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Techno-Economic Investigation of an Integrated Boiler–Solar Water Heating/Cooling System: A Case Study

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Abstract: With the increase in oil prices, developing nations end up paying expensive electricity and heating bill. This leading study investigates the experimental development of a new energy-saving system by integrating a solar water heater and solar cooling absorption cycle with a conventional boiler for domestic hot water and heating purposes. The heating and cooling load calculations for space heating of the building were calculated using TRNSYS 14.1 computer software and the results were used in calculating the energy-saving value. A 65 flat plate solar collector-chiller system with a total surface area of 130 m² was integrated with the boiler and used to supply heating and cooling for a three-story building (1500 m²) in Al Bayt University, Jordan. The integrated system helped to save energy, reduced the emission of CO₂ into the atmosphere, supplied hot water, and space heating/cooling requirements to the building year-round, and reduced the overall energy cost of heating and cooling by 55% and 48%, respectively. Moreover, the techno-economic analysis showed that the payback period of the combined system with a total cost of \$18,650 is roughly 2.5-year. The solar water heating/cooling system has the potential to provide more than 50% of the house energy demand free of charge with a significant reduction in carbon footprint.



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Keywords: solar cooling/heating; energy storage; process optimization; weather data; integrated cooling/heating

1. Introduction

Primarily, crude oil is the main source of energy that is used for production and manufacturing processes and is a key element causing a rising global greenhouse gas emission footprint [1–8]. Middle Eastern countries, with a specific focus on Jordan, have faced a multitude of challenges importing and utilizing crude oil, including the shortage in local energy resources, the difficult economic situation, fluctuations in the prices of crude oil, and military conflicts in neighboring countries [9–12]. Jordan is amongst various developing nations that do not have enough stock of the conventional energy resource [13] and therefore depend on imported crude oil from neighboring Arab countries. Jordan’s imported energy resources represent more than 95% of the country’s total energy demand [14,15]. It is expected that the energy demand will significantly increase in comparison to the growth of the Jordanian economy. The country’s annual oil demand in 2015 was approximately 8.93 Mtoe and double this amount in 2020 [9]. This high-energy bill, which represents ~10.9% of the gross domestic product, 19.3% of the value of imports, and 35.9% of the value of exports dramatically increased the indebtedness of the country.

Much of Jordan’s imported gas and crude oil are used for the production of electrical energy, which was estimated to be about 3300 MW in 2015, and has since increased to 5980 MW in 2020, and is expected to increase to more than 8000 MW by 2025 [16,17]. Because of the war in 2013, Jordan witnessed the end of the cheap supply of crude oil from Iraq.

Subsequently, the Jordanian government had to search for alternative sources to ensure their oil needs were met. The cost of importing fossil fuel in 2003 reached approximately \$1091 million, which represents 36.4% of the value of exports for the same year.

An approaching priority and challenge in Jordan will be to minimize the dependency on imported energy resources to meet current and future needs and reduce its greenhouse gas emission (GHG) by 1.5 percent by 2030. As such, the government has had to search for alternative energy sources. Jordan has initiated various projects for oil and gas exploration in partnership with international companies. However, no promising results were achieved, except for minor natural gas production that is already used to generate a maximum of 5.5% of the country's energy demand. It is expected that the production of natural gas and oil shale will increase by 2025 to 20% of the country's energy requirements, which will only slightly reduce the necessary amount of imported crude oil [18–20]. To overcome these challenges, Jordan has been actively seeking to decrease its dependency on fossil fuels from 95% to ~61% by using sustainable renewable energy resources [21,22].

The National Energy Strategy Plan (NESP) of Jordan for the period between 2008–2025 is based on producing 29% of the country energy demand from natural gas, 14% from oil shale (which is abundant in Jordan), 10% from renewable energy resources, 6% from nuclear resources, and the rest from imported crude oil [23]. Jordan enjoys an abundant annual sunshine duration of 2900 h and an average solar radiation reception of 5.0 ± 1.1 Kwh/m²/day, which is one of the highest in the world. With this abundant solar irradiation, Jordan can produce large amounts of sustainable solar energy as resource assets. As such, to lessen the reliance on imported oil, the country's goal is to utilize solar energy, as well as identify potential areas for using future technologies and recommending future courses of action to encourage the commercial use of these technologies [9,24]. The potential to harness solar energy for a wide scale of applications has received a great deal of attention in Jordan. Applications such as electrification of remote sites and pumping of groundwater are already in use. The NESP directive for 2013 recommended following a systematic plan to develop a wide range of applications based on the use of solar energy to decrease the country's dependency on imported crude oil.

Solar energy can be employed in technologies such as solar water heaters, solar heating-cooling systems, and solar photovoltaic power generation [25]. Both solar water heaters and solar photovoltaic power generation are important for Jordan's renewable energy development as they are both quite popular, have a simple implementation process, are commercially available, and economically mature [26–29]. Domestic solar water heating is an easy and simple system that has been used in cities and villages since the 1980s to provide energy to commercial buildings and homes [30–32].

Different energy analysis tools and software have been established to calculate the heating/cooling load of buildings. These comprised of rules of thumb, using the custom-made construction codes coupled with weather data and/or detailed energy-balanced calculations. Energy developed computer software such as DOE-2 (Version-2, University of Californiam Berkeley, Berkeley, CA 94720, U.S.A.) [33,34], BLAST (BLAST support office, University of Illinois, Champaign, IL, USA) [35,36], and TRNSYS (Version 14, Madison, WI, U.S.A.) [15,37–39] were successfully employed to determine the building energy requirements based on hourly annual simulated energy correlations. These programs are based on carrying out detailed mass and energy balance calculations taking into consideration the thermal properties of the materials/insulation used in building as well as local weather data to determine heating/cooling loads. Amongst all software, TRNSYS is considered the most suitable program as it considers the material of construction as well as the components of the building under consideration. The program also allows importing programs subroutines model that can be integrated into the program to simulate desired characteristics. This software can also perform the thermal dynamic calculations if detailed specific information is available from the user.

In addition to solar heating, different researchers recommended incorporating the solar cooling absorption cycle within the solar water heating system to enhance the over-

all system revenue. The theoretical aspect of the solar cooling absorption cycle and the influence of system parameters on the performance, design, and optimized conditions have been previously reported [40–42]. In addition, the practical and feasible application of solar energy has been established and recommended in different middle eastern and African countries [43–47]. These studies highlighted the importance of installing solar thermal and solar electricity systems and their impact on the implemented policies, energy security, and the reduction in GHG emissions. Martinopoulos and Tsalikis [43] confirmed the availability of different solar technologies that can adapt to different climatic conditions in different regions. Sami et al. [44] showed that the use of a solar water heating system contributes to the economic improvement of the Algerian energy sector. The study showed promising results that were correlated to the high solar irradiation in the studied regions and the availability of adequate funding to establish high competitiveness of solar energy against conventional technologies. Martinopoulos and Tsalikis [46] presented a techno-economic study that evaluates solar space and water heating systems designed to achieve high energy performance based on “Nearly Zero Energy Buildings (NZEB)”. The results revealed that the solar space and water heating system provides a viable solution toward NZEB, lower CO₂ emissions in a reasonable discounted payback period of 4.5 years. Shirazi et al. [48] exemplified significant feasibility for employing solar absorption cooling systems with single, double, and triple-effect LiBr-H₂O absorption chillers. Djelloul et al. [49] presented sealable absorption chillers as an auxiliary cooling system for residential dwellings. The system with 28 m² of flat solar collectors generated a 10 kW of cooling capacity with a significant coefficient of performance (COP) of 73%. The generated cooling capacity met the air conditioning demand of 120 m² house located in the hot climate region of Algeria.

