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Control of Eu Oxidation State in $Y_2O_{3-x}S_x$:Eu Thin-Film Phosphors Prepared by Atomic Layer Deposition: A Structural and Photoluminescence Study

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Received: 12 November 2019; Accepted: 19 December 2019; Published: 23 December 2019



Abstract: Structural and photoluminescence studies were carried out on Eu-doped $Y_2O_{3-x}S_x$ thin films grown by atomic layer deposition at 300 °C. (CH₃Cp)₃Y, H₂O, and H₂S were used as yttrium, oxygen, and sulfur precursors, respectively, while Eu(thd)₃ was used as the europium precursor. The Eu oxidation state was controlled during the growth process by following the Eu(thd)₃ pulse with either a H₂S or O₃ pulse. The Eu(thd)₃/O₃ pulse sequence led to photoluminescence emission above 550 nm, whereas the Eu(thd)₃/H₂S pulse sequence resulted in emission below 500 nm.

Keywords: Y₂O₂S:Eu; Eu oxidation state; phosphor; photoluminescence

1. Introduction

The study of red- and blue-emitting phosphors has major importance in the luminescence field due to the need for a wider color gamut in current displays and an increase in the efficiency of optoelectronic devices. Most of the studies on luminescent materials are carried out using luminescent lanthanide ions [1,2]. This choice is supported by high-intensity sharp line emission, persistent phosphorescence, and good luminescence efficiency generated by the d–f and f–f transitions [3].

The emission of various colors can be generated by doping a semiconductor matrix with different lanthanide ions that act as luminescent centers [4]. The trivalent europium ion (Eu³⁺) is the main choice to achieve red color emission. The strong emission is due to the intensive ${}^5D_0 \rightarrow {}^7F_2$ electronic transition which generates a wavelength of 610–630 nm, depending on the host semiconductor matrix [5,6]. Europium can also assume a divalent state of oxidation (Eu²⁺) and can act as an important luminescent center. It is known for its broad emission band between ultraviolet and red, where the dominant emission of Eu²⁺ ions is attributed to the ${}^4f_6{}^5d_1 \rightarrow {}^4f_7$ transition [7]. Many papers have reported Eu²⁺-doped material systems such as fluorides [8], chlorides [9], bromides [10], oxides [11], selenides [12], iodides [13], nitrides [14], and sulfides [15]. Because Eu²⁺ is highly dependent on the environment, each material emits in a specific range [7].

 Y_2O_2S :Eu is a well-known phosphor which has mainly been investigated as a host for Eu³⁺ in order to obtain red emission [5,16–21]. This is supported by the similar dimensions of Eu³⁺ and Y³⁺

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ionic radii of 1.01 Å and 0.96 Å at room temperature, respectively [22]. $Y_2O_2S:Eu^{3+}$ was first reported by Hardy as a substitution for yttrium orthovanadate due to its high emission efficiency [23]. Since then, it has been studied and used in luminescence applications such as light-emitting diodes [24] and field emission displays [4].

During the last decade, Y_2O_2S doped with europium was successfully grown by several techniques including pulsed laser deposition [16], hydrothermal method [5], sol–gel template method [19], and decomposition method [17]. However, when using these growth techniques, the europium dopant tends to oxidize to its trivalent form Eu^{3+} , as the divalent Eu^{2+} is unlikely to exist in Y_2O_2S , according to energy level considerations. This results in red being the main emission color generated by the Y_2O_2S :Eu material.

In this work, it is shown that the oxidation state of Eu in the $Y_2O_{3-x}S_x$ (YOS) matrix can be controlled through the doping configuration by using the atomic layer deposition (ALD) method. Thus, during the growth process, Eu atoms on the surface were deliberately exposed to either oxidizing O_3 or reducing H_2S gas in order to generate a trivalent or a divalent oxidation state of Eu, respectively. This led to either red or violet/blue color emission from $Y_2O_{3-x}S_x$:Eu (YOS:Eu).

