

Review

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Impact of Titanium Dioxide (TiO₂) Modification on Its Application to Pollution Treatment—A Review

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Abstract: A high-efficiency method to deal with pollutants must be found because environmental problems are becoming more serious. Photocatalytic oxidation technology as the environmentally-friendly treatment method can completely oxidate organic pollutants into pollution-free small-molecule inorganic substances without causing secondary pollution. As a widely used photocatalyst, titanium dioxide (TiO₂) can greatly improve the degradation efficiency of pollutants, but several problems are noted in its practical application. TiO₂ modified by different materials has received extensive attention in the field of photocatalysis because of its excellent physical and chemical properties compared with pure TiO₂. In this review, we discuss the use of different materials for TiO₂ modification, highlighting recent developments in the synthesis and application of TiO₂ composites using different materials. Materials discussed in the article can be divided into nonmetallic and metallic. Mechanisms of how to improve catalytic performance of TiO₂ after modification are discussed, and the future development of modified TiO₂ is prospected.

Keywords: TiO2; modification; materials; application

1. Introduction

In recent years, photocatalytic technology has attracted extensive attention because it is environmentally friendly, low-cost, and has efficient characteristics. In 1972, Fujishima et al. [1] reported that TiO₂ was used as a photoelectrocatalyst to split water into hydrogen. Since then, increasing research has focused on TiO₂. In 1976, Carey et al. [2] used photocatalytic technology to treat polychlorinated biphenyls, an organic pollution that is difficult to degrade, and experimental results found that the dechlorination rate of polychlorinated biphenyls was close to 100%. In 1977, Frank et al. [3] found that TiO₂ could effectively degrade cyanide (CN⁻), which was the beginning of photocatalytic technology applied to pollution control. The degradation of photocatalytic technology can be summarized into four stages: photoexcitation, carrier capture, formation of radicals, and oxidation reaction. Compared with traditional catalytic technologies, photocatalytic technology has many advantages. First, reaction conditions such as sunlight, room temperature, and normal atmospheric pressure are common and easy to obtain. Second, the degradation processes and products of catalytic decomposition are pollution free, which are in line with the requirements of low-carbon environmental protection. Third, the characteristics of non-toxic, stable, low cost, and recyclable further promote development [4]. The core of photocatalytic technology is the photocatalyst, and many materials can act as a photocatalyst [5]. Table 1 shows the published data of different photocatalysts, including TiO₂[6–8], SrTiO₃[9–11], ZnO [12–14], WO₃[15–17], ZrO₂[18–20], and g-C₃N₄[21–23], and their performance. Among these photocatalysts, TiO₂ occupies an important

The TiO₂ can be synthesized by many methods and mainly include precipitation method, solvothermal method, sol-gel method, microemulsion method, spray pyrolysis method and electrochemical synthesis method. Zhang et al. [27] prepared the TiO₂/BC catalyst material by the solgel method and the degradation rates of reactive brilliant blue KN-R in the dyeing wastewater can reach 97%. However, there are still has some problems of pure TiO2 in application. The rapid recombination of photo-generated electron-hole pairs is the biggest obstacle that affect the practical application of TiO₂ [28], because recombination of photogenerated charge carriers can reduce the overall quantum efficiency [29]. The poor photosensitivity of TiO₂ under visible/solar irradiation is also a problem [30,31]. Generally, the conventional TiO₂ has broad intrinsic band gaps wide band gap (3.2 eV for anatase and 3.0 eV for rutile) which makes the TiO₂ only absorb UV radiation (wavelength < 400 nm), which accounts for only \sim 5% of the sunlight [32,33]. What is more, nano-TiO₂ is easy to agglomerate, which extremely limits the application. Therefore, in order to solve these problems and improve the catalytic activity of TiO₂ photocatalysts, composites have become mainstream. In addition to the improvement of photocatalysis, composites can yield other benefits. For example, composites can tune the surface properties, i.e., ability to adsorb pollutants. Composites are also beneficial toward the stabilization of nanoparticles against phenomena such as sintering or aggregation [34].

Type	Photocatalysts	Light Source	Target Pollutant	Degradation Rate	Ref.
	MoS2/MoO3/TiO2	300 W Xe lamp	rhodamine B	95%	[6]
TiO ₂	Yb, Er, Ce-codoped TiO2	Xe lamp	4-chlorophenol	95%	[7]
	TiO2@SiO2	500 W	mothyl orango	99%	[8]
	composites	mercury lamp	mentyrorange	JJ /0	[0]
	La- SrTiO ₃	500 W Xe lamp	Cr ⁶⁺	84%	[9]
SrTiO ₃	Ag3PO4/PANI/Cr: SrTiO3	300 W Xe lamp	phenol	99%	[10]
	Ag, Cr-SrTiO3	500 W Xe lamp	methyl orange	98%	[11]
ZnO	Cu-ZnO	blue light lamp	Orange II	70%	[12]
	ZnO	sunlight	methylene blue	90%	[13]
	Sr-ZnO	black light	methylene blue	99%	[14]
	WO ₃	1500 W Xe lamp	N, N-diethyl-meta- toluamide	60%	[15]
WO ₃	WO3@Cu@PDI	300 W Xe lamp	tetracycline hydrochloride	85%	[16]
	150 W NiO-WO₃ tungsten lamp		eosin yellow	95%	[17]
ZrO ₂	Ce, Er-codoped ZrO ₂	halogen lamp	rhodamine B	92%	[18]
	Co ₃ O ₄ -ZrO ₂	visible light	cyanide	100%	[19]
	Cu- ZrO ₂	Visible light	methyl orange	98%	[20]
g- C3N4	Ag-P-codoped g-C ₃ N ₄	8 W visible lamps	sulfamethoxazole	99%	[21]

Table 1. The published data of different photocatalysts and their performance.

AgI/LaFeO3/g-C3N4	500 W Xe lamp	norfloxacin	95%	[22]
CdS/g-C ₃ N ₄₂	500 W Xe lamp	rhodamine B	96%	[23]

The modification of TiO₂ to overcome the problems in the use of pure TiO₂ is one of the widely studied topics in the field of photocatalysis. Modified TiO₂ can improve its photocatalytic activity from different mechanisms, including the reduction of the band gap of TiO₂-based materials, the decrease of the probability of recombination between electron and hole. In recent years, different aspects are applied to improve the photocatalytic efficiency of TiO₂. One of the methods is ion-doped TiO₂ or coupled with other semiconductor composites to reduce the forbidden band width of TiO₂ and increase its absorption wavelength [35–37]. Another way is to deposit precious metals or metal oxides on the surface of TiO₂ and add electron capture agents or use photo-catalysis to prevent TiO₂ [38–40]. In addition, dye photosensitization and providing a suitable carrier for TiO₂ would be the efficient methods to modify TiO₂ [41].

In recent years, many reviews have been conducted on the modification of TiO₂. Serpone [42] reviewed the different mechanisms of anion- and cation-doping TiO₂. He reported that TiO₂ photocatalysts doped with either anions or cations have recently been shown to have their absorption edge red-shifted to lower energies (longer wavelengths), thus enhancing photonic efficiencies of photoassisted surface redox reactions, and author argued that the red-shift of the absorption edge is due to the formation of color centers. Devi and Kavitha [43] reviewed the photocatalytic activity of non-metal doped TiO₂ for a wide variety of pollutant degradation under UV/visible light, with special emphasis on nitrogen-doped TiO₂. They also discussed the mechanisms of photocatalytic reactions according to the charge carrier generation-separation-transfer-recombination dynamics together with pollutant adsorption and their reactions with reactive oxygenated species in liquid or gaseous regime. Asahi et al. [44] reviewed previous studies on nonmetal-doped TiO₂ for visible-light sensitization. Among the enormous number of studies and references on this topic, they focused on N-doped TiO₂. The present review will concentrate on the application of modified TiO₂ in different media. First, this review summarizes the principles and types of different materials for modifying TiO₂. Then, it discusses the application and progress of modified TiO₂ in treating different pollutants. Finally, it assesses the critical application challenges and potential future research directions.

