

Article



# On the Study of a Hybrid Indirect Evaporative Pre-Cooling System for Various Climates

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**Abstract:** A hybrid air-conditioning system has been proposed by integrating an indirect evaporative pre-cooling unit. In the proposed system, the room exhaust air is employed in the indirect evaporative cooler (IEC) to pre-condition the ambient intake air. The mathematical formulation has been judiciously established for the pre-cooling IEC. The validation of the numerical model has been conducted by comparing the simulated results with the experimental data in terms of the outlet temperature and the heat flux along the heat exchanger surface. The pre-cooling performance of the IEC is theoretically investigated for the climate in representative cities selected from five different climate zones. The psychrometric illustration of the air conditioning variation has indicated that the ambient air can be pre-cooled and pre-dehumidified through the IEC. The possibility of water vapor condensation depends on the humidity ratio of the ambient intake air. The simulation result demonstrates the capability of the pre-cooling IEC to fulfill part of the cooling load of the ambient intake air resulting in a marked energy saving potential.

**Keywords:** air-conditioning; heat exchanger; indirect evaporative cooling; cooling load; energy consumption

# 1. Introduction

World energy consumption by building sector is rapidly increasing in recent years [1]. It is reported that almost half the building energy is consumed by the heating, ventilation, and air-conditioning systems [2]. As a result, the development of novel energy-efficient air-conditioning techniques is getting growing attention to address global energy challenges [3].

Indirect evaporative cooling is considered a promising energy-efficient cooling method [4]. The large latent heat of water evaporation enables the indirect evaporative cooler (IEC) to consume less electricity compared with the mechanical compression system [5].

Previous research works have investigated the performance of the IEC in terms of the heat and mass transfer process [6,7]. Liu et al. [8] and Dizaji et al. [9] presented a numerical model and an analytical model, respectively, for a corrugated dew point evaporative cooler to analyze the influence of varying operation conditions. Duan et al. [10] pointed out that the regenerative IEC was able to reduce the annual electrical consumption by up to 58% based on the analysis for selected locations in China. A dynamic simulation was developed to study the energy performance of a hybrid IEC and direct expansion system [11]. Montazeri et al. [12] conducted a numerical simulation on the water spray system by using Lagrangian–Eulerian approach. Al-Zubaydi and Hong [13] studied the impact of three water spray modes on the performance of IEC. They indicated that the mixed internal and external spray mode shows the best performance in terms of the cooling efficiency and COP

(coefficient of performance). Wang et al. [14] developed a numerical model to conduct a comparative study between a regenerative IEC and a conventional IEC. They reported that the regenerative IEC obtained a higher cooling effectiveness, especially at the second stage of the supply air. Pandelidis et al. [15] also conducted a comparative study to investigate the impact of different flow schemes. Shen et al. [16] studied the energy savings for condenser evaporative cooling at 16 locations. The evaporative pre-cooling process was demonstrated as an effective approach to reduce the peak power demand. Jia et al. [17] experimentally investigated a counter-cross-flow IEC for the cooling performance. They pointed out that the dew point effectiveness ranged from 46.7% to 78.6% for the cooler with polystyrene and nylon fiber coated on the plate surface. He et al. [18] developed a numerical model to study the evaporative pre-cooling performance of the cooling towers with two types wetted medium. It was reported that the Cellulose7060 allowed a marked improvement on the cooling efficiency. In addition, an experimental study was carried out to study the air-side flow resistance [19]. Zhu et al. [20] developed an artificial neural network for the calculation of temperature variation of the IEC. The hollow fiber can be integrated with the IEC [21] due to its capability of water vapor permeation [22]. Tariq et al. [23] provided an optimization strategy for regenerative evaporative coolers based on three objective functions. Antonellis et al. [24] conducted an experimental study to investigate the effect of water distribution along the secondary air. The experimental data indicated that the wet-bulb effectiveness can be improved by up to 84% for optimal configurations.

To further promote the application of evaporative cooling technique, novel integrated airconditioning systems have been proposed in literatures [25–27]. Heidari et al. [28] introduced a cooling system by combining desiccant wheels with evaporative coolers for co-production of water and cooling. Zanchini and Naldi [29] studied the application of an evaporative cooling system in North Italy. By coupling the IEC with a refrigeration cycle, the system was able to reduce the reheating energy. Jang et al. [30] evaluated the energy consumption of evaporative dehumidification system by using TRNSYS (TRNSYS 18, Thermal Energy Specialists, LLC, Madison, WI, USA). Simulation results indicated that the dehumidification of hollow fiber membrane was able to reduce 47.6% of the latent load. Narayanan et al. [31] investigated the thermal comfort and the coefficient of performance for a hybrid system based on the solid desiccant and the evaporative cooling system. A better cooling performance was achieved by employing an enthalpy exchanger in tropical climates.