Due to the high and reliable solar irradiation in Jordan (5.5 kWh/m² a day and 330 sunny days/year) [50], there is a lot of potential to produce domestic hot water and provide heating/cooling to buildings using a simple solar configuration [51,52]. The use of a solar water heater/cooler is a cost-effective solution for residential and commercial buildings and is the most modernized system among other alternative technologies [53]. However, as a result of daily and seasonal variations in the solar irradiation intensities (S_{II}), the solar water heater system is often combined with a conventional heating system to fulfill the required energy demand. The conventional system is often a boiler operated with fuel oil/diesel to cover the remaining required energy for a particular building. The idea of a combined solar-conventional system to provide domestic energy and reduce the reliance on imported expensive sources of energy is imperative though it requires further practical “real life” testing. Nonetheless, the integration of solar water heaters with solar cooling absorption cycle has not been widely investigated in developing countries in general and specifically in Jordan. The integration of a conventional boiler system with a solar heating/cooling system for domestic hot water and building heating/cooling can save energy, reduce CO₂ emissions, and prompt sustainability [2].

An approved, feasible, and well-controlled technology is an innovative idea that can reach large segments of the market. As such, the present study aims to (a) investigate for the first time the techno-economic feasibility of developing a new energy-saving system that consists of integrating a conventional boiler with a solar heating/cooling system; (b) evaluate the possibility of utilizing solar collectors for domestic use; (c) evaluate the performance of the integrated system that includes the conventional boiler, solar water heated, and solar cooling absorption cycle systems in developing countries; (d) assess the reduction in energy cost before and after the integration; and (e) provide an environmental impact assessment to determine the reduction in the emissions of carbon dioxide before and after the process integration. This study considered the first experimental work performed in developing countries for an extended time. The trials of the solar heating/cooling system were performed in a three-story building with a total surface area of 1500 m² located in Al al-Bayt University (AABU), Jordan. The results of this study although specified for

Jordan can be adopted in different developed and developing countries with similar solar irradiation intensities.

2. Materials and Methods

2.1. Case Study

The present study was conducted using a combined conventional boiler–solar water heating/cooling system providing domestic hot water and space heating/cooling to a 3-story building with a total surface area of 1500 m², located in Al al-Bayt University (AABU), Jordan. The university has faced a significant increase in their energy bill during the period 2003 to 2015 due to the increase in oil prices. In addition, the fuel consumption for heating purposes at AABU has increased during the period 2012 to 2016 from 17.9 m³/year (~7.4 Mtoe) to 19.5 m³/year (8.9 Mtoe). With the increase in oil prices and the difficulty importing crude oil from neighboring countries, the cost of heating has significantly increased, ultimately straining the university's budget. Given this, it was decided to further investigate alternative energy resources to reduce the university's energy bill. The system used in this study consists of 65 flat plate solar collector equipped with storage tank, heating/cooling expenses and to take advantage of empty roof space to harness solar energy. The solar tanks, and an absorption chiller connected to a boiler. The combined system provides both hot water for domestic use and central heating/cooling for the entire building. The study was carried out for 12 months to evaluate the performance and the cost-saving ability achieved during different seasons.

2.2. Heating/Cooling Energy Calculations

The energy-saving calculations were carried out based on the monthly energy demand for both hot water and space heating/cooling. The recorded 12-month temperatures and solar irradiation intensities, the annual historical water consumption records, and the variation in the building temperature were used for calculations. The per capita water consumption was set at 45 L/day, comfortable building temperature of 25 °C. The monthly average heating/cooling loads were calculated using the TRNSYS 14.1 program. The annual hourly weather data, the characteristics of the buildings and the required material properties as per the Jordanian building code (windows, doors, ventilation, wall, ceiling, and insulation) as well as meteorological weather data (solar irradiation intensity, temperature, and wind speed) were used as an input to the program (Table 1). Building characteristics as per the Jordanian building code (Table 1) were also used in the calculations. The minimum and maximum temperatures for the heating and cooling, in relation to the comfortable temperature, were set at $T_{\min} = 18$ °C and $T_{\max} = 27$ °C, respectively. Calculations were made based on the required energy for heating or cooling of the building to the desired comfortable temperature. In other words, the energy required to reset the comfortable temperature during the summer and winter to the limits indicated above were determined. The humidification and dehumidification ratios were set at $25 \pm 5\%$ and $55 \pm 5\%$, respectively. The latent loads were estimated based on these two values when the building humidity ratio decreased beyond the above-mentioned limits, with positive values assigned for dehumidification, while humidification was considered negative. Therefore, the rate of heat flux entering or leaving the building was determined as per Equation (1)

$$Q_i \left(\frac{kJ}{m^2} \right) = \sum_{j=0} \alpha_{j,i} T_{\alpha,i,j} - \sum_{j=0} \beta_{j,i} T_{req,i,j} - \sum_{j=0} \gamma_{i,i} Q_{i,j} \quad (1)$$

where α_j , β_j , and γ_j are heat transfer coefficients for current and previous values, $T_{\alpha,i,j}$ is the building air temperature, T_{req} is the required building temperature and Q is the heat flux. Terms in Equation (1) attain a positive sign for cooling and negative for heating. The material of construction of the building as well as insulations with their corresponding heat transfer coefficients were used in determining the values of α_j , β_j , and γ_j . All heat

gain/loss entering the building was accounted for in the calculations of the monthly average load.

Table 1. Building heat transfer parameters and the input to TRNSYS 14.1 program.

Building Heat Transfer Parameters	Value (Std. Dev.)
Absorbance of the building (α)	0.55 ± 0.05 (1.20)
Average area of the windows	3.5 ± 0.05 (0.88)
Heat capacity of furniture (C_{fur})	2200 ± 20 (0.58) kJ/°C
Heat transfer coefficient of windows ($h_{c,w}$)	45 ± 5 (1.10) kJ/h.m ² .°C
Heat loss coefficient through windows ($W_{l,\text{win}}$)	25 ± 5 (2.5) kJ/h.m ² .°C
Internal room diminution (L:W:H)	12:8:3.5 m
Insight equipment heating duty (Q_{in})	300 ± 30 (1.1) kJ/h
Internal reflection coefficient (Ref_{in})	0.65 ± 0.06 (0.09)
Input to TRNSYS 14.1 program	Value (Std. Dev.)
Heat capacity of air (C_{air})	2000 ± 20 (1.18) kJ/°C
Space heat gained- non-radiative (Q_{gain})	500 ± 25 (0.88) kJ/h
Dehumidification coefficient (ω_{max})	0.55 ± 0.05 (0.19)
Humidification coefficient (ω_{min})	0.25 ± 0.05 (0.11)
Set point heating Temperature ($T_{\text{Sp,C}}$, °C)	18 ± 0.5 (0.18)
Set point cooling Temperature ($T_{\text{Sp,H}}$, °C)	27 ± 0.5 (0.18)
Radiation transmissivity of glass (T_g , °C)	0.8
Wind Speed (S_{wind} , m/s)	3.5 ± 0.1 (0.23)

Std. Dev.—standard deviation.

