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Abstract: The article presents the results of the development and study of a combined circuitry (compact) model of thin metal oxide films based memristive elements, which makes it possible to simulate both bipolar switching processes and multilevel tuning of the memristor conductivity taking into account the statistical variability of parameters for both device-to-device and cycle-to-cycle switching. The equivalent circuit of the memristive element and the equation system of the proposed model are considered. The software implementation of the model in the MATLAB has been made. The results of modeling static current-voltage characteristics and transient processes during bipolar switching and multilevel turning of the conductivity of memristive elements are obtained. A good agreement between the simulation results and the measured current-voltage characteristics of memristors based on TiO_x films (30 nm) and bilayer TiO₂/Al₂O₃ structures (60 nm/5 nm) is demonstrated.

Keywords: memristor; thin metal oxide films; compact model



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1. Introduction

Currently, all over the world, there is a significant expansion of research aimed at the development and hardware implementation of artificial neural networks (ANN), using the basic principles of the functioning of brain neurons [1,2]. The algorithms for the functioning of the ANN have a number of advantages that distinguish artificial neural networks favorably from classical computing systems based on the von Neumann architecture: the ability to learn and adapt to the working environment and process, high performance with a significant reduction in energy consumption due to asynchronous parallel data processing [3–5].

At present, the elements of nonvolatile resistive memory, memristors, predicted by L. Chua in 1971 [6] and for the first time manufactured in 2008 [7], are considered as the most promising candidates for the role of electronic equivalents of synapses in hardware-implemented neuromorphic systems, due to the possibility multilevel conductivity tuning, which, in combination with small topological dimensions of memristive elements (up to 2 nm [8,9]), provides a high information recording density (up to 0.7 TB/cm² [10]) with low power consumption (switching energy less than 10 fJ [11]) and possibility integration into cross-bar arrays.

The physical mechanisms of nonvolatile resistive switching depend on the material of the active layer, the material of the electrodes, and the structure of the memristor. These physical mechanisms include redox reactions, phase transitions, modulation of potential barrier heights at the interface with electrodes, conductive filament formation and others [12–14]. Metal oxides, transition metal chalcogenides, and solid electrolytes are widely used as functional switching materials. In memristors with active layers of metal oxides, the change in conductivity is explained by the formation of a conducting filament in the active layer due to the drift of metal ions or oxygen vacancies. Recently, the possibility

of nonvolatile resistive switching in various 2D materials and materials with quantum dots has been shown [12–14].

The main functional parameters of artificial synapses based on memristors are linearity of weight renewal, stability of the conductivity level, accuracy of weight setting, power consumption, performance, and resistance to degradation of parameters [9]. The development of memristive elements that satisfy the required values of the aforementioned parameters requires the development of appropriate physical and circuitry (compact) models.

Physical models link the electrical characteristics of memristive elements with the mechanisms of physical processes occurring in them. Such models in their initial formulation are described by systems of partial differential equations and can be realized only using numerical methods and special software [15–17]. The complexity of numerical implementation makes physical models inconvenient for use in the design of neuromorphic systems and in many cases limits their application to solving research problems.

To solve the design problems of neuromorphic systems based on memristive synaptic elements, circuitry (compact) models are widely used, which imply the representation of the real structure of the memristor in the form of an equivalent circuit and are described by systems of algebraic and/or ordinary differential equations. Circuitry models are characterized by low computational complexity and usually include a certain set of fitting parameters that make it possible to sufficiently accurately fit the simulation results to specific experimental characteristics of memristive elements. These models can be integrated into SPICE-applications of modern computer-aided design (CAD) systems, supplementing their libraries of elements and expanding the functionality [18–20].

