



Article Capacity Recovery Effect in Lithium Sulfur Batteries for Electric Vehicles

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Abstract: Lithium sulfur batteries have a promisingly high theoretical specific energy density of about 2600 Wh/kg and an expected practical specific energy density of about 500–600 Wh/kg. Therefore, it is a highly promising future energy storage technology for electric vehicles. Beside these advantages, this technology shows a low cell capacity at high discharge currents. Due to the capacity recovery effect, up to 20% of the total cell capacity becomes available again with some rest time. This study shows a newly-developed capacity recovery model for lithium sulfur batteries. Due to the long rest periods of electric vehicles, this effect has an important influence on the usable cell capacity and depth of discharge in lithium sulfur batteries.

Keywords: battery; discharge rate; capacity recovery; lithium sulfur; modeling

1. Introduction

Lithium sulfur batteries (LiS) are a highly promising future energy storage technology for electric vehicles, due to the very high theoretical specific energy density of about 2600 Wh/kg. One reason therefore is the high specific capacity of 1675 Ah/kg of the sulfur cathode. The theoretical specific energy density is five-times higher than state of the art lithium-ion technologies, and the expected practical specific energy density is about 500–600 Wh/kg [1].

Furthermore, the potential of low manufacturing costs due to less expensive cathode materials increases their value even more. In state of the art lithium nickel manganese cobalt oxide cells, the cathode results in 24% of the total cell costs [2].

Despite these strong advantages, LiS technology faces some challenges before it can be used in real applications. To start with, LiS technology has a high degradation rate. The high specific densities can only be reached in the first few full cycles of this technology. After 50–200 full cycles, the usable cell capacity is less than 80% of its initial cell capacity [3]. A key mechanism of this capacity loss is the huge dilatation of the cell. One reason for this dilatation is a volume change factor of 1.79 from pure sulfur educt S_8 to the lithium sulfur product Li_2S [4].

Another challenge is the multiple redox reactions in LiS batteries compared to lithium ion batteries. The reactivity and reaction kinetics decrease with increasing depth of discharge (DOD) [5]. The redox reactions consist of decreasing polysulfide chains, which precipitate in the final lithium polysulfide Li_2S product. Equation (1) shows the overall redox reaction and Equation (2) the simplified assumed multiple redox reaction equations [5].

$$16Li + S_8 \to 8Li_2S \tag{1}$$

$$S_8 + 2Li^+ + 2e^- \rightarrow Li_2S_8$$

$$Li_2S_8 + 2Li^+ + 2e^- \rightarrow 2Li_2S_4$$

$$Li_2S_4 + 2Li^+ + 2e^- \rightarrow 2Li_2S_2$$

$$Li_2S_4 + 6Li^+ + 6e^- \rightarrow 4Li_2S$$
(2)

The main occurrences of these reaction products are presented in Figure 1 over DOD.

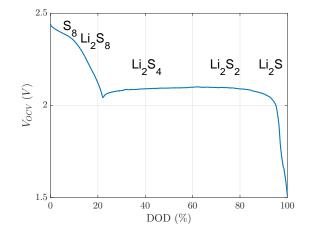


Figure 1. Open circuit voltage of a lithium sulfur cell with reaction products of the multiple reaction stages described in [5]. DOD, depth of discharge.

This open circuit voltage in Figure 1 consists of an upper or first voltage plateau, which ranges from 0% DOD to 22% DOD, and a lower or second voltage plateau, which ranges from 22% DOD to 100% DOD, as presented in Figure 1. Some LiS-dependent mechanisms can be assigned to the specific plateaus. For instance, only in the first plateau, a very high self-discharge rate is observed because of the shuttle effect [4,6]. In the second voltage plateau, Li_2S is precipitated [5]. Only Li_2S is precipitated as a solid product in LiS cells, as published in [7].

A further challenge for the LiS technology is the sulfur utilization. This utilization is bound to decrease with increasing discharge current. Therefore, the utilized sulfur influences the usable cell capacity, as shown in Figure 2. Taking into account the constant discharge currents and the usable cell capacities, an empiric Peukert coefficient of 1.2 is calculated, as shown in Figure 2.