2.3. The Area of the Study

Jordan is a Middle Eastern country located between N. Latitudes 29°11' and 33°22' and E. Longitudes 34°59' and 39°12' with a total area of 89,206 km² and geographical features that provide a diverse landscape of hills and mountainous regions. The study site, AABU, is located in a semi-dry climate with longitude and latitude of 32.3403° N, 36.2353° E, respectively. The climate of the study area is characterized by a clear division of the four seasons and has a moderate to high-temperature profile. The average annual temperature (T_{av}) is in the range of 8–10 °C during the winter and 28–35 °C during the summer. November to April is typically the rainy season with average annual rainfall between 150 and 200 mm. The solar energy utilization within this process at specific sites is primarily dependent upon the weather conditions, such as solar irradiation intensity (S_{II}), the length of the day (i.e., sunny hours), sun movements, and intercepted irradiations. The S_{II} represents the density of solar energy availability in a certain region and can be determined by measuring the total amount of solar irradiation received per unit area in a specific region during a specific period.

The weather data was collected and extracted from measurements done by the Energy Research Program of the National Centre for Research and Development between the years 2004–2015. As of the beginning of 2004, seven stations have been built in Jordan to measure the S_{II} and temperatures in different cities including, Amman, Aqaba, Mudawara, Karak, Tafileh, Ruweished, and Mafraq—the study area. Figure 1a presents the average minimum and maximum monthly temperature profiles ($T_{\text{avg,m}}$) in the study area. The $T_{\text{avg,m}}$ is segregated into three periods: the low-temperature profile months (LTPM) including, December, January, and February, which are characterized by $T_{\text{avg,m}}$ in the range of 4. to 15.3 °C; the medium temperature profile months (MTPM) including, March, April, October, and November with a $T_{\text{avg,m}}$ in the range of 5.5 to 29.6 °C; and the high-temperature profile months (HTPM) from May to September with $T_{\text{avg,m}}$ in the range of 15 to 35 °C. The $T_{\text{avg,m}}$ values in the HTPM suggest a considerable amount of available energy that can be used for the production of hot water and used in operating the SCAC. However, calculations indicated that both the LTPM and the MTPM could achieve up to 55% and 66.6% of energy with respect to the HTPM, respectively.

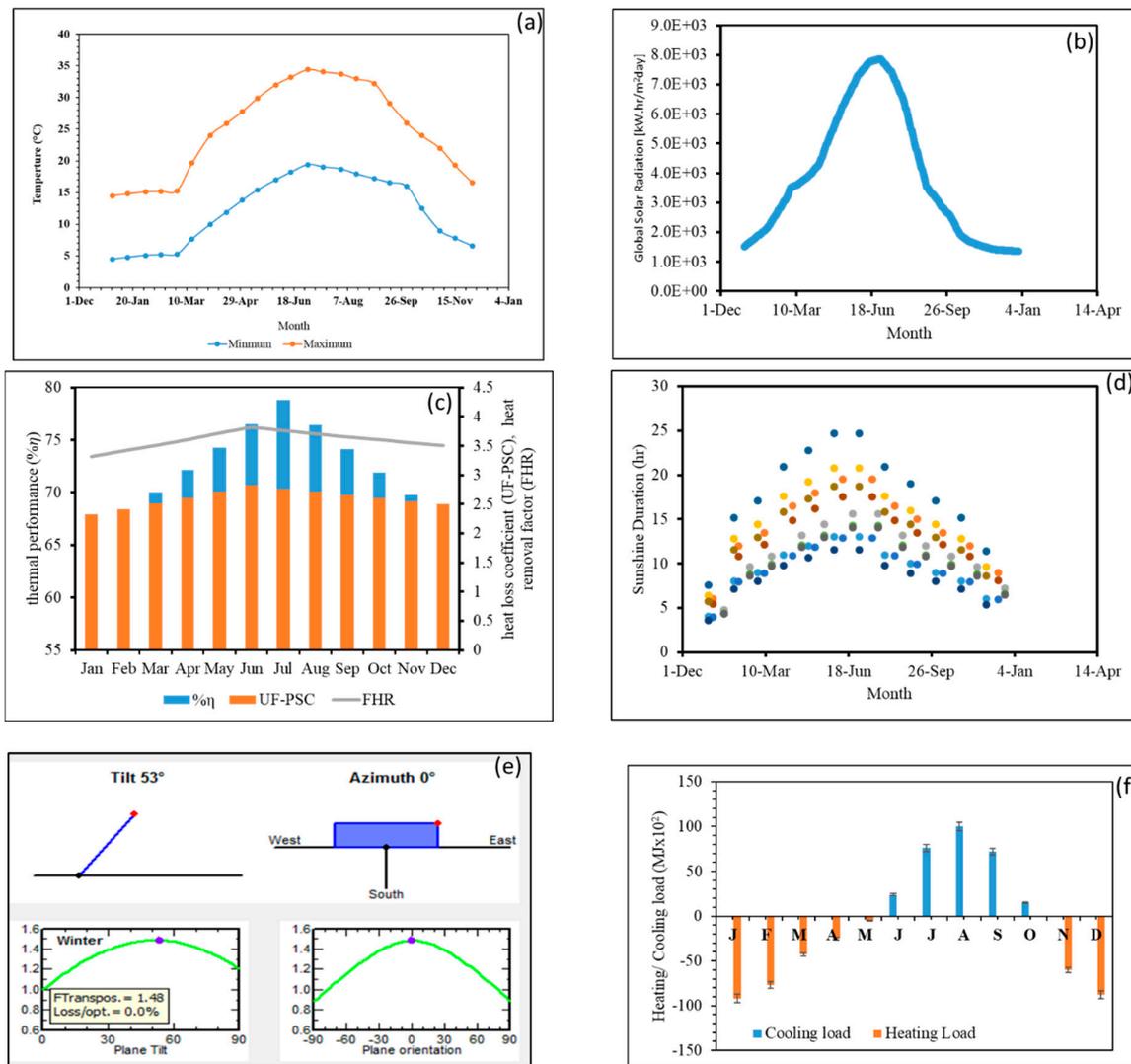


Figure 1. (a) Minimum and maximum ambient temperature distribution during different months in the study area (Mafraq); (b) The average daily solar irradiation intensity profile (SII_{avg,d}) in the study area (Mafraq); (c) Thermal performance (% η) the overall heat loss coefficient (U_{F-PSC}), and heat removal factor (F_{HR}) for the F-PSC; (d) Average number of sunny hours (t_{sun,m}) per month for the study area, (e) Optimization of tilt and azimuth angles of the solar collectors and (f) monthly average heating/cooling loads of the building.

The temperature profile for the LTPM suggests that there is a chance to utilize this energy to support the combined boiler–heating/cooling system for at least 65–75% of the winter. Additionally, the temperature profiles in the MTPM and the HTPM can effectively provide the required energy for hot water and cooling systems. A literature review contains limited studies to compare results with, except for the work of Al-Salaymeh et al. [24,54] who suggested that space heating can be effective for T_{avg,m} in the range of 17 to 21 °C, which was observed to occur for 9 months in the study area. Martinopoulos and Tsalikis [46] presented a similar temperature profile for four climatic zones in the Greek cities with a maximum of 25 °C. The same study showed that solar systems are capable of covering more than 42% of the total required energy demand.

Figure 1b shows that the average hourly solar irradiation intensity in AABU ranged from 4.6 to 7.3 kWh/m². The corresponding average daily solar irradiation intensity (SII_{avg,d}) were in the range of 1200 ± 50 to 2400 ± 20 kWh/m²/day for LTPM, 1450 ± 20 to 6500 ± 80 kWh/m²/day for MTPM, and 6500 ± 80 to 8100 ± 90 kWh/m²/day for HTPM.

The abundance of solar energy in Jordan—the safest renewable energy source—confirms the possibility of using this form of energy for domestic applications.

