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Voltage Jump Suppression and Capacitor Voltage Fluctuation Analysis for a Four-Level Hybrid Flying Capacitor T-Type Converter

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Received: 21 January 2019; Accepted: 18 February 2019; Published: 21 February 2019



Abstract: In low and medium voltage power conversion systems, multilevel converters are becoming more and more attractive due to improved power density. However, the complexity of topology and control is a big challenge for the application of multilevel converters. In this paper, a four-level (4L) hybrid flying capacitor (FC) T-type converter has been researched in detail. The topological advantage of the converter is displayed in comparison to existing four-level converters. According to the feature of the topology, the operating status has been analyzed and the reason for the voltage jump is researched in detail during the dead-time period. A strategy to reduce voltage jump by adjusting the switching states has been presented. The FC voltages can be balanced by selecting the appropriate switching states. The relationships between the fluctuations of FC voltages and the modulation index and power factor (PF) have been analyzed by simulation results. The performance of the 4L converter has been investigated in MATLAB/Simulink as well as on a down-scaled laboratory prototype.

Keywords: capacitor voltage fluctuation; dead-time; multilevel converter; voltage jump

1. Introduction

Thanks to lower harmonic distortion, switching stress and electromagnetic interference (EMI), multilevel converters are widely used in medium-voltage high-power applications, such as motor drives, renewable power generations and microgrids, etc. [1–3]. Meanwhile, due to lower switching losses and reduced cooling and filter requirements, multilevel converters are also becoming more and more popular in low voltage application (e.g., 380 V) where high-density design is required, such as aerospace, electric vehicles and renewable energy [4,5].

The three classic converters are neutral-point-clamped (NPC) converters, flying capacitor (FC) converters and cascaded H-bridge (CHB) converters. They each have their own advantages and disadvantages. For NPC converters, the voltage stress across each switch is the same, so it can be suitable for medium/high voltage high power applications. However, with a higher number of voltage levels, it needs plenty of clamping diodes and the dc-link capacitor voltages are difficult to control. The FC converter does not have a dc-link neutral points balance issue as in the NPC converter, but the converter requires more flying capacitors when the voltage levels increase. Lots of capacitors may lead to increase the system volume and potentially degrade reliability. The CHB converter has a modular structure, and is easier to expand to higher voltage levels. However, a phase-shifted transformer is required to provide multiple separated power sources, which increases the system volume and cost [1–4].

Apart from the above three multilevel topologies, a variety of other multilevel converters have been proposed [6–22]. For instance, a 3L T-type converter was proposed which is suitable for low-voltage applications [6–9]. The T-type converter can have the same output voltage quality as the NPC converter, without the need for clamping diodes, but the two main switches need to block the full dc-link voltage. The active neutral-point clamped (ANPC) converter was proposed to solve an unbalanced loss distributions issue as in the NPC topologies [10–16]. The 3L ANPC has improved the 3L NPC by replacing the clamping diodes with clamping switches. By providing a controllable path for the neutral currents, this converter solves the uneven power loss distributions in the switching devices and improves the cooling system design [10–13]. However, the 3L ANPC converter need more switching devices than the 3L NPC. A 5L ANPC converter is a combination of a 3L ANPC converter and a 3L FC converter [14–16]. Its dc-link needs two capacitors and each leg has a flying capacitor and a total of 12 switching devices for a three-phase system. The converter can achieve higher voltage levels without adding series-connected diodes. However, the main drawback is the unequal voltage rating of the switching device. In each phase, the voltage ratings of the outer switches are half of the dc-link voltage and have twice the voltage ratings of the inner switches. References [17–19] have proposed a 4L hybrid-clamped (HC) converter. Although this converter has fewer passive components, it does add two more switches in each phase. A 4L nested neutral-point clamped (NNPC) converter was proposed in References [20–22] and is a combination of a 4L FC converter and a 3L NPC converter. In comparison with the classical four-level converters, the 4L NNPC converter has fewer clamping diodes and flying capacitors and all switches have the same voltage stress.

The 4L hybrid flying capacitor T-type converter was first derived in Figure 12 in Reference [5], and the basic principle of the converter was analyzed in Reference [23]. Then, the basic experimental validation of the converter was published in References [24,25]. However, the operating status of the converter, especially during the dead-time, has not been analyzed in detail. In this paper, this converter is researched in more detail. The advantages and disadvantages of the topology have been displayed in comparison to existing four-level converters. The operations of this converter are analyzed and the reason for the voltage jump has been illustrated in detail during the dead-time period. Then, a strategy for avoiding/reducing the voltage jump during the dead-time period by adjusting the switching states has been presented. The effect on the flying capacitor (FC) voltages under all switching states has been analyzed and the FC voltages can be balanced by selecting the appropriate switching states. Meanwhile, the relationship between the fluctuations of the FC voltages and the modulation index and PF is revealed in depth.

The rest of this paper is organized as follows: Section 2 shows the advantages and disadvantages of the topology and analyzes the operations; Section 3 analyzes the flying capacitor voltages control method; Section 4 shows simulation results to investigate the performance of the converter. FC voltage fluctuations are analyzed in detail; Section 5 shows the experimental results, which validates the topology and corresponding control strategy; Section 6 concludes the paper.

2. Analysis of the Converter Topology

2.1. Comparison of Four-Level Topologies

The 4L hybrid converter is shown in Figure 1. Table 1 shows a comparison of various 4L converters. From this table, the advantages and disadvantages of the converter can be summarized as follows:

Advantages: Compared with existing 4L converters, the 4L hybrid converter has no clamping diodes, fewer switches and FCs, and only one dc-link capacitor. Therefore, the topology is simpler and does not need to control the dc-link capacitor voltages, which reduces the control complexity.

Disadvantages: For the four-level converter, the voltage stress of each switch is unequal. The withstanding voltages of the switches T_{x2} and T_{x5} are $2V_{dc}/3$ and twice the value of other switches. Therefore, the voltage rating requirements for T_{x2} and T_{x5} are higher than other switches and these high voltage devices can be expensive for high voltage applications.

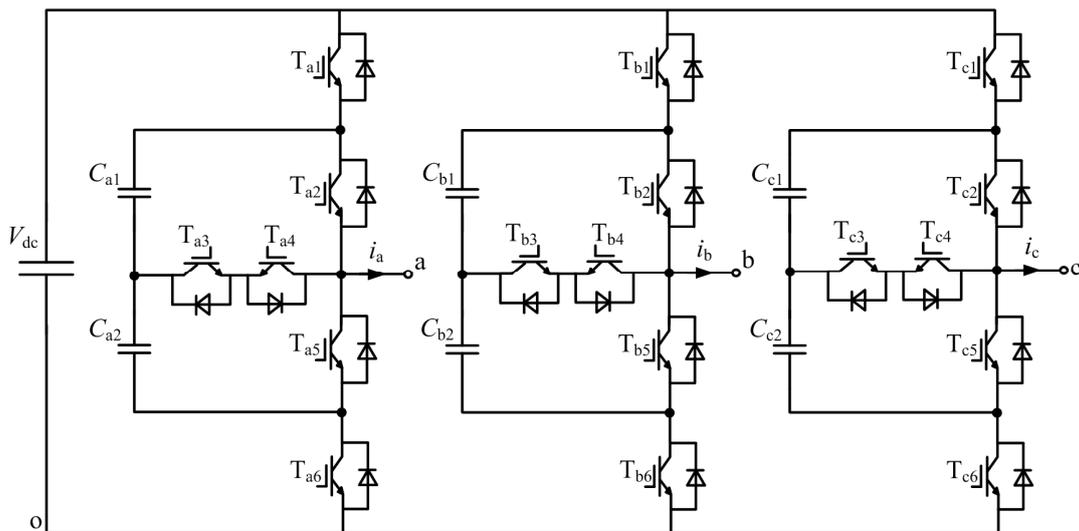


Figure 1. The 4L hybrid converter topology.

