



Article Antioxidant Protection of Paper Heritage Objects with 4-Amino-2,2,6,6-Tetramethylpiperidine

Katarína Vizárová ¹, Soňa Malečková ¹, Radko Tiňo ^{1,*}, Milena Reháková ¹ and František Kačík ²

- ¹ Faculty of Food and Science Technology, Slovak University of Technology, Radlinského 9, 812 37 Bratislava, Slovakia
- ² Faculty of Wood Sciences and Technology, Technical University in Zvolen, T. G. Masaryka 24, 960 53 Zvolen, Slovakia
- * Correspondence: radko.tino@stuba.sk

Abstract: In protecting cultural heritage, deacidification is used to stabilize acidic papers, ensuring the neutralization of acids present in the paper. But in the process of aging, several mechanisms of degradation occur simultaneously. Therefore, substances used to stabilize the paper should contain an antioxidant component in addition to the deacidifying component. The effect of the antioxidant (hindered amine light stabilizers—HALS type) on the stabilization of lignin-containing acid papers during accelerated aging was studied in this work. The effective deacidification component was magnesium; the solvent was hexamethyldisiloxane (HMDSO). The 4-amino-2,2,6,6-tetramethylpiperidine series of hindered amine light stabilizers (HALS) was selected as appropriate for creating a modifying system based on HMDSO. The modification system was tested on samples of a model test acid lignin-containing paper (NOVO) and naturally aged acidic paper from the real book. The addition of substances to the proposed deacidification system has a favorable effect on stabilizing the pH during aging and provides the inhibition of the oxidative degradation products and stabilization of the cellulose degree of polymerization. It was confirmed that the application of the system containing deacidification and an antioxidant component may increase the effectiveness of the protection of acid groundwood paper heritage objects. Adding a tested antioxidant to the proposed deacidification system has a favorable effect on stabilizing the pH value for a long time in accelerated aging.

Keywords: acid paper; stabilization; piperidine; magnesium; hexamethyldisiloxane

1. Introduction

One of the most important factors to consider in permanent materials degradation is oxidation, induced by light irradiation, the presence of atmospheric oxygen, pollutants, radicals, transition metal ions, and other oxidizing agents. In the context of the study of degradation mechanisms and conservation options, significant attention is devoted to paper as a material of cultural heritage and an information carrier. Paper is a heterogeneous sheet material characterized by a fibrous structure. The basic component of paper fibers is cellulose, which undergoes degradation during aging due to several mechanisms. Upon oxidative degradation, various products, such as carbonyls, carboxyls, and acids, are formed. Acidic products are a source of intense degradation by acid hydrolysis [1,2].

The current stabilization strategy aims to neutralize acids originating from technology and formed in material degradation during its lifetime and to create alkaline reserves to neutralize future acid products (deacidification) [3–5]. From the above, it is important to focus the research on the elimination of the causes of degradation, stabilization of lignocellulosic materials, and inhibition of oxidation by a suitable antioxidant.

In practice, the protection against the oxidative degradation of paper is achieved through the use of BHT [6] or calcium phytate acting as a protector of cellulose against degradation catalyzed by iron ions [7]. The effect of halogenides [8,9] and phenols [10] was also experimentally verified and studied.



Citation: Vizárová, K.; Malečková, S.; Tiňo, R.; Reháková, M.; Kačík, F. Antioxidant Protection of Paper Heritage Objects with 4-Amino-2,2,6,6-Tetramethylpiperidine. *Materials* **2023**, *16*, 3351. https: //doi.org/10.3390/ma16093351

Academic Editors: Pavel Novák and Durovic Michal

Received: 2 March 2023 Revised: 18 April 2023 Accepted: 20 April 2023 Published: 25 April 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). In this paper, we present a different approach: the introduction of multifunctional modification systems (MMS) [11–13], which allows us to solve the problem of documents, books, and other paper objects aging in a comprehensive mode, concerning ongoing degradation mechanisms (oxidation, acid hydrolysis) and consequences of degradation. In our previous work [10], we have dealt with the research and development of new stabilization systems of paper objects based on the latest knowledge from the world. To fulfil the objective mentioned above, some systems were designed and experimentally tested [14,15].

