



Article Influences of Ni Content on the Microstructural and Catalytic Properties of Perovskite $LaNi_xCr_{1-x}O_3$ for Dry Reforming of Methane

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Abstract: Perovskite oxides were widely used as precursors for developing metal-support type catalysts. It is attractive to explore the catalytic properties of the oxides themselves for dry reforming of methane (DRM). We synthesized LaNi_xCr_{1-x}O₃ (x = 0.05–0.5) samples in powder form using the sol-gel self-combustion method. Ni atoms are successfully doped into the LaCrO₃ perovskite lattice. The perovskite grains are polycrystalline, and the crystallite size decreases with increasing Ni content. We demonstrated that the LaNi_xCr_{1-x}O₃ perovskites show intrinsically catalytic activity for DRM reactions. Reducing the Ni content is helpful to reduce carbon deposition resulting from the metal Ni nanoparticles that usually coexist with the highly active perovskite oxides. The CH₄ conversion over the LaNi_{0.1}Cr_{0.9}O₃ sample reaches approximately 84% at 750 °C, and the carbon deposition is negligible.

Keywords: heterogeneous catalysis; perovskite phases; intrinsic activity; dry reforming of methane; coke resistance

1. Introduction

Dry reforming of methane (DRM) is an important reaction that converts two greenhouse gases, CH₄ and CO₂, to valuable syngas, H₂ and CO, with an H₂/CO ratio close to 1, which is suitable for synthesizing long-chain hydrocarbon chemicals through the Fischer-Tropsch reaction [1,2]. DRM is also attractive in saving the cost of CO₂ separation when CO₂-rich CH₄ gas, such as biogas, is used as a feedstock to produce syngas [3,4]. Catalysts play a crucial role in a DRM reaction because both CH₄ and CO₂ are very stable molecules, and the reaction kinetics at economic reaction temperatures will be very sluggish without a high-performance catalyst. A DRM reaction is endothermic. To achieve acceptable CH₄ and CO₂ conversions limited by thermodynamics, the reaction needs to be carried out at temperatures typically higher than 600 °C [5]. Side reactions, such as the CH₄ decomposition reaction (CH₄ = 2H₂ + C) and the Boudouard reaction (2CO = CO₂ + C), may result in coking that will deactivate the catalysts or even block the reactor [6,7]. The reverse water–gas shift side reaction (RWGS, CO₂ + H₂ = CO + H₂O) always occurs simultaneously with DRM, which reduces the H₂/CO ratio to lower than 1. Thus, an ideal catalyst for DRM should be highly active, coking resistant, and thermostable [3].

Ni is the most investigated transition metal element for a DRM reaction because of its high catalytic activity and low cost compared to noble metals. However, supported Ni nanoparticles that act as catalytic active centers in metal-support catalysts suffer from coking and sintering problems [8–10]. Perovskite oxides were widely used as precursors for developing metal-support type catalysts because the in situ formation of highly dispersed Ni nanoparticles on oxide support may improve the activity and suppress coking [11,12]. What is more, the feasible application of doping of noble or non-noble metal atoms in perovskite precursors can improve the catalysts by further reducing the size of active



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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). metal nanoparticles, introducing active oxygen species in the support, and tailoring the metal-support interactions [13–17]. It has been reported that small Ni nanoparticles have strong anti-coking resistance [18]. An extreme case is that the single-atom catalyst with isolated Ni atoms dispersed over hydroxyapatite (HAP) is highly active and completely coke-resistant during high-temperature DRM [18].

Other than the usual metal-support type catalysts and single-atom catalysts, it is reported that perovskite oxides with the general formula ABO₃ (A: lanthanide or alkaline earth metal; B: transition metal) show intrinsic activity for many reactions [19–21]. Perovskites have good flexibility and diversity in their chemical composition and can accommodate solid defects, such as vacancies at both the cation and anion sites [22,23]. The B-site transition metals on the surface are believed to be the active centers owing to the exposed d electron orbitals (e.g., Ni 3d). Considering that the B-site transition metals embedded in the perovskite lattice are atomically dispersed, we can expect to develop highly active and anti-coking catalysts for DRM. For instance, Ni-containing perovskites have been developed and proved to be highly active [22,24]. However, the usual Ni-containing perovskites, such as LaNiO₃ and La(NiFe)O₃, are not stable under DRM conditions and will be over-reduced to metal-support catalysts [8,25,26]. On the other hand, perovskite LaCrO₃ is very stable in both reducing and oxidizing environments, but it is catalytically inert for DRM [27,28]. We recently demonstrated that Ni-containing perovskite oxides in the twodimensional submonolayer (SML) form, such as LaNiO_{Δ}-SML and La(NiCo)O_{Δ}-SML, can be stabilized by a perovskite LaCrO₃ support and used for catalyzing a DRM reaction [29]. The interesting point is that Ni atoms in the low-valent oxide form are highly active and anti-coking for a DRM reaction, even though the long-term stability of LaNiO_{Λ}-SML needs to be further improved. Understanding the microstructural and catalytic properties of such materials will pave an attractive way for us to explore atomically dispersed catalysts.