2. Materials and Methods

 $Y_2O_{3-x}S_x$:Eu thin films were grown at 300 °C on (100)-oriented Si substrates using atomic layer deposition. The processes were carried out in a Beneq TFS-200 ALD-reactor (Beneq Oy, Espoo, Finland). (CH₃Cp)₃Y (98%, Intatrade, Anhalt-Bitterfeld Germany), H₂O, and H₂S were used as yttrium, oxygen, and sulfur precursors, respectively, whereas Eu(thd)₃ (99.9%, Strem Chemicals, Kehl, Germany) was used as the Eu dopant precursor. N₂ was used as the carrier and purging gas. Eu was introduced into the Y₂O_{3-x}S_x matrix in combination with either H₂S or O₃. During the processes, the pressure in the reactor was about 2 mbar. Process steps and parameters, including pulse sequences and pulse time, are summarized in Figure 1 and Table 1. Note that an N₂ purge step was applied in all processes after each pulse. The purge time was 7 s.

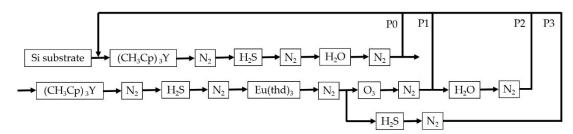


Figure 1. Schematic diagram of the processes used for the growth of the films.

Table 1. Pulse sequences and corresponding pulsing times for $Y_2O_{3-x}S_x/Y_2O_{3-x}S_x$: Eu atomic layer deposition (ALD) processes.

Process	Pulse Sequence	Pulse Time (s)		
P0	(CH ₃ Cp) ₃ Y/H ₂ S/H ₂ O	2.5/0.5/0.15		
P1	(CH ₃ Cp) ₃ Y/H ₂ S/H ₂ O/(CH ₃ Cp) ₃ Y/H ₂ S/Eu(thd) ₃ /O ₃	2.5/0.5/0.15/2.5/0.5/2.5/3		
P2	(CH ₃ Cp) ₃ Y/H ₂ S/H ₂ O/(CH ₃ Cp) ₃ Y/H ₂ S/Eu(thd) ₃ /O ₃ /H ₂ O	2.5/0.5/0.15/2.5/0.5/2.5/3/0.15		
P3	(CH ₃ Cp) ₃ Y/H ₂ S/H ₂ O/(CH ₃ Cp) ₃ Y/H ₂ S/Eu(thd) ₃ /H ₂ S	2.5/0.5/0.15/2.5/0.5/2.5/0.5		

The thickness of the grown films was determined with a SENTECH SE400adv ellipsometer (SENTECH Instruments GmbH, Berlin, Germany), using a 633 nm wavelength at 70° angle of incidence. The crystallinity was investigated by X-ray diffraction (XRD) using Cu K α line in a Rigaku SmartLab (Rigaku Europe SE, Neu-Isenburg, Germany) high-resolution X-ray diffractometer. Chemical analyses were carried out by X-ray photoelectron spectroscopy (XPS). The spectra were measured with a Kratos Axis Supra spectrometer (Kratos Analytical Ltd., Manchester, UK), employing a monochromatic Al K α source running at 225 W. The detailed spectra were either recorded at 10 eV pass energy for improved

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energy resolution or at 40 eV for faster acquisition (decreased X-ray exposure). Photoluminescence measurements were carried out at room temperature in a Perkin Elmer LS55 spectrophotometer (PerkinElmer Inc., Waltham, MA, USA), equipped with a pulsed Xenon discharge lamp of power equivalent to 20 kW for 8 μ s duration. The samples were excited using two wavelengths, 266 and 355 nm.

3. Results

Figure 1 shows the schematic diagram of the ALD processes used for the growth of the $Y_2O_{3-x}S_x$ and $Y_2O_{3-x}S_x$: Eu thin films. Films with thicknesses between 50 and 300 nm were thus grown using the parameters summarized in Table 1. Thickness variations measured on about 50-nm-thick samples using ellipsometry were used to verify film homogeneity. Process P1, where the Eu(thd)₃ pulse was followed by the O_3 pulse, resulted in poor homogeneity with thickness fluctuations reaching 19%. The additional pulse of H_2O after the O_3 pulse in process P2 resulted in better thickness homogeneity with fluctuations down to about 10%. Due to the better film quality with process P2, in addition to processes P0 and P3, results related to films prepared with a combination of O_3/H_2O when introducing the Eu dopant in the matrix are presented. Therefore, in what follows, unless stated otherwise, the additional H_2O pulse step is assumed when the Eu(thd)₃/ O_3 pulse sequence related results are discussed.

