of the anatase [8]. In recent years, it has been identified that the other polymorphs of TiO_2 (rutile, brookite) can also exhibit enhanced photocatalytic performances [11,12]. TiO₂ photocatalyst can absorb more ultraviolet (UV) light near the visible region as compared to anatase due to its relative smaller band gap (3.0 eV for rutile and 3.2 eV for anatase). The general argument for the relatively higher photocatalytic activity of rutile over anatase, especially for water reduction is that the conduction band potential of rutile is more positive than that of anatase [13]. However, there is still disagreement on the lower photocatalytic property for rutile based on the band-edge potentials of anatase and rutile TiO₂ [14]. The lower photocatalytic activity of rutile has also been correlated to the its larger grain size [15], lower specific surface areas and poor surface adsorption capacity [16]. In addition, it has also been suggested that the lifetime of photogenerated electrons and holes in anatase is about an order of magnitude larger than that of photogenerated electrons and holes in rutile [17]. The morphology and electronic structures of the respective polymorphs (anatase or rutile) can influence the charge transfer, separation of charges and mobility of photogenerated electron and hole pairs.

Very recently, a few studies on the utilization of rutile TiO_2 ($rTiO_2$) for the photocatalytic applications have been reported [18–23]. The rutile nanoparticles were embedded into the biopolymer (inulin) in order to minimize the agglomeration of rutile nanoparticles, and to improve the photoactivity [18]. For instance, the photocatalysts based on three-dimensional rutile micro-flowers have exhibited enhanced performances due to large surface area contributed by the highly dense spiky nanostructures [19]. In an another interesting study, rutile rods with exposed facets were reported to possess large specific surface area and exposed high active facets, which resulted in enhanced photocatalyst to split water into H₂ and O₂ [22,23]. Similar studies have been reported to demonstrate the enhancement in the photocatalytic activities of $rTiO_2$ due to the faceted lattices [24,25]. The effects of crystal lattice defects on the photocatalytic properties of $rTiO_2$ have also been reported [26].

Surface sensitization can be effectively utilized for the modification of TiO_2 without compromising the inherent material properties [27,28]. However, the judicious selection of a proper sensitizer is the key to fine tune the properties of TiO_2 . The special features that can be considered in the selection of the sensitizer include electronic structure, band-gap and the conduction band of the sensitizer. Also, the combination of the type of TiO_2 phase (anatase or rutile) and the proportion or the loading amount and morphology of a sensitizer need to be optimized for achieving enhanced photocatalytic performances. However, to the best of our knowledge, this is the first report on the preparation of graphene (G) (sensitizer and electron sink) embedded $rTiO_2$ nanowires, as the photocatalyst and demonstration of the enhanced photocatalytic activity we exemplify the utility of newly developed $rTiO_2(G)$ composite nanowire (CNW) towards the photocatalytic abatement of NO_x .

G has been reported to exhibit a significant promotional effect on the photocatalytic activity of TiO_2 [29]. Anatase TiO_2 nanocrystals with exposed facets on G sheets, prepared via molecular grafting, exhibited enhanced photocatalytic activity [30]. When G is combined with TiO_2 , G serves as an effective electron sink and increases the rate of photogenerated charge carrier separation across the interface and enhances the redox reactions of the chemisorbed molecules [31]. Generally, the photocatalytic performance enhancement of G was examined on the anatase TiO_2 -G composites prepared via either

physical mixing or one-pot hydrothermal synthesis [32]. In such cases, G encapsulates partially on the TiO_2 surface. However, it becomes important to establish an intimate contact between G and TiO_2 without blocking the active sites of TiO_2 . The TiO_2 -G composites prepared by mechanical mixing can hardly result in a uniform distribution of G onto the surface of TiO_2 nanostructures and can have limited surface area for the photocatalytic activity. These factors can definitely weaken the effect of G for the improved photocatalytic activity of TiO_2 .

Motivated by the significant results obtained from our previous reports on the TiO₂ based hybrid nanocomposites towards multitude of applications [33–47], we developed the electrospinning-thermal annealing (800 °C) based design strategy for the successful synthesis of rTiO₂(G)-CNW (Scheme 1). A well-defined NW formation was achieved by employing the mixture of poly(vinyl pyrrolidone) (PVP) having different molecular weights (40,000 and 1.30×10^6). For fair comparison, G embedded anatase TiO₂ NW (simply aTiO₂(G)-CNW) were also prepared by post annealing at 550 °C. The G proportions in rTiO₂(G)-CNW were manipulated by incorporating different amounts of G in the electrospinning dope. Studies were performed to demonstrate the photocatalytic properties of rTiO₂(G)-CNW by selecting photocatalytic removal of NO_x under visible and UV-light irradiations. The results demonstrate that the fabricated rTiO₂-CNW has markedly enhanced visible light photoactivity than the other studied photocatalysts in this work.



