



Article Detection of Man-in-the-Middle (MitM) Cyber-Attacks in Oil and Gas Process Control Networks Using Machine Learning Algorithms

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Abstract: Recently, the process control network (PCN) of oil and gas installation has been subjected to amorphous cyber-attacks. Examples include the denial-of-service (DoS), distributed denial-of-service (DDoS), and man-in-the-middle (MitM) attacks, and this may have largely been caused by the integration of open network to operation technology (OT) as a result of low-cost network expansion. The connection of OT to the internet for firmware updates, third-party support, or the intervention of vendors has exposed the industry to attacks. The inability to detect these unpredictable cyber-attacks exposes the PCN, and a successful attack can lead to devastating effects. This paper reviews the different forms of cyber-attacks in PCN of oil and gas installations while proposing the use of machine learning algorithms to monitor data exchanges between the sensors, controllers, processes, and the final control elements on the network to detect anomalies in such data exchanges. Python 3.0 Libraries, Deep-Learning Toolkit, MATLAB, and Allen Bradley RSLogic 5000 PLC Emulator software were used in simulating the process control. The outcomes of the experiments show the reliability and functionality of the different machine learning algorithms in detecting these anomalies with significant precise attack detections identified using tree algorithms (bagged or coarse) for man-in-the-middle (MitM) attacks while taking note of accuracy-computation complexity trade-offs.

Keywords: amorphous cyber-attacks; process control network; anomaly detection; machine learning; man-in-the-middle attacks; SCADA

1. Introduction

The oil and gas industry is deemed critical infrastructure due to the fact that it is a major contributor to the world's energy needs, and disruption to its operation could lead to a major impact on the consumers and can lead to devastating effects ranging from catastrophic process safety incidents which may lead to loss of lives, destruction of assets and destruction of the environment, to economic issues to host nations. The choice of standard information technology (IT) open systems, their associated communication protocols, and their preference over proprietary dedicated operational technology (OT) systems has exposed PCN to insecure communications which have given room to cyber-attacks [1]. The May 2021 Darkside Ransomware attack on the Colonial Pipeline in the USA disrupted and stopped the transportation of gasoline and jet fuel when the computerized equipment managing the pipeline was attacked. After gaining access to the company network of the



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). Colonial Pipeline, Darkside Ransomware was deployed against the company's IT network by intruders [2].

In the last decade, there have been highly sophisticated threats on critical infrastructures with devastating impacts, and not much attention has been given to the oil and gas industry's vulnerability to attacks. For the continual safe operation of an oil and gas facility, there is a need to ensure that all the network components of a process control system are protected from intruders or attackers through effective monitoring and surveillance which may help in the early detection of attacks and proper mitigation of such attacks [3–5]. The process control network (PCN) is the interconnection of real-time network devices used to monitor and control industrial processes. It ensures effective communication between the sensors, controllers, processes, and the final control elements [6]. The process variables in the PCN serve as inputs to the controllers which make real-time decisions on the final control elements to ensure a continuous and safe operation of the plant. A real-time adjustment or modification of the input variables results in the controller affecting the change in the operating conditions of the logic solvers which eventually results in altered outputs to the final control elements. There is a need to ensure secure communication between the field sensors, the controllers, and the final control elements [6].

As with all other sectors of the economy, continuous digital growth has impacted the oil and gas industry. Industrial control systems (ICS) are used to operate in isolation, without bridging over information technology (IT) infrastructures. Industry 4.0 enabled the integration of multiple industrial technologies in ICT, and engineers are now able to monitor operations remotely as well as maintain supervisory control and data acquisition (SCADA) systems in real-time. This digital revolution has exposed once air-gapped OT infrastructures to a myriad of new attack surfaces and vectors [7–9]. With the advancement in the Industrial Internet of Things (IIoT), early identification and prevention of attacks that can lead to PCN disasters can be achieved by continuous monitoring using algorithm-based smart monitoring systems [10–12].

ICS operational technology networks can be penetrated by malicious cyber-attackers. Even though there are intrusion detection systems (IDS), firewalls, demilitarized zones, and data diodes that help in isolating ICS operational technology networks, these security measures cannot be assumed sufficient to stop all malicious penetrations of the air-gapped OT networks. Hackers can access the network through compromised software updates, insider attacks, infected thumb drives, and spear phishing attacks to penetrate heavily isolated and air-gapped OT networks. The Stuxnet malware is a famous example of a worm that penetrated an air-gapped network by exploiting a USB thumb drive autorun vulnerability [13].

