



Article Using Recycled Construction Waste Materials with Varying Components and Particle Sizes for Extensive Green Roof Substrates: Assessment of Its Effects on Vegetation Development

Nan Jiang¹, Weina Zou^{1,2,*}, Yi Lu¹, Ziman Liao¹ and Lianglong Wu¹

- ¹ College of Ecological Technology and Engineering, Shanghai Institute of Technology, Shanghai 201418, China; 216111108@mail.sit.edu.cn (N.J.); 216112123@mail.sit.edu.cn (Y.L.); 226112111@mail.sit.edu.cn (Z.L.); 226112118@mail.sit.edu.cn (L.W.)
- ² Institute of Beautiful China and Ecological Civilization, University Think Tank of Shanghai Municipality, Shanghai 201418, China
- * Correspondence: zouwn@sit.edu.cn

Abstract: Using construction waste materials as substrates can reduce the resource consumption of minerals and provide sustainability benefits in green roofs. This research examined the viability of crushed bricks and crushed concrete with varying particle sizes as substrates by conducting a simulated drought experiment and roof experiment. Six composite substrates were prepared, respectively, by mixing peat with small-, medium-, and large-sized crushed bricks and crushed concrete particles (peat-to-inorganic-particle volume ratio of 1:2). The properties of each group were within acceptable parameters, with the crushed brick substrates displaying lower bulk density and higher porosity compared to the crushed concrete substrates. Seldom lineare was selected for the experiments, and the substrate thickness was set at 10 cm. Under the simulated drought conditions, the growth and stress resistance of Seldom lineare in the crushed brick substrates was similar to that in the conventional substrates and poorer in the crushed concrete substrates. Seldom lineare in medium-particle-size brick substrates performed the best, surpassing the traditional group. The growth of Seldom lineare in the small-particle-size concrete substrates was the worst. In the rooftop environment, all groups could support Seldom lineare over 180 days without maintenance, with an overall coverage of more than 60%. The plants in the medium-particle-size brick substrates exhibited the highest cover. In conclusion, the medium-particle-size brick substrate exhibits ideal characteristics in terms of substrate physical properties and plant growth, making it a favorable option.

Keywords: green infrastructure; recycled waste; substrate characteristic; *Seldom lineare*; drought stress; plant growth

1. Introduction

Green roof technology has been widely applied in urban areas. Builders favor extensive green roofs due to their simplified construction process, low maintenance requirements, and cost-effectiveness [1,2]. The substrate is the fundamental medium for green roofs and plays a crucial role in facilitating plant growth [2,3]. It should meet the criteria of supporting vegetation growth, possessing a lightweight structure, exhibiting high water retention capacity, providing thermal insulation, and being cost-effective [4–6].

Green roof substrate is typically composed of a mixture of inorganic and organic materials to achieve the desired properties. Traditional organic components usually include grass charcoal, peat, and loam [7–9], provide nutrients to plants, act as water storage, and contribute to increased biodiversity [5,10]. However, it is essential to maintain the specific gravity of the organic matter at appropriate levels to prevent increasing nutrient loads in stormwater runoff and to avoid any adverse effects on plant growth for its unstable characteristics [11,12]. The inorganic component forms the majority of substrate [13], providing



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Copyright: © 2024 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). physical support for plant growth and protecting them from adverse environmental and climatic influences. The inorganic materials should have low bulk weight and appropriate pore size to reduce their weight while enhancing porosity and drainage capacity [14–16]. Minerals that are both lightweight and porous [17,18], including vermiculite, perlite, gravel, and pumice, serve as the primary sources of inorganic components [19–21].

The extraction, production, and transportation of natural ores and peat soils, which have long been utilized as traditional substrates materials, exert pressure on resources and the environment [22], making the cost of building green roofs higher and less environmentally friendly. Recycled waste is a widely available material that is relatively easy to process, transport, and use [23]. This alternative meets the requirements for green roof substrates and plant growth conditions while reducing energy consumption and construction costs [14,24]. Moreover, incorporating waste materials in green roof substrates helps alleviate the burden of waste disposal, effectively conserves resources, and minimizes adverse environmental impacts [25,26].