The selection of a suitable antioxidant and the selected concentrations were the subjects of prior research, carried out at Slovak University of Technology in Bratislava (STUBA) as part of the KnihaSK project [10]. They tested various types of structurally different compounds with various antioxidant properties [10,16], which interfere with different parts of the oxidative cyclic chain mechanism and thus retard the oxidative degradation of useful materials. The selected antioxidant that is the subject of this study is based on piperidine and comes from the group of HALS (hindered amine light stabilizers), which are converted into nitroxyl radicals. They react very readily with alkoxy radicals and give non-radical products. The significance of the given antioxidants is that neutral adducts are formed with alkoxy radicals. They can react with radicals, forming a stable ether molecule R-O-R. The beginning radical for the re-attack of another radical is restored (Figure 1) [17–20].



Figure 1. Scheme of the mechanism of conversion R· and RO· using the nitroxyl radical to non-radical products—ethers.

The advantage of HALS is the cyclic "regenerability" of the active nitroxyl radical and the fact that HALS also interferes with other parts of the oxidation of materials. In addition, there is a conversion of radical particles into non-radical products. They are photo stabilizers, quenchers, and a singlet oxygen, which greatly interfere with the auto-oxidation cycle by reducing the concentration of R· and ROO· radicals in the oxidation system [19–22]. A final advantage of the use of HALS as anti-degradants in lignocellulosic materials is the presence of lignin. Lignin as a natural antioxidant can be included in the class of donors–phenolic antioxidants. It is known from the practice of protection of polymeric materials that phenolic antioxidants are very well tolerated with HALS [18].

2. Materials and Methods

As an example, we present the development of a multifunctional modification system (MMS) in a nonpolar medium. Based on the evaluation of the deacidification process and as the best available technology (BAT) [23] for the preservation of books and documents sealed in archival boxes, the Papersave process was selected [23–25].

2.1. Samples

The NOVO model paper had the following qualities: CTMP pulp (KLUG-CONSERVATION) with added Al₂(SO₄)₃; surface pH 4.5; grammage 90 g·m⁻². Composition: 60% CTMP pulp, 25% bleached kraft pulp, 12–15% clay, 17% lignin content.

The real BOOK had the following qualities: inner book, issued in 1953 (which underwent natural aging in a library deposit for 57 years); surface pH = 4.7; grammage 70 g·m⁻²; Composition: groundwood pulp and sulfite pulp in the mass ratio of 1:1, Klason lignin of 3.2%.

2.2. Modification Systems

An amount of 3 types of modification were used. 1. DAO3 had the following qualities: 4-amino-2,2,6,6-tetramethylpiperidine (Sigma Aldrich, St. Louis, MO, USA, 98%), in hexamethyldisiloxane (HMDSO) (Sigma Aldrich, \geq 98%) with 2 concentrations (lower concentration = 0.7% wt. DAO I., higher concentration = 1% wt. DAO3 II.). 2. METE had the following qualities: magnesium ethoxide and titanium ethoxide dissolved in HMDSO (Nitrochemie Wimmis AG, Wimmis, Switzerland) (10% wt. METE in HMDSO). 3. DAO3 II. + METE had the following qualities: higher concentration of DAO3 with METE dissolved in HMDSO (a solution of DAO3 II. in HMDSO (1%) mixed with METE in HMDSO (10%) in a volume ratio of 1:1). Reference samples were unmodified NOVO model paper and the real aged BOOK.

2.3. Modification Technique

The samples were modified using the patented process (patent SK287845) [26]. The samples were modified with a solution consisting of METE dissolved in HMDSO or DAO3 in HMDSO or a solution consisting of DAO3 + METE in HMDSO. After the solution was drained, the material was vacuum-dried to remove the solvent. Consequently, the sample was exposed to humidity. Samples were conditioned according to ISO 187 at (23 ± 1) °C and (50 ± 2) %RH. The samples were subsequently aged.

2.4. Accelerated Aging

All samples were subjected to accelerated aging according to standard ASTM D 6819-02 (in a circulation dryer at (98 \pm 2) °C. The aging time was 0, 3, 5, 10, or 15 days. After aging, the samples were conditioned according to standard ISO 187 at (23 \pm 1) °C and (50 \pm 1) %RH.

2.5. Folding Endurance

Measurement of double folds number was performed with an instrument MIT (Tinus Olsen Testing Machine Co., Willow Grove, PA, USA, No.: 113295-5) according to standard STN ISO 5626 1999. The measurements were carried out at a load of 0.3 kg. Each sample was measured ten times. Tables 1 and 2 show these measurements' average values and standard deviation.

2.6. pH Measurement

Surface pH was measured with a digital pH meter (5310 Jenway) equipped with an electrode for surface pH measurement according to standard Tappi 529. Each sample was measured six times on different spots on the paper surface, and the average values with standard deviation were used in the text of Section 3.2.

