Hydrogenation and Hydrodeoxygenation of Oxygen-Substituted Aromatics over Rh/silica: Catechol, Resorcinol and Hydroquinone.

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Supplementary Information.

Catechol



Catalyst tests at different temperatures and activation energy plot.

Figure S1. Reaction profile of catechol hydrogenation. Conditions, 303 K, 10 mmol, 3 barg



Figure S2. Reaction profile of catechol hydrogenation. Conditions, 343 K, 10 mmol, 3 barg



Figure S3. Activation energy plot for catechol hydrogenation.



Figure S4. Reaction profile of resorcinol hydrogenation. Conditions, 333 K, 10 mmol, 3 barg



Figure S5. Activation energy plot for resorcinol hydrogenation.

Hydroquinone



Figure S6. Reaction profile of hydroquinone hydrogenation. Conditions, 303 K, 10 mmol, 3 barg



Figure S7. Reaction profile of hydroquinone hydrogenation. Conditions, 343 K, 10 mmol, 3 barg



Figure S8. Activation energy plot for hydroquinone hydrogenation.



Figure S9. Reaction profile of cis-1,2-cyclohexanediol hydrogenation. Conditions, 333 K, 10 mmol, 3 barg

Catalyst deactivation.



Figure S10. TGA of Rh/SiO₂ catalyst after catechol hydrogenation reaction. Conditions, 10 mmol catechol, 323 K, 3 barg.



Figure S11. TGA of Rh/SiO₂ catalyst after resorcinol hydrogenation reaction. Conditions, 10 mmol catechol, 323 K, 3 barg.



Figure S12. TGA of Rh/SiO₂ catalyst after hydroquinone hydrogenation reaction. Conditions, 10 mmol catechol, 323 K, 3 barg.