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Successful Application of Eucalyptus Camdulensis Biochar in the Batch Adsorption of Crystal Violet and Methylene Blue Dyes from Aqueous Solution

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Abstract: Eucalyptus camdulensis biochar (Ec-bio) was used to adsorb crystal violet (CV) and methylene blue (MB) dyes, which was optimized and further evaluated using different isotherm and kinetic models. Microscopy and spectroscopy techniques showed the interactions of the dyes with the surface functional groups of the *Ec*-bio, resulting in the removal of the dyes from aqueous solution. Both dyes were immediately uptaken, with equilibrium reached in 60 min, with a higher sorption efficiency of CV compared to MB. Thermodynamic parameters showed endothermic adsorption and the nonspontaneous adsorption of both dyes onto the *Ec*-bio. Both the adsorption capacity and percentage removal increased with the increasing solution pH from 2.0 to 4.0 and to 10 for CV and MB. An increase in adsorption capacity was observed upon increasing the initial concentrations, with a corresponding decrease in the percentage removal. The pseudo-second-order (PSO) and Elovich kinetic models (nonlinear approach) were a good fit to the data of both dyes, confirming a chemisorptive adsorption process. The Langmuir isotherm fitted well to the CV data, supporting its monolayer adsorption onto the *Ec*-bio, while the Freundlich isotherm was a good fit to the MB dye data, suggesting the surface heterogeneity of the Ec-bio. The Dubinin–Radushkevich isotherm was a good fit to the adsorption CV data compared with the MB dye, suggesting the physisorption of both dyes onto the *Ec*-bio due to its mean free energy of adsorption of $< 8 \text{ kJ mol}^{-1}$.

Keywords: batch adsorption; capacity; cationic dyes; Ec-bio; isotherms; kinetic models; thermodynamics

1. Introduction

The exponential growth of the world population as well as the elevated living standards of people have increased global freshwater requirements, subsequently depleting the available global freshwater resources. Due to the limited availability of freshwater, currently 1.1 billion people around the world have no safe drinking water, and this number could rise to multiple times that by 2050 when the world population is estimated to increase to 10 billion [1]. In addition to this issue, huge amounts of organic and inorganic contaminants produced from various industries such as textiles, paint, paper, medical, food, plastic, and leather are being disposed of into bodies of water, subsequently further decreasing the volumes of clean water available worldwide [2]. Dyes constitute the major proportion of these organic and inorganic contaminants in industrial effluents, thus their removal is of critical importance. According to estimates, >280,000 tons of synthetic dyes are being released into bodies of water worldwide, posing a serious threat to the ecosystem [3]. As these are bright colors, they are easily visible to the naked eye, even at low concentrations in water. The presence of dyes and pigments in wastewater poses various environmental concerns owing to the difficulty in their removal [4]. The occurrence



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). of dyes in water not only detracts from the aesthetic nature of freshwater bodies, but also reduces the penetration of sunlight into the water, which in turn affects the process of photosynthesis, consequently leading to the deterioration of aquatic ecosystems [5,6]. Moreover, the chemicals used to manufacture dyes are also harmful, carcinogenic, or even explosive in nature. Thus, the removal of these dyes from industrial effluent streams is of critical importance toward sustainable human and environmental health.

The synthetic and cationic dyes crystal violet (CV) and methylene blue (MB) are among the most abundantly used in the textiles and medical industries worldwide. It has been established that cationic dyes are more toxic and harmful to human beings than ionic dyes [7,8]. Furthermore, it is hard to remove these synthetic dyes (both cationic and anionic) from wastewater effluents due to their complex aromatic structure and synthetic origin. A variety of engineering treatment methods, such as membrane separation [9], coagulation and flocculation [10], electrochemical methods [11], chemical oxidation [12], and adsorption [13] have been exploited to treat colored wastewater of a complex nature. The majority of these wastewater treatment technologies are ineffective for CV and MB removal on a large scale, owing to their higher costs, inefficiency, complexity in operation, and problems in the disposal of the loaded adsorbents in the large quantities of sludge that are produced at the end of the processes. Therefore, among these treatment processes, adsorption is considered as a potential candidate for dye removal due to its effectiveness in terms of ease of operation, comparable lower costs of application compared with the other methods, and environmental safety [14-17]. Adsorption processes are widely used in the treatment of industrial wastewater to remove various organic and inorganic pollutants, and therefore, they have attracted a great amount of attention from researchers worldwide [18]. A variety of low cost and ecofriendly agricultural-based adsorbent materials have been used in adsorption processes to attract dye molecules and eventually contribute to their removal from wastewater via the creation of chemical and physical linkages. However, the choice of a specific adsorbent for a particular contaminant is a crucial factor to consider.

Over the past few years, researchers have investigated the use of biochar in the treatment of wastewater. Biochar is a highly porous, stable, solid, and carbon-rich material [19] that is produced via the pyrolysis of waste biomass rich in cellulose, hemicellulose, and lignin, under limited/absence of oxygen supply [20,21]. The properties of biochar vary according to the feedstock type, resident time, and pyrolysis temperature used to produce it. Researchers have prepared biochar from various types of biomass waste materials and employed them for the adsorption of a range of organic and inorganic pollutants from industrial wastewater. For instance, biochar produced from husks, cow dung [22], corn cob [23], wheat straw [24], palm kernel fiber [7], and many more materials, have been used for the removal of contaminants from wastewater. The scientific community is now exploring the potential of timber waste-based biochar for the removal of various contaminants from water, owing to its abundant availability and cheapness. For instance, *Eucalyptus camdulensis (Ec)* tree wood is used abundantly in the preparation of furniture and other products, meaning huge quantities of sawdust waste are produced. Recycling this sawdust to prepare low-cost adsorbents would not only reduce surface pollution, but may also result in the preparation of a material that can be used to remove CV and MB dyes from wastewater streams.

Therefore, the aim in this study was to explore the potential of using E_C sawdustderived biochar (*Ec*-bio), prepared on a laboratory scale under inert atmosphere at around 800 °C, to remove cationic dyes (CV and MB) from synthetic textile wastewater. The different characteristics of the *Ec*-bio were studied in terms of the adsorption of CV and MB dyes under different adsorption batch conditions in addition to the characterization of their thermodynamics and adsorption efficiency, which were estimated using different isotherm and kinetic models.