Table 1. Comparison of 4L converter topologies.

Topology	Switches	Clamping Diodes	Flying Capacitors	DC-Link Capacitors
4L-NPC	18	12	-	3
4L-FC	18	-	9	1
4L-HC	24	-	3	3
4L-NNPC	18	6	6	1
4L hybrid converter	18	-	6	1

2.2. Operation of the Converter

In order to generate four output voltage steps, the converter needs to control the voltages of the flying capacitors C_{x1} and C_{x2} ($x = a, b, c$) to be $V_{dc}/3$. Hence, the four output voltages, V_{xo} , are V_{dc} , $2V_{dc}/3$, $V_{dc}/3$, and 0, and the voltage levels are 3, 2, 1, and 0.

When the converter generates four output voltage levels, there are six phase current paths as shown in Figure 2, where the corresponding switches need to be turned on. Hence, all the six basic switching states according to six current paths in each phase leg are given in Table 2.

When the converter commutes between the switching states, it is necessary to avoid the short-circuit of capacitors. Therefore, a dead-time is added at the rising edge of the gating pulses to avoid a short-circuit. In order to investigate the operations of the converter during the dead-time, the switching states from A to B1 are analyzed in one phase leg as an example. When the basic switching states commute from A to B1, the switching patterns are shown in Figure 3a, while the current paths are shown in Figure 4a during the dead-time period. From Figure 3a, during the dead-time, only switch T_{x1} is turned on and the other switches are OFF. Therefore, the freewheeling diodes of T_{x5} and T_{x6} are conducting when $i_x > 0$, and the output voltage is 0, as shown in Figure 4a. When $i_x < 0$, the freewheeling diodes of T_{x1} and T_{x2} are conducting, and the output voltage is V_{dc} at this time. In this case, the converter output voltage is jumping three levels from V_{dc} to 0 when $i_x > 0$. It will cause higher switching voltage stress (higher dv/dt). In order to eliminate this voltage jump, the basic switching states are adjusted as shown in Table 3, where the states of switches T_{x1} and T_{x6} , T_{x2} and T_{x4} , and T_{x3} and T_{x5} are complementary. For example, if the state of T_{x1} is ON, the state of T_{x6} must be OFF. After adjustments, for the same transition from A to B1, the switching patterns are shown in Figure 3b, and the current paths are shown in Figure 4b. During the dead-time, the switches T_{x1} and T_{x3} are ON, and other switches are OFF. The freewheeling diode of T_{x4} and the switches T_{x1} and T_{x3} are conducting when $i_x > 0$, and the output voltage is $2V_{dc}/3$. When $i_x < 0$, the freewheeling diodes of T_{x1} and T_{x2} are conducting, and the output voltage is V_{dc} at this time. The converter output

voltage is only jumping one level from V_{dc} to $2V_{dc}/3$ when $i_x > 0$. Therefore, the switching voltage stress can be effectively reduced after adjusting the switching states. Similar adjustments can be made for transitions between other switching states as shown in Table 3 during the dead-time.

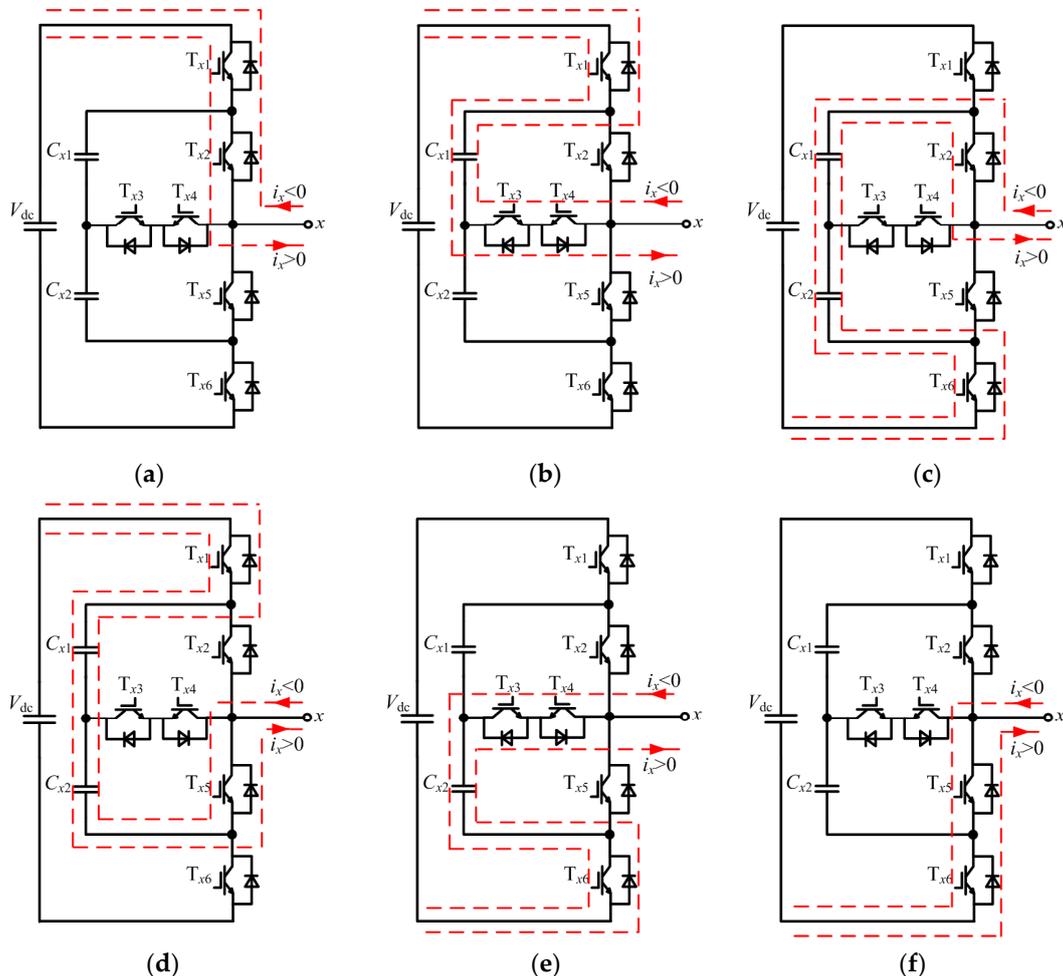


Figure 2. Six operation states corresponding to six switching states: (a) A; (b) B1; (c) B2; (d) C1; (e) C2; and (f) D.

Table 2. Six basic switching states of the converter.

