

Article

An Occupational Disease Assessment of the Mining Industry's Occupational Health and Safety Management System Based on FMEA and an Improved AHP Model

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Academic Editor: Vladimir Strezov

Received: 17 October 2016; Accepted: 6 January 2017; Published: 11 January 2017

Abstract: In order to effectively analyze, control, and prevent occupational health risk and ensure the reliability of the weight, a method based on FMEA (failure mode and effects analysis) and an improved AHP (analytic hierarchy process) model was established. The occupational disease of the occupational health and safety management system (OHSAS18001) of the mining industry in the southwest of Hubei Province is taken as an example, the three most significant risk factors (dust, noise, and gas) are selected as the research objects, the FMEA method is used, an expert questionnaire is carried out to establish the comprehensive assessment matrix of each indicator according to the RPN (risk priority number) value, and, finally, a case study is conducted through the FMEA and the improved AHP model. The results show that the occupational disease of the mining industry's occupational health and safety management system belongs to a "general" grade, which is in line with the physical examination results of the Center for Disease Control and Prevention of Ezhou City in 2015. The improved AHP and FMEA comprehensive assessment model of occupational disease is proved feasible. This method can be incorporated in the process management of the enterprise for the purpose of occupational disease prevention in advance and continuous improvement on the occupational health and safety of employees. Additionally, the area research on this integrated model should be optimized continually in actual situations.

Keywords: mining industry; OHSAS18001; FMEA; improved AHP; occupational disease

1. Introduction

With the rapid development of China's economy, the situation of safety and production has led to an increasing number of serious problems. A variety of major accidents occur frequently. In the professional activities of the mining industry, the number of patients with diseases caused by exposure to dust, noise, radioactive materials, other toxic and harmful substances, and other factors has gradually increased [1]. China has increased occupational safety and health legislation, increasing in turn the number of strict requirements on safety for enterprises and introducing a large number of safety regulations. In July 2016, the "occupational disease prevention law" [2] was revised, which put forward mandatory regulatory requirements and standards for safety and health. "People oriented and paying attention to employee health and safety" has increasingly become an important symbol and a good image of modern enterprises, which is also the focus of the occupational health and safety

management system OHSAS18001 [3]. OHSAS18001 is a kind of advanced modern safety management method, which has been widely adopted by a majority of the countries in the world. It mainly emphasizes the principle of systematic health and safety management. Through the establishment of a set of occupational health and safety assurance mechanisms, the aim is to control and reduce occupational health and safety risks and to reduce production accidents and occupational diseases.

Because of the geographical position and natural conditions, the mining industry is quite different from other industries and is usually affected by many complex factors. While occupational disease can be detected by physical examination, those long-term latent diseases that are difficult (if not impossible) to cure (e.g., silicosis) can only be symptomatically treated without any special therapy. Thus, the later the disease is found, the worse the curative effect will be. Consequently, the feasible failure mode and effects analysis (FMEA) and the improved analytic hierarchy process (AHP) [4] are used in a case study on the occupation health assessment (OHSAS18001) of the mining industry of the southwest of Hubei, China, which could provide valuable guidance for the sustainable and healthy development of the mining industry.

2. Description of FMEA and the Improved AHP

2.1. Failure Mode and Effect Analysis (FMEA)

FMEA (failure mode and effect analysis) is an effective method for analyzing product design, development, and so on [5], for analyzing potential problems (or failure modes) in the process, for evaluating the possibility of these potential problems and their impact and severity, and for taking effective preventive measures in time to avoid or reduce these problems [6]. FMEA emphasizes “before-the-event” rather than “after-the-fact”. Thus, it can avoid consuming a large amount of manpower and material resources to deal with the problem, improve the quality of products, reduce production and development costs, minimize fallout to a maximum extent, and increase efficiency [7]. The basic idea of “prevention first” of FMEA is consistent with ISO standards.

2.2. Failure Mode and Effect Analysis (FMEA) Workflow

The FMEA method proceeds according to the principle of plan-do-check-action (PDCA), which focuses on occurrence analysis, detection analysis, and severity analysis [8]. The RPN (risk priority number) value determines the FMEA mode and which kind of correction action to take. Failure mode and effect analysis (FMEA) workflow is shown in Figure 1.