2. Non-Metallic Materials Modified TiO₂

2.1. Non-Metallic Materials Supported TiO₂

Loading TiO₂ on the carrier can effectively overcome the problems mentioned above [45]. At present, the non-metallic materials commonly used in loading TiO₂ can be divided into non-metallic porous minerals, glasses, carbon materials, and polymer materials.

The treatment of polluted water by porous mineral composites has aroused attention because of the advantages of high specific surface area, strong adsorption characteristics, and the ability of targeted enrichment of pollutants with the development of non-metallic porous minerals. [46]. As shown in Figure 1, TiO₂ loads into the pores or surfaces of mineral materials and then forms the non-metallic porous minerals/nano-TiO₂ composite system, which can solve the problem of the agglomeration of nano-TiO₂ particles. Pollutants can be adsorbed to the surface of nano-TiO₂ through the ion exchange and increase the contact probability of catalysts with pollutants to improve the degradation rate. Hence, porous mineral/nano-TiO₂ composite systems can improve the photodegradation efficiency of nano-TiO₂. Liang et al. [47] used montmorillonite as the matrix to prepare a TiO₂/montmorillonite composite photocatalyst. The results showed that the montmorillonite matrix improved the capacity of optical absorption capacity from 70% to 87% because the visible light absorption ability (390–780 nm) of the composites was enhanced compared with pure TiO₂. Moreover, the ultraviolet light absorption ability of montmorillonite-supported nano-

TiO₂ composites was improved. Therefore, adding montmorillonite carrier enhances the absorbance of visible light and ultraviolet light. Zhu et al. [48] prepared Mn-TiO₂/sepiolite photocatalytic material using the sol-gel method at different calcining temperatures. They found that the degradation rate of emerald dye could reach 98% when the calcining temperature was 400 °C because sepiolite and Mn broaden the spectral response range of TiO₂. Saqib et al. [49] prepared a nano-TiO₂ supported on zeolite using the liquid impregnation method. The experimental results showed that the degradation rate of methylene blue (MB) dye by the loaded material was four times that of pure TiO₂ because zeolite has a UV-visible radiation transparency, which allowed the excitation of light to penetrate into opaque solid powder and reach the substrate molecules present in intraparticles spaces. Zeolite might have substantially enhanced the proximity of organic molecules to the available active sites where the degradation reaction needs to take place.



Figure 1. The schematic diagram of non-metallic materials loading TiO₂.

Glass has good light transmission properties and is easy to make into photoreactors with different shapes. Therefore, glass-based carriers have also received widespread attention. The form of glass carrier includes glass sheet, glass tube, glass spring, hollow glass bead, and glass fiber. Malakootian et al. [50] fixed nano-TiO₂ on a glass plate and the removal rate of ciprofloxacin by the composite material reached 93%. Espino-Estévez et al. [51] attached the self-made high-activity TiO₂ to the inner wall of the glass tube reactor by the dipping-lifting method. These results showed that the material had good photocatalytic effect and recycling performance under the ultraviolet light for the degradation of phenol, diclofenac and isoproturon. The degradation rates reached 81% for phenol, 68% for diclofenac and 57% for isoproturon. This was because the decrease of the size of the TiO₂ aggregates The SEM images showed that coatings prepared after milling the TiO₂ suspension were more homogeneous without surface aggregates, which increased the contact area with pollutants. However, the glass surface is relatively smooth, which makes TiO₂ have poor adhesion on it and causes uneven loading of TiO₂.

Combining carbon materials with TiO₂ can substantially improve the photocatalytic activity of TiO₂ mainly because C in the carbon material can effectively promote the separation of photogenerated electrons and holes as an electron trap [52]. Carbon materials include carbon fiber (CF), carbon nitride, activated carbon, carbon nanotubes, and graphene. Chu et al. [53] used the microwave hydrothermal method to load nano-TiO₂ on CF. The experimental results showed that TiO₂/CF has a good photocatalytic activity. The degradation rate of rhodamine B after 1 h of ultraviolet light irradiation reached 95%. When the catalyst was used for 10 cycles, the degradation rate of the dye still reached 88%. They also reported that compared with pure TiO₂ particles, TiO₂/CF was easily recycled when used as a photocatalyst. Nitric acid oxidation treatment of CF generated polar functional groups, which improved the bonding properties between TiO₂ and CF. Hu et al. [54]

prepared 3D flower-like g-C₃N₄/TiO₂ composite spherical materials (FCTCMs) using a simple solvothermal method and studied their photocatalytic performance. The results showed that the photocatalytic performance of FCTCMs under visible light was twice that of FTMs (3D flower-like structure of TiO₂ microspheres) because g-C₃N₄ can broaden the photoresponse range and reduce the recombination rate of photogenerated electron–hole pairs. Cunha et al. [55] prepared TiO₂/activated carbon composites (TiO₂/AC), and the degradation rate of benzodiazapine drugs reached 98% mainly due to the sorption capacity of activated carbons. Thus, pollutants tend to be adsorbed more efficiently on the surface of the composite close to the TiO₂ catalyst. Moreover, TiO₂/AC composites enhance the generation of superoxide radicals and hydroxyl radicals.

Titanate nanomaterials (especially titanate nanotubes, TNTs) as the carriers of TiO2 and the adsorbents for heavy metals have attracted great attention from researchers [56]. Because their high specific area, great ion-exchange properties, easy solid-liquid separation and abundant functional groups [57,58]. As the carriers of TiO₂, titanate nanomaterials can provide lots of nano-scale reactive sites when reacting with contaminants and improve the separation between catalysts and pollutants for the good sedimentation property of titanate nanomaterials [31]. Liu et al. [59] synthesized the TiO₂/titanate nanosheet composite material (TNS) and used of Cr(VI) and 4-cholophenol (4-CP) as the target pollutants to tested its performance. The resulted showed that the Cr(VI) removal efficiency attained 99.7% within 120 min and the removal efficiency of 4-CP was 98% within 60 min. They reported that the excellent performance was mainly because the synergetic photocatalysis and autosynchronous doping. The efficiency of the separation between electron-hole pairs was enhanced due to the combination of photo-reduction of Cr(VI) by electrons and photo-degradation of 4-CP by holes. In addition, the adsorption of the reduced Cr(III) by TNS can narrowed energy band gap and enhanced photocatalytic activity of the materials. Zhao et al. [60] constructed the TiO₂ decorated titanate nanotubes composite (TiO₂/TNTs) and used for photocatalytic degradation of bisphenol A (BPA). They compared the performance of the TiO₂, TNTs, and TiO₂/TNTs. The experiment result showed that in the first cycle, the degradation rate of BPA using TiO₂, TNTs, and TiO₂/TNTs was 100%, 5.8%, and 94% under UV light. Although the removal efficiency of BPA by TiO₂ is slightly higher than that of TiO₂/TNTs in the first cycle, reusability of TiO₂/TNTs was proved in the next cycles. After five reuse cycles, the degradation rate of BPA still reached 91% by using TiO₂/TNTs and 95.8% of the material could be separated after 6 h gravity-settling, while the 1.8% BPA was removed and 93% of TiO₂ will lose after gravity settling and cannot be reused in pure TiO₂ group. Besides, Li et al. [61], Cheng et al. [62], and Ji et al. [63] also used titanate materials modified TiO_2 to treated the 4-chlorophenol, phenanthrene, and sulfamethazine, respectively.

