

Article

Production of Human IFN γ Protein in *Nicotiana benthamiana* Plant through an Enhanced Expression System Based on *Bamboo mosaic Virus*

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Abstract: Plant-based systems are safe alternatives to the current platforms for the production of biologically active therapeutic proteins. However, plant-based expression systems face certain major challenges, including the relatively low productivity and the generation of target proteins in biologically active forms. The use of plant virus-based expression systems has been shown to enhance yields, but further improvement is still required to lower the production cost. In this study, various strategies were employed to increase the yields of an important therapeutic protein, human interferon gamma (IFN γ), in *Nicotiana benthamiana* through modifications of expression vectors based on potexviruses. Among these, the vector based on a coat protein (CP)-deficient *Bamboo mosaic virus* (BaMV), pKB Δ C_{His}, was shown to exhibit the highest expression level for the unmodified IFN γ . Truncation of the N-terminal signal peptide of IFN (designated mIFN γ) resulted in a nearly seven-fold increase in yield. Co-expression of a silencing suppressor protein by replacing the coding sequence of BaMV movement protein with that of P19 led to a 40% increase in mIFN γ accumulation. The fusion of endoplasmic reticulum (ER) retention signal with mIFN γ significantly enhanced the accumulation ratio of biologically active dimeric mIFN γ to 87% relative to the non-active monomeric form. The construct pKB19mIFN γ ER, employing the combination of all the above enhancement strategies, gave the highest level of protein accumulation, up to $119 \pm 0.8 \mu\text{g/g}$ fresh weight, accounting for 2.5% of total soluble protein (TSP) content. These findings advocate the application of the modified BaMV-based vector as a platform for high-level expression of therapeutic protein in *N. benthamiana*.

Keywords: potexvirus; *bamboo mosaic virus*; interferon gamma; therapeutic protein; ER retention

1. Introduction

Plant molecular farming (PMF) is a cost-effective technology that uses plants to produce valuable pharmaceutical agents, such as therapeutic proteins, antibodies, enzymes, and edible vaccines [1–3]. Currently the plant-based systems are emerging as an alternative bio-production system to microbial and animal expression systems for the advantages in many aspects [3–6]. In particular, plant-based production systems offer the potential for low risk of animal pathogen contamination, eukaryotic post-translational modification, direct oral consumption of the expressed protein, low cost of biomass production, and rapid scalability [3]. Thus, plants may be an ideal expression platform to produce biologically active and safe pharmaceuticals at lower cost [7]. However, the low yields in some plant production systems have posed a significant challenge to the application of PMF-based pharmaceuticals at an industrial scale [8–10].

One of the solutions to the low-yield problem of PMF is by using plant virus-based systems in which the production efficiency can be improved (greater yields within a shorter time frame) through the effective infection and rapid replication of the viruses [11,12]. In addition, the use of plant virus-based vectors for transient expression may circumvent the concern over genetically modified organisms (GMO) [13]. Consequently, many plant virus-based vectors have been applied in the production of valuable pharmaceutical proteins, as extensively reviewed previously (e.g., [11,13–17]).

In addition to the yield requirement, certain therapeutic proteins pose another challenge for PMF: biologically active form of the target protein (TP). An ideal production system should support the efficient production of therapeutic proteins in forms that are biologically active. For example, the biologically active form of human interferon gamma (IFN γ), which is a highly valuable therapeutic protein because of its clinical applications and involvement in the immune system [18,19], is a dimer (D) generated by anti-parallel interlocking of two monomers (Ms) of 17 kDa each [20]. Many researchers have explored heterologous expression platforms and used different methods to produce the active dimeric IFN γ , including chimerical cross-linking of the M IFN γ produced in *baculovirus*- or *E. coli*-based expression systems [21–26]. Thus, it is necessary to verify whether the desired protein expression system facilitates the production of dimeric IFN γ (D IFN γ). The proportion of D IFN γ relative to the total IFN γ yield is therefore the key determinant of the economic value of the production system.

Bamboo mosaic virus (BaMV), a member of the genus Potexvirus, has also been developed into various vector systems by our group for applications such as virus-induced gene-silencing (VIGS) [27], expression of epitopes on chimeric BaMV particles as vaccine candidates [28–31], and production of fluorescent antibody-labeling detector protein [32] in plants. However, the yields of these systems require further improvement to be economically competitive, and the ability to produce TPs in their biologically active forms, such as Ds, needs to be verified.

In this study, we aimed to improve the yields of the potexvirus-based vector system through various strategies, including the usage of different potexviruses as the backbone, truncation or fusion of various signal tags, and the co-expression of different RNA silencing suppressors. As a model system, IFN γ was selected as the TP in this study, with an additional attempt to evaluate the ability and efficiency of the BaMV-based system in producing IFN γ in the D form. The results revealed that the yield improvement and effective production of D IFN γ could be achieved by the combination of several approaches tested in this study.

2. Materials and Methods

2.1. Constructions

A previously constructed infectious clone of BaMV (GenBank accession no. AF018156.2) [27], pKB, containing the full-length cDNA of BaMV-S strain under the control of a dual constitutive 35S promoter of *Cauliflower mosaic virus* and a nopaline synthase (nos) terminator was used as the starting material for all constructs and also served as the positive control in the following analyses. The containment of the viral vectors is a critical concern in the production of recombinant proteins in plants. Since CP is required for cell-to-cell movement of potexviruses [33,34], we have constructed potexvirus-based viral vectors by replacing the CP open reading frame (ORF) with that of the TP in order to prevent the undesired spread of the viral vectors. It has been previously shown that nucleotides (nts) +1 to +15 at the 5'-terminal of BaMV-S strain CP ORF are essential for CP subgenomic RNA promoter activity (SGP) [35]. Thus, a pKB-derived vector, pKB Δ C_{His}, was generated, containing multiple cloning sites (*MluI*-*StuI*-*NotI*-*SpeI*) and 6X His tag to facilitate the purification of TP and nts +1 to 15 at the 5' terminus of BaMV CP gene, of which initiation codon was mutated. Details for the construction of pKB Δ C_{His} are described in the supporting information (Method S1). The IFN γ DNA (GenBank accession no. AY121833.1) fragment was amplified with full-length IFN γ gene as template (from Lin's Lab) using gene specific primer F-IFN γ -*MluI* plus R-*SpeI*-IFN γ (Table S1) The amplified PCR

fragment was digested with *Mlu*I and *Spe*I, and ligated into the pKB Δ C_{His} vector restricted with cognate enzymes to generate the recombinant plasmid pKBIFN γ .

Previous reports have demonstrated that potexviruses, such as PVX and FoMV, are good candidates for the development of virus-mediated overexpression vectors for rapid production of heterologous recombinant [36–39]. As an initial attempt to improve the IFN γ production efficiency, we compared the yields of BaMV-, PVX-, or FoMV-based vector systems for the transient expression of IFN γ . For this purpose, the other CP deficient potexvirus-based vectors, pKPIFN γ and pKFIFN γ , were constructed using similar strategy, with the respective CP coding region replaced by that of with IFN γ using specific enzyme digestions, *Mlu*I and *Spe*I for *Potato virus X* (PVX) (GenBank accession no. AF272736.2) and *Mlu*I and *Not*I for *Foxtail mosaic virus* (FoMV) (GenBank accession no. AY121833.1).