2.3. Improved Analytic Hierarchy Process (AHP)

The improved analytic hierarchy process (AHP) is based on fuzzy mathematics with the principle of fuzzy relation synthesis. It is a method for making certain unclear boundaries and non-quantitative factors quantifiable and then comprehensively evaluated [9]. It is quantified by constructing a fuzzy set of hierarchical fuzzy subsets to reflect the fuzzy indicators being evaluated (that is to determine the membership degree), then each indicator is evaluated by the principle of fuzzy transformation [10].

2.4. Description of FMEA and Improved AHP

The FMEA method analyzes the cause and effect of system failure, where the RPN can solve risk projects or problems by helping in planning limited resources [11]. The FMEA method can provide information for risk management decision and is widely used in the aerospace, machinery, automotive, medical equipment, and services industry [12–14]. Although the traditional FMEA method is considered the most effective before-the-event prevention method, the method of calculating RPN has been widely questioned [15–17] for the following reasons [18]:

- It does not consider the relative importance of the risk factors *S* (severity), *O* (occurrence), and *D* (detection), but consider them to be of the same importance.

- Different products of the risk factors S , O , and D may get exactly the same RPN value, but entails different risk connotations.
- The risk factors S , O , and D are evaluated using exact values to represent their magnitude, which cannot objectively reflect the complexity and uncertainty of things.
- RPN values lack reliability, as it is obtained by the product of the risk factor S , O , and D .

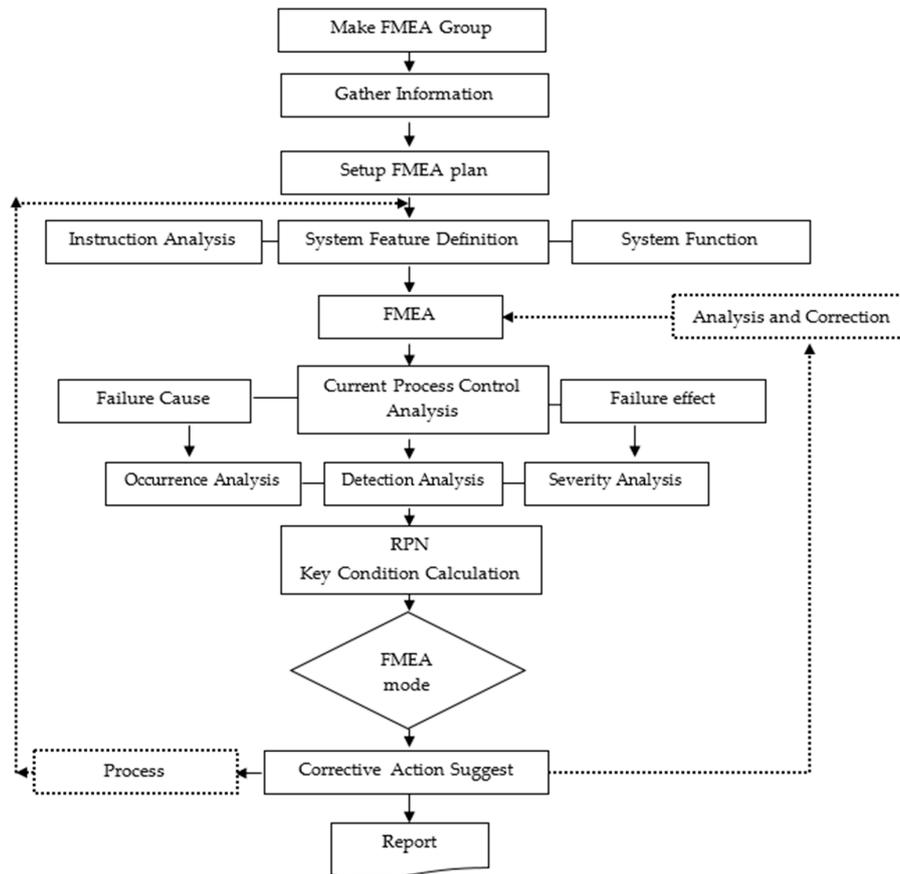


Figure 1. FMEA flow chart.