In addition, many types of polymer materials have been chosen as catalyst carriers, such as polyethylene (PE), polyvinylidene chloride (PVDF), and polyaniline (PANI) Tu et al. [64] incorporated rectorite (REC) into a porous polycaprolactone (PCL)/TiO₂ nanofiber and tested its photocatalytic performance. The results showed that the degradation rate of PCL/TiO₂/REC to rhodamine B was 98%. Because the porous PCL mats could provide large contact area for TiO₂. Besides, the addition of rectorite (REC) could reduce the diameters of fibers and enlarge the specific surface area, which might improve the photocatalytic efficiency. Ni et al. [65] fixed nano-TiO₂ nanometers in a polyvinyl alcohol–ethylene–ethylene nanofiber scaffold and tested its photocatalytic performance by using methylene blue (MB) as a target pollutant. The experimental results showed that the degradation rate of MB was 97% in 150 min. Mohsenzadeh et al. [66] synthesized the PANI-TiO₂ nanocomposite using the n-situ deposition oxidative polymerization method. The results showed that the material had good photocatalytic degradation performance for 1,2-dichloroethane wastewater because of the large contact area for TiO₂.

Although non-metallic materials loaded TiO₂ can improve the photocatalytic activity, there are still many problems. High-quality carriers and immobilization methods to complete the photocatalyst loading is necessary. Furthermore, the interaction between carriers and photocatalyst and its effect on catalytic efficiency need to be investigated.

The doping of non-metal elements has always been a hot spot in the field of photocatalytic modification. Doping non-metal atoms can broaden the photoresponse range of TiO₂. Non-metal ion doping reconstructs TiO₂ valence band and moves it upward, which can shorten the gap width (Figure 2).



Figure 2. The mechanism of non-metallic element doping modification system.

The lifetime of photogenerated electron-hole pairs and the region of light response to visible light are vital for TiO₂ to increase the value in pollutant treatment [67]. In recent years, it has been found that doping non-metallic elements such as S, N, C, B, I, and F to TiO₂ successfully extended the optical response range of nano-TiO₂ to the visible light region. Non-metal element doping means that oxygen or partial oxygen in the TiO₂ was replaced by non-metals. The new energy band was reconstructed and the width of the forbidden band was shortened during doping the non-metal element [68–70]. As a result, the light response range was expanded. Doping non-metallic elements could increase the impurity level in the forbidden band of TiO₂ and help the band energy level keep higher than the reduction level, where the energy level of TiO₂ are overlap [71–73]. Asahi et al. [74] first replaced a small amount of lattice oxygen in TiO₂ with non-metallic element N doping, and successfully achieved visible light catalytic activity of TiO₂. The preparation method of non-metal element doped TiO₂ photocatalyst can be divided into post-treatment and process treatment. Process treatment means that non-metal elements was doped after TiO₂ formation.

Li et al. [75] prepared N-doped TiO₂ using the sol-gel method, and the degradation results of dye methylene orange (MO) showed that the degradation rate of pure TiO₂ was less than 5% after 180 min under visible light, whereas that using N-doped TiO₂ as the catalyst was over 95% after 90 min. N doping substantially enhanced the ability of TiO₂ to degrade MO under visible light because N impurity and Ti³⁺ acted cooperatively to narrow the band gap of N-doped TiO₂. Jyothi et al. [76] prepared N and F co-doped TiO₂ using the hydrothermal method to remove bromoethane in the solution. The doping element inhibited the photogenerated electron–hole recombination to generate the hydroxyl radical (•OH). The synergistic effect increased the removal rate of bromoethane for 90 min from 54% of pure TiO₂ to 94%. Rahbar et al. [77] prepared S and N co-doped carbon quantum dots (CQDs)/TiO₂ composites using the hydrothermal method. The degradation rate of acidic AR88

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(azo dyes) under visible light irradiation was 54%, which was higher than that of pure TiO₂. They also reported that CQDs allowed the separation of charges due to the electron transport characteristics. In addition, the surface functional group enhanced the photocatalytic activity by providing a higher adsorption capacity on the photocatalyst surface, and pollutant molecules were adsorbed on the photocatalyst surface to promote the photocatalytic reaction. Liu et al. [78] used I-doped TiO₂ (I-TiO₂) material as the electrode of the photoelectrocatalytic method. The experimental results showed that the removal efficiency of diclofenac through modified photoelectrode reached 60%, whereas only 10% was removed using the TiO₂ photoelectrode after 2 h (1.4 V) of visible light. Photoexcited electrons in the conduction band (CB) of TiO₂ can be accepted by the carbon structure due to the high electron storage capacity of carbon materials such as carbon nanotubes. Therefore, the doping of non-metal element not only extends the photocatalytic reaction to visible light, but also improves the photon efficiency of TiO₂ by promoting the separation of charge carriers.

Although doping non-metallic elements improves the visible light response of TiO₂, the band gap width reduces. As a result, the oxidizing ability of the TiO₂ nanocrystalline phase is directly reduced, and the adsorbed substances cannot be completely degraded. Therefore, the development of non-metal doping remains a hot and difficult issue in the field of photocatalysis.

3. Metal Materials Modified TiO₂

Metal materials such as stainless steel, nickel mesh and nickel foam can be used as carriers for TiO₂ to solve the pollutant problems. However, metals are generally expensive and damage the crystal lattice in some respects. Therefore, metals are hardly used as carriers. Since the surface of metal is similar to that of glass, it generally has poor adhesion and is difficult to load. Hence, precious metal deposition and metal ion doping are mostly used to modify TiO₂. At present, the metal materials which are used to modify TiO₂ include transition metals (Cr, Fe, and Cu) [79–81], precious metals (Ag, Au, and Pt) [82–84], and rare earth metals (Ce, La, and Nd) [85–87].

3.1. Precious Metal Materials Deposition

Precious metal materials with a large radius are easy to deposit on the surface of TiO_2 particles and can be used as an effective trap for electrons when a certain amount of precious metals is deposited [88–90]. As shown in Figure 3, electrons can transfer from the surface of TiO₂ with a higher Fermi level to the surface of the precious metal with a lower Fermi level. When the Fermi levels of the two surfaces are the same, the electrons will stop transferring and form a Schottky barrier, which can effectively separate photogenerated electron-hole pairs and improve the photocatalytic activity of TiO₂ [70,91,92]. Moreover, depositing an appropriate amount of precious metals on the surface of TiO_2 can broaden the response range of TiO_2 to sunlight and improve the utilization of solar energy, that is, the mechanism of depositing precious metals on the surface of TiO₂ to improve the photocatalytic efficiency changes the surface properties of TiO₂. As a result, the number of electrons on the surface of TiO₂ is reduced, the separation of photogenerated electron–hole pair is promoted, [93–95] and the photoelectric conversion efficiency is improved. Precious metal deposition can improve photocatalytic performance, but the deposition amount on the metal surface must be controlled within a suitable range. If the deposition amount is very large, the metal may become the center of recombination of electrons and holes, which improves the probability of the electron-hole recombination. Therefore, it is not conducive to photocatalytic degradation [96,97]. Precious metal deposition modification has a high selectivity for photocatalytic degradation of organics [98].



Figure 3. The mechanism of precious metal materials deposition.

