

Supporting information

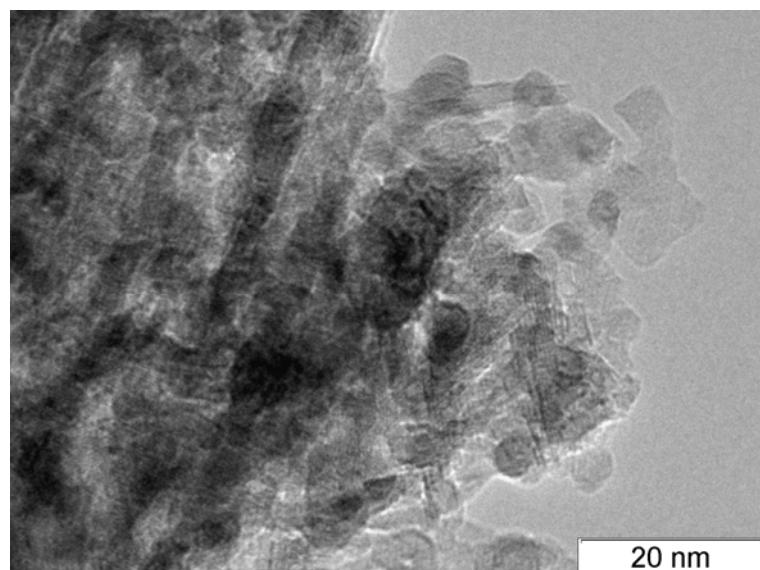
Effect of phosphorus precursor, reduction temperature, and support on the catalytic properties of nickel phosphide catalysts in continuous-flow reductive amination of ethyl levulinate

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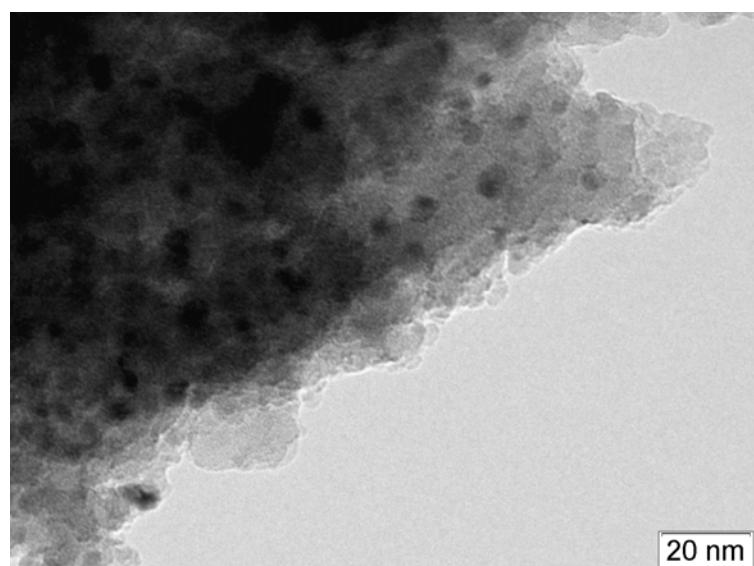
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(a)



(b)

Figure S1 TEM data of (a) Ni/Al₂O₃ and (b) Ni/SiO₂.

Table S1. Physicochemical properties of the supports and diluters.

Catalyst	S_{BET} , $\text{m}^2 \text{g}^{-1}$	V_{pore} , $\text{cm}^3 \text{g}^{-1}$	$NH_3\text{-TPD}$, $\mu\text{mol g}^{-1}$
SiO ₂	300	0.80	84
γ -Al ₂ O ₃	235	0.79	421
SiC	1	–	0
SAPO-11	295	0.26	1110
zeolite β	609	0.49	1920