At present, the integrated application and research of the traditional FMEA method and fuzzy theory method are widely concerned [19]. Common methods are as follows. Braglia et al. [19] put forward a technique for order preference by similarity to the ideal solution to improve the FMEA method to evaluate risk factors and relative weights by a triangular fuzzy number. Chang et al. [20] put forward an intuitionistic fuzzy set ranking technique to calculate the failed RPN value. Chang et al. [21] adopted an ordered weighted averaging method and decision-making trial and evaluation laboratory method to solve the failure mode risk problems. Kutlu et al. [22] used the analytic hierarchy process and TOPSIS methods integrated with FMEA to obtain the ranking of the potential failure modes. Geng et al. [23] introduced a fault cause-and-effect chain concept into the FMEA method and improved the calculation formula for risk priority. Wang et al. [24] put forward a dependent linguistic ordered weighted geometric FMEA risk assessment method. Lolli et al. [25] put forward a novel multi-criteria decision-making (MCDM) method named FlowSort-GDSS, which was proposed to sort the failure modes into priority classes by involving multiple decision-makers.

There are many factors affecting mine safety, in which some indicators can be accurately described with quantity values. Others are difficult to accurately analyze quantitatively with the fuzzy concept. These factors have the following characteristics:

- Many factors are involved in the evaluation.

- The factors affecting mine safety restrict and influence each other, which makes them hard to integrate and make a closer to a comprehensive evaluation.
- Many fuzzy concepts are involved in the evaluation.

The fuzzy concept normally includes very good, very bad, good, and bad. The experience and advice of an expert is often adopted, which entails much fuzziness. Therefore, according to the defects of the traditional FMEA in mine safety assessment and the characteristics of the safety factors, a fuzzy mathematics analysis method is adopted to improve the method. It aims to change the risk data into adaptive fuzzy sets and to analyze the weighted RPN value of risk contribution.

3. Occupational Disease Assessment of Mining Industry OHSAS18001 Based on FMEA and an Improved AHP Model

The common occupational hazards in the mining industry are dust, noise, vibration, harmful gas, heat radiation, occupational injury, and so on, where dust, noise, and gas have caused great harm to people's health. These three common risk factors are analyzed and evaluated in this paper.

3.1. Assessment Factor Sets

This occupational disease assessment of OHSAS18001 includes 3 first-grade indicators and 10 second-grade indicators. The 3 first-grade indicators can be expressed as: $U = \{U_1, U_2, U_3\}$, where U = occupational disease risk factors, U_1 = dust, U_2 = noise, and U_3 = gas. The factors are further refined as follows: $U_1 = \{U_{11}, U_{12}, U_{13}, U_{14}\}$, $U_2 = \{U_{21}, U_{22}, U_{23}\}$, $U_3 = \{U_{31}, U_{32}, U_{33}\}$, where U_{11} = not wearing a dust mask, U_{12} = not operating normatively, U_{13} = not opening the dust model, U_{14} = mask not regularly replaced with filtration membrane; U_{21} = not maintaining equipment periodically, U_{22} = not wearing earplugs, U_{23} = not setting sound insulation equipment; U_{31} = fan not running well, U_{32} = insufficient ventilation system, and U_{33} = insufficient individual protection.

3.2. Assessment Decision Sets

The occupational disease assessment of OHSAS18001 can be divided into four grades: very good, relatively good, general, and not good [26]. Thus, the assessment decision sets can be expressed as: $V_3 = \{V_1, V_2, V_3, V_4\}$, where V_1 = very good, V_2 = relatively good, V_3 = general, and V_4 = not good.

3.3. Assessment Weight Sets

The importance among indicators is assessed and scored by experts. The weight value [27] of each indicator is determined, and the specific values are constructed, referring to the 1–9 scale method proposed by Saaty for the judgment matrix. If the parameter on the horizontal axis is less important than the parameter on the vertical axis, it carries a value between 1 and 9. Oppositely, it carries the value between the reciprocals of 1/2 and 1/9 [28]. Jian Shi et al. [29] pointed out that the "1–9" scales method of AHP by Saaty was used to construct the comparison matrix whose consistent effect was insufficient. The traditional AHP method was thought to be only for specific qualitative indicators. On the other hand, the issues for both qualitative and quantitative indicators are not discussed enough [30]. The traditional AHP method talked more about the consistency of the judgment matrix than its rationality [31,32]. Lolli et al. [33] provided a clearly higher clustering validity index than previous sorting methods on benchmarking data, which meant that an item scoring badly on one or more key criteria may still be placed in the best class because these bad scores are compensated. Shuang Chen et al. [34] preliminarily applied the improved "9/9–9/1" AHP method to weight sorting. In this paper, the improved AHP method integrated with FEMA is used to assess occupational disease of a mine to provide a more scientific and accurate decision basis.