Figure 1c presents the measured weather data, the thermal performance ($\% \eta$), the overall heat loss coefficient (U_{F-PSC}), and the heat removal factor (F_{HR}) for the flat plate solar collectors. Calculations were made based on the average ambient temperature, the average daily solar irradiation intensity ($SII_{avg,d}$), and an average wind speed of 3.5 ± 0.1 m/s. The $\% \eta$ ranged from 38 to 44%, 56 to 66%, and 71 to 74% for LTPM, MTPM and HTPM, respectively. While the values for U_{F-PSC} ranged from 3.33 ± 0.5 to 3.66 ± 0.6 , 3.00 ± 0.7 to 2.71 ± 0.2 , and 2.55 ± 0.4 to 2.32 ± 0.5 W/m².K, respectively. The values of F_{HR} were in the range of 3.27 ± 0.07 to 2.73 ± 0.4 . The thermal calculations confirm that the performance of the solar collectors is significant with a stable $\% \eta$ over the tested period. Figure 1d highlights the average number of sunny hours ($t_{sun,m}$) per month for the area of study. The maximum $t_{sun,m}$ occur in July, with 12 h, and the least amount of sun occurs in December for 6.1 h. The variation in $t_{sun,m}$, and the fluctuations in the $SII_{avg,d}$ indicate that the harnessed energy is subject to seasonal variation and economic analysis is required to conclude whether or not this technology should be used.

The optimal angle of solar collectors is another parameter that affects system performance and the collected solar energy. The software simulation program (PVSYST 6.5.2 and PVGIS) was used to determine the optimal angles to provide the maximum output energy. Figure 1e shows that the tilt and azimuth angles of 53° and 0° , respectively, provide the best energy output. Results indicated that the maximum energy output in winter months can be achieved using a tilt angle of 53° , which matches the heating load. Al-Salaymeh et al. [24] demonstrated that the SWH is most effective and provides hot water under winter conditions when the collectors are oriented to the south with a tilt angle around 45° . Rojas et al. [55] tested the performance of solar collectors in the incident angle range of 0 to 60° . Results indicated that the maximum intercepted energy occurs in the range between 45 and 55° . Other studies showed a tilt angle in the same range [46,56].

Figure 1f presents the monthly heating/cooling loads of the studied building. Calculations revealed that the heating season consists of seven months, January to the middle of May in addition to November and December. The heating load of the building ranged from 5 to 93×10^2 MJ (total 487 MJ), with an average value of 55.7×10^2 MJ. January and December were found to be the coldest month with a heating requirement of 93×10^2 and 88×10^2 MJ. The heating season starts in the middle of May with a heating load in the range of 15 to 100×10^2 MJ (total 402 MJ) and an average value of 57.4 MJ. Shariah et al. [39] reported the same order of magnitude results for building in nearby cities.

2.4. Experimental Set-Up

Figure 2 illustrates the combined conventional boiler–solar water heating/cooling system used in this study. The solar water heating system is made up of 65 flat plate solar collectors, a storage tank as the main heating element supported by a boiler operated on diesel fuel. The solar water heating setup is equipped with a control board, digital temperature sensors, pressure gauges, an expansion tank, and check and relieve valves for safe operation. The temperature within the system was controlled using a differential temperature controller (DTC). The DTC was connected to the water supply pumps and exhibited a significant accuracy in controlling the temperatures within the system, specifically, at the collector out and solar storage tank. The 65 flat plate solar collectors have a total surface area of 130 m², a storage capacity of 9.75 m³, and were arranged in parallel with 3.4 m spacing in-between the collectors. The flow rate of the heating medium (water) was set at 0.02 (L/s/m²). The collectors were directed towards the South (i.e., azimuth angle is 0°) and tilt with an angle of 53° . The tilted angle was optimized using a computer simulation program (PVSYST version 6.5.2 (Maison-Carrée 30, 1242 Satigny, Switzerland) and PVGIS online calculator) (Version 5.1, Energy Efficiency and Renewables, E. Fermi 2749, TP 450, I-21027 Ispra, Italy) based on the optimal angles vs. maximum S_{II} that give

the maximum output in both winter and summer. The piping layout was arranged with the hot water outlet piping shorter than the cold pipes to reduce heat loss.

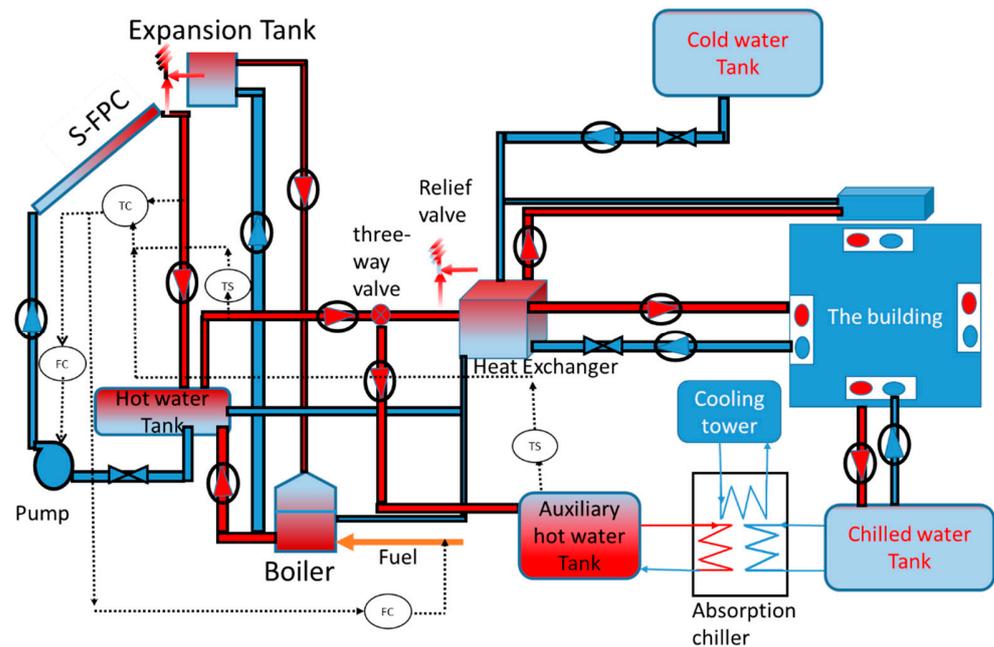


Figure 2. Block flow diagram of the combined boiler–solar water heating/cooling system.

The solar cooling absorption cycle is comprised of an auxiliary hot water tank, an absorption chiller, a cooling tower, with chilled ammonia used as a refrigerant, and ammonia used as an absorbent. The solar energy heats the water that was then sent to the auxiliary hot water tank which subsequently reached the absorber. In the absorber, heat is exchanged by convection with a cooling fluid leading to partial evaporation. This process transfers heat to the condenser where the heat gets rejected to produce saturated water. The water then flows through a throttling valve wherein the pressure is decreased in an isenthalpic process achieving the required cooling.