Output Level	V_{xo}	T_{x1}	T_{x2}	T_{x3}	T_{x4}	T_{x5}	T_{x6}	Switching State
3	V_{dc}	1	1	0	0	0	0	A
2	$2V_{dc}/3$	1	0	1	1	0	0	B1
		0	1	0	0	0	1	B2
1	$V_{dc}/3$	1	0	0	0	1	0	C1
		0	0	1	1	0	1	C2
0	0	0	0	0	0	1	1	D

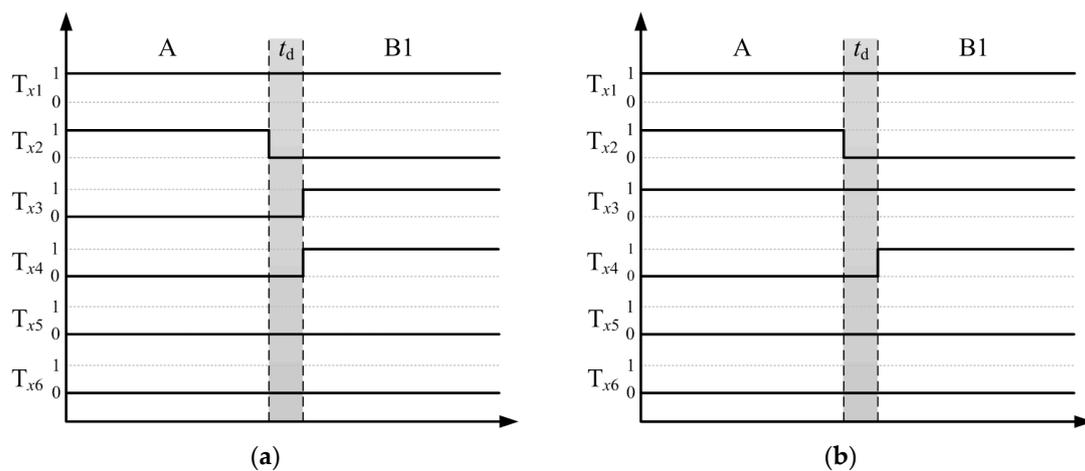


Figure 3. Switching patterns when the switching states commute from A to B1: (a) the basic switching states; (b) the adjusted switching states.

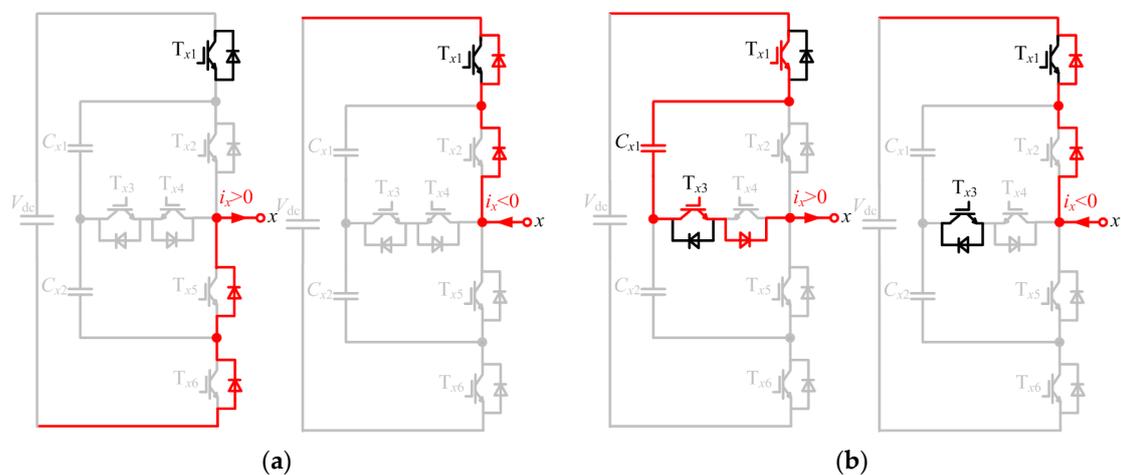


Figure 4. Current paths during dead-time period when the switching states commute from A to B1: (a) the basic switching states; (b) the adjusted switching states.

Table 3. Six adjusted switching states of the converter.

Output Level	V_{xo}	T_{x1}	T_{x2}	T_{x3}	T_{x4}	T_{x5}	T_{x6}	Switching State
3	V_{dc}	1	1	1	0	0	0	A
2	$2V_{dc}/3$	1	0	1	1	0	0	B1
		0	1	1	0	0	1	B2
1	$V_{dc}/3$	1	0	0	1	1	0	C1
		0	0	1	1	0	1	C2
0	0	0	0	0	1	1	1	D

However, in one case, it is inevitable that the output voltage of the converter will jump two levels. When the adjusted switching states commute from B2 to C1, no switch is ON during the dead-time. At this instant, the freewheeling diodes of T_{x5} and T_{x6} are conducting and the output voltage is 0 when i_x is positive. The freewheeling diodes of T_{x1} and T_{x2} are conducting and the output voltage is V_{dc} when i_x is negative. The converter output voltage will jump two levels from $2V_{dc}/3$ to 0 when $i_x > 0$. Therefore, this voltage jump is inevitable. However, the adjusted switching states shown in Table 3 can still reduce the switching voltage stress in all other cases.

3. Flying Capacitor Voltage Control Method

3.1. Analysis of the Flying Capacitor Voltages

In order to control the FC voltages at $V_{dc}/3$, the condition of the FCs must be analyzed under all switching states. The voltages of C_{x1} and C_{x2} are denoted by V_{Cx1} and V_{Cx2} .

From Figure 2a,f, it can be seen that there are no currents flowing through the FCs when output levels are 3 and 0. Thus, the FC voltages do not change. When output levels are 2 and 1, there are two redundant switching states respectively as shown in Table 3. Different switching states have different effects on the FC voltages. For the switching state B1, the current only flows through the C_{x1} as shown in Figure 2b. When $i_x > 0$, the C_{x1} is charged, and when $i_x < 0$, the C_{x1} is discharged, while there is no effect on the C_{x2} . For the switching state B2, the current flows through both FCs as shown in Figure 2c. When $i_x > 0$, the C_{x1} and C_{x2} are discharged, and when $i_x < 0$, the C_{x1} and C_{x2} are charged. For output level 1, the effects on the FC voltages can also be analyzed in a similar way. The conditions of the FC voltages are summarized in Table 4. Based on the conditions of the FC voltages under all switching states, the FC voltages can be controlled at the desired value $V_{dc}/3$ by selecting the appropriate switching states.

Table 4. Conditions of the FCs under various switching states and phase currents.

Output Level	Phase Current, i_x	C_{x1}	C_{x2}	Switching State
3	-	No effect	No effect	A
	>0	Charging	No effect	B1
2	<0	Discharging	No effect	
	>0	Discharging	Discharging	B2
1	<0	Charging	Charging	
	>0	Charging	Charging	C1
	<0	Discharging	Discharging	
	>0	No effect	Discharging	C2
0	<0	No effect	Charging	
	-	No effect	No effect	D

3.2. Control of the Flying Capacitor Voltages

The deviations which are defined as the difference between the actual FC voltages and the desired value can be expressed as:

$$\Delta V_{C_{xk}} = V_{C_{xk}} - V_{C_{xk}.ref} \quad (1)$$

where $V_{C_{xk}}$ are the actual FC voltages, $V_{C_{xk}.ref}$ are the desired values which are $V_{dc}/3$, and $\Delta V_{C_{xk}}$ are the deviations of the FC voltages, $x = a, b, c$ and $k = 1, 2$.

In order to control the FC voltages to be $V_{dc}/3$, the deviations of the FC voltages $\Delta V_{C_{xk}}$ should be controlled to be close to zero. If $\Delta V_{C_{xk}} > 0$, the FCs should be discharged, whereas if $\Delta V_{C_{xk}} < 0$, the FCs should be charged. According to the effects on the FC voltages under different switching states and directions of load currents as shown in Table 4, the FC voltages can be controlled at the desired value by selecting the appropriate switching states. Hence, the determination is shown in Figure 5.

