


Article

Catalytic Pyrolysis of Chilean Oak: Influence of Brønsted Acid Sites of Chilean Natural Zeolite

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Abstract: This paper proposes the Chilean natural zeolite as catalyst on bio-oil upgrade processes. The aim of this study was to analyze chemical composition of bio-oil samples obtained from catalytic pyrolysis of Chilean native oak in order to increase bio-oil stability during storage. In order to identify chemical compounds before and after storage, biomass pyrolysis was carried out in a fixed bed reactor at 623 K and bio-oil samples were characterized by gas chromatography/mass spectrophotometry (GC/MS). A bio-oil fractionation method was successfully applied here. Results indicate that bio-oil viscosity decreases due to active sites on the zeolite framework. Active acids sites were associated with an increment of alcohols, aldehydes, and hydrocarbon content during storage. Higher composition on aldehydes and alcohols after storage could be attributed to the occurrence of carbonyl reduction reactions that promotes them. These reactions are influenced by zeolite surface characteristics and could be achieved via the direct contribution of Brønsted acid sites to Chilean natural zeolite.

Keywords: bio-oil upgrade; Brønsted acids sites; Chilean natural zeolites; GC/MS characterization

1. Introduction

The increase in energy consumption as a consequence of global economic expansion, renewable energies must be widely explored in order to assure sustainable development of human race. In addition, the reduction of fossil fuel resources, the rise of atmospheric carbon dioxide levels, and the gradually emerging consciousness about environmental degradation has promoted novel strategies for the sustainable production of fuels, mainly from renewable sources. Among them, biomass possess an adequate availability for the large-scale sustainable production of liquid fuels [1,2], contributes to about 12% of the world's primary energy supply, and is claimed as the only renewable substitute of organic petroleum [3].

Biomass pyrolysis (thermal degradation of biomass by heat in the absence of oxygen), which results in charcoal (solid), bio-oil (condensed liquid), and fuel gas products, offers a convenient way to obtain liquid fuels, and it has become an essential area for the research and development of new processes [3]. Although bio-oil is a potential fuel, it cannot be used as such without prior upgrading due to its high viscosity, low heating value, corrosiveness, instability, and water content [4]. Among the different alternative methods that improve the bio-oil quality by lowering its oxygen content, zeolite cracking is one of the most promising options [5].

The preferred catalysts for bio-oil upgrading processes are synthetic zeolites, such as ZSM-5, HZSM-5, zeolite A, and zeolite Y [6]. It has been reported before that acidic zeolites (H-Y and H-ZSM5) increased the desirable chemical compounds in bio-oil, such as phenols, furans, and hydrocarbons, and reduced the undesired compounds, such as acids [7]. However, their high cost constitutes a disadvantage. That is why some researchers have investigated the use of natural zeolites on bio-oil upgrading processes [8–10].

Ates et al. (2005) confirmed that pyrolytic liquid yield increases when natural zeolite (clinoptilolite) is used as a catalyst, in comparison to non-catalyst tests. Messina et al. (2017) investigated the in-situ catalytic pyrolysis of peanut shells using natural (clinoptilolite) and modified zeolites to study the deoxygenation degree on bio-oil samples. Modified zeolite samples were obtained by ionic exchange with NH_4Cl in order to develop Brønsted acid sites on framework [5]. Rajić et al. (2013) studied the catalytic activity of Na-rich and MO-containing natural clinoptilolite (MO = nanoparticles of NiO, ZnO, or Cu_2O) in the hardwood lignin pyrolysis [11]. As seen, several studies have been performed to identify interesting biomass pyrolysis derivatives that could be used as bio-oils directly or as raw materials for chemical industries [12,13]. However, there have been no previous reports related to native oak or natural zeolites from Chile. Therefore, the main goal of this article is to analyze the chemical composition of bio-oil obtained from the pyrolysis of Chilean native oak so as to study the bio-oil stability during storage.

2. Results and Discussion

2.1. Biomass and Natural Zeolite Characterization

Biomass is a composite material of oxygen-containing organic polymers (cellulose, hemicelluloses, lignins, and extractives) and inorganic minerals. The weight percent of these components varies from one species to other. Chilean oak was characterized according to the aforementioned procedures, and the results of proximate (dry basis), ultimate, and elemental Analyses are summarized in Table 1.

Table 1. Biomass proximate (dry basis), ultimate, and elemental analyses.

Volatile Matter [wt %]	Fixed Carbon [wt %]	Ash [wt %]	GCV [MJ kg ⁻¹] ^a	GCV [MJ kg ⁻¹] ^b	Cellulose [%]	Extractives [%]	Lignin [%]	Hemicellulose [%] ^c	C	H	O	N
85.74	12.62	1.64	20.72	24.93	35.38	1.97	27.10	35.55	47.3	6.36	46.34	-

^a Dried at 378 K by 12 h; ^b Bio-char obtained by pyrolysis at 623 K by 30 min. Gross calorific value (GCV); ^c by difference.

Results obtained here are quantitatively similar to those reported previously, taking into consideration that the main structural chemical components (carbohydrate polymers and oligomers) constitute about 65–75%, lignin 18–35%, and organic extractives and inorganic minerals usually 4–10% [14].

Natural zeolite was characterized via different techniques, as mentioned. Characterization results are summarized in Table 2.