For a conventional IEC, the theoretical lowest supply temperature is limited by the wet-bulb temperature (WBT). Therefore, it is inappropriate for a stand-alone IEC to provide a desired supply air condition in humid climates as a consequence of the high ambient WBT. The IEC has been suggested to be operated as a pre-cooling unit by integrating with a conventional cooling coil [32,33]. The exhaust air from a conditioned space usually has a cooling potential which can be recovered by pre-cooling the intake air through a heat recovery unit. The IEC is able to provide an enhanced heat recovery process by employing the exhaust air as the working air. The ambient air may condense in the product channel when the interface plate temperature is lower than its dew-point temperature. The previous work focused on the process of air flowing along the wall surface with a constant wall temperature [34,35]. However, the present work investigates the humid air condensation in the IEC. The product channel interfacial boundary condition is neither a constant temperature nor a constant heat flux condition. Therefore, the heat and mass transfer in the current pre-cooling IEC is considered more complex. To the best of our knowledge, few research works have carried out an in-depth investigation on the air treatment performance of an evaporative-enhanced precooling IEC for a hybrid air conditioning system under various climate conditions. This work aims to evaluate the cooling effectiveness and the energy saving potential of a pre-cooling IEC by evaporative cooling recovery from the indoor air. We will first introduce the schematic description of the hybrid evaporative pre-cooling system, followed by the development of a mathematical formulation for the pre-cooling IEC. Thereafter, the pre-cooling performance of the IEC will be investigated for five different climate zones. In addition, simulation results are employed to estimate the energy saving potential and the cooling capacity of the pre-cooling IEC.

#### 2. Hybrid Evaporative Pre-Cooling System

Figure 1 shows the proposed schematic diagram of the hybrid air-conditioning system with the integration of a pre-cooling IEC. The conventional air handling unit (AHU) is operated in tandem with the pre-cooling IEC. In this study, the selected IEC has a counter-flow configuration with alternatively arranged dry/wet channels. The exhaust air from the conditioned space is adopted as the working air (WA) flowing through the wet channel. The ambient intake air acts as the product air (PA) in the pre-cooling IEC. Therefore, the working air is cooled by evaporative cooling, which subsequently cools the outdoor air flowing in the adjacent product channels. In addition, the pre-cooling IEC can be performed with a heat recovery function. It is able to pre-condition the ambient air and recover the cooling potential of the indoor air. When the ambient climate is humid, the dew point temperature of the ambient air may be higher than the interface temperature in the pre-cooling IEC due to the cooling potential of the exhaust air. The PA may have a possibility to condense water vapor in the product channel. As a result, the pre-cooling IEC shows a complicated coupled heat and mass transfer process.

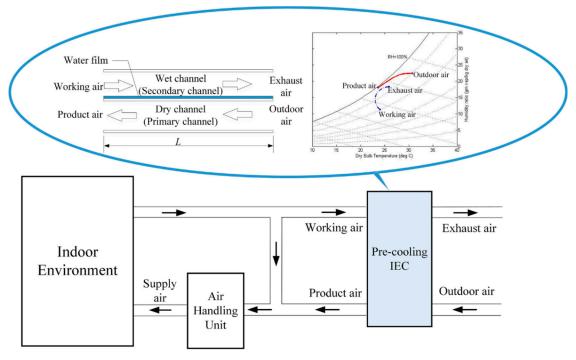


Figure 1. Schematic of the hybrid system with the integration of a pre-cooling IEC.

#### 3. Mathematical Model

To theoretically investigate the pre-cooling performance of the IEC, a mathematical model is developed. Figure 2 illustrates the computational element.

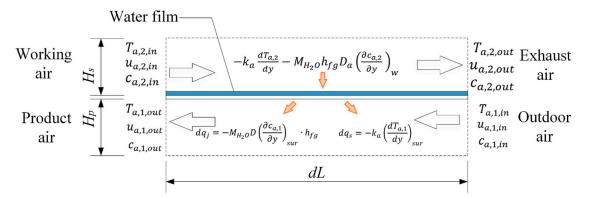


Figure 2. Description of the calculation element of the pre-cooling IEC.