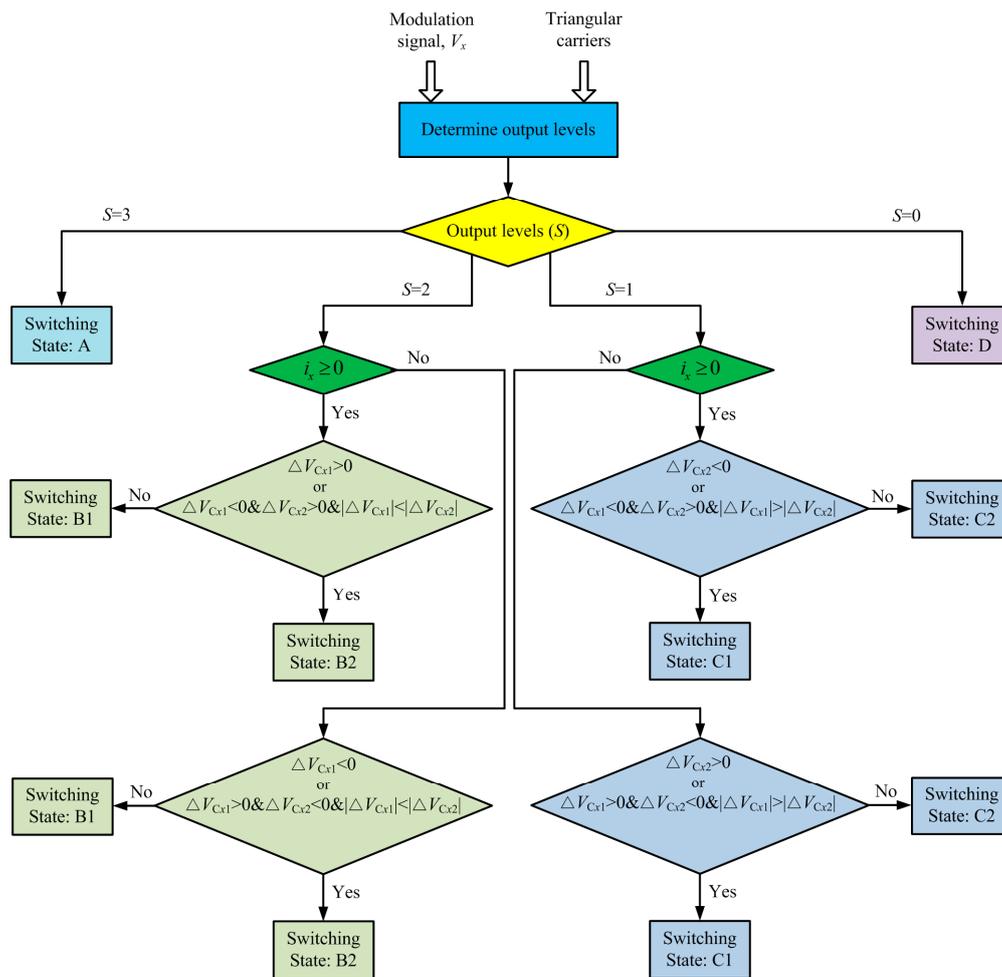


Figure 5. Procedure of selecting the appropriate switching states for phase x.

4. Simulation Results

In order to investigate the performance of the 4L converter, a three-phase inverter has been simulated in MATLAB/Simulink (MATLAB 2017b, The MathWorks, Natick, MA, USA). The simulation parameters are shown in Table 5. The converter is modulated by using level shifted PWM in carrier-based PWM (CBPWM), which is the same as the phase disposition modulation as shown in Figure 2a in Reference [26]. The modulation index m is defined as:

$$m = 2 \frac{V_{ref}}{V_{dc}} \tag{2}$$

where V_{ref} is the amplitude of the phase voltage reference. The performance of the converter has been simulated.

Table 5. Simulation parameters.

Parameters	Values
DC Voltage	3300 V
Flying Capacitor	1000 μ F
Output Frequency	50 Hz
Load Inductance	7.5 mH
Load Resistance	20 Ω
Switching Frequency	2 kHz
Dead-time	4 μ s

4.1. Steady State Simulation Results

Figures 6 and 7 show the steady state simulation results. Figure 6a shows the line voltage with $m = 0.9$ when the basic switching states in Table 2 are used, and Figure 6b shows the line voltage when the adjusted switching states in Table 3 are used. As shown in Figure 6a, the waveform of line voltage is seven voltage levels as expected, but there are large voltage jumps clearly in line voltage when the basic switching states are used. At this moment, the converter has higher switching voltage stress (dv/dt). In addition, the THD of line voltage is 30.37% as shown in Figure 6c. However, when the adjusted switching states are used, the voltage jumps are significantly decreased as shown in Figure 6b. Only some small voltage jumps remain which is inevitable as analyzed previously. The THD is reduced to 25.01% as shown in Figure 6d. The harmonics in the red area are significantly decreased. Therefore, the adjusted switching states can availablely decrease the voltage jumps, and the switching voltage stress dv/dt can be effectively reduced, which is favored from the load perspective. The performance of the line voltage has been improved. Then, Figure 6e,f are the three phase currents waveforms and the FC voltages when $m = 0.9$. The three phase currents are highly sinusoidal, and FC voltages can be regulated at $V_{dc}/3 = 1100$ V. Figure 7 shows the line voltage, the three phase currents and the FC voltages when $m = 0.6$. From this figure, the waveform of line voltage is five voltage levels; the phase currents and FC voltages are also expected.

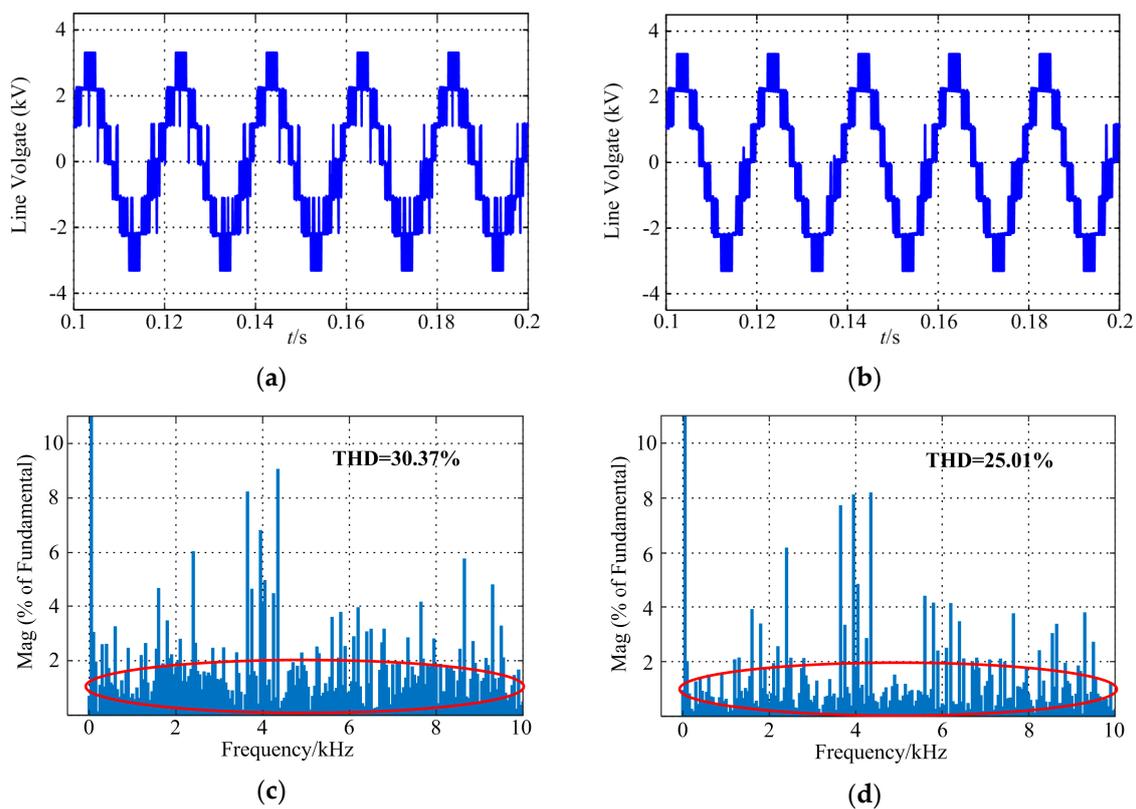


Figure 6. Cont.