In the present work, perovskite $LaNi_xCr_{1-x}O_3$ (x ≤ 0.5) catalysts were synthesized and characterized. The influences of the Ni content on the microstructural and catalytic properties for catalyzing the DRM reaction are discussed. The intrinsic activity of perovskite oxides is confirmed.

2. Results and Discussion

2.1. Crystalline Structure and Specific Surface Areas

Figure 1a shows that the XRD patterns of all the fresh $LaNi_xCr_{1-x}O_3$ (x = 0.05–0.5) samples are dominated by a well-defined ABO₃ perovskite phase with the space group of Pbnm (LaCrO₃: JCPDS 00-71-1231). The peaks at approximate 22.9°, 32.6°, 40.1°, 46.7°, 52.6°, 58.1°, and 68.4° correspond to (002), (112), (022), (004), (222), (132), and (224) planes, respectively. The NiO phase appears as x increases to above 0.2, and the intensity of the NiO peak increases with x, indicating that the solubility of Ni cations in the perovskite is limited (see the right panel of Figure 1a). However, no La₂CrO₆, La₂O₃, or its derivatives can be detected, indicating that the perovskite is B-site deficient or that the La₂O₃ or its derivatives exist in an amorphous form. As x increases, the XRD diffraction peaks of the perovskite slightly shift to higher 2 θ angles. For example, the (022) peak belonging to the perovskite becomes broadened and shifts slightly from 40.3 to 40.7° as x increases from 0.1 to 0.5 (see the right panel of Figure 1a), suggesting that the perovskite lattice shrinks as more Cr is replaced by Ni because the standard six-coordinate ionic radius of Ni³⁺ (0.60 Å) is smaller than that of Cr³⁺ (0.615 Å). This phenomenon agrees with that reported by Yang [30].

To understand the microstructural evolution of the catalysts induced by the H₂ activation and DRM reaction, we examined the XRD patterns of the reduced and used catalysts. As shown in Figure 1b,c, the main features of the catalyst remain the same as those of the fresh catalyst. The perovskite phase dominates the XRD, and no La₂O₃ or its derivatives can be detected, indicating that the LaCrO₃ perovskite structure is very stable. The Ni phase observed in the reduced and used samples with $x \ge 0.2$ (shown in the right panel of Figure 1b,c, magnified by 20 times) comes from the reduction of NiO, as well as the Ni atoms exsolved from the LaNi_xCr_{1-x}O₃ perovskite. No Ni phase can be observed in the samples with $x \le 0.1$, which should be because of the very low Ni content or the Ni atoms being highly dispersed. The increased intensity in the XRD diffraction peak at approximately 26.3° for the $x \ge 0.2$ used samples indicates that heavy carbon deposition occurred in the catalysts when the Ni loading was high (see the right panel of Figure 1c).



Figure 1. XRD patterns of fresh (a), reduced (b), and used (c) $LaNi_xCr_{1-x}O_3$ samples. The time on stream of used samples is 10 h, except for the x = 0.5 sample, which has a 4.5 h time on stream due to heavy carbon deposition. The lattice planes labeled in the figure are those of the perovskite phase except otherwise specified. Perovskite: orthorhombic, Pbnm, JCPDS 00-71-1231. NiO: Cubic, Fm-3m, JCPDS 00-89-7130. Ni: Cubic, Fm-3m, JCPDS 00-87-0712.

Table 1 shows the average crystallite sizes of the perovskite in the fresh, reduced, and used samples calculated by refining the (002), (112), (022), (004), and (132) XRD peaks with MDI Jade software. The average crystallite size of the fresh sample decreases with increasing Ni content. This is because the periodicity of the LaCrO₃ perovskite lattice is disturbed by the doping of Ni atoms. The defects produced around the dopant may create charge imbalance and oxygen vacancies and introduce lattice strain, which in turn increase the amorphous nature leading to the decrease in the crystallite size [31]. As an increasing

number of Ni ions are doped into the perovskite lattice, the increased concentration of solid defects impedes the grains from growing larger [32]. The same changing trend of the crystallite size with Ni content was also observed in the reduced and used samples. It is interesting to note that the average crystallite sizes of the used samples are smaller than the corresponding fresh ones even though they were sintered under DRM conditions at 750 °C for many hours. This should be related to the migration and aggregation of the point defects (zero dimension, 0D), such as Ni ions and O vacancies. These point defects may aggregate into larger ones, leaving behind aggregated defects inside the perovskite grains, such as dislocations (1D), grain boundaries (2D), or even microcracks, which make the crystalline grains smaller. It is also possible that Ni ions and O vacancies migrate from the inside of a LaNi_xCr_{1-x}O₃ crystalline grain out to the surface or interface, making the perovskite grain smaller and denser.

x in LaNi. Cr. O	Average Crystallite Size/nm					
$x \lim Lat V_x C_{1-x} C_3 = $	Fresh	Reduced	Used			
0.05	29.1	26.1	28.4			
0.1	25.8	25.8	19.3			
0.2	21.1	21.8	16.0			
0.3	15.1	17.3	16.3			
0.4	13.7	14.9	12.4			
0.5	12.7	13.9	12.0			

Table 1. The average crystallite size of fresh, reduced, and used $LaNi_xCr_{1-x}O_3$ samples.