Scheme 1. Preparation of rTiO₂(G)-CNW through electrospinning-calcination processes.

2. Results and Discussion

2.1. Synthetic Optimizations

The procedure for the fabrication of $rTiO_2(G)$ -CNW and the other studied photocatalysts are presented in Scheme 1. The typical procedure involves two steps; (i) preparation of G embedded titanate composite nanofibers (Titanate (G)-CNFs) and (ii) calcination of the Titanate (G)-CNFs. Our focus was to prepare high quality $rTiO_2$ (G)-CNW having uniform diameters. Taking into account the morphology and diameter of the resultant electrospun Titanate (G)-CNFs (step i) and the temperature for hydrothermal treatment (step ii), we manipulated the various parameters involved in these two steps, namely, the recipe for the electrospinning dope and temperature for the calcination process. Typical experimental parameters that were selected for the electrospinning process towards the preparation of Titanate(G)-CNFs are listed in Table 1. For pure $rTiO_2(G)$ -CNW formation, the calcination temperature was chosen as 800 °C based on our knowledge obtained from the relevant literature [48]. The as-synthesized materials are designated based on these two steps and presented in Table 1.

In this study, our focus is to prepare G embedded TiO_2 NWs rather the physical mixture between TiO_2 NW and G. Hence, we designed the conditions at the electrospinning dope stage so as to chemically link the G moieties within the titanate framework. During the formation of titanate gel, carboxylated G was introduced. As a result, the condensation processes resulted in the formation of Ti-O-C-Ti- three dimensional networks. During the hydrolysis of titanium isopropoxide (TIIP), titanium hydroxides were formed by the nucleophilic substitution of the terminal isopropoxide groups. In addition, condensation between two hydroxyl groups in titanium hydroxides and the occurrence of cross reactions between titanium hydroxides and carboxylated G leads to Ti-O-C-Ti- three dimensional

networks. Of course, the rate of condensation between two hydroxyl groups in titanium hydroxides is expected to be much higher than the condensation reaction between carboxyl or hydroxyl groups in G and hydroxyl groups in titanium hydroxide. By varying the G precursor in the electrospinning dope (Table 1), the titanate gel with different extents of G inclusion was successfully achieved.

TIIP (g)	Electrospun Products	PVI	P (g)	Graphene Precursor(g)	Designation of Calcined Samples Based on Temperature of Calcination		
	Designation	Molecular Weight (40,000)	Molecular Weight (1,300,000)	_	550 °C	800 °C	
1.5	S1	2.4	-	-	S1 (550)	S1 (800)	
	S2	-	0.4	-	S2 (550)	S2 (800)	
	S3	-	0.4	0.080	S3 (550)	S3 (800)	
	S4	2.4	0.4	0.080	S4 (550)	S4 (800)	
	S5	2.4	0.4	0.120	S5 (550)	S5 (880)	
	S6	2.4	0.4	0.040	S6 (550)	S6 (800)	

Table 1.	Electrospun	dope co	mpositions	and sample	designations.
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Furthermore, it should be noted that molecular weight of the polymer (PVP in this case) can also influence the electrospun fiber morphologies. Generally, molecular weight of the polymer decides the entanglement of polymer chains in solutions and hence the solution viscosity. In the electrospinning process, electrospinning dope prepared with the low molecular weight polymers can result in beads as compared to the high molecular weight polymers. Relatively high molecular weight polymers can lead to smooth electrospun fibers. However, too high concentrations of the high molecular weight polymers would lead to micro-ribbon or belt or flattened fiber-like morphologies. In this work, we aim to obtain cylindrical Titanate(G)-CNFs with uniform diameters, which in turn can lead to the formation of uniform TiO₂ NWs at the calcination stage. We employed a judicious selection of mixture of PVP with low (40,000) and high (1.30×10^6) molecular weight towards achieving our goal. Table 1 details the electrospinning conditions (Table 1).

It must be noted that the calcination temperature influences the phase transformation among the main polymorphs of TiO₂ (anatase, rutile and brookite) [49]. The main active crystallite phases of TiO₂ are rutile and anatase. When the calcination temperature is set above 600 °C, the rutile phase predominantly results [50]. Keeping this in view, we kept the calcination temperature far above 600 °C to specifically induce rutile phases. (Table 1)

