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An Empirical Study on Design Partner Selection in Green Product Collaboration Design

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Abstract: Green production has become an important issue in PCD (Product Collaboration Design) for almost every enterprise, and will determine the sustainability of enterprises in the long term. The choice of design partner is a necessary condition in order to achieve green production. For the uncertain, fuzzy, and dynamic information such as unknown indices and weights, fuzzy semantics, and dynamic time factors in GPCD (Green Product Collaboration Design), a two-stage dynamic hybrid MADM (Multi-Attribute Decision Making) approach based on fuzzy DEMATEL (Decision-Making and Trial Evaluation Laboratory), fuzzy KMA (Karnik–Mendel Algorithm), and fuzzy VIKOR (VlseKriterijumska Optimizacija I Kompromisno Resenje) was proposed. In the first stage, fuzzy DEMATEL was used to determine the evaluation indices. Then, in the second stage, to accurately depict the dynamic information generated by the different phases of a product design, the dynamic evaluation method based on fuzzy theories was employed, and the weights of the indices were calculated by fuzzy KMA, then sorted by fuzzy VIKOR. Finally, a case study and a comparative analysis were provided to illustrate the effectiveness of the proposed approach.

Keywords: design partner selection; green product; fuzzy DEMATEL; fuzzy KMA; fuzzy VIKOR; dynamic hybrid MADM; sustainability; sustainable operation

1. Introduction

Green product refers to the production process and its own energy saving, water saving, low pollution, low toxicity, renewable, and recyclable products. Under the influence of economic globalization, market competition is becoming increasingly fierce. In the face of a complex and volatile economic environment as well as diversified and personalized customer needs, Product Collaboration Design (PCD) is the inevitable choice for enterprise survival and development [1]. Camarinha-Matos and Afsarmanesh [2,3] proposed an effective way to integrate the product, supplier, research organization, and other units to complete product design, namely PCD. Nowadays, green and sustainability are the two main themes of business/social development [4–11]. Green products, as its security and social benefits are protected, are much loved and sought after. At the same time, green enterprises are inclined by the policy of relevant government departments, thus have a broader space for development and prospects. To protect the efficiency and effect of product design, the cooperation between enterprises is usually adopted [12,13]. At present, the research on green PCD is fairly rare,

the few studies on PCD mainly focus on the collaborative design model and collaborative resource conflict detection and digestion. These studies have proven to be the key to the success of the PCD [14].

In PCD modeling research, Huang et al. [15] studied the design process modeling method based on hierarchical Colored Petri Nets (CPN) in allusion to the characteristics that the current collaborative design process mainly analyzes the qualitative features and lacks quantitative analysis. Feng et al. [16] conducted a modular analysis based on process projects construction procedures, and presented an effective heterogeneous design data management model in an integrated data management and storage architecture. In view of the classification of various emergencies, Xing et al. [17] studied the dynamic coordination strategy for design tasks based on event and cycle hybrid driven models. A coordination efficiency model considering accidents in PCD was constructed. Yang et al. [18] proposed a multi-objective PCD model with the minimum completion time and the minimum tardiness penalties. Liu et al. [19] put forward a new two-stage method to achieve PCD. In this method, customer satisfaction was maximized based on the fuzzy multi-criteria decision and the quality function deployment.

In the research of collaborative resource conflict detection and digestion, Zhu and Song [20] analyzed the complex relationship affecting the parallel operation, and proposed a conflict detection algorithm based on the design history. Hepworth et al. [21] proposed a method that could keep the model independent and achieve synchronization between distributed computer aided designs. Cheng et al. [22] proposed a meta-operation conflict resolution method to construct a feature-based collaborative design system. Yang et al. [23] studied the characteristics of food collaborative design and detected the known constraints by an interval propagation algorithm, then proposed a detection method based on a BP (back propagation) neural network of an unknown constraint set.

The above related literature only reviewed and studied the progress or later stages of PCD, which were mainly focused on the conflict and resolution of collaborative design modeling and the conflict of collaborative resources. However, few scholars have studied design partner selection issues early in the product design process, especially for green products and green sustainable cooperative units. As a matter of fact, in the competitive global business environment, the demand for green products is becoming more intense. To adapt to these trends, an environmental impact assessment should be considered as an important factor in the development phase of new products, in addition to the cost and quality of the product [24]. Therefore, the design and development of green products has attracted the attention of many scholars [25–28]. Green and sustainable product design partners, as an important part of the collaborative design of green products, need to be studied in depth. Furthermore, the type of green product produced, how it is produced, the quality of the product, the functional and commercial benefits, etc., are issues closely related to the design partners. Chandrasegaran et al. [29] pointed out that for the entire PCD process, decisions made early in the design process had a higher impact on energy, cost, and sustainability. Therefore, in the early stage of product design, it is necessary to conduct a comprehensive and effective assessment of the design partners in terms of quality, cost, greenness, and sustainability.

With regard to the fact that the product design partner is an essential part of green PCD that cannot be overlooked and should be studied, the choice of partners is related to the performance of green PCD, so the selection of a suitable design partner is necessary. In this paper, a hybrid Multi-Attribute Decision Making (MADM) method, considering dynamic time factor, was used to select the design partner in the process of green PCD. The hybrid method could deal with the interdependencies among various criteria in a fuzzy environment. The main contributions of this paper are listed as follows: (1) A hybrid method was developed to deal with MADM problems; (2) Dynamic time factors across different product design stages were considered, so the evaluations of the objects were more objective and comprehensive, and the evaluation results closer to the actual situation of PCD; (3) In view of the uncertainty of the green product design process and the subjective assumption of personal decision-making, fuzzy language set, vague language, and group decision-making methods were used to effectively avoid partially missing decision-making information; (4) It provides an objective and

comprehensive new method and new idea for actual production enterprises to select partners who meet their requirements for sustainable development and green concept, and it can also be used for reference to other manufacturing enterprises.

The remainder of this article is arranged as follows. Section 2 is the analysis of the relevant literature related to the MADM problem or methods. Section 3 conducts the process of the two-stage hybrid decision model. Section 4 provides an example to validate the effectiveness of the proposed method. Section 5 is the comparative analysis and discussion. Finally, some conclusions and relevant prospects are presented in Section 6.

2. Literature Review

Throughout the literature, scholars have researched less on the choice of design partners, and more on supplier selection. There are obvious differences between the selection of design partners and the selection of suppliers. It is a MADM problem involving dynamic time factor, uncertainty, and the subjectivity of decision-making. The research worth reviewing is on the research of supplier selection, including a single MADM method and a hybrid MADM method.

Mardani et al. [30] reviewed a total of 393 articles published from 2000 to 2014 in more than 120 peer reviewed journals (extracted from Web of Science), and found that energy, environment, and sustainability were ranked as the first areas to have applied MADM techniques and approaches. Zavadskas et al. [31] summarized the literature related to hybrid MADM application, and the hybrid method was identified as an improvement of decision-making related to sustainability, and also promoted the future application of these methods. In the study of evaluation and decision-making methods for MADM problems, Govindan et al. [32] analyzed the literature from 1997 to 2011, and concluded that most of the previously applied techniques were based on fuzzy single-model methods. These single methods included: fuzzy Decision-Making and Trial Evaluation Laboratory (DEMATEL) [33–35]; fuzzy Karnik–Mendel Algorithm (KMA) [36–38]; fuzzy VlseKriterijumska Optimizacija I Kompromisno Resenje (VIKOR) [39–41]; fuzzy TOPSIS (Technique for Order Preference by Similarity to Ideal Solution) [42–44]; fuzzy AHP (Analytic Hierarchy Process) [45,46]; fuzzy ANP (Analytic Network Process) [47–49]. Zavadskas et al. [50] analyzed the papers referred to in the Thomson Reuters Web of Science Core Collection academic database, then concluded that hybrid MADM approaches, due to their abilities in integrating different techniques, could assist in handling miscellaneous information taking into account stakeholders' preferences. Keshavarz et al. [51] reviewed those published in peer-reviewed journals from 2001–2016 years, and concluded that the (ANP) and the TOPSIS method were the most commonly used methods.