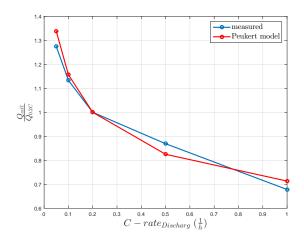


Figure 2. Relative cell capacity influenced by constant discharge current without rest time. The Peukert coefficient of the model is 1.2.

The non-utilized sulfur in the LiS technology shows an interesting effect, that parts of this non-utilized sulfur become available during rest times. This sulfur additionally takes part in further discharging. The capacity due to this sulfur is considered as recovered capacity. This is a common effect [8] and has been briefly reported for LiS batteries in [9,10].

However, very little is known about the influence of DOD with a variety of discharge currents on the recovered capacity. This study investigates the DOD-dependent capacity recovery effect.

2. Capacity Recovery Effect

This section reflects the dynamic capacity recovery effect. A basic necessity for vehicular evaluations of LiS technology are dynamical and utilizable models. In [11], a dynamical RC-model was published. A first mathematical model of LiS cells was published in [12]. In addition, Marinescu et al. invented a simplified chemical model to describe the discharge and charge reaction mechanisms [13]. So far, the recovery effect of a single DOD as an additional result of a self-discharge experiment was published in [10]. Furthermore, a remarkable recovery effect at a 100% DOD level was published in [9]. The purpose of this work is the quantification of the recovering capacity of the cell and subsequently its veritable usage capacity. Additionally, a dynamical capacity recovery model for LiS cells from a vehicular application point of view is developed. In vehicular applications, rest times are not connected to specific DODs. In other words, the occurrence of recovery break times (t_{RBT}) for the recovery effect are DOD independent. In addition, the recovered capacity is quite important to estimate the true usable cell capacity in LiS cells used in electric vehicles.

As described before, the recovered capacity depends on sulfur utilization. We hypothesize that the final product Li_2S of the reaction mechanism blocks sulfur and reaction products $Li_2S_{x}, 2 \le x \le 8$ in the carbon pores. These blocked products are one reason for the poor sulfur utilization and the huge difference between theoretical and practical cell capacity. The sulfur utilization and therefore the blocked products also depend on the carbon pore size [1], which are not known for the used cells. Further, it is believed that the diffusion of dissolved polysulfides away from electrochemical active surfaces leads to low sulfur utilization [14]. Therefore, we assume that this Li_2S product diffuses with the time and unblocks active materials in some of the carbon matrix pores, and we assume that dissolved polysulfides diffuse back to the active surface. This unblocking process is influenced by six parameters. First, the diffusion is bound to the initial diffusion rate of the cell. Second, the temperature influences the diffusion rate of the blocking Li_2S and the diffusion of polysulfides. Third, the current history influences the precipitated structure of Li_2S . Fourth, t_{RBT} defines the amount of diffused Li_2S and diffused polysulfides. Fifth, the DOD determines the concentration of Li_2S . Sixth, the cell degradation determines the usable and available active material. To clarify, these parameters cannot be regarded solely. Moreover, there exist dependencies between these parameters. It is clear that this effect is relevant in vehicular applications.

The published time constants for the recovered capacity differ highly. On the one hand, a capacity recovery time constant between 18 and 24 min was published in [9]. In their study, an Oxis 3.4 Ah pouch cell was measured at a constant temperature of 30 °C, and the cell was discharged at 1 C. The recovered capacity was measured after recovery break times t_{RBT} up to 4 h at 100% DOD. On the other hand, in [10], a capacity recovery time constant of 50 h was published. There, a single 2.8-Ah Sion Power pouch cell was used in a self-discharge experiment at 60% DOD and a constant temperature of 20 °C. The cell was discharged at C/9 and, afterwards, charged to 60% DOD. The recovered capacity after 24 h of this cell was used to estimate the capacity recovery time constant. Despite the different temperatures and different currents, these findings differ highly. Therefore, a separate first investigation is performed.

3. Experimental Capacity Recovery Study

In this section, the experimental design of the capacity recovery study is described. We intend to examine the capacity recovery effect with respect to discharge current, DOD and recovery break time.