2.2. Characterizations

2.2.1. Morphology

FESEM has been utilized to investigate the morphology of the resultant electrospun fibers obtained from various conditions as in Table 1 (Figure 1). The SEM images of pristine Titanate NFs and Titanate(G)-CNFs are shown in Figure 1a–f. The as-spun titanate NFs (S1 and S2, Table 1) prepared with different molecular weight (40,000 and 1.30×10^6) of PVP (Figure 1a,b) showed variations in the morphologies. Titanate NFs (S1) prepared with low molecular weight (40,000) PVP (Figure 1a) consisted of randomly distributed beads and a few NFs (having diameters in the range between 500 and 700 nm). On the other hand, mainly NFs could be seen for S2, the titanate NFs prepared with high molecular weight (1.30×10^6) (Figure 1b) PVP. The diameters of fibers varied significantly (in the range of 200 nm to 720 nm) and a few flattened fibers could also be seen for S2 (Figure 1b). The titanate(G)-CNFs (S3) prepared with only 80 mg of G and the high molecular weight PVP (1.30×10^6) had larger proportions of NFs with diameters in the range 80 to 100 nm and randomly distributed beads (Figure 1c). On the other hand, FESEM image of titanate(G)-CNFs (S4)

(Figure 1d) prepared with 80 mg of G in a mixture of high and low molecular weight of PVP, showed the predominant existence of NFs (having an average diameter of 600 nm) with smooth surfaces (Figure 1d). Hence, it is concluded that the usage of mixture of PVP having low and high molecular weight in the presence of G resulted in Titanate (G)-CNFs without beads. FESEM images of S5 and S6 (prepared with different amount of G (40 mg and 120 mg) in a mixture solution containing low and high molecular weight of PVP show the presence of NFs without beads (Figure 1e,f). Hence, we have successfully optimized conditions for producing Titanate (G)-CNFs without beads.



Figure 1. FESEM images of electrospun samples; (a) S1, (b) S2, (c) S3, (d) S4, (e) S5, (f) S6.

It is observed that calcination (550 and 800 °C) of the as-electrospun Titanate NFs (S1 and S2) and Titanate (G)-CNFs (S4-S5) influences the morphology of the resultant composites (Figures 2a–d and 3a–d). FESEM images of S1 (550) and S1 (800) (Figures 2a and 3a) show the presence of randomly distributed micro/nanoparticles with smaller proportions of NWs. FESEM images of S2 (550) and S2 (800) (Figures 2b and 3b) inform the presence of larger proportions of NWs as compared with the NF proportions in S1 (550) and S1 (800) (Figures 2a and 3a). SEM images corresponding to S4 (550) (Figure 2c), S4 (800) (Figure 3c), S5 (550) (Figure 2d) and S5 (800) (Figure 3d) show the predominant presence of NWs. The TiO₂(G)-CNWs have rougher surfaces (Figure 2c, d and Figure 3c,d) attribute to the excessive grain growth at elevated temperatures. The average diameter of the TiO₂(G)-CNW showed dependency on two factors; (i) temperature of calcination and (ii) amount of G. Typically, increasing the temperature resulted in a decrease of the average diameters. The shortening of NWs informed that calcination could have caused the rupture of NWs. (Figures 2c and 3c). The average diameter of S4 (550) and S4 (800) was found to be 380 nm and 260 nm, respectively. This observation

is in accordance with the Ti-O-C-Ti- three dimensional networks generation during the titanate(G) CNF formation stage. On the other hand, SEM images of S5 (500) and S5 (800) (Figures 2d and 3d) revealed the presence of longer NWs as compared to the length of S4 (550) and S4 (800) (Figures 2c and 3c). The larger amount of G included in $TiO_2(G)$ -CNW is expected to prevent the dehydration of the inter-layered OH groups during the annealing process [51], resist the structural integrity of NWs and create, to a large extent, stable Ti-O-C-Ti- three dimensional networks in the titanate(G) CNF.



Figure 2. FESEM images of calcined samples; (a) S1 (550), (b) S2 (550), (c) S4 (550) and (d) S5 (550).



Figure 3. FESEM images of calcined samples; (a) S1 (800), (b) S2 (800), (c) S4 (800) and (d) S5 (800).

TEM images of S4 (550) (Figure 4a,e) and the elemental mapping of titanium (Figure 4b,e), carbon (Figure 4c,g) and oxygen (Figure 4d,h) are presented. TEM image of S4 (550) (Figure 4a,e) shows the NW diameter as ~90 nm and a length of up to few micrometers. The surface of NW is smooth. The presence of TiO₂ and G can be identified by the contrast (bright and dark) in the TEM images (Figure 4e). The dark spots can be identified for G, which suggests that G is distributed randomly in the entire regions of NW. The TEM image of S4 (800) (Figure 5a,e) informs us that the NW