Numerous studies have been devoted to the development of compact models of memristive elements [18–24]. Usually, depending on the purpose of the study, the proposed models are designed either to simulate bipolar switching processes, or to consider multilevel tuning of the conductivity of resistive memory elements. This approach is very effective, since it makes it possible to simplify the models while maintaining an agreement between the simulation results and experimental characteristics. At the same time, when developing modern memristor based neuromorphic systems and "Logic-in-Memory" systems, it may become necessary to model memristors taking into account both bipolar switching and multilevel tuning. This is especially important for the design of cross-bar arrays of memristors based on thin oxide films, in which bipolar switching and multilevel conductivity tuning are due to fundamentally different mechanisms [8–10].

The purpose of this study is to develop a combined compact model of memristive elements based on thin oxide films, which makes it possible to simulate both bipolar switching processes caused by the filling and release of trap energy levels by electrons and multilevel conductivity tuning determined by the transport of oxygen vacancies in metal oxide films. The choice of memristors based on a sequence of $TiO_x Al_2O_3$ thin layers as the objects of modeling is due to the possibility of electric-field analog tuning of the nonvolatile resistance state in the range of seven orders of magnitude in combination with a bipolar resistive switching relatively to a given resistance state. In these structures, a 5 nm thick Al_2O_3 layer oxide plays a role of an active (or switching) layer, while 30–60 nm 02.thick titanium oxide layer acts as a reservoir of oxygen vacancies. Moreover, the similar devices demonstrate high switching speed, low power consumption, wide dynamic range, high resistance to cyclic degradation, high scalability, and compatibility with CMOS technologies [25–28].

The article is organized as follows: Section 2 considers the equivalent circuit of the memristive element and the equations of the proposed model; Section 3 describes a technique of memristor modeling taking into account the statistical variation of parameter values; Section 4 provides a brief description of the structure and technological process of manufacturing memristive elements based on thin films of titanium oxide TiO_x and on the basis of a bilayer structure TiO_2/Al_2O_3 , the current-voltage characteristics of which were used in this work to verify the proposed model; Section 5 discusses simulation results and their comparison with measured data; Section 6 provides general conclusions based on the results of the study.

2. Equivalent Circuit and Model Equations

In accordance with the results of a number of experimental and theoretical works, for example, Refs. [27,28], in memristors based on thin metal oxide films with a high density of traps, bipolar switching is determined by fast (nanosecond scale) processes of filling and releasing the energy levels of traps with electrons when a current limited by the space charge flows [15], while the multilevel conductivity tuning occurs due to much slower (millisecond scale) processes of oxygen vacancies transport.

The equivalent circuit developed taking into account the listed features of metal oxide memristive elements is shown in Figure 1.



Figure 1. Equivalent circuit of a metal oxide memristive element.

In this equivalent circuit *V* is the voltage on the memristor contacts; *I* is the total memristor current; I_{SCL} is the current limited by the space charge; R_0 is the memristor resistance, determined by the equilibrium concentration of electrons in the dielectric film; C_B is the equivalent capacitance characterizing the property of the resistive memory of the structure during bipolar switching; V_B is the potential difference across the equivalent capacitance C_B ; I_B is the voltage-controlled current source that characterizes the bipolar switching processes caused by electron transport and by processes of filling and releasing the energy levels of traps by electrons; R_{DB} is the equivalent resistance characterizing the process of possible degradation of the memristor low-resistance state during bipolar switching; C_M is the equivalent capacitance characterizing the property of the resistive memory of the structure during multilevel conductivity tuning; V_M is the potential difference across the equivalent capacitance C_M ; I_M is a voltage-controlled current source characterizing the processes of multilevel conductivity tuning caused by the transport of oxygen vacancies in the memristive structure; R_{DM} is the equivalent resistance characterizing the relaxation process of the intermediate conductivity state of the memristor during multilevel switching.