2.5. Process Performance and Energy Saving

There are several factors to consider when evaluating the performance of the boiler–solar water heating/cooling system, including life expectancy, integration into buildings, and heating performance under extreme conditions. The percentage thermal performance ($\% \eta$) of the solar water heating system was determined using Equation (2). The energy efficiency curves were constructed from the instantaneous measured efficiencies based on average incident solar irradiation intensity (S_{avg} W/m^2), water flow rate (Q_w), ambient temperature (T_{am}), water (T_w) temperature, and wind speed (W_s) [24,30,57].

$$\% \eta = \frac{\text{Collected power}}{\text{solar irradiation intensity}} = \frac{P_c}{S_{II}} = \frac{\dot{m} C_p (T_{out} - T_{in})}{I_{avg} A} \quad (2)$$

where P_c is the collected power (W), S_{II} is the instantaneous solar irradiation intensity (W/m^2), \dot{m} is the water mass flow rate (kg/s), C_p is the specific heat of the water ($J/kg \cdot ^\circ C$), T_{out} is the outlet temperature of the water leaving the collector, T_{in} is the inlet temperature of the water entering the collector, I_{avg} is the incident S_{II} per unit area (W/m^2), and A is the total area of the collector (m^2). Due to the change in solar irradiation intensity during the

day and to eliminate and exclude time dependencies, Equation (2) was integrated based on the average period time following Equation (3).

$$\% \eta = \frac{\int_{t_1}^{t_2} \dot{m} C_p (T_{out} - T_{in}) dt}{\int_{t_1}^{t_2} I_{avg} A} \quad (3)$$

The coefficient of performance of the solar cooling absorption cycle ($COP_{cooling}$) [58,59] was determined using Equation (4).

$$COP_{cooling} = f(Q_i, U, \Delta T_m, Q_r, A, Q_{ref}) \quad (4)$$

where Q_i is the absorbed solar energy (kJ) calculated using Equation (5)

$$Q_i = I_{avg} K_{col} \quad (5)$$

where K_{col} is the solar collector absorption coefficient calculated by multiplying the transmittance and absorption coefficient, U is the overall heat transfer coefficient of the collector expressed as $U = \frac{NTU * C_{min}}{A}$, and ΔT_m is the log mean temperature calculated as per Equation (6).

$$\Delta T_m = \frac{(T_{hi} - T_{co}) - (T_{ho} - T_{ci})}{\ln \left\{ \frac{(T_{hi} - T_{co})}{(T_{ho} - T_{ci})} \right\}} \quad (6)$$

Q_r is the heat removed from a cold room was calculated using Equation (7).

$$Q_r = m_p C_p (T_{Room} - T_{Rif}) \quad (7)$$

Q_{ref} is the heat removed by refrigerant calculated using Equation (8).

$$Q_{ref} = m_e \Delta h \quad (8)$$

where m_e is the flow rate of refrigerant (ammonia) and Δh is the change in cooling fluid enthalpy. The cooling efficiency ($\eta_{cooling}$) was calculated using Equation (9)

$$\eta_{cooling} = \frac{COP_{Actual}}{COP_{System}} \quad (9)$$

The percentage of energy-saving in solar water heating/cooling ($\%E_s$) was calculated using Equation (10).

$$(\%E_s) = \frac{\text{Energy collected from F - PSCs}}{\text{Total requyired Input energy}} \quad (10)$$

2.6. Economic Analysis

The economic analysis of the combined boiler-solar water heating/cooling system is based on the payback period of the system using cumulative cash flow (CCF) and cumulative discounted cash flow (CDCF) at an interest rate of 2%. These two parameters are significantly influenced by the inputs and data employed. The data that was collected throughout this study was incorporated into the economic model and used to determine the saving that was achieved by the combined solar-conventional system.

3. Results and Discussion

3.1. Economic Analysis

Figure 3a presents the cost of fuel when the boiler was operated alone, monthly cost-saving for combined boiler-solar water heating, and the percentage saving the boiler alone in comparison to the combined boiler-solar water heating. The economic analysis regarding the use of solar energy in the combined boiler-solar water heating/cooling

system to substantially reduce energy costs based on the fixed capital (FC) and operating cost. As such, it is important to note that heating of the building represents a complex trade-off between different parameters including the building architect, insulation, surface area, and the number of doors and windows. Although the fixed capital cost of the heating system represents only a small portion of the building's total cost, poor management of this system can lead to unnecessary costs. The proposed heating system uses solar energy that can effectively supply the required energy nearly free of cost. The solar energy system can be used for heating purposes with minimal support from the boiler system. The primary difference between the winter and summer months is because of the low energy demand for heating in the summer. The total annual amount of the fuel required for space heating of the building and to supply the domestic hot water was determined to be 15.67 m³. Given that the fuel price in Jordan is 0.42 JD/L (\$0.59/L), the annual cost of heating using the conventional boiler was determined to be 6581.5 JD (\$9279.90). Using the combined boiler–solar water heater system decreased the heat duty of the boiler. It was observed that the boiler was not operational during the period between April–November as the generated energy in the solar water heater was sufficient to provide the required energy demand. The total annual fuel consumption for the combined boiler–solar heater decreased to 7.03 m³ achieving a 55% (3629 JD) annual saving in fuel cost. The savings can be used to cover the installation cost of the system. Moreover, the harnessed solar energy reduced fuel consumption in the LMTP (January, February, November, and December).

The combined system achieved fuel cost savings of 40, 43, and 50% in January, February, and March. Additionally, the savings increased to 55.6% in April and reached up to 99.9% from May to September. The savings ranged from 60 to 90% from October to December. Figure 3a demonstrates that the solar system provides the required energy for the hot water supply in the MTPM and the HTPM without the need for the boiler. Similarly, the LTPM heating requirements were supported by the solar system. The percentage of energy-saving reported in the present study is higher than the results reported by Abd-ur-Rehman and Al-Sulaiman [47] who reported 50% savings in electrical energy demand by using domestic solar water heating (SWH) in ten different cities in Saudi Arabia. Sami et al. [44], showed that solar energy production reached a maximum value in August and then decreased to a minimum in December–January in different zones of Algeria. The observed behavior was related to the influence of the meteorological quantities in each zone mainly the temperature and solar irradiation. Kalogirou [56] reported up to 70% saving for electricity by using the solar energy system

Figure 3b illustrates the monthly fuel cost required for space heating and domestic hot water using the conventional boiler and integrated boiler–solar water heating system. The combined system exhibited significant fuel cost savings that were required for hot water supply and heating services. The fuel cost for heating was reduced from \$1657.60, \$1049.30, and \$1296.20 to \$994.50, \$629.60, and \$648.10 in January, February, and March, respectively, which achieved >50% saving. Similar trends were observed for the fuel cost required to supply hot water. The cost went from \$184.20, \$116.60, and \$144.00 to \$110.50, \$70.00, and \$72.00, respectively, for the aforementioned three-month period. Moreover, it was observed that the boiler was non-operational during the period from mid-April to mid-October, as all of the required hot water was provided by the solar system. As such, the total fuel cost for heating and hot water to the specified building was significantly decreased. The previous cost analysis was based on a fixed price of fuel cost, considering the expected energy inflation rate of 3.58% and the difference in interest rate between the nominal and inflation rate (~ of 1.75%), the saving is expected to be 1.1-fold higher.