Human IFN γ cDNA is a single polypeptide consisting of 166 amino acids, 20 of which at the N-terminus constitute a characteristic signal peptide [40]. The mature IFN γ (mIFN γ , without native signal peptide) polypeptide composed of 146 amino acids contains the major biologically active region [41]. Our previous attempt to over-express the full-length IFN γ in *E. coli* system did not result in appreciable amount of the TP. However, after truncating the coding region of the N-terminal signal peptide, the mIFN γ could be over-expressed successfully, which was consistent with the previous studies [23,24]. To test the feasibility of this approach in BaMV-based vector system in plants, the DNA fragment was amplified with full-length IFN γ gene as template (from Lin's Lab) using gene specific primer pair F-*Mlu*I-*Nco*I-mIFN γ plus R-*Not*I-TGA-His-IFN γ (Table S1). The amplified PCR fragment was digested with *Mlu*I and *Not*I, and ligated into the pKB Δ C_{His} vector restricted with the same enzymes to generate the recombinant plasmid pKBmIFN γ , in which the native signal peptide of IFN γ was truncated to give mIFN γ .

It has been shown that IFN γ protein expression can be significantly enhanced in CHO cell-based system [42] and also in *Pichia pastoris* cell-based system [43] through optimizing the codons of IFN γ . To further increase translation efficiency by codon optimization based on *N. benthamiana* codon bias, the synthesis of IFN γ -1 or IFN γ -2 gene carrying the optimized codons (the full-length sequences of which were shown in Figure S1) was performed by Protech company (Protech, Taipei, Taiwan). The DNA fragments were amplified with IFN γ -1 or IFN γ -2 gene as templates using specific primer pairs F-*Mlu*I-ATG-IFN γ -1/C-2 plus R-*Not*I-TGA-His-IFN γ and F-*Mlu*I-*Nco*I-mIFN γ C-1 plus R-*Not*I-TGA-His-IFN γ , respectively, as listed in Table S1. The amplified PCR fragment was digested with *Mlu*I and *Not*I and ligated into the pKB Δ C_{His} vector restricted with the same enzymes to generate the recombinant plasmid pKBIFN γ -1, pKBIFN γ -2, pKBmIFN γ -1, and pKBmIFN γ -2.

Previous reports showed that the co-expression of viral silencing suppressor proteins, P19 or P38, resulted in high-level accumulation of chimeric BaMV particles expressing VP1 epitope in transgenic *N. benthamiana* plants and suspension cell cultures [31]. To insert different gene silencing suppressors, P19, P28, or P38 [44,45] into BaMV cassettes, the constructs established previously [31] were used as the templates for modifications. By replacing the coding regions of TGBp1–3 of pKBmIFN γ with those for silencing suppressors P19 (519 bp, GenBank accession no. AJ288926), P28 (762 bp, GenBank accession no. AAB70563.2), or P38 (1056 bp, GenBank accession no. HQ589261), respectively, the constructs of pKB19mIFN γ , pKB28mIFN γ , and pKB38mIFN γ were generated. The coding sequence of P19, P28, and P38 were amplified with specific primer pairs containing *Dra*III restriction enzyme site as listed in Table S1. The plasmid pKBmIFN γ was digested with *Dra*III to remove most of the TGBp1–3 region from this construct and different PCR products of P19, P28, or P38 were inserted at the same site.

It has been reported that the fusion of arabinogalactan-protein (AGP) signal of ten Ser-Pro dipeptide repeats, (SP)₁₀, or ER retention signal peptide Ser-Glu-Lys-Asp-Glu-Leu to the C-terminus of TP could stabilize its accumulation [46–48]. Thus, the strategy was tested on the BaMV-based vector system in this study. AGP signal was constructed by primer extension of two mutually complementary primer oligonucleotides, F-SP-*Spe*I and R-SP-*Spe*I (Table S1), followed by digestion with *Spe*I. The digested product was cloned into pKBmIFN γ to generate the recombinant plasmid pKBmIFN γ (SP)₁₀. The ER retention signal was amplified using a specific reverse primer, containing coding sequencing of Ser-Glu-Lys-Asp-Glu-Leu, R-*Spe*I-SEKDEL-IFN γ and a forward primer, F-*Mlu*I-*Nco*I-mIFN γ (Table S1) with a plasmids pKBmIFN γ

as the template, and digested with *Mlu*I and *Spe*I. The digested product was cloned into pKB Δ C_{His} to generate the recombinant plasmid pKBmIFN γ ER. To obtain the optimal BaMV-based vector, the plasmid pKBmIFN γ ER was used as a template for the replacement of TGBp1–3 region by the coding sequences of silencing suppressors P19 to generate pK19mIFN γ ER. All constructs were confirmed by sequencing and transformed into *Agrobacterium tumefaciens* strain pGV3850 via electroporation.

2.2. Transient Expression of TP in *N. benthamiana* Plants

Transient expression in *N. benthamiana* was performed by *Agrobacterium*-mediated infiltration. *A. tumefaciens* (PGV3850) clones harboring different constructs expressing TP were grown separately. Cells were harvested by centrifugation at 12,000 rpm and resuspended in *agroinfiltration* buffer (10 mM MgCl₂ and 10 mM MES) to achieve an OD₆₀₀ of 0.5 for each construct. Then the culture was infiltrated into 6-week-old *N. benthamiana* plants (at the 5–6 leaf stage) by the use of a 1 mL syringe without a needle. The infiltrated plants were maintained in the greenhouse at 28 °C and 16-h light/8-h dark.

2.3. Immunoblotting Assay

Total protein was extracted from agroinfiltrated leaves at 3 and 5 days-post infiltration (DPI) with use of 1:2.5 (*w/v*) protein extraction buffer (50 mM Tris-HCl, pH 8.0, 10 mM KCl, 10 mM MgCl₂, 1 mM EDTA, 20% glycerol, 2% SDS, and 10% β -Mercaptoethanol). Extracted total proteins were separated by 12% SDS-PAGE for 1 h at 150 V. Following electrophoresis, the gels were either stained with Coomassie Brilliant Blue G-250 or transferred to ImmobilonTM PVDF membrane (Millipore, Billerica, MA, USA) for 1 h at 200 mA, which was then blocked with blocking solution (0.5% BSA, 5% nonfat milk, in 1 \times PBS). The blots were then incubated with 1:5000 dilution of rabbit primary antibodies against mIFN γ as shown in Method S2, His tag, P19, P28, or P38, as described previously [31] at 37 °C for 1 h, followed by goat anti-rabbit IgG alkaline phosphatase secondary antibody (1:5000 dilution) at 37 °C for 1 h. The specific protein bands on the blots were finally visualized by NBT/BCIP color development (Thermo Scientific, Waltham, MA, USA) and the band intensities quantified by Image Reader LAS-4000. The expression level of IFN γ relative to that of RubisCO small subunit was determined from band intensities of coomassie blue staining (CBS) and immunoblot (IB) analysis. All measurements were performed in triplicates.

2.4. Northern Blot Analysis

Total RNA extracted from agroinfiltrated leaves at 3 and 5 DPI was analyzed following the classic procedure as described [49]. After denaturing with glyoxal, RNAs were separated by electrophoresis and transferred onto nylon membrane (Amersham, Buckinghamshire, UK). To detect RNA levels of BaMV and chimeric BaMV, the blots were hybridized with ³²P-labeled probes specific to (+)-strand BaMV RNA as described previously [50].