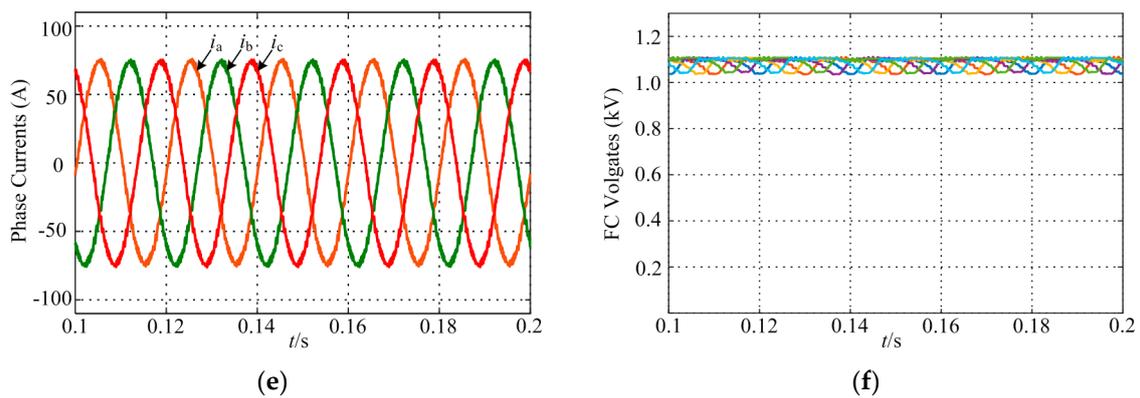


Figure 6. Simulation results when $m = 0.9$: (a) line voltage when the basic switching states are used; (b) line voltage when the adjusted switching states are used; (c) the THD of line voltage when the basic switching states are used; (d) the THD of line voltage when the adjusted switching states are used; (e) phase currents; (f) FC voltages.

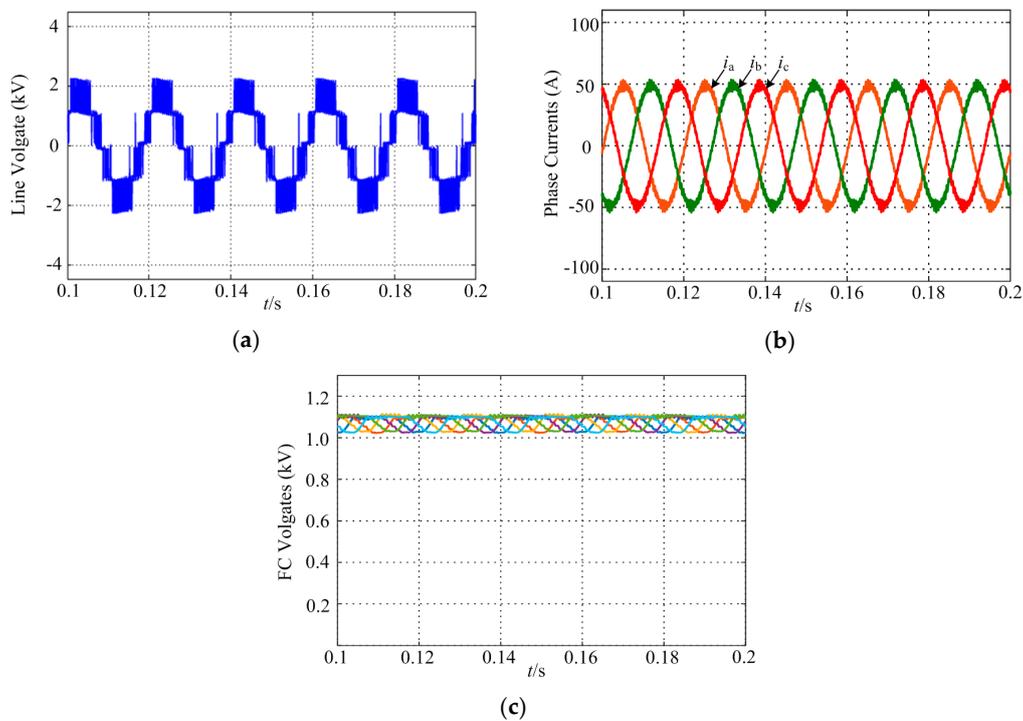


Figure 7. Simulation results when $m = 0.6$: (a) line voltage; (b) phase currents; (c) FC voltages.

4.2. Transient State Simulation Results

Figures 8 and 9 show the converter transient performance. Figure 8 shows the line voltage, the three phase currents and the FC voltages when m dynamically changes. As shown in Figure 8, the waveforms of line voltage are as expected, the three phase currents are also highly sinusoidal, and the FC voltages can always be regulated at the desired value of $V_{dc}/3 = 1100$ V, when m is changed from 0.9 to 0.6 at 0.15 s. Figure 9 shows the line voltage, the three phase currents and the FC voltages when the capacitor voltage control method is deactivated. When the capacitor voltage control method is deactivated at 1.15 s, all the FC voltages deviate from $V_{dc}/3$, and the line voltage and three phase currents are all distorted. When the capacitor voltage control method is reactivated at 1.19 s, the FC voltages can be again controlled at $V_{dc}/3 = 1100$ V, and the line voltage and the three phase currents return to normal.

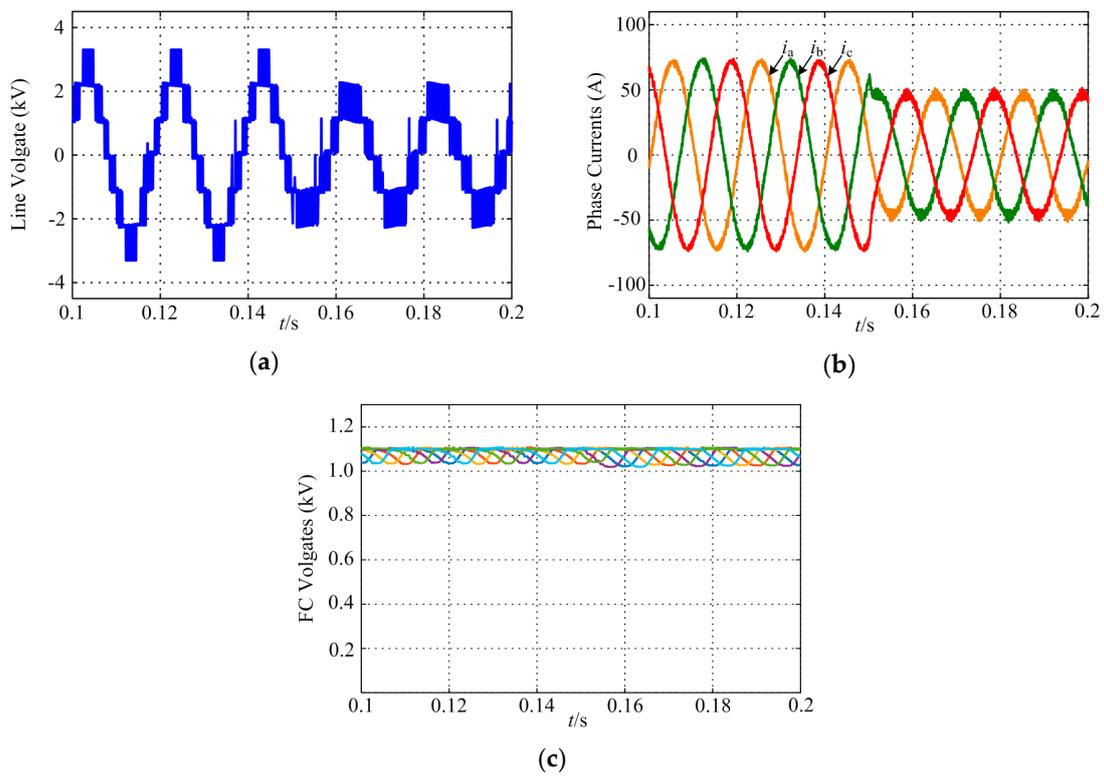


Figure 8. Simulation results under different m : (a) line voltage; (b) phase currents; (c) FC voltages.