diameter is significantly diminished as compared to the diameter of NW in S4 (550) and the surface is comparatively rougher than S4 (550). The TEM images of S4 (800) (Figure 5a,e) and the elemental mapping of titanium (Figure 5b,e), carbon (Figure 5c,g) and oxygen (Figure 5d,h) are presented in TEM elemental mapping of S4-550 (Figure 4b,d) and S4-800 (Figure 5b,d) confirmed the coexistence of the elements of titanium, oxygen and carbon in $TiO_2(G)$ NW. It should be pointed out that carbon exists only within the NW, while oxygen can be seen on the surface protrusions. The observation suggests that there can be surface hydroxyl groups on NWs. Figure 5 depicts the high resolution TEM (HRTEM) image of the S4 (550) (Figure 6a) and S4 (800) (Figure 6b) are used to infer the lattice fringes of the TiO₂ polymorphs and G. While the HRTEM image of S4 (550) (Figure 6a) informs the existence of anatase, rutile and G having lattice spacing of 0.35 nm (anatase (101) plane), 0.32 nm rutile (110) plane) and 0.226 nm (100 facet of G hexagonal lattice) [9,10], HRTEM image of S4 (800) (Figure 6B) shows rutile and G lattice spacing.



Figure 4. Typical high resolution TEM (HRTEM) images of the S4 (550) (**a**,**e**) and elemental mapping patterns of titanium (**b**,**f**), carbon (**c**,**g**) and oxygen (**d**,**h**).



Figure 5. Typical HRTEM images of the S4 (800) (**a**,**e**) and elemental mapping patterns of titanium (**b**,**f**), carbon (**c**,**g**) and oxygen (**d**,**h**).



Figure 6. HRTEM images showing the lattice fringes of anatase, rutile and graphene components in S4 (550) (**a**) and S4 (800) (**b**).

2.2.2. Microstructure

X-Ray Diffraction Analysis

The TiO₂ NWs and TiO₂(G)-CNWs obtained through annealing of the respective titanate fibers at 550 and 800 °C were characterized by X-ray powder diffraction technique, and their XRD patterns are shown in Figure 7a,b. The peaks corresponding to the crystalline phases of TiO₂, anatase and rutile, are identified in accordance with the references for these phases, JCPDS 21-1272 for anatase and JCPDS 21-1276 for rutile, in all the diffractograms, and labelled in Figure 7a,b. Several crystalline properties, such as the mass fraction percentage of anatase (X_A) and rutile (X_R) phases, the average crystallite size (t), the unit cell parameters (a, b and c) and the unit cell volume (V) are calculated and presented in Table 2 [52]. XRD patterns of 550 °C annealed samples (S1 (550), S2 (550), S4 (550) and S5 (550)) showed the predominant existence of peaks for the anatase phase, indexed as $2\theta = 5.2$ (101), 37.9 (004), 48.0 (200), 54.4 (105), 55.1 (221), 64.2 (310) and 68.9 (116) with a less intense rutile peaks $2\theta = 27.5$ (110) and 69.2 (112) (Figure 7a). The XRD peaks corresponding to rutile phases were very weakly intense in the 550 °C calcined TiO₂ NWs and TiO₂(G) CNWs than the commercial P25. Hence, the TiO₂ NWs and TiO₂(G) CNWs obtained from S1 (550), S2 (550), S4 (550) and S5 (550) were predominantly (~88%) having anatase phase structures. On the other hand, XRD patterns of 800 °C annealed samples (S1 (800), S2 (800), S4 (800) and S5 (800) (Figure 7b), exhibited peaks corresponding to the rutile phase, assigned as 27.5 (110), 36.0 (101), 39.2 (200), 41.0 (111), 44.0 (210), 54.0 (211), 57.0 (220), 64.2 (310) and 69.8 (112). The anatase peaks were virtually absent for 800 °C annealed samples (S1 (800), S2 (800), S4 (800) and S5 (800). Thus, the obtained TiO₂(G) CNWs after calcination at 800 $^{\circ}$ C contain pure rutile TiO_2 and confirmed the successful synthesis of pure $rTiO_2(G)$ CNWs. However, there are no separate peaks for G in the diffraction patterns of S4 (550), S5 (550), S4 (800) and S5 (800), possibly due to the low amount and low intensity of G peaks. Moreover, the characteristic peak of G at 24.5° may be superimposed or masked by the main peaks of TiO₂ phases [53].



Figure 7. X-ray diffraction patterns of the samples calcined at different temperatures; (**a**) S1 (500), S2 (500), S4 (500) and S5 (500) and (**b**) S1 (800), S2 (800), S4 (800) and S5 (800).

Table 2. Lattice parameters, unit cell volume, average crystallite size and anatase/rutile mass fraction obtained from XRD patterns of the samples in column 1.