As noted above, the published recovery time constants differ highly. Therefore, in this section, we intend to analyze the recovery time constant in a first investigation. Therefore, we use a capacity recovery cycle, which consists of four cycles. The first cycle discharges and charges the cell at a nominal 0.2 C discharge and a nominal 0.1 C charge current. This cycle sets the cell in a reproducible condition. The second cycle discharges the cell at 0.8 C discharge current for the recovery reference capacity and charges the cell at a nominal 0.1 C charge current. The third cycle is the same as the first. In the fourth cycle, the cell is at first discharged at 0.8 C discharge current, rests at a DOD of 100% for a t_{RBT} and discharges the cell a second time at 0.8 C discharge current. The cumulated capacity of the first and the second discharge is the capacity of the fourth cycle, which consists of the constant current discharged capacity and the recovered capacity. Afterwards the cell is charged at a nominal 0.1 C charge current. This recovery cycle was repeated with a linear increasing t_{RBT} from 0–120 min. This first investigation was done in a climate chamber at a constant temperature of 25 °C. The recovered capacity was calculated using Equation (3) by the subtraction of the cell capacity of the fourth cycle after its second discharge and the cell capacity of the second cycle. In order to estimate a recovery time constant, the recovered capacity was modeled using Equation (5). We illustrated the recovered capacities in Figure 3. The least-squares method calculated the gain factor k of 10.5% and the recovery time constant τ of 46 min used in Equation (5) for this first investigation. This result is within the range of [9].

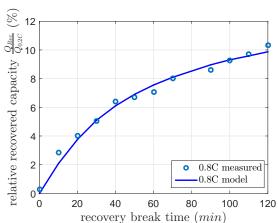
$$Q_{Rec} = Q_{4th \ cycle} - Q_{2nd \ cycle} \tag{3}$$

Figure 3. Measured and modeled recovered capacity after a 0.8 C constant current discharge at 100% DOD and a recovery break time between zero and 120 min at a constant temperature of 25 °C.

3.2. Recovery Cycle

The model proposed in this work calculates the gained cell capacity due to the recovery effect and the t_{RBT} . Therefore, a DOD, current and t_{RBT} -dependent function is evaluated (see Equation (5)).

In order to quantify the recovered capacity, we have chosen to set up a recovery cycle, which is quite similar to the described recovery cycle in Section 3.1. In contrast with the noted recovery cycle above the second and fourth cycle differ, the fixed discharge current at 0.8 C in Section 3.1 is replaced in this investigation by varied discharge currents. Therefore, the second cycle discharges the cell at a varied discharge current in order to get the reference capacity at the used discharge current and charges the cell at a nominal 0.1 C charge current. In the fourth cycle, the cell is at first partly discharged at the same varied discharge current as in the second cycle. At a specific DOD level, a varied t_{RBT} is included. During this, t_{RBT} capacity is recovered and extends the usable capacity of the cell. After this



 t_{RBT} , the cell is further discharged at the varied discharge current until the lower voltage limit of 1.7 V is reached. Afterwards, the cell is charged again at a nominal 0.1 C charge current. This measurement sequence is shown in Figure 4 for a single recovery cycle.

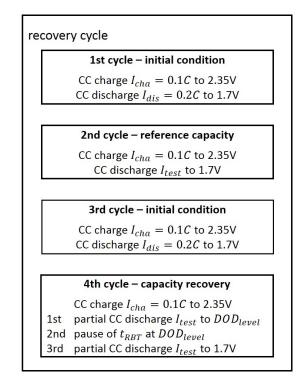


Figure 4. Sequence of the recovery cycle, which consists of four single cycles with constant current (CC) discharges and charges. The test parameters are constant within one recovery cycle. These test parameters are I_{test} (0.2, 0.4 or 0.8 C), DOD_{level} (20%, 40%, 60% or 80%) and t_{RBT} (15 min, 30 min, 60 min or 120 min).

In order to reduce the cell degradation mentioned in Section 1 and reach more comparable results, each cycle is limited by a maximal voltage of 2.35 V and a minimal voltage of 1.7 V. Furthermore, the additives of the electrolyte are mainly decomposed at voltages near the limits, as demonstrated in [15].

