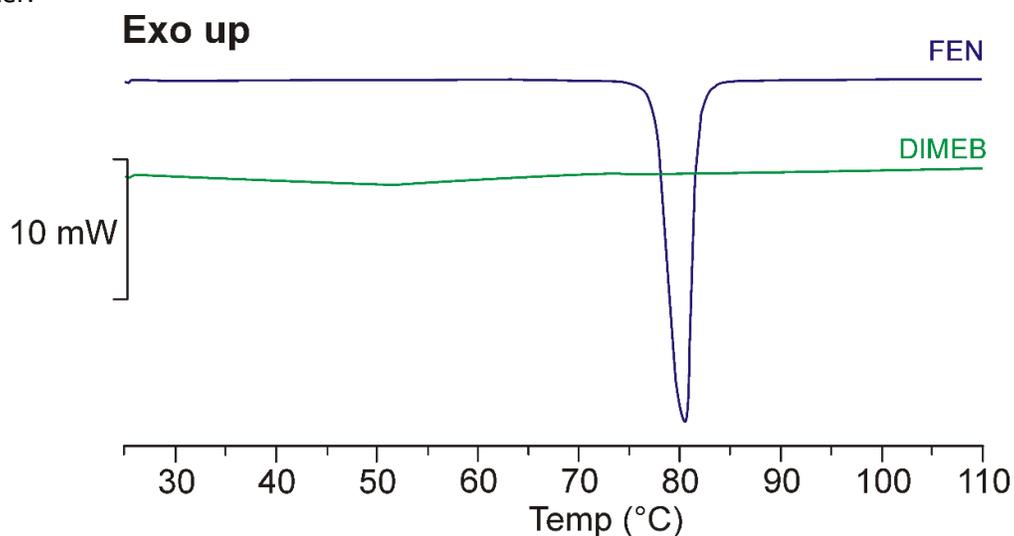
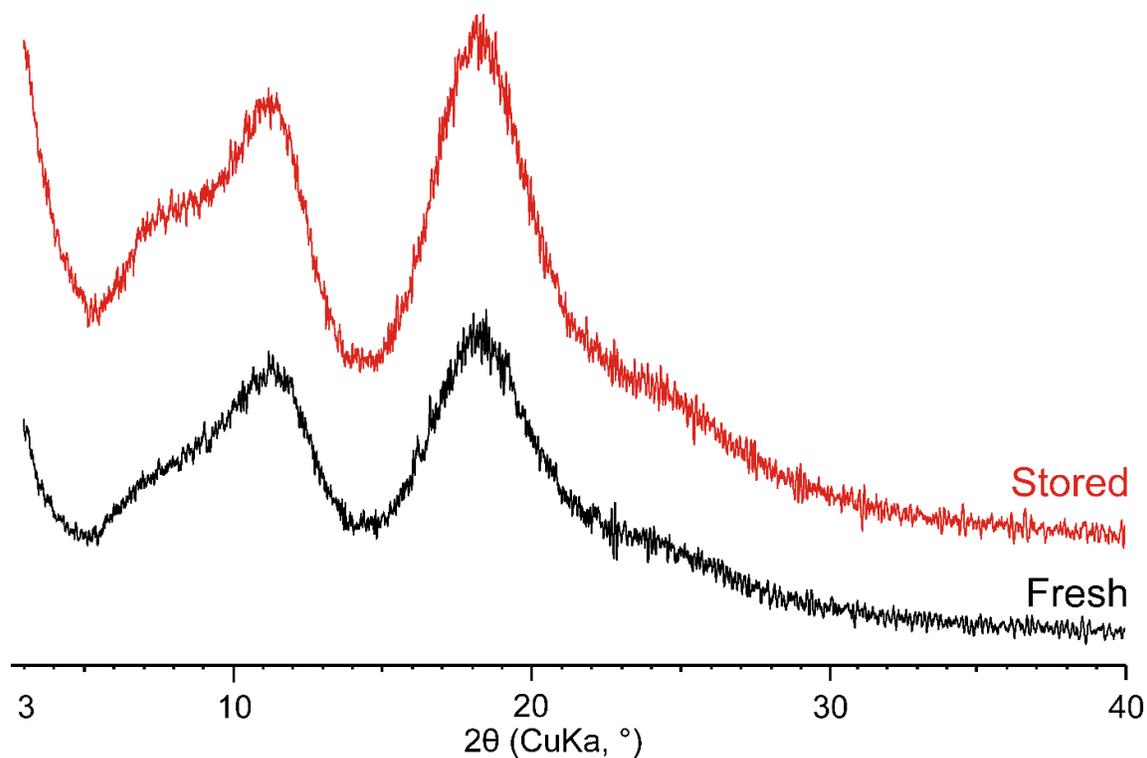


Figure S1 shows thermograms of the API and the excipient obtained by DSC measurements. FEN Form-I polymorph has a characteristic endothermic peak at *ca* 80.5 °C. An endothermic signal (between 25-85 °C) is observed for the CD, indicating the presence of water.