Sample	Lattice Parameter			Unit Cell	Crystallite	Mass Fraction (%)		
	d-Spacing	a(Å)	b(Å)	c(Å)	Volume (A ³)	Size (t)(nm)	Anatase X _A	Rutile X _R
S1 (550)	3.515	3.782	3.782	9.499	136.78	20.95	90.14	9.86
S2 (550)	3.518	3.781	3.781	9.495	136.43	15.64	93.76	6.24
S4 (550)	3.488	3.776	3.776	9.486	135.25	20.95	87.82	12.18
S5 (550)	3.493	3.771	3.771	9.430	134.10	31.86	97.72	2.28
S1 (800)	3.250	4.594	4.594	2.959	62.450	49.52	1.00	99.0
S2 (800)	3.509	4.593	4.593	2.957	62.12	31.85	1.01	99.0
S4 (800)	3.507	4.593	4.593	2.959	62.42	31.85	Trace	100
S5 (800)	3.513	4.592	4.592	2.958	62.37	38.64	Trace	100

In order to understand the influences of calcination and G inclusion on the microstructures of the TiO₂ with different phase structures, XRD patterns for all samples were carefully analyzed. One can see that the crystallite sizes for TiO₂ increased upon increasing the calcination temperature (Table 2). The increased crystallite size is attributed to the thermally promoted crystallite growth at elevated temperatures. For the 550 °C calcined samples (S1 (550), S2 (550), S4 (550) and S5 (550)), the lattice parameters were in accordance with $a=b\neq c$ corresponding to the tetragonal crystal lattice with a, b, c values 3.78.3.78 and 9.50 A (Table 2), respectively. The 800 °C annealed samples (S1 (800), S2 (800), S4 (800) and S5 (800)) retained the tetragonal structure with distinctly different lattice parameters for a, b and c (Table 2). After 800 °C calcinations, the lattice parameters, especially a and b, increased from 3.78 Å to 4.94 Å. This observation is not normal since high temperature calcinations usually lead to lattice shrinkage due to the larger grain sizes. Also, the lattice parameter c significantly decreased from 9.50 to 2.96. Besides, the axial ratio, c/a, that represents the lattice symmetry, significantly decreased from 2.70 to 0.65 and, the unit cell volume decreased from ~136 to ~62. These alterations in lattice parameters observed upon high-temperature calcinations and G inclusions suggested the presence of defects [54]. Addition of a small amount of carbon impurity to TiO_2 in a controlled manner can be referred to as C-doping of TiO₂. There can be two possible doping carbon sites in TiO₂; (i) carbon at an oxygen site anion doping and (ii) carbon at a titanium site cation doping. The density

functional theory predicted that cation-doped carbon atoms can result in a carbonate-type structure, whereas anion-doped carbon atoms (substitution on the oxygen site) do not involve in any significant structural changes [54]. The G included in this work is expected to make carbonate type structural modifications. Due to carbon substitution on the oxygen, a visible-light response could be induced due to the appearance of an unoccupied impurity state occurring in the band gap, which can be beneficial in promoting photocatalytic degradation reactions. We invoked the possibility of energy level and optical property changes due to the calcination and G inclusion in the prepared rTiO₂(G) CNW.

Raman Spectroscopy

The results from XRD characterizations (Figure 7) implied that the existence of G and annealing temperatures influence the crystal phase of TiO₂ and also contribute to the inclusion of defects in crystal structure. To clarify these aspects, Raman spectra were recorded. Figure 8 shows the Raman spectra for S2, S4, S2 (800) and S4 (800) samples. Raman spectra of S2 and S4 did not show characteristic peaks for crystalline TiO₂ phase due to the amorphous nature and the presence of large extent of polymers. Raman spectrum of S2 (800) and S4 (800) (Figure 8) shows predominant characteristic peaks around ~140 cm⁻¹ (B1g), ~445 cm⁻¹ (Eg), ~610 cm⁻¹ (A1g), and a broad band around 240 cm⁻¹ for second-order effect that correspond to the rutile phase [55]. There exists a blue shift for the first two modes (Eg(1), B1g(1)) in the Raman spectrum of S4 (800) as compared to the samples S2 (800) suggesting the formation of hybrid structure in the case of S4 (800) due to the inclusion of G in the TiO₂ crystal lattice. It must be noted that Raman peaks of the S2 (800) correspond to pure rutile TiO₂, whilst that of S4 (800) correspond to the G included rutile TiO₂. We attribute the blue shifts in the Raman modes (Eg(1), B1g(1))) for S4 (800) to the oxygen vacancies as Eg(1) and B1g(1), modes are sensitive to O- O interactions [56]. As a result of possible sharing of oxygen at the interfaces between TiO₂ nanocrystals and the TiO₂/G, the TiO₂ crystal structure includes defects.



Figure 8. Raman spectrum of S2, S4, S2 (800) and S4 (800).