Note: The average crystallite sizes in Table 1 were determined from the (002), (112), (022), (004), and (132) XRD peaks.

Different from the changing trend of the perovskite crystallite size determined by XRD, the BET-specific surface area of fresh $LaNi_xCr_{1-x}O_3$ samples is between 7–10 m² g⁻¹, and it did not show an increasing trend with the Ni content (see Table 2), indicating that the perovskite grains are polycrystalline, so the BET surface area did not change much. The relatively smaller BET-specific surface area is common for perovskite powders prepared by the sol–gel combustion method because the synthesis process temperature is high [33].

Table 2. The BET-specific surface area of fresh $LaNi_xCr_{1-x}O_3$ samples.

x in LaNi _x Cr _{1-x} O ₃	Specific Surface Area (m 2 g $^{-1}$)	Correlation Coefficient
0.05	9.7	0.9999
0.1	9.4	0.9977
0.2	7.2	0.9984
0.3	9.4	0.9996
0.4	9.9	0.9997
0.5	9.5	0.9998

2.2. Microstructure

Figures 2 and 3 compare some typical HR-TEM images and relative EDS mapping of Ni in the fresh and used $LaNi_xCr_{1-x}O_3$ samples for x = 0.1, 0.3, and 0.5. Both the fresh and used samples mainly consist of perovskite grains, which can be confirmed by matching the spacing between the fringes in the HR-TEM images to the d-spacing determined by XRD. Solid defects, including grain boundaries, can be found, especially in the samples with high Ni content, confirming that the perovskite grains are polycrystalline (see Figures 2c and 3c). The EDS mapping images of the fresh samples (Figure 2 and Figures S1, S3, S5, and S6 in Supplementary Materials) show that La, Cr, Ni, and O elements are distributed homogeneously in the perovskite grains. Nevertheless, NiO grains can be observed in the fresh samples with high Ni contents (x = 0.3 and 0.5). These NiO grains are recognized in the regions with a brighter Ni signal and weaker Cr and La signals in the



EDS mapping images, for example, see Figure S5 (x = 0.5). This observation agrees with our XRD analyses.

Figure 2. TEM and EDS mapping images of fresh $LaNi_xCr_{1-x}O_3$ samples with x = 0.1 (**a1-a3**), 0.3 (**b1-b3**), and 0.5 (**c1-c3**). The first row shows TEM images, and the second row shows the corresponding magnified images of green squares in the first row. The third row shows EDS mapping images of Ni elements in the first row. The d-spacing values and their corresponding lattice planes of the perovskite oxides are labeled in the magnified TEM images.



Figure 3. TEM and EDS mapping images of the used $LaNi_xCr_{1-x}O_3$ samples with x = 0.1 (**a1–a3**), 0.3 (**b1–b3**), and 0.5 (**c1–c3**). The first row shows TEM images, and the second row shows the corresponding magnified images of green squares in the first row. The third row shows EDS mapping images of Ni elements in the first row. The d-spacing values and their corresponding lattice planes of the perovskite oxides are labeled in the magnified TEM images.

After the catalysts were used for DRM reactions, we can see many Ni-rich regions from the EDS mapping corresponding to the dark regions in the HR-TEM images (Figure 3b,c). The Ni-rich regions share the same lattice with the perovskite grains. It has been proven in our recent work that these regions are two-dimensional (2D) perovskite oxide, LaNiO_Δ submonolayers (SML), which are highly active for DRM reactions [29]. The surface coverage of SMLs increases with x in the LaNi_xCr_{1-x}O₃ samples. In addition to SMLs on the surface of perovskite grains, we can also see many Ni metal particles and filamentous carbon in the samples with high Ni content (Figures S7 and S8, x = 0.5). Some of the Ni nanoparticles are detached from the perovskite grains by filamentous carbon, indicating that the filamentous carbon is very likely induced by the Ni nanoparticles and that the interaction between the metal Ni nanoparticles and the perovskite support is weak. No deposited carbon can be observed in the SML regions, suggesting that SMLs have a good anti-coking ability. Considering that the Ni ions in the SML are embedded in the perovskite-like oxide, we think the atomic-scale dispersion of Ni ions should help suppress the nucleation and growth of filamentous carbon, which is harmful to a DRM reaction.

2.3. Electronic Structure

Ni is the active element in the LaNi_xCr_{1-x}O₃ catalysts. The surface distribution of Ni and its interaction with neighboring atoms can be characterized by the surface-sensitive XPS technique. We use Ni 3p spectra for the characterization because the stronger Ni 2p XPS spectra overlap heavily with La 3d [34]. Figure 4a shows the Cr 3s and Ni 3p XPS spectra of fresh and used samples. As expected, the surface Ni content increases with x in both the fresh and used samples. It is noted that the surface Ni contents of the used samples are less than those of the corresponding fresh samples, indicating that some of the Ni atoms aggregated into large particles and that the lateral size of the metal Ni nanoparticles is larger than the probing depth (2–5 nm) of XPS [29].