2.5. Quantitative ELISA

For quantification of TP expression levels by different chimeric BaMV vectors, agroinfiltrated leaves at 3 and 5 DPI were analyzed by enzyme-linked immunosorbent assay (ELISA) as described previously with minor modifications [31]. Total protein samples were prepared from inoculated leaves with the use of 1:5 (*w/v*) coating buffer (0.1 M carbonate/bicarbonate buffer, pH 9.6). After standing for 20 min, the supernatant was recovered and quantified for total soluble protein using Bradford colorimetric assay (Sigma-Aldrich, St. Louis, MO, USA). The concentration of TSP in every sample was adjusted to approximately 4.5–5 mg/mL. The 96-well microtiter plates were coated with different dilutions of protein extracts from non-inoculated and inoculated leaves or purified mIFN γ protein derived from *E. coli* for standard curve and the positive control, and then incubated at 37 °C for 1 h. After washing three times with PBST (0.05% Tween 20, in 1 \times PBS), 100 μ L blocking buffer (5% skim milk, in 1 \times PBS) was added to each well. The plate was incubated at 37 °C for 1 h, washed and incubated with rabbit polyclonal anti-mIFN γ antibody (100 μ L/well, diluted 1:500 in blocking buffer)

at 37 °C for 1 h. After washing, alkaline phosphatase-conjugated goat anti-rabbit IgG (Jackson Immuno Research, 100 µL/well, diluted 1: 2000 in blocking buffer) was added, and the plate was incubated at 37 °C for 1 h. After washing, TP quantification was measured after 2 h at 405/490 nm on microplate reader (Spectramax M2; Molecular Devices, Sunnyvale, CA, USA) using p-nitrophenyl phosphate solution (Sigma, USA, 100 µL/well, 1 tablet in 10 mL Diethanolamine buffer, pH 9.8). The concentration of TP was determined by comparison with known amounts of the purified mIFN γ protein derived from *E. coli*. All measurements were performed in triplicates.

2.6. Statistical Analysis

Data obtained from three replicate samples are expressed as mean \pm SD. Statistical analysis was performed using ANOVA. *p*-value of <0.001 was considered significant.

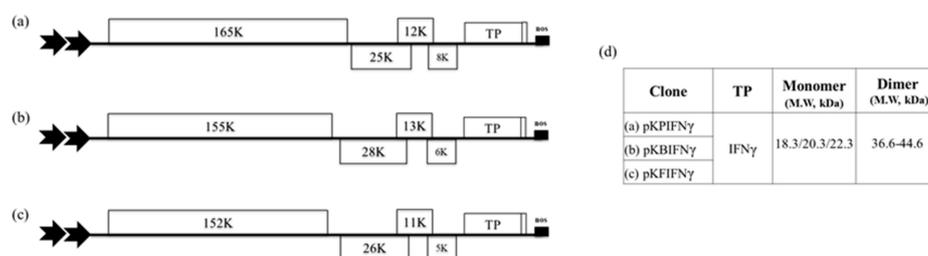
3. Results

3.1. Construction of Chimeric BaMV Expression Cassettes

For biocontainment of the recombinant constructs, we generated a chimeric BaMV viral vector, pKB Δ C_{His}, by deleting most of the CP coding sequence while retaining the CP SGP region, with the addition of 6 \times His tag for purification of TP. This cassette was placed under the control of dual constitutive 35S promoter of *Cauliflower mosaic virus* (CaMV) and a nopaline synthase (*nos*) terminator as shown in Method S1). To develop a BaMV-based vector for human IFN γ protein expression, a full-length cDNA sequence of IFN γ was cloned into pKB Δ C_{His}, to generate pKBIFN γ (Figure 1A). When pKBIFN γ was infiltrated into *N. benthamiana* leaves, no visible symptoms were observed. At 3, 5, and 7 DPI, samples were collected from the infiltrated *N. benthamiana* leaves and assayed for protein expression by western blot with specific antibody against mIFN γ (antigen derived from *E. coli*). The result indicated that IFN γ could be produced successfully (Figures 1B and 2B).

3.2. Effect of Different CP-Deficient Potexvirus-Based Vectors on Yields of IFN γ

To compare the performance of different potexvirus-based vectors, plasmids pKP_{IFN γ} and pKF_{IFN γ} were constructed based on CP-deficient PVX and FoMV, respectively, using similar strategy as that used for pKBIFN γ construction (Figure 1A), and infiltrated into *N. benthamiana* leaves through *Agrobacterium*-mediated inoculation. The infiltrated leaves were collected at 3, 5, and 7 DPI and assayed for IFN γ protein yield by western blot and ELISA using specific IFN γ antibodies. The result of western blot analysis showed that IFN γ can be produced by these three potexvirus-based vectors (Figure 1B) and the accumulation level reached plateau at 5 DPI (Figure 1B,C). Among the three constructs, BaMV-based vector supported the highest expression level of IFN γ , reaching 8.3 \pm 1.26 µg/g fresh weight, and did not cause severe degradation of IFN γ at 7 DPI, as compared to other viral vectors (Figure 1B,C). Therefore, the BaMV-based vector system was selected for further modifications and improvements in the following experiments.



A

Figure 1. Cont.

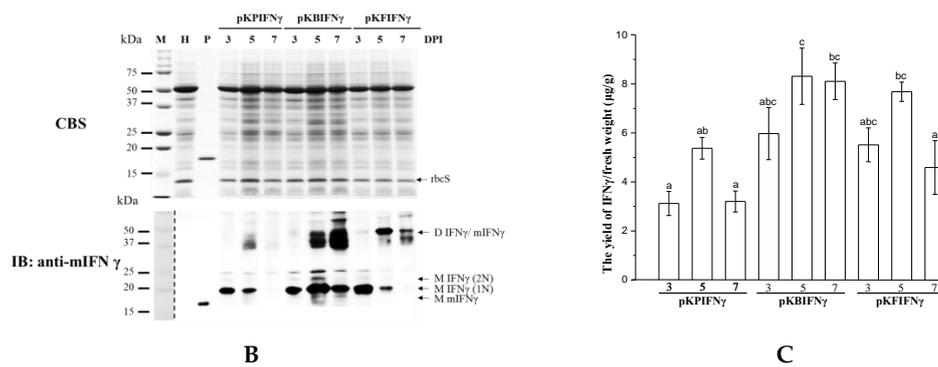


Figure 1. The expression of human interferon gamma (IFN γ) by different coat protein (CP)-deficient Potexvirus-based vectors in *N. benthamiana*. (A). Schematic representation of Potexvirus-based expression cassettes, in which the CP coding regions of *Potato virus X* (PVX), *Bamboo mosaic virus* (BaMV), and *Foxtail mosaic virus* (FoMV) were replaced with that of the target protein (TP), IFN γ . These constructs were named pKPIFN γ (a), pKBIFN γ (b), and pKFIFN γ (c), with the expected molecular weight of the respective TP indicated in the adjacent table (d). (B). Analysis of TP expression in inoculated leaves. Total protein extracts, corresponding to 1 mg fresh weight in 1 mL of extraction buffer, were prepared from infiltrated leaf tissue at 3, 5, and 7 days-post infiltration (DPI) and analyzed by SDS-PAGE, followed by staining with CBS. IB analysis of proteins transferred to the membrane used anti-IFN γ as the primary antibody and goat-anti-rabbit IgG horseradish peroxidase conjugate as the secondary antibody. M, Marker; H, Healthy leaf sample; P, Positive control, purified mIFN γ protein derived from *E. coli* (100 ng in CBS and 2.5 ng in IB). The positions of various TP species and reference proteins were indicated on the right of the panel. The mono- and dimeric forms of IFN γ were indicated by M or D, respectively. (C). Quantification by ELISA. The ELISA quantification shows the IFN γ yield relative to fresh weight of leaves ($\mu\text{g/g}$). Statistical analysis was performed using ANOVA. p -value of <0.001 was considered significant. The double 35S promoters were indicated by the two thick arrows. The nos terminator is represented by the black box at the end of the construct.