Table 2. Physico-chemical characterization of Chilean natural zeolite (NZ).

S [m ² g ⁻¹]	SiO ₂ ^a	Al ₂ O ₃ ^a	Na ₂ O ^a	CaO ^a	K ₂ O ^a	MgO ^a	TiO ₂ ^a	Fe ₂ O ₃ ^a	MnO ^a	P ₂ O ₅ ^a	CuO ^a	Si/Al
168.17	71.61	15.18	2.0	3.43	2.03	0.74	0.61	3.99	0.06	0.12	0.03	4.72

^a by XRF (X-ray fluorescence) (% w/w).

Zeolite surface area (S) was calculated with the Langmuir adsorption model using nitrogen adsorption data. The sample was outgassed at 623 K for 12 h prior to the measurements. XRD (X-ray powder diffraction) patterns indicated that the zeolite sample was highly crystalline, showing characteristic peaks of mordenite and quartz. The mordenite framework consists of two channel systems: the perpendicular channel system has 12 MR pores with dimensions of 6.7×7.0 Å, and the parallel channel system has 8 MR pores with dimensions of 2.9×5.7 Å. These channels are interconnected with small side pockets with a diameter of 2.9 Å [10]. X-ray fluorescence (XRF) identifies compensating cations (Na, K, Mg, Ca, Mg, Fe, and P) in the zeolite framework. The low Si/Al ratio in the zeolite framework was similar to those of Chilean natural zeolites reported previously [15].

2.2. Pyridine Adsorption Followed by DRIFT

The DRIFT (Diffuse Reflectance Infra-red Fourier Transform) technique allowed for the identification of Brønsted and Lewis acid sites on natural zeolite, as shown in Figure 1. A progressive

thermal desorption procedure was conducted in a DRIFT chamber in order to evaluate Brønsted and Lewis acid site strength. Pyridine-saturated samples were subjected to vacuum and temperatures of 373 K, 473 K, 573 K, and 673 K, starting from room temperature (RT). After each heating stage, samples were cooled down to 293 K and respectively spectrum was recorded. Interaction of the pyridine molecule with the Brønsted (Py-B) and Lewis (Py-L) acid sites were confirmed by the registered peaks, near 1540 and 1450 cm^{-1} , respectively. The band at 1456 cm^{-1} can be assigned to the adsorbed pyridine at the Lewis acid sites. In the same way, the band at 1539 cm^{-1} is due to the Brønsted acid sites, whereas the band at 1488 cm^{-1} could be attributed to both Lewis and Brønsted acidity. On the basis of the above, the presence of at least one type of Lewis acid site and one type of Brønsted site was concluded, as has been reported previously [16–18].

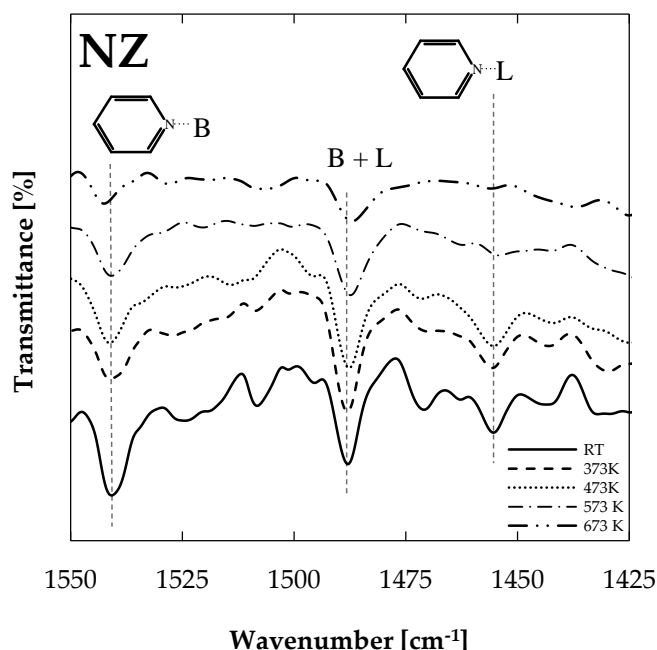


Figure 1. DRIFT spectrum of adsorbed pyridine on natural zeolite.

2.3. Thermal Behavior of Biomass

Figure 2 shows TG/DTG/DTA (Thermogravimetric/Derivative Thermogravimetric/Differential Thermogravimetric Analysis) profiles of thermogravimetric analysis of biomass (oak) in a nitrogen atmosphere. Three zones were identified: drying ($T < 383$ K) [not shown here]; pyrolysis (476–668 K), and passive pyrolysis ($T > 668$ K).

As regards wood composition, DTG shows two peaks corresponding to hemicellulose and cellulose in the active pyrolysis zone and the tailing zone associated with lignin degradation in the passive pyrolysis zone, as reported elsewhere [19].

The DTG profile calculated for biomass pyrolysis showed a shoulder, a peak, and a tail, clearly indicating that multiple reactions were involved. The overlapping peaks correspond to hemicellulose and cellulose degradation in the active pyrolysis stage, and the tailing zone is associated with lignin decomposition in the passive pyrolysis stage. Maximum degradation of hemicellulose occurs at $T_1 = 576$ K, which was calculated from the DTG shoulder and the D^2TG (second derivative of the weight loss) valley represented in Figure 2. On the other hand, $T_m = 628$ K indicates the temperature of the cellulose maximum degradation rate ($0.01 \text{ mg} \cdot \text{s}^{-1}$). A 59% of initial mass was removed at this temperature.