Figure 4. XPS spectra of the LaNi_xCr_{1-x}O₃ sample with x = 0.1, 0.3, and 0.5. (a) Cr 3s and Ni 3p spectra. (b) Cr 2p spectra. (c) O 1s spectra. The top half of Figure 4 shows the used samples, and the bottom half shows the fresh samples.

The energy separation (ΔE) (Table 3) of the Cr 3s multiplet splitting spectra depends on the charge transfer between Cr and Ni atoms in the LaNi_xCr_{1-x}O₃ perovskite and has a positive correlation with the Ni content in B-sites of LaNi_xCr_{1-x}O₃ [29]. ΔE increases with x in the fresh samples, indicating that the Ni content in the perovskite phase increases, and some of the Ni atoms may even exist in the NiO phase, as evidenced by the above XRD analyses. The ΔE of the used samples is smaller than that of the fresh samples, indicating that some of the Ni atoms are exsolved from the perovskite phase.

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x in LaNi _x Cr _{1-x} O ₃	ΔE of Cr 3s for Fresh Samples (eV)	ΔE of Cr 3s for Used Samples (eV)
0.1	4.2	3.8
0.3	4.5	4.0
0.5	5.0	4.6

Table 3. ΔE of Cr 3s for fresh and used LaNi_xCr_{1-x}O₃ samples in Cr 3s spectra.

Figure 4b shows the Cr 2p XPS spectra of fresh and used samples of x = 0.1, 0.3 and 0.5. The strong spin–orbit interaction splits the Cr 2p main peaks into Cr $2p_{3/2}$ and Cr $2p_{1/2}$ doublets separated by ~10 eV. The Cr 2p spectra of the fresh sample show two sets of Cr 2p doublets that belong to Cr^{3+} and Cr^{6+} , respectively. The peaks located at approximately 576 eV (Cr $2p_{3/2}$) and 585 eV (Cr $2p_{1/2}$) can be ascribed to Cr^{3+} , while the peaks located at approximately 580 and 589 eV arise from Cr^{6+} [35,36]. Although the Cr^{6+} XPS peaks in the fresh samples are prominent, especially in the samples with high Ni content, we did not detect any Cr^{6+} compounds in the XRD (see Figure 1). This is because La₂CrO₆ mainly exists on the surface of the perovskite, which can easily be detected by XPS [37].

 Cr^{6+} increases with Ni content in the fresh catalysts should be related to the charge disproportion effect in the perovskite [38]. In the fresh catalysts, Ni³⁺ and Cr³⁺ occupy the B-site of perovskite LaNi_xCr_{1-x}O₃ and are stabilized by the BO₆ octahedral crystal field. However, Ni³⁺ tends to become Ni²⁺ because Ni²⁺ is a stable oxidation state of Ni. The reduced Ni oxidation state will in turn drive the Cr³⁺ to Cr⁶⁺ to keep charge neutrality in the perovskite. This charge disproportion effect is more likely to happen at the surface region because the surface lattice relaxation weakens the crystal field, and thus reduces the stability of Ni³⁺ and Cr³⁺. This explains why the Cr⁶⁺ is sensitive to XPS but not XRD, as well as why Cr⁶⁺ increases with Ni content in the fresh catalysts.

After the DRM test, most of the Ni atoms are exsolved from the perovskite lattice out to the surface, and thus the charge disproportion effect between Ni and Cr no longer dominates the oxidation state of Cr. What is more, the DRM atmosphere is a relatively reducing atmosphere (with H_2 and CO in the product). Thus, no Cr^{6+} can be observed by XPS in the used catalysts because it is reduced to Cr^{3+} .

Figure 4c shows the O 2p XPS spectra of the fresh and used $LaNi_xCr_{1-x}O_3$ samples with x = 0.1, 0.3 and 0.5. The peak around 529 eV, denoted as O_{lat}, can be assigned to lattice oxygen (O^{2-}) in the perovskite and NiO oxides, while the peak around 531 eV, denoted as O_{ads}, comes from surface adsorption oxygen species and other hydroxyls (OH) and carbonate species (CO_3^{2-}) , whose intensity reflects the concentration of oxygen vacancy in the perovskite [39,40]. The surface oxygen species usually relate to defects/oxygen vacancies since they can act as absorption centers [41]. The peak at about 533 eV is usually considered to be correlated to adsorbed molecular water [42]. The area ratio of O_{ads}/O_{lat} (Table S1) in the XPS spectra increases with the Ni content in the fresh samples, suggesting that there are more oxygen vacancies in the samples with high Ni content. Or in other words, δ in LaNi_xCr_{1-x}O_{3- δ} increases with x, indicating that the perovskite becomes more oxygen deficient as more Ni atoms are doped. The used samples show a smaller O_{ads}/O_{lat} ratio as compared to the fresh ones, indicating that some oxygen vacancies migrated out of the perovskite with the exsolvement of Ni atoms. It is reported the active oxygen species related to the oxygen vacancies help reduce carbon deposition [43]. However, as we see in Figure 4c and Table S1 that the O_{ads}/O_{lat} ratio in the used samples increases with Ni content, while we know from the XRD, TEM, and TPO (will be discussed later) analyses that carbon deposition is more severe in the high Ni content samples. Thus, the increases in O_{ads}/O_{lat} ratio cannot compensate for the increased carbon deposition trend that resulted from the increase in Ni loading.