In the 1980s, Sato et al. [99] reported that Pt deposited on the surface of TiO₂ enhanced the photocatalytic efficiency of water conversion to H_2 and O_2 . Later, Kennedy et al. [100] reported that the incorporation of thermally oxidizable Pt into TiO₂ increased the photocatalytic activity of TiO₂. The oxidation activity of Pt/TiO₂ was higher than the sum of the oxidizing properties of pure Pt and pure TiO₂. The improvement was due to the accumulation of holes at the Pt/TiO₂ interface, which led to a decrease in electron-hole recombination in TiO₂. What is more, the desorption of photo-oxidized intermediated on the surface of TiO₂ and re-adsorption on the surface of Pt with associated thermal oxidation. Ji et al. [101] prepared the Ag-Carbon-TiO2 composite by using polystyrene/AgNO3 composite fibers as a sacrifice template. They found that the degradation rate of Rhodamine B reached 90%, when the reaction ran 6 h. Shan et al. [102] synthesized biochar-coupled Ag and TiO2 composites by mixing, calcination, and photodeposition method. They tested the photocatalytic performance of the material by using methyl orange (MO) as target pollutants. The result shows that TiO₂ modified with Ag showed better photocatalytic degradation performance (the highest decolorization efficiency and mineralization efficiency were 97.48% and 85.38%, respectively) than pure TiO2. They attributed the increase in catalytic efficiency to the promotion of the separation of photogenerated electron hole pairs. Jaafar et al. [103] used in-situ electrochemical method to deposit Ag nanoparticles on the surface of TiO₂ and degraded chlorophenol to measure its photocatalytic activity. The study found that Ag-TiO₂ catalyst degraded chlorophenol to 94% after 6 h, for the electron-hole separation had been enhanced.

The precious metal deposition on the surface of TiO₂ achieves a relatively obvious modification effect that significantly increases the degradation rate of some organic compounds. However, the cost of the precious metal deposition method is very expensive and precious metal deposition modified TiO₂ has a high selectivity for photocatalytic degradation of organics, which further limit the application of these materials in pollution treatment.

3.2. Metal Ion Doping TiO₂

Doping different metal ions in TiO₂ photocatalyst is an effective method to improve its catalytic activity [80,104,105]. Metal ions doped with TiO₂ can change the corresponding energy level structure of TiO₂ because metals are more active, and electrons are more easily excited, resulting in a wider range of the absorption in a TiO₂ system [81,106,107]. As shown in Figure 4, metals can capture the electrons generated by TiO₂ excitation, and the electrons inside TiO₂ are not easy to return to the

original state. After metal doping, metal ions can act as a carrier-trapping center, where metal ions higher than tetravalent are more likely to acquire electrons than titanium ions and metal ions lower than tetravalent trap holes. Ion doping can then stop the recombination of electron–hole pairs, which enables TiO₂ to generate more electrons and holes. Thus, the photocatalytic efficiency of TiO₂ is improved [108,109]. For metals with many valence states, electrons in the d orbitals can transition and enter the TiO₂ lattice, which can reduce the band gap and the energy required for the electron transitions [110,111]. This is vital to improve the activity of TiO₂ photocatalyst [112]. The transition group metal ions doped with TiO₂ can change the crystalline morphology and energy level structure of nano-sized TiO₂ to form impurity energy levels [68]. Photons with lower energy can also undergo transitions, thereby expanding their absorption wavelength range and improving the utilization of visible light [113].



Figure 4. The mechanism of metal ion doping TiO₂.

As early as 1994, Choi et al. [114] began studying the doping of metal ions with TiO₂. In the experiment, 19 kinds of transition metal ions were doped into nano-TiO₂ and showed a better catalytic activity with the dope of Fe³⁺, Mo⁵⁺, Os³⁺, and Rh³⁺ due to the match of doped ionic potential and radius with TiO₂. Du et al. [115] used Ge⁴⁺-doped TiO₂ to prepare Ge/TiO₂ photocatalytic materials and degraded ciprofloxacin. The radius of Ge4+ was 0.054 nm, which was smaller than that of Ti⁴⁺ (0.068 nm). Ge entered the TiO₂ lattice and replaced the position of Ti, causing lattice defects and delaying the recombination of electrons and holes. Therefore, the formation of •OH on the surface of TiO₂ and the photocatalytic efficiency increased. Degradation rate reached 97% when the calcination temperature was 571 °C and the doping amount was 0.26%. Crisan et al. [116] prepared Fe-doped nano-TiO₂ using the sol-gel method, and the absorption spectrum was extended to 546 nm. Moreover, the corresponding band width at the wavelength of 410 nm was 3.03 eV when the Fe content (w) was 2%. Compared with pure TiO₂, the degradation rate of nitrobenzene with 0.5% Fe nano-TiO₂ was increased from 70% to 88%. Gnanasekaran et al. [117] found that the spectral absorption range of Co-doped TiO₂ was extended from 382 to 411 nm when the band gap width was reduced to 3.01 eV. The degradation rate of MO after visible light catalytic treatment for 240 min reached 53%, which was beneficial to its photocatalytic performance. Huang et al. [118] used the solgel method to prepare Mo-doped nano-TiO2 powders, and the degradation rate of MB reached 98% under outdoor sunlight with the amount of 2% Mo⁶⁺(w). This result was mainly due to the reduction of the forbidden band from 3.05 to 2.73 eV with the doping of Mo⁶⁺ and the wider excitation absorption wavelength. Bhatia and Dhir [112] made Ni-TiO₂ and Bi-TiO₂ using the sol-gel method and found that the maximum degradation rate of ibuprofen by Bi-TiO2 and Ni-TiO2 reached 89% and 78%, respectively. This finding may be attributed to the increase in specific surface area and the decrease in the crystallite size. Wang et al. [119] prepared an Fe³⁺-doped TiO₂ nanotube array catalyst using a simple hydrothermal method, which increased the degradation rate of MB by about 20%. The

study also found that Fe^{3+} doping provided traps in the TiO_2 lattice, which greatly improved the separation effect of electron-hole pairs.

4. Composite Materials Modified TiO2

4.1. The Construction the Heterojunction

The heterojunction is a contact interface, formed as a result of hybridization between two semiconductors [120,121]. The semiconductors used for the heterojunction need to satisfy the condition that they should exhibit different band gaps and the narrow band gap must lie in the visible region [122]. Combining TiO₂ with other semiconductors to construct heterojunction can efficiently improve the photocatalytic performance of TiO₂ [123,124]. This method can not only improve the effective utilization rate of the electrons by promoting the photo-generated electrons and holes to transfer in the opposite direction but also expand the spectral response range of the composite to visible light and even near infrared region [125–127]. Generally, the most widely researched types of the TiO₂-based heterojunction can be categorized into two different types depending on the charge carrier separation mechanism, which are conventional type and direct Z-scheme [128–130].

Based on the different band and electronic structures, the conventional type can be divided in to three, namely, type-I (straddling gap), type-II (staggered gap), and type-III (broken gap) heterojunctions [131,132]. For type-I heterojunctions, the level of the CB of semiconductor-I is higher than that of semiconductor-II, while the valence band (VB) of semiconductor-I is lower than that of semiconductor- II. However, due to the difference between the band gaps, the photoinduced charges accumulate on smaller band gap semiconductor, which may cause recombination. In type-II heterojunctions (Figure 5b), the level of CB and the VB of semiconductor-II are higher than those of semiconductor-I [133]. In addition, the migration of charge carriers to the opposite directions can be promoted because the difference between the chemical potentials causes a phenomenon called band bending. The band structure of the type-III heterojunctions (Figure 5c) is similar to that of type-II except that the staggered gap becomes so wide that the bandgaps do not overlap [134]. Among these conventional heterojunctions, type-II heterojunction attracts the attention of more researchers [135– 137]. Ganguly et al. [138] synthesized type-II heterojunctions of the AgBiS₂-TiO₂ composite and used doxycycline as the target pollutant to test photocatalytic performance. The results showed that the degradation rate reached 100% in 180 min under a 500 W Xe lamp. The enhanced photocatalytic activity was attributed to the decreased rate of recombination of the photogenerated excitons. Liu et al. [139] used other semiconductors such as Bi2MoO6 and TiO2 to fabricate type-II heterojunctions and tested the photocatalytic performance of Bi2MoO₆/TiO₂. They reported that the degradation rate of ciprofloxacin, tetracycline, and oxytetracyline reached 88%, 78%, and 78%, within 150 min, respectively, when the 350 W Xe lamp with a 420 nm cutoff filter was used as the light. The CB of TiO2 can serve as the electron transfer platform, which can improve the efficiency of the separation of photocarriers at Bi2MoO6/TiO2 heterojunction interface.

