

Low Temperature Characteristics of Hydrogen Storage Alloy $\text{LaMm-Ni}_{4.1}\text{Al}_{0.3}\text{Mn}_{0.4}\text{Co}_{0.45}$ for Ni-MH Batteries

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1. LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [1/4]

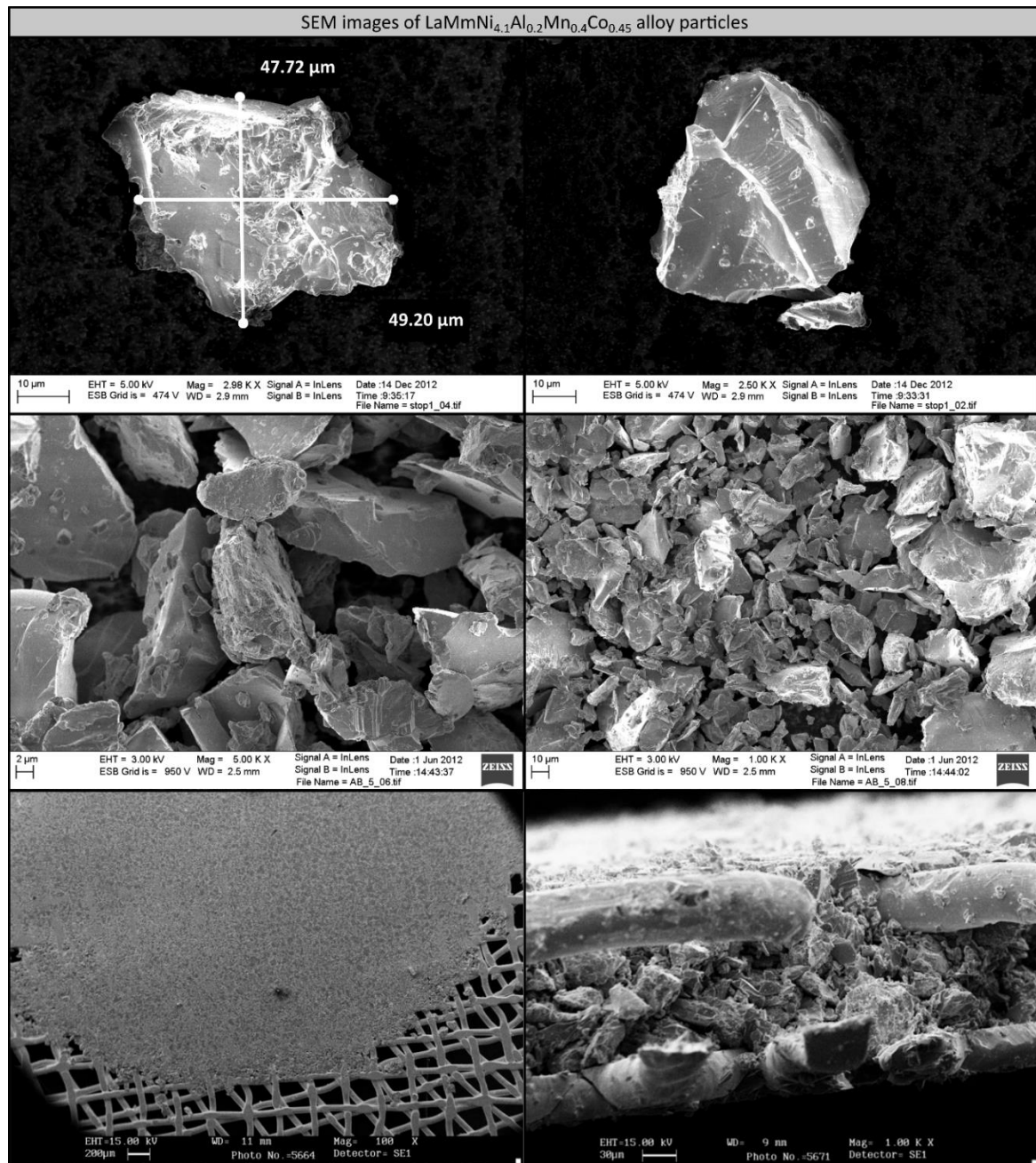


Figure S1. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy particles (top), group of particles (middle) and limited volume electrode formed by compression of the alloy between two sheets of gold mesh (bottom).

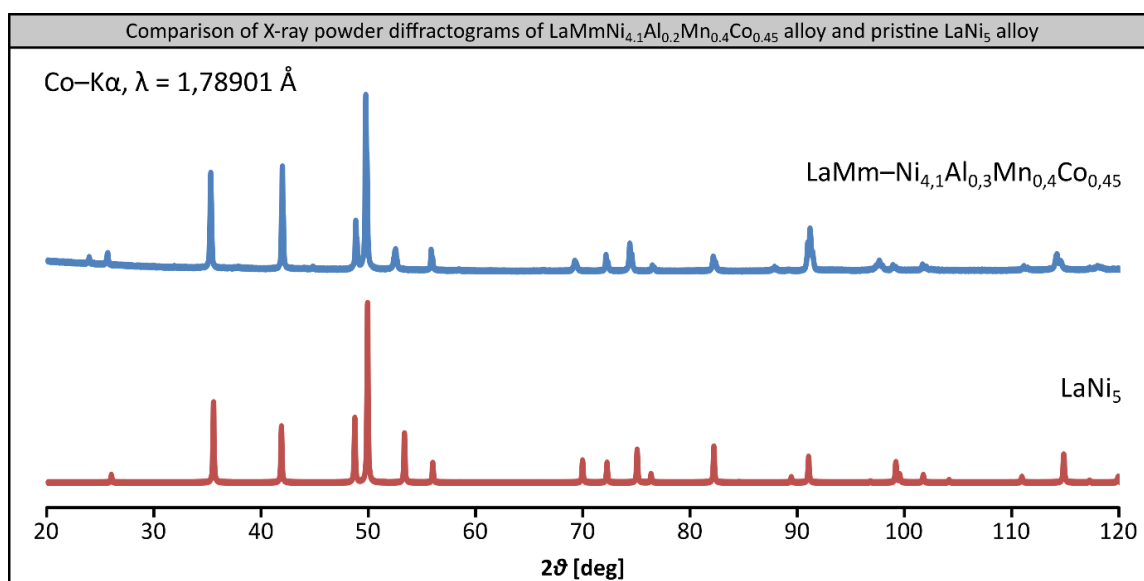
1. LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [2/4]

Figure S2. Comparison of X-ray powder diffractograms of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy ($\lambda = 1.78901$ Å) [M. Karwowska et al., J. Power Sources, 263 (2014) 304] LaNi₅ alloy [H.N. Nowotny, Z. Metallkd. 34 (1942) 247].