3.3. Effect of N-Terminal Truncation and Codon Optimization of IFN γ

To test the effect of N-terminal signal peptide and codon optimization on the yield of TP, we truncated the signal peptide of IFN γ , generating a construct pKBmIFN γ , and further modified it by codon optimization based on the *N. benthamiana* codon bias. The codon-optimized cDNAs, IFN γ -1/IFN γ -2, and mIFN γ -1/mIFN γ -2, were synthesized and cloned into pKBIFN γ and pKBmIFN γ expression cassettes, respectively. Western blot analysis of total proteins from *N. benthamiana* leaves infiltrated with *A. tumefaciens* harboring pKBIFN γ and pKBIFN γ -1 revealed the presence of two distinct bands with apparent molecular weights (M_r) of 20.3 and 22.3 kDa due to 1, 2 N-glycan present in the mIFN γ , and an additional band with apparent M_r between 36.6 and 44.6 kDa, probably due to dimerization of mIFN γ proteins (Figure 2A,B). On the other hand, those infiltrated with *A. tumefaciens* harboring pKBIFN γ -2 exhibited an extra protein of 18.3 kDa and had a higher protein accumulation level compared with those infiltrated with pKBIFN γ and pKBIFN γ -1 (Figure 2A,B). In contrast to the banding patterns in the western blot of pKBIFN γ , pKBIFN γ -1, pKBIFN γ -2, the mature, non-glycosylated forms pKBmIFN γ , pKBmIFN γ -1 and pKBmIFN γ -2 exhibited two distinct bands with estimated M_r of 18.3 and 36.6 kDa, respectively, which were more apparent (Figure 2B). Previous studies reported that the protein species with M_r of 18.3, 20.3, and 22.3 kDa represent monomeric IFN γ /mIFN γ (M IFN γ /mIFN γ) occupied with 0, 1, or 2 N-glycan, respectively; whereas the protein with M_r of 36.6 kDa and those with M_r of 36.6 to 44.6 kDa and 36.6 kDa represent homo- and hetero-dimers of IFN γ /mIFN γ (D IFN γ /mIFN γ), respectively [22,24,51].

To clarify the expression level of IFN γ in different samples, we quantified the intensity of each band of IFN γ species relative to that of small subunit RubisCO. Densitometric quantification result revealed that leaves infiltrated with pKBmIFN γ (5 DPI) exhibited at least 7 times increase in IFN γ expression level compared to those infiltrated with pKBIFN γ -2 (Figure 2B,C). However, the IFN γ

protein accumulation level in leaves infiltrated with pKBmIFN γ -1 and pKBmIFN γ -2 were slightly lower than that infiltrated with pKBmIFN γ (Figure 2B,C). For comparison of BaMV RNA accumulation level in different treatments, pKBmIFN γ infiltrated leaves also exhibited higher viral RNA accumulation at 5 DPI than those in leaves infiltrated with other BaMV expression cassettes (Figure 2D).

The only difference between IFN γ and mIFN γ is the N-terminal signal peptide, consisting of 20 amino acids. To verify that the higher signal intensity for mIFN γ was not resulted from the preferences of the primary antibody, we have performed immunoblot analyses using different primary antibodies with different specificity, including anti-IFN γ (ab133566 from abcam Co., specific to N-terminal 1–100 amino acids of native IFN γ), anti-His tag (GTX115045 from GeneTex Co., specific to the 6X His tag), and the original anti-mIFN γ (Figure S2). The result revealed that all three primary antibodies showed no preference for IFN γ and mIFN γ . In addition, based on the band intensities of mIFN γ 2-fold serial dilutions, mIFN γ protein accumulation is about 8-fold higher than that of IFN γ (Figure S2B–D).

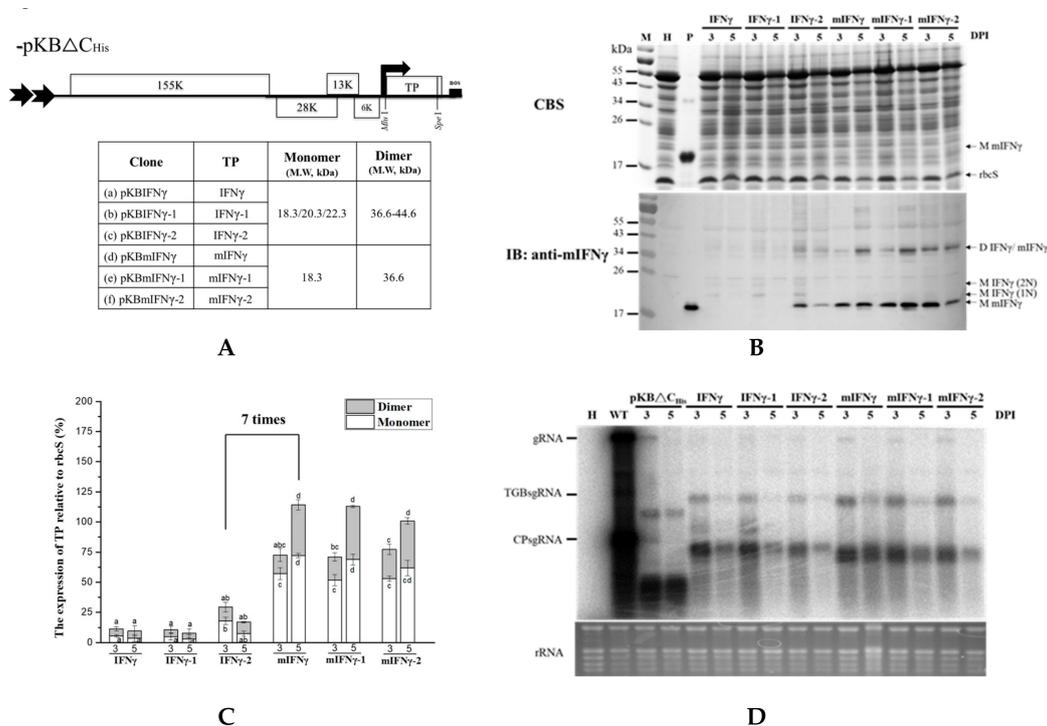


Figure 2. Codon usage optimization of IFN γ or mIFN γ gene based on the codon bias of *N. benthamiana*. (A). Schematic representation of *Bamboo mosaic virus* (BaMV)-based expression cassettes, in which BaMV CP coding region was replaced with TP (IFN γ or mIFN γ , for full-length or mature protein without signal peptide, respectively) using restriction sites *Mlu*I and *Spe*I. The coding sequence of either IFN γ or mIFN γ were further optimized according to the codon bias for *N. benthamiana* species to generate IFN γ -1/-2 and mIFN γ -1/-2, respectively. (B). Analysis of TP expression in inoculated leaves. Total protein extracts were prepared from infiltrated leaf tissue at 3 and 5 DPI and analyzed by SDS-PAGE, followed by staining with CBS and IB analysis with anti-mIFN γ as primary antibody and goat-anti-rabbit IgG alkaline phosphatase conjugate as secondary antibody. M, Marker; H, Healthy leaf; P, Positive control, purified mIFN γ protein derived from *E. coli* (250 ng for CBS and 25 ng for IB). (C). Quantification with densitometer. Densitometric quantification showing the percentage values of M or D TP relative to RuBisCO Small subunit, *rbcS*. Statistical analysis was performed using ANOVA. *p*-value of <0.001 was considered significant. (D). Northern blot analysis of wild-type or chimeric BaMV RNA in infiltrated leaves at 3 and 5 DPI. BaMV genomic RNA, and the subgenomic RNAs for triple gene block proteins (TGPsgRNA) and CP (CPsgRNA) were detected with a BaMV-specific probe, respectively (vector, pKB Δ C_{His} as control). The bottom panel shows the amount of rRNA in each sample, stained with ethidium bromide as the loading control.

In addition, the result of transient expression assay showed that IFN γ protein accumulation level in leaves infiltrated with pKBmIFN γ was 12 times higher than that in those infiltrated with pKmlIFN γ (nonviral vector system) at 5 DPI (Figure 3B,C). The mIFN γ protein at 18.3 kDa was clearly observed even with the less sensitive CBS (Figure 3B upper panel). The result indicated that BaMV-based expression construct pKBmIFN γ dramatically improved TP accumulation in infiltrated *N. benthamiana* leaves, further supporting the usage of plant-viral vector to produce recombinant proteins in plants. The result also showed that the constructed pKBmIFN γ led to the highest-level protein accumulation in infiltrated *N. benthamiana* leaves and was thus used for further optimization in the following experiments.