In 2013, the concept of the direct Z-scheme photocatalyst was first proposed [140]. Figure 5d is the band arrangement and electron migration mechanism of Z-scheme heterojunctions. The Z-scheme heterojunctions have the same band arrangement as the type-II heterojunctions, but the electron transfer path between semiconductors is different [141]. The electron transfer path between semiconductors is like the English letter "Z" [142]. In the process of photocatalytic reaction, the photogenerated electrons with lower reduction ability in semiconductor-II recombine with the photogenerated holes in semiconductor-I with lower oxidation ability. Therefore, the photogenerated electrons with high reduction ability in semiconductor-I and the photogenerated holes with high oxidation ability in semiconductor-B can be maintained [143]. In addition, the electrons from the semiconductor-I will promote the migration of the photogenerated electron from the semiconductor-I will promote the migration of the photogenerated electron from the semiconductor-I to the semiconductor-I and the semiconductor-II will inhibit the transfer of electrons from semiconductor-I to the semiconductor-I and the semiconductor-I will promote the migration of the semiconductor. Semiconductor-II will inhibit the transfer of electrons from semiconductor-I to the semiconductor-I and the semiconductor-II will promote the semiconductor-I and the semiconductor-II will inhibit the transfer of electrons from semiconductor-I to the semiconductor-I and the semiconductor-II will promote the semiconductor-I and the semiconductor-II will promote the semiconductor-I and the semiconductor-II will inhibit the transfer of electrons from semiconductor-I to the semiconductor-II for the semiconductor-II will promote the semiconductor-II and the semiconductor-II will inhibit the transfer of electrons from semiconductor-I to the semiconductor-II for the semiconductor-II will promote the semiconductor-II and the semiconductor-II will promote the semiconductor-I and the semicond

photocatalytic composites that have the Z-scheme heterojunctions have been manufactured to degrade the pollutants. Wang et al. [146] fabricated the N-doped carbon quantum dot (NCDs)/TiO2 nanosheet with higher surface energy faceted (NCDs/TNS-001) composites and used diclofenac (DCF) as the target pollutants. The photocatalytic efficiency of the composites reached 92% in 60 min under the 350 W Xe lamp. In contrast, only 15.4% of the DCF was degraded in the presence of TNS-001 after 60 min. They reported that the excellent photocatalytic performance might be attributed to the synergistic effects of the highly active facets, up-converted fluorescent properties of NCDs, and efficient charge separation induced by fabricated Z-scheme heterostructures. Hao et al. [147] used the TiO2@g-C3N4 core-shell photocatalysts with the Z-scheme heterojunctions to remove the Rhodamine B from water. The removal efficiency under the 100 Xe lamp was about 96% within 180 min, while the Rhodamine B (RhB) dye shows almost no degradation in the blank test. They attributed the improvement of photocatalytic performance to the formation of the Z-scheme system, which effectively separated photogenerated electrons and holes. Liao et al. [148] prepared a photocatalytic material g-C₃N₄-Ti³⁺/TiO₂ nanotube arrays and tested its performance of degrading the phenol. At a reaction period of 7 h, the degradation was only 23.4% using TiO₂ nanotube arrays, while the degradation rate increased to 74% using the g-C₃N₄-Ti³⁺/TiO₂ nanotube arrays. This was mainly because that the self-doping of Ti³⁺ promoted the visible light absorption behavior of the composite and the Z-scheme heterojunctions with efficient space separation of the photo-generated electronhole.



Figure 5. The band arrangement and electron migration mechanism of different heterojunctions. (**a**) Type-I heterojunction; (**b**) Type-II heterojunction; (**c**) Type-III heterojunction; (**d**) Z-scheme heterojunction.

Semiconductor heterojunction powders have exhibited the enhanced photocatalytic activities, but their practical applications have been limited due to their poor recycling performance from flowing wastewater.

4.2. Different Elements Co-Doping TiO₂

The emphasis of single element doping on the modification of TiO₂ is different. In order to improve the migration range of absorption edge, photocatalytic performance and thermal stability of TiO₂ at the same time, the co-doping of multiple elements is an ideal solution [149]. Co-doped nanoparticles exhibit higher visible light absorption than single doped TiO₂ due to a synergistic effect between the two dopants, which can efficiently increase the photocatalytic performance [150]. Co-doping can be divided into different metal elements co-doping [151–153], metal elements and non-metal elements doping [154–156] and different non-metal elements doping [157–159]. As shown in Table 2, many researchers have used co-doping method to modify TiO₂ and tested the photocatalytic performance of the materials.

Doping Elements	Crystal Phases of TiO2	Light Source and Reaction Time	Target Pollutant	Degradation Rate	Ref.
Ni, Cr	anatase	Sunlight 90 min	methylene blue	96%	[153]
Cu, Co	anatase	LED 300 min	acetaldehyde	99%	[160]
Ag, V	-	40 W white light bulbs 180 min	hexane gas butyl acetate gas	94% 96%	[161]
N, Cu	anatase	200 W Xe lamp 60 min	sulfamethoxazole	99%	[162]
Fe, I	anatase	visible light 60 min	gaseous benzene	59%	[80]
Mn, N	anatase, rutile, wurtzite	LED 40 min	Quinalphos 2- chlorophenol	92% 88%	[163]
N, Ag	anatase	LED 360 min	methylene blue	99%	[164]
Ag, Pd, N	anatase	mercury vapor lamp 120 min	malachite green methylene blue mongo red	75% 92% 62%	[165]
C, N	anatase	simulated sunlight 420 min	4-nitrophenol	87%	[166]
N, F	anatase	500 W Xe lamp 150 min	methylene blue	89%	[167]
Si, N	anatase	500 W Xe lamp 180 min	Rhodamine B	86%	[168]
C, N	anatase and rutile	300 W Xe lamp 150 min	phenol	92%	[169]

Table 2. The photocatalytic performance of the co-doped TiO₂ in treating pollutants.

At present, the physical and chemical properties and the doping mechanism of co-doped TiO₂ with two different metals have not been thoroughly investigated. Singh et al. [170] synthesized the mesoporous La-Na co-doped TiO₂ nanoparticles (NPs). The removal efficiency of MB was almost 100% by using the Na and La doped TiO₂, while 35% MB was degraded by using pure TiO₂ mainly because of the substitution of large-sized Na⁺¹ and La⁺³ at Ti⁺⁴ sites which was confirmed by the results of XRD and TEM. The doping of these low-valent metal ions led to the formation of O vacancies, which promoted the adsorption of hydroxyl groups on the surface of NPs. The adsorbed hydroxyl group reduced the pH_{IEP}, which was beneficial to the adsorption of cationic MB dyes. Metal components prefer to substitute for the Ti site in the TiO₂ lattice to create the dopant level near the CB. Non-metal components can form new levels closest to the VB that reduce the band gap and cause

