

Supplementary Information

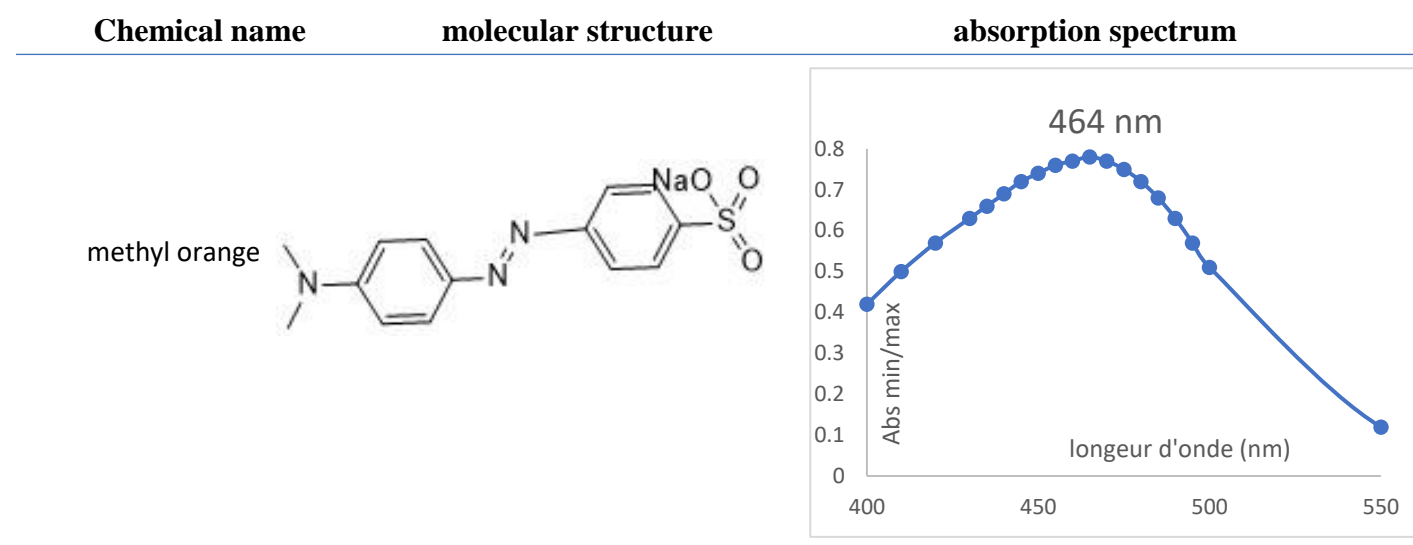


Figure S1. Molecular structure and absorption spectrum of methyl orange MO.

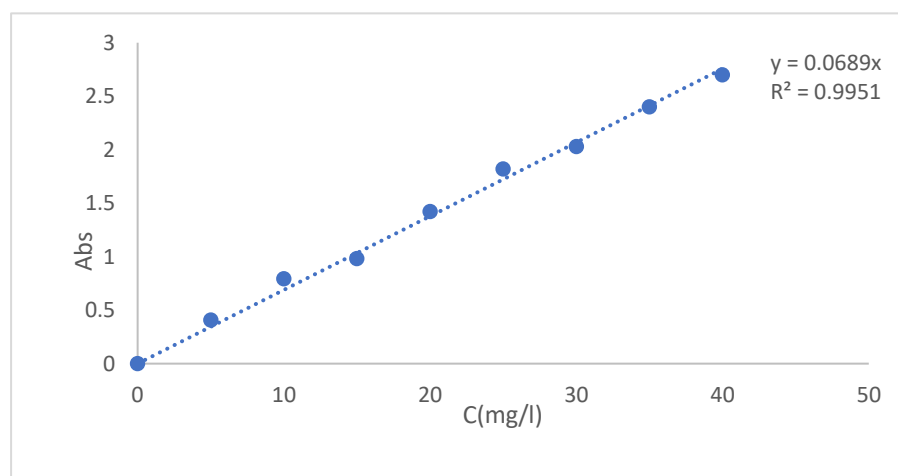


Figure S2: Calibration curve of methyl orange dye at 464nm wavelength

Prediction and Optimization of Electro Fenton process parameters using a BBD experimental design