Several supervised machine learning algorithms have shown good results in the detection of signature-based attacks which normally are detected by intrusion detection systems (IDS) but behavior-based attacks which can be termed anomalies or outliers have been difficult to detect or predict based on the dynamic attack strategies deployed by the attackers [14–17]. The choice of the machine learning algorithm to use is influenced by some key factors which include accuracy, computational capability, prediction speed, false alarm rates, and their application to real-time systems [8,18]. There is a need to identify and mitigate false data signals which may be introduced in the form of man-in-themiddle (MitM) attacks [19]. False data injection attacks (FDIA) which are deceptive can modify measured values thereby introducing errors which will result to system failures [20]. Disgruntled employees pose a huge threat to the OT as they can become insider threats with good knowledge of the production facility. Intentional malicious insider attacks usually have a huge impact with a high percentage of success [21]. The oil and gas industry in Nigeria has been faced with myriad of challenges ranging from pipeline vandalism, theft, illegal bunkering, and now intrusion attacks [22,23]. This work is focused on the detection and prevention of amorphous cyber-attacks on the networks of oil and gas facilities using machine learning and real-time SCADA dataset.

In this work, an ambitious attempt was made to reinforce the discussion on the detection and mitigation of MitM attacks using real-time datasets. The aim is to evaluate the performance of various machine learning candidates and propose a range of highly performing options while noting some trade-offs. This will help in developing a reliable security system capable of detecting amorphous network intrusions or attacks on a PCN using different machine-learning algorithms. To achieve this objective, the following measurable steps were taken:

- 1. We inject values to the collated real-time dataset at a specific date and time to make a distinction between normal operation and anomalous conditions which may represent plant shutdown, equipment failure, process upset conditions, or cyber-attacks.
- 2. We apply different machine learning algorithms on the dataset to determine the most effective algorithm in identifying anomalies.
- 3. We perform a comparative study of the results from the different machine learning algorithms, to determine their application to anomaly detection,
- 4. We perform a comparative review of the actualized results with results from other researchers to validate the achieved results.
- In addition to the real-time dataset, we demonstrated the superior performance of the bagged tree and coarse tree algorithms using three public datasets namely: WUSTL-2018, ORNL PowerGrid, and TON_IOT

The paper is organized as follows: Section 1 is the introduction, Section 2 is the review of related works, Section 3 is the comparison of different machine learning algorithms, Section 4 is the results and discussion, and Section 5 is the conclusion and recommendation for future work. Acronyms used in this article are listed in the abbreviations section.

2. Related Works

The integration of standard open network technology has continuously exposed process control networks to malicious cyber-attacks. The need arises to ensure secured communication between the process sensors, the controllers, and the final control elements [6,24]. The connection of the PCN to the internet has also contributed to the growth of cyber-attack incidents with dangerous consequences [25]. The deployment of off-the-shelf IT equipment with its inherent vulnerabilities and associated failures has also contributed to the exposure of the PCN to cyberattacks [26]. Unstructured and unpredictable attacks are termed outliers to signature-based detections. These nonconforming patterns are termed anomalies, and detection of their kind of activities could be performed using unsupervised machine learning algorithms [27].

Ramotsoela et al. [14] noted that signature-based IDS are disadvantageous as they are unable to detect unknown attacks [14]. The constant dynamic modes of attacks used by the attackers are the major challenge of the work done by the authors in [28]; they used machine learning classifiers as an effective IDS where data were pre-processed to remove unrelated attributes from the dataset [28]. However, the public dataset used lacked sufficient details to detect recent attack types including zero-day attacks, advanced persistent threats (APTs), and their derivatives. Similarly, using the NSL-KDD dataset, the authors in [16] proposed unsupervised machine learning techniques based on a clustering approach to minimize false positives as a solution to unknown attacks including zero-day attacks [16]. Several IDS solutions exist but they cannot detect these unpatterned attacks which may be in the form of DoS, DDoS, MitM, or even zero-day attacks [29]. In [30], the authors reviewed different machine learning capabilities and concluded that the effectiveness and efficiency of a machine learning algorithm-based solution depend on the features and characteristics of the data as well as the performance of the algorithm [30].

