

Supplementary Information

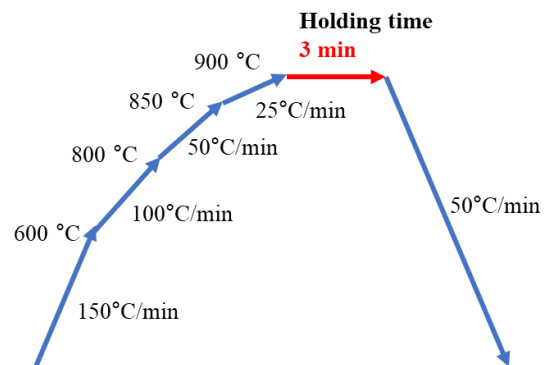


Figure S1 Heating and cooling profile during SPS.

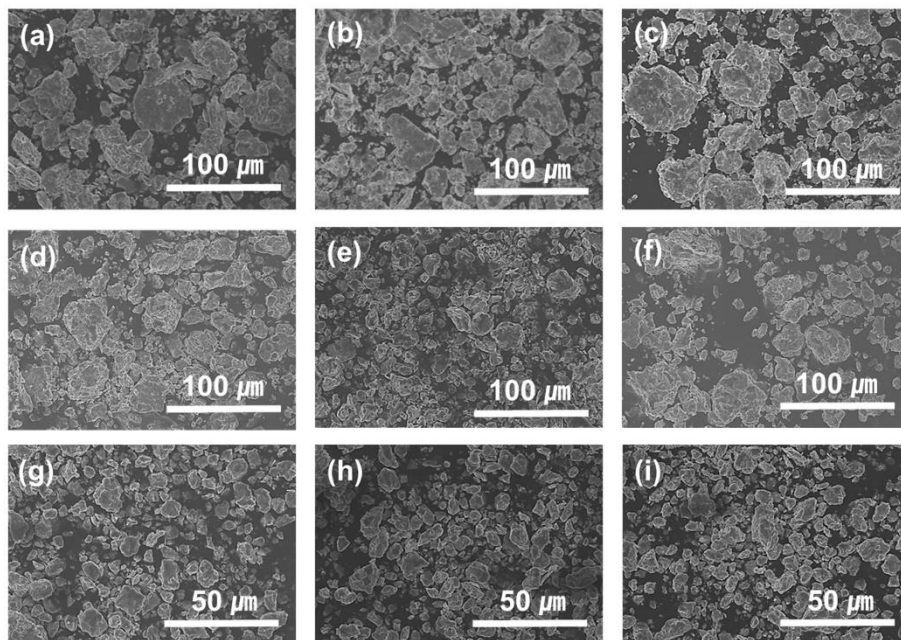


Figure S2 SEM images of ball-milled Al-Ti-Cu-Co powders at (a-c) 5 h, (d-f) 7 h, (g-i) 15 h.