Hydrodeoxygenation of benzofuran over bimetallic $Ni-Cu/\gamma-Al_2O_3$ catalysts

Tianhan Zhu¹, Hua Song^{1,*}, Feng Li¹

 Provincial Key Laboratory of Oil & Gas Chemical Technology, College of Chemistry & Chemical Engineering, Northeast Petroleum University, Daqing 163318, China.

*To whom correspondence should be addressed. Email: songhua2004@sina.com.
Tel: +86 0459 6503167; Fax: +86 0459 6506498.

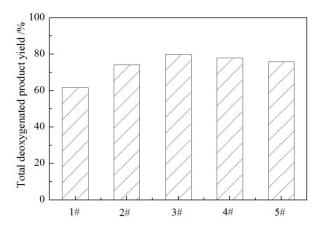


Fig. S1 Total deoxygenated product yield of Ni_xCu_(10-x)/ γ -Al₂O₃ catalysts at 8 h (1#-Ni/ γ -Al₂O₃; 2#-Ni₇Cu₃/ γ -Al₂O₃; 3#-Ni₅Cu₅/ γ -Al₂O₃; 4#-Ni₃Cu₇/ γ -Al₂O₃; 5#-Cu/ γ -Al₂O₃) (Reaction conditions: T=300 °C, p=3.0 MPa, WHSV=4.0 h⁻¹, and hydrogen/oil ratio=500(V/V))

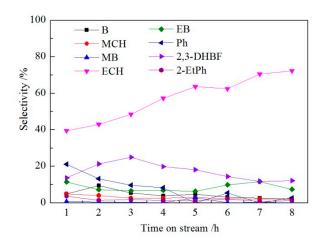


Fig. S2 Production distribution of Ni₅Cu₅/ γ -Al₂O₃ catalyst with the reaction time on stream (Reaction conditions: T=300 °C, p=3.0 MPa, WHSV=4.0 h⁻¹, and hydrogen/oil ratio=500(V/V))