visible light absorption. Therefore, metal and non-metal ion co-doping enhance photocatalytic activity [163,171]. Garg et al. [172] tested the photocatalytic performance of prepared N and Co-codoped TiO₂ on the removal of Bisphenol-A under visible light. The results showed that the maximum degradation rate (95%) was observed when using 1.5% Co and 0.5% N co-doping TiO₂. This result was almost twice that of the group using pure TiO₂. TiO₂ was enhanced because Co and N disturbed the physical properties of the nano particles, producing alterations in crystal structure and energy band gap as well as elemental composition. N could easily substitute O in the TiO₂ lattice owing to its atomic size comparable with that of O, and N had small ionization energy and high stability. In addition, the doping of a range of Co could shift the optical absorption edge from UV to visible light range, and Co could behave as recombination centers for the photoinduced charge carriers, thereby decreasing quantum efficiency. Non-metal co-doped TiO₂ have been studied extensively [173–175]. Zeng et al. [176] prepared B/N co-doped TiO₂ photocatalysts and compared their photocatalytic performance with pure TiO₂ under simulated sunlight by using flumequine (FLU) as the target compound. The results showed that the degradation rate of FLU by B/N co-doped TiO₂ was nearly 100%, whereas that of pure TiO₂ was only about 10%. The photocatalytic performance of TiO₂ catalyst was evidently enhanced by B/N co-doping. The relative content of rutile in B/N co-doped TiO2 catalysts increased with the increase of the B content, which produced a synergistic effect between anatase and rutile. This synergistic effect can be explained by the formation of a semiconductor junction between the anatase phase and the rutile phase, which promoted the separation of photogenerated electrons and holes, thus improving photocatalytic activity.

The method of co-doping can effectively improve the removal efficiency of pollutants by TiO₂. But some of the elements are not suitable for practical use, so it is necessary to find suitable doping materials. And it is essential to find an optimum amount of dopant to increase the separation of charge carriers and prevent the formation of a recombination center.

4.3. Dye Photosensitization

Dye photosensitization means that the photosensitizer (dyes) binds to TiO₂ surface by chemical or physical adsorption, so that the absorption wavelength of visible light shifts to the long wavelength, thus expanding the excitation wavelength response range of TiO2 and greatly improving the utilization of sunlight [177–179]. The molecule (dyes) absorbing the photon is called as a photosensitizer and the altered material (TiO_2) is the acceptor or substrate [180]. As shown in Figure 6, the mechanism of photosensitization is that once the dyes achieve their excited state by the absorption of photons in the visible range of the solar spectrum, electrons from the dyes' highest occupied molecular orbital (HOMO) are transferred to their lowest unoccupied molecular orbital (LUMO) and subsequently to the conduction band (CB) of TiO₂ [181–183]. In addition, the dyes in solution can be excited to a triplet state under visible light and transfer their excess energy to the O₂. Thus, the electrons in the LUMO react with dissolved oxygen and produce the superoxide anion radical [184]. Dyes used for photosensitization must meet the following characteristics: strong absorption of visible light even the part of the near infrared (NIR) region, photo stability (unless the self-sensitized degradation is required), the existence of some anchoring groups (-SO₃H, -COOH, -H₂PO₃, etc.) and the higher excited state energy than the conduction band (CB) edge of TiO₂ [185,186]. According to the composition, dyes can be divided into two categories: organometallic dyes and organic dyes. Organometallic dyes contain a transition metal in the structure and the organic dyes are composed of organic chromophores [187].



Figure 6. The mechanism of the dye sensitization process.

Ahmad and Kan [188] used a phthalocyanine-based reactive dye, C.I. reactive blue 25 (RB-25), as a dye photosensitizer for anatase (TiO₂) and tested photocatalytic performance by degradation of Rhodamine B (RhB). The result showed that RhB was relatively stable under visible light in the presence of only TiO₂. Degradation rate reached more than 90% when the RB-25 dye was adsorbed on the TiO₂ mainly because the electrons from the dye increased the electron density in the CB of the TiO₂, which enhanced photocatalytic activity under visible light. Mucria et al. [189] modified TiO₂ by dye sensitization. The photosensitizers applied were quinizarin and zinc protoporphyrin. The result showed that the removal efficiency of both exceeded 80%. The improvement of their activity could be ascribed to the presence of sensitizing molecules within the nanotubes, whose electronic properties were promoted by the electron confinement effect in semiconductors. Moreover, electron-hole recombination rate for this material in comparison to the higher surface materials because the electrons can initially reach the dye before the CB. Sensitized materials can also be used for desulphurization. Guo et al. [190] loaded TiO₂ onto SBA-15 molecular sieves and sensitized with organic dyes (2,9dichloroquinacridone, DCQ) to extend its spectral response range from ultraviolet light to visible light. The material was then applied for the photocatalytic oxidation desulfurization of gasoline. Experimental results showed that DCQ-TiO2@SBA-15 performed better than unsensitized TiO₂@SBA-15, and desulfurization rate can reach 96.1% in a reaction time of 90 min.

The modification method of photosensitization can greatly improve the photocatalytic performance of titanium dioxide. However, there are still some problems need to be solved. For example, the organic dye molecule will gradually degrade due to the photocatalytic. So, it is necessary to replace the catalyst continuously. Additionally, the absorption of most photosensitizers is weak in the near-infrared region and there is adsorption competition with pollutants, which limits the development of photosensitization. Therefore, further research is needed to solve these problems.

5. Application of Modified TiO₂ Composite Photocatalytic Materials

Photocatalytic treatment technology is the most representative advanced oxidation technology for environmental pollution treatment. It uses the hydroxyl radical (•OH) as a strong oxidant to deeply oxidize and decompose organic pollutants into non-toxic inorganic small molecules [191]. At the same time, the photocatalytic reduction reaction can effectively remove heavy metal ions. Table 3 is the performance of the modified TiO₂ in treating pollutants.

Photocatalysts	Crystal Phases of TiO2	Light Source and Reaction Time	Target Pollutant	Degradation Rate	Ref.
TiO2/biochar	anatase	500 W mercury lamp 150 min	methyl orange	97%	[192]
Fe ³⁺ -TiO ₂ nanoparticles	anatase	150 W Xe lamp 240 min	4-chlorophenol ethyl orange	65% 95%	[193]
TiO2-Fe-porphyrin- conjugated microporous polymers	anatase	Xe lamp 90 min	methyl orange	96%	[194]
Gd-TiO ₂	anatase	visible light 93 min	methylene blue	28%	[195]
polypyrrole@TiO2	anatase and rutile	250 W mercury lamp 60 min	methylene blue	25%	[196]
W, F-TiO2	anatase	halogen lamp 180 min	methylene blue	96%	[197]
sodium borosilicate glass SiO2-B2O3-Na2O- ZnO with CdS and TiO2	anatase	Sunlight 300 min	indigo carmine dye	92%	[198]
TiO ₂ -ZrTiO ₄ -SiO ₂	anatase	300 W Xe lamp 90 min	rhodamine B	95%	[199]
TiO2-W18O49	anatase	visible light 60 min 36 W	rhodamine B	82%	[200]
Fe-TiO ₂ coated on activated	anataso	compact	rhoda mine B	99%	[201]

Table 3. The i	performance	of the	modified	TiO ₂ in	treating	pollutants
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polypyrrole@TiO2	and rutile	mercury lamp 60 min 500 W	methylene blue	25%	[196]
W, F-TiO2	anatase	halogen lamp 180 min	methylene blue	96%	[197]
sodium borosilicate glass SiO2-B2O3-Na2O- ZnO with CdS and TiO2	anatase	Sunlight 300 min	indigo carmine dye	92%	[198]
TiO2-ZrTiO4-SiO2	anatase	300 W Xe lamp 90 min	rhodamine B	95%	[199]
TiO2-W18O49	anatase	visible light 60 min 36 W	rhodamine B	82%	[200]
C/Fe-TiO2 coated on activated carbon	anatase	compact light 140 min 8 W	rhoda mine B	99%	[201]
terephthalic acid functionalized g- C3N4/TiO2/Fe3O4@SiO2	anatase	compact fluorescent lamps 120 min	ibuprofen	97%	[202]
Cu-TiO ₂	anatase	lamp 140 min	formaldehyde	100%	[203]
MIL-101(Fe)/TiO ₂	anatase	Sunlight 30 min	tetracycline	93%	[204]
WO ₃ /TiO ₂	anatase	500 W Xe lamp 60 min	paracetamol	100%	[205]
MoS ₂ /TiO ₂ /Carbon Fiber	rutile	visible light 60 min	tetracycline	93%	[206]
Bi2S3/TiO2/Montmorillonite	anatase	mercury vapor lamp 120 min	ketoprofen	90%	[207]