The traditional AHP method has some shortcomings about the experts scoring:

- The "1–9" scales method would make the accuracy rate low.
- The method would make the connection of levels confused.

- The method would make data processing cumbersome.
- The method is optimized and improved with a new “9/9–9/1” scale as shown in the following.

3.4. Consistency Checking

The test indicator for the consistency of judgment is as follows: $CR = CI/RI$, where $CI = (\lambda - n)/(n - 1)$, and n is the order of the judgment matrix [35]. RI is the random consistency indicator of judgment matrix. If $CR \leq 10\%$, the matrix is consistent and the AHP can be continued. If $CR > 10\%$, it requires revising as the matrix is not consistent. In this paper, the root mean square method is used to construct the consistency test. The calculation procedure is as follows: (1) Multiply the elements of B by line $u_{ij} = \prod_{j=1}^n b_{ij}$; (2) Let the resultant product be the n th root $u_i = \sqrt[n]{u_{ij}}$; (3) Normalize the root mean square vector and get the feature vector $w_i = \frac{u_i}{\sum_{i=1}^n u_i}$; (4) Calculate the largest eigenvalue of the judgment matrix $\lambda_{max} = \sum_{i=1}^n \frac{(AW)_i}{(nW)_i}$; (5) Calculate $CR = CI/RI = (\lambda - n)/(n - 1)/RI$.

3.5. Fuzzy Comprehensive Assessment Matrix

The membership degree in this case is obtained by probability statistics. The failure mode questionnaire (Table 1) was distributed and then recovered. O_1, O_2, O_3, O_4 , and O_5 (probability) in the table are defined as 10 points, 8 points, 6 points, 4 points and 2 points, respectively; S_1, S_2, S_3 , and S_4 (fault severity) are defined as 10 points, 7.5 points, 5 points and 1.5 points, respectively; D_1, D_2, D_3, D_4, D_5 and D_6 (fault detection difficulty degree) are defined as 10 points, 8 points, 6 points, 4 points, 2 points and 1 points, respectively. The number of RPN [36] can be calculated by $RPN = O \times S \times D$, which means that it is an important parameter for evaluating the security level. The higher the score is, the lower the security level will be. Moreover, 1000 points are divided into 7 grades averagely as shown in Table 2.

For the i indicator; the membership degree of each occupational disease assessment is the fuzzy subset $R_i = (r_{i1}, r_{i2}, \dots, r_{im})$; the fuzzy comprehensive judgment matrix of each indicator is

as follows [37]: $R = \begin{bmatrix} r_{11} & r_{12} & \dots & r_{1m} \\ r_{21} & r_{22} & \dots & r_{2m} \\ \dots & \dots & \dots & \dots \\ r_{n1} & r_{n2} & \dots & r_{nm} \end{bmatrix}$.

Table 1. Occupational disease assessment questionnaire.