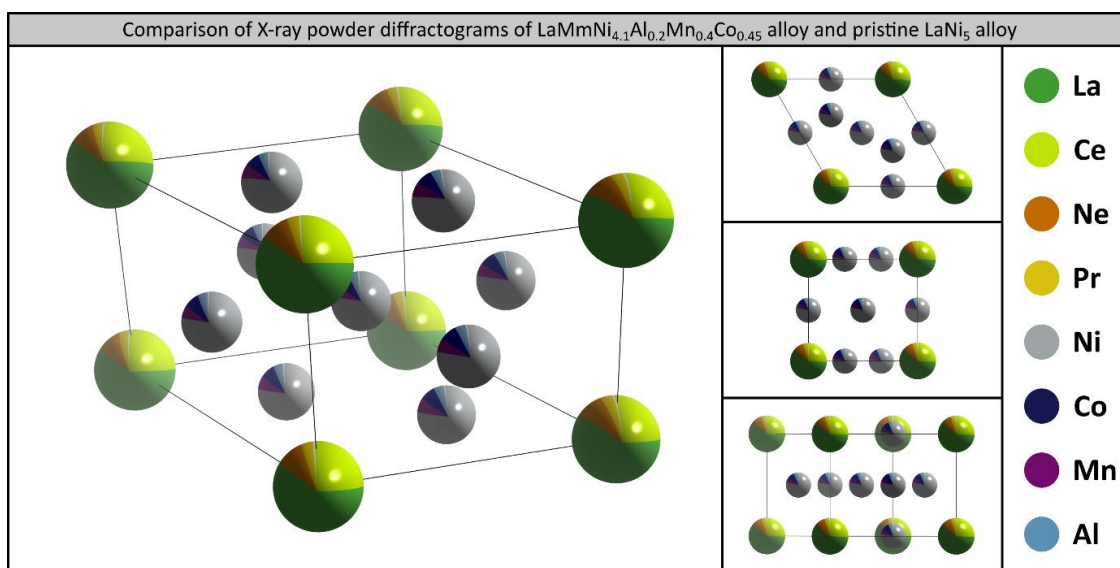


Figure S3. Unit cell of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy, $a = b = 5.0079(5)$ Å, $c = 4.0521(4)$ Å, $V = 88.007(16)$ Å³, [M. Karwowska et al., J. Power Sources, 263 (2014) 304].

Table S1. Occupation of crystallographic sites in the crystal structure of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy [M. Karwowska et al., J. Power Sources, 263 (2014) 304].

Atom	Position	Occupation	Atom	Position 1	Position 2	Occupation
La	0 0 0	60%	Ni	0.67 0.33 0	0.5 0 0.5	78.00%
Ce	0 0 0	26%	Co	0.67 0.33 0	0.5 0 0.5	8.66%
Nd	0 0 0	10%	Mn	0.67 0.33 0	0.5 0 0.5	7.44%
Pr	0 0 0	4%	Al	0.67 0.33 0	0.5 0 0.5	5.90%

1. LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [3/4]

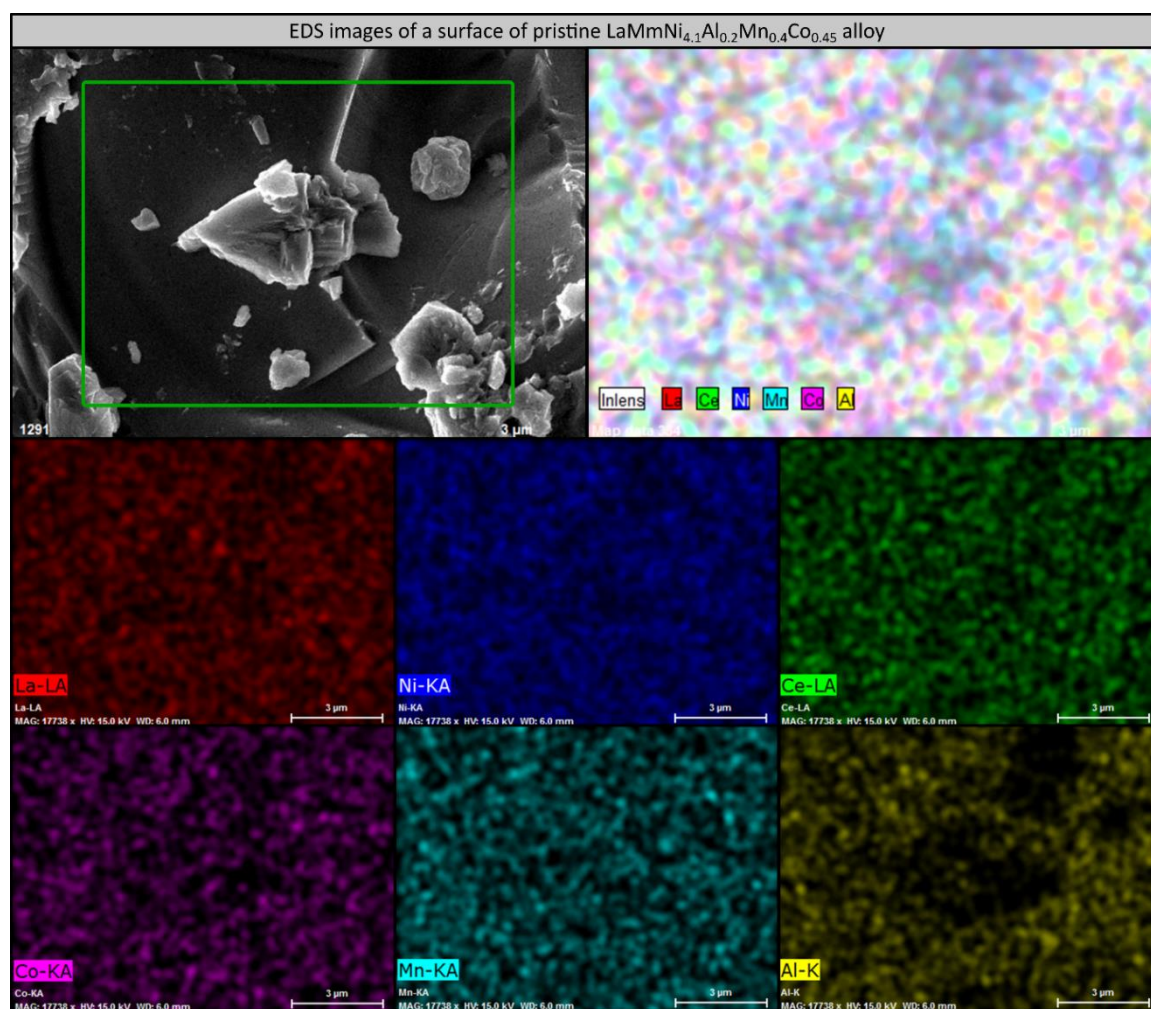


Figure S4. EDS images of the surface of pristine LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy with mapping of elemental distribution of lanthanum, nickel, cerium, cobalt, manganese and aluminium. [M. Karwowska, et al., Materials., 11 (2018) 2423].

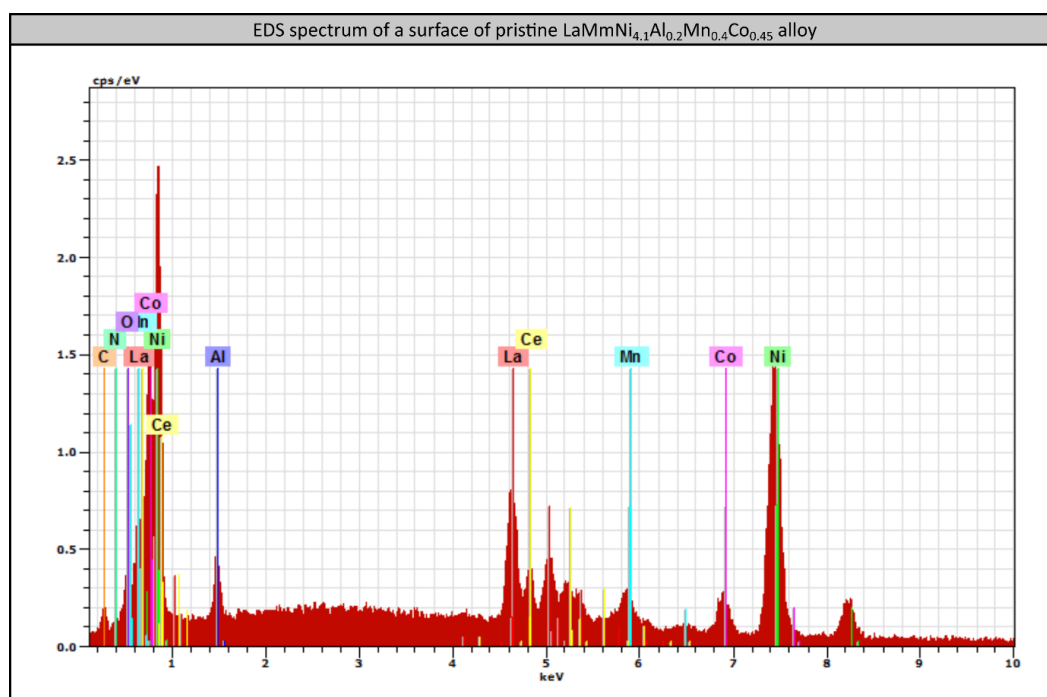
1. LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [4/4]

Figure S5. EDS spectrum of the surface of pristine LaMmNi_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy not subjected to electrochemical treatment [M. Karwowska et al., J. Power Sources, 263 (2014) 304].

Table S2. Results of EDS elemental analysis of pristine LaMmNi_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy not subjected to electrochemical treatment [M. Karwowska et al., J. Power Sources, 263 (2014) 304].

Element	Series	unn. C	norm. C	Atom. C	Error
		[wt %]	[wt %]	[at %]	[wt %]
Lanthanum	L-series	19.48	19.91	8.52	0.60
Nickel	K-series	55.72	56.94	57.67	1.77
Aluminium	K-series	1.95	2.00	4.40	0.13
Manganese	K-series	3.99	4.08	4.41	0.16
Cobalt	K-series	5.62	5.75	5.80	0.23
Cerium	L-series	7.63	7.80	3.31	0.26
Carbon	K-series	2.01	2.06	10.19	0.48
Nitrogen	M-series	0.48	0.49	2.07	0.19
Oxygen	K-series	0.96	0.98	3.63	0.23
Total		97.85	100.00	100.00	