The elements of the equivalent circuit are described by the following system of equations:

$$I = I_{SCL} + \frac{V}{R_0}; \tag{1}$$

$$I_{SCL} = I_H \left(F_H + F_L \frac{R_{OFF}}{R_{ON}} \right);$$
⁽²⁾

$$I_{H} = sign(V)\frac{9}{8}\varepsilon\varepsilon_{0}\mu_{n}\frac{V^{2}}{d^{3}}S_{F}K_{M}exp\left(\frac{V_{M}}{V_{MTH}}\right);$$
(3)

$$F_{H} = \frac{1}{2} - \frac{1}{\pi} \operatorname{arctg}\left(\frac{V_{B} - (V_{TFLP} - V_{TFLD})/2}{\varphi_{T}}\right);$$
(4)

$$F_L = \frac{1}{2} + \frac{1}{\pi} \operatorname{arctg}\left(\frac{V_B - (V_{TFLP} - V_{TFLD})/2}{\varphi_T}\right);$$
(5)

$$R_0 = \frac{d}{q\mu_n n_0 S};\tag{6}$$

$$C_B \frac{dV_B}{dt} + \frac{V_B}{R_{DB}} = I_B; \tag{7}$$

$$I_B = sign(V)I_{FITB}F_B(V, V_B) \cdot \theta(|V| - (V_{TFLP} + V_{FITP})\theta(V) + (V_{TFLD} + V_{FITD})\theta(-V));$$
(8)

$$F_B(V, V_B) = exp\left(-\frac{V_B}{V_{BF}}\right)\theta(V) + \left[1 - exp\left(-\frac{V_B}{V_{BF}}\right)\right]\theta(-V);$$
(9)

$$C_M \frac{dV_M}{dt} + \frac{V_M}{R_{DM}} = I_M; \tag{10}$$

$$I_M = \frac{V}{R_{FITM}} F_M(V, V_M) \cdot \theta(|V| - V_{MTH});$$
(11)

$$F_M(V, V_M) = exp\left(-\frac{V_M}{V_{MP}}\right)\theta(V) + \left[1 - exp\left(-\frac{V_M}{V_{MD}}\right)\right]\theta(-V);$$
(12)

where $\frac{R_{OFF}}{R_{ON}}$ is the ratio of the resistances of the memristor in the high-resistance and low-resistance states; *q* is the elementary charge; $\varphi_T = \frac{k_B T}{q}$ is the temperature potential; k_B is Boltzmann's constant; T is absolute temperature; t is time; d is the dielectric film thickness; S is the area of the memristive element; S_F is the cross-sectional area of the current filament arising in the memristive element; n_0 is the equilibrium concentration of electrons in the dielectric film; μ_n is the electron mobility in a dielectric film; ε is the relative dielectric constant of the film material; ε_0 is the dielectric constant of vacuum; I_H is the high-resistance state current; F_H , F_L are smoothing functions; V_{TFLP} , V_{TFLD} are the threshold voltages of SET and RESET processes, respectively, for bipolar switching; V_{MTH} is the threshold voltage of the multilevel tuning of the memristor conductivity; K_M is a dimensionless fitting parameter; V_{FITP} , V_{FITD} are the fitting parameters with the dimension of voltage; I_{FITB} is the fitting parameter with the dimension of current; R_{FITM} is the fitting parameter with the dimension of resistance; V_{BF} is a fitting parameter with a voltage dimension, which determines the inertia of bipolar switching processes; V_{MP} , V_{MD} are tuning parameters with the dimension of voltage, which determine the inertia of the tuning processes (increase and decrease, respectively) of the conductivity level during multilevel switching; θ is the Heaviside function.

In accordance with the equivalent circuit shown in Figure 1 and expression (1), the total memristor current *I* is determined by the sum of two current components: the current $\frac{V}{R_0}$, determined by the equilibrium electron concentration in the dielectric film, and the current I_{SCL} , limited by the space charge. The memristor resistance, determined by the equilibrium electron concentration in the dielectric film, is given by expression (6) [15].

The I_{SCL} current in accordance with expression (2), depending on the state of the memristor, is determined either by the current in the high-resistance state I_H , or by the current in the low-resistance state $I_H \frac{R_{OFF}}{R_{ON}}$, the smooth transitions between which in the process of bipolar switching are provided by smoothing functions F_H , F_L , specified by expressions (4) and (5).