Raman spectroscopy was also employed for molecular morphology characterization of carbon inclusion in TiO₂ structure. As shown in Figure 8 (inset), two Raman peaks were located around ~1350 cm⁻¹ and ~1600 cm⁻¹ for the sample S4 (800) that are attributed to D and G bands [57]. While the G band is common to all sp2 carbon forms and provides information on the in-plane vibration of sp2 bonded carbon atoms, the D band indicates the presence of sp3 defects. This result confirms the inclusion of G in the S4 (800). The intensity ratio of the D and G bands (I_D/I_G) of was 0.757 for S4 (800). The significant intensity of D band in S4 (800) indicated that inclusion of G could result in chemical

linking to TiO_2 structure and the modify the sp² carbon network. Raman results (Figure 8) are in good agreement with the results of XRD (Figure 7).

2.2.3. Optical Properties

Diffuse Reflectance Spectroscopy

UV-vis diffuse reflectance spectra (DRS) measurements (Figure 9i) were used to infer the optical characteristics and to determine the optical band gap energy of the synthesized materials. Generally, the G included samples (S4 (550) and S4 (800)) samples exhibited broad absorbance in the visible region as compared to S2 (550) and S2 (800). The augmentation of absorbance in the visible light region up to 800 nm for (S4 (550) and S4 (800)) is attributed to the presence of G species, which act as a photosensitizer. In addition, the extent of visible region absorbance varied is higher for S4 (800) as compared to S4 (550). The results informed that the rutile transformation induces more visible light absorptions. The band gap of TiO₂ was evaluated from the intercept of the straight-line portion of the Kubelka–Munk plots (Figure 9ii) [49].

The band gap energy of S2 (550), S2 (800), S4 (550) and S4 (800) was determined to be 2.98 eV, 2.89 eV, 3.00 eV and 2.40 eV. The trend in band gap shows that S4 (800) has the lowest band gap (2.40 eV, corresponding to a visible light wavelength ~520 nm) among the studied materials. The decrease in the bandgap is ascribed to the existence of defect states induced by the Ti-O-Ti-C-skeleton included in the frame works and the increased percentage of the rutile phase, which has a smaller bandgap than the anatase phase [7,8,50,51].



Figure 9. (i) UV-visible diffuse reflectance spectrum and (ii) Kubelka–Munk plots of the calcined samples; (a) S2 (550) (b) S2 (800) (c) S4 (550) and (d) S4 (800).

Photoluminescence

Photoluminescence (PL) emission spectroscopy was used to study the charge transfer behavior of photo-induced electrons and holes in the S2, S4, S2 (800) and S4 (800) samples (Figure 10) which reveal the surface structure and excited state of the TiO₂ semiconductor and the TiO₂-G hybrid samples. It must be noted that S2 (800) and S4 (800) are the pure rutile TiO₂ and G included TiO₂ materials. Hence, the analysis of PL spectral of the S2, S4, S2 (800) and S4 (800) samples could reveal changes in the photoemission characteristics due to the G inclusion and rutile transformation. In general, a decrease in the PL intensity indicates the lowering of photo-induced electron-hole pair recombination rate and suggests the increase in photo-generated charged separation and hence increased photocatalytic activity. The spectra of all samples show a peak centered around 356 nm. There is an increase in

PL intensity upon conversion of S2 to pure rutile TiO_2 (Figure 10) samples S2 and S2 (800). This is consistent with the literature that suggests that pure rutile TiO_2 is less photoactive as compared to pure anatase and mixture of anatase and rutile TiO_2 . However, a significant decrease in PL intensity was observed between the samples S4 and S4 (800) (Figure 10). The lowering of PL emission intensity for S4 (800) as compared to S4 may be attributed to the role of G as an electron shuttle for rutile TiO_2 , preventing electron-hole recombination with a resulting higher photoactivity. PL spectrum of S4 (800) has the lowest emission intensity, suggesting highest photo activity for $TiO_2(G)$.



Figure 10. Photoluminescence spectrum of S2, S4, S2 (800) and S4 (800).