In recent years, the hybrid decision-making method has become a significant research topic. Freeman and Chen [52] combined the AHP of the entropy method to calculate the weights, and used the TOPSIS method to convert the order preference technology into the supplier's prioritization. Kar [53] combined fuzzy set theory, AHP, and neural network to study the problem of supplier selection, and proposed a hybrid decision method to support group decision supports. Büyüközkan and Çifçi [54] presented a novel hybrid fuzzy MADM model combined with fuzzy DEMATEL, ANP, and TOPSIS to build an evaluation framework for green suppliers in a fuzzy environment. Tadić and Krstić [55] developed a novel hybrid MADM model that combined fuzzy DEMATEL, fuzzy ANP, and fuzzy VIKOR methods. Liou et al. [56] proposed a new hybrid model based on the DEMATEL method, ANP, and gray relation to solve the dependencies among various standards and the fuzzy information of decision makers. Yazdani et al. [57] put forward an integrated approach for green supplier selection based on the DEMATEL method, QFD (quality function deployment), and COPRAS (complex proportional assessment) by considering various environmental performance requirements and criteria. The key functions of green supply chain management are internal improvement and green supplier selection. Table 1 shows the methods used in the above literature.

To the best of our knowledge, there has not been any research that combined fuzzy DEMATEL, fuzzy KMA, and fuzzy VIKOR thus far for MADM problems such as design partner selection.

Moreover, the current decision-making on suppliers is so concerned about the method of research that it has ignored the impact of time factors on the evaluation. However, in the process of PCD, the time factor cannot be ignored as the main design requirements are different in different design stages. In this paper, a two-stage dynamic hybrid MADM method was proposed to resolve the uncertainty of the design subject selection index, the ambiguity of evaluation information, and the dynamic of evaluation information at different design stages.

Table 1. Summary of some relevant research on green supplier selection.

Category	Method or Model	Literature
single-model methods	fuzzy DEMATEL	Chang, Chang & Wu, 2011; Hsu, Kuo, Chen, & Hu, 2013; Lin, 2013
	fuzzy KMA	Mendel, 2013; Salaken, Khosravi, & Nahavandi, 2016; Chen, John, Twycross, & Garibaldi, 2017
	fuzzy VIKOR	Boran, Genç, Kurt, & Akay, 2009; Wang, Cheng, & Huang, 2009; Zouggari & Benyoucef, 2009
	fuzzy TOPSIS	Shemshadi, Shirazi, Toreihi, & Tarokh, 2011; Sanayei, Mousavi, & Yazdankhah, 2010; You, You, Liu, & Zhen, 2015
	fuzzy AHP	Güngör, Serhadlıoğlu, & Kesen, 2009; Kilinci & Onal, 2011
	fuzzy ANP	Guneri, Cengiz, & Seker, 2009; Bhattacharya, Mohapatra, Kumar, Dey, Brady, Tiwari, & Nudurupati, 2014; Büyüközkan & Çifçi, 2012
hybrid decision-making methods	AHP + TOPSIS	Freeman & Chen, 2015
	AHP + neural network	Kar, 2015
	DEMATEL + ANP + TOPSIS	Büyüközkan & Çifçi, 2012
	DEMATEL + ANP + VIKOR	Tadić, Zečević, & Krstić, 2014
	DEMATEL + ANP + GRA	Liou et al. 2016

3. Proposed Hybrid Decision Model

Combining qualitative and quantitative analysis, based on the fuzzy DEMATEL method, fuzzy KMA, and fuzzy VIKOR method, this paper proposed a two-stage dynamic hybrid design subject selection model. The following explains the computational steps of the hybrid MADM model that were developed in this paper. The general view of the proposed model is shown in Figure 1.

In the first stage, fuzzy DEMATEL is used to analyze the influence degree between the indices to screen for the important evaluation indices, thus narrowing the selection range of the design partner. In the second stage, we used fuzzy language and fuzzy number to characterize the fuzzy evaluation behavior of experts, consider the dynamic change of evaluation information in different design stages, and the bounded rationality of expert personal decision, and the DIFWG (Dynamic Intuitionistic Fuzzy Weighted Geometric Operator) was employed to integrate the same expert. Afterwards, we used the IFOWA (Intuitive Fuzzy Ordered Weighted Average Operator) to integrate the evaluation information on different experts, then determined the weights of the evaluation indices by fuzzy KMA, and finally were sorted and selected with fuzzy VIKOR.

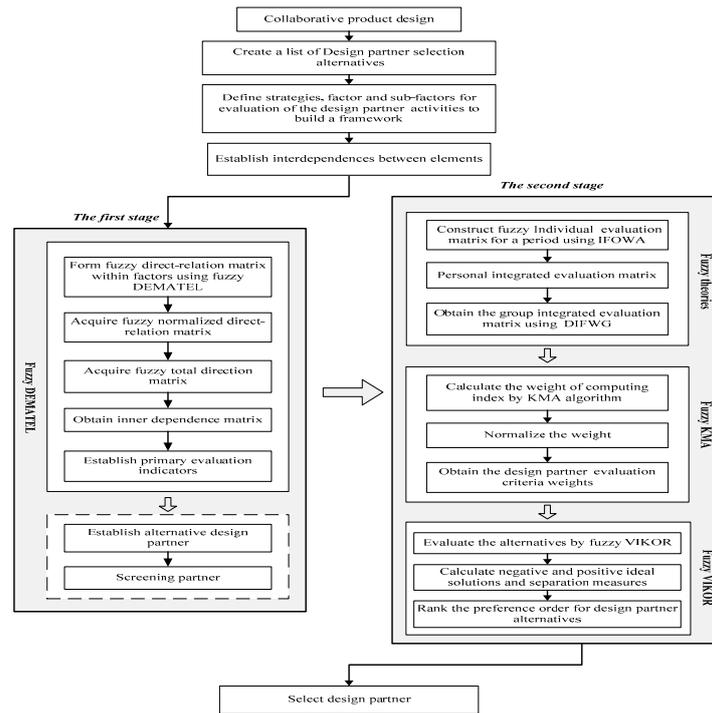


Figure 1. The two-stage dynamic hybrid selection model of design partner selection.

3.1. Definitions and Operators

Definition 1. Let $a = (\mu_A(x), v_A(x))$ be an intuitive fuzzy number. Its score function $S(a)$ and precise function $H(a)$ are separately denoted as below:

$$S(a) = \mu_A(x) - v_A(x) \tag{1}$$

$$H(a) = \mu_A(x) + v_A(x) \tag{2}$$

Definition 2. Let $a_1 = (\mu_1, v_1)$ and $a_2 = (\mu_2, v_2)$ be two intuitive fuzzy numbers. Their corresponding score functions are $S(a_1)$ and $S(a_2)$, the corresponding precise functions are $H(a_1)$ and $H(a_2)$. if $S(a_1) < S(a_2)$, then $a_1 < a_2$; if $S(a_1) = S(a_2)$, and $H(a_1) = H(a_2)$, then $a_1 = a_2$; if $H(a_1) < H(a_2)$, then $a_1 < a_2$.