2.7. Gel Permeation Chromatography

The GPC of the tricarbanilated samples was carried out on the PLgel MIXED B column (Polymer Laboratories, Church Stratton, UK). The carbanilation procedure was carried out as previously described [27]. Tetrahydrofuran (THF) was used as an eluent, and the data were acquired with a diode array detector at 240 nm. A universal calibration was used to determine molecular weights with the constants $K = 2.01 \times 10^{-3}$, $\alpha = 0.92$.

2.8. Fourier Transform Infrared Spectroscopy (FTIR)

The ATR-FTIR spectra were acquired using the FTIR spectrophotometer Varian Excalibur Digilab FTS 3000MX (Palo Alto, CA, USA) equipped with the ATR (Attenuated Total Reflection) adapter with single reflection diamond crystal. The measurement range was from 4000 to 600 cm⁻¹; the sensitivity was 4 cm⁻¹; and there were 30 scans. The background was air. The resulting measured spectrum was obtained as an average spectrum of 10 independent measurements.

3. Results

This work deals with the significance of multifunctional modification systems to the enhanced stability of traditional carriers of information on acid paper: books and archival documents. Four types of modification systems (METE, DAO3 I., DAO3 II., DAO3 II. + METE) were tested on model acid lignin-containing paper (NOVO) and a real book from the collections of memory funds (BOOK). The METE modification system is generally effective. It is a process of mass deacidification of Papersave [23]. The DAO3 I. and DAO3 II. modification systems represent an antioxidant in two different concentrations where the effect on oxidative activity was monitored. The DAO3 II. + METE modification and deacidification components.

3.1. Folding Endurance

The modification has a significant effect on reducing the brittleness of the tested samples during accelerated aging. The folding endurance measured after the modification has comparable values at both concentrations with the control (an unmodified sample). The stabilizing effect of tested systems is manifested only during accelerated aging. In the case of the control, after 15 days of accelerated aging, the number of double folds falls below a measurable level. Samples/paper easily "break" (they disintegrate) when they are handled. In the case of a lower concentration of DAO3 I., modification/stabilization caused a decrease in the number of double folds by up to 88% and a higher concentration of DAO3 II. by 56% during the accelerated aging (Table 1).

Time	Folding Endurance [Double Folds \pm sd]					
[Days]	Control	DAO3 I.	DAO3 II.	METE	DAO3 II. + METE	
0	696 ± 221	568 ± 123	570 ± 160	382 ± 146	580 ± 100	
3	148 ± 48	376 ± 105	220 ± 60	284 ± 82	300 ± 100	
5	42 ± 17	180 ± 54	120 ± 58	327 ± 75	240 ± 70	
10	5 ± 1	92 ± 36	140 ± 61	195 ± 52	210 ± 60	
15	1 ± 0	67 ± 26	250 ± 80	144 ± 54	260 ± 130	

Table 1. Folding endurance for NOVO before modification (control) and after modification during accelerated aging.

sd-standard deviation.

The brittleness of modified NOVO samples immediately after modification, expressed by folding endurance (FE), was comparable for all three types of modifications (DAO3 II., METE, DAO3 II. + METE). During accelerated aging, there was a 55% decrease for both METE and DAO3 II. + METE modifications compared to the corresponding unmodified sample (Table 1). Accelerated aging for the real BOOK samples caused a more significant decrease in FE values. The application of METE causes an 80% decrease in values compared to the modified unaged sample. The application MMS = DAO3 II. + METE causes an 89% decrease in values compared to the unaged modified sample (Table 2). The modification had the effect of reducing the brittleness of the tested paper during aging. We can talk about a more significant stabilization of acid lignin-containing paper.

Table 2. Folding endurance for BOOK before the modification (control) and after the modification during the accelerated aging.

Time	Folding Endurance [Double Folds \pm sd]				
[Days]	Control	METE	DAO3 II.	DAO3 II. + METE	
0	227 ± 105	155 ± 83	141 ± 62	207 ± 118	
3	24 ± 12	72 ± 36	36 ± 22	112 ± 39	
5	9 ± 5	61 ± 35	13 ± 5	101 ± 49	
10	1 ± 1	42 ± 23	3 ± 2	33 ± 15	
15	1 ± 0	31 ± 20	2 ± 1	22 ± 7	

sd—standard deviation.