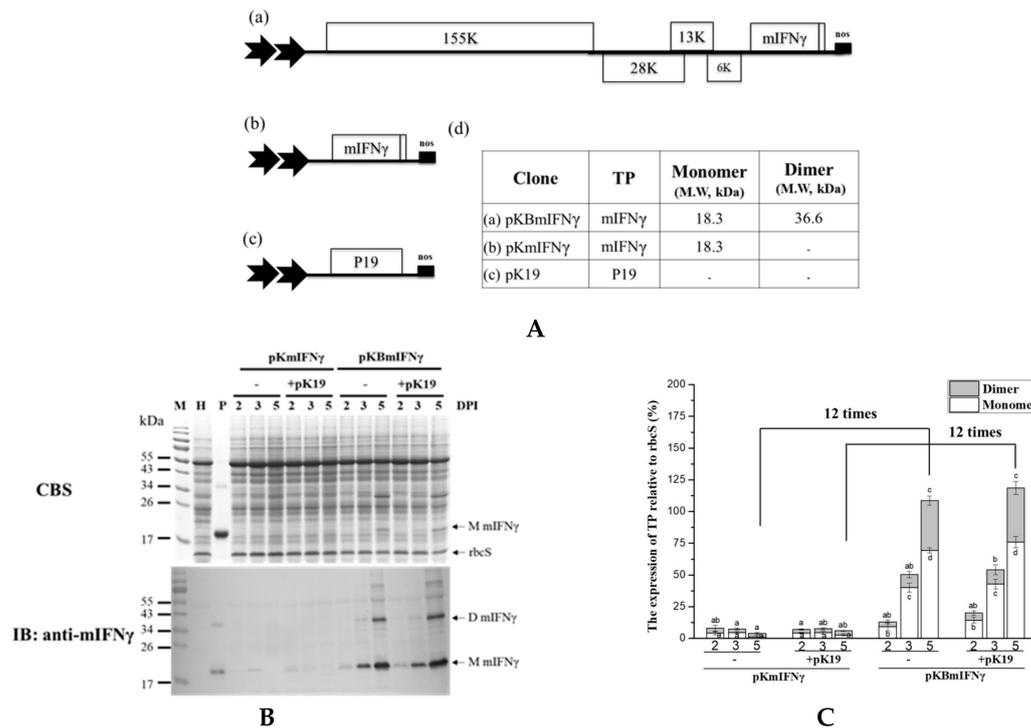


Figure 3. mIFN γ protein was efficiently produced by BaMV expression system. (A). *N. benthamiana* leaves were infiltrated with *A. tumefaciens* harboring pKBmIFN γ (a) and pKmlIFN γ (b) (Nonviral vector) or co-infiltrated with pK19 (c) gene-silencing suppressor. The expected molecular weight of the respective TP indicated in the adjacent table (d) (B). Analysis of TP expression in inoculated leaves. Total protein extracts were prepared from infiltrated leaf tissue at 3 and 5 DPI, and analyzed by SDS-PAGE, followed by staining with CBS and IB analysis with anti-mIFN γ as primary antibody and goat-anti-rabbit IgG alkaline phosphatase conjugate as secondary antibody. M, Marker; H, Healthy leaf; P, Positive control, purified mIFN γ protein derived from *E. coli* (250 ng for CBS and 25 ng for IB). (C). Quantification with densitometer. Densitometric quantification showing the percentage values of monomer (M) or dimer (D) TP relative to RuBisCO Small subunit, rbcS. Statistical analysis was performed using ANOVA. *p*-value of <0.001 was considered significant.

3.4. Effect of Viral Silencing Suppressors

To test whether different viral silencing suppressors could improve TP accumulation by using CP-deficient BaMV-based vectors, we further modified the construct pKBmIFN γ by replacing the ORFs of the triple-gene-block proteins with those of different viral silencing suppressors, P19, P28, or P38 [44,45], so that the IFN γ and viral silencing suppressor could be co-expressed from the same construct. Northern blot analysis revealed that viral genomic RNA (gRNA) and subgenomic RNA (sgRNA) accumulation in leaves infiltrated with pKB19mIFN γ and pKB38mIFN γ were significantly increased compared to those with pKBmIFN γ , pKB28mIFN γ , and pKB Δ C_{His} (as a negative control) at

3 and 5 DPI (Figure 4D). The results of western blot analysis and densitometric quantification showed that the mIFN γ accumulation in leaves infiltrated with pKB19mIFN γ was significantly improved, up to approximately 40% compared to other constructs (Figure 4B,C). To further confirm the expression of P19, P28, and P38, western blot analysis was performed with specific antibodies against each viral silencing suppressor. The result verified that all viral suppressors could be stably expressed at either 3 or 5 DPI (Figure 4B). The above result indicated that P19 may serve as the suitable silencing suppressor for the CP-deficient BaMV-based vector to further improve the yields of target proteins.