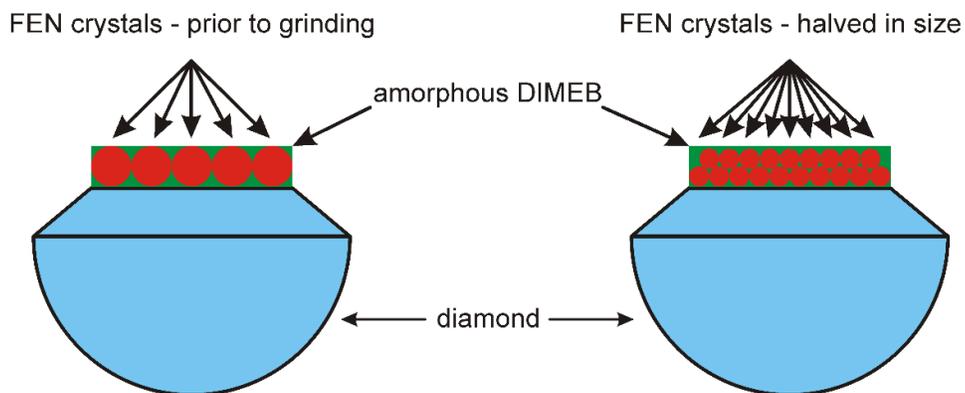


**Figure S1.** DSC thermograms of FEN and DIMEB.

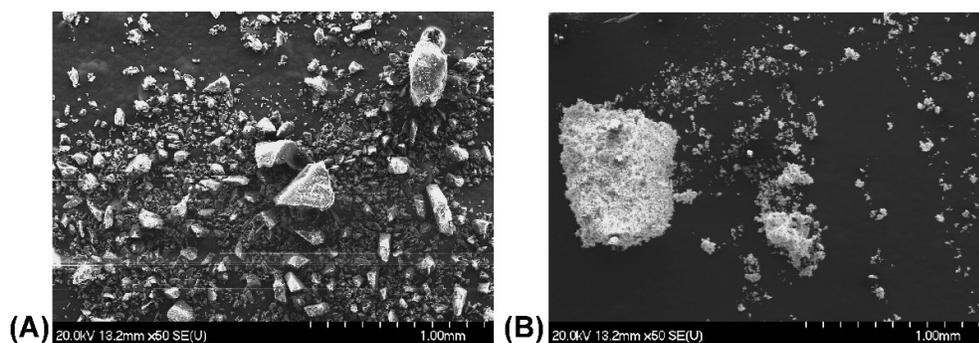
XRPD measurements were performed with the parameters several times. Figure S2 shows the diffractograms of products immediately after the products are prepared and after 2 years. The products retained their amorphous properties during this long stability test.



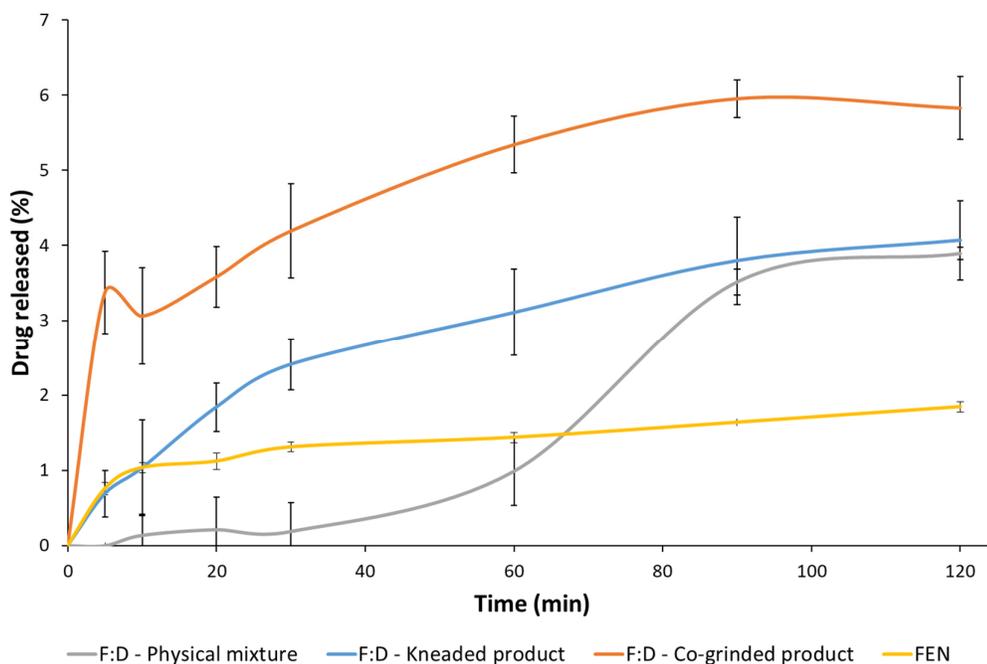
**Figure S2.** XRPD diffractograms of products after production and after 2 years of storage.