The effectiveness of the stabilization process can be evaluated as the coefficient of the relative increase of the lifetime for observed properties, in this case folding endurance $(S_{\tau,\omega})$ [13,26,28]. It was determined as a linear regression of the logarithm of the folding endurance. The lifetime of the paper ends when the logarithm of the folding endurance becomes zero ($t_{log\omega=0}$) for the reference sample (n) and the modified sample (m):

$$S_{\tau,\omega} = \frac{t_{\log \omega = 0,m}}{t_{\log \omega = 0,n}}$$

The stabilization process under the terms of the Library of Congress and the Consortium Kniha^{SK} is considered effective if the coefficient of the relative increase of the lifetime reaches a value of at least 3 [10,23].

The values of the coefficient of the relative increase in the lifetime indicate the use of a higher concentration of the active substance/antioxidant ($S_{\tau,\omega} = 9.08$) for the stabilization of traditional information carriers (Table 3, Figure 2).

	NOVO		BOOK	
	$t_{logw=0}$	$S_{ au,\omega}$	$t_{logw=0}$	$S_{ au,\omega}$
reference	14.34		13.24	
DAO3 I.	42.12	2.94	NM *	NM *
DAO3 II.	130.28	9.08	49.00	3,70
METE	91.77	6.40	15.38	1.20
DAO3 II.+ METE	133.61	9.32	34.57	2.60

Table 3. Values of the coefficient of the relative increase of the lifetime for the folding endurance $S_{\tau,\omega}$ for NOVO and BOOK samples.

* NM-not measured.

The values of the coefficient of the relative increase in the lifetime show the suitability of using the DAO3 II. + METE modification in the case of NOVO paper ($S_{\tau,\omega} = 9.32$) (Table 2, Figure 2). The theoretical lifetime of real aged paper (aging within the library collection + accelerated aging) was also extended by the effect of modification (Table 2, Figure 3).



Figure 2. Stabilization effect of modification: Dependence of folding endurance from accelerated aging (t) for NOVO paper. \blacksquare —reference sample: logw = 2.719 - 0.189*t; R² = 0.982; •—DAO3 I.: logw = 2.698 - 0.064*t; R² = 0.915; ▲—DAO3 II.: logw = 2.462 - 0.018*t; R² = 0.122; \blacksquare —METE: logw = 2.586 - 0.028*t; R² = 0.917; \blacktriangleleft —DAO3 II. + METE: logw = 2.608 - 0.019*t; R² = 0.281.



Figure 3. Stabilization effect of modification: Dependence of folding endurance on accelerated aging (t) for BOOK. \blacksquare —reference sample: logw = 1.955 - 0.148*t; R² = 0.824; •—DAO3 II.: logw = 1.954 - 0.127*t; R² = 0.894; •—METE: logw = 2.066 - 0.042*t; R² = 0.854; V—DAO3 II. + METE: logw = 2.282 - 0.066*t; R² = 0.962.

In the case of using a modification system where the effect of an antioxidant and a deacidifying agent is combined, we observe a significant improvement in performance properties; fragility is reduced. Objectively, this shows the coefficient of the relative increase of the lifetime. The same trend was observed for the model test paper (NOVO) and the

real book. An ANOVA was performed. Based on it, it is possible to conclude that the modifications of the NOVO paper (Table 1) are statistically significant (*p*-value = 1.84×10^{-5}), but the aging time is not (*p*-value = 0.32). The real aged book shows statistically significant differences both in the case of modification (*p*-value = 7.04×10^{-6}) and in the case of the aging time (*p*-value = 0.03).

3.2. Surface pH

Immediately after the modification/stabilization, the pH increases by 1 unit both in the case of DAO3 I. (pH = 5.60 ± 0.81) and DAO3 II. (pH = 5.42 ± 0.12) modification compared to the unmodified control sample (pH = 4.57 ± 0.12). After 15 days of accelerated aging, a decrease in pH was observed. At both antioxidant concentrations, the values stabilized at pH = 4.6 (DAO3 I. pH = 4.61 ± 0.29 ; DAO3 II. pH = 4.65 ± 0.21), whereas the control unmodified sample had a significantly more acidic pH = 3.19 ± 0.59 .

Immediately after modification with a METE solution in HMDSO, the surface pH values increased to the expected alkaline range (pH = 8.89 \pm 0.28) in the case of NOVO, as well as in the case of the real BOOK (pH = 8.71 \pm 0.24). The increase was almost double in the case of NOVO (1.98×); in the case of BOOK samples, it was 1.8 times higher than the unmodified aged sample. In the alkaline range, the values were maintained even after accelerated aging—NOVO (pH = 7.4 \pm 1.2) and BOOK (pH = 6.48 \pm 0.31). The use of MMS (composed of the deacidifying and antioxidant component in a non-polar medium) increased the surface pH of the modified samples (NOVO pH = 8.98 \pm 0.36; BOOK pH = 7.85 \pm 0.39) compared to the control. Accelerated aging caused by MMS resulted in a 14% decrease in surface pH of both types of tested samples compared to the unaged NOVO and BOOK samples while in the case of METE (only deacidification), the decrease in pH was 17% (NOVO) and 25% (BOOK).