The high-resistance state current IH is determined by the trap quadratic law: $sign(V)\frac{9}{8}\varepsilon\varepsilon_0\mu_n\frac{V^2}{d^3}S_F$ [15]. In order to simulate both the processes of bipolar switching and multilevel tuning of the memristor conductivity, this quadratic dependence in expression (3) is supplemented by the factor $K_M exp\left(\frac{V_M}{V_{MTH}}\right)$, which determines the conductivity level of the memristor structure in the process of multilevel tuning. The value of this multiplier at the current time is determined by the change in voltage V_M across the equivalent capacitance C_M during its recharge with current I_M (Figure 1).

The effect of resistive memory during bipolar switching, in accordance with Figure 1, is described by the equivalent capacitance C_B controlled by the current source I_B and the equivalent resistance R_{DB} , which characterizes the process of degradation of the low-resistance state of the memristor during bipolar switching. The change in the memristor conductivity during bipolar switching is described by differential Equation (7), in which the recharge current I_B of the equivalent capacitance C_B is given by expressions (8) and (9). The direction of the current I_B in accordance with expression (8) is determined by the sign of the voltage sign(V) applied to the memristor contacts. In this case, the Heaviside function $\theta(|V| - (V_{TFLP} + V_{FITP})\theta(V) + (V_{TFLD} + V_{FITD})\theta(-V))$ zeroes the current I_B if the applied voltage V is in the range

$$V_{TFLD} + V_{FITD} < V < V_{TFLP} + V_{FITP}.$$
(13)

As a result, when the voltage V changes in the range (13), the resistive state of the memristor remains unchanged.

The usage of smoothing functions F_H , F_L , specified by expressions (4), (5), leads to a certain deviation of the bipolar switching thresholds on the calculated current-voltage characteristics of memristors, relatively the specified values of threshold voltages V_{TFLP} , V_{TFLD} of SET and RESET processes. Fitting parameters V_{FITP} , V_{FITD} provide compensation for the specified deviations.

The function $F_B(V, V_B)$, used in expression (8) and specified by expression (9), has a range of [0, 1] and determines limitations of the electric current I_B by asymptotes specified by the fitting parameter I_{FITB} . Since the dynamics of the voltage change V_B across the equivalent capacitance C_B is determined in accordance with Equation (7) by the level of current I_B and the degradation time constant of the low-resistance state of the memristor $C_B R_{DB}$, the fitting parameter V_{BF} in expression (9) actually determines the inertia of bipolar switching processes.

The effect of resistive memory during multilevel tuning of the memristor conductivity, which is determined by a change in the spatial distribution of the concentration of oxygen vacancies in the dielectric film, in accordance with Figure 1, is described by the equivalent capacitance C_M , voltage-controlled current source I_M , and the equivalent resistance R_{DM} , which characterizes the process of degradation of the memristor state during multilevel switching. The change in the memristor conductivity in the process of multilevel tuning is described by differential Equation (10), in which the recharge current I_M of the equivalent capacitance C_M is given by expression (11). The direction and value of the current I_M are determined by the voltage V applied to the memristor contacts and the equivalent fitting resistance R_{FITM} . In this case, the Heaviside function $\theta(|V| - V_{MTH})$ zeroes the current I_M if the applied voltage V is in the range

$$-V_{MTH} < V < V_{MTH}.$$
(14)

As a result, when the voltage V changes in the range (14), the multilevel tuning of the memristor conductivity does not occur.

The function $F_M(V, V_M)$, specified by expression (12), is similar to the function $F_B(V, V_B)$ and determines the inertia of the processes of multilevel tuning of the memristor conductivity by the values of the fitting parameters V_{MP} , V_{MD} for conductivity increasing and decreasing respectively.

6 of 14

3. Statistical Variation of Model Parameters

In [20], the importance of taking into account the statistical variability of the main parameters of memristive elements to increase the reliability of modeling results and the efficiency of designing neuromorphic systems based on them is substantiated in detail. Moreover, it is important to take into account both the device-to-device and cycle-to-cycle variability of the parameter values. In particular, the cycle-to-cycle variability is due to the variability of filament configuration: in each cycle of bipolar switching of the memristive element, a new filament is formed, the parameters of which, with a certain degree of probability, will differ relative to the filament of the previous cycle.