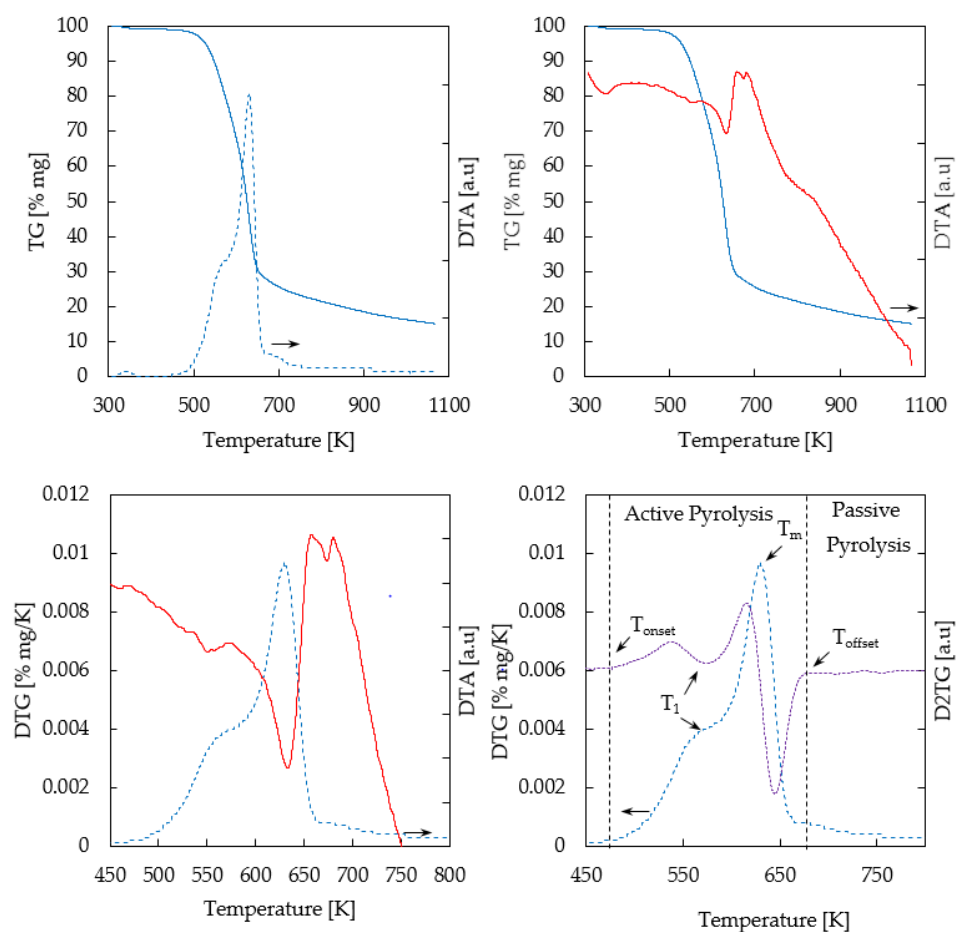


Figure 2. Thermogravimetric profiles of biomass sample. Solid blue line: TG; Solid red line: DTA; Dotted blue line: 1st TG derivative; Dotted purple line: 2nd TG derivative.

The second derivative of the weight loss (D^2TG) was applied in order to estimate temperature ranges for thermal degradation of Chilean oak main components (hemicellulose, cellulose, and lignin). Close to zero values on the D^2TG curve were established as the starting (T_{onset}) and end (T_{offset}) temperatures of the involved steps. Then, the active pyrolysis occurred between 476 and 668 K, releasing 84% (α_{offset}) of the volatile material from the oak samples. Considering this, all pyrolysis experiments were conducted at 623 K. Finally, after the TGA temperature program was carried out, the residual carbonaceous material was 13.9%.

2.4. Product Distribution during Chilean Oak Pyrolysis

Product distribution (bio-oil, permanent gases, and bio-char) for studied biomass (oak) were calculated from mass balance. Results are summarized in Table 3.

Table 3. Products distribution for oak pyrolysis at 623 K.

	Product Yield [% w]		
	Bio-Oil	Bio-Char	Permanent Gases
Non-Catalytic	37.58	31.44	30.98
Catalytic	44.18	29.78	26.03

Exp. Conditions: $m_{oak} = 9$ gr. N_2 flow = $60 \text{ cm}^3 \cdot \text{min}^{-1}$. Ramp rate = $10 \text{ K} \cdot \text{min}^{-1}$.

Catalytic experiments registered a higher bio-oil yield (44.1%) than non-catalytic assays (37.5%), in accordance with a previous study [8]. This also indicates a difference in chemical composition of

the gaseous stream obtained from catalytic runs, as a consequence of zeolite acid site interaction with derived chemical compounds.

2.5. Viscosity Variation during Bio-Oil Storage at Different Temperatures

Bio-oil samples obtained from non-catalytic and catalytic pyrolysis were stored (in sealed amber vials) at different temperatures (277 K and 353 K) for 507 h (3 weeks), in order to evaluate the effect of temperature on viscosity of samples. Results shown in Figure 3 represent the difference ($\Delta\mu$) between bio-oil viscosity at the end (μ_{507}) and after 3 h (μ_3) of storage.