The shift in pH immediately after modification from a slightly alkaline to an alkaline range leads to the presumption of a sufficient alkaline reserve. Maintaining a slightly alkaline pH even after accelerated aging presupposes a slowing of the degradation of the main component of paper, cellulose, where degradation reactions occur at a significantly slower rate (i.e., in an alkaline environment) [29].

3.3. Gel Permeation Chromatography

The degradation of the main component of paper, cellulose, was observed on the break in the basis of the decay breaking the glycosidic bond that connects the glucopyranose units in the polymer chain, obtained from the Ekenstam equation [30]:

$$\frac{1}{DP_t} - \frac{1}{DP_0} = kt$$

Modification with a higher concentration reduced the rate of cleavage of the glycosidic bond of cellulose by the order of 2 units compared to the control (Table 4, Figure 4).

Modification/Sample	NOVO [Day ⁻¹]	BOOK [Day ⁻¹]
Reference sample	$1.35 imes 10^{-4}$	5.74×10^{-5}
METE	$4.42 imes10^{-5}$	$4.69 imes 10^{-6}$
DAO3 I. (0.7% wt)	$8.02 imes10^{-5}$	NM *
DAO3 II. (1% wt)	$8.97 imes10^{-6}$	$4.03 imes10^{-5}$
METE + DAO3 II.	$1.92 imes 10^{-5}$	$2.49 imes10^{-6}$

Table 4. The rate of glycosidic bonds breaking in the cellulose.

* NM—not measured.

In the NOVO paper, the most significant decrease was observed in the modification with DAO3 II.; the decrease was 93%. For the BOOK, the most significant decrease in

the rate of glycosidic bond breaking was observed in MMS composed with METE and DAO3 II.; the decrease was 96% (Figures 4 and 5, Table 4).



Figure 4. The rate of breaking of glycosidic bonds in cellulose during aging: Model lignincontaining acid test paper (NOVO). ■—reference sample; ●—DAO3 I.; ▲—DAO3 II.; ▼—METE; ■—DAO3 II. + METE.



Figure 5. The rate of breaking of glycosidic bonds in cellulose during aging—samples of the BOOK. ■—reference sample; ●—DAO3 II.; ▲—METE, ▼—DAO3 II. + METE.

Likewise, in this case, it is necessary to solve the stabilization of traditional media information comprehensively, not only by deacidification, but also by adding antioxidants.

3.4. Fourier Transform Infrared Spectroscopy/Oxidation Index

The oxidation index indicates the degree of oxidation of the material. It is the ratio of absorbance at wavenumbers 1730 cm⁻¹ and 1620 cm⁻¹ ($A_{1730 \text{ cm}}^{-1}/A_{1620 \text{ cm}}^{-1}$). Its increasing values indicate an increase in the oxidative degradation of the paper [31].

The modification causes a slight decrease in the oxidation index values compared to the unmodified control sample (Figures 6 and 7).



Figure 6. Changes in oxidation index of NOVO model paper during the accelerated aging. ■—reference sample; ●—DAO3 I.; ▲—DAO3 II.; ▼—METE; **◄**—DAO3 II. + METE.



Figure 7. Changes in oxidation index of samples from the real BOOK during the accelerated aging. ■—reference sample; ●—DAO3 II.; ▲—METE, ▼—DAO3 II. + METE.

10 of 13

4. Discussion

The main novelty of this study is the application of a new substance for increasing the mechanical, thermo-oxidative, and hydrolytic resistance of lignocellulosic information carriers (papers) made from 4-amino-2,2,6,6-tetramethylpiperidine or its mixture with a deacidifying agent consisting of an organometal or magnesium compound. This type of HALS was selected and synthesized to test a molecule that is an order of magnitude smaller than other known similar HALS, which react very willingly with alkoxy radicals and give non-radical products, and which would be able to penetrate the interior of the cell wall of pulp fibers down to the level of micro- and nanofibrils and fulfil the role of an antioxidant agent there. It is based on the reactions of the amino group with the carbonyl and carboxyl groups of partially thermo-oxidatively and photo-oxidatively degraded cellulose. A mutual condensation reaction produces imines or salts of carboxylic acids.

