

Article

A Forecast and Mitigation Model of Construction Performance by Assessing Detailed Engineering Maturity at Key Milestones for Offshore EPC Mega-Projects

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Abstract: The main subject of this research is to develop a forecast and mitigation model of schedule and cost performance during a detailed engineering stage of offshore engineering, procurement and construction (EPC) projects. The weight factors of major elements in detailed engineering completion rating index system (DECRIS) were measured using a fuzzy inference system (FIS) and an analytic hierarchy process (AHP). At five key engineering milestones, from an EPC contract being awarded to the start of construction, detailed engineering maturities were assessed in fourteen historical offshore EPC projects using the DECRIS model. DECRIS cutoff scores for successful project execution were defined at the key engineering milestones. A schedule and cost performance was forecasted and validated through comparison of DECRIS and other models using statistical confidence of a fuzzy set qualitative comparative analysis (fsQCA) and a regression analysis. As a mitigation method for engineering risks to EPC contractors, engineering resource enhancement is recommended for trade-off optimization of cost overrun using a Monte Carlo simulation. The main contribution of this research is that EPC contractors could continuously forecast construction costs and schedule performance utilizing the DECRIS model, and could review the adequacy of engineering resources, assessing the trade-off between said resources and cost/schedule risk mitigation.

Keywords: construction cost and schedule performance; fuzzy inference system; analytic hierarchy process; fuzzy set quantitative comparative analysis; offshore mega-project; engineering; procurement and construction (EPC) project; DECRIS; risk mitigation plan

1. Introduction

International oil prices are, as of 2014, experiencing a downward trend which was caused by a diversification of oil mining and a reduction in oil demand due to the global economic recession. The low point was experienced in 2016, and is currently rebounding in correlation with growth in the global economy, though it has yet to fully recover. This is depicted in Figure 1 as the average West Texas Intermediate (WTI) oil price from 2010 to 2021 [1,2]. As a means to better understand the full industry, Figure 2 depicts the oil refinery break-even prices, including onshore, shallow water, and deepwater and ultra-deepwater plants [3]. These figures depict an industry that is currently

experiencing growth, equating to an increase in international investments. British Petroleum 2017 energy outlook forecasted continuous growth in energy consumption from 2015 to 2035, expecting more than 1.3% average annual growth in oil and gas demand [4]. Furthermore, McKinsey reported that the domestic and international offshore oil and gas investment capital expenditure (CAPEX) scale in 2021 is expected to be over twice that of the 2016 CAPEX [2]. Due to this expected industry-wide growth, there is a renewed need to investigate the execution of offshore oil and gas projects, including the pre-construction factors that most significantly affect costs and schedule performance.

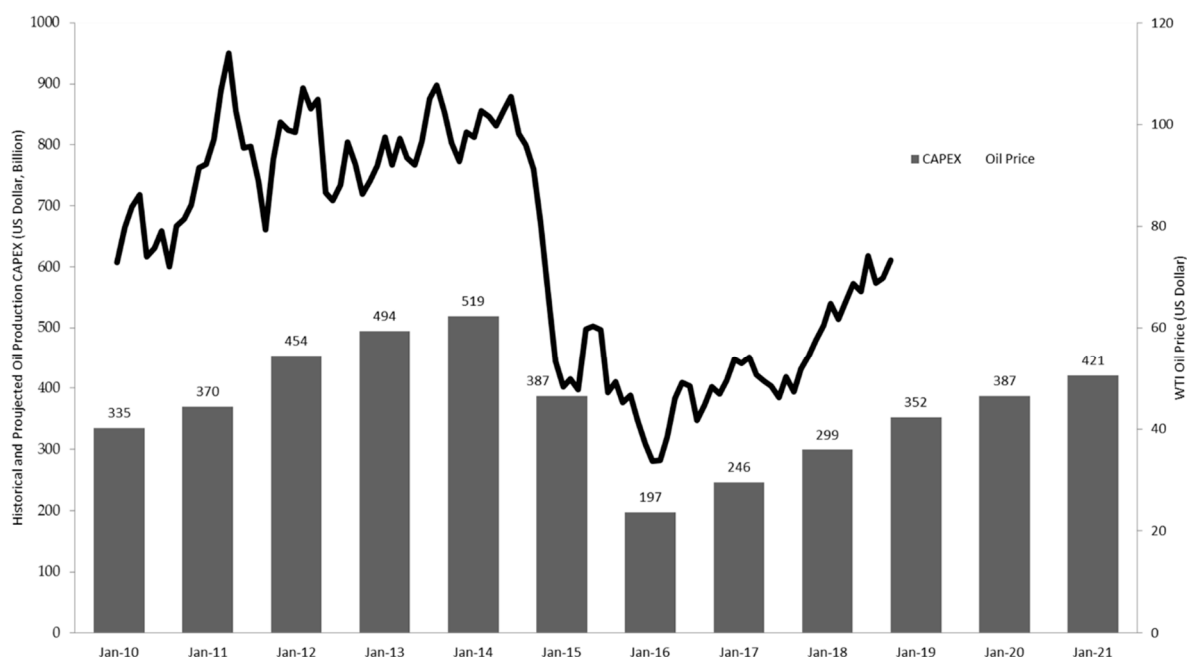


Figure 1. WTI Price and Oil Production CAPEX (2010-2021) (modified from Garatt and Kutsal [1,2]).

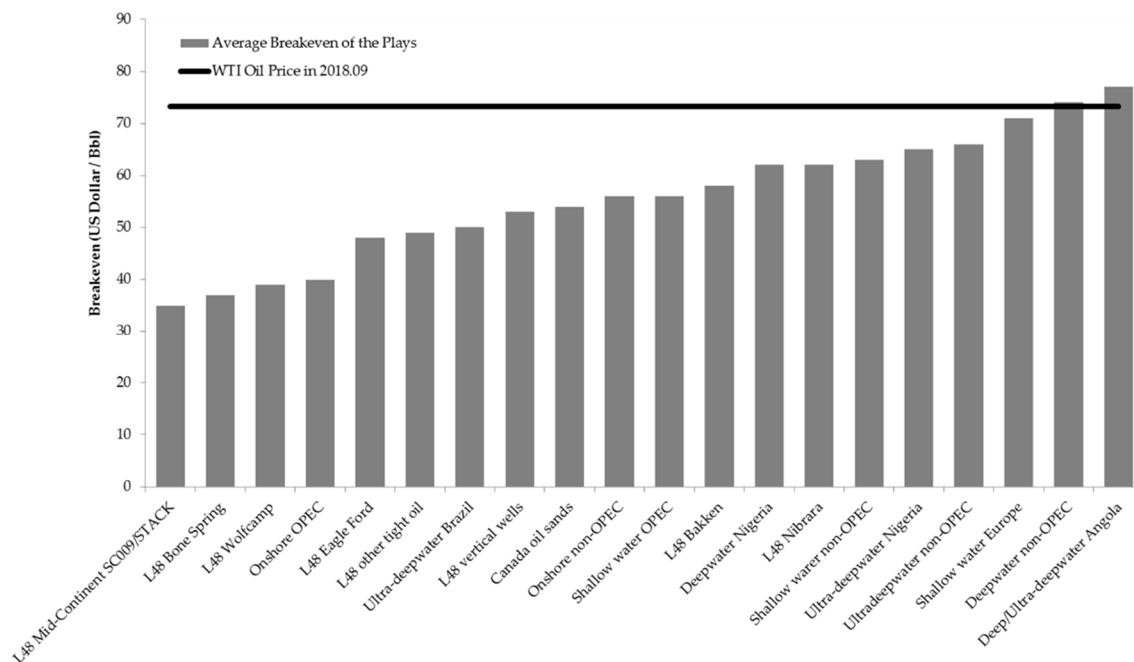


Figure 2. Break-even prices for different asset classes (Modified from Albert [3]).