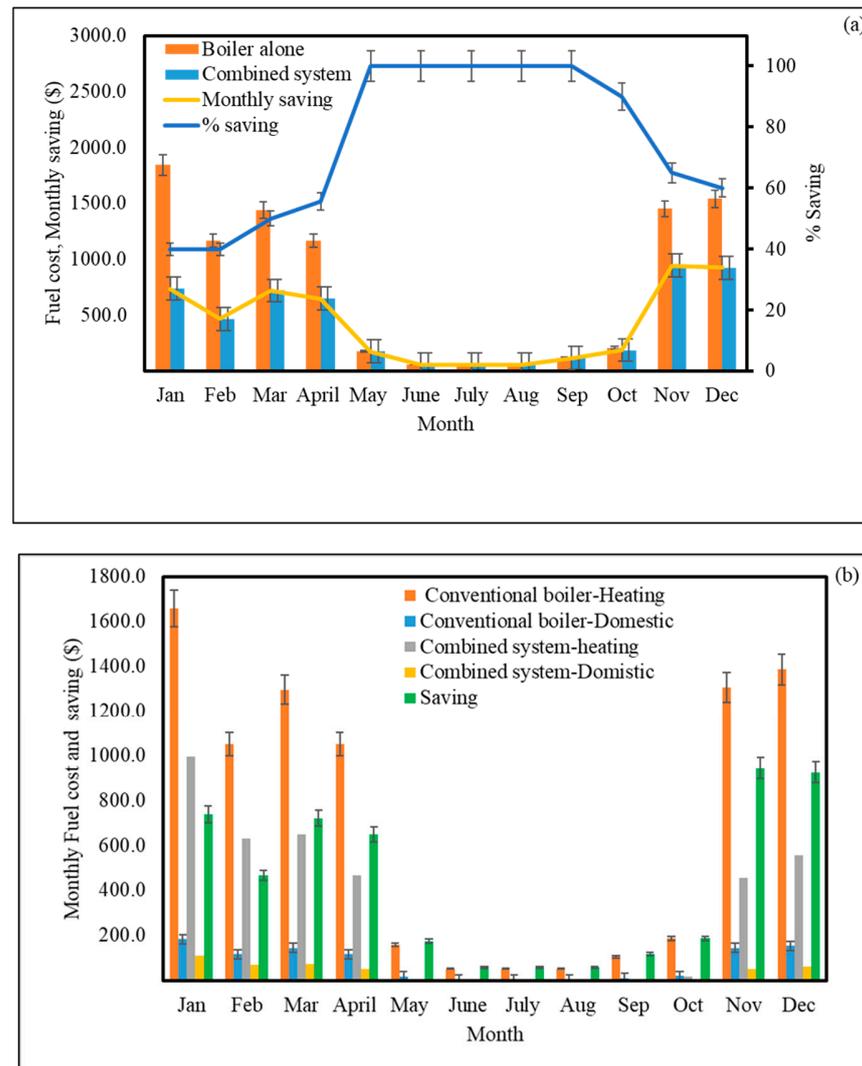


Figure 3. Energy cost analysis (a) The cost of heating using boiler alone and combined boiler–solar water heater, and (b) Monthly fuel cost of domestic hot water and space heating using boiler alone and combined boiler–solar water heater.

3.2. Solar Cooling

The potential use of the solar system combined with the absorption chiller was investigated in the HTPM and the MTPM as this is the period that required building cooling. The results indicated that both the ambient temperature and solar irradiation intensity directly affect the system's cooling performance. Increasing the $S_{II_{avg,d}}$ from 1450 ± 20 to 8100 ± 90 $Kwh/m^2/day$ improved the efficiency of the solar cooling system from 45% to 55%. This occurred because the $S_{II_{avg,d}}$ has a direct effect on the evaporation of the refrigerant which subsequently enhanced the heat removal from the building and improved the system's cooling performance. The highest efficiency that the system achieved was 55% with an S_{II} of 8100 ± 90 $Kwh/m^2/day$, which confirms the potential of the solar cooling system to achieve the required cooling in the building. At solar radiation of 1800 ± 35 and 3950 ± 20 $kWh/m^2/day$ —representing the average solar radiation in Jordan during the MTPM and the HTPM—the cooling rate of the system was calculated to be at 22.5 and 30.1 kW/m^2 , respectively. The ambient temperature (T_{amb}) exemplified a negligible effect on the efficiency and cooling rate of the solar system. The unit efficiency and cooling rates decreased from 55%, and 30.9 kW/m^2 to 53% and 26.9 kW/m^2 as the T_{amb} correspondingly decreased from 35 to 25 °C. Results demonstrated that increasing the T_{amb} simultaneously increased the temperature of the components of the system (temperature of cooling fluids,

glass temperature, and the inlet of the evaporator); also improving the performance of the refrigeration cycle by enhancing the evaporation of the refrigerant, which is a key parameter in the cooling cycle. Furthermore, it was observed that (a) as the T_{amb} increased the heat loss from the system reduced and the performance and cooling capacity of the system similarly increased, and that (b) as the T_{amb} increased the temperature components of the system steadily increased at approximately the same rate.

Figure 4 highlights the evolution of the absorption chiller's efficiency ($\%E_{chiller}$) and the $COP_{cooling}$ of the cooling process as a function of the generator inlet temperature and ambient temperature. As such, it was observed that the percentage of energy saving of the chiller ($\%E_{chiller}$) decreased by increasing the heat source temperature and cooling water supply temperature. This is advantageous for the proposed process as it is expected that the temperature will be high in both the MTPM and the HTPM. The obtained results are compatible with similar cooling units presented by Aman et al. [47]. By maximizing the efficiency of the ammonia–water absorption chiller—even at a low solar irradiation temperature—the cooling system is enhanced and there is a distinct improvement in the residential air conditioning. The obtained results indicated that the cooling cycle is more thermodynamically efficient at a low absorption temperature (i.e., T_{amb}) rather than high-temperature heat sources. Sencan et al. [21] explained this trend by relating input energy to energy losses. Increasing the input solar energy to the cooling system can increase the energy loss, ultimately leading to a significant decrease in the observed performance. However, the absorption of the chiller exhibited better performance with lower chilled-water temperatures because of the high potential to create a cooling effect at lower temperatures. It was observed that the maximum $E_{chiller}$ of 91.5% and a COP of 61.5 were achieved at an inlet generator temperature of 65 °C and an inlet ambient temperature of 25 °C. These results are consistent with those presented by Sencan et al. [21]. Though, the $E_{chiller}$ and COP changed with evaporator outlet temperatures. A temperature higher than 40 °C significantly decreased the COP.

The energy savings were determined based on the decrease in electrical energy consumption use of the air condition operation. The total cost of electricity during the MTPM and the HTPM were determined using historical data from previous years (2340 JD or \$3299). Using the solar cooling system greatly reduced the need for the conventional air conditioner system and reduced the total cost to 1218 JD (\$1717) which is an overall saving of 48%. Figure 5 demonstrates that the solar cooling system can cover up to 53% of the electrical requirement in the HTPM and 45% in the MTPM. The cost of electricity decreased from roughly \$360–420/month to \$191–216/month. This represents a considerable saving in fuel consumption, as well as reduces the amount of CO₂ emissions released into the atmosphere (which is to be discussed further in the following section).

3.3. CO₂ Emission Benefit

The combined boiler–solar heating/cooling system is a viable solution to reduce the emission of CO₂ into the atmosphere. The reduction in CO₂ emissions was estimated using Equation (9), as proposed by the International Energy Agency [60].

$$\text{Mass of CO}_2 \text{ (kg)} = 0.95 \times \text{Energy requirement production (in Kwh)}$$

Results indicated that the combined boiler–solar heating/cooling system reduced the CO₂ emissions by 53%. The estimated CO₂ emissions decreased from 3.5 ton/year with the conventional heating/cooling system to 1.64/ton/year with the combined system. The integrated boiler–solar heating/cooling system, which substantially reduces the energy cost, decreases the need for fossil fuels for domestic use and space heating, as well as lowers the cost of electricity that is used to heat the water. If a widespread implementation of this solar heating/cooling system occurs, the significant reduction in CO₂ emissions will have a major contribution to environmental sustainability and clean air. Martinopoulos and Tsalikis showed that the use of a solar water heater system resulted in decreasing the annual CO₂ emission in two Greek cities, Thessaloniki, and Athens by 50 to 58 t. Although the

CO₂ emissions from building and single houses might look insignificant (≤ 1.8 tCO₂/year), using a solar water heating/cooling system could contribute to the global GHG emission which must be taken into consideration. Kalogirou [56] confirmed this by showing a total reduction of 160,835 t of CO₂ by implementing a solar heating system in Cyprus. Solar water heating system showed a CO₂ emission reduction in the range of 15 to 28% in 10 cities of Saudi Arabia [47].