Following the conclusions of [20], the main parameters of the model (1)–(12) were set taking into account the statistical variability of their values in accordance with the expression:

$$P = M(P)(1 + \gamma D_P), \tag{15}$$

where *P* is the value of the model parameter, taking into account the statistical variability; M(P) is the mean value of the parameter *P*; γ is a random number corresponding to the standard normal distribution; D_P is the relative change in the parameter value *P*.

When verifying the model, we used the following parameters as the parameters whose values varied in accordance with expression (15): the threshold voltages of SET and RESET processes during bipolar switching V_{TFLP} , V_{TFLD} , the cross-sectional area of the current cord S_F , and the memristor resistance ratio in high resistance and low resistance states $\frac{R_{OFF}}{R_{ON}}$. If necessary, in each specific case of application of the proposed model, the list of randomly varied parameters can be extended.

4. Materials and Methods

In order to validate the developed model (1)–(12), the simulation results were compared with the measured *I*–*V* characteristics of memristive elements based on a thin titanium oxide film TiO_x (bipolar switching) as well as on the basis of a bilayer film TiO_2/Al_2O_3 (multilevel conductivity tuning with bipolar switching), with structures shown schematically in Figure 2.



Figure 2. Structures of the memristors based on TiO_x (a) and TiO_2/Al_2O_3 (b) films.

In the process of manufacturing memristive elements with the structure shown in Figure 2a, bottom platinum electrodes (Pt-BE 50 nm) were deposited by magnetron sputtering at a temperature of T = 150 °C on a p-Si/SiO₂ substrate with a 10 nm thick titanium adhesive layer. A titanium oxide layer TiO_x (30 nm) was grown on the Pt-BE surface in an atomic layer deposition equipment TFS 200 (Beneq) at a temperature of T = 150 °C using titanium isopropoxide (Ti[OCH(CH₃)₂]₄) as a precursor and vapor water as an oxidizing agent. The values of the thickness of the grown layers were monitored in the course of scanning electron microscopy over a cross section of the structure formed by a focused ion beam

on an FEI, Helios NanoLab system. The surface of the TiO_x layer was examined using an atomic force microscope Dimension 3100, Veeco. Postdeposition annealing was performed in air for 30 s at a temperature of T = 150 °C. Top platinum electrodes (Pt-TE 50 nm) were deposited by magnetron sputtering at a temperature of T = 150 °C. The diameter of the upper electrodes was 350 μ m.

In the process of manufacturing memristive elements with the structure shown in Figure 2b, bottom platinum electrodes (Pt-BE 100 nm) were deposited by magnetron sputtering at a temperature of T = 150 °C on a p-Si/SiO₂ substrate with a titanium adhesive layer (10 nm). A bilayer TiO₂/Al₂O₃ structure (60 nm/5 nm) was grown on the Pt-BE surface in an atomic layer deposition system TFS 200 (Beneq) at a temperature of T = 200 °C using trimethylaluminum Al(CH₃)₃, tetrakis (dimethylamino) titanium C₈H₂₄N₄Ti and water vapor. The thickness of TiO₂ layer is increased to 60 nm in comparison with the structure shown in Figure 2a because in a bilayer TiO₂/Al₂O₃ structure, the TiO₂ layer is used as an oxygen vacancies reservoir for the active Al₂O₃ layer. Top platinum electrodes (Pt-TE 150 nm) were deposited by electron beam evaporation. The diameter of the upper electrodes was 100 µm. The process of fabricating the structure is described in more detail in [27].

The current-voltage characteristics of the metal oxide structures were measured using a Keithley 4200-SCS system.