2.4. Reducibility

Figure 5 shows the TG and DTG profiles of fresh $LaNi_xCr_{1-x}O_3$ samples obtained by H₂-TPR measurements. The TG profiles show that the samples are reduced in two steps.

The first step is between 200 and 360 °C, and the second step is between 370 and 570 °C. Correspondingly, two well-resolved peaks are observed in each of the DTG profiles. Based on the above XRD analysis and literature survey [44,45] we can assign the low-temperature reduction step to the reduction of Ni³⁺ to Ni²⁺ in the LaNi_xCr_{1-x}O₃ perovskite and the high-temperature step to the reduction of NiO to Ni. Thus, we see that both the Ni content in the perovskite and the amount of NiO increase with x in the LaNi_xCr_{1-x}O₃ samples, and the Ni content in the perovskite is higher than that in NiO. It is also noted that no clear reduction step corresponding to the reduction of Ni²⁺ to Ni⁰ in the LaNi_xCr_{1-x}O₃ perovskite can be resolved up to 900 °C in the TPR profiles, indicating that Ni²⁺ is rather stable in the perovskite and difficult to reduce to Ni⁰. Stojanović et al. [45] reported that LaNi_xCr_{1-x}O₃ compounds with x < 0.5 did not reduce to nickel metal in an H₂ atmosphere at <900 °C. Nevertheless, the slowly decreasing trend in the TG profiles in the high-temperature section suggests that at least some of the Ni²⁺ cations in the perovskite were gradually reduced to Ni⁰ at high temperatures.



Figure 5. H₂-TPR profiles of fresh LaNi_xCr_{1-x}O₃ samples. (a) Thermogravimetric curve (TG). (b) First-order derivative on the TG curve.

2.5. Catalytic Performance

Figure 6a,b shows that for the x = 0.1–0.3 samples, the CH₄ and CO₂ conversions are stable within the 10 h on stream test. When the Ni loading is very low (x = 0.05), the CH₄ and CO₂ conversions show a decreasing trend. Nevertheless, the very high initial activity of the x = 0.05 samples indicates that the dispersion of Ni atoms on the catalyst surface is very high. The fast drop in the activity of the x = 0.05 sample should be because the Ni-support interaction is not strong enough to prevent the migration and aggregation of the highly dispersed Ni atoms [29]. Similar quick deactivation behavior in very low Ni loading catalyst was also observed in Ni/CeO₂ [46]. On the other hand, when the Ni loading is too high (x = 0.4 and 0.5), the DRM reaction fails to proceed long because of the blockage of the fixed bed reactor by carbon deposition. The CH₄ conversions over the x = 0.4 and 0.5 samples increase sharply at the end of the test, indicating that the CH₄ decomposition side reaction dominates the carbon deposition side reactions. The H₂/CO ratio, H₂ selectivity, and carbon balance are also shown in Figure 6c–e, which will be discussed later. The mass loss in the TPO profiles (Figure 6f) between approximate 500–700 °C reflects the amount of deposited carbon, which increases remarkably with Ni content.



Figure 6. DRM performance of LaNi_xCr_{1-x}O₃ under different conditions. CH₄ conversion (**a**), CO₂ conversion (**b**), H₂/CO ratio (**c**), H₂ selectivity (**d**), and carbon balance (**e**) as a function of time on stream during the DRM reactions over LaNi_xCr_{1-x}O₃ with different x values at 750 °C. (**f**) TPO profiles of used LaNi_xCr_{1-x}O₃ samples.

To investigate the influence of Ni loading on the catalytic performance, we compared the CH_4 and CO_2 conversions, H_2/CO ratio, H_2 selectivity, and carbon balance of the x = 0.05-0.5 catalysts at 2 h on stream (Figure 7). The CH₄ conversion slightly increases from 83% to 87% as the Ni loading increases from x = 0.05 to 0.5, implying that a higher Ni loading is favorable for the main DRM reaction. The CO_2 conversion shows the same changing trend as that of CH₄ conversion but is a little higher than the CH₄ conversion owing to the RWGS side reaction. Meanwhile, the H_2/CO ratio also increases from 89% to 92%. The H_2/CO ratio for all the samples is smaller than 1 because of the RWGS side reaction ($H_2 + CO_2 = CO + H_2O$), which consumes H_2 and generates an extra amount of CO. The H₂ selectivity, which depends on the H₂ supply from the converted CH₄ and the amount of H_2 consumed by the RWGS reaction, is around 95% for all the catalysts. The carbon balance is very close to 1 but shows a slightly decreasing trend with increasing Ni content due to carbon deposition. The carbon deposition rate of the catalysts can be more precisely determined from the TPO results (see Figure 6f) and is also illustrated in Figure 7. The carbon deposition rate shows a monotonous and quick increase from $0.02 \text{ mg}_{\text{C}} \text{ g}_{\text{cat}}^{-1} \text{ h}^{-1}$ (x = 0.05) to 76.2 mg_C $\text{g}_{\text{cat}}^{-1} \text{ h}^{-1}$ (x = 0.5) with increasing Ni loading. Thus, the x = 0.1 sample is preferred because it has a relatively low Ni loading (2.5 wt%) and shows high catalytic activity and negligible carbon deposition.