Sources of recycled materials for green roof research include construction, industry, and agroforestry. Industrial recycled materials, such as slag, incinerator ash, and fly ash, have primarily been utilized as replacements for inorganic components, whereas stabilized sludge from sewage plants can serve as an alternative to organic ingredients [27–29]. Agroforestry renewable resources, such as treated fruit shells, cultivation waste, and compost, have also been considered potential substitutes for peat or loam soil [15,30,31]. Construction waste materials, typically comprising 10–30% of total waste in municipal landfills [32], can be pulverized and utilized as substrate components [33], such as concrete, bricks, tiles, and recycled glass [14,16,34].

A comprehensive understanding of the properties of substrates and their relationships with plants can play a crucial role in promoting the sustainability of green roofs [35]. Previous research has shown that construction waste substrates exhibit desirable traits, such as appropriate bulk density and sufficient aeration [36–38], and are characterized by moderate pH [34]. Therefore, it may have equivalent or better properties than sand and gravel [39,40]. Evaluating the suitability of recycled construction materials substrates by assessing plant growth can effectively demonstrate their functional effectiveness. Plants like turfgrasses and Sedum varieties were successfully established and grown in mixed substrates comprising recycled construction waste materials [41]. Crushed brick substrates have been found to enhance plant growth and promote biodiversity, making them a promising option for sustainable landscaping practices [42]. In other studies, substrates containing crushed concrete materials were applied and resulted in the development of abundant vascular plants, moss, and potted plant communities on the roof after three years [43]. Achieving the appropriate ratio between construction waste and organic materials can efficiently retain the water of the substrate and provide a suitable basis for plant growth, such as crushed bricks or tiles combined with loam [24,44], and crushed concrete or bricks with compost [34,39,40].

Furthermore, some investigations specifically examine the influence of construction waste substrates on the ecological benefits of green roofs and the potential risks associated with environmental contamination. The application of crushed bricks can enhance the rainwater retention in green roof systems [37,41]. Research has also shown that crushed bricks significantly reduced the presence of metal ions in storm water runoff [45]. However, adding substantial quantities of construction waste into the substrate may result in phosphorus contamination and the release of higher concentrations of nickel [46]. Nevertheless, some studies have shown that the levels of pollutant elements released from construction waste substrate were lower in the actual green roof environment compared to the laboratory testing conditions [47].

The key to adopting extensive green roofs widely relies on the excellent properties of the substrate during periods of high temperature and drought stress in the summer [19]. Previous research has primarily concentrated on the effect of different types and proportions of construction waste materials in substrates performance and plant growth. Nevertheless,

there remains to be more in-depth exploration regarding the impact of material particle size on substrate properties and plant growth and the adaptability of plants to construction waste substrates under drought conditions. Therefore, based on an extensive green roof application scenario, the main objectives of this study were as follows: (1) to measure the physical and chemical properties of construction waste substrates composed of different materials and particle sizes, providing a reference for their application in roof greening; (2) to combine indoor simulated drought conditions and the outdoor rooftop environment, observing and analyzing the growth and stress resistance response of plants to different substrates treatments, therefore providing a reference concerning the stability of both the substrate and the plants.

2. Materials and Methods

2.1. Experimental Site

The experimental site was in the Fengxian Campus of the Shanghai Institute of Technology in the southern part of Fengxian District, Shanghai, which belongs to the area of northern subtropical monsoon climate. Based on the information provided by the Shanghai Meteorological Bureau, the start of the summer season in Shanghai for 2021 was documented on 7 May, lasting 162 days. Most precipitation was concentrated during the East Asian rainy season and typhoon events, with the remaining rainfall occurring as scattered afternoon convective showers. During September and October, the region experienced hot weather and low precipitation due to the influence of the subtropical high-pressure system (Table 1). This study involved two testing locations, one indoors and one outdoors. The indoor site was situated within the greenhouse in the botanical garden of the Shanghai Institute of Technology (30°50′37.29″ N, 121°31′4.44″ E). The green roof test experiment was installed atop The Third Canteen on campus (30°50′31.60″ N and 121°30′45.78″ E).