5. Results and Discussion

In order to validate the developed model, the system of Equations (1)–(12) was solved in MATLAB using the finite difference method; in particular, Equations (7)–(12) were solved on a uniform time grid $G_t = \{t_i = (i - 1)\Delta t | i = 1, 2, ..., i_{MAX}\}$ using the following semi-implicit scheme:

$$V_{B,i} = \frac{\frac{C_B}{\Delta t} V_{B,i-1} + sign(V_i) I_{FITB} F_{B,i} \theta(|V_i| - (V_{TFLP} + V_{FITP}) \theta(V_i) + (V_{TFLD} + V_{FITD}) \theta(-V_i))}{\frac{C_B}{\Delta t} + \frac{1}{R_{DB}}};$$
(16)

$$F_{B,i} = exp\left(-\frac{V_{B,i-1}}{V_{BF}}\right)\theta(V_i) + \left[1 - exp\left(-\frac{V_{B,i-1}}{V_{BF}}\right)\right]\theta(-V_i);$$
(17)

$$V_{M,i} = \frac{\frac{C_M}{\Delta t} V_{M,i-1} + \frac{V_i}{R_{FITM}} F_{M,i} \theta(|V_i| - V_{MTH})}{\frac{C_M}{\Delta t} + \frac{1}{R_{DM}}};$$
(18)

$$F_{M,i} = exp\left(-\frac{V_{M,i-1}}{V_{MP}}\right)\theta(V_i) + \left[1 - exp\left(-\frac{V_{M,i-1}}{V_{MD}}\right)\right]\theta(-V_i),\tag{19}$$

where t_i is the *i*-th point of the time grid; Δt is the step of the time grid; V_i , $V_{B,i}$, $F_{B,i}$, $V_{M,i}$, $F_{M,i}$ are the grid values of the corresponding functions.

Figures 3-6 show the results of modeling a memristive element, and the structure of which is shown in Figure 2a. The values of the memristor parameters, as well as the values of the parameters of the system (1)–(12), for which the simulation results were obtained, are given in Table 1.

Figure 3 shows the static I–V characteristics of a memristive element with bipolar switching in linear (Figure 3a), semilogarithmic (Figure 3b) and logarithmic (Figure 3c) scales, obtained from simulation without taking into account the statistical variability of the parameters ($D_P = 0$). Red graphs correspond to the high-resistance state of the memristor and the process of switching to a low-resistance state. Blue graphs correspond to the low-resistance state and the process of switching to a high-resistance state.

Parameter	Symbol	Value	Unit
Dielectric film thickness	d	$3 imes 10^{-8}$	m
Area of memristive element	S	$7.07 imes10^{-8}$	m ²
Cross-sectional area of the filament (mean value)	S_F	$3 imes 10^{-16}$	m ²
Equilibrium concentration of electrons in the film	n_0	$1.3 imes10^{16}$	m^{-3}
Electron mobility	μ_n	$5 imes 10^{-4}$	$m^{2}/(V^{*}s)$
Relative dielectric constant of oxide film	ε	160	_
Threshold voltage of SET process (mean value)	V_{TFLP}	1.9	V
Threshold voltage of RESET process (mean value)	V_{TFLD}	-1.2	V
Minimum threshold for multilevel switching of memristor conductance	V_{MTH}	2.7	V
The ratio of the resistances of a memristor in high-resistance and low-resistance states (mean value)	$\frac{R_{OFF}}{R_{ON}}$	50	-
Fitting parameter	Км	26	_
Fitting parameter	V_{FITP}	-0.2	V
Fitting parameter	V_{FITD}	-0.2	V
Fitting parameter	R_{FITM}	$5 imes 10^8$	Ohm
Fitting parameter	V_{BF}	1	V
Fitting parameter	V_{MP}	2.5	V
Fitting parameter	V_{MD}	35	V
Fitting parameter	I_{FITB}	$4 imes 10^{-9}$	А
Elementary charge	q	$1.6 imes10^{-19}$	С
Boltzmann constant	k_B	$1.38 imes10^{-23}$	J/K
Dielectric constant of vacuum	ε_0	$8.85 imes10^{-12}$	F/m
Absolute temperature	Т	300	Κ
Relative change in the values of randomly varied parameters of the memristor model	D_P	0.1	-

Table 1. Model parameters for a memristor with the structure shown in Figure 2a.