2. Materials and Methods

Ec sawdust, collected from a local area in Riyadh, Saudi Arabia, was washed with tap water in the laboratory and dried out in the open air under sunlight for around a week at an average daily temperature of 35–45 °C. The dried sawdust was then cut into small pieces and crushed to obtain an average particle size of less than 0.5 mm, before the material was further dried in an oven at 70 °C for 3–5 h. The pyrolysis of the oven-dried biomass of the *Ec* sawdust was performed using a box furnace (Nabertherm, B-150, Lilienthal, Germany) set at a calcination temperature at 800 °C for 3 h and the produced biochar, *Ec*-bio, was measured as having an average particle size in the range of 50–75 µm. Characterization of the *Ec*-bio was carried out to gain insight into the surface morphology of the material and to investigate the different chemical groups present on its surface using scanning electron microscopy (SEM), and energy-dispersive X-ray (EDX) and Fourier-transform infrared (FTIR) spectroscopies.

Both cationic dyes, MB (Empirical Formula: $C_{16}H_{18}ClN_3S.xH_2O$, Molecular Weight (M_w): 319.85 g mol⁻¹, analytical grade, Merck, Saudi Arabia) and CV (linear Formula: $C_{25}H_{30}N_3Cl$, M_w: 407.98 g mol⁻¹, analytical grade, Merck, Saudi Arabia) were used as model contaminants (adsorbates) in this study. Diluted hydrochloric acid (0.1 M HCl) or sodium hydroxide (0.1 M NaOH) solutions were used to maintain the initial or constant pH of the dye solutions as required, depending upon the conditions of the batch testing.

Deionized distilled water was used to prepare standard stock solutions (1 g L⁻¹) of each dye, which were further diluted to obtain the required suspensions with different initial concentrations of the model dyes. For each batch test, 100 cm³ glass bottles were used for the homogeneous mixing of the *Ec*-bio and dye solution. These test bottles were kept in a shaker for a predetermined contact time and the mixture, after filtration, was subjected to UV-vis spectroscopy to measure the residual dye concentration. Equations (1) and (2) were used to measure the amount of adsorbed dye on the adsorbent and the percentage removal (*R*, %), respectively.

$$q_t = (C_o - C_t) V/M \tag{1}$$

$$R, \ \% = \frac{(C_o - C_t)}{C_o} * 100 \tag{2}$$

Here, the adsorption capacity, q_t (mg g⁻¹) corresponds to the residual dye concentration at any given time, C_t (mg L⁻¹), and the initial dye concentration, C_o (mg L⁻¹), in a solution with volume, V (L), containing a known amount of the *Ec*-bio, M (g). Thus, the equilibrium adsorption capacity, q_e (mg g⁻¹), could be calculated corresponding to the dye concentration at equilibrium, C_e (mg L⁻¹), using Equation (1). To avoid any experimental error, all measurements were made at least three times and the average values were taken as the results while error bars were used to show the minimum and maximum measured values (Figures 3–5). The different parameters of the batch experiments were optimized by selecting a suitable contact time in the range of 1–300 min, solution temperature in the range of 30–60 °C, solution pH in the range of 2–10, dose of *Ec*-bio in the range of 0.1–0.9 g), and initial concentration of the dye in the range of 20–100 mg L^{-1} . To elucidate the adsorption mechanism, the adsorption data was further evaluated using conventional kinetic (pseudo-first-order (PFO), pseudo-second-order (PSO), Elovich, and Weber and Morris intraparticle diffusion (ID-WM)) and two-parameter isotherm (Langmuir, Freundlich, Dubinin-Radushkevich (D-R), Halsey, Temkin, Harkins-Jura (H-J), and Jovanovic) models, as listed in Table 1.

Model	Nonlinear	Linearized					
Kinetic							
PFO	$q_t = q_e \left(1 - \exp(-k_1 t) \right)$	$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303}t$					
PSO	$q_t = \frac{q_e^2 k_{2.t}}{q_e k_{2.t+1}}$	$rac{t}{q_t} = rac{1}{k_2 q_e^2} + rac{1}{q_e} t$					
Elovich	$q_t = \frac{1}{\beta} \ln(1 + \alpha \beta t)$	$q_t = \beta \ln(t) + \beta \ln(\alpha)$					
ID-WM	$q_t = K_{ip}t^{1/2} + C$						
Isotherm							
Langmuir	$q_e = \frac{q_m K_L C_e}{(1 + K_L C_e)}$	$rac{1}{q_e} = rac{1}{q_m} + \left(rac{1}{q_m K_L} ight) rac{1}{C_e}$					
Freundlich	$q_e = K_F c_e^{\frac{1}{n}}$	$logq_e = logK_F + \frac{1}{n}logC_e$					
D–R	$q_e = q_m \exp\left(-K_{DR}\left(RT\ln\left(1+\frac{1}{C_e}\right)\right)^2\right)$	$\ln q_e = \ln q_m - K_{DR} ((RT \ln(1 + \frac{1}{C_e}))^2)$					
Halsey	$q_e = \exp\left(\frac{\ln k_H - \ln C_e}{n_H}\right)$	$\ln q_{e=}\frac{1}{n_H}\ln k_H - \frac{1}{n_H}\ln C_e$					
Temkin	$q_e = \frac{RT}{H_{ads}} \ln \left(K_T C_e \right)'$	$q_e = \frac{RT}{b_T} \ln A_T + \frac{RT}{b_T} \ln C_e$					
H–J	$q_e = \left(rac{A_{HJ}}{B_{HI} - logC_e} ight)^{rac{1}{2}}$	$rac{1}{q_e^2} = \left(rac{B_{HJ}}{A_{HJ}} ight) - \left(rac{1}{A_{HJ}} ight) logC_e$					
Jovanovic	$q_e = q_m(1 - \exp(k_j C_e))$	$\ln q_e = \ln q_m - k_j C_e$					

Table 1. Description of conventional nonlinear and linear kinetic and isotherm models.

3. Results and Discussion

3.1. Characteristics of the Ec-Bio

EDX spectroscopy and SEM analyses

The surface morphology of *Ec*-bio pyrolyzed at 800 °C before and after the adsorption of CV and MB dyes was studied using SEM (VEGA3 TESCAN) equipped with an EDX probe, with which various images were captured at different magnifications at 20 kV. The acquired SEM images along with EDX spectra of the tested adsorbents are presented in Figure 1a–c. Well-organized channels and pores can be seen in pristine biochar (Figure 1a) before the adsorption of either of the dyes. However, the adsorption of CV and MB dyes onto the adsorbent resulted in the appearance of very small aggregations of white particles on the surface, which might be owing to the dye molecules adsorbing into the pores as well as on the porous surface of the adsorbents (Figure 1b,c). The variations in the elemental compositions of the adsorbents are shown in the EDX spectra in Figure 1.