Figure 7. Changes in CH₄ conversion, CO₂ conversion, H₂/CO ratio, H₂ selectivity, carbon balance and carbon deposition with x in LaNi_xCr_{1-x}O₃ at 750 °C. Condition: 12 L g⁻¹ h⁻¹, CH₄:CO₂ = 1. The data reported in Figure 7 are those collected at a reaction time of 2 h.

The temperature-dependent activity of the x = 0.1 sample is shown in Figure 8. The CH_4 and CO_2 conversions are very close to the thermoequilibrium values from 600–850 °C, indicating that the catalyst is highly active. As expected, the H_2/CO ratio and H_2 selectivity increase with temperature because a high temperature favors the main DRM reaction. The carbon balance is very close to 1 indicating that the x = 0.1 sample has good anticoking properties. Moreover, we also tested the DRM performance of the x = 0.1 sample without H_2 activation (Figure 9). It is interesting to see that the sample shows an equivalent catalytic activity in terms of CH_4 and CO_2 conversions, H_2/CO ratio, H_2 selectivity, and carbon balance compared to its counterpart with H_2 activation. The close CH_4 and CO_2 conversions indicate that the DRM main reaction dominates the total reaction while the RWGS side reaction is minor, as evidenced by the relatively high H_2/CO ratio. The selfactivation behavior of the sample implies that the LaNi_xCr_{1-x}O₃ perovskite oxides are highly active for a DRM reaction before the formation of SMLs and metal Ni nanoparticles. This should be because the perovskites are oxygen deficient, especially on the surface. Oxygen vacancies will drive the Ni cations embedded in the perovskite into their lower oxidation states, making the Ni 3d electron orbitals open to the reactants.



Figure 8. Temperature-dependent catalytic performance of the as-reduced LaNi_{0.1}Cr_{0.9}O₃ catalyst between 600–850 °C. Condition: 12 L g⁻¹ h⁻¹, CH₄:CO₂ = 1.



Figure 9. DRM catalytic performance of LaNi_{0.1}Cr_{0.9}O₃ without H₂ activation. Condition: 750 °C, 12 L g⁻¹ h⁻¹, CH₄:CO₂ = 1.

We compared our catalysts with those reported in the literature applied to DRM under similar conditions (Table 4). The optimized $LaNi_{0.1}Cr_{0.9}O_3$ with a low Ni loading performed well among the reported catalysts.

Table 4. DRM cata	ytic	performance,	as reported	in	the li	iterature.
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Catalyst	GHSV	Temperature (°C)	CH ₄ Conv (%)	CO ₂ Conv (%)	Ref.
LaNiO ₃	$15 \mathrm{L}\mathrm{g}^{-1}\mathrm{h}^{-1}$	750	99	95	[11]
LaNi _{0.8} Mn _{0.2} O ₃	$15 \mathrm{Lg}^{-1} \mathrm{h}^{-1}$	750	97	95	[11]
LaNi _{0.4} Ce _{0.6} O ₃	$12 L g^{-1} h^{-1}$	800	93	93	[12]
La _{0.6} Ce _{0.4} Ni _{0.5} Fe _{0.5} O ₃	$12 L g^{-1} h^{-1}$	750	62	72	[14]
La _{0.6} Ce _{0.4} Ni _{0.9} Zr _{0.01} Y _{0.09} O ₃	$42 L g^{-1} h^{-1}$	800	89	91	[16]
CeNi _{0.9} Zr _{0.01} Y _{0.09} O ₃	$42 L g^{-1} h^{-1}$	800	90	91	[17]
$LaCr_{0.95}Ir_{0.05}O_{3-\delta}$	$4000 \ h^{-1}$	750	81	82	[23]
10 wt% Pd-LaCr _{0.9} Ni _{0.1} O _{3-δ}	$19.2 \mathrm{L}\mathrm{g}^{-1}\mathrm{h}^{-1}$	750	63	96	[47]
LaNi _{0.05} Co _{0.05} Cr _{0.9} O ₃	$12 \mathrm{L}\mathrm{g}^{-1}\mathrm{h}^{-1}$	750	85	88	[29]
$LaNi_{0.1}Cr_{0.9}O_3$	$12 L g^{-1} h^{-1}$	750	84	87	this work