DIFWG. Let $a(t_k) = (\mu_{t_k}, v_{t_k})$ ($k = 1, 2, \dots, p$) be intuitive fuzzy number indifferent stages t_k , and $\eta(t) = (\eta(t_1), \eta(t_2), \dots, \eta(t_p))^T$ is the weight vector t_k of the stage sequence and $\eta(t_k) \in [0, 1], \sum_{k=1}^p \eta(t_k) = 1$. $DIFWG_{\eta(t)}(a(t_1), a(t_2), \dots, a(t_p))$ can be defined as follows:

$$DIFWG_{\eta(t)}(a(t_1), a(t_2), \dots, a(t_p)) = \left(\prod_{k=1}^p \mu_{t_k}^{\eta(t_k)}, 1 - \prod_{k=1}^p (1 - v_{t_k})^{\eta(t_k)} \right) \tag{3}$$

IFOWA. Let $a_{\delta(j)} = (u_{\delta(j)}, v_{\delta(j)})$ be the j th element in $a_j = (\mu_j, v_j)$. $\omega_j (j = 1, 2, \dots, n)$ is the weight vector (position vector), which is associated with the IFOWA operator, where $\omega_j \geq 0, j = 1, 2, \dots, n$, and $\sum_{j=1}^n \omega_j = 1$.

$$IFOWA_{\omega}(a_1, a_2, \dots, a_n) = \left(1 - \prod_{j=1}^n (1 - u_{\delta(j)})^{\omega_j}, \prod_{j=1}^n v_{\delta(j)}^{\omega_j} \right) \tag{4}$$

3.2. Proposed Methods

(1) Fuzzy DEMATEL

As an analytical method to solve complex problems, DEMATEL is very suitable for dealing with MADM problems in a fuzzy environment. DEMATEL technology builds a structural model analysis method used in the thinking process of the relation matrix, and related mathematical theory affects every element involved in the causal relationship to calculate the Markov Boolean and solve complex problems [56]. The application steps are as follows:

Step 1.1. Design fuzzy linguistic scale for evaluations. Relationships among the structure elements are defined using expert opinions through pairwise comparison. For the purpose of measuring the relationships between elements, it is required to design the linguistic scale with corresponding triangular fuzzy numbers (Table 2).

Table 2. The correspondence of linguistic terms and linguistic values.

Linguistic Terms	Linguistic Values
No influence (N)	(0, 0, 0.25)
Low influence (L)	(0, 0.25, 0.50)
Medium influence (M)	(0.25, 0.50, 0.75)
High influence (H)	(0.50, 0.75, 1.00)
Very high influence (VH)	(0.75, 1.00, 1.00)

Step 1.2. Establish the direct impact relation matrix of the target layer elements $T_{m \times m}$. On the basis of the extensive collection of relevant information and expert opinions, we determine the relationship between various factors, expressed in the form of triangular fuzzy numbers.

Step 1.3. Singularize intuitionistic fuzzy numbers. IF $\tilde{a} = (l_{ij}, m_{ij}, u_{ij})$ is a triangular fuzzy number, then the new elements T^o_{ij} is obtained by the following formula [58].

$$T^o_{ij} = \frac{l_{ij} + 4m_{ij} + u_{ij}}{6} \tag{5}$$

Step 1.4. Normalize the direct relationship matrix. A normalized direct-relation matrix S is obtained by using:

$$S = K \times T \tag{6}$$

where

$$K = \min \left[\frac{1}{\max \sum_{j=1}^m a_{ij}}, \frac{1}{\max \sum_{i=1}^m a_{ij}} \right] \tag{7}$$

Step 1.5. A total-relation matrix M is calculated by using the following formulas:

$$M = X(I - X)^{-1} \tag{8}$$

Step 1.6. Calculate the degree of influence of each index $Y_a = D$, affected degree $Y_b = R$, as well as the center degree $Y_c = (D + R)$, and the reason degree $Y_d = (D - R)$ by the following formula:

$$D = \left[\sum_{j=1}^m s_{ij} \right]_{m \times 1} \tag{9}$$

$$R = \left[\sum_{i=1}^m s_{ij} \right]_{1 \times m} \tag{10}$$

s_{ij} represents the degree that the direct and indirect impact of the elements i on the elements j .

D is the m -dimensional column vector composed of the sum of the elements of each row, and expressed as the combined effect of an element on the other elements.

R is the m -dimensional row vector composed of the sum of the elements of each column, and expressed as a factor affected by the other elements.

$(D + R)$ reflects the relative importance of each element. The greater the value, the more important it is relative to other factors.

$(D - R)$ represents the relative influence of each element. The greater the value, the greater the impact on other factors, but is less affected by other factors.

Step 1.7. Let Y_c and Y_d be the main screening criteria. Set the initial values Y_c^o and Y_d^o , they represent the critical values of the center degree and cause degree, respectively. In order to obtain the key evaluation indices, only indicators greater than Y_c^o or Y_d^o were retained.

Step 1.8. On this basis, the design partner can be screened by combining with experts' advice. After obtaining the evaluation indices, we asked the experts in relevant fields to make a dynamic fuzzy evaluation of the design partner for these indices.

(2) Fuzzy KMA

The KMA is the most commonly used iterative type reduction method in fuzzy sets and systems, as well as new techniques for computing the fuzzy weighted average (FWA), by which we can obtain the objective optimal weight [59]. Based on this algorithm, the centroid interval of w_j is calculated as follows:

Step 2.1. The intuitionistic fuzzy number is transformed into the form of interval numbers, e.g., (μ_{ij}, ν_{ij}) can be recorded as the number of intervals in the form of (L_{ij}, U_{ij}) and is shown as:

$$L_{ij} = \mu_{ij}, U_{ij} = 1 - \nu_{ij} \tag{11}$$

Step 2.2. Calculate the weight of the indicator C_j and the upper limit of the weight. Calculate the lower limit $\underline{C}(\omega_j)$ and the upper limit $\overline{C}(\omega_j)$ of the weight of the indicator C_j .

$$\underline{C}(\omega_j) = \min_{\gamma \in [0,1]} \frac{\int_0^\gamma xU_{(j)}dx + \int_\gamma^1 xL_{(j)}dx}{\int_0^\gamma L_{(j)}dx + \int_\gamma^1 U_{(j)}dx} \tag{12}$$

$$\overline{C}(\omega_j) = \max_{\gamma \in [0,1]} \frac{\int_0^\gamma xU_{(j)}dx + \int_\gamma^1 xL_{(j)}dx}{\int_0^\gamma L_{(j)}dx + \int_\gamma^1 U_{(j)}dx} \tag{13}$$

$$L_{(j)} = \min_i L_{(ij)} \tag{14}$$

$$U_{(j)} = \max_i U_{(ij)} \tag{15}$$

Step 2.3. Then we obtain the centroid value of ω_j :

$$C(\omega_j) = \frac{\overline{C}(\omega_j) + \underline{C}(\omega_j)}{2} \tag{16}$$

Step 2.4. Then the normalized weights of criteria $C_j(j = 1, 2, \dots, n)$ can be calculated by the following formula:

$$\omega_j = \frac{C(\omega_j)}{\sum_{j=1}^m C(\omega_j)} \tag{17}$$

where ω_j is the weight value of the criteria C_j .