Rosa et al. [17], in their work on intrusion detection using anomaly detection, observed that integration of different complex solutions for monitoring of networks will require prolonged network downtime, which will have limited application to a PCN. In their quantitative comparison of 17 unsupervised anomaly detection algorithms [15,27,31] adopted unsupervised anomaly detection algorithms because they are known to be the most suitable

way to deal with zero-day attacks and concluded that minimizing the misclassification of unsupervised anomaly detection algorithms is highly desirable and is a key challenge.

Melnick [19] explained the different forms of MitM which include session hijacking, IP spoofing, and replay attack in which any of the attack forms will lead to the attacker taking over the communication between the sensors and the controllers with the intention of disrupting the process control [32]. In [33], the authors explained that fairness, data trustworthiness, reliability, and availability are necessary for the actualization of cyberphysical systems, for example, smart cities with robust system architecture for secured high bandwidth systems and low-latency diffusion [33], whereas supervised machine learning is taught by example and uses labeled data to detect known attacks [34,35], unsupervised machine learning can analyze huge volumes of data to identify hidden patterns, clusters, and outliers, thereby can be very effective in detecting anomalies in datasets which include process upsets, shutdowns or faulty equipment as well as attacks [15,27,31,36,37]. Deep learning algorithms have shown great results in supervised and unsupervised machine learning applications using very large datasets, timely learning ability, produced great accuracy, and increased prediction speed with negligible false alarm rates [38-40]. Bierbrauer et al. [40] leveraged the NSL-KDD dataset to show the application of decision tree models in detecting APT attacks with high detection accuracy.

Al-Abassi et al. [39] used an ensemble deep learning-based cyber-attack detection method specifically designed for industrial control systems; the outcome of their work yielded good results, but they recommended the use of real-time datasets with properly defined attack types. In [41], the authors use a new approach to determine DDoS attack patterns on SCADA systems using machine learning applied three machine learning techniques using the KDDCup'99 dataset, but recommend using a real-time SCADA dataset for improved results. The characteristics, features, and operations of Stuxnet and APTs were reviewed by [42], in addition to highlighting their recent trends, attack features, and prediction of future attacks. Maynard and McLaughlin [43] investigated packet pilfering, injection attacks through HTTP, and command injection attacks. They were focused on DDoS flood attacks without the capability of modifying packets sent by other hosts as in the case of MitM attacks. Wilson et al. [44] in their work, Deep Learning-Aided Cyber-Attack Detection in Power Transmission Systems, noted the need to consider multiple sources of uncertainty and variations from subsystems renewable energy, smart grids, and so on. Furthermore, Husák et al. [45] in their Survey of Attack Projection, Prediction, and Forecasting in Cyber Security, emphasized the need for attack forecasting to minimize the impact on systems.

Researchers had used different machine learning approaches with datasets such as NSL-KDD and KDD CUP'99 to address the issue of cyber-attacks in the past. These datasets have existed for a long time and may not be a full representation of modern-day dynamic attack modes. Hence, the products of such research may not be relied upon for the detection of recent amorphous attacks. Consequently, recent works have either emphasized the use of facility-specific datasets, as argued in this paper, or the use of recent and updated datasets such as the WUSTL-2018 [35], ORNL PowerGrid [46], and the TON_IOT datasets [47]. Table 1 summarizes the recent related works and research gaps that motivated this work.

Table 1. Related Studies and identified research gaps.

| Reference | Major Findings | Limitations |
|----------------|--|---|
| Pu et al. [16] | Unsupervised clustering-based anomaly detection method to minimize false positives | i. Identical and repeated NSL-KDD datasets which affect the learning ability of the algorithm and the final output ii. possibility of generating lots of false positives which could deceive real network traffics |

| Reference | Major Findings | Limitations | |
|-----------------------|--|---|--|
| Rosa et al. [17] | Integration of different techniques and algorithms for networking monitoring | i. Integration of the complex solution will require prolonged network downtime. | |
| Zoppi et al. [27] | Quantitative comparison of 17 Unsupervised anomaly detection algorithms | i. High rate of misclassification of unknown attacks ii. High computational complexity, | |
| Abrar et al. [28] | Machine learning approach using different algorithms to solve intrusion detection problems (supervised learning) | i. The model could not detect zero-day attacks.ii. Not enough details in the public dataset,iii. Computational complex programs | |
| Joloudari et al. [38] | Deep learning and decision tree algorithms for advanced persistent threat attack detection | i. Could not extract important features from the NSL-KDD dataset.ii. The dataset did not reflect the real scenario of the target idea. | |
| Al-Abassi et al. [39] | Generalized ensemble deep learning for cyber-attack detection in industrial control system | i. Could not distinguish between system downtime and actual real-time attacks. | |

Table 1. Cont.