3.4. Cost Analysis and Payback Period

The total cost of the system was calculated using the initial cost of the system, including installation costs and accessories. The initial cost for each piece of 2 m² was \$500. The installation cost was 10% of the total initial cost and the accessories cost was 5% of the total initial cost. Thus, the cost of the collectors, installation, accessories, and total overall cost were estimated to be \$16,000, \$1600, \$1043, and \$18,650, respectively.

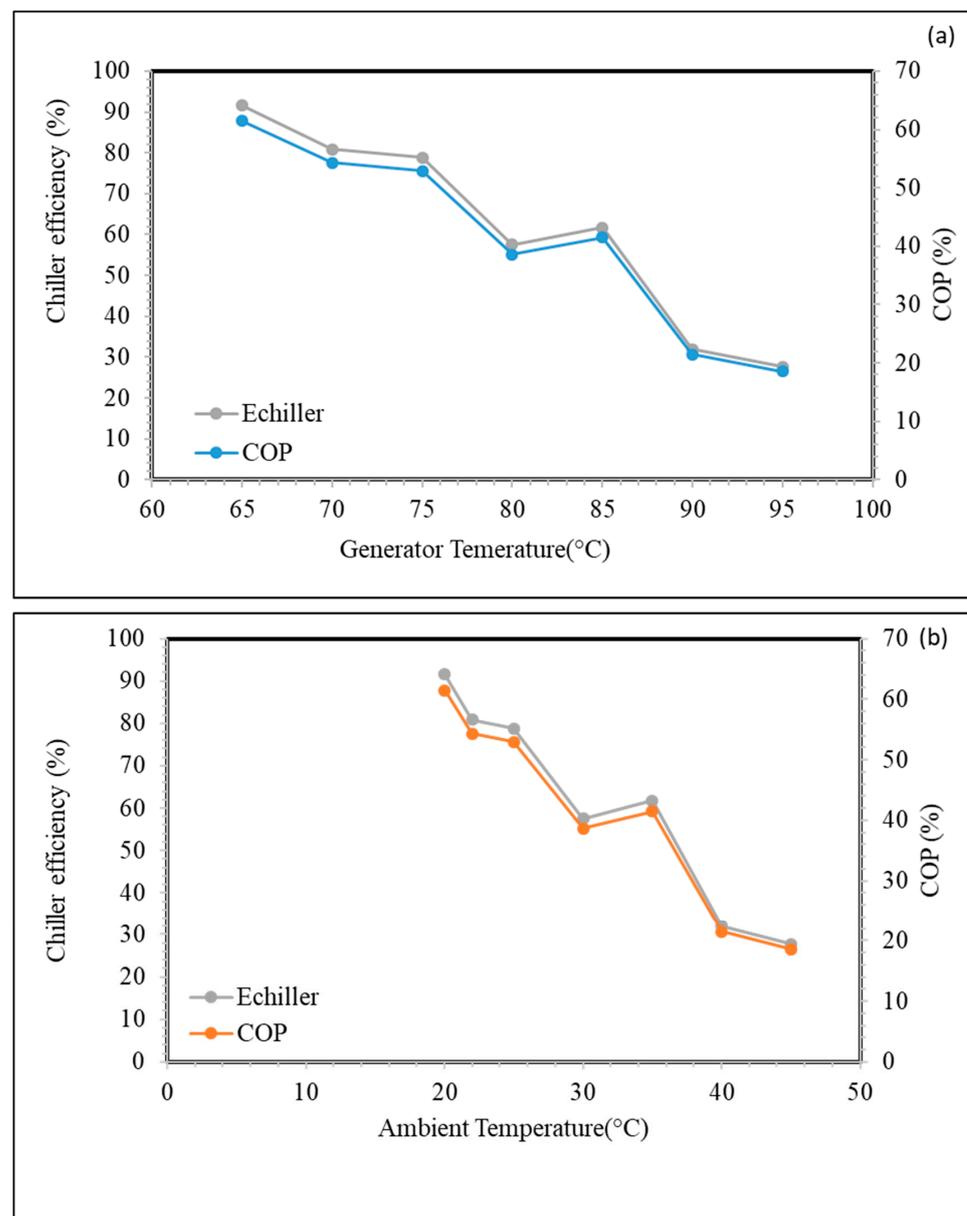


Figure 4. Evolution of the absorption chiller's efficiency (E_{chiller}) and the coefficient of performance (COP) of the cooling process as a function of (a) Generator inlet temperature, and (b) Ambient.

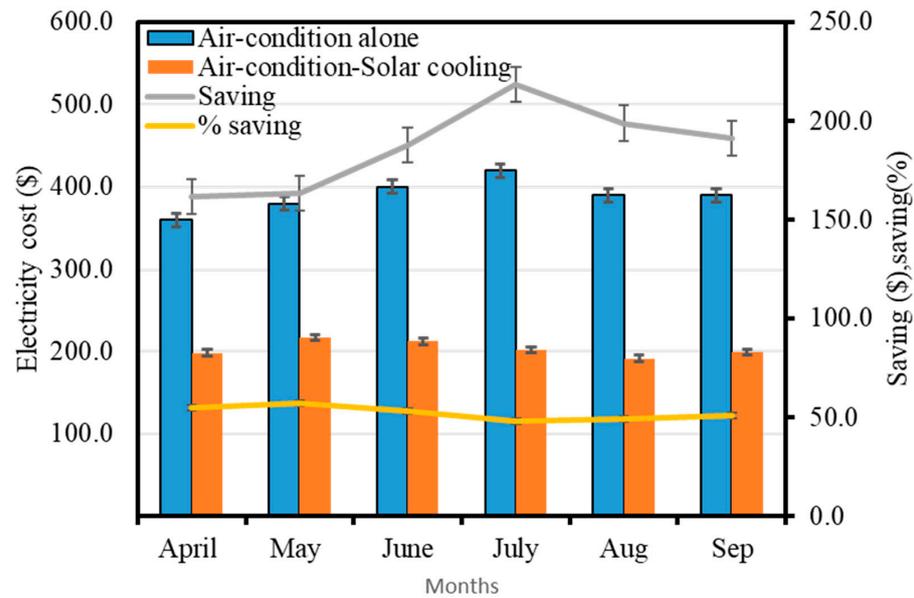


Figure 5. The monthly cost of space cooling using air-conditioner (AC) and combined AC-solar cooling system.

Figure 6 present the cumulative cash flow (CCF) and cumulative discounted cash flow (CDCF) at an interest rate of 2%. Although the project was built with an industrial loan with an interest rate of 2%, the CDCF indicates that the price of the system can be recovered within 55 months (4.23 years). The reduced dependency on fossil fuels, the reduction in CO₂ emissions, and the overall cost recovery make this project highly sustainable and desirable. The calculated payback period is in good agreement with different studies carried out in middle eastern and African countries. The reported payback period was 4.5 year or project installed in Greece [46], 3 to 6 years in Saudi Arabia [47], and 2.7 years in Cyprus [56].

The economic analysis of the same combined boiler–solar water heating/cooling system was analyzed in different climate zones (Romania and Algeria), the weather data were extracted from the work of Sami et al. [44] and Paraschiv et al. [61]. The CCF analysis of the system showed a payback period of 6.5 and 3.5 years in Romania and Algeria, respectively. It is likely that the low temperature profile (−10 to 23 °C) and limited solar irradiation (1.320 to 1.410 kWh/m²) in Romania compared with Algeria (9.6 to 33 °C and 6.2 to 6.7 kWh/m² and in Jordan (9.6 to 38 °C and 4.6 to 7.3 kWh/m²) contributed to the long payback period. In addition, it was observed that the contribution of solar cooling to the process economy in Romania is limited due to very low temperature even in summer.