For the air under steady state, following key governing equations are

$$\frac{\partial u_a}{\partial x} + \frac{\partial v_a}{\partial y} = 0 \tag{1}$$

$$u_a \frac{\partial u_a}{\partial x} + v_a \frac{\partial u_a}{\partial y} = -\frac{1}{\rho_a} \frac{dp}{dx} + v_a \frac{\partial^2 u_a}{\partial y^2}$$
(2)

$$\frac{\partial}{\partial x}(u_a T_a) + \frac{\partial}{\partial y}(v_a T_a) = \alpha_a \frac{\partial^2 T_a}{\partial y^2}$$
(3)

For the water vapor in the air stream, the diffusion equation is written as

$$u_a \frac{\partial c_a}{\partial x} + v_a \frac{\partial c_a}{\partial y} = D_a \frac{\partial^2 c_a}{\partial y^2}$$
(4)

The working air is able to absorb heat as a consequence of vaporizing water in the working channel. The water vapor concentration gradient is the driving force for mass and latent heat transfer. The water in the working channel is assumed as a thin layer on the channel surface. The water vapor concentration at the interface can be determined as

$$c_w = \frac{P_{sat}(T_w)}{RT_w} \tag{5}$$

In the working channel, the interfacial boundary condition at the channel surface is expressed as

$$u_{a,2} = 0, \qquad v_{a,2} = 0$$
 (6)

$$-k_{w}\frac{dT_{w}}{dy} = -k_{a}\frac{dT_{a,2}}{dy} - M_{H_{2}O}h_{fg}D_{a}\left(\frac{\partial c_{a,2}}{\partial y}\right)_{w}$$
(7)

In the product channel, the heat and mass transfer process of the PA is impacted by the interfacial plate temperature. When the interface DBT ( $T_{sur}$ ) is higher than the dew point temperature of the PA ( $T_{a,1,dew}$ ), the humidity ratio of the PA keeps constant without moisture condensation. Therefore, in this condition, the sensible cooling process occurs in the product channel resulting in a temperature decrease along the flow direction. When  $T_{sur}$  decreases below  $T_{a,1,dew}$ , the water vapor in the air starts to condense on the cold plate surface. As a result, the concentration of water vapor on the product channel surface is determined as

$$c_{sur} = f(T_{sur}) = \begin{cases} c_{a,1,in}, & T_{sur} \ge T_{a,1,dew} \\ \frac{P_{sat}(T_{sur})}{RT_{sur}}, & T_{sur} < T_{a,1,dew} \end{cases}$$
(8)

The condensation rate can be expressed as

$$m_{c} = \begin{cases} 0, & T_{sur} \ge T_{a,1,dew} \\ -M_{H_{2}O}D\left(\frac{\partial c_{a,1}}{\partial y}\right)_{sur}, & T_{sur} < T_{a,1,dew} \end{cases}$$
(9)

The boundary conditions at the product channel interface can be given as

$$u_{a,1} = 0, \ v_{a,1} = 0 \tag{10}$$

$$-k_{sur}\frac{dT_{sur}}{dy} = -k_a \left(\frac{dT_{a,1}}{dy}\right)_{sur} + m_c \cdot h_{fg} \tag{11}$$

The inlet boundary condition of the product air is

$$u_{a,1} = u_{a,1,in}, \quad v_{a,1} = 0, \quad T_{a,1} = T_{a,1,in}, \quad c_{a,1} = c_{a,1,in}$$
 (12)

The inlet boundary condition of the working air is

$$u_{a,2} = u_{a,2,in}, \quad v_{a,2} = 0, \quad T_{a,2} = T_{a,2,in}, \quad c_{a,2} = c_{a,2,in}$$
 (13)

The outlet boundary condition of the product air is

$$\frac{\partial u_{a,1}}{\partial x} = 0, \quad \frac{\partial v_{a,1}}{\partial y} = 0, \quad \frac{\partial T_{a,1}}{\partial x} = 0, \quad \frac{\partial c_{a,1}}{\partial x} = 0, \quad P_{a,1} = 0$$
(14)

The outlet boundary condition of the system is

$$\frac{\partial u_{a,2}}{\partial x} = 0, \quad \frac{\partial v_{a,2}}{\partial y} = 0, \quad \frac{\partial T_{a,2}}{\partial x} = 0, \quad \frac{\partial c_{a,2}}{\partial x} = 0, \quad P_{a,2} = 0$$
 (15)

The overall heat transfer coefficient for the IEC can be expressed as [36]