3. System Model, Threat Modeling Framework and Simulation Setup

3.1. Intrusion Detection Using Machine Learning Models

This study reveals the different forms of unpatterned attacks on the PCN with their resulting effects on the people, assets, and the environment as depicted in Figure 1. The compromise of the intercommunication between the sensors, controllers, and the final control elements could lead to devastating outcomes which may range from fatalities to environmental impact. This study reviewed the application of different machine learning algorithms in the modeling of these attacks using the 68,722 real-time SCADA datasets from the oil and gas industry. The performances of the different machine learning algorithms were assessed, which include isolation forest, k-nearest neighbor (kNN), Python Outlier detection (PyOD) which incorporates interquartile range (IQR), kNN, local outlier factor (LOF), long short-term memory, support vector machines (SVM) and decision tree algorithms. The 68,722 real-life SCADA data were extracted from an oil and gas facility.



Figure 1. Interconnection of the PCN components under attack.

To simulate the impact of amorphous cyber-attacks on the oil and gas industry, a three-phase separator was selected as a case study (see Figure 2). Usually, the natural crude oil flowing from the wellbore which contains entrapped gas and water is fed into a vessel called a three-phase separator. This gravity vessel separates the crude into oil, water, and gas based on their densities [48–51]. In this study, a three-phase separator was used as a case study for ease of computation and simulation to showcase the effect of false data injection in SCADA.





Figure 2 shows a three-phase separator that receives crude oil from the well bore through the shutdown valve and separates the received crude oil into gas, oil, and water. The three-phase separator has three outlets: gas outlet, crude oil outlet, and water outlet. The process variables measured from the vessel include supply pressure, discharge pressure, pressure in the vessel, level of oil with water, level of oil, the temperature of the supplied fluid, vessel temperature, and temperature of the individual discharge lines, whereas the flow was measured on the respective outlet lines. To prevent process upset and its escalation, there is a need for the continuous monitoring of the multivariable inputs with consideration to their interactions in the vessel during the retention time. The 68,722 dataset used in this study's simulation are the three-phase separator vessel pressure data. The outcomes of the simulations using the different machine learning algorithms on the same



dataset are documented in the results session. A detailed overview of the system model of this research is shown in Figure 3.

The entire architecture and process flow of the integrated PCN and IDS framework

Figure 3. System Model showing the Experimentation and Selection of the Optimal Machine Learning Algorithm.

3.2. Threat Modeling Description

Amorphous forms of threats exist for PCN ranging from external threats to internal threats as shown in Figure 4. External threats through the internet may exploit the login details of authorized personnel which include the remote employee or the vendor technical support personnel who may be connecting through the internet to the business network and then to the PCN. Adequate controls may have been applied on the firewalls to prevent access of unauthorized persons but there is a limitation of exploited accounts. All other external threats such as internet threats which may come as a result of the interface between the PCN and the business network can be detected and prevented using the developed system. Insider threats are internal users within the organization, such as employees, former employees, business associates, and contractors who have malicious intents, with correct authentication to the network and knowledge of the company information. Insider attacks have been identified as one of the most dangerous cyber threats for critical infrastructures (CIs), as the attacker continues sending real and legitimate control commands to other network devices, it can lead to catastrophic damage to CIs. Insider attacks usually have a huge impact and greater success rate because it is difficult to predict when they want to attack and how they want to attack thereby making it unpreventable [21,52–54]



Figure 4. PCN Levels showing the vulnerability point at each level. This was leveraged in the threat modeling.