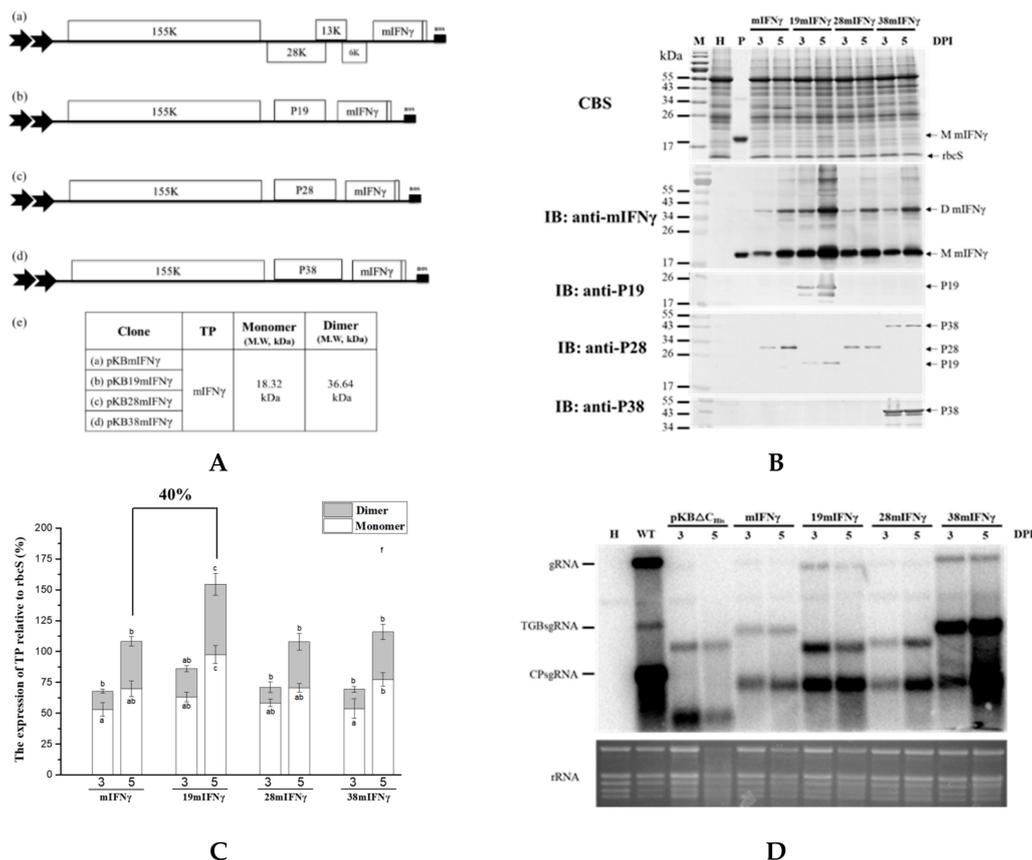


Figure 4. The effect of co-expressing different viral silencing suppressors on the accumulation of mIFN γ protein. **(A)** Schematic representation of BaMV-based systems for the co-expression of viral silencing suppressors and TP. In order to increase TP accumulation, mIFN γ was co-expressed with silencing suppressor protein P19, P28, and P38 individually, by replacing the TGBp coding region with that of the viral suppressors. These constructs were named pKBmIFN γ (a), pKB19mIFN γ (b), pKB28mIFN γ (c), and pKB38mIFN γ (d), with the expected molecular weight of the respective TP indicated in the adjacent table (e). **(B)** Analysis of TP expression in inoculated leaves. Total protein extracts were prepared from infiltrated leaf tissue at 3 and 5 DPI and analyzed as described above, except that the specific antibodies against mIFN γ , P19, TGPp1 of BaMV, or P38 were used as the primary antibodies in IB, and goat-anti-rabbit IgG alkaline phosphatase conjugate as the secondary antibody. M, Marker; H, Healthy leaf; P, Positive, purified mIFN γ protein derived from *E. coli* (250 ng for CBS and 25 ng for IB). **(C)** Quantification with densitometer. Densitometric quantification showing the percentage values of M or D TP relative to RuBisCO Small subunit, rbcS. Statistical analysis was performed using ANOVA. *p*-value of <0.001 was considered significant. **(D)** Northern blot analysis of wild-type or chimeric BaMV RNA in infiltrated leaves at 3 and 5 DPI. BaMV genomic RNA, and the subgenomic RNAs for triple gene block proteins (TGPsgRNA) and CP (CPsgRNA) were detected with a BaMV-specific probe, respectively (vector, pKB Δ C_{His} as control). The bottom panel shows the amount of rRNA in each sample, stained with ethidium bromide (EtBr) as the loading control.

3.5. Effect of Fusing ER Retention

It was found that IFN γ or mIFN γ produced by BaMV-based expression cassettes in *N. benthamiana* could fold naturally into Ds (Figures 1B, 2B, and 3B). In order to further improve the yields of D mIFN γ , we generated constructs pKB19mIFN γ ER and pKB19mIFN γ (SP)₁₀ by fusing ER retention or AGP signal (SP)₁₀ at the C-terminus of IFN γ to increase the stability of the recombinant protein [46]. Western blot analysis with specific antibody against mIFN γ showed that leaves infiltrated with pKB19mIFN γ , pKB19mIFN γ ER, and pKB19mIFN γ (SP)₁₀ could produce both M and D form of IFN γ at 5 DPI (Figure 5B). We also clearly observed two distinct bands with *Mr* of 18.3 and 20.2 kDa, representing mIFN γ , and mIFN γ ER, respectively, by CBS (Figure 5B, in upper panel). The amounts of M and D form were further quantified by densitometry, as shown in Figure 5B,C. We found that the fusion of ER retention signal (pKB19mIFN γ ER) could enhance significantly the amount of D IFN γ compared with those infiltrated with pKB19mIFN γ and pKB19mIFN γ (SP)₁₀ (Figure 5C), but the RNA accumulation of chimeric BaMV was not affected (Figure 5D). In addition, the D/M ratio of IFN γ produced in leaves infiltrated with pKBmIFN γ ER at 5 DPI was increased up to 87 %, which is higher than that from leaves infiltrated with pKB19mIFN γ and pKB19mIFN γ (SP)₁₀ (51%), and that produced by *E. coli* (10%) mIFN γ without chemical cross-linking (Figure 5B, bottom panel).

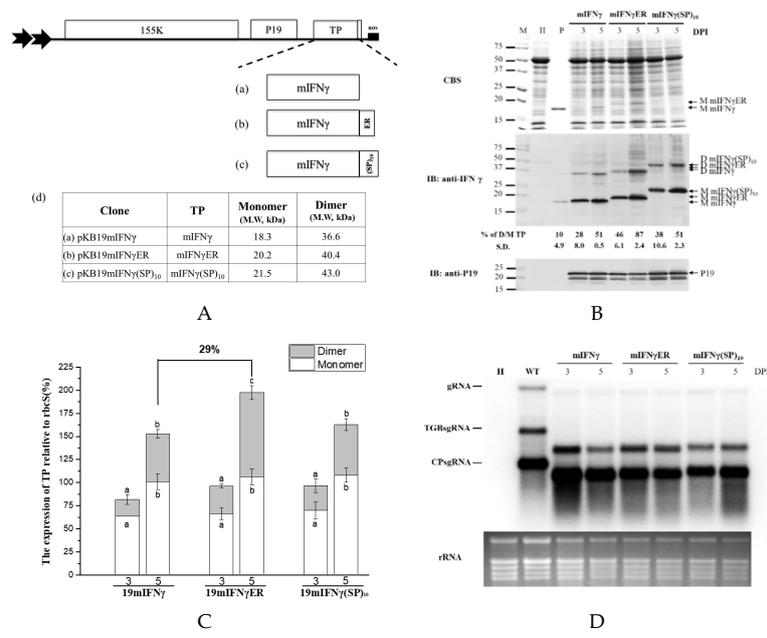


Figure 5. The stability and accumulation of mIFN γ was affected by different signals fusion. **(A).** Schematic representation of BaMV-based systems expressing TP. In order to increase TP stability, P19mIFN γ was fused with ER or (SP)₁₀ signal. These constructs were named pKB19mIFN γ (a), pKB19mIFN γ ER (b) and pKB19mIFN γ (SP)₁₀ (c), with the expected molecular weight of the respective TP indicated in the adjacent table (d). **(B).** Analysis of TP expression in inoculated leaves. Total protein extracts were prepared from infiltrated leaf tissue at 3 and 5 DPI and analyzed as described above, except that the specific antibodies against mIFN γ and P19 were used as the primary antibodies in IB, and goat-anti-rabbit IgG alkaline phosphatase conjugate as the secondary antibody. M, marker; H, healthy leaf; P, positive, purified mIFN γ protein derived from *E. coli* (250 ng for CBS and 25 ng for IB). **(C).** Quantification with densitometer. Densitometric quantification showing the percentage values of M or D TP relative to RuBisCO Small subunit, rbcS. Statistical analysis was performed using ANOVA. *p*-value of <0.001 was considered significant. **(D).** Northern blot analysis of wild-type (WT) or chimeric BaMV RNA in infiltrated leaves at 3 and 5 DPI. BaMV genomic RNA, and the subgenomic RNAs for triple gene block proteins (TGPsgRNA) and CP (CPsgRNA) were detected with a BaMV-specific probe, respectively (vector, pKB Δ C_{His} as control). The bottom panel shows the amount of rRNA in each sample, stained with ethidium bromide (EtBr) as the loading control.

The overall accumulation of various species of IFN γ were further quantified using ELISA. The result revealed that the average levels of IFN γ produced in leaves infiltrated with pKB19mIFN γ ER and pKB19mIFN γ was increased to 119 ± 0.8 and 111 ± 5.8 $\mu\text{g/g}$ fresh weight, accounting for 2.5% and 2.3% of TSP, respectively (Table 1). The results demonstrated that by fusion of either ER retention or AGP signal peptides, the IFN γ protein accumulation level was increased up to approximately 29% and 20%, respectively, as compared to that produced in leaves infiltrated with pKB19mIFN γ . These results demonstrated that, by targeting the recombinant protein mIFN γ ER into ER, higher ratio of D IFN γ could be produced. Therefore, through a combination of different approaches, including selection of suitable potexvirus vector backbone, truncation of signal peptide, codon optimization, co-expression of viral silencing suppressors, and the fusion of ER retention signal, it was shown that the optimal yield of biologically active dimeric IFN γ proteins could be achieved. The construct pKB19mIFN γ ER may serve as a practical vector for the production of IFN γ in plants with the highest yield.