Occupational Disease Risk Factors	Occupational Disease Causes	Probability of Occurrence	Severity of Effects	Likelihood of Detection
U_1 Dust	U_{11} Not wearing a dust mask	O_1 Frequent O_2 Possible O_3 Casual O_4 Seldom O_5 Unlikely	S_1 Catastrophic S_2 Serious S_3 General S_4 Minor	D_1 Undetected D_2 Very low D_3 Low D_4 Medium D_5 High D_6 Very high
	U_{12} Not operating normatively			
	U_{13} Not opening the dust model			
U_2 Noise	U_{21} Not maintaining equipment periodically			
	U_{22} Not wearing earplugs			
	U_{23} Not setting sound insulation equipment			
U_3 Gas	U_{31} Fan not running well			
	U_{32} Not good ventilation system			
	U_{33} Not good individual protection			
Please select U_{11} – U_{14} level	<input type="checkbox"/> O_1 , <input type="checkbox"/> O_2 , <input type="checkbox"/> O_3 , <input type="checkbox"/> O_4 , <input type="checkbox"/> O_5 ; <input type="checkbox"/> S_1 , <input type="checkbox"/> S_2 , <input type="checkbox"/> S_3 , <input type="checkbox"/> S_4 ; <input type="checkbox"/> D_1 , <input type="checkbox"/> D_2 , <input type="checkbox"/> D_3 , <input type="checkbox"/> D_4 , <input type="checkbox"/> D_5 , <input type="checkbox"/> D_6 ;			
Please select U_{21} – U_{23} level	<input type="checkbox"/> O_1 , <input type="checkbox"/> O_2 , <input type="checkbox"/> O_3 , <input type="checkbox"/> O_4 , <input type="checkbox"/> O_5 ; <input type="checkbox"/> S_1 , <input type="checkbox"/> S_2 , <input type="checkbox"/> S_3 , <input type="checkbox"/> S_4 ; <input type="checkbox"/> D_1 , <input type="checkbox"/> D_2 , <input type="checkbox"/> D_3 , <input type="checkbox"/> D_4 , <input type="checkbox"/> D_5 , <input type="checkbox"/> D_6 ;			
Please select U_{31} – U_{33} level	<input type="checkbox"/> O_1 , <input type="checkbox"/> O_2 , <input type="checkbox"/> O_3 , <input type="checkbox"/> O_4 , <input type="checkbox"/> O_5 ; <input type="checkbox"/> S_1 , <input type="checkbox"/> S_2 , <input type="checkbox"/> S_3 , <input type="checkbox"/> S_4 ; <input type="checkbox"/> D_1 , <input type="checkbox"/> D_2 , <input type="checkbox"/> D_3 , <input type="checkbox"/> D_4 , <input type="checkbox"/> D_5 , <input type="checkbox"/> D_6 .			

Table 2. RPN rating scale (assessment decision set).

V_1 (Very Good)	V_2 (Relatively Good)	V_3 (General)	V_4 (Not Good)
0–250	251–500	501–750	751–1000

3.6. Comprehensive Fuzzy Assessment

The model for occupational disease assessment is based on the improved AHP and FMEA and follows the principle of calculation step by step to obtain the membership vectors of each layer, which combines the weight set and factor into the assessment matrix to make the fuzzy matrix synthesis operation [38]. The assessment results of each level are obtained according to the principle of fuzzy comprehensive assessment: $B_i = W_i \cdot R_i$.

4. Case Study

The mining industry in the southwest of Hubei Province lies in the central part of China with general hydrogeological conditions. OHSAS18001 has been managed in the mining industry for more than three years and has a good reputation in the society and local community. This mining industry is taken as an example to assess the occupational disease in a mine using OHSAS18001.

4.1. The Consistency Test of Indicator Weight

In order to keep the validity and consistency of the assessment model, the indicators need to be tested for consistency. Thirty people, including 2 auditors who are familiar with OHSAS18001 and employees with at least 5 years of working in the mine and who are very familiar with mining operations, were invited to judge the importance of the indicators of the improved AHP method [39]. All 30 people needed to be trained to use the improved AHP method. In this paper, the consistency test is carried out in the way of the root mean square. The calculation procedure is as follows.

U layer subordinate indicators weight and consistency calculating result are: $w_i = \frac{u_i}{\sum_{i=1}^n u_i} = 0.3598, 0.3075, 0.3326$ and $\lambda_{\max} = \sum_{i=1}^n \frac{(AW)_i}{(nW)_i} = 3.0015$ according to the formula $CR = CI/RI = (\lambda - n)/(n - 1)/0.58 = 0.0013 < 0.1$. Thus the result has passed the consistency test.

In Table 3, it can be seen that the weight of the dust and noise assessment indicators of OHSAS is as follows: $W = [0.3598, 0.3075, 0.3326]$.

In the same way, the indicators all pass the consistency test. The corresponding weights of U_1 , U_2 and U_3 are as follows: $W_1 = [0.2347, 0.2921, 0.2385, 0.2347]$, $W_2 = [0.3726, 0.2647, 0.3627]$ and $W_3 = [0.3604, 0.2499, 0.3898]$.