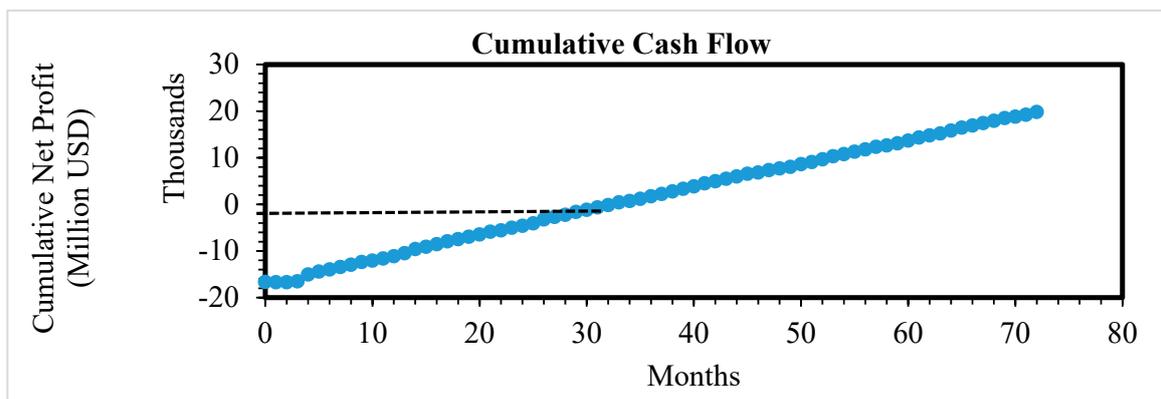


Figure 6. Cont.

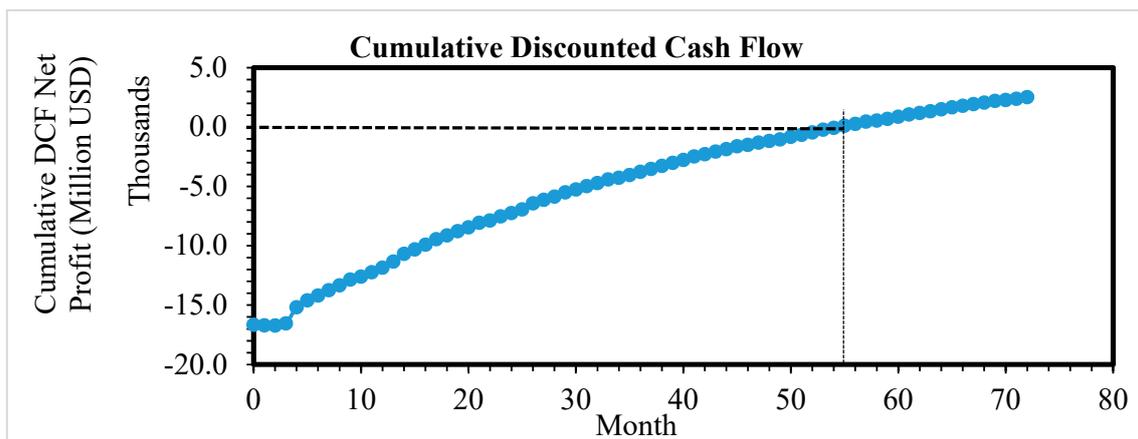


Figure 6. Cumulative cash flow (CCF) and cumulative discounted cash flow (CDCF) at an interest rate of 2%.

4. Conclusions

This techno-economic study demonstrated that the combined conventional boiler–solar water heating/cooling system can provide space heating/cooling and domestic water supply to private and public buildings. Furthermore, the integrated system significantly reduced the cost of a rising energy bill and greatly reduced the need for fossil fuels, while also contributing to a reduction in CO₂ emissions (of approximately 53%). Moreover, under the studied solar irradiation intensities, the solar heating/cooling system achieved an excellent efficiency of 55 and 73%, respectively. The reported fuel savings and GHG emissions reduction by implementing solar water heating/cooling technology showed significant economic and eco-environmental benefits. The CO₂ reduction per house can contribute to the global CO₂ footprints reduction and reserves fossil fuel supply. The economic analysis showed that the combined system is a cost-effective solution—with a payback period of 4.5 years—that reduced the fuel cost for space heating and cooling by 55 and 48%, respectively. Lastly, the combined system provided free hot water during the whole year that it was operational. It is highly recommended to establish a government financial incentive program to support this important energy sector. Providing carbon tax benefits to individuals, lowering the capital cost, availability of local supplier are the major factors influencing the popularization of this system

Author Contributions: The corresponding author Fares AlMomani confirms the contributions of the authors to this manuscript were as follow: M.A.-S.: Conceptualization, Methodology, Modeling, and experimental trial, M.S.: Conceptualization, Methodology, Modeling, Figures preparation, software, pre-Writing-Original draft preparation and F.A.: Figures preparation, software, pre-Writing-Original draft preparation, data manipulation, kinetics Data curation, Discussion, Validation, Tables preparation Writing-Reviewing and Editing. All authors have read and agreed to the published version of the manuscript.

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Nomenclature

Q_i	Absorbed solar energy (kJ)
T_{am}	Ambient temperature ($^{\circ}C$)
T_{av}	Average annual temperature ($^{\circ}C$)
$SII_{avg,d}$	Average daily solar irradiation intensity (Kwh/m ² /day)
$t_{sun,m}$	Average monthly number of sunny hours (h)
$T_{avg,m}$	Average monthly temperature ($^{\circ}C$)
$COP_{cooling}$	Coefficient of performance of the solar cooling absorption cycle
P_c	Collected power (W),
$\eta_{cooling}$	Cooling efficiency (%)
CCF	Cumulative cash flow
CDCF	Cumulative discounted cash flow
DTC	Differential temperature controller
m_e	Flow rate of refrigerant (L/s)
F_{HR}	Heat removal factor
Q_{ref}	Heat removed by refrigerant (kJ)
Q_r	Heat removed from a cold room (kJ)
HTPM	High temperature profile months
I_{avg}	Incident solar irradiation per unit area (W/m ²)
T_i	inlet temperature of the water entering the collector ($^{\circ}C$)
ΔT_m	Log mean temperature (K)
LTPM	Low temperature profile months
MTPM	Medium temperature profile months
T_{out}	Outlet temperature of water leaving the collector ($^{\circ}C$)
U_{F-PSC}	Overall heat loss coefficient (W/m ² K)
U	Overall heat transfer coefficient (W/(m ² K))
$\%E_s$	Percentage energy saving (%)
$\%E_{chiller}$	Percentage of energy saving of the chiller (%)
$\% \eta$	Percentage thermal performance (%)
T_{Rif}	Refrigerant Temperature ($^{\circ}C$)
T_{Room}	Room Temperature ($^{\circ}C$)
K_{col}	Solar collector absorption coefficient
S_{II}	Solar irradiation intensities (W/m ²)
C_p	Specific heat of the water (J/kg. $^{\circ}C$),
Δh	The enthalpy cooling fluid (kJ/kg)
A	Total area of the collector (m ²).
Q_w	Water flow rate (L/s)
\dot{m}	Water mass flow rate (kg/s)
T_w	Water temperature ($^{\circ}C$)
W_s	wind speed (m/s)

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