Table 1. Expression levels of pKB19mIFN γ , pKB19mIFN γ ER, and pKB19mIFN γ (SP)₁₀ in agroinfiltrated *N. benthamiana* leaves as determined by ELISA quantification.

Clone	DPI ¹	%TSP ²	Yield ($\mu\text{g/g}$ Fresh Weight)
19mIFN γ	3	1.5	59 ^a \pm 1.6
	5	1.9	92 ^c \pm 2.1
19mIFN γ ER	3	1.7	75 ^b \pm 2.9
	5	2.5	119 ^d \pm 0.8
19mIFN γ (SP) ₁₀	3	1.7	73 ^b \pm 4.4
	5	2.3	111 ^d \pm 5.8

¹ DPI, days post-inoculation; ² TSP, total soluble protein. Mean values with dissimilar superscripts (a,b,c,d) are significantly different at $p < 0.001$ level.

4. Discussion

The expression efficiency of heterologous protein production systems is affected by a variety of factors [52,53]. In this study, we contemplated specific factors pertaining to the viral expression systems for plant production platforms, including the effects of different CP-deficient potexvirus-based vectors, TP sub-region for expression, TP codon optimization, co-expression of silencing suppressors, fusion of ER retention signal, and oligomeric TP stability. Accordingly, a series of BaMV-based IFN γ expression constructs were generated and assayed for their expression efficiency. The results revealed that the construct pKB19mIFN γ ER provided the highest yield of D IFN γ in infiltrated *N. benthamiana* leaves.

For better biocontainment, all constructs used in this study were based on the CP-deficient viral vectors, since CP is required for the movement of potexviruses [54–56]. The lack of CP may have reduced the stability and accumulation levels of such viral vectors. However, such deficiency could be compensated by constructing transgenic plants harboring such viral vectors, in which every cell could express the viral vector that could then replicate autonomously to increase the yield of TP. Moreover, the transgenic plants could be further used to develop suspension cell culture systems for the production of TP complying with the Current Good Manufacture Practice (cGMP) regulations, as shown by our previous study [31].

In this study, we initially compared the IFN γ accumulation levels using different CP-deficient potexvirus-based vector systems (BaMV, PVX, and FoMV), and found that the BaMV-based vector provides the highest IFN γ expression level (Figure 1B,C). The difference in the yields of IFN γ by various potexvirus-based vector could be attributed to the differences in the replication/translation efficiency of these viruses in *N. benthamiana* or the difference in the stability of the same target protein (IFN γ) in plants infected by different potexviruses, since different viruses may elicit different defense responses in the same host plant. It has been reported that the expression level of a target protein, Flg-4M, through a PVX-based system could account for as high as 30% of TSP (~1 mg/g fresh leaf tissue) at 4 to 5 DPI, whereas the yield of the same target protein was only about one third of that when using a *Cowpea mosaic virus*-based vector [39]. These observations indicated that specific target

proteins may require different viral vector systems to achieve optimal yields, and also reinforced the requirement to develop expression systems based on diverse viruses.

The nucleotides from +1 to +15 at 5'-terminal of CP gene were retained in the construct, since the region is the necessary enhancer elements for the CP SGP activity of BaMV-S strain. In contrast, another strain of BaMV, BaMV-O, requires extended nucleotides, from +1 to +52 for the SGP enhancer function [35]. The retention of enhancer elements for SGP function in the vector construct is crucial for potexvirus-based vectors. For example, the vector derived from *Pepino mosaic virus*, (PepMV) also retained some modulatory elements of CP gene to enhance SGP activity [57]. The PVX-based viral vector with deletion of 60 nts at 3'-terminus of CP gene has suffered from the drastic reduction of viral genome accumulation [58]. Based on the observation for PVX-based vector, we have also constructed another BaMV-based vector in which 3'-terminal nucleotides (positions 40–250) of CP coding region were retained between TP and BaMV 3'-UTR for the enhancement of TP expression. However, in the BaMV case, northern blot and western blot results showed that the retention of these 3'-terminal regions did not enhance BaMV replication and TP accumulation (Figure S3). The result indicated that different viruses, although belonging to the same genus, may have different requirement for expression enhancement of heterologous TPs.

As for the optimization of TP expression by selection of sub-region and codon usage, we truncated native signal peptide of IFN γ to give mIFN γ , and optimized the codon usage of IFN γ or mIFN γ according to that for *N. benthamiana* host. In these series of constructs, pKBmIFN γ could lead to the production of a stable mIFN γ at 3 and 5 DPI in infiltrated *N. benthamiana* leaves (Figure 2B). Based on the result shown in Figure 2B, the major differences that resulted in higher accumulation level of IFN γ -2 might be those at the N-terminal native signal peptide (Figure S1), since the truncation of the signal peptide led to similar accumulation levels of mIFN γ , mIFN γ -1, and mIFN γ -2, whereas in the presence of the signal peptide, IFN γ -2 accumulated to a much higher level compared to those of IFN γ and IFN γ -1. Such codon differences may affect protein translation efficiency resulting in higher accumulation of IFN γ -2 than IFN γ and IFN γ -1. For further improvement of mIFN γ accumulation, we included the coding sequence of viral silencing suppressor on the same vector for the expression of mIFN γ , and successfully increased the accumulation of chimeric BaMV RNAs (Figure 4C), which was in agreement with our previous result for chimeric BaMV particle expressing VP1 epitope [31]. In this study, the mIFN γ was produced as a separate protein, not fused to BaMV-CP, and the yield of mIFN γ was significantly improved up to 40% at 5 DPI (Figure 4B,C). This increase was comparable with that observed by using a PVX-based vector co-expressing GUS gene with silencing suppressor P19, which could increase expression up to 44% [59].

It was advantageous that IFN γ or mIFN γ expressed by the chimeric BaMV-based vector include not only the M but also the D form without chemical cross-linking (Figures 1B, 2B, 3B, 4B, and 5B). We could directly observe the D form TP under reducing and denaturation conditions of SDS-PAGE because IFN γ , and mIFN γ , is SDS-resistant protein and its polypeptide lacks intramolecular disulfide bonds [21]. In earlier studies, natural human IFN γ purified from fresh human peripheral blood lymphocytes existed simultaneously as M and D IFN γ [51]. There was also evidence that D IFN γ could bind to a specific cell surface receptor for exerting its biologically active function [60,61]. However, the vast majority of IFN γ and/or mIFN γ expressed by other expression systems, including *Oryza sativa* cells [62], *Brassica napus* seeds [46], *E. coli* [23,24], and *Pichia pastoris* [43], were largely Ms with hardly any Ds. D form of IFN γ or mIFN γ could only be generated through chemical cross-linking of the Ms produced in *baculovirus*- and *E. coli*-based systems [21–24]. In addition, the stability of the biologically active D IFN γ or mIFN γ is another major concern. Thus, we generated the construct pKBmIFN γ ER to alter mIFN γ subcellular localization into the ER compartment. We found that infiltration of pKBmIFN γ ER resulted in a higher proportion of D mIFN γ as compared to those produced by pKBmIFN γ or pKBmIFN γ (SP)₁₀ (Figure 5B,C). The ratio of D/M reached to 87%, which is higher than the 10% observed in *E. coli* derived IFN γ without chemical cross-linking (Figure 5B, in the bottom panel). It has been reported that plant-derived rChE with the fusion of ER retention signal could produce >95% of enzymatically

active tetrameric form in *N. benthamiana* [63]. Another plant-derived immunoglobulin associated with ER-resident chaperon could correctly also form heterodimer in tobacco plants [64]. The ability of plant-derived recombinant proteins to correctly fold into mammalian-like active forms in the milieu of the ER could be attributed to three factors: (1) Plants have similar secretory mechanisms with mammals allowing for the transport of protein into ER compartment and the subsequent folding of protein into correct conformation [65,66]. (2) The ER possess certain chaperon proteins, such as BiP or calreticulin, which can assist in the assembly of protein oligomer [64]. (3) The ER provides a better environment with proper pH and fewer proteases, preventing protein degradation [46]. Therefore, we have taken this advantage to fuse the ER retention signal with mIFN γ , effectively increasing both the yield and the ratio of the biologically active D mIFN γ expressed by the modified BaMV-based vector (Figure 5) in infected *N. benthamiana*.