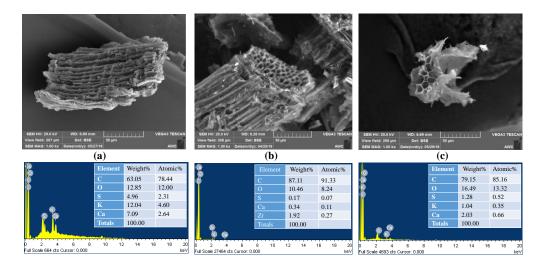


Figure 1. Scanning electron microscopy (SEM) images and energy-dispersive X-ray (EDX) spectra of the (**a**) *Ec*-bio, (**b**) Crystal Violet (CV) dye-loaded *Ec*-bio, and (**c**) Methylene Blue (MB) dye-loaded *Ec*-bio.

The C content of the pristine *Ec*-bio material increased from 63.05% to 87.11% and 79.15% after the adsorption of the CV and MB dyes, respectively. This substantial increase in the C content of the adsorbent after dye adsorption is due to the presence of C atoms in both of the dyes. The adsorption of the MB dye resulted in an increase in the O content of

the adsorbent to 16.49%, whereas the adsorption of the CV dye resulted in a decrease in the O content to 10.46% compared with that of the pristine *Ec*-bio material, with a content of 12.85%. The S content decreased from the 4.96% in the pristine *Ec*-bio to 1.28% upon MB adsorption and 0.17% upon CV adsorption. Therefore, the changes in morphology, as well as the elemental composition of the *Ec*-bio upon CV and MB dye adsorption suggest physiochemical interactions of the adsorbent with the adsorbates, consequently resulting in the removal of the dyes from contaminated aqueous solutions.

FTIR spectroscopy analyses

FTIR spectroscopy was used to investigate the changes in the surface functional groups of the adsorbent after CV and MB dye adsorption. The obtained FTIR spectra of the *Ec*-bio material before and after the adsorption of the CV (*Ec*-bio/CV) and MB (*Ec*-bio/MB) dyes are shown in Figure 2.

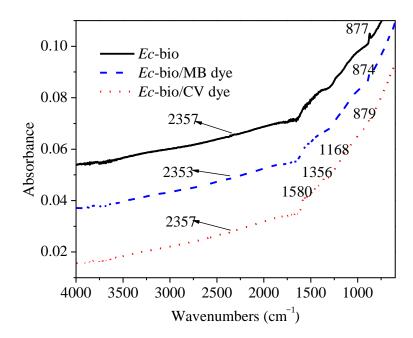


Figure 2. Fourier-transform infrared (FTIR) spectra of the *Ec*-bio before and after the adsorption of both the CV and MB dyes.

The pristine and loaded adsorbents exhibited few bands with low absorbance intensity, suggesting the loss of surface functional groups owing to the pyrolysis at a high temperature (800 °C). It has been reported that a higher pyrolysis temperature results in a loss of spectral resolution due to dehydration and decarboxylation reactions, subsequently diminishing the surface functional groups [25]. In the spectrum of Ec-bio, a low intensity vibrational absorption band is present at 877 cm^{-1} , which can be ascribed to aromatic (C–H) bonding. However, the adsorption of the MB and CV dyes resulted in a slight shift in this C–H band to 874 and 879 cm⁻¹, respectively. Another common absorption band in the spectrum of *Ec*-bio is present at 2357 cm⁻¹, attributed to C \equiv N bonding (possibly as a result of a CO₂ impurity), which shifted to 2353 cm⁻¹ upon MB dye adsorption, but remained in the same position upon CV dye adsorption. Some new bands with lower intensities are present in the spectral data at 1168, 1356, and 1580 cm⁻¹ upon CV dye adsorption, attributed to C–O, C=C, and C=O bonding, respectively [26]. The changes in the absorption bands in the spectra of Ec-bio after the adsorption of the CV and MB dyes suggest interactions of the adsorbate with the surface functional groups of the adsorbents, resulting in decontamination of the polluted water samples.

3.2. Measurement of the Equilibrium Contact Time and Effects of Temperature (Thermodynamic Studies)

To determine the necessary contact time required to reach equilibrium, batch tests were conducted by selecting four different initial concentrations (20–50 mg L⁻¹) for each dye, with selected results presented in Figure 3. The same batch parameters for both dyes were used, including the solution temperature (30 °C) and pH (6.0) while 0.5 and 0.3 g of *Ec*-bio were used as the adsorbent doses for the CV and MB dyes, respectively. After 15 min of contact time, the dye uptake and percentage removal were almost 80% of the total values of these parameters after 60 min, which remained almost constant, with almost no or insignificant changes (*p* = 0.01) upon a further contact time of up to 300 min, as shown in Figure 3.

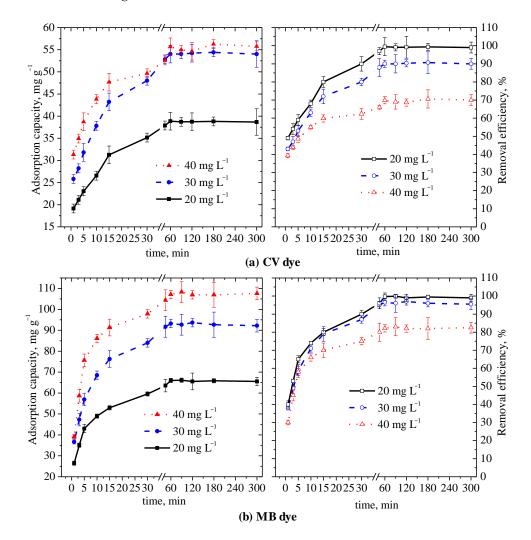


Figure 3. Variations in the adsorption capacity and removal efficiency of the (a) CV and (b) MB dyes by Ec-bio with time.

An immediate and very high uptake and removal efficiency of the dye molecules upon their initial contact with the adsorbent could be associated with high dye–biochar interactions due to the abundancy of active absorbent sites on the surface of the *Ec*-bio and limited interference due to solute–solute interactions [27]. Regardless of the initial dye concentrations, a fast rate of adsorption in the first 15 min was followed by a linear uptake, with 60 min being considered to be sufficient to reach equilibrium. The percentage removal was almost 100% for both dyes at 20 mg L⁻¹, while the adsorption capacity differed considerably and was recorded as 39 and 66 mg g⁻¹ for the CV and MB dyes, respectively, after 60 min. A similar trend was observed for other initial dye concentrations, despite the fact that the amount of *Ec*-bio for the CV dye (0.5 g) was higher than that of the

MB dye (0.3 g), showcasing the much higher sorption efficiency of the *Ec*-bio for the CV dye compared to the MB dye.