**Figure S3.** Schematic explanation of the changes in the relative intensities of FEN (red) and DIMEB (green) in the ATR spectra measured during the first 20 minutes of grinding. The same amount of material, distributed in particles smaller in size, increases the contact surface with the ATR element causing increased relative intensity in the recorded spectrum.



**Figure S4.** SEM images of FEN (A) and DIMEB (B), at magnification of 50, clearly showed the differences in crystallinity and the size of particles of the starting materials.



**Figure S5.** Diffusion curves of FEN, FEN:DIMEB (F:D) physical mixture, kneaded product, and co-ground product. Best diffusion properties were achieved by ground product.

**Table S1.** Assignment of peaks of FEN based on the literature data.

Peak position/ $\text{cm}^{-1}$	Description	Assignment* [6]	Assignment [5]	Assignment	References
1729	s	$\text{V}_{\text{C=O}} - \text{R-C=O OR}'$	$\text{V}_{\text{C=O}} - \text{R-C=O OR}'$	C=O stretching of ester group	[1] [3] [4]
1651	s	$\text{V}_{\text{C=O}} - (\text{Ar})_2 > \text{C=O}$	$\text{V}_{\text{C=O}} - \text{Ar-C=O}$	C=O stretching of carbonyl group	[1] [3] [4]
1599	s	8a -O-	aromatic ring stretching	8a and 8b mode of 1,4-O and C=O subst. ring	[1]
1588	m	8a Cl-	aromatic ring stretching	8a and 8b mode of 1,4-Cl and C=O subst. ring	[1]
1572	w	8b X-	-	in-plane ring def. mode of 1,4-O and C=O subst. ring- amorfous	[1]
1563	w	8b	-	in-plane ring def. mode of 1,4-O	[1]

		X-		and C=O subst. ring - crystalline	
1503	m	19a -O-	aromatic ring stretching + C-H bending	ring stretch.	[3]
1486	w	19a Cl-	-		
1467	w	$\delta_{as}^+ CH_3$	$>C(CH_3)_2$ asym. out of phase bending		
1451	w				
1439	vw				
1419	m	19b -O-	aromatic ring stretching + C-H bending	in-plane ring def. mode of 1,4-O and C=O subst. ring	[1]
1398	w	19b Cl-	-	-CH <sub>3</sub> in-phase bending	[5]
1385	m	$\delta_s CH_3$	-	-CH <sub>3</sub> in-phase bending	[5]
1377	w	$\delta_s CH_3$	$>C(CH_3)_2$ symmetric in phase bendings		
1368	w	$\delta_s CH_3$			
1345	vw	$\delta_s CH_3$			
1302	s	14 Cl-			
1287	s	3 Cl-		aryl-ether	[3]
1276	m	3 -O-	Ar-O-C stretching	asym. C-C-O stretch. - ester group	[1]
1249	s	-		asym. C-C-O stretch. - ring-O- /asym. C-C(=O)-C stretch.   ring in-plane C-H def.	[1]   [3]
1205	vw	-			
1183	s	9a -O-	-	in-plane C-H bending of O=C-ring-O-	[1]
1174	s	-	-	ring in-plane C-H def.	[3]
1159	s	-	-CH <sub>3</sub> in plane rocking		
1145	s	-		C-O-ring stretch.	[1] [3]
1117	m	18b -O-		ring in-plane C-H def.	[3]
1101	s	18b Cl-	in plane	(CH <sub>3</sub> ) <sub>2</sub> -HC-O- stretch.	[1]
1088	s	1 Cl-	aromatic ring deformations	Cl-ring stretch.	[1] [4]
1013	m	18a Cl-		ring in-plane C-H def.	[3]
975	m	$\nu_{C-C}$	-	ring in-plane C-H def.	[3]
925	s	-	-CH <sub>3</sub> in plane		
899	vw	-	rocking		

860	m	17b X-		ring out of plane C-H def.	[3]
844	m	17b X-	out of plane aromatic ring deformations	ring out of plane C-H def.	[3]
824	w	1† O-			
819	w	1† O-		O-CH<(CH3)2	[2]
765	s	6a Cl-	-		
740	w	-			
718	vw	4 Cl-	out of plane aromatic ring deformations		
683	w	4† -O-		ring out of plane C-H def.	[3]
656	m	4† -O-			
637	vw	-	-		
626	vw	-	-		

\* Based on the assignment of *p*-methoxy acetopenone and *p*-chloroacetophenon, using Wilson's notation for aromatic ring vibrations. The para substituent Cl- or -O- was given, when it was possible, and X- when it was uncertain.

† Either was possible to assign.

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