(

$$U = \frac{1}{\frac{1}{h_c} + \frac{\delta p}{k_p} + \frac{\delta w}{k_W} + \frac{1}{\xi h_m}}$$
(16)

To cooling capacity of the IEC is defined as

$$Q_{\rm IEC} = m_1 (h_{a,1,in} - h_{a,1,out}) \tag{17}$$

The total cooling load of the ambient intake air is given as

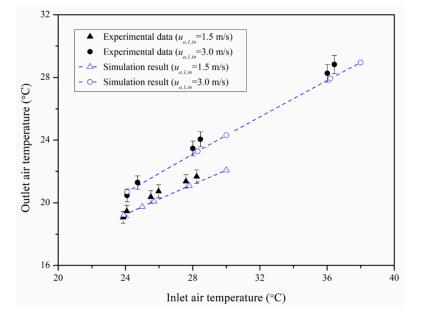
$$Q_{\text{Intake}} = m_1 (h_{a,1,in} - h_S) \tag{18}$$

In this study, the software of COMSOL Multiphysics platform (COMSOL Multiphysics 4.3b, COMSOL, Inc., Burlington, MA, USA) [37] was employed to establish and solve the governing equations. The temperature and velocity fields are calculated in the conjugate heat transfer module, while the concentration field is studied in the transport of diluted species module. The heat and mass transfer process is investigated by coupling the two physical modules simultaneously.

#### 4. Results and Discussion

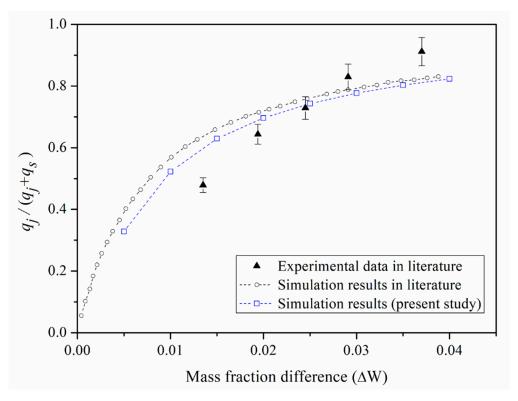
#### 4.1. Validation of Mathematical Modeling

The numerical model was validated based on two experimental studies. Firstly, the simulated sensible cooling performance was compared with the experimental data for a counter-flow regenerative IEC presented in our previous published work [38]. A lab-scale IEC prototype was constructed for the experimental setup. The inlet air condition was regulated to maintain a desired steady state. The PA in the IEC was sensibly cooled without moisture condensation. The outlet air condition was measured and recorded during the experiment. Figure 3 illustrates the comparison process in terms of the outlet air DBT (dry-bulb temperature) for the IEC. The numerical simulation results showed a maximum discrepancy of about 8% for evaluating the sensible cooling process of the IEC.



#### Figure 3. Validation 1: Outlet air dry bulb temperature of a counter-flow regenerative IEC.

Secondly, the validation was carried out with regard to the moisture condensation from the humid air stream. The relationship between the moisture fraction and the heat flux has been investigated by previous literatures [34,35]. The present mathematical model was compared with a previous experimental study [34] and a numerical study [35] as illustrated in Figure 4. The parameters of  $q_s$  and  $q_j$  represents the sensible heat flux and the vapor condensation heat flux, respectively. The heat flux was determined under varying water vapor mass fraction difference ( $\Delta W = W_{a,in} - W_{sur}$ ). The present mathematical model agrees well with the previous numerical study reported by Volchkov et al. [35] with an average discrepancy of around 3%. The comparison between the present model and the experimental data [34] indicates an average discrepancy of 9.7%. The reason for this violation may be attributed to the fact that the generation of liquid film on the wall surface affecting the heat and mass transfer process. The interface temperature is one of the key parameters for condensation. However, it is reported that the precise interface temperature is difficult to obtain from experimental observation. In this study, we have neglected the waviness of condensation film flow. The average discrepancy between the present mathematical model and the previous experimental data is acceptable in terms of the model's predictability.



**Figure 4.** Validation 2: Water vapor condensation determined by the present mathematical model, previous simulation results [35], and experimental data [34].

In sum, by considering the validation process of these two parts, we have demonstrated the capability of the present mathematical model to analyze the performance of IEC as a pre-cooling device with moisture condensation in the PA channel.

