Supporting Information

Effect of Reduction Atmosphere on Structure and Catalytic Performance of PtIn/Mg(Al)O/ZnO for Propane Dehydrogenation

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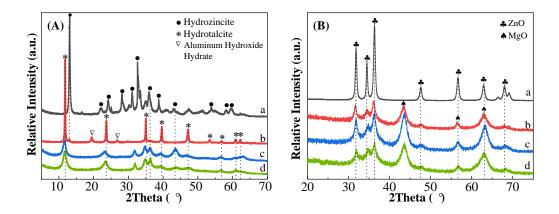


Figure S1. XRD patterns of precursors (A) and the corresponding calcined samples (B): (a) ZnO; (b) MAZ; (c) In/MAZ; (d) PtIn/MAZ.

According to the Figure S1(A), the single hydrozincite phase (JCPDS file No. 19-1458) is confirmed from the characteristic diffraction peaks. After hydrothermal treatment with the mixture solution of magnesium nitrate and aluminum nitrate, the strong characteristic diffraction peaks of hydrotalcite-like phase (HT, JCPDS file No. 35-0964) can be detected along with the appearance of some weak diffraction peaks of aluminum hydroxide hydrate (JCPDS file No. 39-0685) except the residual hydrozincite peak at low 2-theta degree. It indicates the MgAl(Zn)-HT is the main crystalline phase on the surface of hydrozincite. After two-step impregnating the calcined product with indium nitrate aqueous solution and chloroplatinic acid aqueous solution, some weak HT diffraction peaks can be indexed for In/MAZ and PtIn/MAZ precursor, suggesting the lattice distortion due to the influence of In³⁺ and Pt⁴⁺ ions. In addition, a slight shift can be seen for their (003) and (006) peak diffractions, this means that the In³⁺ and Pt⁴⁺ ions can be introduced into the reconstruction HT layer[1, 2]. As shown in Figure S1(B), the hydrozincite phase can be successfully transformed into single ZnO phase (JCPDS file No. 75-0576), and the other samples present the diffraction peaks of MgO phase (JCPDS file No. 87-0651) after calcination. The Al₂O₃ diffraction peaks cannot be found, which is believed to be retained and located in interstitial sites in the MgO framework after calcination[3].

Catalysts	Pt loading (wt.%)	Reduction			Reaction	WHSV	Xi ^a	Yib	Stable
		gas	temp (°C)	Time (h)	temp (°C)	(h-1)	(%)	(%)	time ^c (h)
PtIn/Mg(Al)O ^[4]	0.6	H2	580	2.5	620	3.3	37 - 57	93 - 96	12
Pt3Ga/CeAl ^[5]	1.0	H2/N2	500	1.0	600	10.0	41 - 33	99	10
15Zn0.1Pt/Al ^[6]	0.1	N 2	600	-	600	3.0	35 - 31	94 - 97	4
PtCu/CeMgAl ^[2]	0.6	H2/N2	580	2.5	600	3.0	62 - 44	70 - 90	7
PtSnK/ZSM-5 ^[7]	0.5	H2	500	8.0	590	3.0	34 - 33	92 - 93	8
PtSnNa/Ce-MAd[8]	0.5	H2	500	8.0	590	3.0	34 - 28	85 - 96	6
PtIn/MAZ ^e	0.5	H2/N2	600	2.5	600	3.0	32 - 51	97 - 92	25

Table S1. Comparison of the catalytic performance of some state-of-the-art catalysts used in propane dehydrogenation.

^a Propane conversion: "initial – highest or stable".

^b Propylene selectivity: "initial – stable".

^c The time of propane conversion higher than 40% or stable at a certain level when it is below than 40%.

^d The synthetic mesoporous alumina (MA).

^e The catalyst in this work.

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