Table 1. Temperature data for Fengxian District, May–October 2021.

Month	Mean High Temperature	Highest Temperature	Mean Low Temperature	Lowest Temperature
May	27 °C	31 °C, 10 May	19 °C	15 °C, 3 May
June	29 °C	34 °C, 23 June	22 °C	18 °C, 4 June
July	33 °C	38 °C, 12 July	26 °C	24 °C, 1 July
August	32 °C	36 °C, 29 August	26 °C	24 °C, 14 August
September	31 °C	36 °C, 1 September	23 °C	20 °C, 17 September
October	24 °C	31 °C, 1 October	20 °C	17 °C, 21 October

Source: Fengxian District Meteorological Bureau.

2.2. Experimental Materials

Previous studies have demonstrated that substrate thicknesses of 10-25 cm can support the growth of green roof plants [48,49]. Hence, the experiment set the substrate thickness at 12 cm. Construction waste materials, including crushed bricks (Br) and crushed concrete (Co), were sourced from Shanghai Pudong Xingsheng Road Base Material Co. (Shanghai, China). Three particle sizes—small (less than 3 mm), medium (between 3–5 mm), and large (between 5–8 mm)—were acquired through the removal of impurities and sieving. The abbreviations S, M, and L were employed to denote the three sizes of particles, respectively. Peat (Pe) and perlite were purchased from Shanghai Dingze Horticultural Co. (Shanghai, China) The substrate composition was set as a ratio of peat to inorganic particles at 1:2 (v/v), whereas inorganic composition in group CK (the volume ratio of vermiculite to perlite was 1:1) was denoted by IP. The ratio of each substrate treatment is presented in Table 2. T1–T3 represent crushed brick substrates; T4–T6 represent crushed concrete substrates. Each group of substrates was packed in a rectangular plastic container, with a size of $42.0 \times 29.5 \times 13.0$ cm. Two drainage holes with a diameter of 1.0 cm were, respectively, located on each side of the container and 1.5 cm away from the bottom of the container. Water storage space can be formed below the drainage holes.

Media Type	Unit	Substrate Material Ratio (Volume Ratio)
Conventional substrate	СК	Pe: IP * = 1:2
	T1	Pe: S-Br = 1:2
Crushed brick type substrate	T2	Pe: M-Br = 1:2
	T3	Pe: L-Br = 1:2
	T4	Pe: S-Co = 1:2
Crushed concrete type substrate	Т5	Pe: M-Co = 1:2
	T6	Pe: L-Co = 1:2

Table 2. Ratio of selected materials for substrate treatments.

* The processing unit is derived from the acronym of the material used. Substrate mixtures were homogeneously hand mixed at the site with adding inorganic and organic materials in a volume ratio of 2:1. Pe: perlite; IP: volume ratio of vermiculite to perlite 1:1; S-Br: small-particle-size (0–3 mm) crushed bricks; M-Br: medium-particle-size (3–5 mm) crushed bricks; S-Co: small-particle-size (0–3 mm) crushed concrete; M-Co: medium-particle-size (3–5 mm) crushed concrete; L-Co: large-particle-size (5–8 mm) crushed concrete.

Sedum lineare was used in the experiment. Through extensive research and industry experiences, *Sedum* species has been widely utilized in the context of extensive green roof substrate for their high adaptability and minimal maintenance requirement [50], and they exhibit excellent coverage even in challenging roof environments [51]. The plants were purchased from Shanghai JiuXin Flower Market. When selecting seedlings, the plant height was controlled at 5–10 cm, and the fresh weight was controlled at 10–20 g. Prior to being transplanted into the plastic container, we removed the original soil carried by the root of *Sedum Sedum* and cleaned the plants with pure water to remove impurities attached to the plants. Each container was planted with a total of 6 bushes.