3.1. Crystallinity

Figure 2 shows XRD patterns measured between 20° and 60° at a fixed grazing incidence angle of 1° on samples grown using processes P0, P2, and P3. The undoped YOS sample and the Eu-doped one grown using the Eu(thd) $_3$ /O $_3$ pulse sequence showed a single very broad peak around 30°, suggesting that the layers had a rather amorphous structure. However, the sample grown using the Eu(thd) $_3$ /H $_2$ S pulse sequence showed several sharp peaks, indicating that the film had a crystalline structure. Using JCPDS file no. 24-1424, Y $_2$ O $_3$ -xS $_x$ -related (100), (101), (102), (003), (110), (103), (112), and (201) reflections were identified, indicating that YOS:Eu grown using the Eu(thd) $_3$ /H $_2$ S pulse sequence had a hexagonal crystal structure with the lattice parameters a = 3.794 Å and c = 6.580 Å.

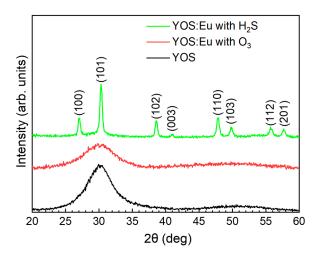


Figure 2. XRD of samples prepared using processes P0, P2, and P3.

3.2. Chemical Analyses

An XPS overview spectrum (figure not shown) showed carbon, yttrium, oxygen, and sulfur in all the samples, as well as europium in the doped ones. Sputter cleaning was not carried out in order to avoid the introduction of surface carbon contamination into the layers. Charge accumulation took place due to the high resistivity of the material, which led to a shift of the peaks. The position of C, Y, O, and S core levels was corrected. A change in the Eu oxidation state from Eu²⁺ to Eu³⁺ during the measurement was also observed. Due to the uncertainty of the Eu oxidation state during the XPS

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measurements, spectra related to Eu core levels were not analyzed in detail. Nevertheless, Eu 3d core level spectra were used in the estimation of the elemental composition of the doped films.

Figure 3a shows measured and fitted XPS spectra for C 1s core levels in YOS and YOS:Eu films prepared by processes P0, P2, and P3. The spectra were deconvoluted by fitting the measured core level peaks with Voigt function. The corresponding binding energies are displayed in Figure 3a,b. C 1s core level spectra were composed of four peaks that were attributed mainly to CO_3^{2-} and carbon contamination. In addition to the CO_3^{2-} peak [25], all the samples showed C–C, C–O–C, and O–C=O bonds [25,26]. Figure 3b shows the S 2s core level spectra measured in the same samples. The spectra showed a significant difference between the sulfur bonds, depending on the growth process: while sulfate bonds $(Y_2(SO_4)_3)$ [27] were dominant in the YOS and YOS:Eu prepared using the Eu(thd)₃/O₃ sequence, sulfide bonds were identified only in the YOS:Eu film prepared using Eu(thd)₃/H₂S pulse sequence.

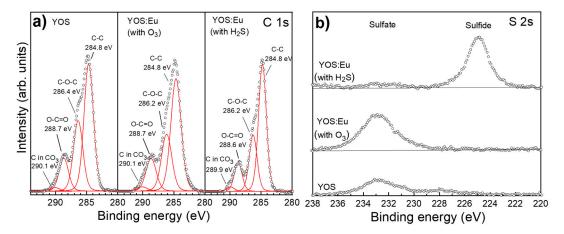


Figure 3. Measured and fitted (a) C 1s and (b) S 2s core level spectra. The films were prepared by processes P0, P2, and P3. Open symbols represent measured spectra, whereas red lines show fitting results.

In Table 2, the elemental compositions of YOS:Eu samples, where Eu was introduced into the matrix in combination with either O_3 (process P2) or H_2S (process P3), are compared. C 1s, Eu 3d, O 1s, S 2s, and Y 3p core level spectra were used for the calculations. The film grown using the Eu(thd)₃/ O_3 pulse sequence had a higher oxygen content than the one grown using the Eu(thd)₃/ H_2S sequence, with an O/S ratio of 8.1 and 5.7, respectively. While the europium and yttrium contents were found to be lower in the sample prepared using O_3 , the carbon content was nearly the same in both films. Note that the carbon concentration measured by XPS was relatively high, with values exceeding 30%.