(3) Fuzzy VIKOR

The VIKOR method is one of the most popular MADM techniques, which has been increasingly applied by researchers for solving problems in the real world such as (1) manufacturing, (2) performance evaluation, (3) supply chain, and (4) sustainability and renewable energy [60]. In this paper, fuzzy VIKOR was used to evaluate the alternatives. Taking the intuitionistic fuzzy number as an example, the calculation steps of the fuzzy VIKOR are as follows:

Step 3.1. Construct the fuzzy performance matrix D . It is necessary to evaluate alternatives with respect to criteria using triangular fuzzy numbers:

$$D = \begin{matrix} & M_1 & M_2 & \cdots & M_m \\ \begin{matrix} N_1 \\ N_2 \\ \vdots \\ N_n \end{matrix} & \begin{bmatrix} \tilde{a}_{11} & \tilde{a}_{12} & \cdots & \tilde{a}_{1m} \\ \tilde{a}_{21} & \tilde{a}_{22} & \cdots & \tilde{a}_{2m} \\ \vdots & \vdots & \vdots & \vdots \\ \tilde{a}_{n1} & \tilde{a}_{n2} & \tilde{a}_{n3} & \tilde{a}_{nm} \end{bmatrix} \end{matrix} \tag{18}$$

where N_i denotes the alternatives, i.e., design partners. M_j represents the criterion $j(j = 1, 2, \dots, n)$; $\tilde{a}_{ij} = (l_{ij}, u_{ij})$ indicates the fuzzy performance rating of alternative N_n with respect to M_j .

Step 3.2. Calculate the score function $S(\tilde{a}_{ij})$ according to Equation (2) and normalize it by the following formula:

$$S'(\tilde{a}_{ij}) = \frac{S(\tilde{a}_{ij}) - \min_i S(\tilde{a}_{ij})}{\max_i S(\tilde{a}_{ij}) - \min_i S(\tilde{a}_{ij})} \tag{19}$$

Step 3.3. Compute the value S_i , which represents the normalized fuzzy difference, i.e., the maximum group utility, and R_i , which represents the maximum fuzzy difference, i.e., the minimum individual regret, by the equations:

$$S_i = \sum_{j=1}^m w_j S'(\tilde{a}_{ij}) \tag{20}$$

$$R_i = \max_j w_j S'(\tilde{a}_{ij}) \tag{21}$$

Step 3.4. Calculate the value Q_i , i.e., the overall distance of the alternative from the ideal solution, by the equation:

$$Q_i = v \frac{S_i - \min_i S_i}{\max_i S_i - \min_i S_i} + (1 - v) \frac{R_i - \min_i R_i}{\max_i R_i - \min_i R_i} \tag{22}$$

The value v is introduced as a weight for the strategy of “the majority of criteria” (or “the maximum group utility”), whereas $1 - v$ is the weight of the individual regret. This paper supposes $v = 0.5$ to pursue the maximization group utility and the minimization of individual regret.

4. Case Study

New energy vehicles are also green products, and refer to the use of non-conventional vehicle fuels as a power source (or the use of conventional fuels with a new vehicle power device). In recent years, against the dual background of a high oil price and a low carbon economy, new energy vehicles are more popular. To demonstrate the effectiveness of the proposed method, a field investigation of a new energy vehicle manufacturer was conducted. Enterprise T is a new energy automobile manufacturer in China. By seizing market share and improving core competitiveness, and in accordance with the concept of green and sustainable development, Enterprise T aspires to design more creative and technical clean energy automobile products. Therefore, it is necessary to select appropriate collaborative design partners. Through the investigation, we found out that there were about 20 evaluation indices for partner selection, which are regional reputation (D1), financial strength

(D2), cost (D3), punctual completion rate (D4), technical ability (D5), service quality (D6), capacity of communication and feedback (D7), cooperative degree (D8), scientific research advantage (D9), emission of pollution gas (D10), integrity degree (D11), influence degree of design (D12), service satisfaction (D13), long-term cooperation potential (D14), green enterprise image (D15), risk-taking capacity (D16), information transmission capacity (D17), green cultural compatibility (D18), proportion of clean energy use (D19), and market share (D20). To reduce the workload of the evaluation process, we first selected the main indices. However, the 20 indices are not independent of each other, e.g., quality and cost are mutually affected. There is also a certain relationship between the advantages of scientific research and technical ability, as perhaps greater advantages bring more technical ability. Therefore, we had to find out the interaction between these indices, which were solved in the first stage of the proposed method. The next challenge was how to acquire the weights of the selected evaluation indices. Thus, in the second stage, a fuzzy KMA algorithm was used to avoid the shortcomings of subjective weights, and then a fuzzy VIKOR method was applied to select the suitable design partner. The procedure of the proposed two-stage dynamic hybrid MADM is shown in detail as follows:

4.1. The First Stage

In the first stage, we used fuzzy DEMATEL to obtain the main indices for the selection of design partners.

Step 1. Experts use fuzzy language {No influence, Low influence, Medium influence, High influence, Very high influence} from the influence between these indices to make a qualitative evaluation. Then, the triangular fuzzy evaluation matrix is obtained according to Table 2, and the evaluation matrix is shown in Tables 3 and 4.

Step 2. From Equation (7), the triangular fuzzy number is singularized, and the effect of the index on itself is not taken into account, and the single value evaluation matrix is obtained (Table 5).

Step 3. According to Equations (8)–(12), the total influence relation matrix (Table 6) between the indices and the DEMATEL value of each index are obtained (Table 7).

Step 4. Combined with expert advice, set the initial value $Y_c^0 = 3.0$, $Y_d^0 = 0.5$. Get the main impact index set $M = \{D2, D6, D8, D11, D14, D15\}$. The specific meanings of these indices are as follows:

D2 (Financial strength M_1): Mainly uses registered capital and liquidity to measure, reflecting the design of the main economic strength. It determines the share of the new energy automobile market.

D6 (Service quality M_2): Mainly expressed as the pass rate of the products or services provided by the design partner. This will greatly affect the sales of new energy automobiles.

D8 (Collaborative degree M_3): Determine the collaborative strength, collaborative duration, collaborative satisfaction together. Collaborative strength refers to the number of cooperative projects, collaborative duration refers to the time span of cooperative projects, and collaborative satisfaction refers to the cooperation to bring a lot of satisfaction.

D11 (Integrity degree M_4): This is an important reference index for collaborative design. It is expressed as the credibility of the design unit.

D14 (Long-term cooperation potential M_5): This is used to measure the potential of a design unit for long-term cooperation. In other words, it can measure the sustainability of a design partner.

D15 (Green enterprise image M_6): The level of willingness to cooperate has seriously affected the enthusiasm of collaboration and cooperation.

Step 5. Based on these key indices and considering the experts' opinions, screen out the five design partners, recorded as the set $N = \{N_1, N_2, N_3, N_4, N_5\}$.

Table 3. Fuzzy evaluation matrix.

	D1	D2	D3	D4	D5	D6	D7	D8	D9	D10
D1	*	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D2	(0,0.25,0.50)	*	(0,0,0.25)	(0,0.25,0.50)	(0,0,0.25)	(0,0.25,0.50)	(0,0,0.25)	(0,0,0.25)	(0.50,0.75,1)	(0.50,0.75,1)
D3	(0,0.25,0.50)	(0.50,0.75,1)	*	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D4	(0,0.25,0.50)	(0,0,0.25)	(0,0,0.25)	*	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D5	(0,0.25,0.50)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	*	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D6	(0,0.25,0.50)	(0,0,0.25)	(0.50,0.75,1)	(0,0.25,0.50)	(0.75,1,1)	*	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0,0.25,0.50)
D7	(0,0,0.25)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0,0.25)	*	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)
D8	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0.50,0.75,1)	(0.75,1,1)	*	(0.75,1,1)	(0.75,1,1)
D9	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0.50,0.75,1)	(0.50,0.75,1)	*	(0,0.25,0.50)
D10	(0,0.25,0.50)	(0,0,0.25)	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)	(0.50,0.75,1)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	*
D11	(0.75,1,1)	(0,0,0.25)	(0,0,0.25)	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)
D12	(0.75,1,1)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D13	(0.75,1,1)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0,0,0.25)	(0,0.25,0.50)	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)
D14	(0,0,0.25)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D15	(0,0,0.25)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D16	(0,0,0.25)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D17	(0,0.25,0.50)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)
D18	(0,0,0.25)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0,0.25)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D19	(0,0,0.25)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0,0.25)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)
D20	(0.75,1,1)	(0,0,0.25)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)

Note: "*" Means no need to compare here.