This purpose of this paper is to develop a prediction model of schedule and cost performance based on the activities performed within the pre-construction stage of offshore (oil and gas) EPC

projects. The findings may support EPC contractors in forecasting the construction costs and schedule performance at key engineering milestones prior to construction. Furthermore, the process will aid EPC contractors to review the adequacy of their engineering resources, assessing the trade-off between resources in order to mitigate cost/schedule risks.

1.1. Existing Literature

There are many existing publications dedicated to causes of profit losses and construction delays on international EPC mega projects: Asia [5–16], Europe [17,18], Africa [19–22], Americas [23–25], and Australia [26,27]. Among the factors identified, the most common cause of project schedule and cost overrun was found to be poor design development prior to construction [5–8,12,13,15–18,22–24,27].

Le-Hoai [7] indicated that three design factors, (i.e., mistakes in design, design changes and additional work requirements) affect the construction industry. Our research shows the importance of design maturities with a comparison amongst countries to reduce construction risks. Design issues are included in the top five major causes of construction delays and cost overrun in many counties, including Vietnam, South Korea, Jordan, Kuwait, UAE, China, etc. [7,28]. Shrestha [24] studied the magnitude of construction costs and schedule delays based on the type, size, duration and completion years using statistical analysis. Sambasivan [6], Wong [27] and Habibi [23] hypothesized that design error and change is one of the major causes of delays through diverse data analysis techniques, such as a relative importance index ranking method, severe index, etc. Dosumu [22] indicated that about 36% of cost variation is caused by design errors, and recommended design maturity review prior to use to minimize design-error-induced variations. Many previous studies show data collection and analysis using a considerable amount of historical data. However, only limited recommendations of mitigation and recovery plans are specified without detailed forecasts and mitigation methodologies in most previous studies and research.

Love et al. [26] found the best-fit distribution curve between contract size and project cost overrun. Using the historical project cost data and fitting curves in their study, construction contingency as mean cost overrun (12.2% of the original budget) is recommended in case the design has not been fully defined prior to a contract being signed [26]. The levels of design maturity of a project at the contract session vary depending on efforts on front-end loading. Without assessment of the design maturity, it is not recommended that a unique percentage of construction contingency for cost overrun be used.

Ishii [29] studied a simulation model to decide the order acceptance in EPC projects. In the study, various acceptance strategies were compared to find the maximum profit case based on numeric calculation. The order acceptance in EPC bidding projects shall be managed with engineering execution man-hours and appropriate man-hour allocation. The paper describes the importance of engineering man-hour management for EPC projects and its appropriate control prior to the execution of the project, but the subject is limited to man-hour management between projects, and no mitigation plan after the contract being award was suggested [29].

Moreau et al. noted that engineering activities consume 28% of project labor costs and 22% of project time according to a study of 20 EPC projects [30]. The environment of EPC turnkey projects is dynamic for complex requirements and frequent variations [31]. In order to minimize the engineering risks on the project schedule and cost performance, Moreau [30] suggested that the efficient management of engineering could lead to reductions of the project cost and schedule. Similarly, Alsakini et al. [31] suggested performing continuous detailed planning throughout EPC executions to avoid project schedule delays. Mahmoud et al. [32] suggested that managing speed in EPC projects is one of the key parameters, and concurrent engineering with resource enhancement reduces project durations. These papers highlight the risks and influences of detailed engineering, and suggest that appropriate assessment and continuous management with proper mitigation plans for engineering are important to make project execution successful in EPC projects.

Senouci [14] studied the time delay and cost overrun in construction projects using analyses of variance and regression. Similarly, with the aforementioned research, significant data was collected

and analyzed. From a statistical analysis of 44 EPC projects, Safapour et al. [33] found that the cost performance on projects with a high level of complexity is relatively better than that of projects with low levels of complexity. On EPC projects with a high level of complexity, contractors were found to assign sufficient resources on detailed constructability reviews, design maturity checks, change management, client relationship and team building [33]. As described above, many international EPC mega projects suffer from profit loss and construction delays, and Safapour et al.'s [33] findings are difficult to generalize to the entire project aspect. However, the said study shows the possibility that engineering risks in EPC mega-projects could be efficiently mitigated with adequate resource and project management.

According to a large-scale review of 20,000 US executed construction projects, only 47% of projects were completed on-time and under budget [34]. Often times projects will identify poor performance early on and will execute recovery strategies. This occurred on 37% of the projects identified in the study. The recovery strategy was found to increase project success to 68% [34]. Furthermore, the top five causes of troubled projects were identified as unclear requirements, lack of resources, unrealistic schedule, planning based on insufficient data and unidentified risks [34]. From this study, the most impactful recovery strategies are to fully understand project requirements, perform proper risk assessments based on sufficient and reliable data, and to provide adequate resources to perform the required activities [34].

The Construction Industry Institute's (CII) project definition rating index (PDRI) is a remarkable tool to measure project definition prior to EPC bidding and contract. The PDRI's hierarchy consists of sections, categories, and elements. Each element is assessed on a scale of 1 to 5, and a project definition rating is calculated using a scoresheet which is weighted and normalized for each element [8]. The CII recommends that the cutoff score of the PDRI at the end of the FEED stage should be 200, as the performance of a project with a score higher than 200 was historically not satisfactory in terms of cost and schedule. PDRI is a useful tool for the project owner to manage the project definition level prior to finalizing the EPC contract. The PDRI tool was developed to assess project definitions at the front-end loading stage before awarding an EPC contract. PDRI concerns are on the macro scale of the project; thus, it is difficult to assess and manage the project definition level during the detailed engineering stage after the EPC contract has been finalized [8,35].

Recently, the authors of this paper developed a detailed engineering completion rating index system (so-called DECRIS) as a tool to predict the likely project performance of an offshore oil and gas EPC projects at the point of starting construction (steel cutting) [8]. Strong statistically significant correlations were found between the design completion rating and the construction cost and schedule performance, verified through historical project data. However, the previous study focused on steel cutting as a construction initiation milestone, rather than the early stages of planning; subsequent preemptive mitigation plans could not be prepared [8].

1.2. Point of Departure and Research Contribution

This research most significantly builds on the findings by Kim et al. [8], focusing on defining activities related to project success at five key engineering milestones between the EPC contract being awarded and steel cutting (i.e., construction initiation milestone). The correlation between the detailed engineering completion rating and the project performance are analyzed using a fuzzy inference system (FIS), an analytic hierarchy process (AHP), and fuzzy set qualitative comparative analysis (fsQCA). The resultant model's efficacy is tested by comparing it to Kim et al.'s previous DECRIS model [8] and the existing PDRI commercial model [35]. The main contribution of the present DECRIS model is that EPC contractors can forecast construction costs and schedule performance based on the completeness and accuracy of the identified elements at five key engineering milestones. EPC contractors can also define the potential construction risks caused by pre-construction activities, review the adequacy of engineering resources, and analyze the mitigation methods' cost/benefit trade-offs.

2. Research Methodology

2.1. Research Process

The research processes are described in Figure 3. As seen, the first step was to develop the DECRIS model. This includes defining the key milestones or gates at which to perform assessments. The relative importance of each milestone, as it impacts the project's success, is then identified, thus modifying the previous DECRIS model using FIS and AHP. The resultant model is then assessed using data from fourteen historical projects to create the cut-off score at each milestone. With this step, the DECRIS model could be fine-tuned to assess the engineering completion rating of the detailed engineering stage of EPC projects.