#### 4.2. Temperature and Humidity Ratio Distributions

The cooling performance of the IEC is highly dependent on the climate conditions. The present study investigates the pre-cooling performance under different climate zones. According to the classification of ASHRAE standard [39], the world climates are divided into different zones. The current study has selected five cities (namely, Singapore, Cairo, Firenze, Athinai, and Xi'an) as representative locations from five categories of climate zones. Table 1 indicates the climate zones and

the design conditions for the selected locations. The design conditions are based on annual percentiles of 0.4% wet-bulb temperature and mean coincident dry bulb temperature.

Locations	Latitude and Longitude	Climate Zone Number and Name	Cooling Design Day	<b>Design Conditions</b>	
				WB (°C)	MCDB (°C)
Singapore	1.37° N, 103.98° E	1, Very Hot-Humid	21 June	27.7	30.7
Cairo	30.13° N, 31.40° E	2, Hot-Dry	21 July	24.9	31.8
Firenze	43.80° N, 11.20° E	3, Warm-Humid	21 July	24.6	31.8
Athinai	37.90° N, 23.73° E	3, Warm-Dry	21 August	24.4	31
Xi'an	34.30° N, 108.93° E	4, Mixed-Dry	21 July	26.4	32

Table 1. Climate zones and design conditions for the selected locations

The IEC is able to achieve the evaporative pre-cooling function combined with heat recovery effect. The mathematical model is first employed to analyze the air treatment conditions in the IEC channels. Figures 5 and 6 present the condition variation of the PA along the flowing passages in terms of its temperature and humidity ratio, respectively. The inlet condition of the PA was maintained as the design condition of five selected cities, while the exhaust air from the space was adopted as the WA with an inlet condition of 24 °C dry bulb temperature and 60% RH. In the present study, the inlet velocity of both product air and working air was maintained as 2 m/s. It can be seen from Figure 5 that the PA temperature steadily decreases as air passes through the flowing channel. It is further observed from Figure 6 that the PA humidity ratio profile can be divided into two regions. In the first region (dry region), namely, near the entrance of the product channel, the PA humidity ratio is kept constant. It indicates that the PA is sensibly cooled without moisture condensation. In the second region (wet region), the PA humidity ratio starts to decrease once the plate temperature reaches the PA's dew-point temperature resulting in the condensation of water vapor. Therefore, the PA is dehumidified and cooled simultaneously along the flow direction in the product channel.

It is also observed that the wet region occupies a larger proportion for the PA with a higher inlet humidity ratio. For example, the moisture starts to condense in the channel at the location of x/L = 0.22 for the design condition of Singapore, while the wet region starts at the location of x/L = 0.58 for the climate of Athinai. In other words, the pre-cooling IEC shows a larger latent cooling capacity for humid climates.

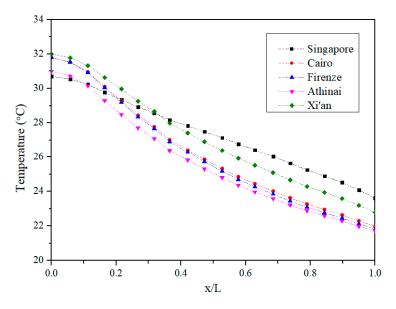


Figure 5. Product air temperature distributions in the pre-cooling IEC.

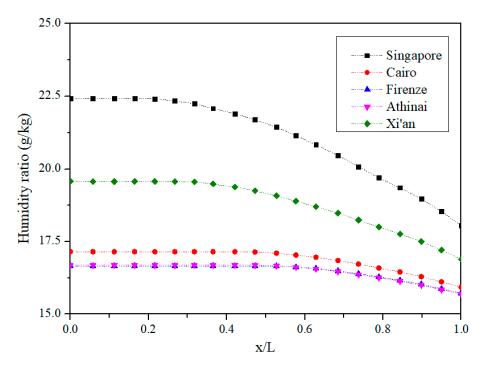
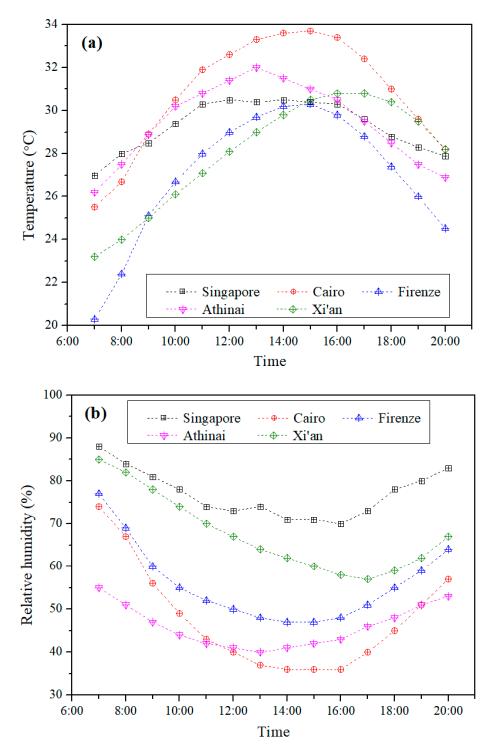


Figure 6. Product air humidity ratio distributions in the pre-cooling IEC.