Table 2. Comparison of the elemental composition of Eu-doped $Y_2O_{3-x}S_x$ films prepared using Eu(thd)₃/O₃ and Eu(thd)₃/H₂S pulse sequences.

Process	Y (at.%)	O (at.%)	S (at.%)	C (at.%)	Eu (at.%)
P2	10.6	48.7	6.0	30.8	3.9
P3	14.7	39.7	6.9	31.0	7.7

Figure 4a,b shows the measured and fitted XPS spectra for Y 3d core levels in YOS and YOS:Eu films prepared using the Eu(thd) $_3$ /O $_3$ pulse sequence, respectively. Figure 4c shows the spectra for Y 3d together with S 2p core levels in YOS:Eu films prepared using the Eu(thd) $_3$ /H $_2$ S sequence. The measured spectra were fitted using Voigt function. Based on the results extracted from Figure 2, the following fitting restraints were applied:

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• For Y 3d (5/2 and 3/2) doublets, a constant ratio of 3:2 and a constant separation distance of 2.05 eV were applied, whereas for S 2p (3/2 and 1/2) doublets, a constant ratio of 2:1 and a constant separation distance of 1.18 eV were applied.

- For YOS:Eu sample prepared using the Eu(thd) $_3/H_2S$ pulse sequence, the sulfide 2p and the $Y_2(SO_4)_3$ 3d peak area ratio were fixed to the values determined from the S 2s fit in Figure 2.
- Using the NIST (National Institute of Standards and Technology) XPS database [27], the Y 3d core level in Y₂(SO₄)₃ was fixed to the range of 158.9–160 eV. Other binding energies (except the double splitting) were left to be adjusted automatically.
- The FWHM (Full Width at Half Maximum) of the Y 3d peaks was limited to 1.10 eV in order to keep the peaks uniform.

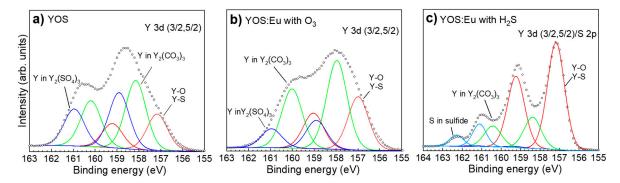


Figure 4. Measured and fitted Y 3d core level spectra in (a) undoped $Y_2O_{3-x}S_x$ and (b) $Y_2O_{3-x}S_x$:Eu prepared using the Eu(thd)₃/O₃ pulse sequence. (c) Measured and fitted Y 3d/S 2p spectra in $Y_2O_{3-x}S_x$:Eu prepared using the Eu(thd)₃/H₂S pulse sequence. Open symbols represent measured spectra, whereas continuous lines show fitting results.

Note that, compared with other compounds, the concentration of $Y_2(SO_4)_3$ was very low in the sample prepared using the Eu(thd) $_3/H_2S$ pulse sequence. Therefore, $Y_2(SO_4)_3$ -related spectra are not visible in Figure 4c.

Table 3 summarizes the binding energies of fitted Y 3d and S 2p doublets deduced for the different samples. Based on the fitting results, the composition of the films was found to be strongly dependent on the deposition process, especially the doping configuration. The spectra were assigned to Y–O and/or Y–S bonds [25,27], $Y_2(CO_3)_3$ [25], $Y_2(SO_4)_3$ [27], and sulfur in sulfide form [27]. While Y–O/Y–S and $Y_2(CO_3)_3$ were present in all films, S 2p doublets ranging between 160 and 164 eV were only found in the YOS:Eu sample grown using the Eu(thd)₃/H₂S sequence. A comparison of the relative amount of the identified yttrium compounds showed that the undoped YOS and the YOS:Eu prepared using the Eu(thd)₃/O₃ pulse sequence had the highest concentration of $Y_2(CO_3)_3$, with relative amounts of 42.86% and 52.08%, respectively, while the YOS:Eu film prepared using the Eu(thd)₃/H₂S pulse had a relative $Y_2(CO_3)_3$ amount of 16.23%.

Table 3. Binding energy for Y 3d and S 2p doublets deduced for the compounds present in the $Y_2O_{3-x}S_x$ and $Y_2O_{3-x}S_x$: Eu films prepared by processes P0, P2, and P3.