Figure 4a illustrates the effect that varying the solution temperature (30–60 °C) has on the adsorption capacity of *Ec*-bio for both dyes, and a van't Hoff plot (Figure 4b) was used to estimate the thermodynamic parameters. Changes in the standard enthalpy (ΔH , kJ mol⁻¹) and standard entropy (ΔS , J K⁻¹ mol⁻¹) were calculated from the intercept and slope of the linear plot (ln *K*_{eq} vs. 1/*T*), respectively, using Equation (3), while Equation (4) was used to calculate the Gibbs free energy change (ΔG , kJ·mol⁻¹), in which *R* (8.314 kJ mol⁻¹·K⁻¹) and *T* (Kelvin) represent the universal gas constant and absolute temperature, respectively.

$$\ln K_d = \frac{\Delta S}{R} - \frac{\Delta H}{RT}$$
(3)

$$\Delta G = \Delta H - T \Delta S. \tag{4}$$

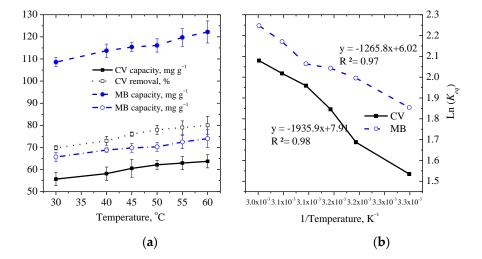


Figure 4. Variation in the (**a**) adsorption capacity and (**b**) the distribution coefficient with temperature for both the CV and MB dyes.

The analysis was performed using 40 and 50 mg L⁻¹ of CV and MB dyes on 0.5 and 0.3 g of *Ec*-bio, respectively, while a constant solution pH and equilibrium contact time of 6.0 and 60 min were used, respectively. The percentage removal of the MB dye was found to be slightly higher than that of the CV dye at the same solution temperature, but the adsorption capacity of the *Ec*-bio was almost double for the MB dye compared to the CV dye, as shown in Figure 4a, despite a lower amount of *Ec*-bio (0.3 g) being used in the adsorption of MB dye. The increase in the adsorption capacity and percentage removal of the CV dye with an increase in the solution temperature from 30 to 60 °C was slightly higher (14.5%) compared with that of the MB dye (12.6%). At elevated temperature, the activation of adsorption sites results in a high surface coverage and increased sorption, leading to the adsorption process being endothermic, as reported in the literature [28–30].

The distribution coefficient, K_{eq} (L g⁻¹), increased linearly by almost 72% and 48% for the CV and MB dyes, respectively, as the solution temperature increased from 30 to 60 °C. As a result, the negative values of the slope in the linear van't Hoff plot (ln K_{eq} vs. T^{-1}), as shown in Figure 4b, confirm the positive changes in ΔH and ΔS (Table 2). The positive ΔH values further confirm the endothermic adsorption, indicating the probability of monolayer adsorption with higher ΔH and ΔS values for the CV dye compared to the MB dye, as shown in Table 2. The resulting negative values of ΔG thus suggest the nonspontaneous nature of the adsorption of both dyes onto the *Ec*-bio, and varied from -3.8 to -5.8 and -4.7 to -6.2 for the CV and MB dyes, respectively, as the solution temperature increased from 30 to 60 °C (Table 2).

Parameter	Temperature, °C	CV Dye	MB Dye
ΔH , kJ·mol ⁻¹	20 (0	16.1	10.52
ΔS , J·K ⁻¹ mol ⁻¹	- 30-60 -	0.066	0.05
	30	-3.84902	-4.65947
	40	-4.50691	-5.16032
A G 1 X 1-1	45	-4.83586	-5.41074
ΔG , kJ·mol ⁻¹	50	-5.16481	-5.66117
	55	-5.49376	-5.9116
	60	-5.8227	-6.16202

Table 2. Estimated values of the thermodynamic parameters of the adsorption of the CV and MB dyes onto the *Ec*-bio.

3.3. Influence of the Dose of Ec-Bio, Initial Solution pH, and Dye Concentrations of on the Adsorption Performance

Although the amount of the adsorbent used can render the adsorption process uneconomical, it has a direct effect on the performance efficiency, so selecting the optimum amount is critical. The amount of *Ec*-bio was optimized by selecting the dose in the range 0.1-0.9 g and 0.1-0.5 g for the CV and MB dyes, respectively. The other batch parameters were maintained at a solution pH of 6.0 and contact time of 60 min, with 40 and 50 mg L⁻¹, respectively, of the CV and MB dyes. As shown in Figure 5a, the percentage removal of both dyes increased linearly upon increasing the amount of *Ec*-bio with differences in the percentage removal of the CV and MB dyes of around 82% and 60%, respectively, in the selected range of *Ec*-bio. The adsorption capacity also followed an increasing trend in the initial selected range of the dose, but then started to reduce after 0.4 and 0.3 g of *Ec*-bio for the CV and MB dyes. A steady decrease in the uptake of the dyes or a negligible increase in the percentage removal after the optimal dose of the *Ec*-bio is linked to the availability of a greater number of binding sites and the large surface area of the increasing amount of adsorbent for a fixed concentration of both dyes.

The effect that pH has on the effectiveness of the *Ec*-bio in absorbing both dyes was studied, considering its importance in controlling the adsorption process in a suitable range (2–7 for the CV dye and 2–10 for the MB dye), as shown in Figure 5b, by taking samples after a contact time of 60 min in the case of both dyes. In this process, 40 mg L^{-1} of CV dye was used with 0.5 g of *Ec*-bio while 50 mg L^{-1} of MB dye was used with 0.3 g of Ec-bio. An increase in both the adsorption capacity and the percentage removal with increasing solution pH was observed for both dyes, mainly due to the enhanced electrostatic interactions between positively charged dye molecules and the increased size of the negatively charged surface of the adsorbent at high pH [31–33]. Negligible changes in the uptake and removal of the CV dye beyond a solution pH of 4.0 was observed, but for the MB dye, the adsorption performance continued to increase until the maximum used value of the solution pH (i.e., 10), as shown in Figure 5b. The low adsorption performance under acidic conditions could be a result of the competitive adsorption of an excess amount of H⁺ ions and the negatively charged surface of the adsorbent by the cationic dyes, as reported previously [31,34]. The increase in pH enhanced the adsorption performance and adsorption capacities of 56 and 122 mg g^{-1} with corresponding percentage removals of 70% and 74% at pH values of 7.0 and 10.0 were observed for the CV and MB dyes, respectively.

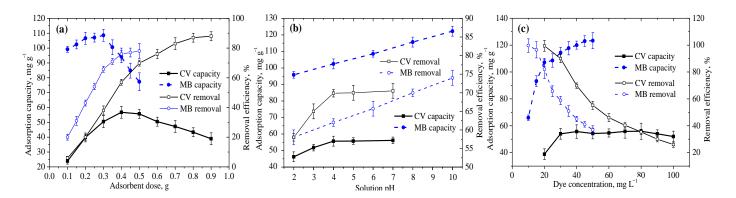


Figure 5. Influence of varying the amounts of (**a**) *Ec*-bio, (**b**) the solution pH, and the (**c**) initial dye concentrations on the uptake of the dyes and their removal efficiency.