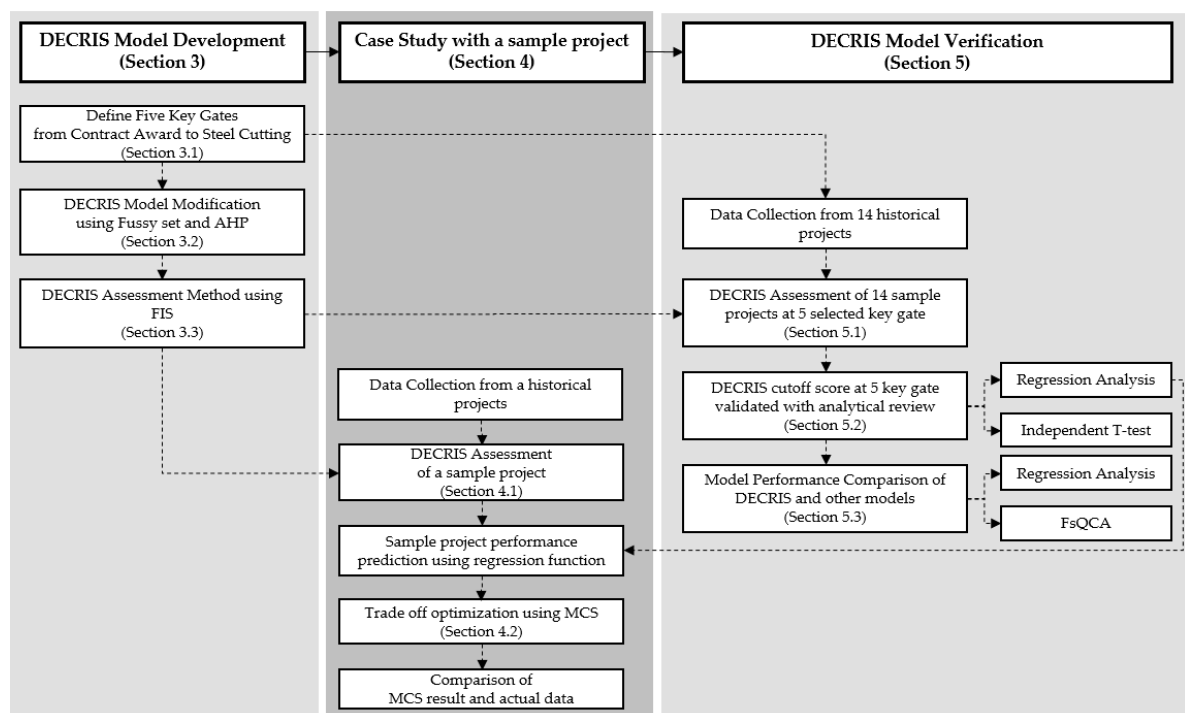


Figure 3. Research Process.

Next, a case study of a project through a few major milestones (i.e., in the bidding stage, after front-end engineering and design (FEED) completion) was performed to verify and present the model. The DECRIS score at FEED verification was assessed through a review of the invitation to bid (ITB) documents; the construction cost/schedule performance was then predicted. Cost/schedule risk mitigation methods were suggested, assessing the trade-off costs through a Monte Carlo simulation (MCS). The predicted influences on the project performance are compared with the actual project cost overrun in engineering and construction.

The last step consists of verification of the statistical significance using regression analysis and fsQCA. The regression analysis statistical significance of the modified DECRIS (AHP and FIS) was compared with the existing DECRIS [8] and the commercial PDRI model [29] to determine the model's efficacy in estimating a project's cost/schedule performance. In addition, the significance of each model is qualitatively compared using fsQCA.

The DECRIS model established at the first step was verified and validated through the 2nd and last step. These verification steps use several statistical tools which are described below. Most of the offshore oil and gas EPC projects were found to have engineering risks jeopardizing construction cost and schedule performances.

Please note that the traditional earned value management (EVM) system is one of the most powerful methods to predict the final cost and schedule of projects. Earned schedule or other statistical prediction methods could support precise predictions, but early-stage prediction performances are not reliable due to the limited nature of actual project performance data in EVM [36,37]. This means that an EVM model could not predict project performance before the start of the project. The DECRIS model introduced in this paper predicts the construction costs and schedule performance before the start of construction (even before start of the project), based on the project engineering completion ratio and the regression function of historical project performance data.

In the following sections, the existing DECRIS model [8] and analytical method for verification, AHP, FIS and fsQCA, are briefly explained.

2.2. Existing DECRIS Model

This research builds off an existing DECRIS model [8]. That model was developed with industrial experts and project management consultancies over the last two years. Sixty-nine elements to establish a detailed engineering completion rating were selected and categorized as 3 sections (Basis of Detail Design, Engineering Deliverables and Execution Approach) and 11 categories. The weight factor of the elements was calculated using expert survey and a data normalization process. The verification of the existing DECRIS model was performed through a regression analysis between the DECRIS score and the project performance using the following definitions of the cost and schedule performance [8].

$$\text{Cost Performance via construction labor hours increase rate (CLIR)} = \frac{\text{Construction labor hours increased by design change}}{\text{Planned construction labor hours}} \quad (1)$$

$$\text{Schedule Performance via construction duration delay (CDD)} = (\text{Actual construction duration}) - (\text{Planned construction duration}) \quad (2)$$

The DECRIS cutoff score at steel cutting (construction starting) was selected and statistically validated as 300. A cost and schedule performance at the steel cutting stage for an on-going project was forecasted, and matched well with the actual performance during the construction phase of the project [8].

2.3. Analytic Hierarchy Process (AHP)

AHP is a decision making tool designed to structure decision hierarchies and calculate the relative importance between a set of individual elements through pairwise comparisons. The AHP method has been used in various decision-making problems, including project management issues [38]. A typical AHP process is shown as below [39,40]:

Step (1) Problem definition

Step (2) decision hierarchy structure

Step (3) Pairwise comparison between each element

Step (4) Calculation of the relative weight and validate the AHP result using a consistency ratio

In order to start the AHP process, a pairwise comparison is required for each element using a survey. In case the pairwise comparison is more than one result, then a geometric mean of the comparison matrix is required. Once the comparison matrix A ($m \times m$ matrix, m is the number of criterion) is made, a normalized pairwise comparison matrix can be derived by making equal to one (1) the sum of the elements on each column, using Equation 3. As the final step, the criteria weight vector is calculated by averaging the entries on each row, using Equation (4) [38,41].

$$\overline{a}_{jk} = a_{jk} / \sum_{l=1}^m a_{lk} \quad (3)$$

$$w_j = \sum_{l=1}^m a_{jl} / m \quad (4)$$

where, a_{jk} is the importance of j th criterion relative to k th criterion.

The consistency ratio to validate an AHP is calculated using Equation (5) [38,42].

$$\text{C.R} = \text{consistency index} / \text{random-like matrix} = ((\lambda_{\max} - n) / (n - 1)) / \text{R.I.} \quad (5)$$

where, R.I. = 0.38 when $n = 3$.

In this research, the AHP process is applied for calculating the relative importance of each section. A pairwise comparison from the industrial expert survey results was made, and the weight factor of each section, category and element was fine-tuned.

2.4. Fuzzy Inference System (FIS)

FISs are widely used as decision support tools and process control, and are applied as an application of fuzzy set theory [42–44]. Normally, the crisp set membership function can take only a 0 or 1 value. However, a fuzzy set membership function represents values ranging from 0 to 1 as its probability function. The FIS consists of a fuzzifier to transfer crisp inputs to fuzzy inputs. This uses a fuzzy membership function (a fuzzy rule basis defined on expert knowledge basis), an interface engine to integrate the identified fuzzy output based on the fuzzy rule basis, and a defuzzifier such as the Mandani method to transfer fuzzy output to crisp output [45]. The researchers used the two fuzzy set input parameters with triangular membership functions with a 1/2 overlap level and triangular output membership function [46].

The FIS has been adopted within two portions of the authors' research process. Kim et al. [8] developed weight factors for each of the DECRIS elements, calculated from the expert survey questionnaires. Alternatively, in this research, the weight factor of the element is modified using FIS methodology in the first portion. The second portion of the FIS process is used for DECRIS assessment.