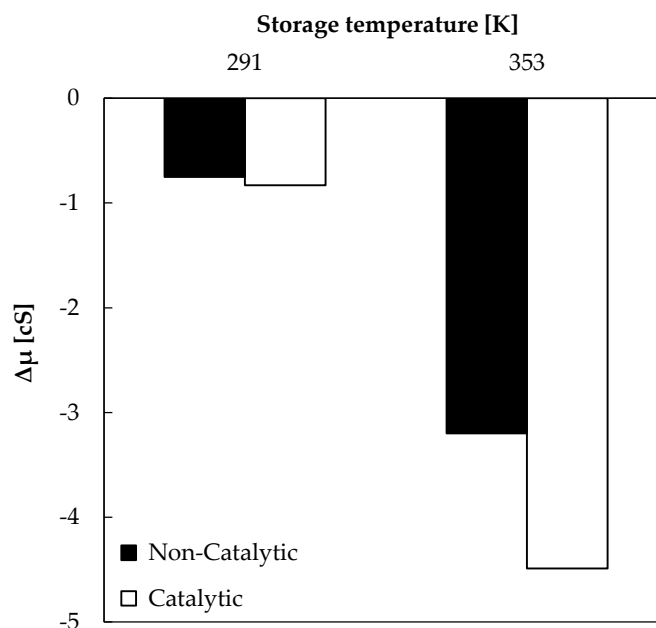


Figure 3. Viscosity decrease during bio-oil storage (507 h).

A general trend was observed here: the viscosity variation became higher when storage temperature increased. A greater viscosity decrease was registered for catalytic bio-oil stored at 353 K. Taking into consideration that the highest initial viscosity value (11.8 cS) was registered for catalytic bio-oil stored at 353 K, the viscosity variation could be associated with changes in bio-oil chemical composition during storage. On the other hand, bio-oil obtained from non-catalytic tests and stored at 353 K registered a viscosity of 8.78 cS after 3 h of storage. Viscosity decreases with high levels of water and low-molecular-weight compounds, and increases with high lignin concentrations of pyrolysis materials and insoluble solids. Below 353 K, viscosity increases linearly with temperature, in accordance with Figure 3 and the behavior of Newtonian fluids. However, over 353 K, some bio-oil compounds are volatilized and polymerization may occur [20,21]. Therefore, storage tests in this study were conducted with 353 K as the maximum temperature.

2.6. Chemical Composition of Stored Bio-Oil Samples

Several compounds were identified on bio-oil samples from oak pyrolysis at 623 K. In order to clarify the distribution of compounds among different fractions, compounds were distributed in different families: acids, alcohols, aldehydes, ketones, esters, ethers, and hydrocarbons, as commonly reported in other studies [22–26]. Table 4 shows the qualitative composition of bio-oil samples obtained from (non-catalytic and catalytic) pyrolysis and stored at 277 K for 3 months.

Table 4. Qualitative analysis of bio-oil obtained from (non-catalytic and catalytic) oak pyrolysis.

	Oak Pyrolysis	
	Non-Catalytic	Catalytic
Compounds registered on chromatogram	90	117
Oxygenated compounds	43	54
Non-oxygenated compounds	15	14
Unknown	32	49

A higher number of chemical compounds were registered on chromatograms of fractionated bio-oil samples from catalytic assays. Those compounds might be associated with additional surface reactions promoted by active acid sites in the natural zeolite framework. Acid sites thus might play a key role in catalytic pyrolysis, leading to the transformation of original species obtained from non-catalytic oak pyrolysis. Furthermore, natural zeolites with lower Si/Al ratios have been shown to be effective in cracking reactions during pyrolysis reactions [5,27].

Figure 1 shows collected spectra after each heating procedure applied to pyridine-saturated samples. A higher peak was registered at 1539 cm^{-1} , and a very small peak was observed at 1456 cm^{-1} for outgassed samples at 673 K, confirming the higher strength of Brønsted acid sites in comparison with Lewis acid sites in the natural zeolite sample. Thus, stronger Brønsted acid sites will cause bond breakage, transforming oxygenated compounds into other species. Stronger sites are needed here, considering that oxygenated compound removal is limited by the C–O bond breakage possibility and also the C–O bond strength varies from one family to other (e.g., the strength of C–O bonds attached to an aromatic ring in phenols or to aryl ethers is greater than that of bonds attached to an aliphatic C in alcohols or aliphatic ethers [28]). Brønsted acid sites are claimed as responsible for acid catalyzed reactions such as cracking, dimerization, cyclization, and dehydrocyclization [29].

The high oxygen content (about 35–40% and distributed in several compounds) in bio-oils is responsible for the low calorific value, corrosiveness, and instability [4,30]. On the other hand, a higher water content, a less water-insoluble components, and an increase in alcohols composition reduces bio-oil viscosities during storage [31,32]. Boucher et al. (2000) demonstrated that the addition of methanol reduces the density and viscosity of bio-oils, increasing the stability [33]. It has been reported that methanol or ethanol additions to bio-oil samples constitute a simple method of viscosity control [34].