TiO2-reduced graphene oxide (TiO2-rGO)	anatase	simulated sunlight 90 min	formalin	98%	[208]
TiO ₂ /glass	anatase	Sunlight 30 min	2,5- dichlorophenol	95%	[209]
Bi, B-TiO ₂	anatase	Xe lamp 90 min	5-fluorouracil	100%	[210]
Ce, Mn- TiO2	anatase	30 W ultraviolet lamp 240 min	diclofenac	94%	[211]
Fe-TiO ₂	anatase and rutile	visible light 1050 min	acetaldehyde	65%	[212]
N, F-TiO ₂	anatase	mercury vapor lamp 180 min	ethylbenzene	33%	[213]
activated carbon-TiO ₂	anatase and rutile	UV light 20 min	toluene	99%	[214]
Eosin Y- TiO ₂	anatase	visible light 180 min	acetaminophen diclofenac	71% 83%	[185]
Cu-TiO ² combine with activated carbon fiber	anatase and rutile	fluorescent lamp 180 min	Benzene toluene	81% 98%	[215]

5.1. The Application in Water Pollution

Wastewater treatment plants can remove a large majority of the pollution. However, several trace organic compounds or refractory compounds cannot be degraded by the conventional treatment [216]. These pollutants mostly result from domestic and industrial use of pharmaceutical preparations, printing and hygiene products, and pesticides. In recent years, photocatalytic technology has broadened its application in the treatment of organic wastewater. Under the conditions of sufficient O and light, TiO₂ uses the photogenerated electrons and holes to degrade almost all organic pollutants in water and convert them into CO2, H2O, and other inorganic substances. Saif et al. [217] prepared lanthanide (Nd³⁺, Sm³⁺, Eu³⁺, Gd³⁺, Dy³⁺, and Er³⁺)-doped TiO₂ using the sol-gel method and evaluated their photocatalytic activity in the treatment of actual sewage. In the actual sewage treatment plant application, the mineralization efficiency of Gd³⁺-TiO₂ and Eu³⁺ TiO₂ on chemical oxygen demand (COD) reached 67% and 50%, respectively, after 6 h of light. Lima et al. [218] used Ag/TiO₂ photocatalytic material to degrade the hormones which would exist in the sewage treatment plant. The results showed that the degradation rate of the hormone by Ag/TiO₂ reached 95% after 3.5 h. In addition to organic pollutants, photocatalytic technology can achieve better treatment of inorganic substances in water. Peng et al. [219] prepared TiO₂-CuO/HSC composites. Degradation rates of ammonia nitrogen in water reached 61% and 100% when experiments were operated under ordinary light and ultraviolet light, respectively.

Dyeing wastewater discharged from printing and dyeing factories contains a large number of dye molecules. These dye molecules usually contain a mine groups, aromatic rings, azo groups, etc. Therefore, the chromaticity of dye wastewater is difficult to meet standards for discharge. Traditional biological and physical treatment methods for removing organic pollutants, which include precipitation, adsorption, flocculation, reverse osmosis, and ultrafiltration, are inefficient and unsuitable for industrial applications. So, people choose photocatalytic degradation as an alternative technology to solve the pollutants [220–222]. TiO₂ can not only effectively remove the color of wastewater, but also decomposes the pollutants into small molecules such as CO₂ and H₂O. Xu et al.

[223] successfully prepared Ag/TiO₂ layered structure and reported the degradation rate of the dye under the sunlight reached 99%, while the degradation rate of pure TiO₂ was 43%. Ji et al. [224] used C/TiO₂ microsphere to degrade the rhoda mine B. The results showed the degradation rate of rhoda mine B reached 96% within 140 min, and the degradation rate still maintained above 80% after the material was used for three times. Fu et al. [225] use graphene oxide/TiO₂ (GO/TiO₂) composites to degrade the dyes and reported the degradation rate of the dyes reached 96% within 2.5 h.

Tannery wastewater is also a major problem in industrial wastewater because of the containing of large amounts of poorly biodegradable organic chemicals. The general biological treatment method can make the effluent reach the standard, but it still needs multiple treatments to remove most of the COD, color and some organic recalcitrant compounds. So, the photocatalytic treatment using TiO₂ become a new method to treat tannery wastewater. He et al. [226] used Mn-doped TiO₂ material to degrade the tannery wastewater. The degradation rate of organic pollutants under sunlight was nearly 90%. Bordes et al. [227] deposited the fine-structured photocatalytic TiO₂ coatings on austenitic stainless steel coupons by atmospheric plasma spraying (APS) and the total organic carbon (TOC) removal reached 49%, while the decolorization rate reached 75%. Therefore, they reported that the decreased TOC and color removal of the resulting effluent evidenced the effectiveness of the developed coatings for photocatalytic treatment of industrial tannery wastewater.

The large-scale use of pesticides such as herbicides and insecticides have a significant impact on aquatic environment. The harmful effects of these compounds are due to their toxicity and high mobility and persistence in aqueous media [228]. In fact, only a small part of the applied pesticides can protect agricultural products, while most pesticides are lost to the environment through volatilization, hydrolysis, photolysis, or degradation by microbial action [229]. The characteristics of pesticide wastewater lead to ineffective treatment by physical and biological methods, so photocatalytic oxidation is used to treat this type of wastewater, for example organophosphorus pesticides can be mineralized and decomposed by TiO₂ and converted into non-toxic CO₂, H₂O, and PO⁴. Abdennouri et al. [230] prepared a nano-TiO₂ supported on pillared clay and found that the material can efficiently degrade 2,4-dichlorophenoxyacetic acid, 2,4-dichlorophenoxypropionic acid, and other pesticides in the environment. Both of the degradation reached about 80%.

As an important component of energy, petroleum plays a decisive role in the sustained and rapid development of the national economy. Due to river convergence and marine accidents, a large amount of low-density and water-insoluble oil flows into the ocean every year, causing marine oil pollution and threating to marine life. Traditional processing is performed by mechanical methods, and biological processes are often used as auxiliary processing steps, followed by advanced processes such as adsorption, membrane filtration, and reverse osmosis. However, due to the presence of high concentrations of toxic aromatic and aliphatic hydrocarbons in addition to the presence of phenols and refractory compounds, the biological processes cannot meet the standard of reuse [231,232]. Studies have shown that TiO₂ photocatalysts can float on the water surface and are efficient in the degradation of toxic and recalcitrant pollutants [233]. Shivaraju et al. [234] prepared N-doped TiO₂. They reported the degradation rate of oil and grease and other organic pollutants in wastewater can reach about 90%.

The pollution of pharmaceuticals in industrial wastewater is serious problem. Traditional wastewater treatment removes most of the pollutants through sedimentation, filtration, adsorption, or biological processes, however, bio-toxic and non-degradable organics usually remain in the water at concentrations above the ppb discharge or reuse limit [235]. Using TiO₂ for photocatalytic reaction would be a good method to solve this problem. Solís-Casados et al. [236] used Sn-doped TiO₂ to treat diclofenac, paracetamol, and ibuprofen under visible light. The results showed the maximum removal rate of diclofenac was 25%, the maximum removal rate of paracetamol was 25%, and the removal rate of ibuprofen was 18%. All of the three drugs were effectively reduced. Malakootian et al. [237] used Fe³⁺ doped TiO₂ materials to degrade pharmaceutical wastewater and antibiotic-added synthetic solutions. The results showed that the degradation rates of antibiotics can reach 70% and 97%, respectively. Besides, Lcerda et al. [238] and Hou et al. [239] also used the TiO₂ to degrade the pharmaceutical wastewater and obtained satisfied result.