HALS-type antioxidants can react with carbonyl and carboxyl compounds as products of thermo-oxidative and photo-oxidative degradation of cellulose macromolecule fragments (Figure 8). Carbonyl and carboxyl groups are formed by the oxidation of primary hydroxymethyl groups at position 6 and secondary hydroxyl groups at positions 2 and 3. A chemical fixation of the applied substance to the polymer can occur by covalent or ionic bonding to form an imine, which can further react with hydroxyl groups, especially -CH₂ and -OH groups, to provide additional products. These may be the reason for increasing the mechanical strength of the polymer by some crosslinking [18,21,32,33].



Figure 8. Scheme of the reaction of HALS with carbonyl and carboxyl compounds as products of thermo-oxidative and photo-oxidative degradation of cellulose macromolecule fragments (R1-, R2-, R3-).

In this way, the active substance can be chemically fixed to the cellulose by covalent or ionic bonds in the test paper. The resulting imine can further react with hydroxyl structures, especially -CH₂ and -OH groups, to give additional products (Figure 9).



Figure 9. Scheme of the reaction of an imine with the hydroxyl groups of cellulose fragments (R1-, R2-, R4-) to form additional products.

This reaction (Figure 9) within the two cellulose fragments may be responsible for crosslinking and increasing the molecular weight, and it may be the explanation for the improvement of mechanical properties not only immediately after the application of the modifier, but also during accelerated aging. Of course, the combination of a covalently bound active agent on one part of the polymer chain and the ionic bond of the other cellulose chain fragment containing a carboxyl group can also contribute to this effect (Figure 10). The fragments of the cellulose macromolecule R1-R4 are, in principle, different but may ultimately be identical.



Figure 10. Possible cross-linking product of fragments of cellulose macromolecule (R1-, R2-, R3-, R4-) with 4-amino-2,2,6,6-tetramethylpiperidine.

The achieved results point to the positive effect of the studied antioxidant on extending the life of acidic papers containing lignin. Oxidation index values indicate a decrease in oxidative degradation products and potential precursors of acid products, accelerating the statistical splitting of the cellulose chain. This is also related to the stabilization of DP and the change in the rate of cleavage of cellulose glycosidic bonds. The experimental measurements of the change in folding endurance support the proposed reaction schemes above (Figures 8–10). Due to the antioxidants, paper brittleness is inhibited. This may be related to the cross-linking of cellulose chain fragments and, thereby, the stabilization of the pulp fiber structure.

5. Conclusions

The study was aimed at investigating the increase in the efficiency of the stabilization of acidic paper carriers of information by the application of a multifunctional modification system (MMS). An MMS contains components that eliminate not only the acids present and emerging in the paper, but also the products of oxidative degradation. The benefit is the use of the antioxidant 4-amino-2,2,6,6-tetramethylpiperidine series of hindered amines (HALS), which was selected and specified as suitable for creating a modifying system based on HMDSO. The main results are as follows:

- It was confirmed that the application of the system containing deacidification and an antioxidant component may increase the effectiveness of the protection of acid groundwood paper heritage objects;
- The addition of the tested antioxidant to the proposed deacidification system has a favorable effect on the stabilization of the pH value for a long amount of accelerated aging;
- The MMS provides inhibition of the oxidative degradation products' formation and the stabilization of the cellulose polymerization degree;
- The importance of adding an antioxidant increases with the length of time the objects are aged; when growing, they need to eliminate oxidative degradation products;
- Modification does not significantly change the appearance of individual samples during the accelerated aging in comparison to the unmodified reference sample;
- Based on the research findings in the conservation of paper heritage objects, given the need to eliminate the causes (oxidation), consequences (acid hydrolysis), and expressions (brittleness) of material degradation, it is recommended to apply multifunctional modification systems in the field of preserving paper-based heritage objects.

Author Contributions: Conceptualization, K.V.; Investigation, K.V.; Data curation, F.K.; Writing original draft, S.M.; Writing—review & editing, R.T.; Supervision, Editing, M.R. and F.K. All authors have read and agreed to the published version of the manuscript.

Funding: This work was financially supported by the Slovak Research and Development Agency under contract No. APVV-20-0410.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: The data presented in this study are available on request from the corresponding author. The study contains summarized data from extensive experiments over 4 years. The amount of data, as well as their diversity, would not allow people not involved in this research to easily navigate within the dataset. The data are not publicly available due to high specificity of the research and since the authors are convinced that these data would not serve anyone else in research.