Table 3. U , U_1 , U_2 and U_3 layer subordinate indicators scoring assessment table.

	U_1	U_2	U_3		U_{21}	U_{22}	U_{23}		U_{31}	U_{32}	U_{33}		U_{11}	U_{12}	U_{13}	U_{14}
U_1	9/9	9/8	9/8	U_{21}	9/9	9/7	9/8	U_{31}	9/9	9/6	8/9	U_{11}	9/9	8/9	8/9	9/9
U_2	8/9	9/9	8/9	U_{22}	7/9	9/9	6/9	U_{32}	6/9	9/9	6/9	U_{12}	9/8	9/9	9/6	9/8
U_3	8/9	9/8	9/9	U_{23}	8/9	9/6	9/9	U_{33}	9/8	9/6	9/9	U_{13}	9/8	6/9	9/9	9/8
												U_{14}	9/9	8/9	8/9	9/9

4.2. Single Factor Assessment Matrix

According to the actual operation of mine industry OHSAS18001 and relevant information, the result from the second grade indicators scored by the experts is shown in Tables 4–6 [40].

Table 4. U_1 layer subordinate membership degree.

	V_1	V_2	V_3	V_4
U_{11}	0	0.1	0.6	0.3
U_{12}	0	0	0.6	0.4
U_{13}	0	0.6	0.4	0
U_{14}	0	0.4	0.5	0.1

Table 5. U_2 layer subordinate membership degree.

	V_1	V_2	V_3	V_4
U_{21}	0	0.1	0.5	0.4
U_{22}	0	0.1	0.6	0.3
U_{23}	0	0	0.6	0.4

Table 6. U_3 layer subordinate membership degree.

	V_1	V_2	V_3	V_4
U_{31}	0	0.2	0.5	0.3
U_{32}	0	0.1	0.6	0.3
U_{33}	0	0.2	0.6	0.2

The data of R_1 , R_2 and R_3 of the membership matrix is shown as follows.

$$R_1 = \begin{bmatrix} 0 & 0.1 & 0.6 & 0.3 \\ 0 & 0 & 0.6 & 0.4 \\ 0 & 0.6 & 0.4 & 0 \\ 0 & 0.4 & 0.5 & 0.1 \end{bmatrix}, R_2 = \begin{bmatrix} 0 & 0.1 & 0.5 & 0.4 \\ 0 & 0.1 & 0.6 & 0.3 \\ 0 & 0 & 0.6 & 0.4 \end{bmatrix}, R_3 = \begin{bmatrix} 0 & 0.2 & 0.5 & 0.3 \\ 0 & 0.1 & 0.6 & 0.3 \\ 0 & 0.2 & 0.6 & 0.2 \end{bmatrix}.$$

4.3. Fuzzy Comprehensive Assessment

The first grade fuzzy comprehensive assessment is carried out through each second grade indicator weight W_i and corresponding single factor matrix R_i .

$$B_1 = W_1 \cdot R_1 = (0.2347, 0.2921, 0.2385, 0.2347) \cdot \begin{bmatrix} 0 & 0.1 & 0.6 & 0.3 \\ 0 & 0 & 0.6 & 0.4 \\ 0 & 0.6 & 0.4 & 0 \\ 0 & 0.4 & 0.5 & 0.1 \end{bmatrix} = (0, 0.2605, 0.5288, 0.2107)$$

$$B_2 = W_2 \cdot R_2 = (0.3726, 0.2647, 0.3627) \cdot \begin{bmatrix} 0 & 0.1 & 0.5 & 0.4 \\ 0 & 0.1 & 0.6 & 0.3 \\ 0 & 0 & 0.6 & 0.4 \end{bmatrix} = (0, 0.0637, 0.5627, 0.3735)$$

$$B_3 = W_3 \cdot R_3 = (0.3604, 0.2499, 0.3898) \cdot \begin{bmatrix} 0 & 0.2 & 0.5 & 0.3 \\ 0 & 0.1 & 0.6 & 0.3 \\ 0 & 0.2 & 0.6 & 0.2 \end{bmatrix} = (0, 0.1750, 0.5640, 0.2610)$$

The fuzzy comprehensive assessment is carried out by using the result of the first grade fuzzy assessment.