Therefore, the referenced cell capacity is also measured between these voltage limits at a nominal 0.2 C discharge current.

The experiment is done in a climate chamber at a constant temperature of 25 °C. The cells were cycled by a BaSyTec CTS with 32 channels.

3.3. Parameter Variation

Three parameters are varied in this capacity recovery study. The first parameter is t_{RBT} . Based on the feedback of the recovery time constant investigation (see Figure 3), four t_{RBT} were chosen. In order to get an applicable model, particular attention was paid to lower t_{RBT} with 15 min, 30 min 60 min and 120 min.

The second parameter, DOD, was chosen to change in four equally-spaced steps from 20–80 percent with respect to the defined upper and lower voltage limits of this investigation. These DOD levels are all located in the lower plateau with respect to voltage limits of this investigation. Different lithium polysulfides $Li_2S_n 1 \le n \le 8$ exist in the second plateau [5]. The highest recovered capacity is expected at the highest DOD level because of the increasing concentration of precipitated Li_2S during the discharge process in the second plateau. Therefore, in every recovery cycle, one DOD level is tested with one t_{RBT} .

The third parameter is the discharge current. Three varied discharge currents 0.2 C, 0.4 C and 0.8 C were used to measure the recovered capacity. We assumed that the amount of recovered capacity increased at higher discharge currents because of the less homogeneous precipitated Li_2S structure.

3.4. Basic Recovery Model

The cell capacity is highly current dependent, as shown in Figure 2 and as described in Sections 1 and 2. Part of the blocked capacity can be recovered. The recovered capacity is calculated using Equation (4) by subtraction of the cumulated discharged capacity of the fourth cycle and the discharged capacity of the second cycle of the same cell (Section 3.2). The recovery model is built using Equations (4) and (5).

$$Q_{Rec} = Q_{4th \ cycle_{(t_{RBT}, \ i_{C-rate}, \ DOD)}} - Q_{2nd \ cycle_{(i_{C-rate})}}$$
(4)

The first recovery time constant investigation presented in Section 3.1 motivated modeling the recovery capacity by Equation (5).

$$Q_{Rec} = k e^{-\frac{kBT}{\tau}} \tag{5}$$

4. Results

4.1. Constant Current Condition

This section focuses on the model and the results of the recovery capacity investigation. The gain factor k and the time constant τ as defined in Equation (5) were estimated by the least-squares method to build the model in the best possible quality. The estimated models are shown in Figure 5 dependent on the gain factor and time constant. All recovered capacities in Figure 5 were normalized capacities by the nominal capacity at 0.2 C constant discharge current.

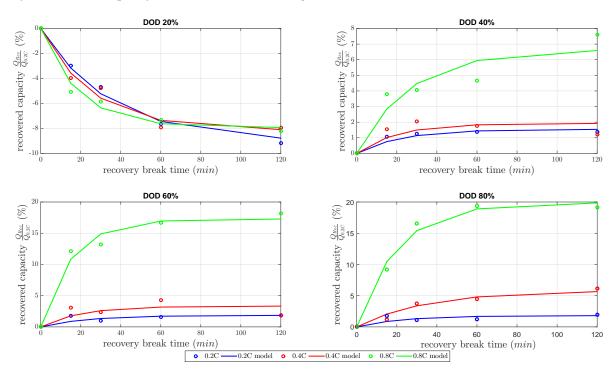


Figure 5. Model of the relative recovered cell capacities at 20%, 40%, 60%, 80% DOD level and discharge currents of 0.2 C, 0.4 C, 0.8 C measured at a constant temperature of 25 °C.