A semi-quantitative GC/MS analyses of fractionated bio-oil samples was conducted here in order to identify chemical compounds. Figure 4 shows the area percentage of the main compound families in bio-oil samples, obtained from non-catalytic and catalytic pyrolysis runs. It can be seen that some compounds families (alcohols, aldehydes, and hydrocarbons) are higher on catalytic runs. On the other hand, ketone, ester, and ether concentrations decrease from non-catalytic to catalytic runs.

After three months of storage, the area percentages of the main compound families from the non-catalytic bio-oil sample were as follows: alcohols (7.28%), aldehydes (2.59%), ketones (19.84%), esters (14.82%), hydrocarbons (42.59%), and ethers (12.84%). On the other hand, the catalytic bio-oil sample composition was as follows: alcohols (31.84%), aldehydes (7.61%), ketones (3.86%), esters (9.56%), hydrocarbons (46.02%), and ethers (1.11%). As Figure 4 shows, the composition of hydrocarbons, aldehydes, and alcohols of catalytic bio-oil samples are higher than those obtained for non-catalytic samples. The higher viscosity variation registered (see Figure 3) for catalytic bio-samples during storage could be associated with a higher alcohol content, considering the aforementioned contribution of alcohols to bio-oil viscosity. Furthermore, the higher composition of hydrocarbons could be achieved via the direct contribution of acid sites to the zeolite samples. Ketone composition was lower in catalytic bio-oil samples. Other authors have previously reported that biomass pyrolysis using acidic zeolites as a catalyst produces fewer ketones than non-catalytic runs [29]. It is suggested in the literature that compositional changes in bio-oil samples are due to potential aging reactions (e.g., organic acids form esters with alcohols removing water; aldehydes form oligomers and resins, aldehydes and phenolic compounds form resins and water, aldehydes and proteins form oligomers) [35].

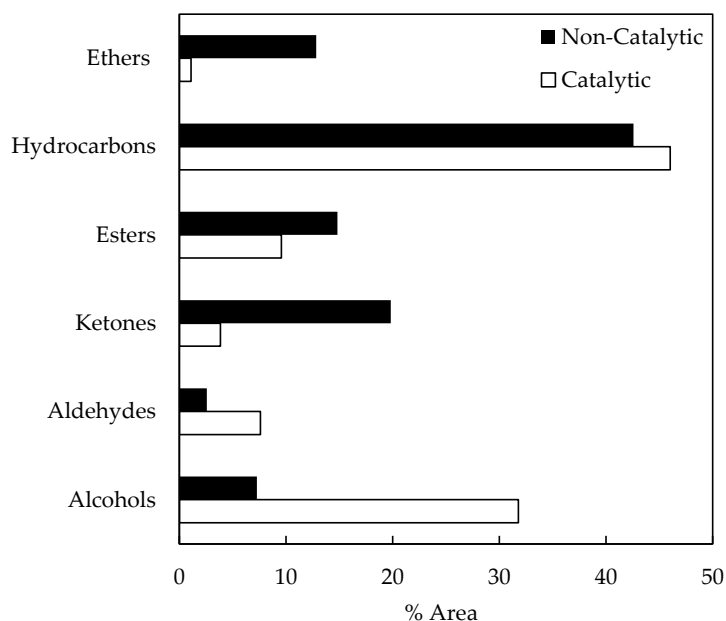


Figure 4. Compound families in stored bio-oil samples.

A detailed register of main compounds on different families is shown on Table 5. Identified compounds in bio-oils are distributed in more than 200 species, depending on the raw material and pyrolysis conditions (temperature, residence time and heating rate). Compounds summarized here have also been reported in other articles [20,22,23].

Listed compounds in Table 5 are mainly oxygenated chemicals with different functional groups including hydroxyl, phenolic hydroxyl, carboxyl, carbonyl, methoxy, ethoxy, oxygen-containing heterocyclic, and unsaturated double bonds. Those species contain a large portion of unsaturated bonds, promoting additional reactions during storage [36]. In order to study this singularities, the composition of catalytic bio-oil samples were analyzed by the aforementioned GC/MS procedure, before and after three months of storage.

Table 5. Main components of bio-oil obtained from (non-catalytic and catalytic) oak pyrolysis.