2.5. Fuzzy Set Qualitative Comparative Analysis (FsQCA)

FsQCA is an effective method for performing an analysis, which includes both qualitative and quantitative components. Fuzzy membership functions are used for the fsQCA instead of the crisp set membership as 0 and 1. In case of continuous variables such as percentage values, a fuzzy set calibration with qualitative anchor is applied. Through fuzzy set comparison analysis, fsQCA qualitatively compares fuzzy set variables, thereby affecting the outcomes [47]. Regression analysis, which was used in the previous section, analyzes the effect on the outcome and finds the trend line, i.e., magnitude and direction of the variable. In contrast, fsQCA is the method to find which variable led to the known outcome [48,49]. The fsQCA results are validated with consistency and coverage with the following equations.

$$\text{Consistency } (X < Y) = \frac{\sum \min(X, Y)}{\sum X} \quad (6)$$

$$\text{Coverage} = \frac{\sum \min(X, Y)}{\sum Y} \quad (7)$$

where X is the fuzzy membership score in the causal variable and Y is the fuzzy membership score in the outcome.

The FsQCA method is applied for qualitative comparisons between the established DECRIS model and the previous project definition tool at the detailed engineering stage of EPC projects, as described in Figure 3.

3. DECRIS Model Development Using AHP and FIS

3.1. Key Milestone Definition

As mentioned in the previous sections, the research goals are to decide the DECRIS cutoff score for each engineering key milestone during detailed engineering in oil and gas EPC project in order to predict construction cost and schedule performances. As a first step, engineering key milestones were identified using historical projects. The most common five key milestones were selected (over half of the historical projects had these exact five key milestones and the remaining had slight variations). Selected key milestones are shown in Table 1.

Table 1. Selected Five Key Milestones for Offshore EPC Projects.

Gate No.	Definition	Alternative Definition	Milestone
#1	FEED Verification	Effective Date	Contract Award(CA)
#2	Equipment Procurement	30% Modeling Review	CA + 6 months
#3	AFD P&ID ^a	60% Modeling Review	CA + 9 months
#4	AFC P&ID ^b	90% Modeling Review	CA + 12 months
#5	Steel Cutting	Work Order	CA + 15 months

^a Approval for design, piping and instrumentation diagram. ^b Approval for construction, piping and instrumentation diagram.

3.2. Element Weight Factor Modification Using AHP and FIS

A questionnaire was performed [8], scoring each element within three sections. In order to verify the relative importance of the sections, the researchers adopted the AHP and FIS tools. Pairwise comparison from 32 industrial experts was collected and geometric means of ratio of Section II/Section I, Section I/Section III, and Section II/Section III was calculated as 3.865, 1.182 and 4.100, respectively. The weight of each section was normalized using Equations (3) and (4), as shown in Table 2.

Table 2. Criteria Weight Vector Table of the DECRIS Sections.

	Section I	Section II	Section III	Sum	Weight Factor
Section I—Basis of Detail Design	0.175	0.172	0.189	0.54	0.179
Section II—Engineering Deliverables	0.677	0.666	0.653	1.99	0.665
Section III—Execution Approach	0.148	0.162	0.159	0.47	0.157
Sum	1	1	1	3	1

Note: $\lambda_{max} = 3.0013$, $CI = 0.0007$, $RI = 0.58$ (3×3 AHP), $CR = 0.0011 < 0.1$, AHP result are acceptable.

FIS was applied with triangular membership functions in order to fine-tune absolute weight factors of each section. Table 3 shows the comparison of weight of each DECRIS section. Through the AHP and FIS processes, the weight of “Section I - Basis of Detail Design” was found to increase from 16.6% to 17.9%. The overall element weight factors adjusted as a combination of absolute weight earned from FIS and relative weight between the sections earned from AHP, as described in Table 4.

Table 3. Comparison of weight factor for each section.

DECRIS Sections	Weight ^a	Weight ^b	Difference
Section I—Basis of Detail Design	0.166	0.179	+0.013
Section II—Engineering Deliverables	0.673	0.665	−0.008
Section III—Execution Approach	0.161	0.157	−0.004

^a Weight in existing DECRIS using summation of absolute singleton weight factor of each element. ^b Weight in modified DECRIS adjusted using AHP and FIS.

Table 4. Weight Factor of Each DECRIS element modified with FIS and AHP (modified from Kim [8]).

Code	Description	WF	Code	Description	WF
I	Basis of Detail Design		F	Structural and Architectural	
A	Project Scope		F1	Structural Requirements	15
A1	Project Objectives Statement	10	F2	Structural Analysis	16
A2	Project Scope of Work	18	F3	Structural/Architectural Drawing	13
A3	Project Philosophies	14	F4	Weight Control Report	15
B	Project Performance Requirement		G	Instrument and Electrical	
B1	Products	14	G1	Control Philosophy	15
B2	Capacities	14	G2	Logic Diagrams	15
B3	Technology	13	G3	Cable Schedule	14
B4	Processes	15	G4	Hook-up Diagram	14
C	Design Guideline		G5	Critical Electrical Item lists	14
C1	Process Design Criteria	17	G6	Electrical Single Line Diagrams	15
C2	Project Site Assessment	15	G7	Instrument and electrical Specifications	15
C3	Lead discipline Scope of Work	15	H	Material Take-Off	
C4	Project Schedule	18	H1	Piping MTO (Material Take Off)	15
C5	Constructability Analysis	16	H2	Structural and Architectural MTO	15
II	Engineering Deliverables		H3	Instrument and Electrical Bulk Item MTO	15
D	Process/Mechanical/Piping		I	3D modeling	
D1	Process Flow Diagrams	15	I1	3D Modeling Review	17
D2	Heat and Material Balances	14	I2	3D Modeling Input (Equipment/Piping)	16
D3	Piping/Instrumentation Diagrams	18	I3	3D Modeling Input (Structural)	15
D4	Process Safety Management (PSM)	14	I4	3D Modeling Input (Architectural)	15
D5	Utility Flow Diagrams	14	I5	3D Modeling Input (Instrument/Electrical)	15
D6	Process Datasheets	15	J	General Facility Requirement	
D7	Equipment Mechanical Datasheets	15	J1	Preservation and Storage Requirement	11
D8	Specifications	16	J2	Transportation Requirement	13
D9	Piping System Requirements	14	J3	Welding Procedure Specification	16
D10	Plot Plan	16	III	Execution Approach	
D11	Mechanical Equipment List	13	K	Engineering Project Management	
D12	Line Lists	13	K1	Team Participants and Roles	13
D13	Tie-in Lists	13	K2	Engineering/Construction Methodology	14
D14	Piping Stress Analysis	15	K3	Deliverables for Design and Construction	15
D15	Piping Isometric Drawings	13	K4	Commissioning/Close-out Deliverables	13
D16	Piping Specialty Items Lists	12	K5	Owner Approval Requirements	14
D17	Instrument Index	12	K6	Interface Management/Communication	15
E	Equipment Vendor		K7	Risk Analysis	14
E1	Equipment Procurement Status	14	K8	Long Lead/Critical Equipment/Materials	15
E2	In-line/Instrument Procurement Status	14	L	Project Execution Plan	
E3	Equipment Arrangement Drawings	16	L1	Project Cost Estimate and Control	15
E4	Process and Mechanical Documents	14	L2	Procurement Procedures and Plans	14
E5	Instrument and Electrical Documents	14	L3	Project Change Control	14
E6	Structural/Architectural Documents	13			
E7	Equipment Utility Requirements	14			

3.3. DECRIS Assessment Using FIS

The PDRI [29] and existing DECRIS [8] models' assessments depend solely on expert judgment, based on who is assigned to a project [8,35]. In this research, FIS was chosen for the assessment as a decision-supporting tool to increase the output accuracy. The element levels of each project are calculated based on their completeness and accuracy. Completeness is calculated from the status of engineering deliverables collected from EPC contractor's engineering document management system

(EDMS) database. To define the completeness of the element, the researchers considered five sets of membership functions: (1) “Not submitted”, (2) “Issue for approval (IFA) submitted”, (3) “AFD submitted”, (4) “AFC submitted” and (5) “Closed”. Each membership is a triangular function with 1/2 overlap level. Each membership function of completeness input is earned from a mean value of survey results with ten industrial experts’ judgment as (3.28, 5, 5, 5), (2.28, 3.28, 3.28, 5), (1.36, 2.28, 2.28, 3.28), (1, 1.36, 1.36, 2.28) and (1, 1, 1, 3.6) respectively. Accuracy is calculated based on site expert judgement. With this fuzzifier and defuzzifier, using the Mandani method, the completion/accuracy ratings are transferred to a DECRIS element level score, which includes linguistic rating variables, “Low-low DECRIS level”, “Low DECRIS level”, “Medium DECRIS level”, “High DECRIS level” and “High-high DECRIS level”. The fuzzy membership function of the outcome was also considered on triangular functions, as shown in Figure 4.