5.2. The Application in Air Pollution

Cars provide convenience for people's travel, but the automobile exhaust gas seriously affects air quality and endangers people's health. NO_x in automobile exhaust not only stimulates the human respiratory system, but also causes problems such as acid rain and photochemical smog. So, the removal of NO_x has attracted people's attention. However, the traditional technologies of NO_x removal, including physical adsorption and selective catalytic reduction, cannot remove the NO_x effectively at ppb levels [240,241]. TiO₂ photocatalyst provides an effective way to solve these problems by mixing in paint, concrete and brick or fixing on the surface of roads and walls. Under sunlight, the TiO₂ photocatalyst can oxidize NO_x to form nitric acid through a series of reactions. Then the nitric acid reacts with the components fixed the photocatalyst to obtain nitrate. Under the action of rainwater, nitrate ions are formed and washed away. Zhang et al. [242] found that nano-TiO₂/diatomite composites efficiently degraded formaldehyde in the air, showing a good application prospect. Qin et al. [243] found that loading nano-TiO₂ in concrete during road construction could absorb NO₂ in locomotive exhaust, thereby reducing air pollution.

Besides, most volatile organic compounds (VOCs) in air (aldehydes, ketones and alcohols) are oxidizable, it is feasible to remove them by oxidation method. Most of the heterogeneous catalytic oxidation methods commonly used to remove pollutants in the air at high temperatures, which limits the application. Therefore, the photocatalysis method has become a potential method to remove air pollutants by using water vapor and O₂ in air at room temperature with low energy consumption [244,245]. Lai et al. [246] prepared Bi-TiO₂ to degraded toluene and the degradation rate increased by 77% in terms of CO₂ production, as compared to the pure TiO₂. Rao et al. [247] used Er³⁺ doped TiO₂ and reported the modified TiO₂ exhibited higher photoactivity in comparison with the pure TiO₂. The highest removal efficiency of acetaldehyde and o-xylene within 100 min was 99% and 85%, respectively, and ethylene degradation efficiency reached 22% within 180 min.

5.3. The Application in Soil Pollution

There are many types of soil pollutants, which are characterized by the coexistence of emerging and old pollutants. These pollutants include heavy metals, pesticides, antibiotics, and persistent organic compounds, which makes it difficult to get an efficient repair result in soil. Heavy metal pollution and organic pollution are regarded as the main types of soil pollution because of the large amount among the pollutants [248]. The surface of the contaminated soil with a high concentration of pollutants can easily enter the atmosphere or water under the action of wind and water, respectively, leading to other secondary environmental problems such as air pollution, surface water and groundwater pollution [249–251]. Therefore, soil remediation is imminent.

The pollutants' treatments in soil mainly include physical-chemical remediation technology, biological remediation technology, and phytoremediation technology, but all of these have some shortcomings. The photocatalytic technology can completely mineralize the organic pollutants and remove the heavy metals in the soil. This technology also has the advantages of fast decomposition rate, no secondary pollution, and easy operation [252–254]. In recent years, photocatalysis has been widely used in organic soil remediation studies, including organic pesticides, aromatic organics, petroleum hydrocarbons, and heavy metals [255,256].

TiO₂ is the most widely used catalyst in photocatalyst technology, and it also acts as a key role on pollutants in soil. Kuang et al. [257] reported that the Cd(II) removal efficiency of biological soil crusts increased by 27% than that of pure biological soil crusts after the addition of nano-TiO₂. They reported that in the first 30 min, the adsorption rate of BSC + TiO₂ composite was faster than that of pure TiO₂, which may be due to the high adsorption rate of nano-TiO₂. Petroleum-contaminated soil is highly toxic, and photocatalytic degradation using TiO₂ can also get the ideal results. Yang et al. [258] pretreated the soil with ultraviolet radiation C (UVC) activated TiO₂ under varying moisture conditions to enhance biodegradation of heavy hydrocarbons (HCCs). They reported that total petroleum hydrocarbon (TPH) removal after 24 h exposure to UVC was about 20% in slurries with 300% water holding capacity. In a 10 d bioremediation test, TPH removal in treated soil increased to 27%, compared to 15% for controls without photocatalytic pre-treatment. The improvement mainly because the recalcitrant hydrocarbons were transformed into more bioavailable and biodegradable products so that the pollutants were more readily consumed by soil microorganisms.

Soil remediation of modified TiO₂ has achieved some effects in heavy metal pollution and organic pollution, but there are still some problems, including the insufficient light penetration and difficulty in recycling. Therefore, it is necessary to find TiO₂ composite materials that can make fuller use of sunlight in the soil or improve the recycling rate.

6. Conclusion and Perspective

Despite the substantial progress in TiO₂, considerable opportunities and challenges remain. The synthesis and improvement of TiO₂ has become a hot topic to improve the efficiency of environmental treatment. This review comprehensively discusses several synthesis and doping technologies of TiO₂, and the effect of each improvement method. Moreover, it elaborates and prospects the application of TiO₂-modified materials in the environmental field, especially for water, air, and soil pollution.

Developing a pollutant treatment with visible light-responsive photocatalysts is very urgent and necessary. The photocatalytic performance of TiO₂ can be greatly improved through the modification of TiO₂. However, many problems in application remain to be solved: (i) in many studies, the system has only one kind of pollutant, which does not match the complex multiple components of the actual pollutants. Gaps exist between material research and application studies for practical application. Whether modified TiO₂ can perform well is unknown. Although modified TiO₂ shows potential in the treatment of pollutants, most of the works considered in the scope of this review were carried out on a laboratory scale. (ii) The recycling or natural degradation of the modified materials remains an issue. Few studies were devoted to separation, recovery, and reuse of photocatalytic materials for the treatment of the real pollutants. (iii) Introduction of other materials into TiO₂ will cause the preparation complexity and cost to increase. Materials used for modification may pollute the environment, such as in modification with heavy metal ions or harmful organic.

Future research should focus on the following aspects to improve the applicability and feasibility of the modified TiO₂: (i) more pilot experiments using modified TiO₂ should be performed for photocatalytic degradation of real pollutants in water, air, and soil. An understanding of inherent charge transfer dynamics and photocatalytic mechanisms at the nanometer and atomic level will be highly useful in designing effective approaches for enhancing the photocatalytic performance of TiO₂. Thus, researchers should understand the mechanism of dealing with actual pollutants. (ii) The efficiency and photostability of the modified TiO₂ must be improved. The performance of modified TiO₂ is currently limited by the physicochemical properties of these materials. (iii) Materials used to modify TiO₂ that cause low harm to the environment and can be used in large patterns must be found or synthesized. Devising an appropriate photocatalyst immobilization strategy to provide a costeffective solid–liquid separation can save cost and avoid secondary pollution. (iv) A good reactor can improve the utilization rate of light and reduce the electricity costs. Thus, a good design of the reactor is necessary before the experiment. (v) In several cases, toxicity assessment may be even more sensitive than chemical analysis by using modified TiO₂. (vi) Although modified TiO₂ can have a good degradation effect on pollutants in the laboratory, the durability and recyclability of the catalysts must be considered in actual application.

Facing the problems of complex types of pollutants and tight treatment time, the comprehensive application of multiple treatments for pollutants is the development direction of the current environmental field. The combined use of photocatalysis and other technologies will broaden the application of photocatalysis technology.

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