* Fam.	Compounds	% Area		Compounds	% Area	
		N-C	Cat.		N-C	Cat.
Alc	1,2-Benzenediol		1.43	(S)-3-Ethyl-4-methylpentanol		22.54
	1,2-Benzenediol, 3-methoxy-	1.25		3-Furanmethanol		1.45
	Cerulignol	12.75	0.57	p-Ethyl guaiacol		19.07
	Guaiacol	3.02	10.92	1-Heneicosanol		34.96
	4-Ethylguaiacol	3.01		2-Methoxy-4-vinylphenol		2.44
	4-Vinylguaiacol	2.05		5-tert-Butylpyrogallol		23.11
	Homoguaiacol	3.82		Furyl alcohol	1.73	4.66
	Isocroesol	0.27	13.99	o-Guaiacol		2.7
	Methoxyeugenol	5.31	46.09	p-Methylguaiacol		3.12
	o-Benzenediol	1.14		Pyrogallol 1-methyl ether		1.18
	Syringol	4.02	29.94			
Ald	2-Heptadecenal		35.96	Butanedial (Succinaldehyde)	0.3	3.61
	Furfural	8.76	9.4	Syringaldehyde	1.53	0.74
	Vanillin	1.38	0.35	Furfural, 5-methyl	1.61	1.75
K	1,2-Cyclopentanedione, 3-methyl	1.15	10.42	2,4,6-Tris(1,1-dimethylethyl)-4-methylcyclohexa-2,5-dien-1-one	5.34	
	2-Cyclopenten-1-one, 2-hydroxy	1.05	6.23	Acetosyringone		1.65
	Ethanone, 1-(3-hydroxy-4-methoxyphenyl)	16.1		2-Hydroxy-2-methyl-4-pentanone/Tyranton	82.39	4.34
	4-Hydroxy-2-pentanone	2.72		4-Heptanone, 3-methyl-		0.76
	1,2-Cyclopentanedione		1.34			
Es	Acetol acetate	0.32	0.42	Isopentyl 2-methylpropanoate		61.68
	Butanoic acid, 3-methylbutyl ester	21.15		Isopropyl acetate		3.89
	Propanoic acid, 2-methyl-, 2-methylbutyl ester	59.91				
Et	3,4,5-Trimethoxytoluene	0.2		Furan, tetrahydro-2,5-dimethoxy-	0.1	
	Benzene, 1,4-dimethoxy	0.8		Propane, 2-ethoxy-	69.75	
	Benzene, 1,2,3-trimethoxy-5-methyl-		7.73			

Table 5. Cont.

* Fam.	Compounds	% Area		Compounds	% Area	
		N-C	Cat.		N-C	Cat.
HC	Docosane	28.25	29.22	Pentane, 2-methyl-	3.02	
	Heneicosane	4.11	3.18	Tetracosane	45.17	42.68
	Heptacosane	20.58	19.93	Tricosane	32.51	28.87
	Hexacosane	26.71	30.26	Undecane	2.56	2.59
	Hexadecane	4.9		triacontane	2.71	
	Icosane	13.85	10.55	Butane, 2,2-dimethyl-		79.01
	Nonacosane	9.39	10.21	Cetane		4.91
	Octacosane	13.07	14.52	2-Hexene, 3,5,5-trimethyl		15.78
	Pentacosane	26.18	29.32	Hexane, 2-methyl-	2.02	

* Alc: Alcohols; Ald: Aldehydes; Ke: Ketones; Es: Esters; Et: Ethers; HC: Hydrocarbons; N-C: Non-Catalytic; Cat.: Catalytic.

The data in Figure 5 represent compositional changes of compound families during storage of catalytic bio-oil samples. After the catalytic run ($t = 0$), the area percentages of compound families of the bio-oil sample were as follows: alcohols (30.14%), aldehydes (2.69%), ketones (35.74%), esters (0.66%), hydrocarbons (16.73%), and ethers (3.48%). On the other hand, the catalytic bio-oil sample ($t = 3$ months) composition was as follows: alcohols (31.84%), aldehydes (7.61%), ketones (3.86%), esters (9.56%), hydrocarbons (46.02%), and ethers (1.11%). The higher composition of aldehydes and alcohols after storage could be attributed to the occurrence of carbonyl reduction reactions that promotes them. In the same way, ester composition increased during storage probably due to alcohol and acid reactions. Registered acid composition was very low, apparently as a consequence of simultaneous alcohol–acid and ketone–acid reactions, considering that ketone composition also decreased during storage.

Based on theoretical backgrounds, the main reactions responsible for bio-oil aging are as follows: esterification (alcohols with organic acids forming esters and water); transesterification (exchanging of alcohol and acid groups in a mixture of two or more esters); homopolymerization (aldehydes reacting with each other to form polyacetal oligomers and polymers); hydration (aldehydes or ketones mixed with water react to form hydrates); hemiacetal formation (alcohol with an aldehyde forming hemiacetal); acetalization (aldehydes and alcohols reacting to form acetals); and phenol/aldehyde reactions [20,36]. These types of reactions increase the average molecular weight, viscosity, and water content. Moreover, phase separation can eventually occur in the long-term storage of bio-oils [28].

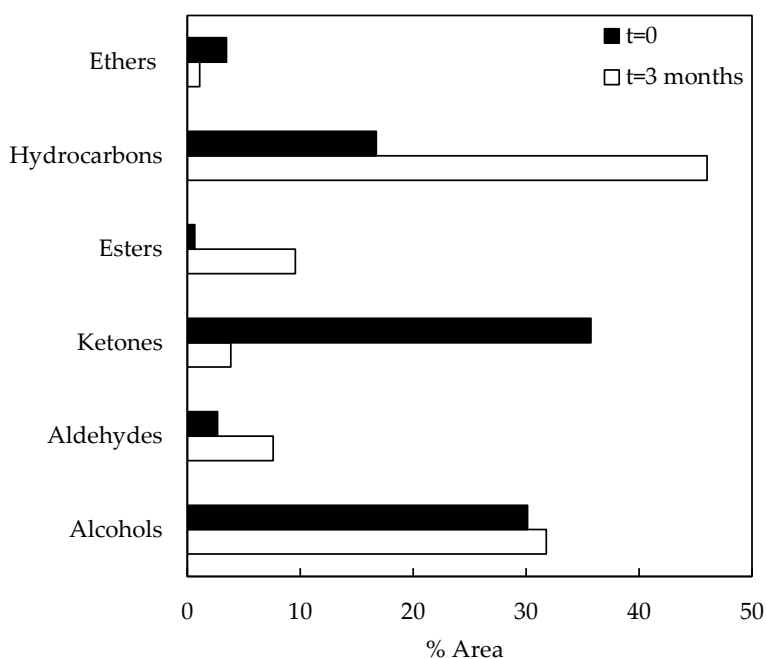


Figure 5. Compound families of catalytic bio-oil samples (before and after storage).

