



## Article Polydopamine-Modified Al<sub>2</sub>O<sub>3</sub>/Polyurethane Composites with Largely Improved Thermal and Mechanical Properties

## Ruikui Du <sup>1,2,\*</sup>, Li He <sup>1,2</sup>, Peng Li <sup>1,2</sup>, Guizhe Zhao <sup>1,2,\*</sup>

- <sup>1</sup> North University of China, Taiyuan 030051, China; zminggu@163.com (L.H.); lpzbdx@163.com (P.L.)
- <sup>2</sup> Shanxi Province Polymer Composite Engineering Technology Research Center, Taiyuan 030051, China
- \* Correspondence: dukui1107@163.com (R.D.); zgz@nuc.edu.cn (G.Z.)

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We can find that unmodified alumina is exposed to the fracture surface, which indicates poor interface adhesion between Al<sub>2</sub>O<sub>3</sub> and pure PU. And there are some serious agglomerations. Polydopamine-modified composites have better dispersion. When the particle content is small, alumina is surrounded by PU in the composites, and the particles cannot contact each other well, failing to form a good thermal conduction path. Therefore, when the particle content is low, the thermal conductivity is also poor, which is consistent with the results of the above thermal conductivity.



**Figure S1.** SEM morphology of Al<sub>2</sub>O<sub>3</sub>/PUand PDA-Al<sub>2</sub>O<sub>3</sub>/PU composites filled with (a) 10 wt% Al<sub>2</sub>O<sub>3</sub>, (c) 10 wt% PDA-Al<sub>2</sub>O<sub>3</sub>, (e) 20 wt% Al<sub>2</sub>O<sub>3</sub>, (g) 20 wt% PDA-Al<sub>2</sub>O<sub>3</sub>, EDS element distribution of yellow spots in (b) 10 wt% Al<sub>2</sub>O<sub>3</sub>/PU (d) 10 wt% PDA-Al<sub>2</sub>O<sub>3</sub>/PU (f) 20 wt% Al<sub>2</sub>O<sub>3</sub>/PU and (h) 20 wt% PDA-Al<sub>2</sub>O<sub>3</sub>/PU.



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