Other forms of threats are denial-of-service (DoS) attacks, which floods the systems, servers, or networks with unsolicited traffic to exhaust and interrupt network communication resources and bandwidth [20]; distributed-denial-of-service (DDoS) attacks, where the attackers use multiple compromised devices to launch DoS attack and can bombard a central server with simultaneous data requests thereby disrupting the services; manin-the-middle (MitM) attacks, where the attackers deliberately insert themselves into a two-party communication interrupting the traffic flow, with the intention of data theft and false data injection attacks [20,55]; man-on-the-side (MotS) attacks allow an adversary to read and inject packets, but not modify packets sent by other hosts as in the case of MitM attacks [43]; and zero-day exploit attacks, which occur after a network vulnerability has been announced but before a patch or solution is implemented. Advanced persistent threats (APTs) are highly sophisticated threats that focus on the critical industrial sector. APTs have the capability to remain undetected for an extended period after they gain unauthorized access to a computer network, and usually do not need the internet for spreading; a typical example is 2010 Stuxnet [42].

From Figure 4, both the external threats and the insider threats are identified.

Level 0—Production process equipment, sensors and actuators;

Level 1—Controllers and real-time control of the production process;

Level 2—Human machine interface (HMI), engineering work stations and servers;

Level 3—Data historians, advanced control;

Level 3.5—Demilitarized zone (DMZ), interface between PCN and business network; Level 4—Business or enterprise network.

Levels 0 to 3.5 are termed the process control network which may consist of different technologies, topologies, protocols, and communication mediums. The communication medium for levels 0 to 2 could be standard or proprietary depending on the integration systems and vendor equipment used. Level 3 and 3.5 utilizes standard open systems Ethernet technology whereas Level 4 utilizes open systems Ethernet LAN technology. The newly introduced security server which houses the models for cyber-attack detection and with the capability of monitoring the real-time data exchange between the input/output devices and the controllers is integrated at the layer 2 of the PCN alongside the engineering workstations with direct access to the data exchange between the controllers and the field devices.

3.3. Simulation and Experimental Setup

The 68,722 pressure datasets collated from a three-phase separator were applied such that 60% was used for model training, 25% for model testing, and 15% for model validation in other to achieve optimal performance and avoid overfitting of the models. Python 3.0 libraries, deep learning toolkit, and MATLAB were used for the simulations on a CPU with the optimal configuration of Intel(R) Core (TM) i7 CPU @ 3.00 GHz, 16 GB RAM, and GPU Tesla K80. Other hyperparameters such as learning rates, batch size, number of epochs, time steps, and contamination parameters were used during the simulations to improve the model results and optimize the learning abilities of the different algorithms as seen in Table 2. To validate the tree algorithm performance, additional simulations were performed using three public datasets - WUSTL-2018 [35], ORNL [46], and TON_IOT [47]. This is critical to reinforce the performance results.

| Algorithm | Accuracy (%) | Training Time (ms) | MCE | Prediction Speed (obs/s) |
|-------------------------------|--------------|--------------------|--------|--------------------------|
| Decision Trees | | | | |
| Fine Tree (FT) | 100 | 1.1708 | 0 | 1,200,000 |
| Medium Tree (MT) | 100 | 1.0781 | 0 | 1,300,000 |
| Coarse Tree (CT) | 100 | 0.45488 | 0 | 1,000,000 |
| Optimizable Tree | 100 | 21.323 | 0 | 1,300,000 |
| Discriminant Analysis | | | | |
| Linear | | | | |
| Discriminant | 100 | 1.843 | 24 | 1,100,000 |
| (LDR) | | | | |
| Quadratic | | | | |
| Discriminant | 99.2 | 1.1597 | 518 | 1,600,000 |
| (QDR) | | | | |
| Optimizable Dis- | 100 | 25 029 | 24 | 1 600 000 |
| criminant | 100 | 20.027 | 21 | 1,000,000 |
| Logistic Regression (LR) | 100 | 3.205 | N/A | 1,100,000 |
| Naive Bayes | | | | |
| Gaussian Naive | 99.2 | 1 4947 | 518 | 1 400 000 |
| Bayes (GNB) |)). <u>_</u> | 1.1/1/ | 510 | 1,400,000 |
| Kernel Naive Bayes | 100 | 65 633 | 8 | 4500 |
| (KNB) | 100 | 00.000 | 0 | 4000 |
| Optimizable NB | 100 | 918.96 | 8 | 3800 |
| Support Vector Machines (SVM) | | | | |
| Linear SVM | 100 | 7.3065 | 25 | 780,000 |
| Quadratic SVM | 100 | 383.79 | 17 | 1,500,000 |
| Cubic SVM | 80.2 | 1657.3 | 13,588 | 930,000 |
| Fine Gaussian SVM | 100 | 7.433 | 5 | 610,000 |
| Medium Gaussian | 100 | E 21 E E | 1 | 7(0,000 |
| SVM | 100 | 5.5155 | 1 | 760,000 |
| Coarse Gaussian | 100 | E 14E2 | 20 | 1 100 000 |
| SVM | 100 | 5.1452 | 20 | 1,100,000 |
| Optimized SVM | 100 | 7490.9 | 25 | 1,100,000 |
| Nearest Neighbors | | | | |
| Fine KNN | 100 | 3.6447 | 0 | 820,000 |
| Medium KNN | 100 | 2.0989 | 5 | 460,000 |
| Coarse KNN | 99.9 | 3.5228 | 35 | 130,000 |
| Cosine KNN | 99.9 | 17.422 | 35 | 17,000 |
| Cubic KNN | 100 | 2.3157 | 5 | 380,000 |
| Weighted KNN | 100 | 2.1524 | 0 | 450,000 |
| Ensemble Learning (EL) | | | | |
| Boosted Trees | 99.9 | 5.0025 | 35 | 1,200,000 |
| Bagged Tree | 100 | 8.5874 | 0 | 320.000 |
| Subspace | 100 | | | |
| Discriminant | 100 | 4.5421 | 24 | 260,000 |
| Subspace KNN | 100 | 12.777 | 0 | 93.000 |
| RUS-Boosted Tree | 100 | 2.4396 | 20 | 960.000 |
| Optimized | | | | |
| Ensemble | 100 | 232.87 | 0 | 530,000 |