At DOD 20%, the measurements showed a negative recovered capacity for every discharge current. At that DOD, the cell capacity showed a high decrease of about 8%–9% at 120 min t_{RBT} . Therefore, the inclusion of t_{RBT} at a low DOD level decreased the discharged capacity compared to the same varied

constant current discharge without t_{RBT} . The investigated 20% DOD level was already in the second plateau, with respect to voltage limits of this investigation, as Figure 1 shows. In the second plateau at a 20% DOD level, precipitated Li_2S existed at a low concentration [5]. Nevertheless, this small concentration of Li_2S did not block much active material, which could be unblocked by the recovery effect during t_{RBT} . In other words, the recovery effect did not explain the decreased discharged capacity. The cell temperature was considered next. It is well known that the cell temperature has a high influence on the discharge capacity in LiS cells. One reason for this influence is the high amount of electrolyte in LiS cells. t_{RBT} forced the inner cell temperature to return to temperature equilibrium conditions and reduced cell kinetics based on the Arrhenius law. Consequently, these findings showed contrary mechanisms between the recovered capacity during the t_{RBT} and the decreasing inner cell temperature during the t_{RBT} . Therefore, the lower inner cell temperature reduced the discharged capacity more than the capacity recovered due to unblocked active materials. In other words, the concentration of precipitated Li_2S was too small.

The results of all t_{RBT} at 40%, 60% and 80% DOD showed an increasing amount of recovered capacity for all discharged current rates. The recoverable capacity increased with higher DOD levels due to the increase of the Li_2S concentration and the diffusion of polysulfides to the active surface. Therefore, the recovered capacity dominated the contrary mechanism between the recovered capacity during the t_{RBT} and decreasing inner cell temperature during t_{RBT} . The recovered capacity due to the unblocked active material increased the discharged capacity more than the discharged capacity was reduced by lower inner cell temperature. As expected, the recovered capacity highly increased with higher DOD, with higher discharge current and with higher t_{RBT} . Up to 20% of the cell capacity was recovered due to the concentration of Li_2S and the amount of blocked active material.

The measurements for every DOD and discharge current were separately modeled by a first order differential equation, which was solved in Equation (5). The final recovery capacities of these separate models at $t_{RBT} = 120$ min are nonlinearly related, as we illustrate in Figure 6.

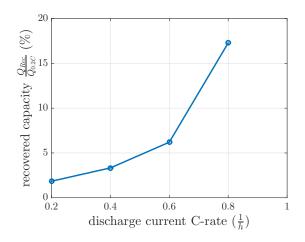


Figure 6. Measured recovered capacity for 120 min t_{RBT} at DOD 60% at 0.2 C, 0.4 C, 0.6 C and 0.8 C and at a constant temperature of 25 °C.

Furthermore, the results of Figure 5 and Table 1 present a mean time constant $\bar{\tau}$ within the range of 17.9 and 24.4 min. This is in the same range as the published time constant in [9].

Table 1. Discharge current-dependent mean time constant $\bar{\tau}$ of Equation (5) measured at a constant temperature of 25 °C.

	I _{0.2 C}	I _{0.4 C}	I _{0.8 C}
τ	17.9	24.4	21.6

In order to quantify the modeled quality, the root mean square of the recovery model for every discharge current and every DOD is shown in Table 2. This shows that the highest error of the model was at 60% DOD. Good agreements were given for 20% and 80%.

Table 2. Root mean square error between measured and modeled recovered capacity, normalized by the nominal discharge capacity at 0.2 C and measured at a constant temperature of 25 $^{\circ}$ C.

Discharge Current	20% DOD	40% DOD	60% DOD	80% DOD
0.2 C	0.04%	0.01%	0.07%	0.08%
0.4 C	0.09%	0.10%	0.42%	0.1%
0.8 C	0.08%	0.35%	0.48%	0.28%

In order to test the modeled capacity recovery effect, the same recovery cycle as described in Section 3.2 was applied for a discharge current of 0.6 C with a t_{RBT} of 120 min at 60% DOD. This investigation intended to test the feasibility of the model interpolation between the measured discharge current of 0.4 C and 0.8 C. The measured recovered capacity in this recovery cycle was 6.2% (see Figure 6), whereas the modeled recovery capacity was 9.5% by interpolating the recovery model between 0.4 C and 0.8 C. If the modeled recovered capacity between 0.2 C and 0.4 C were extrapolated, the modeled recovery capacity would be 4.75% for this 0.6 C investigation. These recovery capacities did not fit the measured ones for interpolation or extrapolation. Therefore, a linear interpolation of the recovered capacity at 0.4 C of constant current investigation and at 0.8 C of the first recovery time constant investigation in Section 3.1 was used and showed that the measured recovered capacity of 0.6 C was reasonable. Therefore, the gain of the first recovery time constant investigation was interpolated between 100% DOD and 60% DOD with respect to the DOD dependent gain results in our measurements in Figure 5. A recovery capacity of 5.6% was calculated by this model interpolation. The measured recovered capacity of 6.2% at 0.6 C was higher, as our model predicted, but reasonable with respect to Table 2.