A series of dye solutions with various initial concentrations in the range of 20–100 mg L^{-1} (at intervals of 10 mg L^{-1}) were selected to examine the influence that the initial dye concentrations has on the adsorption process, as shown in Figure 5c. Observations were recorded at an equilibrium contact time of 60 min, a solution pH of 6.0, and Ec-bio doses of 0.5 and 0.3 g for the CV and MB dyes, respectively. For the CV dye, an increase in the adsorption capacity was observed in the initial range of the concentrations (20–40 mg L^{-1}), but for the MB dye, the adsorption capacity continued to increase as the initial concentrations increased from 10 to 100 mg L^{-1} . Reduced resistance to the dye uptake because of the high driving force of mass transfer at high initial concentrations could be the reason for the increased adsorption capacity. Moreover, it appears that amount of dye retained by Ec-bio increases with high initial dye concentrations, resulting in an efficient adsorption process. However, the percentage removal reduced from almost 99% (for both dyes) to around 26% and 37% for the CV and MB dyes, respectively, as shown in Figure 5c. This might be due to the unavailability of the fixed amount of *Ec*-bio and hence the saturation of the active sites when an increased dye concentration was used or the decrease in the ratio of active absorption sites to the initial dye concentrations, as previously reported for different adsorption systems [35–38].

3.4. Adsorption Kinetics of Both Dyes onto the Ec-Bio

Table 1 lists the four different kinetic models that were used to analyze the experimental data of the dye adsorption onto *Ec*-bio (0.5 and 0.3 g for the CV and MB dyes, respectively) with varying initial concentrations in the range 20–50 mg L⁻¹ (at intervals of 10 mg L⁻¹), at a solution temperature of 30 °C and initial pH value of 6.0 ± 0.2 . The values of the related constants and parameters in each model are given in Table 3, estimated by applying nonlinear (OriginPro 8.5 software) and linear (straight line curve fitting in MS Excel) approaches. Although the analysis was performed with four different initial concentrations of each dye, only the data related to the minimum and maximum values used in this study, i.e., 20 and 50 mg L⁻¹ is presented.

For the PFO kinetic model, the correlation coefficients (R^2) were found to be in the range of 0.52–0.72 and 0.81–0.93, respectively, for the CV and MB dyes in the case of nonlinear fitting, but very low values of R^2 were observed in the case of the linear fitting of both dyes (0.07–0.63), with the lowest values being for 50 mg L⁻¹ of each dye. These values suggest that the PFO model may not be suitable for explaining the adsorption data since this model is mostly suitable for initial stage of the adsorption process instead of the entire contact time [39,40]. The theoretical adsorption capacities (q_e cal, mg g⁻¹) closely matched the experimental values in the case of nonlinear fitting, but differed greatly in the case of the linear fitting (0.0025 and 0.009 min⁻¹ for 50 mg L⁻¹ of the CV and MB dyes, respectively) but were in the range of 0.19–0.46 min⁻¹ in the case of the nonlinear approach. The lowest and highest values were recorded when the initial amount of the MB

and CV dye were 50 and 40 mg L^{-1} , respectively, with no particular order of increasing or decreasing in line with the initial dye concentrations.

Table 3. Parameters of the conventional kinetic models (nonlinear and linear fitting) for the adsorption of both dyes onto the *Ec*-bio adsorbent at selected initial concentrations.

	Parameter	Nonlinear				Linear Fitting			
Kinetic Model		CV Dye		MB Dye		CV Dye		MB Dye	
		20	50	20	50	20	50	20	50
<i>q</i> e exp	$(mg g^{-1})$	38.86	55.67	66.01	108.6	38.86	55.67	66.01	108.6
	$q_{ecal} (\mathrm{mg}\mathrm{g}^{-1})$	36.85	49.93	62.69	103	6.52	8.45	11.83	14.62
PFO	$k_1 (\min^{-1})$	0.24	0.41	0.25	0.19	0.019	0.003	0.017	0.009
	R^2	0.62	0.72	0.81	0.93	0.63	0.07	0.66	0.25
	$q_{ecal}~({ m mg~g^{-1}})$	39.22	48.54	65.98	108.6	38.55	51.63	66.23	103.09
DCO.	$k_2 (g m g^{-1} m i n^{-1})$	0.010	0.015	0.006	0.003	0.011	0.015	0.007	0.013
PSO	$h (\text{mg g}^1 \text{min}^{-1})$	16.03	34.25	26.86	32.68	16.32	40.62	29.41	142.86
	R^2	1.00	1.00	0.95	0.98	0.83	0.003 0.017 0.07 0.66 51.63 66.23 0.015 0.007 40.62 29.41 0.88 1.00	1.00	
	α (mg g ⁻¹ min ⁻¹)	329.57	9753.8	431.21	301.19	78.65	2519.19	57.46	42.55
Elovich	β (g mg ⁻¹)	0.24	0.24	0.13	0.07	4.24	4.12	7.50	13.68
	R^2	0.9	0.69		0.92	0.85			
	$\frac{K_{ip} (\text{mg g}^{-1})}{\text{min}^{1/2}}$	1.25	1.03	2.15	3.71	1.25	1.03	2.15	3.71
ID-WM	$C (\text{mg g}^{-1})$	23.65	38.67	40.01	61.05	23.65	38.67	40.01	61.05
	R^2	0.64	0.3	0.59	0.48	0.67	0.37	0.63	0.53

Examples of the nonlinear as well as linear fitting of the selected PSO and Elovich models to the adsorption data of both dyes at initial concentrations of 20 and 50 mg L⁻¹ are illustrated in Figure 6. Figure 6a shows the good fit to the adsorption data of the CV dye onto *Ec*-bio with reasonable R^2 values in the range of 0.83–0.88 and the very good representation of the adsorption data of the MB dye, with high R^2 values in the range of 0.95–0.98. Figure 5c shows the nearly perfect fitting of the linear PSO kinetic model, with R^2 values that are close to unity (1.0, Table 3) for all of the tested concentrations of both of the dyes. The q_e cal values matched closely with the experimental values for both of the dyes at all of the initial concentrations using the nonlinear as well as the linear approach, except with slightly underestimated q_e cal values compared to the experimental values for 50 mg L⁻¹ of the CV (for both nonlinear and linear fitting) and the MB (only nonlinear fitting) dyes, as shown in Table 3.