2.3. Photodegradation of NO_X under Visible Light

To compare the photodegradation of NO_x between the samples (S2, S4, S2 (550), S2 (800), S4 (550) and S4 (800), the NO_x removal measurements were monitored under visible light irradiation, and the results are shown in Figure 11. The NO_x removal efficiency is normalized in terms of area of light exposure and amount of photocatalyst used. Continuous lowering NO_x concentration was observed for uncalcined (S2, S4) and calcined S2 (550), S2 (800), S4 (550) and S4 (800) samples. In the first instance, the photocatalytic activities of the uncalcined samples (S2 and S4) were compared (Figure 9). S2 and S4 show similar NO_x removal tendencies over the time. The results inform us that inclusion of G at the titanate gel forming stage did not influence the NO_x removal. On comparing the photodegradation efficiency between S2 and S2 (550), it is clear that the NO_x removal efficiency did not improve significantly even after the conversion of titanate to anatase TiO₂ (as confirmed through XRD data (Figure 7a). The result is consistent with the assumption that anatase TiO_2 cannot show visible light photo degradation of NO_x because of its high optical band gap (3.40 eV). The visible light photo degradation of S4 (550) was significant compared to S2 (550). This clearly informs that inclusion of G in the anatase TiO₂ NW causes increased visible light degradation. This result corroborates the lowering of TiO₂ optical band gap because of the inclusion of G within the TiO₂ NW. A very interesting observation was made by comparing the NO_x photodegradation performances of S2 (550), S2 (800), S4 (550) and S4 (800). NO_x removal efficiency of S2 (550) and S2 (800) are closer to each other. Hence, the conversion of anatase TiO_2 NW to rutile TiO_2 NW did not improve visible light photo degradation of NO_x. However, strikingly significant photodegradation of NO_x was witnessed for S4 (800). The rate of removal of NO_x was much higher for S4 (800). Thus, through our results we demonstrated that $rTiO_2$ (G)NW can be used for the visible light assisted removal NO_x . It has been notified through several reports that photocatalytic activity of the anatase is superior compared with the rutile polymorph

due to the higher electron mobility, low dielectric constant, higher Fermi level, lower ability to adsorb oxygen, and higher degree of hydroxylation of the anatase and indirect electronic transitions [9,10]. Rutile is the TiO₂ polymorph that is most thermodynamically stable in a wide temperature range and at varied pressures and it is abundantly available; thus, there is need to evolve strategies to utilize a rutile polymorph for commercial and environmental applications. However, there are limited reports that focus on the photocatalytic activity of the rutile nanostructures.



Figure 11. NO_X removal efficiency under visible light irradiation.

Toma et al. [58] studied the removal of NO_x using TiO₂ Degussa P25 powder and reported a maximum NO_x removal efficiency of 4×10^{-4} ppm/m²/mg. The modified TiO₂ samples prepared in the present study (S2, S4, S2 (550), S2 (800), S4 (550), S4 (800)) showed extremely high photocatalytic NO_x removal efficiencies (>5.0 ppm/m²/mg) (Figure 11) than TiO₂ Degussa P25. Specifically, rTiO₂(G) CNW samples (S2 (800) and S4 (800)) are highly efficient for the removal of NO_x. Particularly, S4 (800) outperforms S2 (800) and other samples towards photocatalytic NO_x removal. We ascribe the following reasons for the supreme performance of rTiO₂(G) (800) (S4 (800)). Firstly, the TiO₂ in the S4 (800) is nanostructured with wire like morphology (Figure 3c) and expected to possess the advantage of high surface area. Secondly, the inclusion of G within TiO₂ begussa P25 powder exhibited NO_x removal only under UV light irradiation. However, S4 (800) exhibited excellent NO_x removal efficiency under visible light irradiation [58]. The intentional inclusion of carbon impurities within TiO₂ lattice has been reported to induce enhanced visible light photocatalytic activities [59,60]. The carbon dopant/impurity can exist as an anion by replacing the oxygen or as a cation occupying at interstitial lattice sites.

In the present work, the as-prepared $rTiO_2(G)$ CNW has three modifications in TiO_2 ; (i) morphology (nanostructured as NW), (Figure 3) (ii) phase transformations (anatase to rutile) (Figure 7) and (iii) inclusion of foreign atom (inclusion of carbon) (Figures 5, 7 and 8). All the three modifications synergistically make $rTiO_2(G)$ CNW (S4 (800)) as the visible light active and efficient photocatalyst. While the nanostructuring provides large surface area, the other two modifications (anatase-rutile phase transformation and carbon inclusion) contribute to the alteration of optical bad gap (Figure 9) leading to extended visible light absorption [61]. The G inclusion extends the visible light absorption and improves the photocatalytic properties through the role of electron mediator/sink. A plausible mechanism is also suggested for the photocatalysis of $rTiO_2$ (G) CNW based on the above considerations and experimental observations (Scheme 2). The bulk anatase and rutile materials could show UV light induced photocatalytic activities because of the wide band gaps (~3.20 eV for anatase and ~3.0 eV for rutile). On the other hand, the carbon inclusion in $rTiO_2(G)$ CNW generated mid gap energy states in between conduction and valence bands (Scheme 2) causing lower band gaps (~2.60 eV) (Figure 9). Besides, the included carbon framework extends the visible light absorption (Figure 9) and suppresses the hole-electron pair charge recombination. The excited electrons were effectively transferred for photochemical processes by the carbon mediation, which in turn increases the lifetime of hole-electron pairs and photocatalytic activities.



Scheme 2. A plausible mechanism for the visible light photocatalytic activities for $rTiO_2(G)$ composite nanowire (CNW) comprising of (a) carbon inclusion in the TiO_2 structure and (b) band energy modification due to carbon inclusion for the visible light photocatalytic activities for $rTiO_2(G)$ CNW.