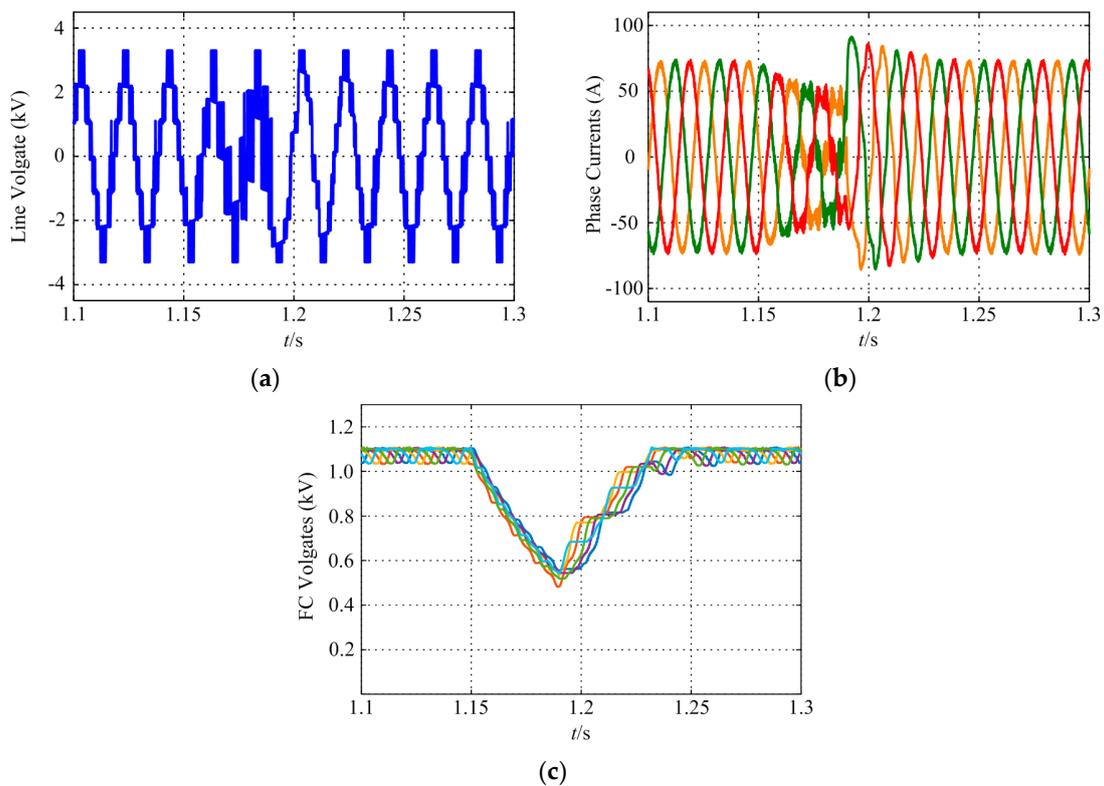


Figure 9. Simulation results with and without controlling FC voltages: (a) line voltage; (b) phase currents; (c) FC voltages.

Figure 10 shows the performance comparison of the 4L hybrid converter and 4L NNPC under different m and PF. The THDs of the two converters' currents are almost the same as they both output voltages with four levels.

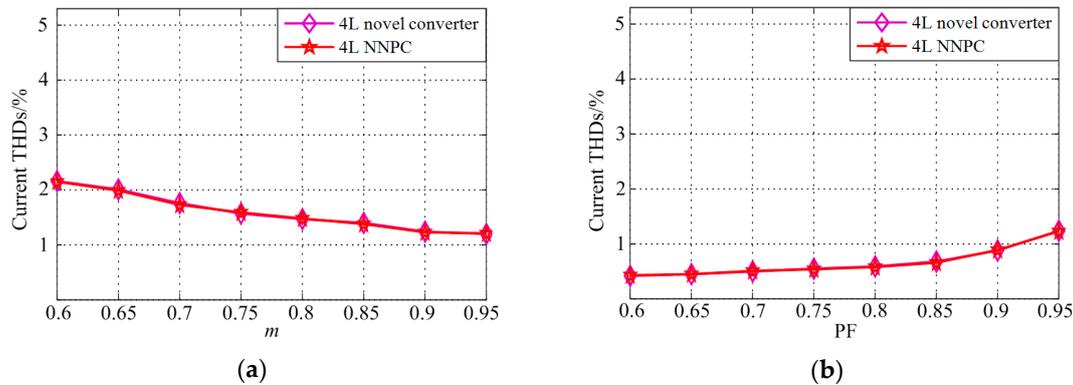


Figure 10. The performance comparison of the hybrid 4L converter and 4L NNPC: (a) the THDs of the currents under different m when PF = 0.95 and (b) the THDs of the currents under PF when $m = 0.9$.

From simulation results under the steady and transient state, the converter can work properly. The FC voltages can be effectively controlled at $V_{dc}/3$ by using the capacitor voltage control method. Meanwhile, the phenomena of the undesired voltage jumps can be significantly decreased by using the adjusted switching states, which can effectively reduce the switching voltage stress (dv/dt). The performance of the 4L hybrid converter is almost the same as the 4L NNPC. The simulation results proved that the topology is feasible and voltage jump can be effectively reduced, and the performance of the line voltage has been improved.

4.3. Comparison with Two-Level Converter

Compared with a 2L converter, the 4L converter can reduce filter requirements and the switching frequencies for the same harmonics. Figure 11 shows the simulated load current total harmonic distortion (THD) of the 4L hybrid converter and the 2L converter with various output inductances and switching frequencies. The current THD of the 4L hybrid converter is much smaller than the 2L converter with the same output inductance and switching frequency. Therefore, the 4L converter can have smaller filter requirements and lower switching frequencies.

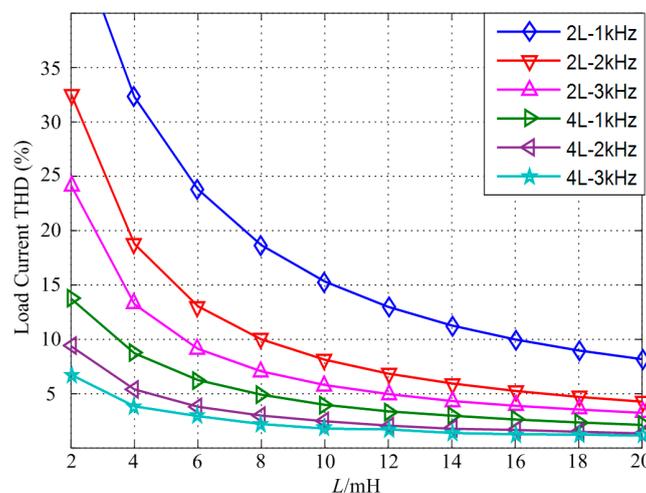


Figure 11. Load current THD of the 4L hybrid converter and a 2L converter with various output inductances and switching frequencies.