Table 4. Fuzzy evaluation matrix.

	D11	D12	D13	D14	D15	D16	D17	D18	D19	D20
D1	(0.50,0.75,1)	(0.75,1,1)	(0,0.25,0.50)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)
D2	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D3	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)
D4	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D5	(0.25,0.50,0.75)	(0,0,0.25)	(0,0.25,0.50)	(0.75,1,1)	(0.75,1,1)	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)
D6	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0.75,1,1)	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0,0.25,0.50)
D7	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0.75,1,1)	(0.50,0.75,1)	(0.75,1,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D8	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0.75,1,1)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D9	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0,0.25,0.50)
D10	(0,0.25,0.50)	(0.25,0.50,0.75)	(0.25,0.50,0.75)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D11	*	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)
D12	(0,0.25,0.50)	*	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)
D13	(0.50,0.75,1)	(0,0.25,0.50)	*	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D14	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	*	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D15	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	*	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D16	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0,0.25,0.50)	*	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)
D17	(0,0.25,0.50)	(0.50,0.75,1)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	*	(0.50,0.75,1)	(0,0.25,0.50)	(0.50,0.75,1)
D18	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	(0.50,0.75,1)	(0.50,0.75,1)	(0,0.25,0.50)	*	(0.50,0.75,1)	(0,0.25,0.50)
D19	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.75,1,1)	(0.50,0.75,1)	(0.75,1,1)	(0,0.25,0.50)	(0.50,0.75,1)	*	(0,0.25,0.50)
D20	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0,0.25,0.50)	(0.50,0.75,1)	*

Note: "*" Means no need to compare here.

Table 6. Total influence relation matrix.

	D1	D2	D3	D4	D5	D6	D7	D8	D9	D10	D11	D12	D13	D14	D15	D16	D17	D18	D19	D20
D1	0.043	0.031	0.055	0.059	0.102	0.041	0.059	0.061	0.061	0.060	0.099	0.110	0.060	0.129	0.088	0.085	0.052	0.058	0.064	0.121
D2	0.044	0.008	0.028	0.047	0.032	0.047	0.031	0.035	0.089	0.086	0.046	0.045	0.046	0.065	0.061	0.060	0.041	0.045	0.050	0.048
D3	0.055	0.071	0.036	0.057	0.062	0.095	0.058	0.060	0.065	0.060	0.058	0.054	0.058	0.147	0.141	0.084	0.052	0.056	0.064	0.100
D4	0.052	0.012	0.032	0.036	0.056	0.050	0.054	0.057	0.056	0.055	0.109	0.050	0.056	0.139	0.134	0.078	0.048	0.054	0.058	0.055
D5	0.052	0.014	0.053	0.056	0.038	0.051	0.057	0.059	0.058	0.056	0.075	0.036	0.057	0.144	0.135	0.134	0.050	0.054	0.060	0.097
D6	0.057	0.019	0.099	0.063	0.123	0.044	0.068	0.070	0.124	0.066	0.065	0.059	0.065	0.165	0.155	0.152	0.058	0.063	0.109	0.071
D7	0.040	0.016	0.055	0.061	0.065	0.043	0.047	0.109	0.104	0.062	0.061	0.057	0.102	0.133	0.126	0.124	0.11	0.060	0.064	0.064
D8	0.068	0.036	0.069	0.113	0.120	0.112	0.131	0.066	0.139	0.129	0.077	0.068	0.132	0.176	0.169	0.108	0.068	0.069	0.079	0.077
D9	0.053	0.032	0.055	0.058	0.065	0.111	0.100	0.102	0.048	0.062	0.057	0.053	0.061	0.095	0.089	0.084	0.054	0.057	0.102	0.060
D10	0.059	0.019	0.096	0.100	0.069	0.102	0.065	0.106	0.107	0.042	0.063	0.076	0.082	0.099	0.094	0.084	0.054	0.058	0.066	0.065
D11	0.117	0.016	0.045	0.122	0.073	0.060	0.068	0.073	0.070	0.106	0.052	0.065	0.106	0.149	0.138	0.134	0.059	0.104	0.109	0.071
D12	0.113	0.016	0.058	0.058	0.106	0.094	0.060	0.062	0.064	0.059	0.062	0.038	0.060	0.099	0.127	0.125	0.053	0.057	0.065	0.107
D13	0.112	0.016	0.051	0.060	0.103	0.039	0.061	0.116	0.062	0.061	0.099	0.055	0.042	0.093	0.085	0.079	0.051	0.056	0.060	0.064
D14	0.028	0.012	0.044	0.047	0.050	0.045	0.049	0.051	0.050	0.048	0.047	0.044	0.048	0.054	0.106	0.104	0.043	0.046	0.050	0.049
D15	0.028	0.012	0.044	0.047	0.050	0.045	0.049	0.051	0.050	0.048	0.047	0.044	0.048	0.112	0.048	0.104	0.043	0.046	0.050	0.049
D16	0.026	0.011	0.042	0.045	0.047	0.028	0.047	0.048	0.047	0.046	0.045	0.042	0.046	0.121	0.064	0.042	0.041	0.044	0.047	0.047
D17	0.058	0.016	0.056	0.060	0.066	0.058	0.103	0.104	0.066	0.061	0.059	0.095	0.063	0.096	0.090	0.124	0.035	0.096	0.065	0.103
D18	0.031	0.013	0.049	0.053	0.054	0.033	0.094	0.058	0.057	0.055	0.053	0.049	0.055	0.124	0.117	0.116	0.050	0.033	0.094	0.055
D19	0.032	0.013	0.052	0.056	0.056	0.036	0.057	0.060	0.058	0.094	0.054	0.051	0.056	0.142	0.119	0.133	0.050	0.092	0.038	0.056
D20	0.106	0.016	0.089	0.052	0.058	0.051	0.054	0.056	0.056	0.055	0.055	0.053	0.053	0.085	0.078	0.073	0.048	0.053	0.095	0.041

Table 7. The result of DEMATEL for each index.

	<i>D</i>	<i>R</i>	<i>D + R</i>	<i>D − R</i>		<i>D</i>	<i>R</i>	<i>D + R</i>	<i>D − R</i>
D1	1.437	1.173	2.610	0.264	D11	1.739	1.284	3.023	0.455
D2	0.954	0.400	1.354	0.554	D12	1.485	1.142	2.627	0.343
D3	1.434	1.107	2.541	0.327	D13	1.365	1.297	2.662	0.068
D4	1.241	1.248	2.489	−0.007	D14	1.014	2.369	3.383	−1.355
D5	1.338	1.392	2.730	−0.054	D15	1.014	2.164	3.178	−1.150
D6	1.694	1.187	2.881	0.507	D16	0.925	2.029	2.954	−1.104
D7	1.502	1.311	2.813	0.191	D17	1.474	1.061	2.535	0.413
D8	2.005	1.402	3.407	0.603	D18	1.243	1.200	2.443	0.043
D9	1.396	1.432	2.828	−0.036	D19	1.306	1.391	2.697	−0.085
D10	1.507	1.310	2.817	0.197	D20	1.225	1.402	2.627	−0.177

4.2. The Second Stage

In the second stage, we combined fuzzy KMA and fuzzy VIKOR as well as dynamic integration operators to complete the decision-making process, i.e., to select the most suitable design partner in the PCD. As a matter of fact, it is a complex task involving different phases (Figure 2), and the design phases can be divided into three parts: the conceptual design phase, the detailed design phase, and the trial production feedback phase. In addition, there are great differences between each phase for different tasks and demands. For example, in the conceptual design phase, the financial strength and service quality may be taken into account in the first place; however, for the detailed design phase, the collaborative degree is more important. As for the trial production feedback phase, the potential for long-term cooperation, integrity degree, and willingness to cooperate stands out. Therefore, it is a dynamic evaluation process. Taking the full design process into account, we invited three experts to give their opinions for each different design phases.