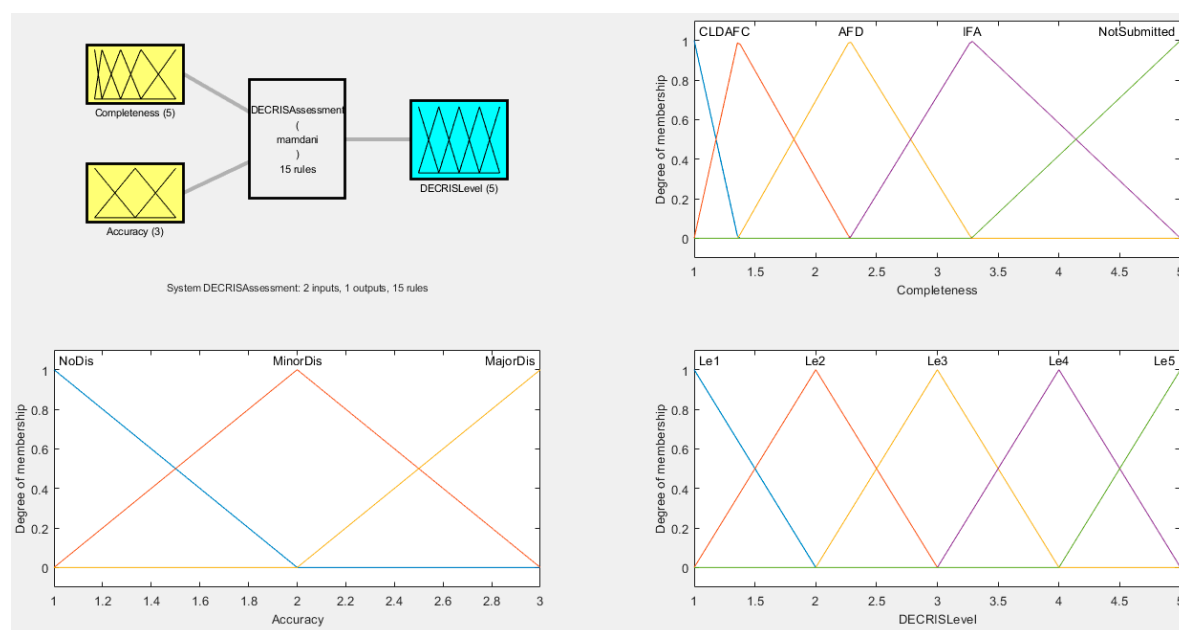


Figure 4. FIS Input and Outcome Membership Functions.

Table 5 shows a sample calculation of the DECRIS assessment of Section I: “Basis of Detailed Design”, Category “Project Scope”. With the combination of the project completeness and accuracy, DECRIS level could be assessed using FIS within a range of 1 to 5.

Table 5. Sample Calculation of DECRIS Assessment (Section I Category “Project Scope”).

DECRI Element	Completeness	Accuracy	DECRI Level
Project Objectives Statement	3.48	1.34	2.48
Project Scope of Work	1.08	2.18	1.81
Project Philosophies	1.68	1.9	1.95
Products	2	2.34	2.37
Capacities	3.88	2.96	3.84

4. Case Study: Predicting Schedule-Cost Performance at EPC Bidding Stage

4.1. DECRIS Assessments of A Sample Project

Using the AHP/FIS DECRIS model, DECRIS assessment was performed at EPC bidding stage (Gate #1) of a historical Project N in South-East Asia, classified as a fixed topside platform. Project N, which has 30 months’ project duration and 0.7 billion US dollars as its contract price was completed in 2017. The milestone of the DECRIS assessment was FEED verification (key milestone #1). The DECRIS

score of the project was calculated as 808, signifying a 4.50% construction cost overrun (2.9 million \$ of additional cost), as shown in Figure 5, and 130 days of construction duration delay.

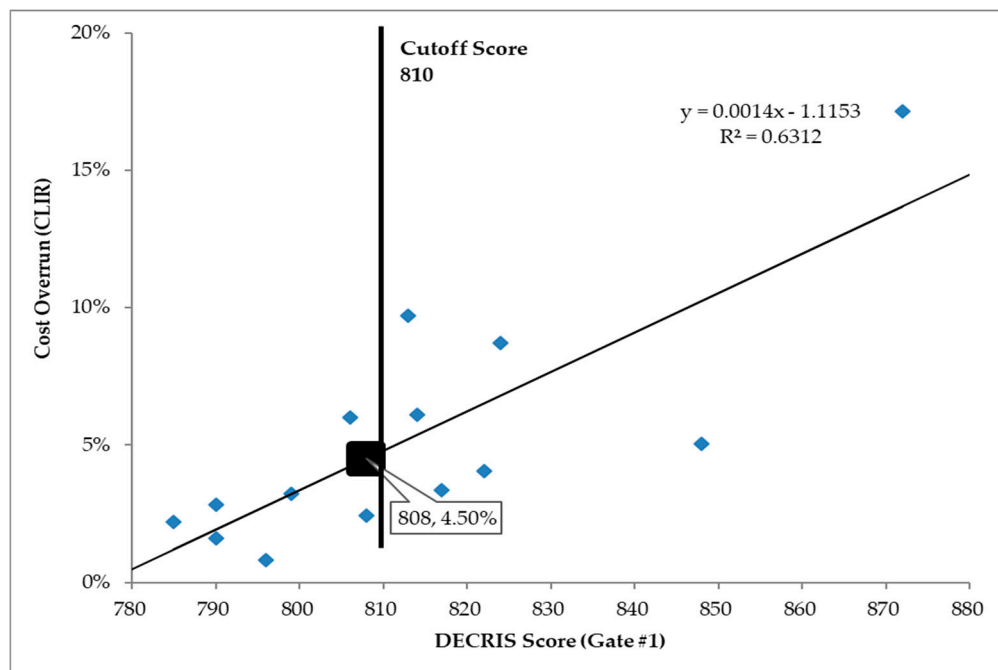


Figure 5. Predicted Cost Performance of the Project_N.

4.2. Trade off Optimization

In order to minimize construction cost overruns, this paper also presents a mitigation plan using engineering resource enhancement via trade off optimization and empirical performance data. Monte Carlo simulations are widely used in various disciplines to compute difficult multi-dimensional integrals to reduce mistakes and prevent abuse. This paper used a dataset with strong correlation (over 0.6 R squared value), as recommended, for its input variables [44]. In addition, detailed information and graphs for the output distribution with more than or equal to 10,000 iterations and an adequate random number generator were requested in order to reduce the number of errors [50]. An engineering resource enhancement rate is selected as a variable “A” of the deterministic algebraic formula, and the below assumptions are applied to simplify the MCS model:

- (1) If a sampling dataset has a kurtosis less than 10 and a skewness less than 3, then the population could be assumed as normal distribution [51].
 - A. Absolute values of kurtosis and skewness of the CLIR (Variable “B”) residuals were calculated as 0.13 and 0.19 each.
 - B. The CLIR residual of regression analysis at each DECRI score could be considered as normal distribution.
 - C. The standard error of the CLIR at the first key milestone is 0.02712 as per regression analysis results.
 - D. Based on the regression analysis, a mean value, standard deviation, 5% percentile and 95% percentile are calculated as 4.5%, 2.7%, -0.8% and 9.8% respectively.
- (2) A productivity of engineering resource enhancement is assumed to 80% of normal performance considering fast tracking processes.
- (3) In accordance with the definition shown in Equation 1, the construction cost performance predicted is the effect caused by low engineering maturity so that construction cost overrun will

not be less than zero, i.e., high engineering maturity during EPC stage could not reduce the construction labor hours over the original planned value.