#### 4.3. Pre-Cooling Performance

Figure 7 shows the average hourly statistics for dry bulb temperature and relative humidity of the month that the cooling design day lands on. Singapore is a city featuring a hot and humid climate. The average hourly relative humidity in Singapore is the highest among the five cities. The climate of Cairo is hot and dry with a highest average dry bulb temperature of 33.7 °C and a lowest average relative humidity of 36% at 3 pm for the cooling month of July. Firenze, Athinai, and Xi'an are the cities in the warm-humid climate zone, warm-dry climate zone, and mixed-dry climate zone, respectively.



**Figure 7.** Average hourly statistics for (**a**) dry bulb temperature and (**b**) relative humidity in cooling months of various climates.

The simulation has been carried out to investigate the air treatment process of the pre-cooling IEC in cooling seasons for the selected cities. Figure 8 presents the variation of the average hourly outlet PA temperature of the pre-cooling IEC. In general, the outlet pre-cooling temperature shows a similar trend to the profile of the hourly ambient dry bulb temperature. To further illustrate the latent cooling performance, Figure 9 compares the difference between the dry bulb temperature of the outlet PA and the dew point temperature of the inlet PA (namely,  $T_{1,out} - T_{1,in,dew}$ ). The moisture condensation process is triggered when the temperature of PA is lower than the value of  $T_{1,in,dew}$ . Therefore, the temperature difference ( $T_{1,out} - T_{1,in,dew}$ ) in Figure 9 can be employed as an index for evaluating whether the latent cooling has occurred.

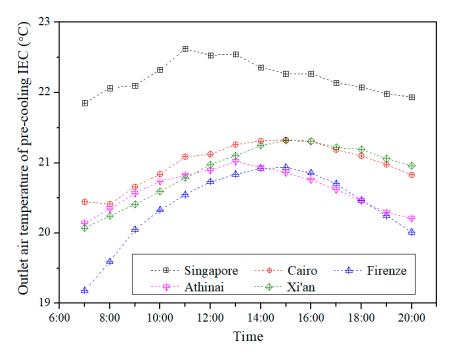


Figure 8. Outlet air temperature of pre-cooling IEC on design days of various climates.

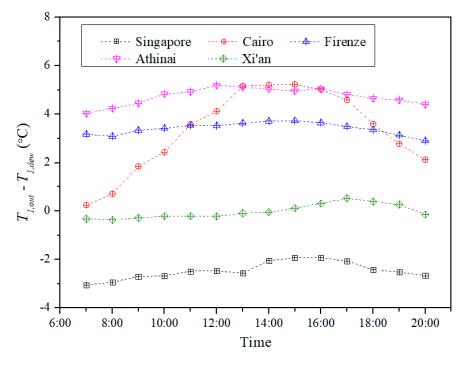


Figure 9. Comparison between the outlet air temperature and the inlet dew point temperature.

In Singapore, the pre-cooling IEC obtains the highest outlet temperature as a result of the humid climate. The outlet temperature of the pre-cooled PA ranges from 21.9 °C to 22.6 °C. On average, the  $T_{1,out}$  is around 2.5 °C lower than the  $T_{1,in,dew}$ . Therefore, the PA is pre-cooled and dehumidified by the IEC throughout the day under the humid tropical climate. In Cairo, the pre-cooling IEC is able to effectively reduce the PA dry bulb temperature since the ambient climate is hot and dry. The pre-cooling IEC purely provides the sensible cooling since the  $T_{1,out}$  is higher than the  $T_{1,in,dew}$ . Compared with the variation of  $T_{1,out}$  in Cairo, the similar profiles are also observed in Firenze and Athinai as shown in Figures 8 and 9. In Xi'an, the average hourly ambient dew point temperature ranges from 20.4 °C to 21.3 °C during the daytime. It can be seen from Figure 8 that the pre-cooling

IEC is capable of reducing the dry bulb temperature of the pre-cooled PA below the ambient dew point temperature.