Acknowledgments: Our thanks go to František Považanec († 2017), who participated intensively as an expert consultant in the solving issues of antioxidant protection of materials.

Conflicts of Interest: The authors declare no conflict of interest.

References

- Vizárová, K.; Kirschnerová, S.; Kačík, F.; Briškárová, A.; Šutý, Š.; Katuščák, S. Relationships between decrease of degree of polymerization of cellulose and loss of wood-pulp paper mechanical properties during accelerated aging. *Chem. Pap.* 2012, 66, 1124–1129. [CrossRef]
- Hubbe, M.; Smith, R.; Zou, X.; Katuščák, S.; Potthast, A.; Ahn, K. Deacidification of Acidic Books and Paper by Means of Non-aqueous Dispersions of Alkaline Particles: A Review Focusing on Completeness of the Reaction. *BioResources* 2017, 12, 4410–4470. [CrossRef]
- Hubbe, M.; Henniges, U.; Potthast, A.; Ahn, K.; Smith, R. Nonaqueous Solution Deacidification Treatments to Prolong the Storage Life of Acidic Books: A Review of Mechanistic and Process Aspects. *BioResources* 2018, 13, 7096–7136. [CrossRef]
- 4. Ahn, K.; Henniges, U.; Bluher, A.; Banik, G.; Potthast, A. Sustainability of Mass Deacidification. Part I: Concept, Selection of Sample Books and pH-Determination. *Restaurator* **2011**, *32*, 193–222. [CrossRef]
- Potthast, A.; Ahn, K. Critical evaluation of approaches toward mass deacidification of paper by dispersed particles. *Cellulose* 2017, 24, 323–332. [CrossRef]
- Havlínová, B.; Mináriková, J.; Hanus, J.; Jančovičová, V.; Szabóová, Z. The Conservation on Historical Documents Carrying Iron Gall Ink by Antioxidants. *Restaurator* 2007, 28, 112. [CrossRef]
- 7. Kolar, J.; Strlič, M.; Novak, G.; Philar, B. Aging and stabilization of alkaline paper. J. Pulp Pap. Sci. 1988, 24, 89–94.
- Williams, J.C.; Fowler, C.S.; Lyon, M.C.; Merril, T.L. Metallic catalysts in the oxidative degradation of paper. In *Preservation of Paper and Textiles of Historic and Artistic Value*; Williams, J.C., Ed.; Advances in Chemistry Series; American Chemical Society: Washington, DC, USA, 1977; Volume 164, pp. 37–61.
- 9. Malešič, J.; Kolar, J.; Strlič, M.; Polanc, S. The use of halides for stabilization of iron gall ink containing paper—The pronounced effect of a cation. *E-Preserv. Sci.* 2005, *2*, 13–18.
- Katuščák, S.; Bakoš, D.; Bukovský, V.; Katuščák, D. Preservation, Stabilization and Conservation of Traditional Information Carries of the Slovak Republic. State Program of Research and Development, Final Report, Bratislava, Slovakia. March 2009. Available online: https://www.researchgate.net/publication/307855080_Preservation_stabilization_and_conservation_of_traditional_ carriers_of_information (accessed on 27 February 2023).
- 11. Vizárová, K.; Tiňo, R. Multifunctional Conservation Technologies for Preservation of Cultural Heritage Objects and Materials; Restitutio (Conservation-Restoration Bulletin): Bucharest, Romania, 2016; Volume II, pp. 250–252.
- Vizárová, K.; Tiňo, R.; Jablonský, M.; Reháková, M.; Hanus, J.; Katuščák, S. Development of Multifunctional Conservation Technologies for the Preservation of Cultural Heritage Objects and Materials; Slovak University of Technology in Bratislava: Bratislava, Slovak, 2016; ISBN 978-80-89597-41-3.
- 13. Jablonský, M.; Šima, J. Stability of Alum-Containing Paper under Alkaline Conditions. Molecules 2020, 25, 5815. [CrossRef]
- Havlínová, B.; Mináriková, J.; Katučšák, K.; Maková, A. Mixture Intended for Single-Step Modification of Acidic Papers, and Method of Using the Mixture. WO2011053262, 14 July 2011.
- Vizárová, K.; Kirschnerová, S.; Považanec, F.; Kazíková, J.; Katuščák, S. Preparation for Chemical Modification of Old Paper. SK288084 (B6), 9 May 2013. Available online: https://skpatents.com/7-288084-pripravok-na-chemicku-modifikaciu-starehopapiera.html (accessed on 27 February 2023).
- 16. Kirschnerová, S. Influence of Multifunctional Modification Systems on Stability and Quality of Documents. Ph.D. Thesis, Slovak University of Technology, Bratislava, Slovakia, 2009.
- Schwetlick, K.; Habicher, W.D. Antioxidant action mechanisms of hindered amine stabilizers. *Polym. Degrad. Stab.* 2002, 78, 35–40. [CrossRef]