2. Sorption of gaseous hydrogen by LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [1/2]

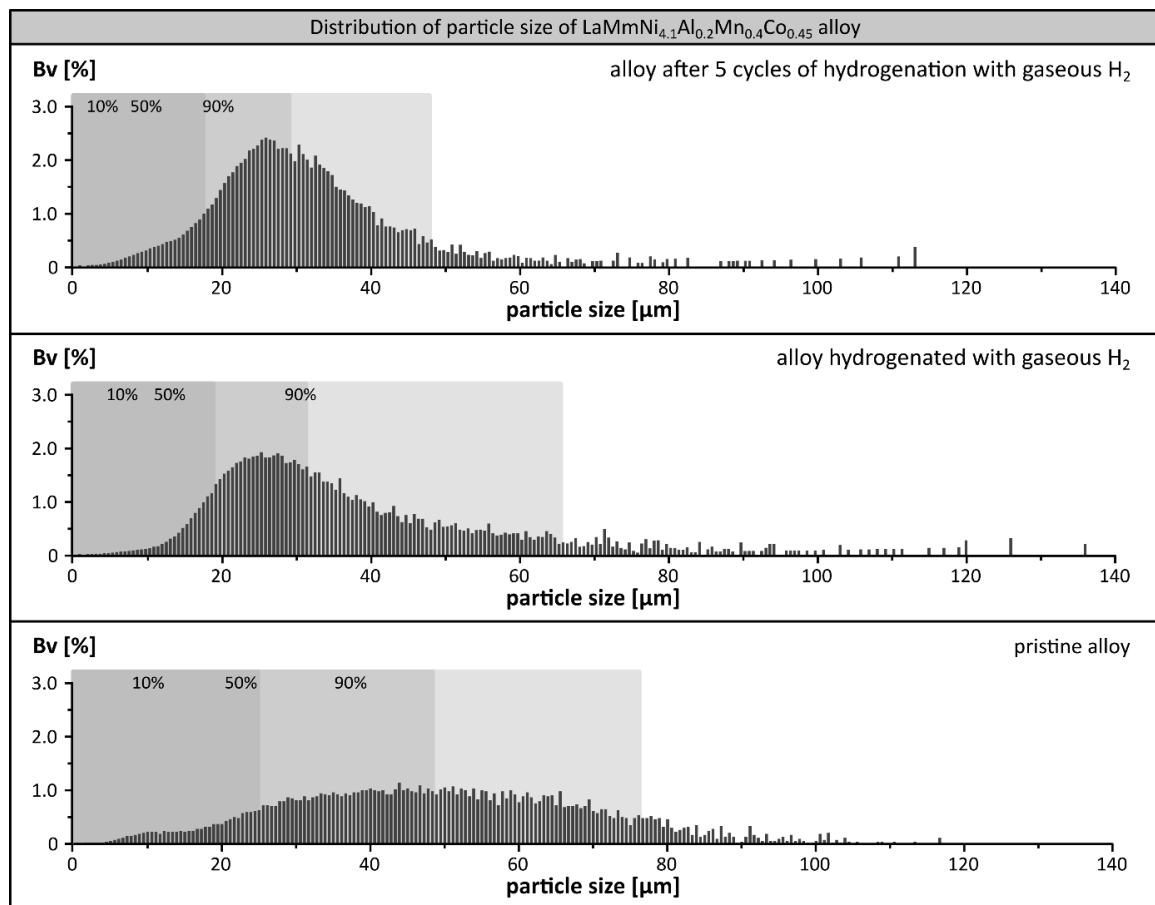


Figure S6. Distribution of the particle size of the LaMmNi_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy: pristine alloy (bottom), hydrogenated alloy (middle) and alloy after 5 cycles of hydrogenation with gaseous H₂ (top). Particle size [μm] showed in a function of volume fraction Bv [%]. Percentile values of 10%, 50% and 90% of the population exposed with grey fields. Sample population 200,000 particles. [M. Karwowska et al., J. Power Sources, 263 (2014) 304; M. Karwowska et al., Materials, 11 (2018) 2423].

Table S3. Results of granulometric determination of particle size distribution of the LaMmNi_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy: pristine alloy, hydrogenated alloy and alloy after 5 cycles of hydrogenation with gaseous H₂. Parameters of pristine alloy were shown by us before in [M. Karwowska et al., J. Power Sources, 263 (2014) 304; M. Karwowska et al., Materials, 11 (2018) 2423].

Parameter	Pristine Alloy	Hydrogenated Alloy	Alloy after 5 Cycles
Percentie 10%	24.1 μm	19.3 μm	18.0 μm
Percentie 50%	48.8 μm	32.4 μm	29.5 μm
Percentie 90%	76.7 μm	65.6 μm	47.8 μm
spherical coefficient	1.592	2.091	2.327
Specific mass surface	606 cm ² /g	772 cm ² /g	887 cm ² /g
Specific volume surface	1539 cm ² /cm ³	1961 cm ² /cm ³	2227 cm ² /cm ³

2. Sorption of gaseous hydrogen by LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [2/2]

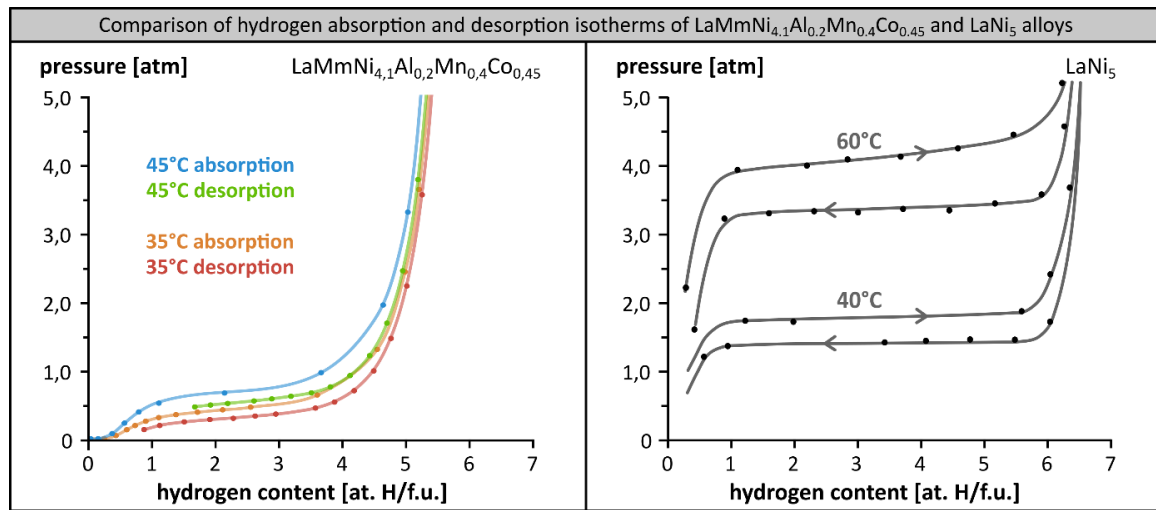


Figure S7. Comparison of hydrogen absorption and desorption isotherms at temperatures below 60 °C of: LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy (left) [M. Karwowska et al., J. Power Sources, 263 (2014) 304], and pristine LaNi₅ alloy [H. H. van Mal, PhD Thesis, Technische Hogenschool, Delft 1976].