$$B = W \cdot R = (0.3726, 0.2647, 0.3627) \cdot \begin{bmatrix} 0 & 0.2605 & 0.5288 & 0.2107 \\ 0 & 0.0637 & 0.5627 & 0.3735 \\ 0 & 0.1750 & 0.5640 & 0.2610 \end{bmatrix} = (0, 0.1774, 0.5505, 0.2721)$$

According to the comprehensive assessment result, the occupational health assessment result of OHSAS18001 achieves a probability of “very good” (0), “relatively good” (0.1774), “general” (0.5505) and “not good” (0.2721). Thus, according to the maximum membership degree [41], the occupational health assessment result of OHSAS18001 belongs to “general” grade, which still needs further improvement.

5. Suggestion

Concluded from the results, the occupational health assessment results of dust, noise, and gas all belong to the “general” grade. Some suggestions for corrective action are given as follows.

5.1. Dust Control Suggestions

- Technology should be reformed and production equipment should be innovated.
- Wet working methods and isolation of dust sources should be adopted.
- Exhaustion and dust elimination while establishing a variety of maintenance and management systems should be undertaken.
- Individual protection and publicity and education should be carried out.
- Timely inspection, evaluation, summaries, and health examinations should be conducted.

5.2. Noise Control Suggestions

- Silent or low-noise equipment should be preferred instead of high-noise equipment.
- Isolation and noise elimination measures should be adopted.
- Individual protection and earplugs should be considered.
- Hearing tests should be conducted regularly to the people who are exposed to noise, and pre-job and off-job hearing examinations of staff engaged in noisy operations should be carried out.
- Reasonable arrangement of labor and rest should be arranged, and noise exposure time to staff engaged in noisy operations should be reduced.

5.3. Gas Control Suggestions

- Ventilation and personal protection should be improved.
- First aid measures should be taken.
- Regular detection of toxic and harmful gases should be adopted.
- Water should be sprayed to reduce the harmful gas content.

5.4. Continuous Improvement Plan

- The staff should continuously improve OHSAS18001 according to the principle of plan-do-check-action (PDCA). The awareness and performance of occupational health and safety should also be continuously improved to satisfy the expected demand of OHSAS18001 through internal audits and management reviews.
- In the actual work, the staff can develop continuous improvement plans based on such assessment models. The occupational disease can be assessed, analyzed, and improved monthly to control and ameliorate the incidence of occupational disease and to satisfy the requirement of “people oriented and paying attention to employee health and safety”.

6. Conclusions

In accordance with 10 laws, including the Occupational Disease Prevention Law of the People’s Republic of China, Diagnostic Criteria of Pneumoconiosis, and Diagnostic Criteria of Occupational Noise induced Deafness etc., the Center for Disease Control and Prevention of Ezhou City performed physical examinations from 15 May 2015 to 14 June 2015, and the results show that 5 people were affected by obstructive pulmonary ventilation among the dust operation personnel, 6 people had

hearing problems among noise operation personnel, 4 people had abnormal blood indicators among the gas operation personnel, and 23 people were proposed reexamination. The results of this examination are consistent with the ones of the assessment based on the improved AHP and FMEA model, which all belong to the general grade and all of which need improvement. The feasibility of the comprehensive assessment model of occupational disease in the mining industry is thus proved. Additionally, the knowledge of different domestic personnel and the natural conditions of different mining industries are not the same. Thus, necessary adjustments should be carried out according to the actual situation in the selection of assessment indicators and assessment personnel. For future work, research and training in this area should be strengthened, and the constructed model should be optimized continuously.

Acknowledgments: All authors thank the statistical personnel of the case study area for their cooperation in the study and leaders of the mining industry for the guidance. The Research Center for Environment and Health of Zhongnan University of Economics and Law in China funded the work reported in this paper. Special thanks to Joel Lööw for his proof reading.

Author Contributions: All authors contributed to design, method, and analysis reported in the paper. Jingdong Zhang conducted the fieldwork and collected and processed the data reported in the paper. Jan Johansson and Jiangdong Bao conducted the analysis and led the writing of the manuscript. Jiangdong Bao developed and prepared all tables and figures. All authors commented on the manuscript, providing insights used in the analysis and discussion.

Conflicts of Interest: The authors declare no conflict of interest.

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