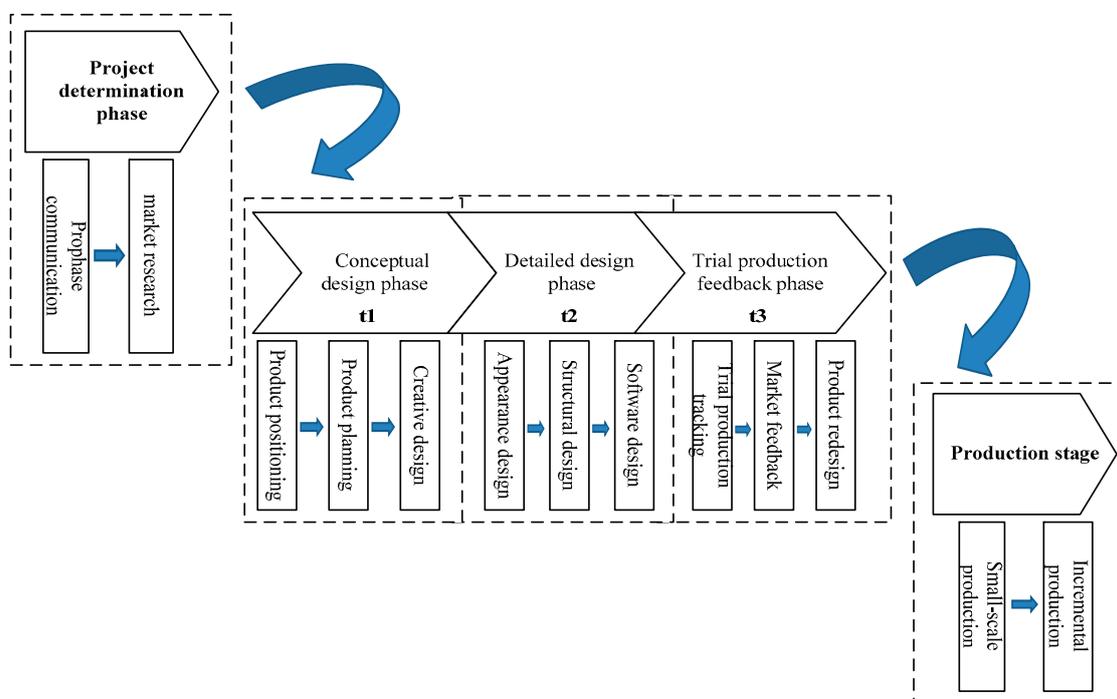


Figure 2. The different phases of product design.

Experts 1, 2, and 3 gave their opinions on design partners N_i ($i = 1, 2, 3, 4, 5$) at each different design phase t_k ($k = 1, 2, 3$), respectively. The resulting evaluation matrices are shown in Tables 8–10.

The period weight was set to $w_1 = (0.3, 0.4, 0.3)$ and the weight of the expert is given as $w_2 = (0.2429, 0.5142, 0.2429)$ according to the normal distribution assignment method of position weights [61].

Table 8. The first experts' multi-stage evaluation value.

Design Stage	Design Partner	The Evaluation Index					
		M_1	M_2	M_3	M_4	M_5	M_6
t_1	N_1	(0.8,0.1)	(0.6,0.2)	(0.5,0.2)	(0.7,0.3)	(0.5,0.2)	(0.7,0.1)
	N_2	(0.6,0.2)	(0.4,0.5)	(0.6,0.3)	(0.6,0.3)	(0.7,0.1)	(0.2,0.7)
	N_3	(0.7,0.2)	(0.3,0.5)	(0.4,0.3)	(0.7,0.4)	(0.5,0.1)	(0.3,0.5)
	N_4	(0.5,0.3)	(0.2,0.4)	(0.2,0.4)	(0.6,0.3)	(0.4,0.5)	(0.3,0.6)
	N_5	(0.7,0.3)	(0.5,0.3)	(0.5,0.1)	(0.5,0.2)	(0.4,0.4)	(0.4,0.5)
t_2	N_1	(0.7,0.1)	(0.6,0.2)	(0.5,0.2)	(0.7,0.2)	(0.6,0.1)	(0.7,0.2)
	N_2	(0.6,0.2)	(0.4,0.5)	(0.4,0.3)	(0.6,0.3)	(0.7,0.1)	(0.2,0.8)
	N_3	(0.7,0.3)	(0.3,0.5)	(0.2,0.3)	(0.7,0.4)	(0.6,0.3)	(0.4,0.5)
	N_4	(0.5,0.4)	(0.2,0.4)	(0.2,0.4)	(0.6,0.3)	(0.2,0.8)	(0.4,0.6)
	N_5	(0.8,0.2)	(0.5,0.3)	(0.5,0.1)	(0.5,0.2)	(0.4,0.5)	(0.5,0.4)
t_3	N_1	(0.8,0.1)	(0.6,0.2)	(0.6,0.2)	(0.7,0.1)	(0.6,0.3)	(0.8,0.2)
	N_2	(0.6,0.2)	(0.3,0.6)	(0.4,0.3)	(0.6,0.3)	(0.7,0.3)	(0.2,0.6)
	N_3	(0.7,0.3)	(0.4,0.5)	(0.4,0.3)	(0.7,0.4)	(0.6,0.3)	(0.4,0.5)
	N_4	(0.5,0.4)	(0.1,0.8)	(0.2,0.4)	(0.6,0.3)	(0.2,0.8)	(0.3,0.5)
	N_5	(0.8,0.2)	(0.6,0.3)	(0.5,0.3)	(0.6,0.2)	(0.4,0.4)	(0.6,0.3)

Table 9. The second experts' multi-stage evaluation value.

Design Stage	Design Partner	The Evaluation Index					
		M_1	M_2	M_3	M_4	M_5	M_6
t_1	N_1	(0.8,0.1)	(0.8,0.2)	(0.7,0.2)	(0.7,0.3)	(0.6,0.2)	(0.8,0.1)
	N_2	(0.5,0.3)	(0.5,0.4)	(0.6,0.2)	(0.6,0.3)	(0.7,0.1)	(0.4,0.5)
	N_3	(0.7,0.1)	(0.3,0.5)	(0.4,0.3)	(0.7,0.2)	(0.5,0.1)	(0.4,0.4)
	N_4	(0.5,0.3)	(0.3,0.4)	(0.2,0.4)	(0.6,0.3)	(0.4,0.5)	(0.5,0.1)
	N_5	(0.7,0.2)	(0.4,0.3)	(0.6,0.1)	(0.5,0.2)	(0.4,0.4)	(0.4,0.5)
t_2	N_1	(0.9,0.1)	(0.7,0.2)	(0.8,0.2)	(0.7,0.2)	(0.6,0.2)	(0.8,0.2)
	N_2	(0.6,0.2)	(0.4,0.4)	(0.7,0.2)	(0.6,0.2)	(0.4,0.1)	(0.4,0.3)
	N_3	(0.7,0.3)	(0.5,0.3)	(0.2,0.3)	(0.7,0.1)	(0.6,0.3)	(0.4,0.3)
	N_4	(0.5,0.2)	(0.2,0.4)	(0.2,0.3)	(0.6,0.3)	(0.2,0.4)	(0.4,0.3)
	N_5	(0.8,0.1)	(0.5,0.3)	(0.5,0.3)	(0.5,0.2)	(0.4,0.5)	(0.5,0.4)
t_3	N_1	(0.8,0.1)	(0.9,0.1)	(0.7,0.2)	(0.8,0.1)	(0.6,0.3)	(0.8,0.2)
	N_2	(0.6,0.2)	(0.3,0.6)	(0.4,0.3)	(0.6,0.3)	(0.7,0.2)	(0.2,0.5)
	N_3	(0.6,0.3)	(0.4,0.2)	(0.4,0.3)	(0.5,0.4)	(0.6,0.3)	(0.4,0.5)
	N_4	(0.5,0.4)	(0.1,0.6)	(0.2,0.4)	(0.6,0.3)	(0.2,0.3)	(0.3,0.5)
	N_5	(0.7,0.2)	(0.6,0.2)	(0.6,0.3)	(0.7,0.2)	(0.4,0.2)	(0.7,0.3)

Table 10. The third experts' multi-stage evaluation value.