Process	Y-O/Y-S		$Y_2(CO_3)_3$		$Y_2(SO_4)_3$		Sulfide	
	Y 3d 5/2 (eV)	Y 3d 3/2 (eV)	Y 3d 5/2 (eV)	Y 3d 3/2 (eV)	Y 3d 5/2 (eV)	Y 3d 3/2 (eV)	S 2p 3/2 (eV)	S 2p 1/2 (eV)
P0	157.16	159.21	158.14	160.19	158.90	160.95	-	-
P2	156.98	159.03	157.96	160.01	158.90	160.95	-	-
P3	157.18	159.23	158.38	160.43	159.30	161.35	161.11	162.29

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3.3. Photoluminescence

Figure 5a shows the photoluminescence spectra for YOS:Eu samples prepared using either the Eu(thd) $_3$ /O $_3$ or the Eu(thd) $_3$ /H $_2$ S pulse sequence. The measurements were carried out at room temperature and both samples were excited with wavelengths of 266 and 330 nm. For an excitation wavelength of 330 nm, the Y $_2$ O $_{3-x}$ S $_x$:Eu sample prepared using O $_3$ showed no significant emission. However, for an excitation wavelength of 266 nm, luminescence spectra between 550 and 720 nm were obtained. The highest emission intensity was obtained at about 618 nm. Unlike the sample prepared using O $_3$, for an excitation wavelength of 266 nm, the Y $_2$ O $_{3-x}$ S $_x$:Eu sample prepared using H $_2$ S exhibited a dominant broad emission band below 500 nm. This band shape was dependent on the excitation wavelength. Thus, when the excitation wavelength was increased from 266 to 330 nm, the shoulder located at about 440 nm became more dominant than the one at about 420 nm. Figure 5b shows the 1931 CIE color coordinates deduced from the PL measurements using OriginLab Chromaticity Diagram script (Origin Pro 2019, Northampton, MA, USA). Thus, processes P2 and P3 led to the (x, y) values of (0.490, 0.303) and (0.165, 0.060), respectively.

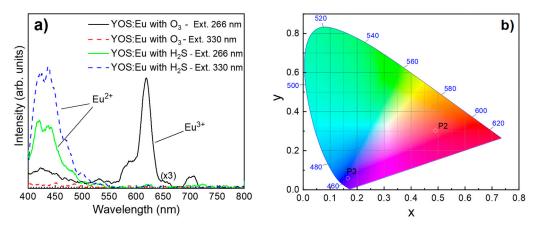


Figure 5. (a) Photoluminescence spectra measured from $Y_2O_{3-x}S_x$:Eu samples prepared using either process P2 or P3. The measurements were carried out at room temperature. Excitation wavelengths of 266 and 330 nm were used. (b) CIE 1931 chromaticity diagram for $Y_2O_{3-x}S_x$:Eu samples deduced from photoluminescence measurements in (a).

4. Discussion

 $Y_2O_{3-x}S_x$: Eu thin films were successfully grown at 300 °C using ALD. The different characterization tools showed that the structural and emission properties of the obtained films depended strongly on the pulse sequences, especially the doping configuration. After each Eu(thd) $_3/O_3$ pulse sequence, the introduction of a subsequent H_2O pulse improved the homogeneity of the films, as H_2O is known to contribute to the increase of OH surface group concentration [28], most likely promoting the surface adsorption of yttrium species.

As expected, the films grown using the $Eu(thd)_3/O_3$ pulse sequence were found to have higher oxygen content in comparison with the ones grown using the $Eu(thd)_3/H_2S$ sequence. However, the Eu concentration was lower in the films grown using O_3 , which indicates a much higher reactivity between surface Eu species and H_2S , compared to O_3 . In addition to the $Y_2O_{3-x}S_x$ phase, $Y_2(CO_3)_3$ and either $Y_2(SO_4)_3$ or sulfide compound were detected in all films, suggesting a rather complex film structure. The very high carbon concentration calculated from XPS spectra was due to $Y_2(CO_3)_3$ and surface contamination, as no special precautions were taken to protect the film surface after the processes. Carbon contamination was most likely higher on the surface of YOS:Eu samples grown using the $Eu(thd)_3/H_2S$ pulse sequence, considering their crystalline nature and therefore their larger surface area. Moreover, the concentration of carbonates measured by XPS also correlated with the crystalline structure of the films: unlike the highly polycrystalline structure of films grown using H_2S , the undoped

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 $Y_2O_{3-x}S$ films as well as $Y_2O_{3-x}S$:Eu grown using O_3 contained a large amount of yttrium carbonates. This is consistent with reports in which the crystallinity of Y_2O_3 thin films was improved by annealing the samples and therefore reducing the amount of carbonates in the films [29,30].