3. Materials and Methods

Biomass samples from Chilean native oak (*Nothofagus obliqua*) were obtained from a single tree, donated by Miraflores Angol Ltda. from Angol, Chile. Samples were subjected to size reduction by sawing, chipping, grinding, and sieving to achieve a granulometry lower than 2 mm. Then, samples were dried at 313 K for 48 h and stored until further use. Biomass properties were obtained by the following standard methods: humidity (UNE-EN 14774); ash content (UNE-EN 14775) and calorific value (UNE-EN 14918). Elemental and proximate analysis were conducted in accordance with UNE-EN 15104 and ASTM D 3172-73(84) standard methods, respectively [37,38]. Thermogravimetric analysis of biomass was performed with a thermal analyzer (Shimadzu DTG-60H, CROMTEK, Santiago, Chile).

Chilean natural zeolite (supplied by Minera FORMAS, Santiago, Chile) was ground and sieved to 0.3–0.425 mm, then rinsed with ultrapure water, oven-dried at 398 K for 24 h, and finally stored in a desiccator until further use. Zeolite samples were characterized via nitrogen absorption at 77 K, X-ray powder diffraction (XRD), and X-ray fluorescence (XRF). Nitrogen adsorption isotherms at 77 K were obtained on a Micromeritics Gemini 3175 (UDEEC, Concepción, Chile). XRD was performed with a Bruker AXS Model D4 ENDEAVOR diffractometer (UDEEC, Concepción, Chile), equipped with a copper X-ray tube and an Ni filter, in order to evaluate mineralogical and structural frameworks. XRF, using a RIGAKU Model 3072 spectrometer (UDEEC, Concepción, Chile), allowed for the determination of bulk chemical composition of natural and modified zeolites. Characterization assays were conducted according to procedures previously described [15,39,40].

Additionally, zeolite samples were characterized by pyridine adsorption followed by DRIFT (Diffuse Reflectance Infra-red Fourier Transform) in order to confirm acid sites in the zeolite framework. Samples were saturated ex-situ by exposure to pyridine vapors in a closed flask for 12 h. Spectra were obtained using a Nicolet Avatar 370 MCT with a smart collector accessory, a mid/near infrared source, and a mercury cadmium telluride (MCT-A) photon detector at 77 K (liquid N₂). Zeolite samples were mixed with KBr powder (10% *w/w* zeolite/KBr) prior to pelletizing procedure. Excess of physisorbed pyridine was removed in a vacuum oven prior to sample loading. Samples were placed in the DRIFT cell holder and degasified under vacuum at 373 K for 10 min, in order to eliminate physisorbed moisture during manipulation of samples.

To adsorb water or any other compound, natural zeolite samples were outgassed before the experiments by heating at 823 K for 2 h. Pyrolysis experiments were conducted in a cylindrical reactor using 9 mg of biomass. The heat ramp rate and the N₂ (Indura, 99.998%, Temuco, Chile) flow were 10 K·min^{−1} and 60 cm³·min^{−1}, respectively. Pyrolysis experiments were carried out using the experimental system shown in Figure 6. Biomass was heated from room temperature to 623 K and was kept isothermal for 30 min. Zeolites were outgassed at 623 K for 2 h prior to experiments. Bio-oils samples were obtained by condensation of vapors using a closed flask (60 cm³) at 253 K using an experimental system shown in Figure 6. Pyrolysis product fractions were quantified gravimetrically and gaseous fraction was calculated by difference.

Taking into consideration the several species identified on bio-oil samples, a solvent fractionation method was used here in order to separate some of wood-extractive derived compounds, considering reported articles [14,41,42]. Bio-oil was diluted with ultrapure water in a ratio of 1:1 (*v/v*) and centrifuged at 3300 rpm for 5 min in a LW SCIENTIFIC ULTRA 8V apparatus (UCT, Temuco, Chile). Then, water-soluble supernatant was removed and discarded with a syringe. The water-insoluble phase of the bio-oil was added in an SPE cartridge (UCT-CUSIL 500 mg/10 cm³) in order to carry out a solid extraction stage using a manifold vacuum system. The SPE column was eluted with 10 cm³ of each solvent in the following sequence: hexane, cyclohexane, diethyl ether, dichloromethane, ethyl acetate, acetone, and acetonitrile. All solvents used here were Lichrosolv grade (Merck, Santiago, Chile).