4.4. Analysis of the Capacitor Voltage Fluctuations

Figure 12 shows the fluctuations of the FC voltages under different conditions. It can be seen that the FC voltage fluctuations do not change much when m is changing, and the FC voltage fluctuations are almost constant when PF is changing. The reason is that the FC voltages fluctuations are related to both the output levels of the converter and the phase currents. As shown in Table 4, it can be seen that there are effects on the FC voltages when the output levels are only 2 and 1. When m is reduced, the chances of using output level 2 and 1 will increase, so the FC voltages fluctuations may become bigger. However, the phase currents also become smaller when m is reduced, and the FC voltages fluctuations will become smaller as the phase currents become smaller. Therefore, the fluctuation increases with a smaller modulation index but decreases with smaller phase currents. This is also the reason for the FC voltages fluctuations in Figure 8c when the modulation index m is changing. However, when PF is changing, the load impedance is constant, so the phase currents are almost constant. Therefore, there is no effect on the FC voltages fluctuations when PF is changing.

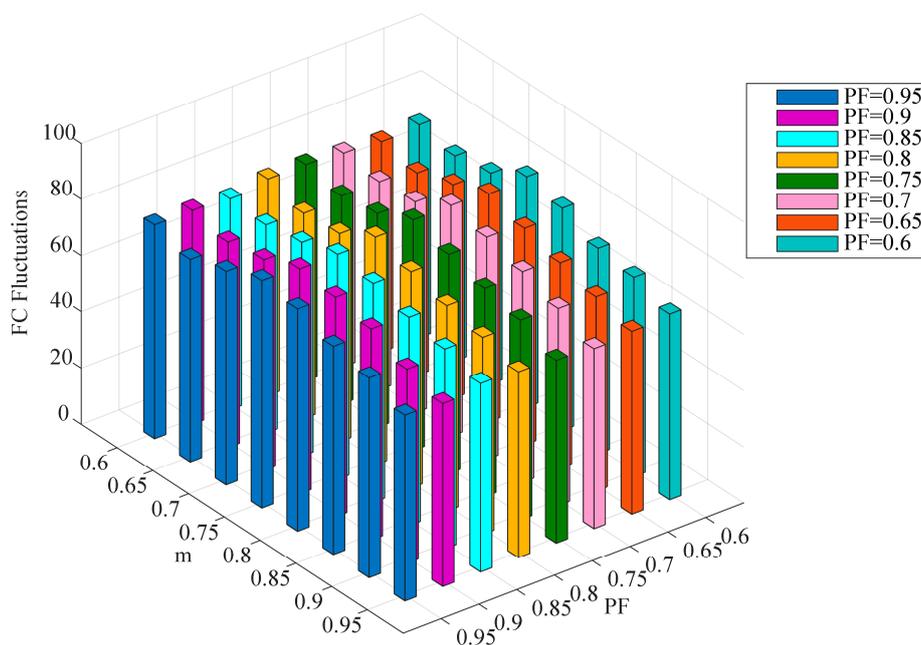


Figure 12. The FC voltages fluctuations under different conditions.

By summarizing the above analysis, it can be concluded that the fluctuations of the FC voltages are actually related to both the output levels of the converter and the magnitude of the phase currents.

5. Experimental Results

In order to verify the feasibility of the 4L hybrid converter, a down-scaled experimental prototype is built to validate the topology and FC voltage control method. The laboratory prototype is shown in Figure 13. The controller is based on a TMS320F28335 DSP (Texas Instruments, Dallas, TX, USA) and a XC3S400 FPGA (Xilinx, San Jose, CA, USA). The phase currents and the FC voltages are measured by sensors LA 55-P and LV 25-P (LEM, Geneva, Switzerland). The power switches are IGBTs (IKW40N120T2, 1200V/40A, Infineon, Munich, Germany). The parameters are shown in Table 6.

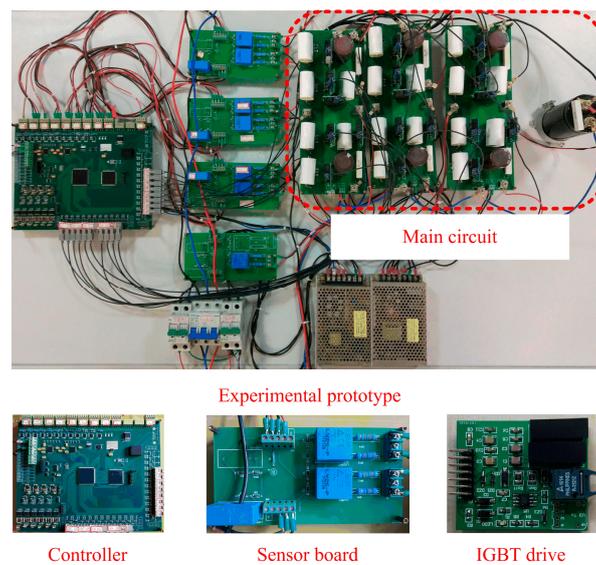


Figure 13. Experimental prototype.

Table 6. Experimental parameters.

Parameters	Values
DC Voltage	240 V
Flying Capacitor	1000 μ F
Output Frequency	50 Hz
Load Inductance	7.5 mH
Load Resistance	20 Ω
Switching Frequency	2 kHz
Dead-time	4 μ s

The experimental results are shown in Figures 14–16. Figure 14 shows the line voltage under different switching states when the modulation index $m = 0.9$. Figure 14a is the line voltage when the basic switching states are used. We can see that there are some unreasonable voltage jumps in line voltage. At this moment, the converter has higher switching voltage stress (dv/dt), and the THD of line voltage is 29.38%, as shown in Figure 14c. However, when the adjusted switching states are used, the unreasonable voltage jumps in line voltage almost disappears, as shown in Figure 14b, and the THD of line voltage is reduced to 25.57% as shown in Figure 14d. The harmonics in the red area are significantly decreased, which is the same as the simulation results. Therefore, the experiment results prove that the adjusted switching states can availablely decrease the voltage jumps, the switching voltage stress can be effectively reduced, and the performance of line voltage has been improved.

Figure 15 shows the line voltage, the three phase currents, the FC voltages, and the THD of the phase current when m is changed from 0.9 to 0.6. Figure 16 shows the line voltage, the three phase currents and the FC voltages with and without controlling the FC voltages. As shown in the experimental results, the output voltages and currents are as expected, and the FC voltages can always be regulated at the desired value of $V_{dc}/3 = 80$ V under different conditions—the same as the simulation results. In addition, the THD of the phase current is 2.11%, as shown in Figure 15a. It shows that the phase current is highly sinusoidal and the harmonics are low. The experimental results can verify the feasibility of the 4L hybrid converter and the effectiveness of the control method, and the phenomena of the undesired voltage jumps can be significantly decreased by using the adjusted switching states, which can effectively reduce the switching voltage stress (dv/dt) and improve the performance of the line voltage. Regarding efficiency, the 4L converter can have a higher efficiency than 2L and 3L converters at high switching frequencies due to a lower switching loss, as proved by Reference [27]. In future, the component parameters of the 4L hybrid converter will be optimized to provide the optimal efficiency.