The PSO kinetic model giving the best description of the adsorption data confirms the chemisorptive nature of the adsorption of both of the dyes onto *Ec*-bio. Similar results have been reported by many researchers regarding the adsorption of organic compounds and activated carbon [41–43]. The rate constants (k_2 , mg g⁻¹ min⁻¹) calculated using the PSO kinetic model did not follow any specific pattern with respect to the initial dye concentrations, but the initial adsorption rate ($h = k_2 q_e^2$, mg g⁻¹ min⁻¹) followed an increasing trend in line with the increasing initial dye concentrations. The nonlinear approach yielded somewhat higher values of h for the CV dye at the respective initial concentration compared with the nonlinear approach, while the reverse trend was observed for the adsorption data of the MB dye. Considering the nonlinear approach to be more realistic than the linear fitting, it was observed that the initial uptake rate of the dye increased from 16 to 34.3 and 40.6 mg g⁻¹ min⁻¹ for the CV and MB dyes, respectively, as shown in Table 3, highlighting the higher h values for the MB dye compared with those of the CV dye using nonlinear as well as linear fitting.

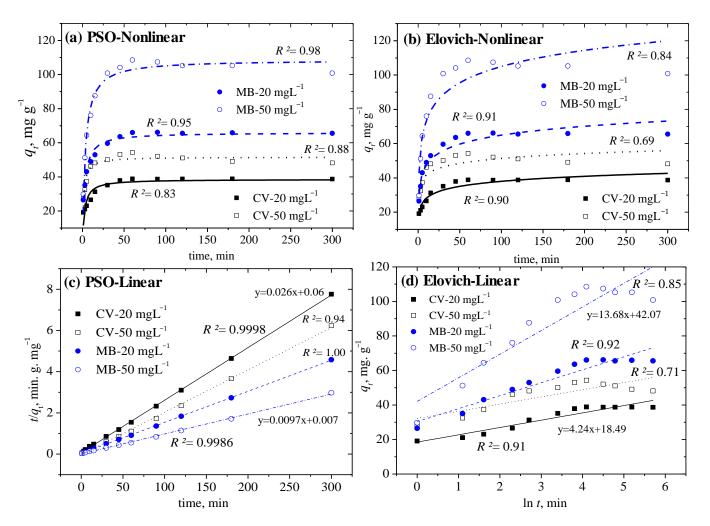


Figure 6. Plots of the nonlinear and linear PSO and Elovich kinetic models to fit the adsorption data of the CV and MB dyes onto the *Ec*-bio.

The nonlinear fitting of the Elovich model with reasonable R^2 values in the range of 0.87-0.94 for both the CV and MB dyes for all of the initial concentrations used (except for 50 mg L^{-1} of the CV dye) (Figure 6b) as well as the linear (Figure 6d) approach described and further supported the activated chemical adsorption without desorption of products [27]. The initial adsorption rate constant (α , mg g⁻¹ min⁻¹) mostly followed an increasing trend with increasing initial concentrations for both dyes using the nonlinear approach, with the exception of 50 mg L^{-1} of the MB dye. No particular trend was observed for α or β (g mg⁻¹) using the linear approach, which represents the number of sites available for adsorption [44] and is indicative of the activation energy of the chemisorption [45]. The ID–WM kinetic model was employed to describe the steps involved in the adsorption process, giving very low values of R^2 (0.30–0.69, Table 3), which indicated that the model was not suitable for the fitting of the adsorption data. The rate constant (K_{iv}, K_{iv}) mg g^{-1} min^{1/2}) increased insignificantly for the MB dye while remaining almost constant with an irregular or decreasing trend for the CV dye as the initial concentrations increased from 20 to 50 mg L^{-1} . As shown in Table 3, the thickness of the boundary layer (C, mg g^{-1}) increased upon increasing the initial dye concentrations from 20 to 50 mg L^{-1} .

3.5. Two-Parameter Isotherm Models to Describe the Adsorption Process

To analyze the adsorption system, seven two-parameter isotherm models were used in this study using both nonlinear and linear approaches, as shown in Table 1. The OriginPro 8.5 and CurveExpert Professional software were used to evaluate the parameters in each model for the nonlinear fitting, while slope and intercept values were used for the linear approach. These parameters of both dyes are listed in Table 4, while the equilibrium residual concentrations and equilibrium adsorption capacities were calculated for the initial dye concentrations in the range of 20–100 mg L⁻¹ onto 0.5 and 0.3 g of *Ec*-bio for the CV and MB dyes, respectively. The samples were agitated for a constant contact time of 60 min at a solution pH of 6 ± 0.2 and a temperature of 30 °C. Fitting of the most commonly used isotherm models, i.e., the Langmuir and Freundlich models, to the adsorption data of both of the dyes using both nonlinear and linear approaches is shown in Figure 7.

Table 4. Estimated values of the parameters in two-parameter isotherm models (nonlinear and linear fitting) for the
adsorption of both dyes onto the <i>Ec</i> -bio adsorbent.

Isotherm	Parameter	CV	Dye	MB Dye		
isotherm		Nonlinear	Linear	Nonlinear	Linear	
	$q_{\rm eexp}$, mg g ⁻¹	55.92 (against 80 mg L^{-1})		123.33 (agains	t 100 mg L^{-1})	
	q_m , mg g ⁻¹	54.7	54.64	114.6	114.6	
Langmuir	K_{L} , L mg ⁻¹	24.59	26.14	20.68	20.68	
Langinun	$egin{array}{c} R_L \ R^2 \end{array}$	0.0005	0.0005	0.0005	0.0005	
	R^2	0.94	0.97	0.77	0.90	
	q_m , mg g ⁻¹	56.19	57.11	106.99	128.3	
F	K_F , ((mg/g)(L/mg)^{1/n})	47.16	46.58	88.44	86.58	
Freundlich	1/n	0.04	0.047	0.04	0.085	
	R^2	0.63	0.73	0.97	0.98	
	$q_{m_i} \operatorname{mg} \operatorname{g}^{-1}$	54.58	54.57	114.1	113.60	
	K_{DR} , (mol kJ ⁻¹) ²	$9.3 imes10^{-9}$	$9.0 imes 10^{-9}$	$1.1 imes10^{-8}$	$1.0 imes10^{-8}$	
D-R	E, kJ mol ⁻¹	7.33	7.45	6.80	7.07	
	R^2	0.94	0.96	0.75	0.98	
	$q_{\rm ecal}$, mg g ⁻¹	56.06	55.76	124.19	132.14	
Halcorr	n_H	-18.77	-21.51	-12.22	-11.71	
Halsey	K_H	0.000	0.004	0.000	0.073	
	R^2	0.58	0.73	0.97	0.98	
	$K_{T_{r}} \operatorname{L} \operatorname{mg}^{-1}$	$3.23 imes 10^9$	$3.23 imes 10^9$	$8.4 imes10^4$	$8.4 imes 10^4$	
Temkin	H_{ads} , kJ mol ⁻¹	1172.15	1172.16	317.53	317.53	
	R^2	0.67	0.71	0.99	0.99	
	A_{HJ} , mg g $^{-1}$	1104	10,000	1059	20,000	
H–J	B _{HI}	11.67	5	6.03	2	
,	B_{HJ} R^2	0.6	0.75	0.95	0.91	
	$q_{m_i} \operatorname{mg} \operatorname{g}^{-1}$	54.54	49.61	113.42	89.22	
Jovanovic	K_{j}, Lg^{-1}	-12.47	-0.002	-14.78	-0.007	
Jovanovic	R^2	0.94	0.15	0.7	0.57	