Design Stage	Design Partner	The Evaluation Index					
		M_1	M_2	M_3	M_4	M_5	M_6
t_1	N_1	(0.6,0.1)	(0.7,0.1)	(0.7,0.2)	(0.7,0.3)	(0.8,0.2)	(0.9,0.1)
	N_2	(0.6,0.3)	(0.4,0.4)	(0.6,0.2)	(0.6,0.3)	(0.7,0.1)	(0.4,0.3)
	N_3	(0.8,0.1)	(0.3,0.5)	(0.4,0.3)	(0.7,0.2)	(0.5,0.1)	(0.4,0.5)
	N_4	(0.5,0.4)	(0.3,0.4)	(0.2,0.6)	(0.6,0.3)	(0.4,0.5)	(0.5,0.4)
	N_5	(0.8,0.2)	(0.5,0.2)	(0.7,0.2)	(0.6,0.2)	(0.4,0.3)	(0.4,0.4)
t_2	N_1	(0.8,0.1)	(0.7,0.2)	(0.8,0.2)	(0.7,0.2)	(0.6,0.2)	(0.8,0.1)
	N_2	(0.6,0.2)	(0.4,0.4)	(0.7,0.2)	(0.6,0.2)	(0.4,0.1)	(0.4,0.3)
	N_3	(0.7,0.2)	(0.5,0.2)	(0.5,0.4)	(0.7,0.2)	(0.6,0.3)	(0.4,0.3)
	N_4	(0.5,0.3)	(0.2,0.4)	(0.2,0.5)	(0.6,0.3)	(0.2,0.7)	(0.4,0.5)
	N_5	(0.6,0.1)	(0.7,0.3)	(0.6,0.2)	(0.5,0.2)	(0.7,0.1)	(0.6,0.4)
t_3	N_1	(0.8,0.1)	(0.9,0.1)	(0.7,0.2)	(0.8,0.1)	(0.6,0.3)	(0.8,0.2)
	N_2	(0.6,0.2)	(0.3,0.6)	(0.4,0.3)	(0.6,0.3)	(0.7,0.2)	(0.2,0.5)
	N_3	(0.6,0.3)	(0.4,0.2)	(0.4,0.3)	(0.4,0.4)	(0.6,0.3)	(0.4,0.5)
	N_4	(0.5,0.4)	(0.1,0.6)	(0.2,0.6)	(0.6,0.4)	(0.2,0.6)	(0.3,0.5)
	N_5	(0.7,0.1)	(0.7,0.2)	(0.6,0.3)	(0.6,0.2)	(0.5,0.2)	(0.7,0.2)

Step 6. According to the *DIFWG* operator, the expert's personal dynamic evaluation matrix was integrated as Table 11.

Table 11. Individual evaluation matrix for a period.

Expert	Design Partner	EVALUATION INDEX					
		M_1	M_2	M_3	M_4	M_5	M_6
1	N_1	(0.76,0.10)	(0.60,0.20)	(0.53,0.20)	(0.70,0.20)	(0.57,0.17)	(0.73,0.15)
	N_2	(0.65,0.20)	(0.37,0.53)	(0.45,0.30)	(0.60,0.30)	(0.70,0.17)	(0.20,0.72)
	N_3	(0.70,0.27)	(0.33,0.50)	(0.30,0.30)	(0.70,0.40)	(0.57,0.25)	(0.37,0.50)
	N_4	(0.50,0.37)	(0.16,0.57)	(0.20,0.40)	(0.60,0.30)	(0.23,0.74)	(0.34,0.57)
	N_5	(0.77,0.23)	(0.53,0.30)	(0.50,0.17)	(0.53,0.20)	(0.40,0.44)	(0.49,0.41)
2	N_1	(0.84,0.10)	(0.79,0.16)	(0.74,0.20)	(0.73,0.20)	(0.60,0.23)	(0.80,0.17)
	N_2	(0.57,0.23)	(0.39,0.47)	(0.57,0.23)	(0.60,0.26)	(0.57,0.13)	(0.32,0.43)
	N_3	(0.67,0.25)	(0.40,0.34)	(0.30,0.30)	(0.63,0.23)	(0.57,0.25)	(0.40,0.40)
	N_4	(0.50,0.29)	(0.24,0.47)	(0.20,0.36)	(0.60,0.30)	(0.25,0.41)	(0.39,0.32)
	N_5	(0.74,0.13)	(0.49,0.27)	(0.56,0.25)	(0.55,0.20)	(0.40,0.39)	(0.52,0.41)
3	N_1	(0.73,0.10)	(0.75,0.14)	(0.74,0.20)	(0.73,0.20)	(0.65,0.23)	(0.83,0.13)
	N_2	(0.60,0.23)	(0.37,0.47)	(0.57,0.23)	(0.60,0.26)	(0.56,0.13)	(0.32,0.37)
	N_3	(0.70,0.20)	(0.40,0.31)	(0.44,0.34)	(0.59,0.27)	(0.57,0.25)	(0.40,0.43)
	N_4	(0.50,0.36)	(0.18,0.47)	(0.20,0.56)	(0.60,0.33)	(0.25,0.62)	(0.39,0.47)
	N_5	(0.77,0.13)	(0.63,0.24)	(0.63,0.23)	(0.56,0.20)	(0.53,0.19)	(0.56,0.35)

Step 7. According to the IFOWA operator, a comprehensive evaluation matrix for different experts is obtained (Table 12).

Table 12. The comprehensive evaluation matrix.

Design Partner	The Evaluation Index					
	M_1	M_2	M_3	M_4	M_5	M_6
N_1	(0.76,0.10)	(0.72,0.16)	(0.48,0.20)	(0.72,0.20)	(0.62,0.22)	(0.79,0.16)
N_2	(0.60,0.22)	(0.37,0.49)	(0.54,0.25)	(0.60,0.27)	(0.60,0.14)	(0.29,0.51)
N_3	(0.69,0.25)	(0.38,0.39)	(0.33,0.31)	(0.62,0.29)	(0.57,0.25)	(0.39,0.44)
N_4	(0.50,0.35)	(0.19,0.50)	(0.20,0.43)	(0.60,0.31)	(0.24,0.61)	(0.38,0.46)
N_5	(0.75,0.16)	(0.45,0.28)	(0.54,0.20)	(0.55,0.20)	(0.43,0.36)	(0.52,0.40)

After taking the different design phases into consideration, the evaluation process becomes more accurate and practical, so then we applied the proposed fuzzy KMA and fuzzy VIKOR to obtain a comprehensive and objective evaluation towards the design partner.

Step 8. According to Equations (13)–(19), the weight w_j of index M_j is obtained as follows: (0.1765, 0.1565, 0.1586, 0.1815, 0.1611, 0.1685).