2.3. Simulated Drought Experiment

The experiment was conducted from April to September 2021. The experiment included seven test groups, each with 8 replicates and a total of 56 containers. Among these, 3 containers in each group were exclusively used for measuring the relative water content of leaves. After planting, there was a 30-day maintenance period during which the plants were watered once a week and a small amount of nutrient was applied. The observation period for simulated drought conditions started from 1 May 2021. Throughout this period, a small amount of water was supplied to the water storage space of the substrate every 30 days. The coverage, leaf chlorophyll content, and relative water content were measured every 10 days.

2.4. Roof Experiment

The experiment was conducted from April to November 2021, with seven replicates for each test group, as shown in Table 2. Six of the containers in each group were planted with vegetation, and one was not planted to assess substrate properties (Figure 1). The plant containers were initially placed in the greenhouse for 30 days for maintenance. After the maintenance period, the containers were transferred to the roof of The Third Canteen on 30 April 2021. The measurement of plant coverage was conducted at 10-day intervals over a period of 6 months.

2.5. Data Collection

2.5.1. Substrate Physical and Chemical Properties

The physical and chemical properties assessed included bulk density, overall porosity, pH, and electrical conductivity (EC), which were measured on three replicates of each substrate. A ring knife with a volume V of 100 cm³ and mass M_1 was used to extract the substrate sample from the container. The sample was dried at 80 °C in the oven until a constant mass was achieved, and the resulting mass was recorded as M_2 . Bulk density $(g/cm^3) = (M_2 - M_1)/V$. To measure the porosity, the dried substrate sample was put into a specific gravity bottle with volume V, and the specific gravity of the substrate sample was



determined via the drainage weighing principle. Porosity (%) = $(1 - bulk density/specific gravity) \times 100\%$ [52,53].

Figure 1. Layout of roof environmental experiment substrate.

To measure pH and EC, the air-dried substrate samples from each group were mixed with deionized water in a ratio of 1:5 (v/v), followed by a 10-min standing period for filtration [54,55]. The pH and EC of the filtrate from substrate-saturated leaching were measured, respectively, using the REX pH300F pH meter and REX EC100B conductivity meter.

2.5.2. Plant Growth and Physiological Data

The vegetation coverage was captured through vertical downward photography from a height of 25 cm above the plant surface, avoiding the influence of shadows when collecting images [33]. Auto-CAD 2021 software was utilized to calculate the plants' vertical projected area S₁ and statistical area S₂. Coverage (%) = S₁/S₂ × 100%.

To measure chlorophyll content, 5–10 leaves with normal growth were picked in each container and were thoroughly ground with 95% high-concentration ethanol and a small quantity of quartz sand. The homogenate was subsequently transferred to a centrifuge tube, while the mortar and pestle underwent rinsing twice with a solution of 95% ethanol. The liquid resulting from the rinsing process was carefully introduced into the same centrifuge tube. The homogenate was subjected to centrifugation at a speed of 3000 revolutions per minute for a duration of 8 min, following which the clear supernatant was collected [56]. The supernatant from each group was measured via chromometry at two different wavelengths (663 nm and 645 nm). The content of chlorophyll a and b was calculated using the following formula [5]:

$$Chl_{a} = (12.7 \times D_{663} - 2.69 \times D_{645}) \times \frac{V}{1000} \times w,$$
(1)

x 7

$$Chl_b = (22.9 \times D_{645} - 4.68 \times D_{663}) \times \frac{v}{1000} \times w,$$
 (2)

$$Chl_{a+b} = Chl_a + Chl_b.$$
(3)

The absorbance of the extract was measured at wavelengths 663 nm and 645 nm, denoted as D_{663} and D_{645} , respectively. V represents the volume of leaching liquid, while w indicates the weight of the leaf sample.

To measure the relative water content of leaves, we regularly harvested 15–20 vigorously growing leaves from the designated plants and promptly preserved them in a laboratory setting. They were immediately weighed and recorded as initial fresh weight M₁. Then, the leaves were immersed in distilled water for a duration of 6 h. Sterile filter paper was used to absorb the moisture present on the leaf surface after taking them out, followed by determination of the saturated fresh weight M₂. The leaves were placed in the oven at a temperature of 80 °C until the constant weight M₃ was achieved. RWC = $(M_1 - M_3)/(M_2 - M_3) \times 100\%$ [57].