3. Materials and Methods

3.1. Catalyst Preparation

 $LaNi_xCr_{1-x}O_3$ (x = 0.05, 0.1, 0.2, 0.3, 0.4, 0.5) catalyst precursors were synthesized using the sol-gel self-combustion method [25,48]. All the chemicals of analytical grade were purchased from Sinopharm Chemical Agent Company (Shanghai, China), including lanthanum oxide (La₂O₃), nitric acid, nickel nitrate hexahydrate (Ni(NO₃)₂·6H₂O), chromium nitrate nonahydrate ($Cr(NO_3)_3 \cdot 9H_2O$), citric acid monohydrate ($C_6H_8O_7 \cdot H_2O$), and ammonia solution. La₂O₃ was entirely dissolved in nitric acid aqueous solution. A stoichiometric ratio of Ni(NO₃)₂·6H₂O and Cr(NO₃)₃·9H₂O was added to the solution under constant stirring. The mixed nitrate solution is combined with the complexing agent $C_6H_8O_7$ · H_2O (the ratio of metal ions and citric acid is 1.5:1). Ammonia solution (25% NH₃) by weight in water) was added to adjust the pH value of the solution to 7~9. After constant stirring at room temperature for a proper time, the mixed solution was heated on a heating platform until ignition. The flame temperature detected by an infrared detector was well above 1000 °C. Then, the product powder was collected and calcined at 700 °C in air for 4 h to remove residual organic chemicals. The obtained catalysts were in the spongy powder form, and their colors darkened with increasing x. The actual chemical composition of the catalysts determined by ICP is listed in Table 5. It is seen that the La content in the catalysts

is a little higher than the nominal composition while the Ni/Cr atomic ratios are close to

 Table 5. Chemical composition of the fresh catalysts determined by ICP.

3.2. Characterization

the nominal ones.

XRD. The crystalline phase structure of the catalyst samples was examined by an X-ray diffractometer (XRD, MXPAHF, MacScience, Kanagawa, Japan) using Cu K α radiation (λ = 1.5406 Å) over the range of 2 θ = 20–80° at room temperature.

XPS. X-ray photoelectron spectroscopy (XPS) analysis was performed using an electron spectrometer (ESCALAB 250, Thermo-VG Scientific, Waltham, MA, USA) with an exciting source of Al K α = 1486.6 eV.

TEM and EDS Mapping. The microstructures of the samples were observed by high-resolution transmission electron microscopy (HR-TEM, Talos F200X, FEI, Portland, OR, USA) and high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM, JEM-ARM200F, JEOL, Tokyo, Japan) operating at an accelerating voltage of 200 kV. The element distribution was measured by energy-dispersive X-ray spectroscopy mapping analysis (EDS-Mapping, Talos F200X, FEI, Portland, OR, USA)

TPR. Temperature-programmed reduction (TPR) was carried out with a simultaneous thermal analyzer (STA449F3, NETZSCH, Selb, Germany). A 10–15 mg powder sample was placed in an alumina crucible and degassed at 230 °C for 1 h to remove adsorbates. After cooling to room temperature, the sample was heated in situ in the flow of forming gas (5 vol% H_2/N_2 , flow rate = 60 sccm) to 1000 °C with a heating rate of 10 °C min⁻¹. We take the first-order derivative on the thermogravimetric curve (TG) as DTG.

TPO. Temperature-programmed oxidation (TPO) was performed on the used catalysts to analyze the carbon deposition. The analysis was carried out with a simultaneous thermal analyzer. A 10–15 mg powder sample was placed in an alumina crucible. The sample was first heated under 10 sccm N₂ protection to 800 °C with a heating rate of 10 °C min⁻¹ to remove adsorbed gas molecules and to decompose the possible La₂O₂(CO₃). After cooling to room temperature, the sample was heated to 1000 °C in dry air (flow rate = 60 sccm) with a heating rate of 10 °C min⁻¹. The weight loss detected in the high-temperature stage above 500 °C reflects the amount of deposited carbon.

Specific surface area analysis. The BET-specific surface areas were measured by nitrogen adsorption at liquid nitrogen temperature (77 K) using a surface area analyzer (NOVA 3200e, Quantachrome, Boynton Beach, FL, USA). Before N₂ adsorption, the samples were degassed at 300 °C for 3 h to remove any residual moisture and other volatiles.

ICP-AES. The atomic ratios of La, Ni, and Cr in the fresh $LaNi_xCr_{1-x}O_3$ samples were measured by inductively coupled plasma atomic emission spectrometry (ICP-AES) (Optima 7300 DV, PerkinElmer, Waltham, MA, USA). A 25 mg powder sample was dissolved in nitric acid aqueous solution under heated conditions. The obtained solution was diluted to ppm levels of metal ions to be measured by ICP-AES.