- (4) The cost impact output calculated with MCS distributed as a normal distribution.
- (5) Equations (8) to (10) were adopted to develop the MCS model for the summation of cost impact calculation. Figure 6 illustrates the calculation method of the project cost impact changes incorporating construction cost deduction effect and engineering cost impact due to engineering resource enhancement.

$$\text{Cost of Engineering Resource Enhancement (C}_{\text{ERE}}\text{)} = \text{Total Engineering Labor hours (hour)} \times \text{Engineering Labor hour cost (\$/hour)} \times A (\%) = 35.2A \quad (8)$$

$$\text{Cost of predicted CLIR (C}_{\text{CLIR}}\text{)} = \text{Total Construction Labor hours (hour)} \times \text{Construction Labor hour cost (\$/hour)} \times B (\%) = 62.0B \quad (9)$$

$$\text{Cost of CLIR Deduction (C}_{\text{CLIRD}}\text{)} = D_{\text{ERE}} \times \text{slop of regression function (transferred from percentage to cost unit)} = -52.9A \quad (10)$$

where DECRIIS Score Deduction (D_{ERE}) = Total Engineering Labor hours $\times A \times W_{\text{FastTrack}} \times$ DECRIIS deduction per engineering labor hour = $-590A$.

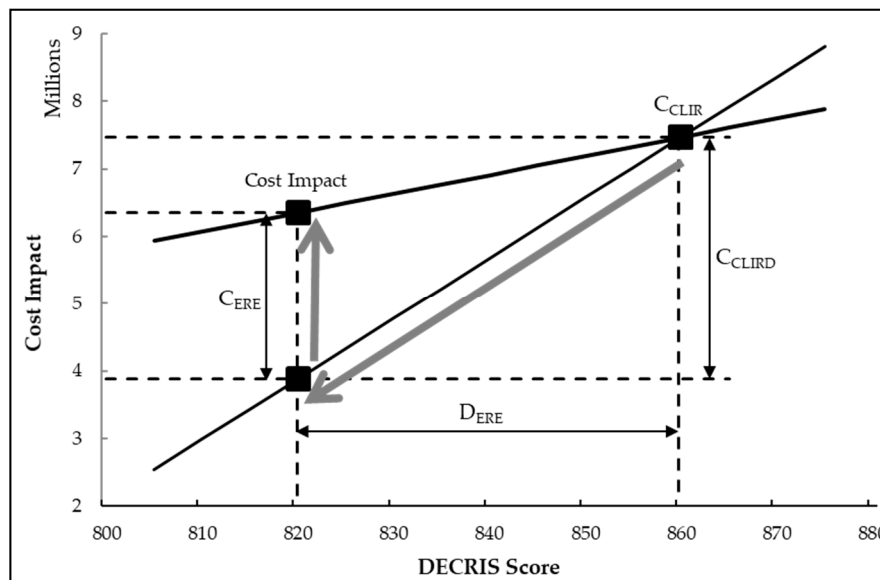


Figure 6. Cost Impact Calculation.

DECRIIS deduction per engineering labor hour = -0.00126 .

$W_{\text{FastTrack}}$ = productivity of engineering resource enhancement = 0.8 .

The deterministic algebraic formula used in the trade off optimization model of the Project N is shown in Equation 11. The constant numbers of Equations 8 to 11 are replaced with the project specific values depending on the project size, location, engineering maturity in ITB, etc.

$$\begin{aligned} \text{Cost Impact} &= C_{\text{CLIR}} + C_{\text{CLIRD}} + C_{\text{ERE}} = 62.0B - 17.7A, & C_{\text{CLIR}} + C_{\text{CLIRD}} > 0 \\ &= C_{\text{ERE}} = 35.2A, & C_{\text{CLIR}} + C_{\text{CLIRD}} < 0 \end{aligned} \quad (11)$$

One hundred of MCS cases are modeled with input variable X from 0.0% to 10.0% with a 0.1% gap. 10,000 iterations per case (total 1 million iterations) are performed using true-random number generated in Excel program. Detailed information on the 5.0% input variable case of mean, standard deviation, 95% percentile, 5% percentile, kurtosis and skewness is: 2,520,703, 1,028,727, 4,537,008,

504,397, 1.83 and 1.48 respectively. As per the result of the trade-off optimization model, we can consider that outcomes of cost impact are distributed as a normal distribution.

The MCS results described in Figure 7 show that the pre-matured design in ITB at gate #1 could be recovered with a mitigation plan to enhance engineering resource during EPC stage. In the case of project N, the predicted cost and schedule overrun at gate #1 can be deducted up to 2.5 million \$ (about 0.5 million \$ deduction) through 4.0% engineering resource enhancement.

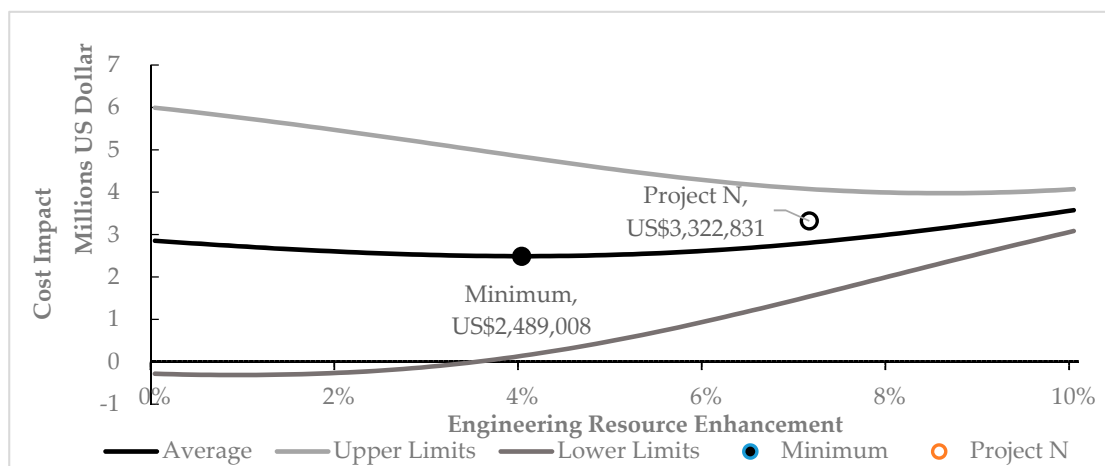


Figure 7. Trade-off Optimization Result of Engineering Resource Enhancement on a Case Study.

Due to the limitation of research to collect and review the actual data in historical projects, the level of engineering resource enhancement performed in project N is not matched with the optimum point that are earned from the MCS model. Figure 7 additionally specifies the actual results of project N. In it, 7.1% of engineering resources are additionally assigned, and a \$3.2 million impact is reported in engineering and construction labor hours. This is located on 0.8 sigma from the mean values within an inner range of 95% significance level (1.96 sigma).

5. Application and Validation

To validate the suggested model's efficacy, three methods were performed on 14 historical projects: (1) comparison between the model performance of modified DECRIS and PDRI [29] using fsQCA, (2) comparison of the model performance between the existing DECRIS [8] and the modified DECRIS (using AHP and FIS), and (3) indirect validation of construction cost/schedule performance prediction and mitigation method for a bidding project using a trade-off optimization, as described in the previous part.

5.1. DECRIS Assessment through Sample Projects for Each Milestone

The fourteen (14) sample projects were selected amongst historical oil and gas EPC mega-projects completed from 2007 to 2018. The sample projects consist of nine (9) fixed platforms and five (5) floaters such as Floating Production, Storage and Offloading (FPSO). A focus group of industrial experts was assigned for data collections and DECRIS assessments. A large amount of performance data on the historical projects was collected from the EDMS and the other project databases. Through the DECRIS assessment by a focusing group, DECRIS scores of 70 cases (14 projects \times 5 key milestones) were obtained. Table 6 shows the details of the actual date of each gate and DECRIS assessment results. One outlier is shown in Project I (Actual date of the gate #4, 90% modeling review, is later than gate #5, work order).