4.2. Drive Cycle Condition

In this section, time-variant currents are investigated based on a drive cycle. Due to the fact that the recovered capacity is interesting for vehicular applications, a drive cycle with a LiS traction battery was investigated. This LiS traction battery was downsized on the cell level and measured in our lab.

Today, 68% of the daily travel of light-duty vehicles is about 40 miles per day [16]. The electric vehicle journey time is short compared to rest time periods. In vehicular applications, these rest time periods have an important influence on the usable cell capacity and DOD in LiS batteries due to the recovery effect. Therefore, the basic recovery model was tested at separate cells with two different time-variant current profiles based on the US06 drive cycle. This drive cycle was already used in [17] because of the high amount of recuperation parts. It showed a maximum possible real condition opposite to a recovery effect based on constant current discharge. The drive cycle and the used current profile are shown in Figure 7. This US06 drive cycle was used to calculate current profiles for commercial LiS cells. The current profile as shown in Figure 7 was separately scaled to a maximum discharge current of 0.5 C and 1 C by a light-duty vehicle.

Each cell was discharged with repetitions of one of the two scaled current profiles of the US06 drive cycle. These repeated current profiles discharged the cell to the same DOD levels as described in Section 3.3. At these DOD levels, a t_{RBT} of 120 min was included in order to check the maximum recovered capacity. Afterwards, the cell was further discharged at repeated current profiles of the scaled US06 current profile. The results presented in Figure 8 show the expected negative recovered capacity at 20% DOD. Beside this, the results for the 1 C US06 at 60% and 80% DOD were unexpectedly high. At 80% DOD, it showed a recovered capacity of 8%. The results of the scaled 0.5 C US06 drive cycle fit the 0.5 C US06 mean current of the current profile ($\bar{I}_{US06 0.5 C}$ =-0.14 C), whereas the recovered capacities of the scaled 1 C US06 drive cycle highly differed from the modeled recovered capacity by

the 1 C US06 mean current (I_{US061C} = -0.27 C). The modeled recovered capacity at a constant discharge current of 0.27 C, which equivalents to I_{US061C} at 80% DOD and t_{RBT} of 120 min is 3.2%. This is lower than the measured one (see Figures 5 and 8). The calculated mean currents of the drive cycle considered each current $I_{US06(t)}$ by the same weight.

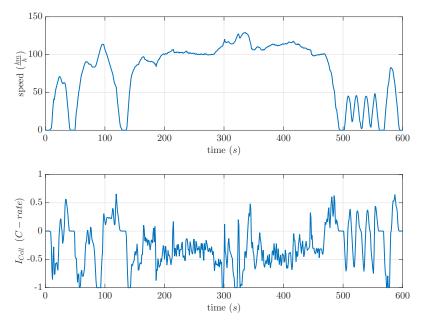


Figure 7. Velocity and calculated current profile of the US06 drive cycle. Discharged current is negative.

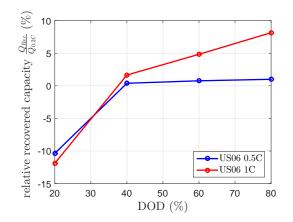


Figure 8. Relative recovered cell capacity by the US06 drive cycle for a maximum discharge current of 0.5 C and 1 C, measured at a constant temperature of 25 °C.

4.3. Discussion

Our study demonstrates a DOD and current-dependent capacity recovery effect. Obviously, the findings in the constant current investigation in Section 4.1 show a first order differential equation behavior for constant currents.