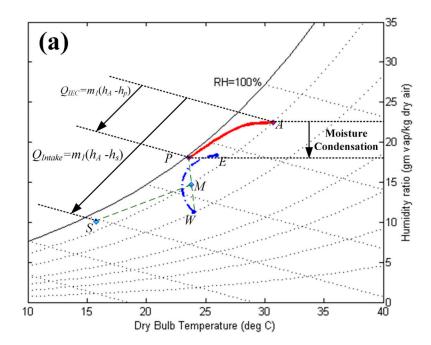
In sum, the pre-cooling IEC is able to provide both sensible and latent cooling capacity for humid climate such as Singapore. In addition, the pre-cooling IEC can also effectively achieve sensible cooling effect for dry climates such as Cairo and Athinai.

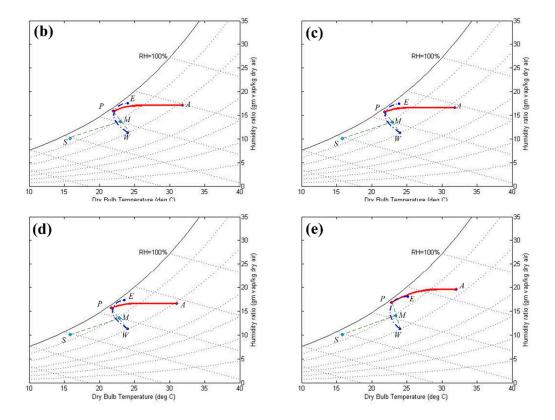
#### 4.4. Psychrometric Illustration of the Hybrid Air Cooling Process

Figure 10 employs the psychrometric chart to show an example of the variation of the air conditions by using the pre-cooling IEC. In this example, the ambient air (Point A) is assumed at the design condition of Singapore, while the point W represents the condition of the indoor air.

The indoor air is adopted as the working air to absorb heat and water vapor in the working channel. The ambient air temperature is gradually decreased in the product channel. In addition, the humidity ratio of the PA is also reduced when the air dry bulb temperature reaches the dew point temperature. As a result, the condition of PA is changed from point A to point P. The working air is heated and humidified leading to a condition variation from point W to point E. In this example, the ambient intake air fraction is assumed to be 50%. Thereafter, the pre-cooled PA is mixed with the indoor air. The mixed air (at point M) can be further treated through the cooling coil to obtain the supply air condition at point S.

As shown in Figure 10, the enthalpy of the ambient air can be reduced from  $h_A$  to  $h_P$  by passing through the IEC. The cooling capacity of the IEC ( $Q_{IEC}$ ) can be determined based on the enthalpy difference. On the other hand, the total cooling load for conditioning the intake ambient air ( $Q_{Intake}$ ) is calculated according to the enthalpy difference between point A and point S.





**Figure 10.** Description of air conditions on psychrometric chart for the hybrid system operating under the design conditions of (**a**) Singapore, (**b**) Cairo, (**c**) Firenze, (**d**) Athinai, and (**e**) Xi'an.

### 4.5. Cooling Capacity and Energy Saving Potential

The cooling capacity of the IEC has been evaluated for the average statistical climate condition in cooling seasons for the selected cities. Figure 11 illustrates the percentage of IEC pre-cooling capacity based on design day conditions. The inlet air of the IEC is assumed as the ambient condition described in Figure 7.

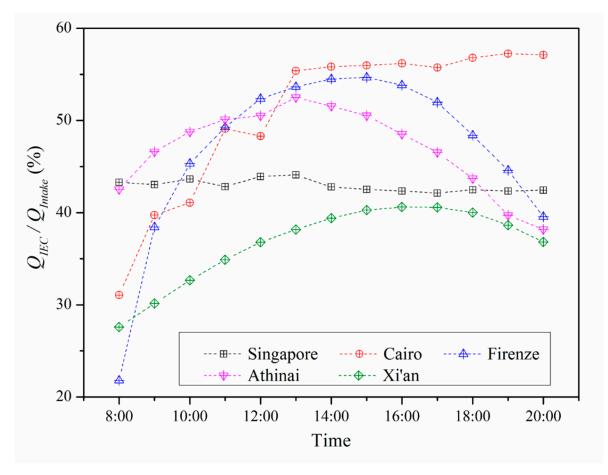


Figure 11. The percentage between the IEC pre-cooling capacity and the total cooling load for the ambient air.