Table 6. DECRIS Assessment Result for five Gates.

Project	Gate #1 (Effective Date)	Gate #2 (30% Modeling)	Gate #3 (60% Modeling)	Gate #4 (90% Modeling)	Gate #5 (Work Order)
A	817	661	534	452	326
B	872	725	574	490	416
C	785	630	478	333	270
D	822	665	507	382	288
E	790	644	477	350	299
F	814	687	518	444	367
G	806	661	520	360	341
H	824	668	520	426	366
I	790	628	431	Outlier	247
J	799	641	500	356	234
K	808	638	466	312	259
L	796	630	481	336	252
M	813	658	518	468	302
X	848	696	521	420	346

5.2. DECRIS Cutoff Scores

Based on the DECRIS assessment results, the 14 projects were divided into two groups (i.e., high and low DECRIS score groups) to define the preliminary DECRIS cutoff score for each key milestone's cost and schedule performances. Ten (10) sets of groups (5 key milestones and cost/schedule performance) were collected. One sample group set is specified in Table 7.

Table 7. A DECRIS group set of Schedule performance at Gate #2 (part of 10 group sets).

High DECRIS Score Group			Low DECRIS Score Group		
Project	DECRIIS Score	CDD (days)	Project	DECRIIS Score	CDD (days)
A	661	246	C	630	−6
B	725	411	E	644	82
D	665	102	I	628	82
F	687	305	J	641	0
G	661	210	K	638	16
H	668	246	L	630	105
X	696	198	M	658	111
Mean	680	245	Mean	638	56

In order to verify the difference of the schedule performances of the two aforementioned groups, an independent t-test was carried out. Through the 10 sets of independent t-tests, the DECRIS cutoff score of each key engineering milestone were settled, as shown in Table 8. A set of regression analyses were then performed, resulting in ten (10) regression functions and associated R squared values, shown in Table 8. This describes acceptable statistical significances for every regression function and the independent t-test in both cost and schedule performances. The DECRIS cutoff score to justify the detailed engineering completion from EPC contract award to steel cutting was set and statistically verified. Figure 8 shows the DECRIS threshold (cutoff score) of each key engineering milestone and upper/low limits to specify DECRIS scores of 1.64 sigma (90% significance limit).

Table 8. DECRIIS Cutoff Scores and analytical analysis results of each Key Milestone.

Key Engineering Milestone		FEED Verification	Equipment Procurement	AFD P&ID	AFC P&ID	Steel Cutting
DECRIIS Cutoff score		810	660	500	380	300
Regression analysis (Cost performance)	Regression Function	$y = 0.0014x - 1.1153$	$y = 0.0012x - 0.7569$	$y = 0.0009x - 0.4217$	$y = 0.0006x - 0.1788$	$y = 0.0006x - 0.1375$
	<i>P</i> value (y-intersect)	0.0009841	0.0009072	0.0034222	0.0092895	0.0099672
	<i>P</i> value (x1)	0.0006875	0.0005326	0.0014859	0.0016370	0.0010689
	R Squared Value	0.6312	0.646	0.5829	0.6094	0.6042
	Statistical Significance	Significant	Significant	Significant	Significant	Significant
Independent <i>T</i> -test (Cost performance)	Homoscedasticity	Hetero	Hetero	Hetero	Hetero	Hetero
	<i>P</i> value	0.03415	0.01303	0.01076	0.03265	0.01640
	Population homogeneity	Different	Different	Different	Different	Different
Regression analysis (Schedule performance)	Regression Function	$y = 3.9384x - 3051.9$	$y = 3.7735x - 2337.8$	$y = 2.7698x - 1243.2$	$y = 1.7208x - 523.09$	$y = 2.115x - 501.01$
	<i>P</i> value (y-intersect)	0.0022389	0.0001260	0.0021542	0.0070039	0.0000217
	<i>P</i> value (x1)	0.0015826	0.0000713	0.0009135	0.0011869	0.0000013
	R Squared Value	0.5787	0.7444	0.614	0.6307	0.8671
	Statistical Significance	Significant	Significant	Significant	Significant	Significant
Independent <i>T</i> -test (Schedule performance)	Homoscedasticity	Homo	Homo	Homo	Homo	Homo
	<i>P</i> value	0.00727	0.00058	0.00157	0.01192	0.00042
	Population homogeneity	Different	Different	Different	Different	Different

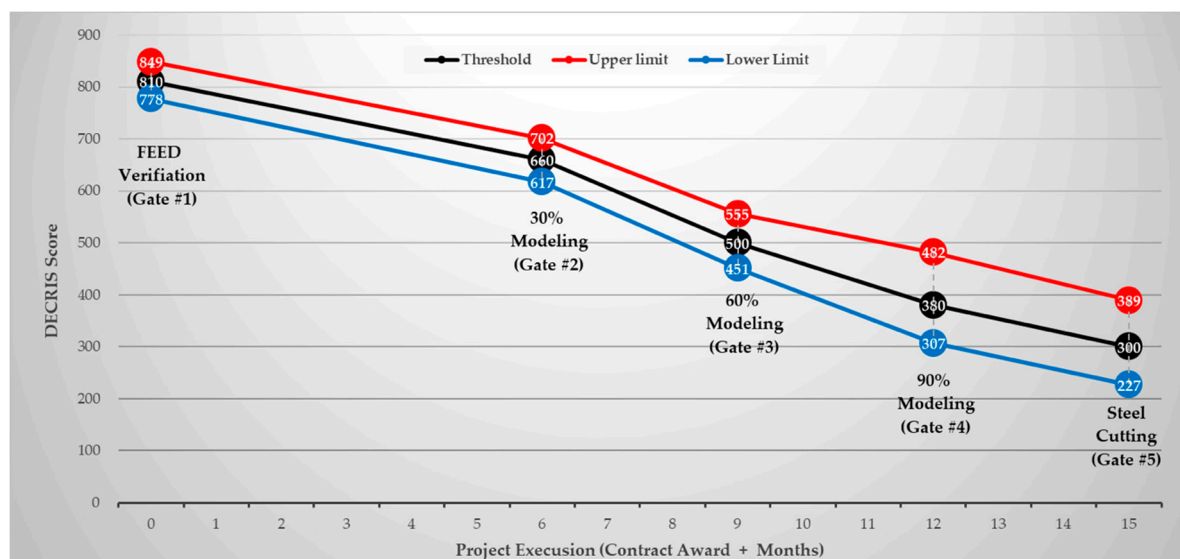


Figure 8. DECRIIS cutoff score and upper/lower limits.

5.3. Comparison of DECRIIS and Other Tools Using Regression and fsQCA

As described in the previous section, the regression results show strong correlations between DECRIIS and construction cost overrun and schedule delay. In case of the PDRI, R-squared values at EPC bidding stage (Gate #1) were calculated as 0.47 [35]. The correlation between PDRI and construction cost overrun at steel cutting (Gate #5) was found to have an R-squared value of 0.042 [8]. The R-squared values of regression analysis using modified DECRIIS at the same milestones are shown as 0.63 at EPC bidding and 0.60 at steel cutting, i.e., much higher than the values using PDRI. This result shows PDRI's ability to assess project performances at front-end loading and EPC contract stage, but its weakened abilities at the construction start stage. In contrast, the DECRIIS that focused on the EPC execution stage showed strong correlation that was maintained up to the start of construction. In addition to the PDRI methodology, researchers adopted AHP and FIS methodologies to the DECRIIS model development and assessment method in order to enhance the statistical accuracies of the results.