As Section 4.1 shows, the recovered capacity of 0.6 C is underestimated by model extrapolation between 0.2 C and 0.4 C, and it is overestimated by model interpolation between 0.4 C and 0.8 C. A reasonable recovered capacity can be estimated with respect to the first recovery time constant investigation. This can be explained by assuming that the recovered capacity of the 0.8 C model is too high. The findings of the recovered capacity for discharge current at 0.8 C for 60% and for 80% DOD of up to 20% seem to be too high compared to the maximum of 10.5% recovered capacity of the first recovery time constant investigation in Section 3.1. One explanation for the finding of this high

recovered capacity might be an increasing age of the cell. The decreased discharge capacity of the cell at high currents is more influenced than at low currents. Compared to constant current discharge, the discharge with t_{RBT} at a higher aged state could recover some capacity and, in addition, might use dissolved non-utilized polysulfides, which diffuse back to the active surface. However, the normalized recovered capacity is in the same range as the normalized recovered capacity in [9] at 1 C. Contrary to the results in [9], we could not recover the whole non-utilized sulfur capacity. The difference in our study and the findings of [9] might also be that the t_{RBT} is included at 100% DOD in [9] and at a maximum of 80% DOD in our study. A further explanation could be due to different cell designs. Further investigations on the recovery effect and aging have to be made.

Although there are some higher root mean square errors for data of 60% DOD in comparison to the root mean square errors of the other DODs (see Table 2), they still seem reasonable compared to the amount of recovered capacity and to the other model errors.

Our data in Table 1 confirm that τ at different DOD levels suit the recovery time constant of 100% DOD published in [9]; although they are very small at 0.2 C.

Our additional results at drive cycle conditions offer evidence that the provided model cannot estimate recovered capacity of time-variant currents due to current averaging before t_{RBT} . The assumption of equally-weighted current on the recovery effect is not feasible. The 1 C US06 drive cycle provided a remarkably higher recovered capacity than estimated by current averaging. The difference between the actual recovered capacity and the estimated recovered capacity due to current averaging is probably due to the nonlinearity of the Li_2S blocking process by time-variant currents. The constant current investigation provides little information about this blocking process due to time-variant currents. It seems that 0.5 C US06 does not heavily influence the recovery effect due to time-variant currents.

We readily acknowledge that this model is limited to constant current discharge profiles. We therefore recommend further investigations towards dynamic current discharge profiles. An alternative to the averaged current as the input parameter for the recovery model might be the grade of blocked active material.

However, the present study offers clear evidence that the recovery effect is an important mechanism to be considered in vehicular applications.

5. Conclusions

In our capacity recovery study, we have provided valuable results on the impact of recovery break time on usable capacity in LiS batteries at different DODs. We have shown that it is possible to build an applicable capacity recovery model with respect to DOD, discharge current and recovery break time. Moreover, the recovered capacity highly increases with the increasing of every single one of these parameters.

Our study has shown that the highly current-dependent LiS capacity can be recovered by a maximum amount of 20% of the nominal cell capacity at 0.8 C and 80% DOD. However, the aging of cells seems to influence the recovered capacity. Therefore, this aging influence and this current rate are in the focus of our current researches.

The investigation showed negative recovered capacities at 20% DOD for every recovery break time and discharge current due to a low concentration of precipitated Li_2S and a reduction of inner cell temperature during the recovery break time. At this DOD, more capacity is useable by reducing recovery break times. A positive capacity is recovered for 40% DOD and higher. This recovered capacity is increasing with DOD and discharge current until a maximum recovery break time of 120 min. The recovered capacity was modeled by a first order differential equation.

Although this investigation provides a basic recovery model, there are still open questions for further research on the recovery effect in LiS cells. The model calculated at constant current discharges could not estimate a drive cycle properly with time-variant currents. The recovered capacity from the drive cycle and consequently from time-variant currents was remarkably high. We therefore recommend that weighted time-variant currents be used to properly estimate the capacity recovery in future research.

Nevertheless, the investigation shows that the capacity recovery effect is an important effect to estimate the true usable capacity properly in LiS batteries for vehicular and other applications.

Author Contributions: C.M. and W.C. conceptualized the study. C.M. developed the methodology, performed the investigation, validated the measurements and wrote the original draft. W.C. and A.J. supervised the study. W.C., A.H. and A.J. edited and reviewed the paper. W.C. and A.H. provided resources.

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