Following completion of the simulated drought experiment, the above-ground part of plants from each group were harvested and subjected to oven drying at 80 °C until a constant weight was achieved. The final biomass was measured by recording the dry weight [58].

2.6. Data Analysis

In the experiment, each planting container is an experimental unit, and data were collected using Microsoft Excel. All statistical analyses were conducted using SPSS software (version 26.0). The normality of the data was assessed using the description statistics procedure in SPSS. Significance of the data between each group was analyzed using one-way analysis of variance. Least significant difference (LSD) statistics were used to examine the mean value differences within the groups. The relationship between the physical and chemical properties of the substrate and the physiological indexes of plant growth was examined using the correlation analysis procedure in SPSS. The statistical charts were plotted by Origin software (version 2021).

3. Results

3.1. Substrate Physical and Chemical Properties

According to Table 3, the bulk density of construction waste substrates varied from 0.61 to 0.91 g·cm⁻³, which was higher than that of the control group. The crushed brick substrates exhibited a lower bulk density than the crushed concrete substrates, and the bulk density of the T3 substrate (0.61 g·cm⁻³) had the smallest difference to that of the control group.

Substrate Type	Bulk Density (g/cm ³)	Porosity (%)	pН	EC
СК	0.42 ^e *	46.03 ^{bc}	7.20 ^b	0.75 ^a
T1	0.70 ^c	46.65 ^{bc}	7.32 ^{ab}	0.71 ^{ab}
T2	0.65 ^{cd}	49.42 ^{ab}	7.19 ^b	0.67 ^{bc}
T3	0.61 ^d	53.44 ^a	6.98 ^c	0.62 ^{cd}
T4	0.91 ^a	36.37 ^e	7.53 ^a	0.68 ^{abc}
T5	0.85 ^{ab}	38.73 ^{de}	7.46 ^a	0.63 ^{cd}
T6	0.78 ^b	42.21 ^{cd}	7.34 ^{ab}	0.58 ^d
FLL guidelines	<1.80 g/cm ³	≥10%	6.0-8.5	<1 ms/cm

Table 3. Substrate physical and chemical properties.

* Three samples were taken for each group to measure the average value of each indicator, and then we carried out statistical analysis (n = 3). Analysis of variance showed significant difference between the treatments (p < 0.05). LSD was used to separate the mean values. Different lowercase letters indicate significant differences among treatments (p < 0.05).

The total porosity of the crushed brick substrates was higher than that of the control group, while the total porosity of the crushed concrete substrates fell below that of the control group. However, the minimum value of 36.37% still exceeds the minimum value of

10% recommended in the FLL guidelines. Moreover, as the particle size of the construction waste increases, the total porosity demonstrates a corresponding increase.

Regarding the chemical properties of the substrates, the pH of the construction waste materials displayed a mild alkalinity, with the collective pH being higher than 7.00 for each group except for the T3 group. This pH level met the range values recommended by the FLL guidelines. The electrical conductivity values ranged from 0.58 to 0.75 ms/cm for all groups within the appropriate range of values.

3.2. Effects of Construction Waste Substrate with Different Compositions and Particle Sizes on Sedum lineare Growth under Simulated Drought Stress

3.2.1. Coverage

As shown in Figure 2, during the simulated drought stress test, the coverage of *Sedum lineare* growth in all groups demonstrated a trend of an initial increase followed by a decline. In the control group, the maximum coverage (73.2%) was reached on the 40th–50th days. The T2 group had the most extended duration of the increasing trend in coverage, reaching the highest value (75.2%) within the 50th–60th days, which is higher than that of the control group. Regarding the crushed concrete substrates, maximum coverage occurred in T5 at 67%; the upward trend in coverage was lower compared to the control group and the crushed brick substrates. In terms of particle size of the substrate, community coverage was higher in medium-particle-sized substrates than in both small- and large-particle-size substrates of the same composition.