Table 2. Behavior of SCADA pressure dataset using different machine learning algorithms.

4. Result Discussion and Performance Evaluation

The extracted real-time 68,722 pressure values which is an essential process variable from the SCADA system were plotted against the date and time. Pressure is a critical process variable in this process as over-pressurization could lead to explosion and underpressurization could lead to the implosion of the process vessel, either with catastrophic results which will impact adversely the people, assets, and the environment. The features of the extracted real-time data plotted in Figure 5a show that the data do not contain extremely high or extremely low values of pressure for the period under review. For the purpose of simulating the man-in-the-middle (MitM) attack, extreme values of pressure were injected into the dataset on specific dates and times. Figure 5b shows the plot of SCADA pressure against the date and time with the anomalies injected.



(a) Plot of Pressure (value) against Date and Time with 68,722 raw data samples without anomaly (yaxis is the pressure while the x-axis is the Date and Time)



(b) Plot of Pressure (value) against Date and Time, 68,722 data samples with anomalies injected (y-axis is the pressure while the x-axis is the Date and Time)

Figure 5. Visualization of the extracted pressure values from the SCADA with and without anomalies.

In Figure 6a, with the contamination parameter set to 0.1, the isolation forest algorithm showed high sensitivity in detecting changes in the pressure values for the period under review including the extreme high-pressure values, and detected all as anomalies. This can be termed high False Alarm Rates (FAR). With the contamination parameter set to 0.01, the Isolation Forest was able to detect as anomalies the extreme low-pressure values only with reduced FAR, but it was unable to identify the extremely high anomalies in the dataset and this makes this algorithm for real-time detecting MitM attacks as shown in Figure 6b.

In Figure 7a, with step set to 34361, batch size of 32 and 20 epochs, the long short-term memory (LSTM) algorithm detected some of the extreme pressure values for the period under review. Changing the batch size to 128 as in Figure 7b, the algorithm detected all the extreme high-pressure values as anomalies though with FAR. The algorithm was unable to identify the extremely low anomalies in the dataset, which makes it unreliable for real-time detection of MitM attacks.

Figure 8a–c show the plot of Python Outlier Detection (PyOD) incorporating interquartile range (IQR), k-nearest neighbor (kNN), and local outlier factor (LOF). The results of this algorithm show high sensitivity in detecting pressure value changes by all three algorithms. Although the IQR could detect extreme high-pressure and low-pressure with high FAR, kNN, and LOF failed to detect extreme high-pressure values correctly. KNN and LOF accuracy of about 70% and a high FAR makes them unsuitable for detecting and mitigating MitM attacks.