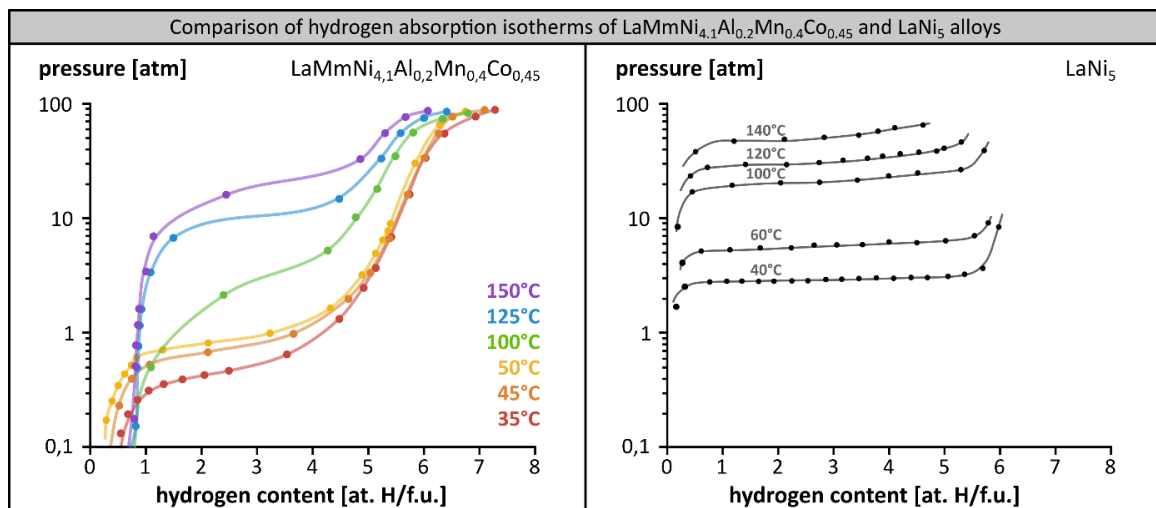


Figure S8. Comparison of hydrogen absorption isotherms at temperature range 30–150 °C of: LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy (left) [M. Karwowska et al., J. Power Sources, 263 (2014) 304], and pristine LaNi₅ alloy [H. H. van Mal, PhD Thesis, Technische Hogenschool, Delft 1976].

3. Electrochemical capacity of LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy in alkaline solutions

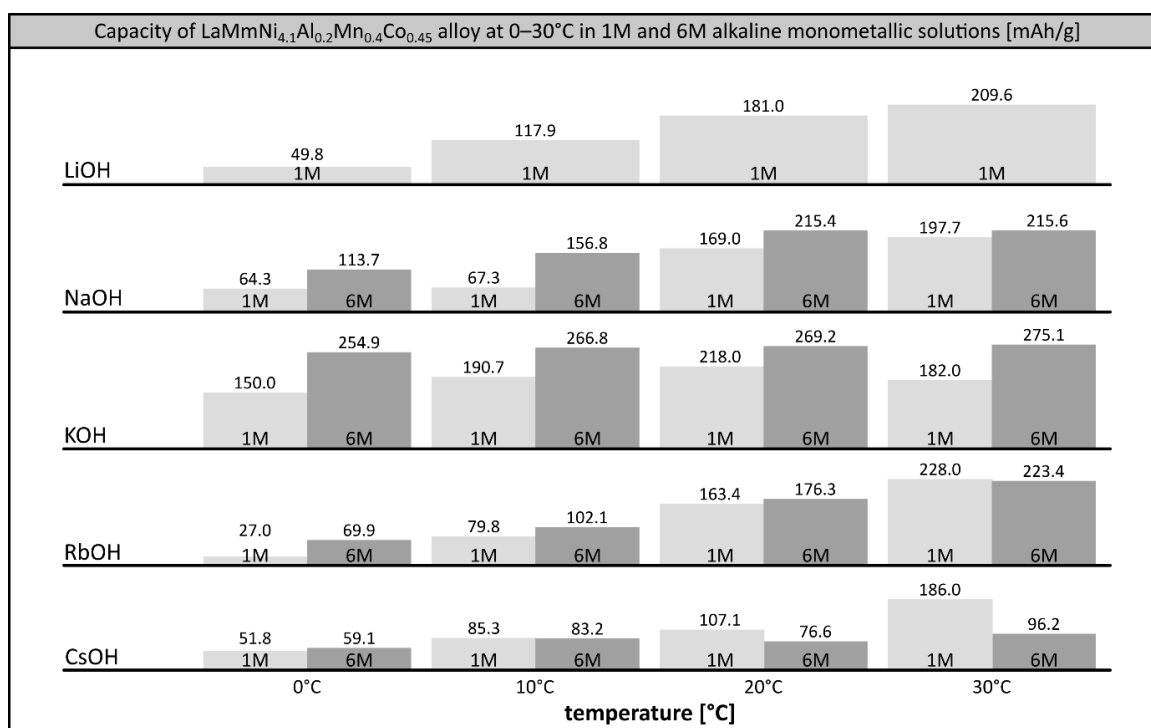


Figure S9. Electrochemical capacity of LaMm–Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy as a function of composition of 1M and 6M MOH (M = Li, Na, K, Rb, Cs) solutions at temperatures in the range 0–30 °C in a series of decreasing temperatures [M. Karwowska et al., *Electrochim. Acta.*, 252 (2017) 381].