The I–V characteristic plot in a logarithmic scale (Figure 3b) for the high-resistance state of the memristor (red graph) shows an ohmic (quasi-linear) section (in the voltage range V < 10 mV), a quadratic section (in the voltage range 10 mV–1.9 V), and a power-law (p > 3) switching section into a low-resistance state, corresponding to the voltage of full filling of traps with electrons $V_{TFLP} = 1.9$ B and a current range of 1–50 mA. After switching to a low-resistance state, the I–V characteristics become quadratic.

Figure 4 demonstrates the device-to-device variability of the static I–V characteristic of a memristive element during bipolar switching, caused by the statistical variation of parameters in accordance with the expression (15) with a relative change in the values of randomly varied parameters of the model $D_P = 0.1$ (Table 1). Comparison of the I–V characteristics of the memristor shown in Figure 4c,d indicates that taking into account the variability of the parameters of the modeled structure using a single parameter D_P allows for achieving good agreement between the calculated data and the measurement results.

Figure 5 shows the transients of cyclic bipolar switching of a memristive element when a linearly varying voltage with an amplitude exceeding the threshold voltages V_{TFLP} , V_{TFLD} is applied to the memristor, without taking into account the statistical variability of the parameters. The time dependence of the current demonstrates cyclic bipolar switching of the conductivity of the memristive element. Figure 6 shows stochastic cycle-to-cycle changes of peak current values as a result of varying memristor parameters during cyclic bipolar switching at $D_P = 0.1$.

Figures 7 and 8 show the simulation results of a memristive element with the structure shown in Figure 2b. The values of the memristor parameters, as well as the values of the model parameters (1)–(12), at which the simulation results were obtained, are given in Table 2.



Figure 3. I–V characteristics of a memristive element in linear (**a**), logarithmic (**b**) and semilogarithmic (**c**) scales.

In accordance with the results obtained in [27], in the considered bilayer memristive structure, the characteristics of resistive memory are determined mainly by processes in the Al₂O₃ film: capture and release of electrons by traps (bipolar switching) and transport of oxygen vacancies (multilevel conductivity tuning). In this case, the TiO₂ film can be considered as an unlimited source of oxygen vacancies for Al₂O₃ and, thus, the thickness d_R of the TiO₂ film given in Table 2 is not considered as a parameter of the model (1)–(12).

Figure 7 shows the transients of multilevel conductivity tuning of the memristive element based on bilayer TiO_2/Al_2O_3 structure, calculated for bipolar voltage pulses across the memristive element with a duration of 30 ms with amplitudes of 3 V, 5 V, and 7 V, exceeding the minimum threshold V_{MTH} of multilevel conductivity tuning. The simulation results demonstrate an increase (at V > 0) and, accordingly, a decrease (at V < 0) in the memristor conductivity level with time during the action of positive polarity pulse (in the time interval 0–30 ms) and during the action of negative polarity pulse (in the time interval 30–60 ms), as well as an increase in the rate of change in conductivity with an increase in the amplitude of the applied voltage pulses.



Figure 4. I–V characteristics of a memristive element, taking into account the statistical spread of parameters at $D_P = 0.1$ in linear (**a**), logarithmic (**b**), and semilogarithmic scales (**c**, **d**): simulation results (**c**) and measurement results (**d**) for memristive structure shown in Figure 2a (measurements were carried out for 35 samples of the memristor structure).



Figure 5. Transients of cyclic bipolar switching of memristive element.



Figure 6. Transients of cyclic bipolar switching of memristive element taking into account the variability of parameters at $D_P = 0.1$.



Figure 7. Transients of multilevel tuning of the conductivity of a memristive element.

