

# Fabrication of Perforated PDMS Microchannel by Successive Laser Pyrolysis

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## Supplementary Note 1: Finite element method (FEM) simulation

Considering heat conduction and Gaussian power distribution in transient form, ‘Heat Transfer Module: Deposited Beam Power’ setting was applied, expressed as

$$\left(k \frac{\partial T}{\partial x}\right) + \frac{\partial}{\partial y} \left(k \frac{\partial T}{\partial y}\right) + \frac{\partial}{\partial z} \left(k \frac{\partial T}{\partial z}\right) + e_{gen} = \rho c_p \frac{\partial T}{\partial t} \quad (1)$$

where  $k$ ,  $T$  and  $e_{gen}$  implies conduction coefficient, temperature, and rate of energy generation given by laser power. For implementing gaussian beam scanning, ‘gaussian pulse’ and ‘gaussian beam’ settings were applied with standard deviation ( $\sigma = 4$ ) which represents the beam intensity profile. Gaussian function is expressed as

$$Y(x) = \frac{1}{n} e^{-\frac{(x-x_0)^2}{2\sigma^2}} \quad (2)$$

where  $x_0$ ,  $x$ ,  $Y$  are the center of beam spot, the distance from the  $x_0$  and the beam intensity, respectively, while the normalization factor  $n$  is 1 for peak value normalization.

For the boundary conditions, room temperature (293.15 K) and natural convection coefficient ( $h = 5 \text{ m}^2 \text{ K}$ ) is applied on the four sides. The thermal properties of PDMS ( $\rho = 965 \text{ kg m}^{-3}$ ,  $c_p = 1460 \text{ J kg}^{-1} \text{ K}^{-1}$ ,  $k = 0.16 \text{ W m}^{-1} \text{ K}^{-1}$ ), SiC ( $\rho = 2700 \text{ kg m}^{-3}$ ,  $c_p = 900 \text{ J kg}^{-1} \text{ K}^{-1}$ ,  $k = 30 \text{ W m}^{-1} \text{ K}^{-1}$ ) and glass ( $\rho = 2500 \text{ kg m}^{-3}$ ,  $c_p = 870 \text{ J kg}^{-1} \text{ K}^{-1}$ ,  $k = 1.06 \text{ W m}^{-1} \text{ K}^{-1}$ ) were applied,<sup>1-3</sup> where  $\rho$  and  $k$  imply the density and the thermal conduction coefficient while  $c_p$  is the specific heat capacity.

For the results of this transient simulation, the highest temperature of glass surface was obtained at 6.7 ms for the case (c1) and 6 ms for the case (c2) of figure 3c.

## Supplementary Note 2: Finite-difference time-domain (FDTD) simulation

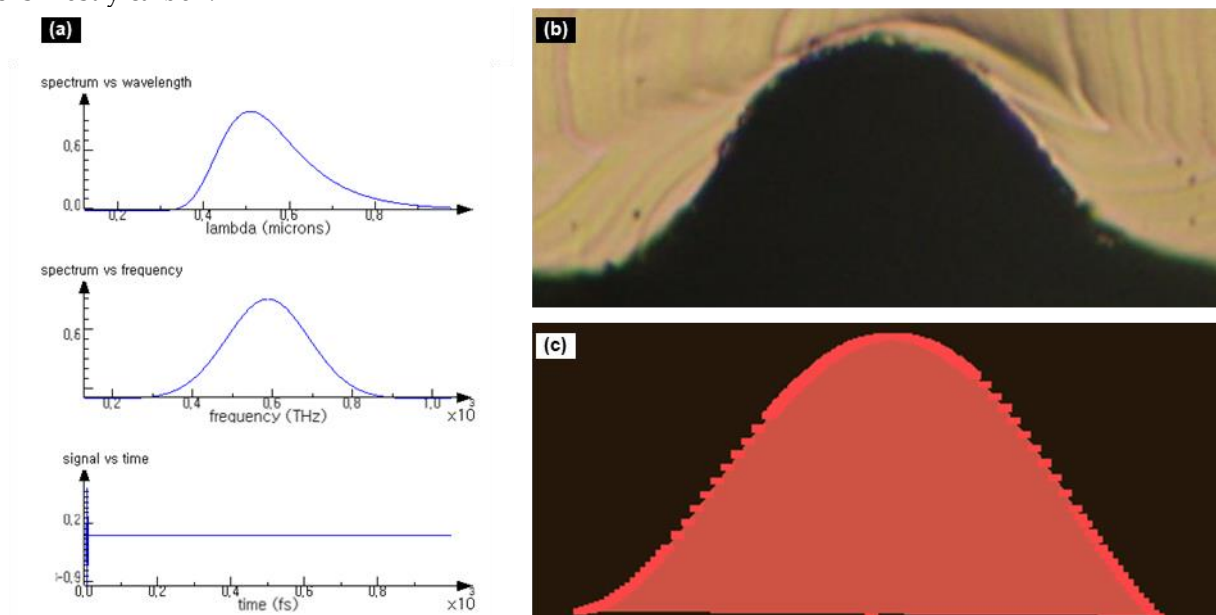
For qualitative analysis of power absorption according to incidence angle, FDTD method using Lumerical software was employed. For simulating complex geometry problem, FDTD solves Maxwell’s curl equation in non-magnetic materials, expressed as

$$\frac{\partial \vec{D}}{\partial t} = \nabla \times \vec{H} \quad (3)$$

$$\vec{D}(w) = \epsilon_0 \epsilon_r(w) \vec{E}(w) \quad (4)$$

$$\frac{\partial \vec{H}}{\partial t} = -\frac{1}{\mu_0} \nabla \times \vec{E} \quad (5)$$

where D, H and E implies the displacement, magnetic and electric fields, respectively, while  $\epsilon\tau$  given by the complex relative dielectric constant which is expressed as square of refractive index.<sup>4-6</sup> In this simulation, the solution was obtained by the built-in source setting of 'global properties', wavelength starts at 0.4  $\mu\text{m}$  and stops at 0.7  $\mu\text{m}$  shown as (a) of figure S2, and geometry setting of 'Polygon', we implemented the SiC geometry that each surface profile points were extruded from cross-section microscopy images shown as (b) and (c) of figure S1. For the input values of refractive index and extinction coefficient, the properties of carbon thin film were applied, since pyrolyzed byproduct of this process is mostly carbon.<sup>7,8</sup>



**Figure S1.** Built-in settings of FDTD simulation, (a) Wavelength, frequency settings of FDTD simulation, (b) cross-section image of microchannel created by back-surface scanning, (c) SiC geometry applied to FDTD simulation.

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