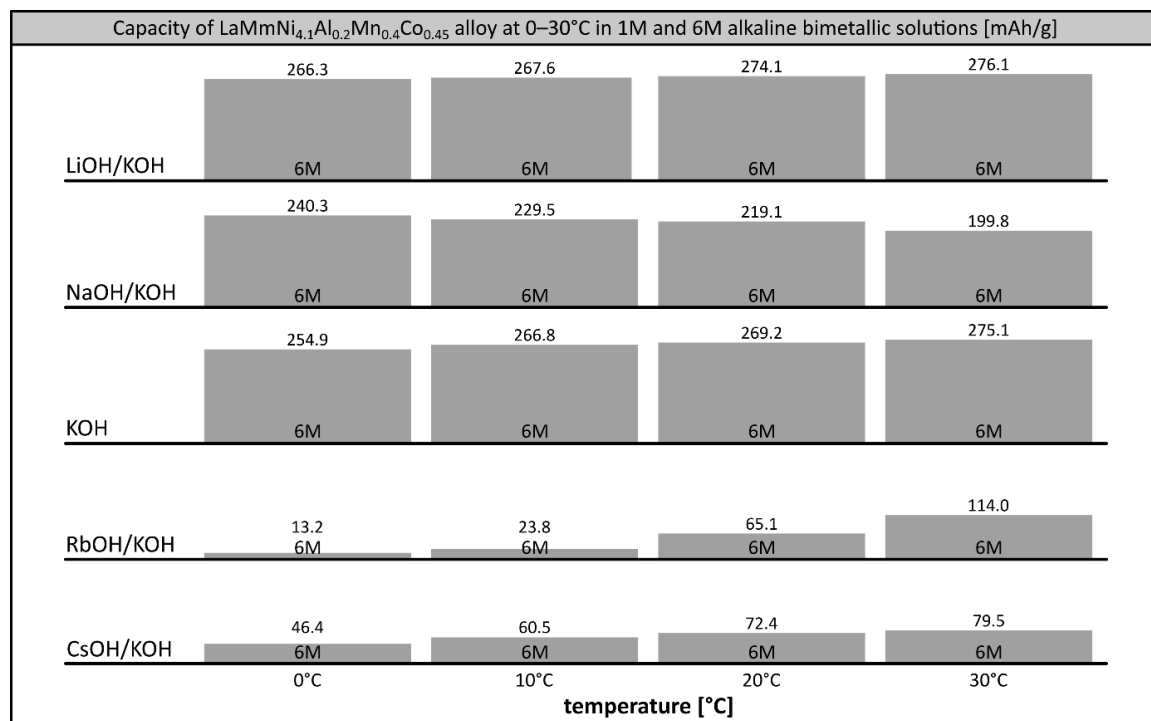


Figure S10. Electrochemical capacity of LaMm–Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy as a function of composition of 6M MOH/KOH (M = Li–Cs) solutions at temperatures in the rang 0–30 °C in a series of decreasing temperature [M. Karwowska et al., *Electrochim. Acta.*, 252 (2017) 381].

4. SEM images of corrosion structures at the surface of LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [1/5]

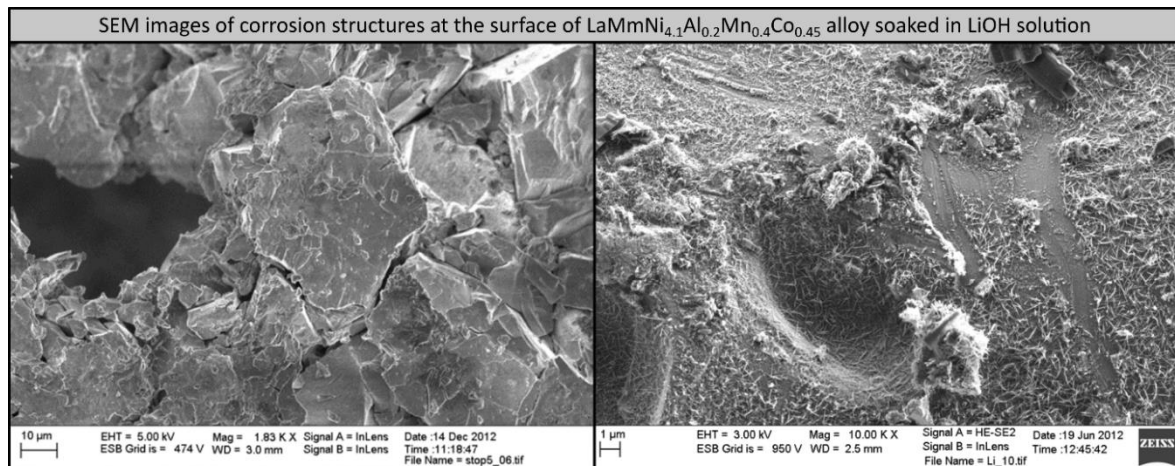


Figure S11. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 1M LiOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

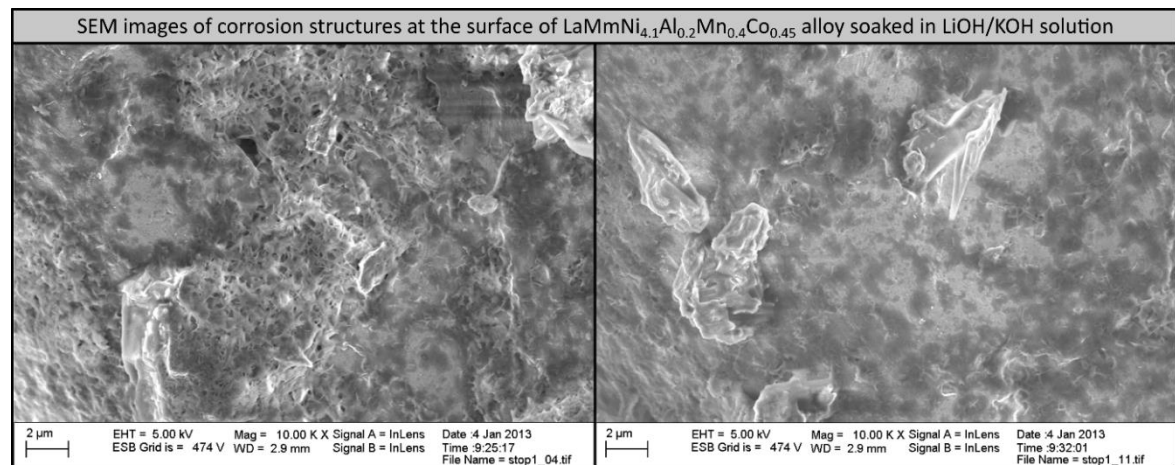


Figure S12. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M LiOH/KOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