Table 2. Model parameters for a memristor with the structure	shown i	n Figure <mark>2</mark> b.
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Parameter	Symbol	Value	Unit
Thickness of Al ₂ O ₃ dielectric film	d	$5 imes 10^{-9}$	m
Thickness of TiO ₂ dielectric film	d_R	$6 imes 10^{-8}$	m
Area of memristive element	S	$1 imes 10^{-8}$	m ²
Cross-sectional area of the filament (mean value)	S_F	$3 imes 10^{-16}$	m ²
Equilibrium concentration of electrons in the film	n_0	$1.0 imes10^{11}$	m^{-3}
Electron mobility	μ_n	$5 imes 10^{-4}$	$m^2/(V^*s)$
Relative dielectric constant of Al ₂ O ₃ film	ε	10	_
Threshold voltage of SET process (mean value)	V_{TFLP}	1.5	V
Threshold voltage of RESET process (mean value)	V_{TFLD}	-1.5	V
Minimum threshold for multilevel switching of memristor conductance	V_{MTH}	2.7	V
The ratio of the resistances of a memristor in high-resistance and low-resistance states (mean value)	$\frac{R_{OFF}}{R_{ON}}$	20	_
Fitting parameter	K_M	$6.7 imes10^{-7}$	_
Fitting parameter	V_{FITP}	-0.2	V
Fitting parameter	V_{FITD}	-0.2	V
Fitting parameter	R_{FITM}	$1 imes 10^8$	Ohm
Fitting parameter	V_{BF}	1	V
Fitting parameter	V_{MP}	1.3	V
Fitting parameter	V_{MD}	500	V
Fitting parameter	I_{FITB}	$4 imes 10^{-9}$	А
Absolute temperature	T	300	K
Relative change in the values of randomly varied parameters of the memristor model	D_P	0.1	-

Current|, A

Voltage, V

(c)



Figure 8. I-V characteristics of a memristive element with multilevel conductivity tuning without taking into account (a) and taking into account (b) the statistical variation of parameters, comparison of the simulation results (c) with the measurement data (d) [27] for the memristive structure shown in Figure 2b (measurements were carried out for one sample of the memristor structure).

(**d**)

The static I–V characteristics of a memristive element with a combination of bipolar switching and multilevel conductivity tuning are shown in Figure 8a without taking into account the statistical variation of parameters and in Figure 8b taking into account parameter variation. For each I–V characteristic of bipolar switching, the voltage V_M across the capacitance C_M of the equivalent circuit (Figure 1) corresponding to the memristor conductance level during multilevel tuning is shown.

At the same time, in accordance with the equivalent circuit and expression (3), the proposed model describes a continuous multilevel tuning of the memristor conductivity, and also, in accordance with expression (8), allows for setting different values and random variations of the threshold voltages of SET and RESET processes of bipolar switching.

In order to validate the proposed model in complex modeling of bipolar switching processes and multilevel conductivity tuning, Figure 8d shows the measured I–V characteristics of a memristor with a bilayer TiO_2/Al_2O_3 structure (Figure 2b) [27], and Figure 8c shows the corresponding results of modeling this structure with parameters, given above in Table 2. Comparison of I–V characteristics in Figure 8c,d indicates sufficient agreement between the simulation results and experimental data.

6. Conclusions

The article presents the results of the development and study of a combined circuitry (compact) model of memristive elements made on the basis of thin metal oxide films, which makes it possible to simulate both bipolar switching processes and multilevel tuning of the memristor conductivity taking into account the statistical variability of parameters both device-to device and cycle-to-cycle.

An equivalent circuit of a memristive element and a system of equations for a compact model are given, and the parameters of the model and an equation that models their statistical variability are considered. The software implementation of the developed model in the MATLAB environment has been carried out. The results of modeling static I–V characteristics and transients during bipolar switching and multilevel tuning of the conductivity of memristive elements are obtained. A good agreement between the simulation results and the measured I–V characteristics of memristors based on TiO_x films (30 nm) and bilayer TiO₂/Al₂O₃ structures (60 nm/5 nm) is demonstrated.

The proposed model is quite simple to implement and can be integrated into SPICE applications of modern computer-aided design systems, supplementing their libraries and expanding the functionality.

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