

Article

Assessment of CVD- and PVD-Coated Carbides and PVD-Coated Cermet Inserts in the Optimization of Surface Roughness in Turning of AISI 1045 Steel

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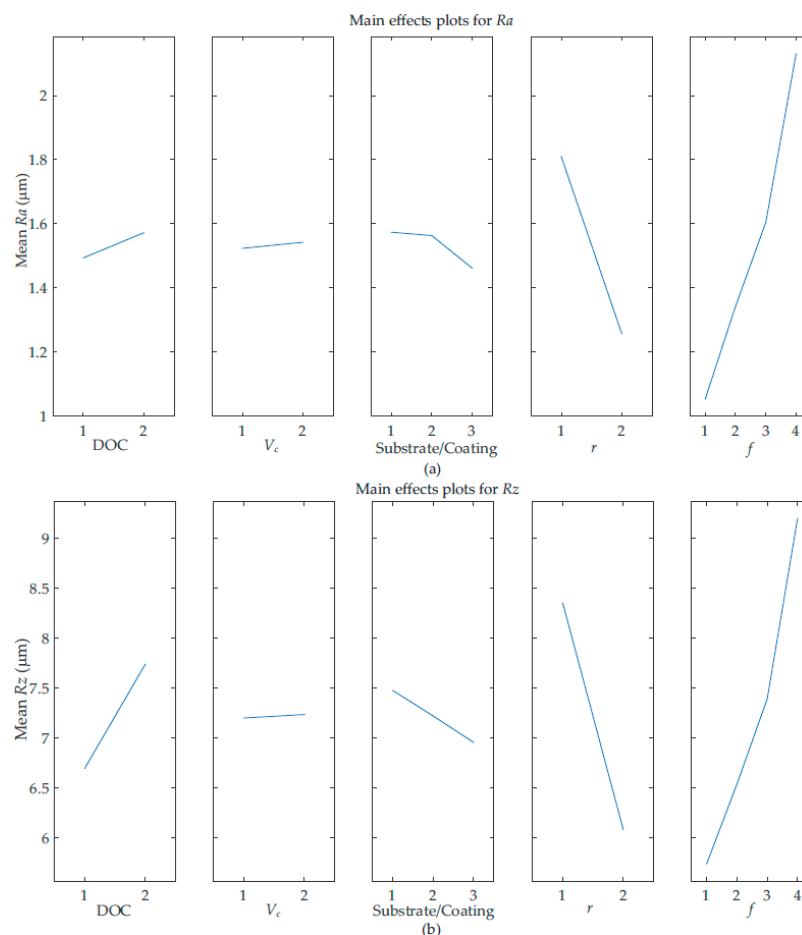


Figure S1. Main effects plot for surface roughness means: (a) R_a ; (b) R_z .

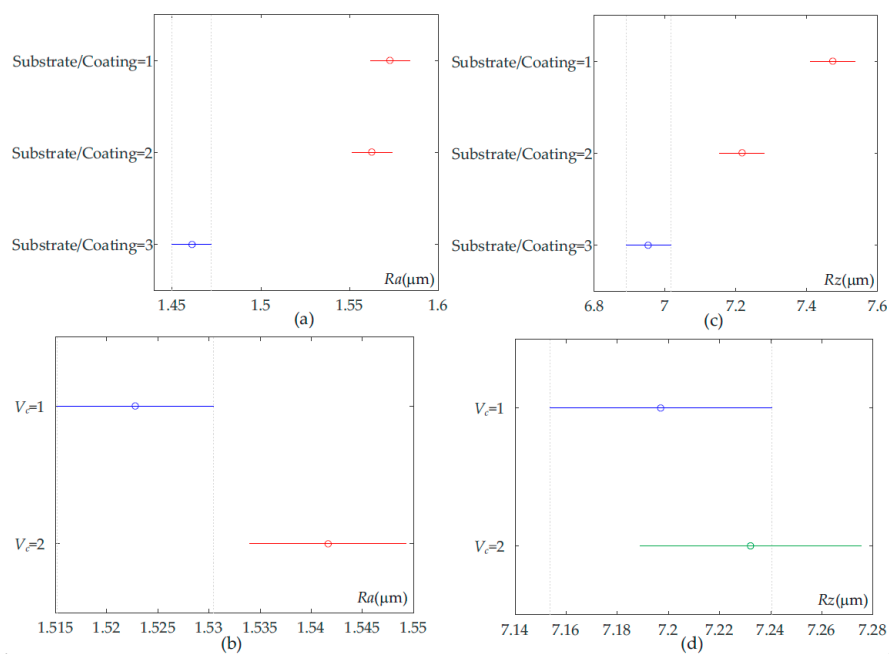


Figure S2. Graphs of the multiple comparison of the means, considering Substrate/Coating and cutting speed: (a) and (b), Ra ; (c) and (d), Rz .



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