Figure 2. The change in coverage of *Sedum lineare* in each group (mean \pm SE; *n* = 5) with time in the simulated drought stress experiment. The asterisk indicates a significant difference among the seven groups (*p* < 0.05).

3.2.2. Biomass

As illustrated in Figure 3, there were differences in biomass of *Sedum lineare* across different groups after 120 days of the simulated drought stress experiment. The total dry weight of *Sedum lineare* growing in the crushed brick substrate was larger than that in the crushed concrete substrates. The biomass of *Sedum lineare* in T2 exhibited the highest value, demonstrating an increase of 10.93% in comparison to the control group. In the crushed concrete substrate group, the biomass of *Sedum lineare* cultivated in T5 was slightly higher than that of T4 and T6. The differences between the T3, T4, and T6 treatments were not significant.



Figure 3. Dry weight biomass of *Sedum lineare* in each group (mean \pm SE; n = 5) after the simulated drought stress experiment. Analysis of variance showed a significant difference among the treatments (p < 0.05). LSD was used to separate the mean values. Different lowercase letters indicate significant differences among the treatments (p < 0.05).

3.2.3. Relative Water Content

As depicted in Figure 4, the relative water content (RWC) of the leaves within each group remained relatively stable during the initial 20 days of the simulated drought stress experiment. After that, a trend of consistent decline was observed. The RWC of the leaves in T2 was higher than that of other groups and showed a relatively large downward trend after day 50th. The RWC in the T1 and T3 groups decreased after day 30th–40th, and was lower than that of the control group. The overall RWC in the crushed concrete substrates was lower than that in the crushed brick substrates and lowest in T4.



S-Br: small-particle-size (0-3mm) crushed bricks; M-Br: medium-particle-size (3-5mm) crushed bricks; L-Br: large-particle-size (5-8mm) crushed bricks; S-Co: small-particle-size (0-3mm) crushed concrete; M-Co: medium-particle-size (3-5mm) crushed concrete; L-Co: large-particle-size (5-8mm) crushed concrete

Figure 4. The change in relative water content (RWC) of *Sedum lineare* in each group (mean \pm SE; n = 3) with time in the simulated drought stress experiment. The asterisk indicates a significant difference among the seven groups (p < 0.05).

3.2.4. Chlorophyll Content

Under drought stress, the chlorophyll content of each group remained relatively stable, followed by a continuous decline. The chlorophyllin content of *Sedum lineare* in the crushed brick substrates was generally higher than that in the crushed concrete substrates. In addition, the chlorophyll content of *Sedum lineare* growing in T2 showed a significant decreased trend at the latest point, with the inflection point occurring on the 50th day. In the crushed concrete substrate, the chlorophyll levels in T4 and T6 treatments were lower than in the T5 treatment during the mid-term of the experiment (Figure 5).





3.3. Correlation Analysis between Growth Indexes of Sedum lineare and Properties of Substrates under Simulated Drought Stress

From Table 4, a significant positive correlation was determined between the total porosity of the substrates and the test indicators of plants, suggesting a direct impact of total porosity on plant growth. Conversely, there was an inverse correlation between the bulk weight and the growth index of the plant. This could be attributed to an increase in bulk density leading to a tighter composition of the substrate and less porosity, which are unfavorable for root respiration and growth. The change in pH level within the substrate demonstrated a negative correlation with the indexes of plant growth but not significant. The EC value had a significant positive correlation with the chlorophyll content of the leaves, suggesting that the soluble salt ions in the substrates had a certain effect on plant growth.

Table 4. Correlation coefficient between properties of substrates and growth indexes of *Sedum lineare* in the simulated drought stress experiment.

	Bulk Density	Porosity	pН	EC
Coverage (Indoor)	-0.682 **	0.632 **	-0.379	0.43
Biomass	-0.664 **	0.735 **	-0.350	0.433
RWC	-0.721 **	0.662 **	-0.392	0.416
Chlorophyll	-0.750 **	0.680 **	-0.397	0.463 *

Spearman correlation coefficient r and significant correlation level p (asterisk). ** indicates p < 0.01, * indicates p < 0.05.