Until now, several fundamental studies on synthesis, modification and applications have been reported on 1D TiO₂ nanostructured materials [52–54]. However, our present study is the first kind to demonstrate the visible light photoactivity of G composited rTiO₂ nanostructures. We attribute the following reason for the visible light activity of rTiO₂ (G)NW. The possible creation of oxygen vacancy in the TiO₂ lattice lowers the band gap [62]. In the present case, the chemical interaction of carboxylated G precursor during the in-situ growth of TiO₂ from titanium alkoxides can generate a loosely packed polymeric Ti–O–Ti-C- skeleton. Such Ti–O–Ti-C- skeleton formation makes the disturbed crystal growth can result in depletion of lattice oxygen. Therefore, the presence of G in the rTiO₂(G) NW can possibly induce crystal disorder, and to create oxygen vacancies, resulting in the remarkably enhanced visible light activity. Extensive studies are underway to gain deeper insight on the mechanism of photodegradation and visible light augmentation for TiO₂ based nanostructures.

3. Experimental

3.1. Materials and Methods

Acetone (94.0%) and ethanol (99.5%) were purchased from OCI, Korea. Titanium isopropoxide (97%), polyvinylpyrrolidone (molecular weight: 40,000 and 1.30×10^6) and graphene oxide (15–20 sheets, 40–10% edge oxidized) were obtained from Sigma Aldrich, Korea and used as received.

3.2. Characterization

The morphology of the samples was examined by field-emission scanning electron microscopy (FE-SEM, SU8200, Hitachi, Japan) and field-emission transmission electron microscopy (FE-TEM, Titan G2 ChemiSTEM Cs Probe, FEI Company). The crystal phases of the samples were examined by X-ray diffraction analyzer (D/Max-2500, Rigaku, Japan). The scanning angle 20 was varied from 5° to 70° with a step size of 0.02 and a dwell time of 1.5 sec. The working voltage, applied electric current and Cu K α radiation were 40 kV, 200 mA and 1.5406 Å, respectively. The band gaps of the samples were determined using adsorption data of thin films recorded by UV-Vis-NIR diffuse reflectance spectroscopy (Cary 5000, Agilent, Santa Clara, CA, USA) in the wavelength region 200 to 700nm. Raman spectra of samples were obtained in the range 100 to 2700 cm⁻¹ using a Raman spectrometer (inVia reflex, Reinshaw, Wotton-under-Edge, Glos, England), equipped with a 536 nm laser. Photoluminescence (PL) spectra of samples were obtained using a photoluminescence

Spectrophotometer (Spectra Pro 2150i, Acton Research, Lakewood Ranch, FL, USA) under an excitation line of 280 nm.

3.3. Visible LightPphotodegradation of NO_x

The experiment for the photodegradation of NO_x was carried out by the gas-bag A method (standardized by the Korea Photocatalyst Association). The experimental is schematically presented along with the practical set up (Scheme 3). Distilled water was added to 0.5 g of the prepared photocatalyst to sufficiently disperse the photocatalyst. The photocatalyst was coated on a 10 cm \times 10 cm glass plate and dried at 100 °C for 1 hour. Then, the photocatalyst coated glass plate was placed in a Tedlar bag having 3L volume. The standard nitrogen oxide gas was diluted with ordinary air to make 3L at a concentration of 1 vol ppm and the diluted nitrogen oxide gas was injected into the Tedlar bag. The Tedlar bag with the sample and the gas was placed in a stainless steel box. The sample was irradiated using the fluorescent lamp (Kumho Electric INC, three wavelength day light color, 17W) placed 30cm above the sample. The illuminance of the fluorescent lamp was 3,450 lm/m² on the sample surface. The concentration of NO_x was monitored with a NO_x analyzer (GV-100s, Gastec) every hour over a period of 6 hours.



Scheme 3. Pictorial and practical photodegradation of NO_x set-up.

4. Conclusions

In conclusion, the graphene (G) included rutile TiO_2 nanowires ($rTiO_2$ NW) of uniform diameters were fabricated by electrospinning of a polymeric solution prepared with low and high molecular weights and subsequent calcination at 800 °C. The pure rutile phase transformation occurred and the inclusion of G into $rTiO_2$ NW resulted in lattice strain and optical band gap narrowing. We attribute that the inclusion of G in titanate network and subsequent high temperature calcination (800 °C) resulted in the production of new energy states and narrowing the band gap. G with its electron accepting capability can suppress the recombination effectively. As a consequence, the visible light absorption and photoactivity greatly enhanced. Thus, our results provide a new insight into the improvement of photoactivity of rutile TiO_2 . We believe that our study would provide the basis for developing promising visible light photocatalysts based on rutile TiO_2 and to explore the utility of commercially available and cheaper rutile TiO_2 for prospective applications.

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