In order to qualitatively compare the effect of DECRIIS with the effect of PDRI scores on the project cost and schedule performance, the fsQCA method was used. Causal sets of the fsQCA are selected as “projects which have high DECRIIS score” and “projects which have high PDRI score”, and two outcome sets were “projects which have large cost overrun during construction phase” and “projects which are significantly delayed during construction”.

Table 9 shows the sample result of the calibrated fuzzy set of two variables and two outcomes at the gate #5, steel cutting. DECRIIS scores and two outcome sets (cost and schedule performance) were collected from fourteen sample projects assessed in the previous section. PDRI assessment data from the previous research were used for a PDRI score crisp set. The four crisp sets were calibrated to the fuzzy sets specified in the Table 9 using “fsQCA 3.0” program with 95% confidence level.

A truth table result was calculated, as shown in Table 10, to review the consistency of causal sets, DECRIIS score and PDRI score, and the effect on the outcome.

Elliott and Ragin suggested that the basis of consistency level should be started from 0.8 and then be adjusted to 0.75 [47]. In this research, the same criteria were used. Two scenarios were selected as significant cases of the truth table analysis. In case both the DECRIIS and PDRI scores are high, the construction schedule delay is increased. In addition, in case the DECRIIS score is high and the PDRI score is low, then the construction schedule delay is also increased.

$$\text{High_DECRIIS} * \text{High_PDRI} + \text{High_DECRIIS} * \text{Low_PDRI} = \text{Construction schedule delay} \quad (12)$$

where * indicates “logical AND” and the + indicates “logical OR”.

This result can be simplified as below because a construction schedule is delayed regardless Low_PDRI or High_PDRI, and High_DECRIS leads to construction schedule delay.

$$\text{High_DECRI} = \text{Construction Schedule Delay} \quad (13)$$

where consistency = 0.897 and coverage = 0.913.

The next step of the fsQCA is to perform a condition review of each component of a causal set. The result of a necessary condition review shows that high DECRIS score at steel cutting session has 0.91 consistency and 0.90 coverage with construction schedule delay. In contrast, the PDRI score's significance values are 0.63 of consistency and 0.65 coverage, i.e., lower than the acceptance criteria, 0.75–0.8. This means that High DECRIS at steel cutting leads to construction schedule delays, regardless of the PDRI score.

Another fsQCA was carried out for the same causal set (DECRI and PDRI score) and another outcome set (construction cost overrun). The truth table analysis specified a similar result as the previous fsQCA for schedule performance. The following logical formula was obtained, meaning that high DECRIS score leads to a construction cover overrun.

$$\text{High_DECRI} = \text{Construction Cost Overrun} \quad (14)$$

where Consistency = 0.85, Coverage = 0.78.

The causal set review result shows that the PDRI tool was developed to assess project definitions at the front-end loading stage before EPC contract award. The PDRI concerns are on the macro scale of the project; thus, the correlation between construction performance and PDRI scores is statistically weak. Alternatively, the DECRIS model focuses on detailed engineering completion at the EPC project execution stage for the EPC contractor's implementation; thus, the DECRIS elements contain detailed contents of detailed engineering. Therefore, the DECRIS score is more adequate to predict the construction cost/schedule performance effected by detailed engineering.

Table 9. Fuzzy Set of Variables and Outcomes (Gate #5 Steel Cutting).

Project	DECRI Assessment	PDRI Assessment	Construction Duration Delay (CDD)	Construction Labor Hour Increase Rate (CLIR)
Variable ID	fDECRISSC	fPDRI SC	fCDD	fCLIR
A	0.66	0.65	0.82	0.30
B	0.98	0.23	0.99	1.00
C	0.20	0.50	0.07	0.20
D	0.32	0.77	0.31	0.37
E	0.42	0.65	0.25	0.16
F	0.90	0.23	0.92	0.60
G	0.77	0.50	0.72	0.59
H	0.90	1.00	0.82	0.83
I	0.09	0.23	0.25	0.25
J	0.06	0.14	0.08	0.28
K	0.14	0.35	0.10	0.21
L	0.11	0.23	0.32	0.11
M	0.44	0.86	0.34	0.89
X	0.80	0.14	0.68	0.48

The weight factor of each element included in the existing DECRIS model was normalized using simple statistics such as fitting to standard distribution, boxplot, outlier exemption, etc. [8]. Alternatively, this paper's research adopts the FIS and AHP to calculate a precise set of weight factor of each DECRIS element. To verify the performance of the AHP/FIS DECRIS model, a comparison of two DECRIS models using regression analysis results was performed at each key milestone. The presented DECRIS method represents an improvement, having a mean R squared value increase of 6.9% from the existing DECRIS model (increased from 0.575 to 0.615) for the cost performance–DECRI score

correlations. Similarly, there is a 4.1% of the R squared value increase on schedule performance. The results suggest that the prediction performance of the DECRIS model using AHP and FIS is stronger than the existing simple statistics model.

Table 10. Truth Table (Construction Duration Delay).

DECRIS Assessment	PDRI Assessment	Number	Construction Duration Delay (CDD)	Consistency
1	0	3	1	0.914
1	1	2	1	0.880
0	1	3	0	0.605
0	0	4	0	0.452

Through the direct and indirect verification using several statistical tools described in this section, most of the offshore oil and gas EPC projects were found to have engineering risks jeopardizing construction costs and schedule performance. The EPC contractor could use the modified DECRIS model to measure the engineering and subsequent construction risks and to mitigate the risks with EPC bid contingency before awarding the contract, and with recovery strategies thereafter.

6. Conclusions

A correlation between the engineering completion rating and construction cost/schedule performance was analyzed using various statistical methods, FIS, AHP and fsQCA at five key engineering milestones from the EPC contract award to steel cutting. The DECRIS thresholds at the five key engineering milestones were calculated and verified as 810, 660, 500, 380 and 300, respectively. A set of regression analyses was then performed, resulting in ten (10) regression functions and associated R squared values in the range of 0.58 to 0.86. The analysis results describes acceptable statistical significances of every regression function and independent t-test in both cost and schedule performance. Additionally, trade-off optimization on engineering resources and construction resources was suggested with case study result. In the case study, the authors found that the overall cost impact including engineering and construction resources were reasonably estimated using DECRIS model, i.e., within the 0.8 sigma of actual cost impact. The modified DECRIS model was found to be an improvement from the previous DECRIS (using simple statistics) and existing commercial PDRI model. The main contribution of the research is that EPC contractors could continuously forecast construction costs and schedule performance, and can review the adequacy of engineering resources, assessing the trade-off between said resources and cost/schedule risk mitigation.

Another contribution of this research is to provide a basis for assessments of construction costs/schedule performance. Previous tools depend solely on the subjective judgement of industrial experts and on-site staff. In this research, the DECIS assessment method is supplemented with the decision-making support tool FIS to calculate engineering completion rating measurements for completion level and accuracy level. With this approach, the DECRIS model makes it possible to be objective and yields accurate assessments using EDMS.

Future Research

The DECRIS model could be expanded to the entire detailed engineering duration rather than limiting assessment to key milestones from the EPC contract being awarded to steel cutting. The DECRIS model could also be expanded to include the earned value management (EVM) systems. The planned value would be earned with curve fitting from historical data, the earned values would be data mined from EDMS and earned value model would be the DECRIS assessment values. The engineering EVMS using DECRIS will be developed and compared with the other EVMS model. With the DECRIS EVMS system, the project team in EPC contractors can monitor the real time

performance of detailed engineering, as well as the predicted effect on construction and the subsequent and sustainable risk mitigation strategies.

In addition, the DECRIS model could be expanded to forecast procurement costs and schedule performances (long lead equipment and bulk materials) by incorporating detailed engineering maturities. Gate #2 (Major equipment procurement) and Gate #3 (AFD P&ID) in this research are of the milestones of procurement, as well as the key engineering milestones. Through design maturity assessment utilizing DECRIS, EPC contractors could predict the rate of supplier variation order caused by engineering changes, and manage risk mitigation strategies by trade-off optimization among engineering, procurement and construction costs.

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