3.4. Effects of Construction Waste Substrates with Different Composition and Particle Sizes on Sedum lineare Growth in Outdoor Roof Environment

Under outdoor roof conditions, all the treatments demonstrated an adaptation to the roof environment. Initially, the vegetation coverage displayed an upward trend, which later stabilized or experienced minor variations in response to changes in temperature and rainfall. When comparing crushed brick and crushed concrete substrates, Sedum lineare exhibited a greater overall coverage in the former. Moreover, the coverage of Sedum lineare in medium-particle-size substrates (T2 and T5) reached the highest level, respectively, among different substrate types, with the T2 treatment reaching approximately 90% during the middle stage, surpassing the control group (Figure 6).



S-Br: small-particle-size (0-3mm) crushed bricks: M-Br: medium-particle-size (3-5mm) crushed bricks: L-Br: large-particle-size (5-8mm) crushed bricks: S-Co: small-particle-size (0-3mm) crushed concrete; M-Co: medium-particle-size (3-5mm) crushed concrete; L-Co: large-particle-size (5-8mm) crushed concrete.

Figure 6. The change in coverage of *Sedum lineare* in each group (mean \pm SE; n = 6) with time in the roof environment. The asterisk indicates a significant difference among the seven groups (p < 0.05).

4. Discussion

4.1. The Adaptability of the Green Roof Plants to the Construction Waste Substrate

The substrate is the primary source of water and nutrients for green roof plant growth due to a lack of sustained supply and regulation from ground conditions. The exposure of the roof to more light and higher wind speeds compared to the ground leads to increased water evaporation from the substrate [13]. Consequently, selecting a suitable growing substrate is crucial for roof greening [59]. In the simulated drought environment, Sedum *lineare* exhibited the capacity to adapt to this type of substrate during the initial stage of the experiment, as substantiated by the attained levels of coverage, chlorophyll content, and relative water content in all groups [60,61]. As drought stress intensified, plants experienced a continuous loss of water content, leading to impaired cell membrane structure and function, blocked chlorophyll synthesis, and increased decomposition [62,63]. The stress resistance of Sedum lineare in the crushed brick substrates was better than that in the broken concrete substrates during the stage. Previous studies have shown that water stress is a common limitation of plant growth on green roofs [40,64]. Therefore, the stress resistance of Sedum lineare to construction waste substrates with varying compositions and particle sizes may depend on the characteristics of the substrate [65].

In addition, it has been observed that construction waste substrates could support plant growth under outdoor temperature and precipitation conditions, maintaining a coverage of at least 60% of Sedum lineare, which was similar to previous findings [42,43,60]. Some industry standards advocate for sustaining vegetation coverage on green roofs above 60% [66], and Sedum lineare communities can achieve this goal within a shorter duration, thereby resulting in cost reductions associated with maintenance.

4.2. The Relationship between the Characteristics of Construction Waste Substrate and the Growth of Green Roof Plants

The physical characteristics of roof greening substrates are crucial in assessing their performance [67]. Bulk density is a critical parameter to consider, as an excessively high density can potentially compromise the load-bearing capacity of the roof, while a density that is too low may not offer sufficient support for plant growth [3,52]. Overall, substrates using crushed bricks and crushed concrete have a bulk density range of 0.6–0.8 g/cm⁻³, allowing them to be used in green roofs without causing harm to the building structure. This density range is comparable to that of substrates utilizing heat-expanded slate and composted waste as their base materials [68].