Step 9. Obtain the score function matrix $S(\tilde{a}_{ij})$ according to Equation (2).

$$S(\tilde{a}_{ij}) = \begin{bmatrix} 0.66 & 0.56 & 0.28 & 0.52 & 0.40 & 0.63 \\ 0.38 & -0.12 & 0.29 & 0.33 & 0.46 & -0.22 \\ 0.44 & -0.01 & 0.02 & 0.33 & 0.32 & -0.05 \\ 0.15 & -0.31 & -0.23 & 0.29 & -0.37 & -0.08 \\ 0.59 & 0.17 & 0.34 & 0.35 & 0.07 & 0.12 \end{bmatrix}$$

Step 10. A standardized evaluation matrix $S'(\tilde{a}_{ij})$ was obtained according to Equation (19).

$$S'(\tilde{a}_{ij}) = \begin{bmatrix} 1 & 1 & 0.89 & 1 & 0.93 & 1 \\ 0.45 & 0.22 & 0.91 & 0.17 & 1 & 0 \\ 0.57 & 0.34 & 0.44 & 0.17 & 0.83 & 0.2 \\ 0 & 0 & 0 & 0 & 0 & 0.16 \\ 0.86 & 0.55 & 1 & 0.26 & 0.53 & 0.4 \end{bmatrix}$$

Step 11. According to Equations (20)–(22), S_i , R_i , and Q_i were obtained as follows:

$$S_i = \begin{bmatrix} 0.971 \\ 0.450 \\ 0.421 \\ 0.027 \\ 0.595 \end{bmatrix} \quad R_i = \begin{bmatrix} 0.182 \\ 0.161 \\ 0.134 \\ 0.027 \\ 0.159 \end{bmatrix} \quad Q_i = \begin{bmatrix} 1 \\ 0.656 \\ 0.554 \\ 0 \\ 0.736 \end{bmatrix}$$

Step 12. Sort according to the size of Q_i .

5. Result Discussion and Comparative Analysis

The proposed hybrid method provides a systemic analytical model for the improvement and selection of green product design partner. The model not only includes multiple criteria, but also considers the interdependencies among the criteria. According to the DEMATEL, the results in Table 7, indicate that D2 (financial strength M_1), D6 (service quality M_2), D8 (collaborative degree M_3), D11 (integrity degree M_4), D14 (the potential for long-term cooperation M_5), and D15 (green enterprise image M_6) are the most important criteria. However, we do not have insight into the importance order of each criterion, and what the weight these indices should be given in the decision-making process according to the decision rules where only the index greater than Y_c^0 or Y_d^0 can be retained. However, with the help of fuzzy KMA, we easily obtained the weight w_j of index M_j , respectively as follows: 0.1765, 0.1565, 0.1586, 0.1815, 0.1611, 0.1685, which indicates that the integrity degree (D11) was the most important criterion, and the second was green enterprise image (D15). Next, the sorting result of the fuzzy VIKOR was $N_1 \succ N_5 \succ N_2 \succ N_3 \succ N_4$. From the perspective of environmental, economic, and the sustainable development of enterprises, we know that N_1 is the most suitable design partner.

To verify the validity of the developed method, we completed its comparative analysis with the GRA (Grey relational analysis) method [62] and TOPSIS method based on entropy weight angle [63].

(1) Grey relational analysis (GRA)

GRA is a multifactor statistical analysis method. It takes the sample data of each factor as the basis, and describes the intensity, magnitude, and order of the relations among factors by grey conjunction. We can obtain the correlation coefficient of each ξ_{ij} according to the following formula:

$$\xi_{ij} = \frac{\min_i \min_j |x_j^* - x_{ij}| + \rho \max_i \max_j |x_j^* - x_{ij}|}{|x_j^* - x_{ij}| + \rho \max_i \max_j |x_j^* - x_{ij}|} \quad (23)$$

where x_j^* represents the maximum value of X_j .

$$\xi_i = \frac{1}{m} \sum_{j=1}^m \xi_{ij} \quad (24)$$

From the data of matrix $S'(\tilde{a}_{ij})$, we obtain

$$\xi_{ij} = \begin{bmatrix} 1.0000 & 1.0000 & 0.8297 & 1.0000 & 0.8772 & 1.0000 \\ 0.4762 & 0.3906 & 0.8475 & 0.3759 & 1.0000 & 0.3333 \\ 0.5376 & 0.4310 & 0.4717 & 0.3759 & 0.7463 & 0.3846 \\ 0.3333 & 0.3333 & 0.3333 & 0.3333 & 0.3333 & 0.3731 \\ 0.7813 & 0.5263 & 1.0000 & 0.4032 & 0.5155 & 0.4545 \end{bmatrix}$$

where ξ_{ij} is the correlation coefficient of each index. Then, we can obtain the grey relational order $\xi_i = (0.9495, 0.5706, 0.4912, 0.3400, 0.6135)^T$ according to Equation (24). The greater the value, the better the scheme.

(2) The improved TOPSIS

TOPSIS is a sort method based on the positive and negative ideal solution. It sorts order according to the relative closeness. The greater the relative closeness is, the result of the TOPSIS method based on entropy weight angle can be obtained by the following equations:

$$\vartheta_i^+ = \arccos \frac{v^+ v_i^T}{\|v_i\| \|v^+\|} \quad (25)$$

$$\vartheta_i^- = \arccos \frac{v^- v_i^T}{\|v_i\| \|v^-\|} \quad (26)$$

$$c_i = \frac{\vartheta_i^-}{\vartheta_i^- + \vartheta_i^+} \quad (27)$$

where v_i represents the evaluation vector of the i th design partner, v^+ is the vector for the positive ideal solution, the corresponding v^- represents the negative one, and c_i is the relative closeness. From the data of matrix $S'(\tilde{a}_{ij})$, we obtained $c_i = (1, 0.6166, 0.7432, 0, 1)$. Table 13 shows the calculation results of the above methods.

Table 13. Comparison of results of several methods.

Method	Proposed Method	GRA	Improved TOPSIS
Order	1 > 5 > 2 > 3 > 4	1 > 5 > 2 > 3 > 4	1 ≈ 5 > 3 > 2 > 4

From the above table, we can see that the sorted result of the proposed MADM model was the same as that of GRA, and had little difference with the TOPSIS method based on entropy weight angle in the meantime. The reason is that the proposed method and GRA take full account of the interaction between the data so that the results are more accurate than TOPSIS, which relies solely on the data itself. Nevertheless, our method took full account of the dynamic time factors, and also reduced the influence of the limited rationality of the experts. The comparison showed that the best choice was N_1 , and the validity of the proposed MADM model was verified.

6. Conclusions

This paper proposed a two-stage dynamic novel hybrid MADM model to select a design partner for new energy automobile manufacturing enterprises. The main conclusions and relevant prospects of the proposed model are as follows:

(1) The combination of fuzzy DEMATEL, fuzzy KMA, and fuzzy VIKOR used in this paper offered a more precise analysis method for alternatives, i.e., green product design partners or green suppliers. It provided an objective and comprehensive new method and idea for the actual production enterprises to choose partners that meet their own requirements of sustainable development and green concept, and also provides some references for product design and manufacturing enterprises.

(2) Some suggestions and lessons emerged from this study. For managers, they should enhance three aspects of the enterprise, i.e., integrity degree, financial strength, and green enterprise image to find excellent collaborators and produce competitive green products.

(3) While it is believed that the presented model provides value, there are also further points that can be included. On the one hand, with fuzzy language and fuzzy sets, it is possible to reduce

the impact of expert scoring, but it is still impossible to avoid subjective influence, so further studies should consider how to avoid bias due to the subjective preferences of the experts. On the other hand, the dynamics of this paper were reflected from different production stages, so future research could continue to study this issue in terms of time factors such as the impact of continuous time change (not a certain time period) on the results and how to evaluate and make decisions.

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