

Supplementary Materials

Modification of paper surface by *all-lignin* coating formulations

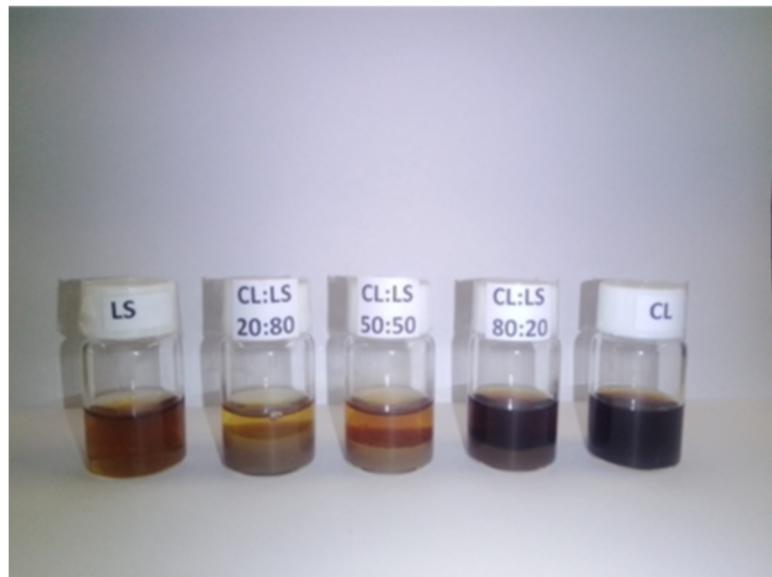


Figure S1. Mixtures (v/v) of 1 wt.% solutions of cationic eucalyptus lignin (CL) and eucalyptus lignosulphonates (LS).

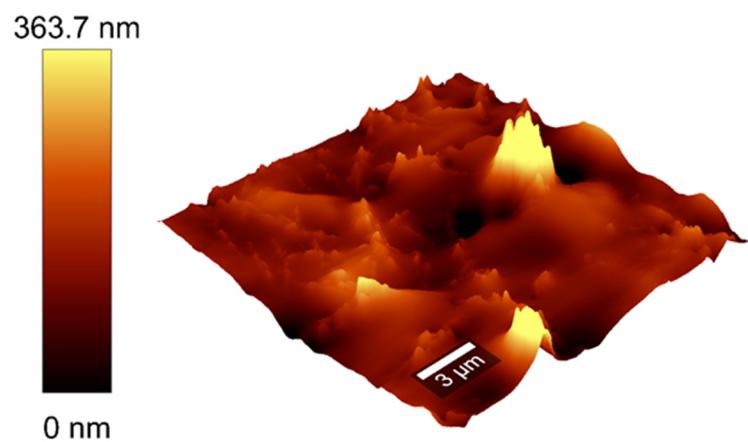


Figure S2. 3D AFM surface topology image of the glass lamina coated with CL. The size of image is of $20 \times 20 \mu\text{m}$.

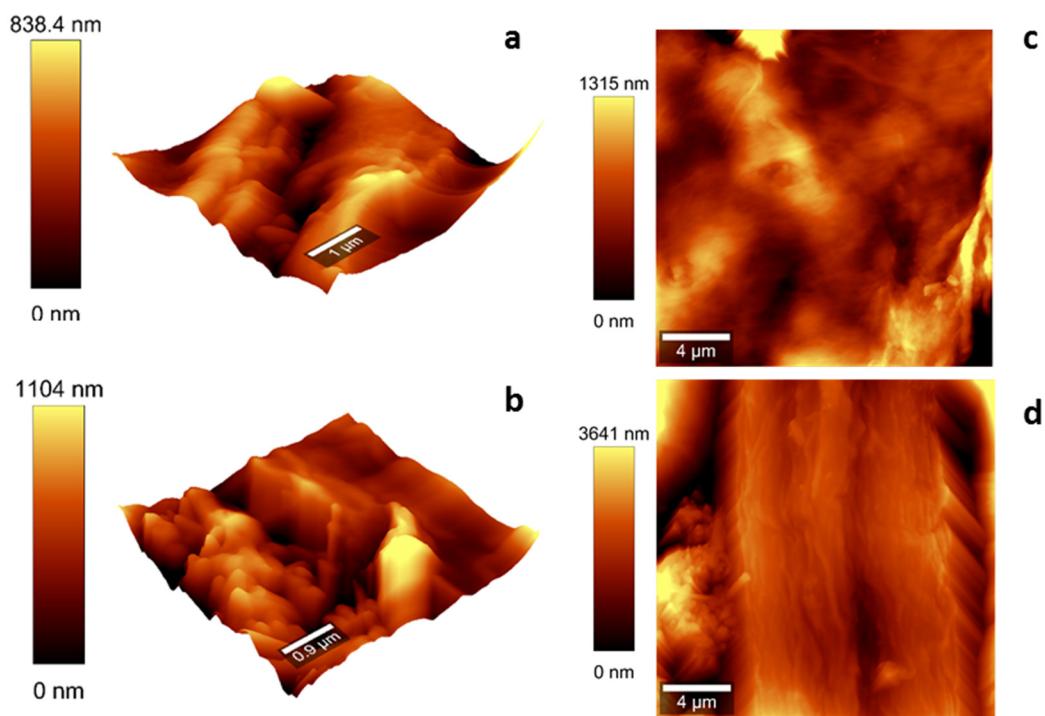


Figure S3. 3D (a, b) and 2D (c, d) AFM surface topology images of the uncoated (a, c) and (CL +LS) coated (b, d) industrial paper.