The porosity enhancement promotes the substrates' aeration efficiency, providing adequate transfer channels for gas- and liquid-phase substances within the medium [37,69]. Correlation analysis showed a significant positive relationship between the total porosity of substrates and the growth indicators of Sedum lineare, which suggests that substrates' porosity is a critical factor influencing the growth of roof greening plants [31,70]. The abundant distribution of tiny pores also facilitates water retention and creates sufficient breathing space for root growth [55], benefiting overall plant development. As for the materials tested in this study, crushed bricks are formed through high-temperature clay sintering, resulting in a substantial amount of pore space internally and on the surface. Therefore, crushed bricks have a higher water retention capacity, typically 20% to 25% [71,72]. Due to the performance of crushed bricks in improving substrate porosity and water retention, Sedum lineare growing in crushed brick substrates exhibited a better growth state and drought resistance, as previously observed by Bates et al. and Mickovski et al. [41,42]. Consequently, applying crushed bricks in roof greening substrate materials offers more advantages, particularly in areas with prolonged periods of low rainfall, as it presents a convenient means of enhancing water-holding capacity.

The particle size significantly influences the pore distribution between particles and within particles, and is crucial in determining the water-holding capacity [73,74]. The growth of Sedum lineare in the medium-particle-size brick substrate was optimal and better than in the conventional substrate used as a control. The results indicate that the pore size and distribution between particles reach equilibrium, thereby improving the water retention and permeability of the substrate [37,75]. Appropriate particle size could provide superior moisture support and create better conditions for plant root growth by promoting effective air exchange [70,76]. Similar results have also been found in other studies; for example, Graceson et al. [37] demonstrated that a substrate composed of rough and fine crushed brick exhibited superior water retention capacity to one composed solely of rough crushed tiles. Young et al. [77] found that the water-holding capacity of the larger brick substrate decreased by 35% in comparision to the smaller brick substrate, resulting in a decline in plant growth. Excessive gaps between large-sized particles greatly reduce capillary action and hinder moisture retention, while small particles (e.g., the small-particlesize concrete substrate in this study) result in excessively small pore size and aeration decline, which may damage the root system of plants [68,78,79]. Therefore, manipulating the particle size of the substrate to an optimal level is the most cost-effective approach to enhancing water retention capacity. Comparative studies on substrate particle size can serve as valuable references for most substrate producers.

4.3. Potential of Construction Waste Substrate Applied to Extensive Green Roof

A considerable amount of construction waste is generated annually, offering a promising avenue for developing roof greening substrate materials. Several studies propose the increased utilization of locally sourced recycled construction waste in future green roof construction [44,60,76]. Crushed brick and other materials possess inherent stability, enabling them to withstand the erosive impact of strong winds on roofs effectively [41], thus providing a solid basis for plant growth. Crushed brick is recommended as a substrate for roof greening due to its higher water retention and lower bulk density than other recycled building materials [60,77]. In addition to improving the properties of the substrate itself, the ecological benefits of reducing the rainwater runoff of the roof can be well-exerted by bricks [45]. In addition, our study exclusively focused on inert building waste and did not evaluate potential chemical contamination, such as heavy metals. Therefore, in practical applications, the potential environmental impact of construction waste cannot be disregarded. Establishing robust quality control and monitoring systems is imperative to ensuring environmentally friendly sourcing, handling, and utilization practices [47].

5. Conclusions

This study focused on using environmentally friendly construction waste materials as green roof substrates. These materials' stable physical and chemical properties enhance the overall performance of extensive roof green substrates. Crushed brick substrates were found to have lower bulk density and higher porosity than crushed concrete substrates, making them suitable for green roof substrates. According to the observation and measurement of the growth of *Sedum lineare*, the plant coverage value in the medium-particle-sized brick group was the highest, accompanied by optimal chlorophyll content and relative water retention. Consequently, this study concludes that medium-sized crushed brick particles (3–5 mm) exhibit the most significant potential for enhancing the functionality of green roof substrates and facilitating plant growth, while construction waste particles that are either too large or too small are deemed unsuitable for use in green roof substrates.

In this study, *Sedum lineare* only grew in experimental containers. Therefore, the exploration of plant growth in construction waste substrates can be extended to roof greening projects in practice. By refining the classification of construction waste particle size and selecting other plant species based on specific conditions, further examination can be conducted to determine the practical application efficacy of construction waste substrates and gradually promote the use of construction waste substrates.

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