4. SEM images of corrosion structures at the surface of LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [2/5]

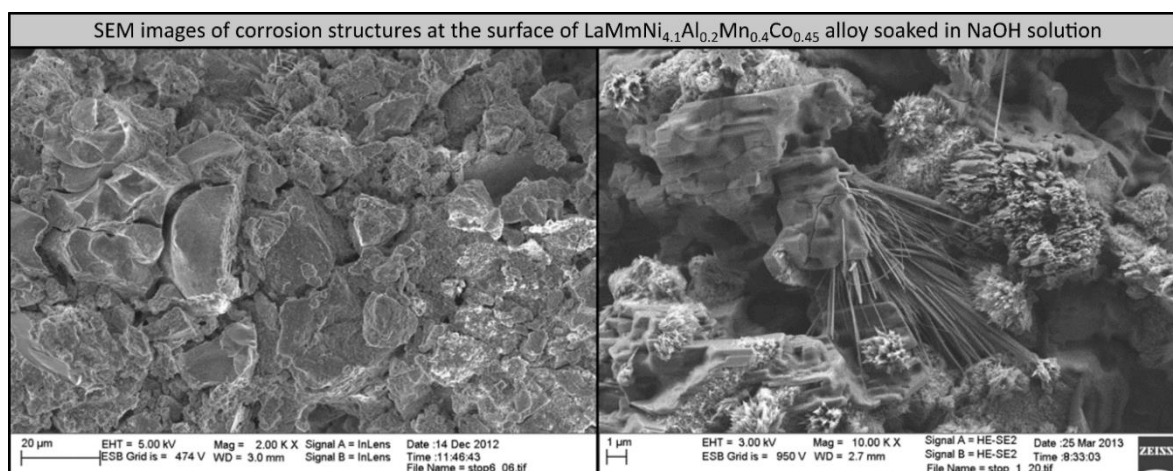


Figure S13. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M NaOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

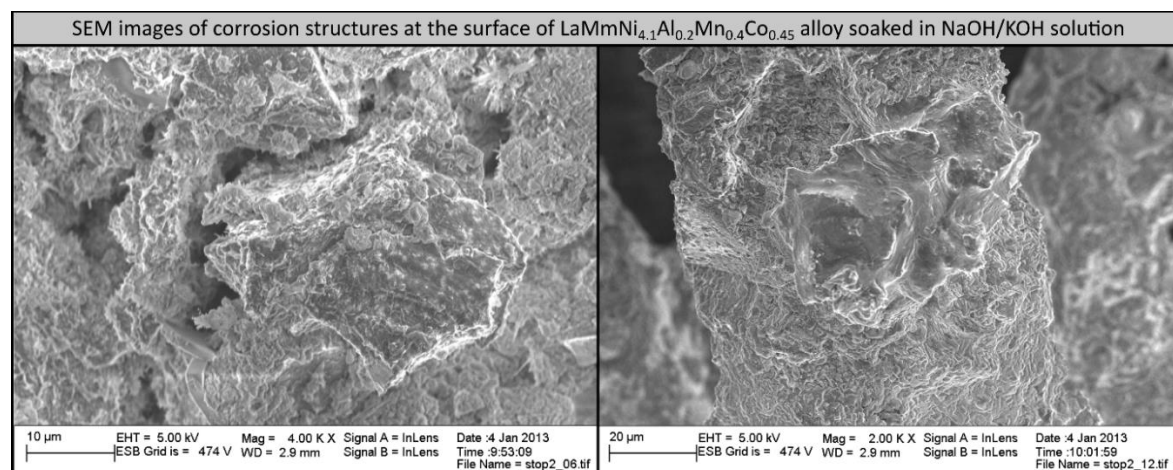


Figure S14. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M NaOH/KOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

4. SEM images of corrosion structures at the surface of LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [3/5]

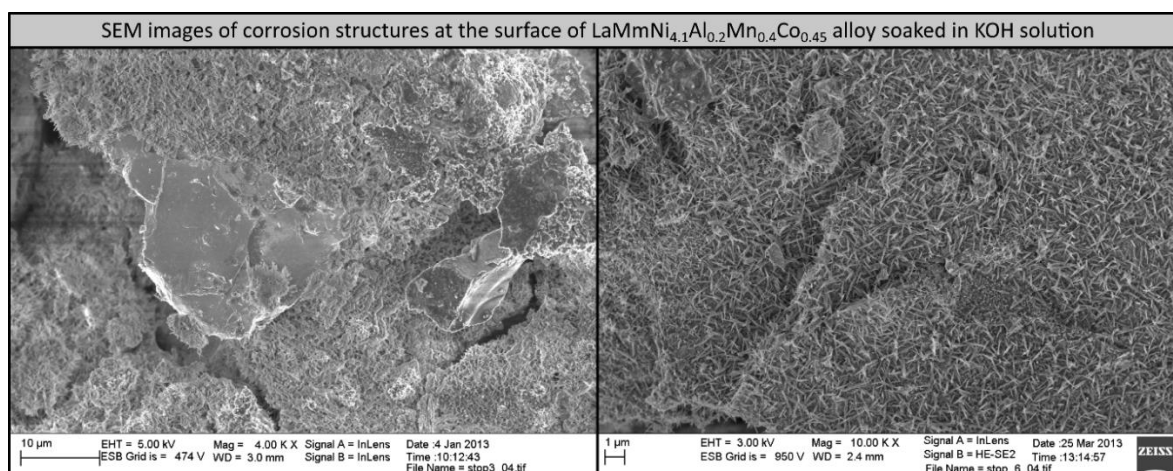


Figure S15. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M KOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

4. SEM images of corrosion structures at the surface of LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [4/5]

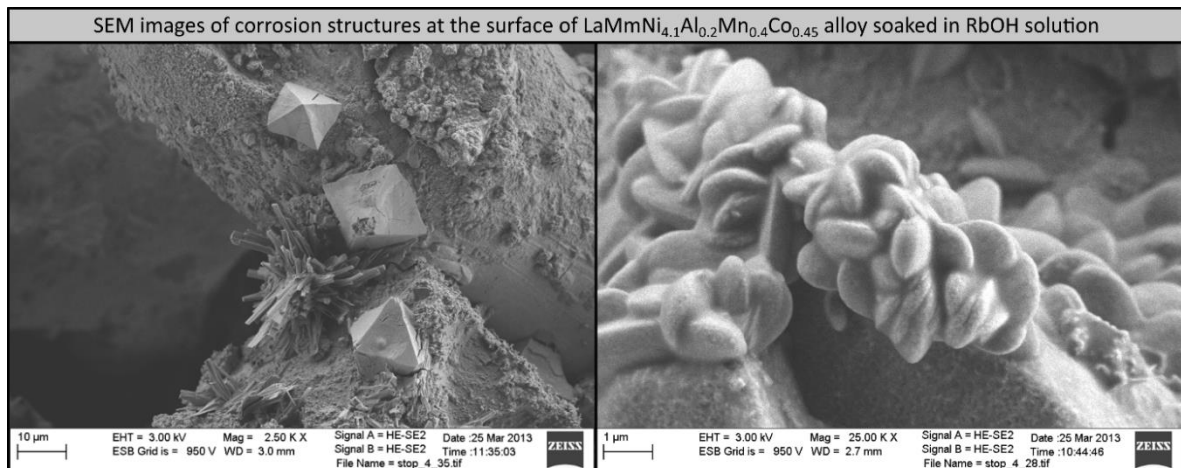


Figure S16. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M RbOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