Eluted samples were analyzed by gas chromatography/mass spectrophotometry (GC/MS) (UCT, Temuco, Chile) in order to identify chemical species, using a Shimadzu QP2010-plus apparatus. GC/MS was configured under the following conditions: an HP5-MS fused silica capillary column with dimensions of 30 m × 0.25 mm × 0.25 mm; an oven temperature starting at 308 K, rising to 453 K at

5 K·min⁻¹, and then up to 573 K at 20 K·min⁻¹; an injector temperature of 523 K with a split ratio of 25:1; helium (Indura 99.999%) as a carrier gas at pressure mode control (10 kPa) and a flow rate of 1 cm³·min⁻¹; a transfer line and ion source at 523 K; electron energy at 70 eV in SCAN mode ($m/z = 35\text{--}500$ amu). A quadrupole mass detector was operated in an electron impact ionization mode. Data was obtained using GCMSsolution (v2.53) and mass spectra laboratory databases (NIST08 and NIST08s). Computerized matches were manually evaluated by comparing mass spectra and the Kovatz retention index (RI). The Kovatz RI was calculated based on the retention times of the n-alkanes series (C7–C30, Sigma-Aldrich 49451-U, Santiago, Chile) under the same sample chromatographic conditions.

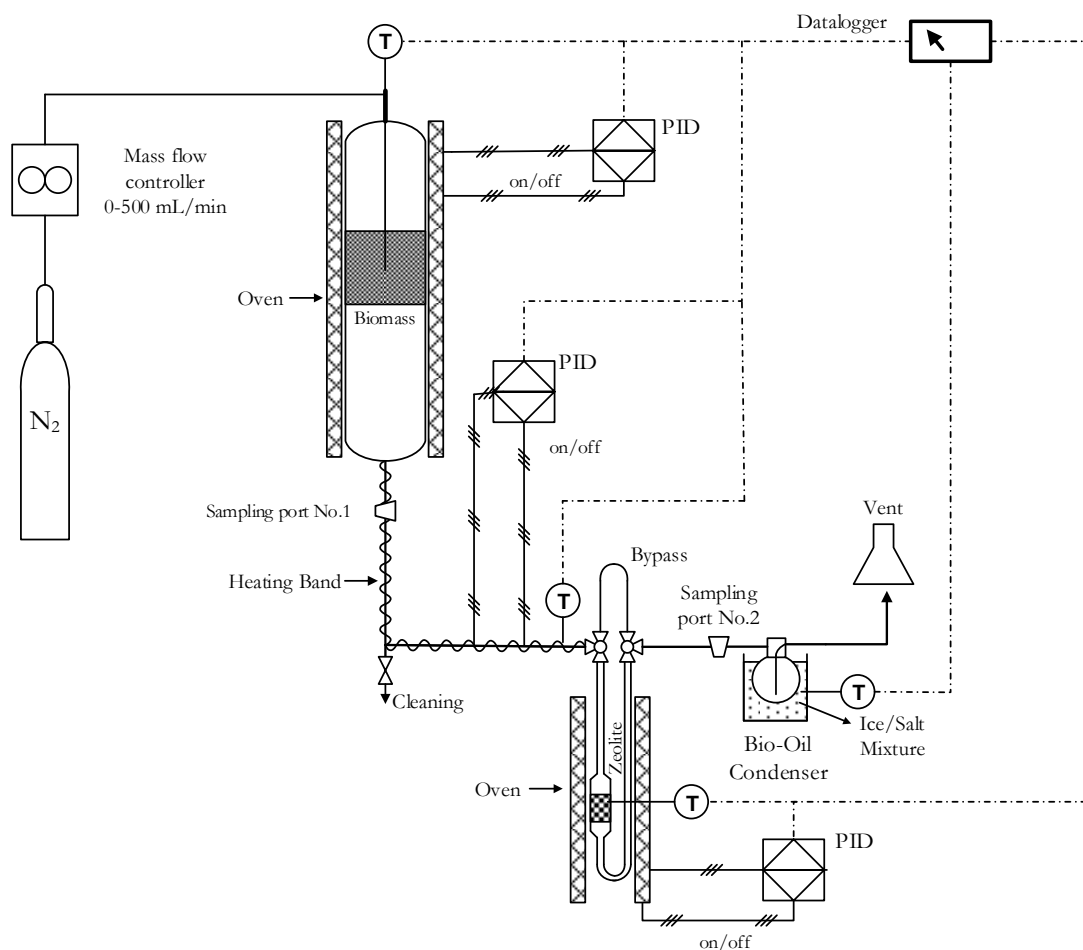


Figure 6. Experimental system.

The viscosity of bio-oil samples was evaluated at different temperatures and storage times. The inclined plane test (IPT) was adopted here, as a quick method to measure kinematic viscosity. A homemade device was developed for this purpose, placing a glass surface in a 45° plane structure. This technique has been previously used for the estimation of viscosity [43]. A calibration curve for the homemade device was obtained using commercial oil samples with known viscosities.

4. Conclusions

To our knowledge, this is the first report of Chilean oak catalytic pyrolysis using Chilean natural zeolite as catalyst. Pyrolysis assays were successfully carried out in the experimental system, designed and made for this study. Brønsted acid sites play a key role on bio-oil upgrade, increasing the bio-oil yield and the composition of hydrocarbons, alcohols, and aldehydes on catalytic bio-oil samples.

The fractionation method developed here becomes crucial to understanding such complex matrices of compounds in oak-derived bio-oils.

Bio-oils are a sustainable source of future energy requirements and value-added chemicals. Thus, Chilean natural zeolites can be considered alternative catalysts that improve bio-oil stability and quality, considering the positive contribution to the viscosity and chemical composition of catalytic bio-oil samples registered in this work.

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