3.3. Catalytic Activity Tests

A 300 mg sample was placed in a fixed bed quartz reactor (i.d. = 6 mm) without dilution. The sample was heated to 700 $^{\circ}$ C in N₂ (30 sccm) and activated in pure H₂ (30 sccm) at 700 $^{\circ}$ C for 1 h before the DRM tests unless otherwise specified. After purging with N₂ for 30 min, the reactor was heated to the test temperature to carry out the catalyst

activity test under a continuous feed of approximately equimolecular CO_2/CH_4 mixture with a flow rate of 60 sccm without dilution. The same gaseous hourly space velocity (GHSV) of 1.2×10^4 mL g_{cat}⁻¹ h⁻¹ was maintained throughout the test. The steady-state tests were performed under atmospheric pressure at 750 °C. The reaction products were analyzed by on-line gas chromatography (GC9790, FULI, Taizhou, China), and the flow rate of the tail gas was measured by a soap film flowmeter. The conversions of CH₄ and CO₂ and the H₂/CO ratio of H₂ and CO are defined as:

Conv CH₄ =
$$\frac{[CH_4]_{in} - [CH_4]_{out}}{[CH_4]_{in}} \times 100\%$$
 (1)

Conv CO₂ =
$$\frac{[CO_2]_{in} - [CO_2]_{out}}{[CO_2]_{in}} \times 100\%$$
 (2)

$$H_2/CO \text{ ratio} = \frac{[H_2]_{out}}{[CO]_{out}}$$
(3)

$$H_2 \text{ selectivity} = \frac{2 \times [H_2]_{\text{out}}}{[CH_4]_{\text{in}} - [CH_4]_{\text{out}}}$$
(4)

Carbon balance =
$$\frac{[CH_4]_{out} + [CO_2]_{out} + [CO]_{out}}{[CH_4]_{in} + [CO_2]_{in}}$$
(5)

where $[CH_4]_{in}$ and $[CO_2]_{in}$ are the molar flow rates of the introduced CH_4 and CO_2 , and $[CH_4]_{out}$, $[CO_2]_{out}$, $[H_2]_{out}$ and $[CO]_{out}$ are the molar flow rates of CH_4 , CO_2 , H_2 and CO in the tail gas.

4. Conclusions

 $LaNi_xCr_{1-x}O_3$ (x = 0.05–0.5) samples in powder form were synthesized by the sol-gel self-combustion combustion method. Ni atoms are successfully doped into the LaCrO₃ perovskite lattice. The perovskite grains are polycrystalline, and the crystallite size decreases with increasing Ni content. The CH₄ conversion increases from 83% to 87% at 750 °C as the Ni loading increases from x = 0.05 to x = 0.5, meanwhile the carbon deposition rate increases from 0.02 to 76.2 mgc g_{cat}^{-1} h⁻¹. The CH₄ and CO₂ conversions over the optimized sample (x = 0.1) are 83.9% and 87.1%, respectively, and the carbon deposition is negligible. We demonstrated that the $LaNi_xCr_{1-x}O_3$ perovskites show good stability and intrinsic catalytic activity for DRM reactions. We proposed that Ni atoms embedded on the surface of perovskite oxides (perovskite LaNi_xCr_{1-x}O₃ form or LaNiO_{Δ} submonolayer), are highly active owing to the open Ni 3d orbitals that resulted from oxygen vacancies. Such Ni atoms are atomically dispersed and act as the active centers for a DRM reaction. However, metal Ni nanoparticles usually coexist with the atomically dispersed Ni atoms embedded in the oxides, especially in samples with high Ni contents, which should be the main reason for carbon deposition. How to make the Ni-embedded perovskite catalysts more stable and suppress the formation of Ni nanoparticles still leaves an open question.

Supplementary Materials: The following supporting information can be downloaded at: https: //www.mdpi.com/article/10.3390/catal12101143/s1, Figure S1: TEM images and EDS-Mapping of fresh LaNi_{0.1}Cr_{0.9}O₃ sample. (a) high magnification images to show the lattice structure and element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution in a larger area; Figure S2: TEM images and EDS-Mapping of used LaNi_{0.1}Cr_{0.9}O₃ sample. (a) high magnification images to show the lattice structure and element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution in a larger area; Figure S3: TEM images and EDS-Mapping of fresh LaNi_{0.3}Cr_{0.7}O₃ sample. (a) high magnification images to show the lattice structure and element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution. The EDS-Mapping of used LaNi_{0.3}Cr_{0.7}O₃ sample. (a) high magnification images to show the lattice structure and element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution in a larger area; Figure S5: TEM images and EDS-Mapping of fresh LaNi_{0.5}Cr_{0.5}O₃ sample; Figure S6: TEM images and EDS-Mapping of fresh LaNi_{0.5}Cr_{0.5}O₃ sample; (a) high magnification images to show the lattice structure and element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution in a larger area; Figure S7: TEM images and EDS-Mapping of used LaNi_{0.5}Cr_{0.5}O₃ sample. (a) high magnification images to show the lattice structure and element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice structure and element distribution. The selected area (marked by a green square) is also magnified to reveal details of the lattice. (b) low magnification images to show the element distribution in a larger area; Figure S8: TEM images and EDS-Mapping of used LaNi_{0.5}Cr_{0.5}O₃ sample. The selected area (marked by green square) is also magnified to reveal details of the lattice; Table S1: Area ratio of O_{ads}/O_{lat} for fresh and used LaNi_xCr_{1-x}O₃ samples in O 1s spectra.

Author Contributions: Conceptualization, T.Z.; data curation, T.Z.; formal analysis, F.Y.; investigation, H.Y. and X.T.; software, H.Y.; supervision, H.W.; writing—original draft, T.Z.; writing—review and editing, M.L. and H.W. All authors have read and agreed to the published version of the manuscript.

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