- Yamashita, H.; Ohkatsu, Y. A new antagonism between hindered amine light stabilizers and acid compounds including phenolic antioxidant. *Polym. Degrad. Stab.* 2003, 80, 421–426. [CrossRef]
- 19. Zeynalov, E.B.; Allen, S.N. Simultaneous determination of the content and activity of sterically hindered phenolic and amine stabilizers by means of an oxidative model reaction. *Polym. Degrad. Stab.* **2004**, *85*, 847–853. [CrossRef]
- 20. Boersma, A. Predicting the efficiency of antioxidants in polymers. Polym. Degrad. Stab. 2006, 91, 472–478. [CrossRef]
- Jipa, S.; Zaharescu, T.; Setnescu, R.; Gorghiu, L.M.; Dumitrescu, C.; Oros, C. Chemiluminescence study on HALS antioxidant activity in LDPE. *Polym. Bull.* 2006, 57, 545–552. [CrossRef]
- 22. Gijsman, P. The mechanism of action of hindered amine stabilizers (HAS) as long-term heat stabilizers. *Polym. Degrad. Stab.* **1994**, 43, 171–176. [CrossRef]
- Katuščák, S.; Jablonský, M.; Holúbková, S. Comparative evaluation of deacidification processes. In *Eine Zukunft fűr Saures Papier*; Perspektiven von Archiven und Bibliotheken nach Abschluss des KUR-Projekts, "Nachhaltigkeit der Massenentsäuerung von Bibliotheksgut" Zeitschrift für Bibliothekswesen und Bibliographie Sonderbände; Vittorio Klostermann: Frankfurt, Germany, 2012; Volume 106, pp. 149–176. ISBN 978-3-465-03728-6.
- Andres, H.; Blüher, A.; Grossenbacher, G.; Reist, M.; Vogelsanger, B.; Wälchli, M. The Papersave Swiss—Process quality control and efficacy. *Restaurator* 2008, 28, 3–28. [CrossRef]
- Ramin, M.; Andres, H.; Bluher, A.; Reist, M.; Wälchli, M. Paper De-acidification A Comparative study. J. Paper Conserv. 2009, 10, 17–25.
- Katuščák, S.; Jablonský, M. Multifunction Device for Modification of Cellulose Materials and Method for Modification of Cellulose Materials. SK287845 (B6), 4 January 2012.
- Kačík, F.; Kačíková, D.; Jablonský, M.; Katuščák, S. Cellulose degradation in newsprint paper aging. *Polym. Degrad. Stab.* 2009, 94, 1509–1514. [CrossRef]
- Jablonský, M.; Holúbková, S.; Kazíková, J.; Botková, M.; Ház, A.; Bajzíková, M. The treatment of acid newsprint paper: Evaluation of treatment by MgO or by a mixture of MgO and methyl methoxy magnesium carbonate. *Wood Res.* 2013, 58, 151–164.
- 29. Banik, G.; Brückle, I. *Paper and Water*; Anton Siegl Fachbuchhandlung GmbH: Munich, Germany, 2018; ISBN 978-3-935643-91-7.
- Calvini, P. The role of the Ekenstam equation on the kinetics of cellulose hydrolytic degradation. *Cellulose* 2012, 19, 313–318. [CrossRef]
- 31. Lojewska, J.; Miskowiec, P.; Proniewicz, L.M. Cellulose oxidative and hydrolytic degradation: In situ FTIR approach. *Polym. Degrad. Stab.* **2005**, *88*, 512–520. [CrossRef]
- 32. Al-Malaika, S.; Scott, G.; Wirjosentono, B. Mechanisms of antioxidant action: Polymer-bound hindered amines by reactive processing, Part III Effect of reactive antioxidant structure. *Polym. Degrad. Stab.* **1993**, *40*, 233–238. [CrossRef]
- Poleunis, C.; Médard, N.; Bertrand, P. Additive quantification on polymer thin films by ToF-SIMS: Aging sample effects. *Appl. Surf. Sci.* 2004, 231–232, 269–273. [CrossRef]

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.