In addition to the Y–O/Y–S expected bonds, $Y_2(SO_4)_3$ was identified in films grown using the Eu(thd) $_3$ /O $_3$ sequence, whereas in the ones grown using the Eu(thd) $_3$ /H $_2$ S pulse sequence, S 2p doublets were found in the (160–164) eV energy range. The latter hints to the formation of a pure sulfide compound. It is therefore speculated that EuS species were most likely present in the films grown using the Eu(thd) $_3$ /H $_2$ S pulse sequence, considering that Eu atoms were deliberately exposed to the reducing H $_2$ S gas (i.e., H $_2$ S/Eu(thd) $_3$ /H $_2$ S pulse sequence) in order to generate a divalent oxidation state of Eu

The samples were excited with energies (wavelengths of 266 and 330 nm) that were lower than the band gap of Y_2O_2S ($E_g \approx 5$ eV). Therefore, the energy of the incident photons was too low to excite the YOS lattice. As a result, luminescent centers were excited directly. In the case of the $Y_2O_{3-x}S_x$:Eu sample prepared using O_3 , for an excitation wavelength of 266 nm, the typical $Eu^{3+} \, ^5D_0 \rightarrow ^7F_J$ (J=0,1,2,3,4) and 4) transitions were activated, resulting in red/pink emission spectra between 550 and 720 nm, the sharp and strong emission intensity of the $^5D_0 \rightarrow ^7F_2$ electronic transition being located at about 618 nm. For excitation wavelengths of both 266 and 330 nm, the $Y_2O_{3-x}S_x$:Eu sample prepared using Y_2S_x showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most likely originated from the Y_2O_3 showed a single broad blue/violet emission below 500 nm that most

5. Conclusions

In this work, $Y_2O_{3-x}S_x$: Eu thin films were grown by atomic layer deposition. The crystallinity, composition, and emission properties of the obtained phosphors were correlated with the preparation conditions. XPS measurements showed the presence of $Y_2(CO_3)_3$ and either $Y_2(SO_4)_3$ or sulfide compounds, in addition to $Y_2O_{3-x}S_x$. The use of Eu(thd) $_3$ in combination with H_2S led to films with a crystalline structure. It was shown that that the oxidation state of Eu in the host matrix could be successfully controlled through the doping configuration, and a violet/blue $Y_2O_{3-x}S_x$: Eu phosphor was demonstrated. Red/pink emission was obtained when the Eu dopant was deliberately exposed to oxidizing O_3 , whereas a violet/blue emission was obtained when Eu was exposed to the reducing H_2S gas.

Author Contributions: Conceptualization, S.M.; Formal analysis, J.R., J.D., and S.M.; Investigation, J.R., J.D., P.J.S., M.B., and Z.Z.; Resources, E.F., R.M., and M.S.; Writing—original draft preparation, J.R. and S.M.; Writing—review and editing J.R., P.J.S., and S.M.; Supervision, S.M. All authors have read and agreed to the published version of the manuscript.

Funding: The work in this paper was funded by the European Union's Horizon 2020 research and innovation programme under the Marie Sklodowska-Curie grant agreement No 764951 and project UID/CTM/50025/2019; by the FCT-MCTES and FEDER funds through the COMPETE 2020 Programme; and by the National Funds through FCT—Portuguese Foundation for Science and Technology under project number POCI-01-0145-FEDER-007688, Reference UID/CTM/50025, as well as PTDC/NAN-MAT/30812/2017 (Project NeurOxide).

Acknowledgments: The authors would like to thank Yuta Ando for the technical support and Erik \emptyset streng and Ville Malinen for the constructive discussions.

Conflicts of Interest: The authors declare no conflicts of interest. The funders had no role in the design of the study; in the collection, analyses, or interpretation of data; in the writing of the manuscript; or in the decision to publish the results.

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