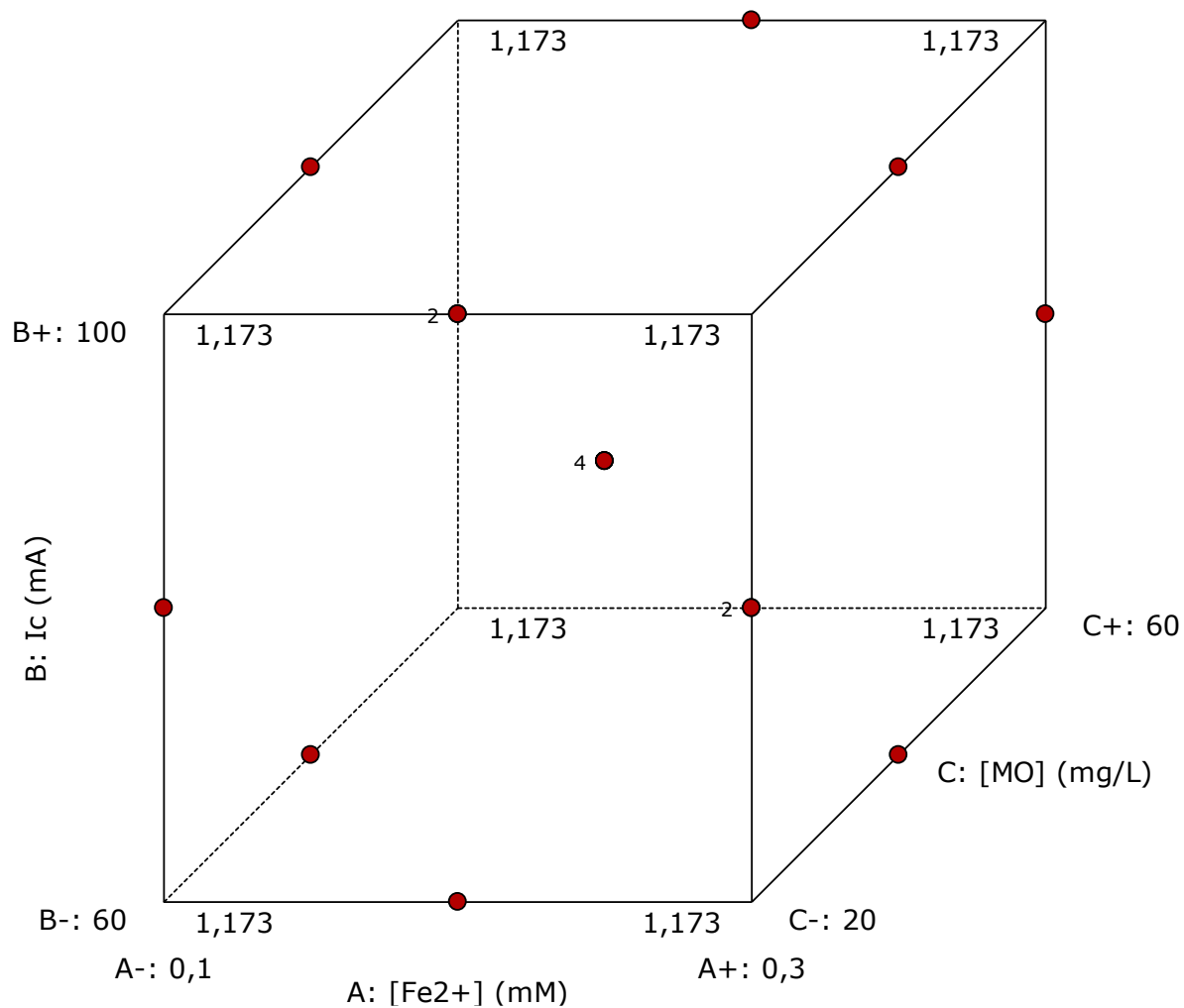
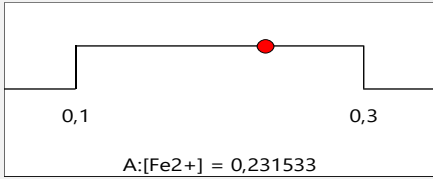
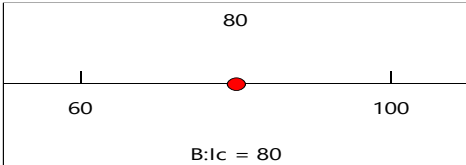
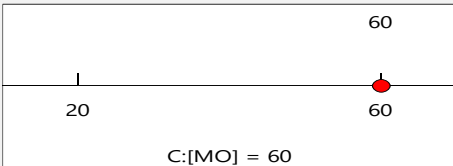
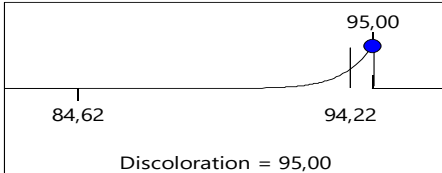


Figure S3: geometrical location of the experimental points of the BBD design.

Table S1: Experimental design matrix and response

	Factor 1	Factor 2	Factor 3	Response 1	
Run	A:[Fe ²⁺]	B:I _c	C:[MO]	Dis coloration rate (%)	
	mM	mA	mg/L	Experimental	Predicted
1	0,2	60	60	93,00	95,06
2	0,2	100	20	85,27	85,90
3	0,2	80	40	91,94	90,48
4	0,1	100	40	85,50	87,88
5	0,3	80	60	94,20	96,32
6	0,1	60	40	88,72	89,23
7	0,2	60	20	87,11	87,25
8	0,3	60	40	94,22	93,08
9	0,1	80	60	94,19	92,46
10	0,2	80	40	91,98	90,48
11	0,2	80	40	91,94	90,48
12	0,3	100	40	93,83	91,74
13	0,2	100	60	93,07	93,72
14	0,2	80	40	91,94	90,48
15	0,1	80	20	84,62	84,65
16	0,3	80	20	86,20	88,50

Table S2: Optimization constraints using the desirability function:

Name	Goal	Importance	Graphe
$[\text{Fe}^{2+}]$	is in range [0,1 - 0,3]	3	 <p>A: $[\text{Fe}^{2+}] = 0,231533$</p>
I_c	equal to 80 mA	3	 <p>B: $I_c = 80$</p>
[MO]	equal to 60 mg/L	3	 <p>C: $[\text{MO}] = 60$</p>
Discoloration rate	Target = 95%	5	 <p>Discoloration = 95,00</p>