From the experimental data, the maximum adsorption capacities were observed for initial concentrations of the CV and MB dyes of 80 and 100 mg L⁻¹, respectively. The theoretical maximum capacity (q_m , mg g⁻¹) was nearly the same as that of the experimental value (56 mg g⁻¹) for the CV dye from both nonlinear or linear Langmuir and Freundlich isotherm models. However, for the MB dye, the Langmuir isotherm yielded a slightly lower q_m (114.6 mg g⁻¹) value in comparison to the experimental value (123.3 mg g⁻¹) using both nonlinear and linear approaches, while in the case of the MB dye, lower and higher values than the experimental observations were estimated using nonlinear and linear Freundlich isotherms, respectively, as shown in Table 4. As shown in Figure 7a, the Langmuir model fitted well to the experimental data for the adsorption of CV dye onto *Ec*-bio, with high R^2 values using both nonlinear and linear fitting, while it was not a good fit in the case of the MB dye, with an R^2 value of 0.77 (nonlinear fitting). However, the Freundlich isotherm was a good representative model of the adsorption data of the MB

dye, with high R^2 values (Figure 7b), while it was a poor fit to the adsorption data of the CV dye ($R^2 = 0.63$ and 0.73 for nonlinear and linear fitting, respectively).

As shown in Table 4, the Langmuir constant (K_L , $L mg^{-1}$) for the CV dye was slightly higher than that of the MB dye, showing its high affinity toward *Ec*-bio, which further supports the good fit of the Langmuir isotherm to the adsorption data of the CV dye and supporting its monolayer adsorption onto the *Ec*-bio. Due to a minor difference between the K_L values for both of the dyes, nearly the same values for the dimensionless separation factor ($R_L = (1 + K_L C_0)^{-1}$) were observed for both dyes, illustrating the similarity in the shape of their isotherms [46] and favorability of the Langmuir isotherm to represent the adsorption of both of the dyes onto the *Ec*-bio. As shown in Table 4, the application of the Freundlich isotherm gave higher values of the model constant (K_F , (mg/g) (L/mg)^{1/n}) for the MB dye compared with the CV dye. The favorability of the model [47] was further demonstrated for both dyes, with acceptable dimensionless factor (0 < 1/n < 0) values observed, suggesting the surface heterogeneity of the *Ec*-bio in the studied adsorption systems.

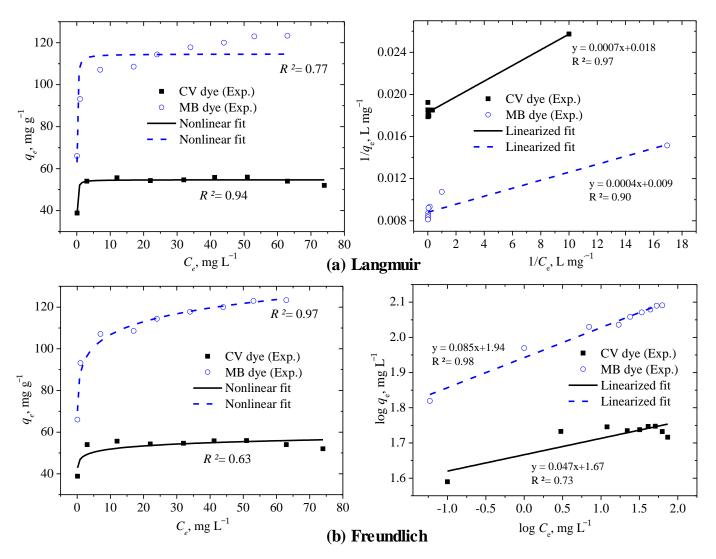


Figure 7. Plots of the nonlinear and linear fitting of the Langmuir and Freundlich isotherm models to the adsorption data of both dyes onto the *Ec*-bio.

The D–R isotherm was a good fit to the adsorption data of the CV dye in comparison to the MB dye, as reflected from the difference in their R^2 values in the case of nonlinear fitting (Table 4) in addition to the close agreement of the theoretical q_m value with the experimental value of the CV dye. Moreover, very low model constant (K_{DR} , (mol kJ⁻¹)²)

values resulted in mean free energy of adsorption ($E = (2K_{DR})^{-1/2}$, kJ mol⁻¹) values of in the range of 6.8 to 7.45 kJ mol⁻¹, suggesting the physisorption of both dyes onto the *Ec*-bio. The Halsey isotherm was a good fit to the adsorption data of the MB dye, with a close match of the theoretical q_m value with the experimental value for the nonlinear fitting, hence suggesting the multilayer adsorption of the MB dye onto the heteroporous *Ec*-bio. In terms of the CV dye, despite the same observed values of the theoretical and experimental adsorption capacities, the Halsey model does not seem to reflect the adsorption data due to low R^2 values (0.58 for the nonlinear fitting, Table 4). The model constant (k_H) was very low (almost zero) for the nonlinear approach, while a higher k_H value was observed for the MB dye compared to the CV dye in the linear fitting. The value of the model exponent (n_H) was also higher for the MB dye compared to that of the CV dye for both the nonlinear and linear fitting.

Like the Freundlich and Halsey models, the Temkin isotherm was nearly a perfect fit to the adsorption data of the MB dye, with an R^2 value close to unity (1.0), reflecting the heterogeneous adsorption of the MB dye with a uniform distribution of the binding energies [48] of the dye onto the surface of the Ec-bio. Considerably lower values of the binding constant at equilibrium ($K_T L mg^{-1}$) and the heat of adsorption (H_{ads} , kJ mol⁻¹) were observed for the MB dye compared to the CV dye using both nonlinear linear fitting of the Temkin model to the adsorption data. The H-J isotherm was a much better fit to the adsorption of MB dye, with a high R^2 value (0.95) compared to the CV dye, with an R^2 value of 0.6 for the nonlinear fitting, as shown in Table 4. The value of the model constant (A_{HI} , mg g⁻¹) was almost the same for both dyes in nonlinear fitting, while for B_{HI} (another constant), the MB dye reflected a value of less than half that of the CV dye. The suitability of the H–J model supports the multilayer adsorption of MB onto the Ec-bio with heterogeneous pore distribution, as also suggested by the Halsey and Freundlich isotherm models. Significantly close agreement of the Jovanovic isotherm to the adsorption data of the CV dye, with a high R^2 value (0.94) in the case of nonlinear fitting, suggested the localized monolayer adsorption of the CV dye onto the *Ec*-bio, as also suggested by the Langmuir isotherm, without lateral interactions, and suggests there are some mechanical interactions between the adsorbing and desorbing molecules [49,50]. As shown in Table 4, the model constant (K_i , L g⁻¹) was higher for the CV dye compared to the MB dye, while the theoretical q_m value for the CV dye was in good agreement with the experimental value but that of the MB dye was underestimated using both nonlinear and linear fitting. Finally, Table 5 presents the comparison of adsorption capacities of Eucalyptus camaldulensis biochar for both dyes with other previously reported biochar.