We applied the same 68,722 real-time SCADA pressure dataset to several other machine learning algorithms and compared their performance metrics, which are accuracy, Receiver operator characteristics (ROC), confusion matrix, training time, misclassification error (MCE), and prediction speed; the outcome is shown in Table 2. Based on these combined machine learning metrics as shown in Table 2, it was concluded that the coarse tree algorithm has significant performance and can detect MitM attacks effectively with negligible FAR. 1.0



(a) Plot of Isolation Forest Algorithm anomaly detection with 68,722 dataset, contamination parameter set to 0.1 (*y*-axis is the pressure while the x-axis is the Date and Time)



(b) Plot of Isolation Forest Algorithm anomaly detection with 68,722 dataset, contamination parameter set to 0.01 (*y-axis is the pressure while the x-axis is the Date and Time*)





(a) Plot of LSTM Algorithm anomaly detection with a dataset of 68,722, time step of 34361, batch size of 32 and 20 epochs (y-axis is the pressure while the x-axis is the Date and Time)



(b) Plot of LSTM Algorithm anomaly detection with a dataset of 68,722, time step of 34361, batch size of 128 and 20 epochs (y-axis is the pressure while the x-axis is the Date and Time)





(a) Plot of Inter Quartile Range (IQR) Algorithm anomaly detection with a dataset of 68,722 (y-axis is the pressure while the x-axis is the Date and Time)



(b) Plot of k Nearest Neighbor (kNN) Algorithm anomaly detection with a dataset of 68,722 (y-axis is the pressure while the x-axis is the Date and Time)



(c) Plot of Local Outlier Factor (LOF) Algorithm anomaly detection with a dataset of 68,722 (y-axis is the pressure while the x-axis is the Date and Time)

Figure 8. Plot of local outlier factor, KNN performance, and interquartile range result.

In addition, a thorough comparison was made between the results achieved with the real-time dataset and three public datasets, namely, the WUSTL-2018 [35], ORNL Power Grid [46], and TON_IoT datasets [47]. It is important to state that the FAR recorded with the SCADA was zero as compared to other datasets used by other researchers. The result is shown in Table 3, confirming the superior performance of tree algorithms such as the coarse tree and ensemble tree such as the bagged tree. In addition, although the bagged tree was consistent in most of the datasets in terms of high accuracy, it came with the challenge of high training time justifying the use of the coarse tree where an accuracy-time trade-off is needed.

Datasets /Algorithm Accuracy (%) Training Time (ms) FAR Prediction Speed (obs/s) **SCADA Pressure Dataset** 0 Coarse Tree 100 0.4549 1,000,000 Cubic SVM 80.2 1657.3 13,588 930,000 WUSTL-SCADA-2018 Dataset [35] 100 Medium Tree 5.6605 412 4,100,000 Subspace 93.1 101.64 72,009 110,000 Discriminant **ORNL POWER GRID Dataset** [46] Bagged Tree 95.1 4.8021 241 2500 Quadratic 52.4 2339 120,000 1.6364 Discriminant TON_IoT DATASET [47] 100 9 61,000 **Bagged** Tree 1789.5 Coarse Tree 81,043 1,000,000 82.4 94.643

Table 3. Best and worst-performing machine learning algorithms on various public datasets.

Figure 9a–c show the plot of the Confusion matrix of the tree algorithm with the best performance using the 68,722 real-time SCADA pressure dataset, which shows zero false positives as compared with other WUSTL and ORNL datasets used by other researchers which produced 141 and 170 false positives, respectively.



Figure 9. Plot of confusion matrix of the tree algorithms using the facility dataset and public datasets.

Figure 10a–c shows the plot of the receiver operator characteristics (ROC) curve of the best-performing tree algorithm using the 68,722 real-time SCADA pressure dataset, which shows coarse tree produced the best result with zero false positives and better area under the curve (AUC). In contrast, WUSTL and ORNL showed in the medium tree and bagged tree, respectively, with lesser AUC. Besides the SCADA pressure dataset, the ensemble bagged tree is generally desirable across public datasets when accuracy is considered over another trade-off such as training time.



Figure 10. Plot of receiver operator characteristics (ROC) curves.

The TON_IoT dataset [47] was used for result validation. Figures 11 and 12 reveal the true positive rate (TPR) and false discovery rate (FDR) of the bagged tree and coarse tree, respectively. Although the coarse tree performed best in our field data, bagged tree remains the best ensemble learning method capable of making up for the weaknesses and leveraging the strengths of tree algorithms, as it detected the MiTM attacks.