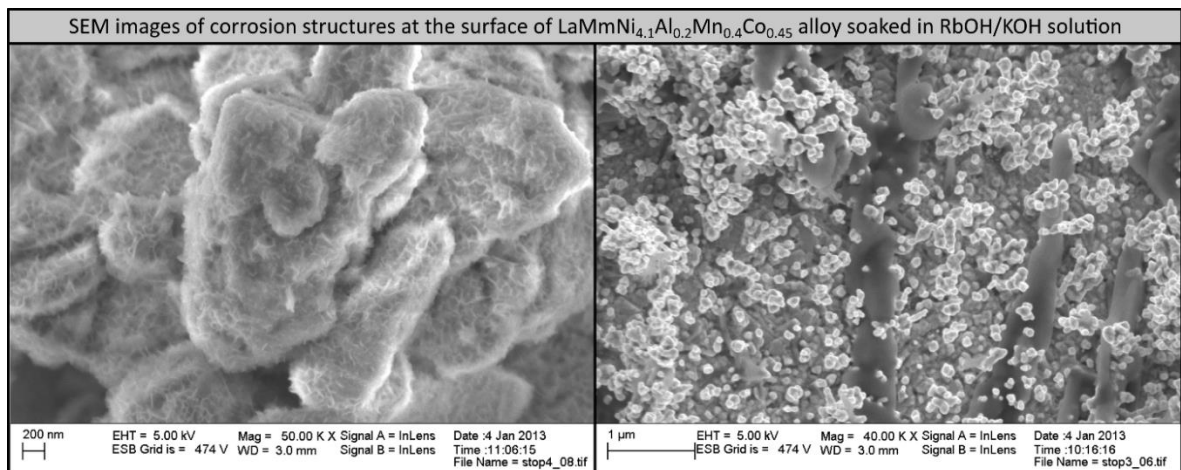


Figure S17. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M RbOH/KOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

4. SEM images of corrosion structures at the surface of LaMm-Ni_{4.1}Al_{0.3}Mn_{0.4}Co_{0.45} alloy [5/5]

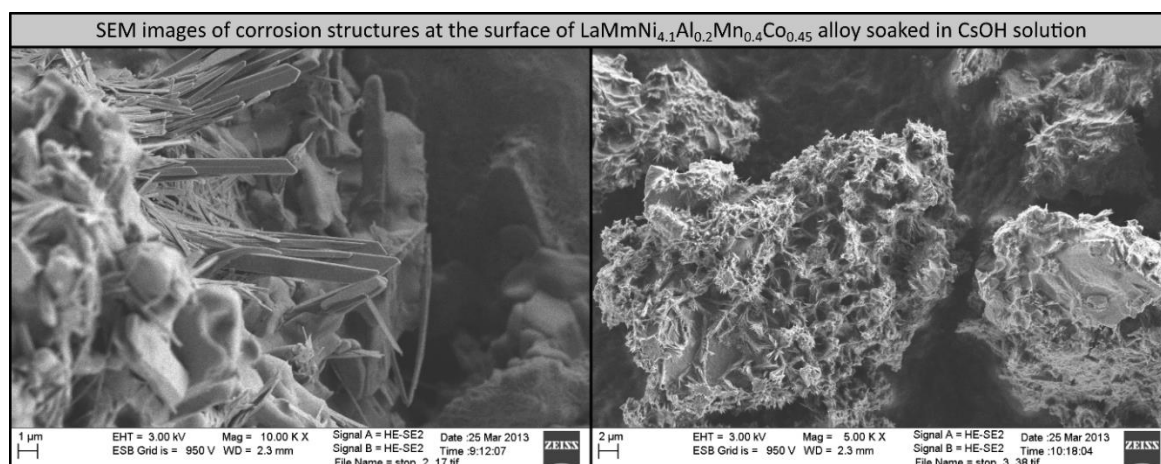


Figure S18. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M CsOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].

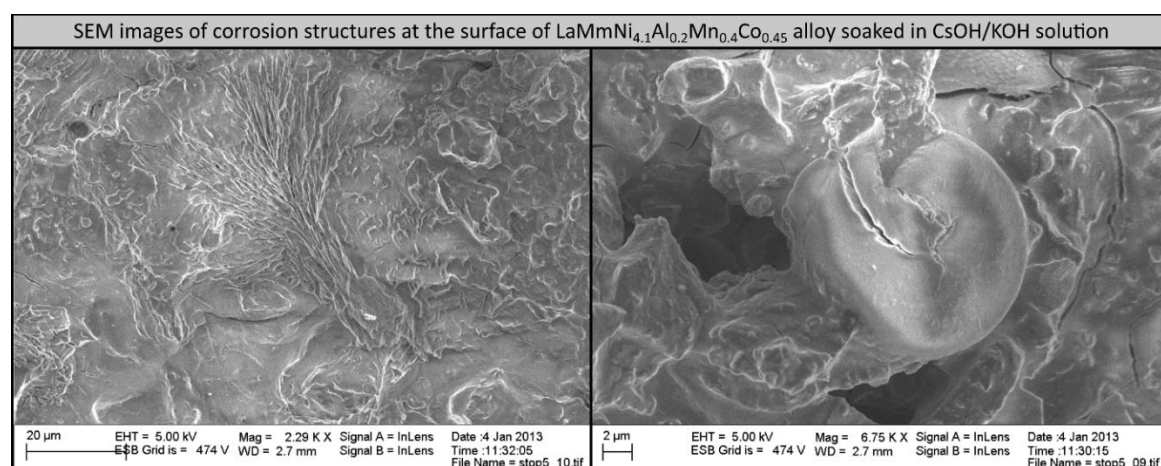


Figure S19. SEM images of LaMmNi_{4.1}Al_{0.2}Mn_{0.4}Co_{0.45} alloy electrochemically treated in 6M CsOH/KOH at 30 °C. [M. Karwowska et al., Materials, 11 (2018) 2423].



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