Adsorbent	Textile Dye	Maximum Adsorption Capacity, mg g $^{-1}$	Reference
Pine cone biochar	MB	117.65	[51]
Palm Kernel Shell-Derived Biochar	CV	24.45	[52]
Date Palm Fronds Waste biochar	MB	206.61	[53]
Gliricidia sepium wood biochar	CV	7.9	[54]
Sewage sludge biochar	MB	24.10	[55]
Spent mushroom substrate biochar	CV	255	[56]
Date seed biochar	MB	42.6	[57]
<i>Ec-</i> bio	CV	56	This study
<i>Ec-</i> bio	MB	123.3	This study

Table 5. Adsorption capacities of Eucalyptus camaldulensis biochar in comparison to other biochar for both dyes.

4. Conclusions

In this study, the potential that *Ec*-bio has for the batch adsorption of cationic CV and MB dyes from synthetic wastewater was explored. Different characteristics of *Ec*-bio (synthesized at 800 $^{\circ}$ C) were studied upon the adsorption of the CV and MB dyes to

optimize the batch parameters for the enhancement of the adsorption process, and then the adsorption efficiency was estimated using different isotherm and kinetic models. SEM images confirmed the well-organized channels and pores in the pristine biochar before the adsorption of either of the dyes, while the appearance of very small aggregations of white particles on the surface was observed due to the molecules of the dye being adsorbed into the pores as well as on the porous surface of the *Ec*-bio. EDX spectra confirmed the changes in morphology, as well as the elemental composition of the *Ec*-bio upon the adsorption of the CV and MB dyes, suggesting that physiochemical interactions occur between the adsorbent and adsorbates, consequently resulting in the removal of the dyes from contaminated aqueous solutions. In the FTIR analysis, the changes in the absorption bands of *Ec*-bio after the adsorption of the CV and MB dyes suggested the interactions of the adsorbates with the surface functional groups of the adsorbent, resulting in the decontamination of the water.

The immediate high uptake and removal efficiency of both dyes upon initial contact with *Ec*-bio was observed in the first 15 min followed by linear uptake, with 60 min being considered sufficient to reach equilibrium, with a higher sorption efficiency of the *Ec*-bio for the CV dye being observed compared to the MB dye. A positive ΔH value confirmed an endothermic adsorption system, indicating the probability of monolayer adsorption with higher values of ΔH and ΔS for the CV dye compared to the MB dye, while the resulting negative ΔG values suggested the nonspontaneous nature of the adsorption of both dyes onto the *Ec*-bio.

The percentage removal of both dyes increased linearly upon increasing the amount of *Ec*-bio, however, after following an increasing trend in the initial selected range of the dose, the adsorption capacity started to reduce, showing that 0.4 and 0.3 g of *Ec*-bio gave the optimal values for the maximum adsorption of the CV and MB dyes, respectively. An increase in both the adsorption capacity and the percentage removal with increasing solution pH for both dyes was observed, with negligible changes beyond a solution pH of 4.0 for the CV dye, while the adsorption performance continued to increase until the maximum used solution pH (i.e., 10) was reached for the MB dye. An increase in adsorption capacity was observed upon increasing the initial concentrations of CV in the range of 20–40 mg L⁻¹, but in the case of the MB dye, the adsorption capacity continued to increase as the initial concentration increased from 10 to 100 mg L⁻¹ due to the reduced resistance to uptake of the dye because of the enhanced driving force of mass transfer at high initial concentrations. However, the percentage removal reduced from almost 99% (for both dyes) to around 26% and 37% for the CV and MB dyes, respectively, due to the saturation of the active sites of the *Ec*-bio that occurred upon increased dye concentration.

The PFO kinetic model was found to not be a suitable fit to the adsorption data of the selected dyes based on the calculated R^2 values in both nonlinear and linear, as this model was only suitable for modeling the initial contact time of the adsorption process. However, a good fit to the adsorption data of the CV dye onto the *Ec*-bio was achieved using the PSO kinetic model (nonlinear approach), while almost perfect fitting was observed for the adsorption data of the MB dye, confirming the chemisorptive nature of the adsorption of both dyes onto the *Ec*-bio. The reasonable fitting of the Elovich model (nonlinear) to the adsorption data of both dyes further supported the process as being activated chemical adsorption without any desorption of the products. Finally, the observed low R^2 values calculated using the ID–WM kinetic model indicated that this model was not at all suitable for modeling the steps involved in the adsorption process.

The Langmuir isotherm fitted the experimental data well in the case of the adsorption of the CV dye, supporting its monolayer adsorption onto the *Ec*-bio, but the same model was not a good fit in the case of the MB dye. However, the Freundlich isotherm gave a good representation of the adsorption data of the MB dye, suggesting the surface heterogeneity of the *Ec*-bio in the studied adsorption system. The D–R isotherm was a good model for the adsorption data of the CV dye in comparison to the MB dye, showing close agreement between the theoretical q_m and the experimental value for the CV dye. The mean free energy of adsorption was estimated in the range of 6.8 to 7.45 kJ mol⁻¹, suggesting the physisorption of both dyes onto the *Ec*-bio. The Halsey isotherm was a good fit for the adsorption data of the MB dye, suggesting the multilayer adsorption of the MB dye onto the heteroporous *Ec*-bio. The Temkin isotherm was almost a perfect fit to the adsorption data of the MB dye, reflecting the heterogeneous adsorption of the MB dye with uniform distribution of its binding energies onto the surface of the *Ec*-bio. Moreover, the H–J isotherm was a much better model for the adsorption of the MB dye compared to the CV dye, supporting the multilayer adsorption of the MB onto the *Ec*-bio with heterogeneous pore distribution. Finally, a significantly close agreement of the Jovanovic isotherm to the adsorption data of the CV dye revealed its localized monolayer adsorption onto the *Ec*-bio without any lateral interactions.

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