Figure 11. Bagged trees graph showing the (**a**) probability of the positive classification of all attacks (TPR/sensitivity) and (**b**) the proportion of all the identified attacks that may not be attacked (false discovery rates (FDR)) on the TON_IOT datasets.



Figure 12. Coarse trees graph illustrating the (**a**) probability of the positive classification of all attacks (TPR/sensitivity) and (**b**) the proportion of all the identified attacks that may not be attacked (false discovery rates (FDR)) on the TON_IOT datasets.

The TPR and FDR performance of the coarse tree and ensemble tree on other datasets (SCADA pressure, WUSTL-2018, and ORNL Power Grid) are shown in Figures 13 and 14. The results are consistent with the confusion matrix and ROC results.



Figure 13. Graph illustrating the probability of the positive attack classification (TPR/sensitivity) across all evaluated datasets ((a) SCADA Pressure, (b) WUSTL-2018, (c) ORNL PowerGrid (d) TON_IoT).



Figure 14. Graph demonstrating the proportion of all the identified attacks that may not be attacked (false discovery rates (FDR)) across all evaluated datasets (**a**) SCADA Pressure, (**b**) WUSTL-2018, (**c**) ORNL PowerGrid (**d**) TON_IOT.

5. Conclusions

The outcome of this study is the evaluation of different machine learning algorithms on the 68,722 SCADA real-time datasets using the following combined machine learning performance metrics: high accuracy, earliest training time, fastest prediction speed, negligible MCE, and less computation power requirement. Based on these combined machine learning performance metrics using the 68,722 datasets, it was concluded that the coarse tree algorithm showed the best performance, and is regarded as the most suitable for the detection of MitM attacks in a process control network of an oil and gas installation. This study can be improved upon by evaluating more machine learning algorithms as well as the use of more real-time SCADA datasets which improve the detection of other forms of cyber-attacks. More real-time SCADA data samples are required in order to develop very accurate and reliable anomaly detection models. Because the tree algorithms performed best, it is recommended to perform more hyperparameter tuning of the ensemble tree, which will aid the trade-off between accuracy and training time. The use of different datasets is a helpful approach to validation. However, such datasets should have a comparable relationship to avoid misjudgment of performance. In this work, the coarse tree had a limitation of confusing the MiTM attack with a backdoor attack, and more work will be required to handle multiclass detection and classification. In our approach, we solved this problem by employing an ensemble tree but it came with a training time burden.

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Abbreviations

The following abbreviations are used in this manuscript:

| ΔΡΤ | Advance Persistent Threats |
|---------|---|
| AUC | Area Under Curve |
| CI | Critical Infrastructure |
| DDoS | Distributed Denial-of-Service |
| DoS | Danial-of-Service |
| DMZ | Demilitarized Zone |
| FAR | False Alarm Rates |
| FDIA | False Data Injection Attacks |
| FDR | False Discovery Rates |
| FNR | False Negative Rates |
| FPR | False Positive Rates |
| HMI | Human Machine Interface |
| ICS | Industrial Control Systems |
| ICT | Information and Communication Technology |
| IDS | Intrusion detection systems |
| IIoT | Industrial Internet of Things |
| ЮТ | Internet of Things |
| IP | Internet Protocol |
| IOR | Internuer Protocol |
| IT | Information Technology |
| kNN | k-Nearest Neighbors |
| LDR | Linear Discriminant Regression |
| LOF | Local Outlier Factor |
| LSTM | Long Short-Term Memory |
| MATLAB | Matrix Laboratory |
| MCE | Misclassification error |
| MitM | Man-in-the-Middle |
| MotS | Man-on-the-Side |
| NSL-KDD | National Security Laboratory Knowledge Discovery in Databases |
| ORNL | Oak Ridge National Laboratories |
| OT | Operation Technology |
| PCN | process control network |
| PLC | Programmable Logic Controller |
| PPV | Positive Predictive Values |
| PyOD | Python Outlier detection |
| ROC | Receiver Operator Characteristics |
| SCADA | Supervisory Control and Data Acquisition |
| SVM | Support Vector Machines |
| TPR | True Positive Rates |
| USB | Universal Serial Bus |
| WUSTL | Washington University in St. Louis |
| Xss | Cross-site Scripting Attack |

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