Plant virus-based vectors have been divided into two variants [67]: those with complete virus genomes capable of systemic movement and assembly of chimeric virus particles (full virus strategy) and the others with incomplete virus genomes (deconstructed virus strategy), such as the CP-deficient vectors which lacked virus CP and were prohibited from cell-to-cell or systemic movement. In addition to being environmentally friendly by prohibiting the cell-to-cell movement of the viral expression cassettes, the CP-deficient vectors can overcome insert size limitations and allow for the production of recombinant protein or antibody in large scale [36]. The representative of such system based on *Tobacco mosaic virus* (TMV), magnICON[®], developed by Icon Genetics, Halle, Germany, has reported the yield of GFP reaching 5 mg/g fresh weight tissue in plants. Previous studies also have shown that co-expressing of viral RNA silencing suppressors, for example, *Tomato bushy stunt virus* P19 or *potato virus A* HcPro [58] in different plant viral expression systems can improve the production of recombinant proteins. In order to overcome the limitation on insertion size, magnICON[®] vector was used in combination with a non-competing CP-deficient vector based on PVX to efficiently produce heavy and light chain of IgG, respectively. The individual chains of IgG were fused with ER-targeting signal to allow for proper assembly of heterotetramer mAbs, with yield reaching 0.5 mg/g tissue fresh weight in *N. benthamiana* plant [38]. In another case, ER-retained recombinant butyrylcholinesterase (prBChE-ER) can assemble into tetrameric form in plants by TMV RNA-based overexpression system [63]. Therefore, by the incorporation of different approaches, plant virus-based expression systems may serve as potential alternatives to express recombinant therapeutic proteins in plants.

With the combination of different approaches discussed above, the construct pKB19mIFN γ ER was shown to be the optimal BaMV-based expression vector for the efficient production of IFN γ or mIFN γ in *N. benthamiana*. The results of quantification by densitometry and ELISA showed that the infiltration of pKB19mIFN γ ER could lead to the production of the highest amount of TP, up to 119 ± 0.8 μ g/g fresh weight, which corresponded to approximately 2.5% of TSP (Figure 5B,C, and Table 1). The yield is higher than those observed in previous studies for the production of IFN γ in plants with non-chloroplast expression system, including (1) rice suspension cells system, which produced human mIFN γ of 17.4 ng/mL media and 131.6 ng/g cell in culture medium and intracellularly, respectively [62]; (2) tobacco leaves system expressing chicken IFN γ of up to 10 to 20 μ g/g fresh leaf weight [68]; and (3) a chimeric ZYMV-based vector system in *Chenopodium quinoa* leaves, which produced human mIFN γ of up to approximately 1–1.2 mg/100 g tissues [69]. It has been reported that the yield of a biologically active His-tagged GUS-IFN γ fusion protein could reach approximately 6% of TSP by using a transgenic tobacco chloroplast system [70]. However, the IFN γ produced in the chloroplasts existed in monomeric form, and the lack of proper glycosylation system in chloroplasts rendered the target protein non-glycosylated, which could be less stable and usually with lower biological activity [71,72]. In addition, the host range of BaMV covers many monocotyledonous plants, including wheat (*Triticum aestivum*), barley (*Hordeum vulgare*), rice (*O. sativa*), and *Brachypodium distachyon*. Previous studies showed that orally administered IFN still exhibits biological activity in humans and other animals [68,73–75]. It would be possible that human IFN γ expressed in edible plants through the BaMV-based vector developed in this study may be exploited orally to treat patients and animal without further purification from the

plants. Thus, in comparison with similar systems previously reported for the expression of IFN γ , the BaMV-based vector has the following advantages: (1) better biocontainment of the vector, (2) higher yield relative to the non-chloroplast systems, (3) the capability of producing phosphorylated IFN γ in dimeric form, which were not supported by the chloroplast system, and (4) a broader host range in monocotyledonous plants. In contrast, the disadvantages of the BaMV-based vector system include the lack of movement ability of the CP-deficient BaMV vector and limited dicotyledonous hosts.

As a proof-of-concept study, the current research emphasized on developing an efficient BaMV-based vector for production of TP. The biological functions of the TP will be further corroborated in our upcoming studies. In addition, other factors affecting the biological activities of TP or the production efficiency will also be analyzed, such as the full glycosylation profiles of TP produced in plants and easy purification method for clinical investigation and industrialized production. For example, by using the fucosyl-transferase and xylosyl-transferase double knock-down lines (Δ FT/XT) of *N. benthamiana* [76,77], it is possible to reduce the immunogenicity and allergenicity of human TP produced in plants. In addition, we may alter the subcellular localization of TP by adding plant-derived signal peptides, leading target through an intact secretory pathway for decorated glycosylation [9,76,78]. An additional advantage of this approach is that the TP may be secreted into the extracellular space (apoplast space), from which could be obtained in higher amounts without complex purification. Through this TP secretion approach, it is also feasible to establish a plant suspension cell line to achieve a large-scale and continuous production a therapeutic protein.

5. Conclusions

In conclusion, we have explored the capability of a CP-deficient BaMV as an expression vector of a therapeutic protein, IFN γ , in *N. benthamiana* to increase the yield of IFN γ and to test the ability of such system to produce the biologically active IFN γ Ds. Through the combination of different optimization approaches, the construct, pKB19mIFN γ ER was generated, which led to the highest accumulation level of mIFN γ protein as the biologically active D form in the infiltrated *N. benthamiana* leaves. Our study demonstrated that the optimal yields of biologically active TPs could be achieved using viral vectors in plant-based molecular farming systems by the combination of different approaches, including (1) choosing the most suitable viral vector, (2) truncating unnecessary regions of the TP, (3) optimizing codon usages according to host system, (4) co-expressing viral silencing suppressor, and (5) relocating TP to proper subcellular compartments with fusion of signal peptides. Thus, our results advocate the use of CP-deficient BaMV-based vectors as an alternative system to efficiently produce biologically active therapeutic proteins in plants.

Supplementary Materials: The following are available online at <http://www.mdpi.com/1999-4915/11/6/509/s1>, Method S1: Details for construction of pKB Δ C_{His} vector, Method S2: Expression of recombinant mIFN γ in *E. coli*, Table S1: List of sense (F) and antisense (R) oligonucleotides used for PCR amplifications, Figure S1: Alignment of codon-optimized nucleotide sequence of IFN γ -1 and -2 with native IFN γ sequence, Figure S2: Analysis of preference of different primary antibodies against mIFN γ or IFN γ , Figure S3: The influence of CP C-terminal coding sequence on BaMV replication and IFN γ production.

Author Contributions: Y.-H.H., N.-S.L., and M.-C.J. conceived and designed the study; M.-C.J. performed the experiments; C.-C.H. and M.-C.J. wrote the manuscript. Y.-H.H., C.-C.H., and M.-C.J. revised the article and final approval of the version submitted.

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