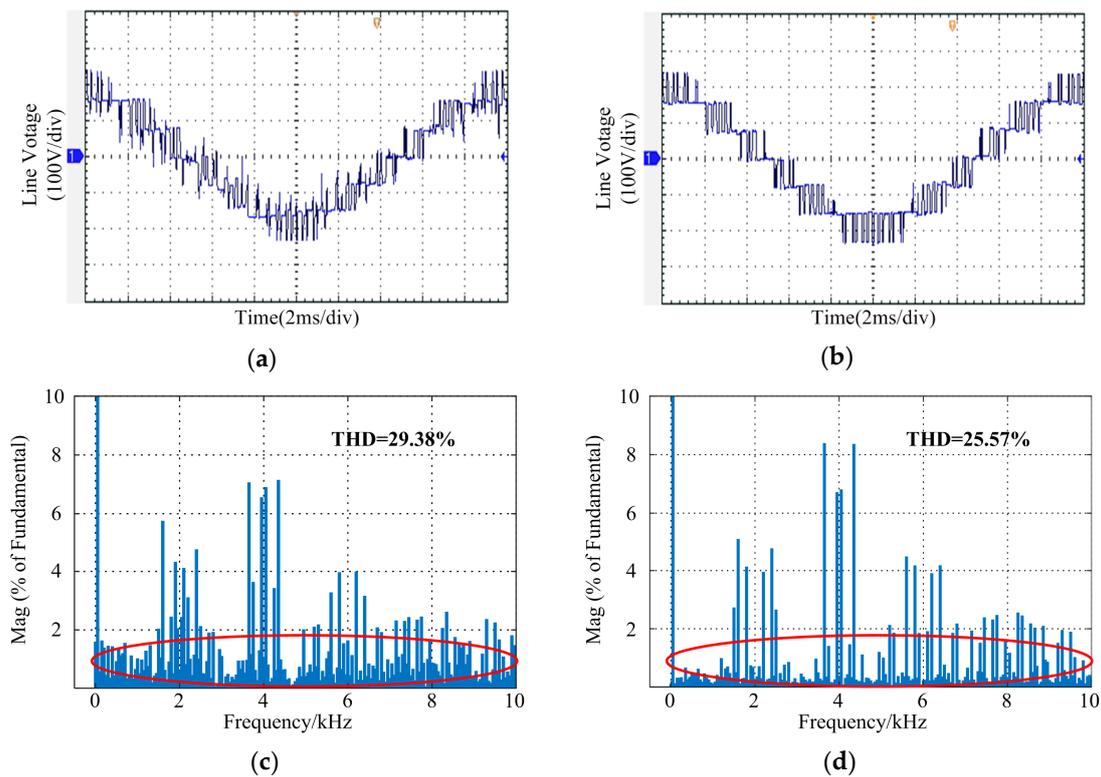


Figure 14. The line voltage under different switching states: (a) the basic switching states; (b) the adjusted switching states; (c) the THD of line voltage when the basic switching states are used; (d) the THD of line voltage when the adjusted switching states are used.

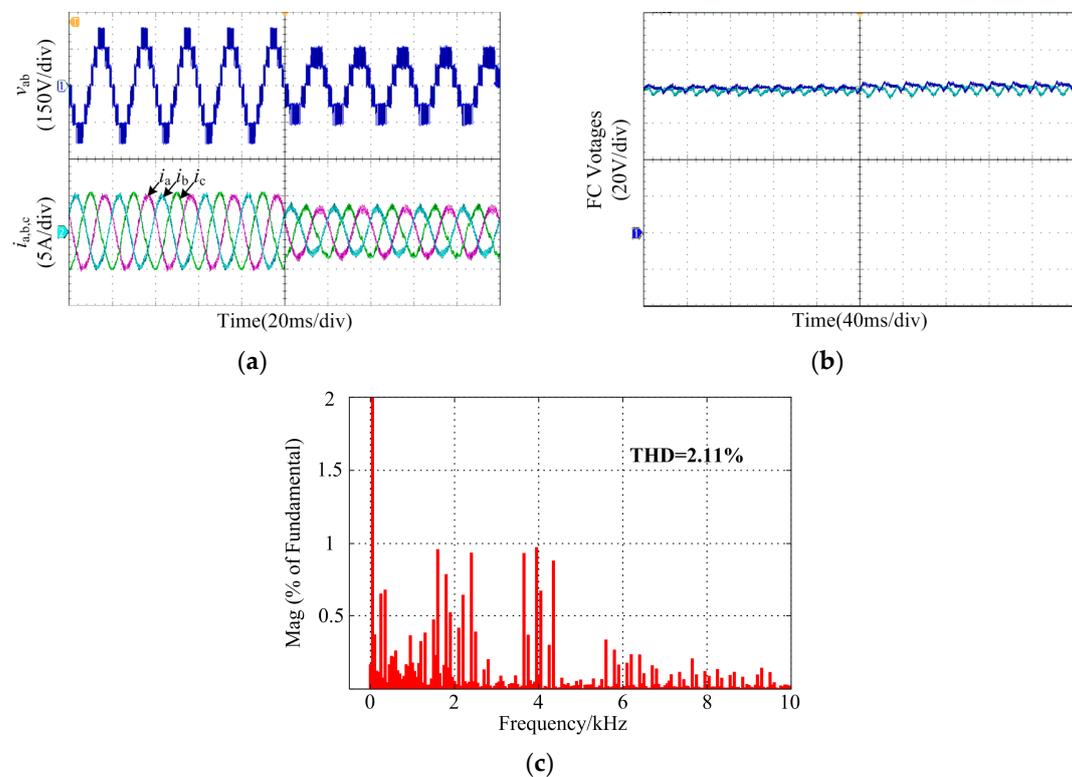


Figure 15. Experimental results under different m : (a) line voltage and phase currents; (b) FC voltages; (c) the THD of phase current.

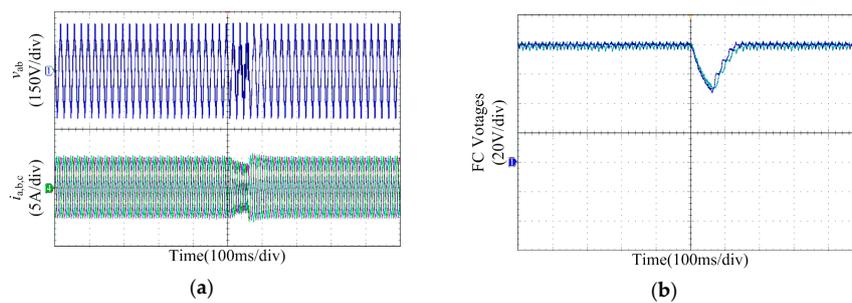


Figure 16. Experimental results with and without controlling FC voltages: (a) line voltage and phase currents; (b) FC voltages.

6. Conclusions

The paper has researched a 4L hybrid converter in detail which combines the FC and T-type topologies. Compared with other four-level converters, the topology is simpler and does not need to control the dc-link capacitor voltages, which reduces the control complexity. However, due to the unequal voltage stress of each switch, it requires high voltage devices for high voltage applications, which may increase the cost of the system. Then, the operations of the converter when the switching states commute are analyzed and the reason for the undesired voltage jumps during the dead-time period is researched in detail. The adjusted switching states which are presented can availably decrease the unreasonable voltage jumps. The switching voltage stress can be effectively reduced and the performance of the converter can be improved by using the adjusted switching states. According to the different effects on the FC voltages with different switching states, the FC voltages can be controlled by selecting the appropriate switching states. Through analyzing the relationship between the FC voltage fluctuations and modulation index and PF, it is revealed that the fluctuations of the FC voltages are actually related to both the output voltage level of the converter and the magnitude of the phase currents. Finally, the simulation and experimental results under the steady state and transient state prove that the topology is feasible, the voltage jumps can be significantly decreased and the voltage stress dv/dt is reduced by using the adjusted switching states. The performance of line voltage has been improved. Meanwhile, the FC voltages can be effectively controlled at the desired value by using the control method.

Author Contributions: C.W. wrote the paper, analyzed the principle and designed the experiments; X.Y. shared his experience and knowledge in advanced multilevel converter; J.Z. shared her experience and knowledge in power electronics; K.W. assisted in completing the experiments; Y.Z. analyzed the simulation data; X.W. helped to perform the analysis with constructive discussions.

Acknowledgments: This work was supported by joint Ph.D. program of “double first rate” construction disciplines of CUMT.

Conflicts of Interest: The authors declare no conflict of interest.

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