The ambient intake air is first pre-cooled through the IEC. The IEC pre-cooling capacity is determined as  $m_1(h_A - h_P)$ , in which  $h_A$  and  $h_P$  are the enthalpy of the ambient air and the enthalpy of the pre-cooled air, respectively. The pre-cooled air is then processed through the cooling coil in order to achieve a desired supply air condition. Therefore, the total cooling load for the ambient air is calculated as  $m_1(h_A - h_S)$ , in which  $h_S$  is the enthalpy of the supply air. In this study, the supply air is assumed at the condition of 16 °C dry bulb temperature and 95% RH. The percentage of IEC pre-cooling capacity is evaluated as  $Q_{\text{IEC}}/Q_{\text{Intake}}$ .

It can be seen from Figure 11 that the IEC is able to effectively fulfill part of the cooling load of the ambient intake air. In Singapore, the IEC pre-cooling capacity shows a small variation during the daytime with an average percentage of 43%. In Cairo, the IEC has a highest pre-cooling capacity percentage of up to 57%. It demonstrates that the IEC obtains a better pre-cooling performance in hot and dry climate. For the warm climate zone, such as Firenze and Athinai, the percentage of IEC pre-cooling capacity generally presents a higher value compared with the performance in Singapore with the humid climate. In Firenze and Athinai, the average IEC pre-cooling capacity percentage is around 47%. In Xi'an, the percentage spans 28% to 41% for the average ambient climate condition.

In sum, the calculated percentage of IEC pre-cooling capacity has demonstrated the ability of the IEC to handle a part of the cooling load of the ambient intake air. It is worth noting that the COP of the energy efficient IEC is reported to be as high as 14.2 [40]. The COP of a conventional chiller ranges from 2 to 4 [4]. The energy saving potential is achieved due to the energy-efficient method for conditioning the outdoor air flow. As a result, the pre-cooling IEC is able to reduce the energy consumption for the outdoor intake air by up to 38% for Singapore, 49% for Cairo, 47% for Firenze, 45% for Athinai, and 35% for Xi'an, respectively.

### 5. Conclusions

The performance of an evaporative-enhanced pre-cooling IEC for a hybrid air conditioning system has been investigated under various climate conditions. A mathematical model has been developed to study the complex heat and mass transfer process in the current pre-cooing IEC. The temperature and humidity profiles of the intake air were determined to illustrate the variation of the product air stream conditions through the pre-cooling IEC. The performance of the IEC has been evaluated under the average hourly climate condition in representative cooling month for five different climatic zones. Simulation results have indicated that the proposed pre-cooling IEC is able to fulfill up to 57% of the fresh air cooling load. The energy saving potential can be achieved due to the integration of the energy-efficient IEC. The application of pre-cooling IEC can be easily integrated to new or existing air-conditioning systems. The proposed hybrid system requires additional space for the IEC equipment resulting in a potential limitation. The compact design of the hybrid air-conditioning system is suggested to be a part of the future work.

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Conflicts of Interest: The authors declare no conflict of interest.

### Nomenclature

- $\alpha$  thermal diffusivity (m<sup>2</sup>/s)
- *c* molar concentration (mol/m<sup>3</sup>)
- $c_{pa}$  specific heat of moist air (kJ/(kg·°C))
- D diffusivity (m<sup>2</sup>/s)
- *h* specific enthalpy (kJ/kg)
- *h*<sub>fg</sub> specific latent heat of water evaporation (kJ/kg)
- k thermal conductivity  $(kW/(m \cdot ^{\circ}C))$
- *L* length of the channel (m)
- *m* mass flow rate of air (kg/s)
- M molar mass (kg/mol)
- Nu Nusselt number
- *P* pressure (kPa)
- *q* heat flux (kW/m<sup>2</sup>)
- *Q* heat transfer rate (kW)
- R ideal gas constant (J/(K·mol))
- *T* temperature (°C)
- *u* velocity in *x* direction(m/s)
- v velocity in y direction (m/s)
- $\omega$  humidity ratio (g moisture/kg dry air)
- *W* mass transfer rate (kg/s)

### Subscript

- 1 product air (primary air)
- 2 working air (secondary air)
- a air
- *dew* dew-point temperature
- *in* inlet
- *j* condensation
- *l* latent
- *out* outlet
- s sensible

- sur surface
- w water

## Abbreviations

- RH relative humidity
- PA product air
- WA working air
- DBT dry-bulb temperature
- WBT wet-bulb temperature

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