



Review

Application of CRISPR/Cas9 in Crop Quality Improvement

Qier Liu ^{1,2,†}, Fan Yang ^{2,3,4,†}, Jingjuan Zhang ² , Hang Liu ² , Shanjida Rahman ², Shahidul Islam ² ,
Wujun Ma ^{2,*} and Maoyun She ^{2,*}

- ¹ Institute of Agricultural Biotechnology, Jiangsu Academy of Agricultural Sciences, Nanjing 210014, China; qier.liu@murdoch.edu.au
- ² State Agricultural Biotechnology Centre, College of Science, Health, Engineering and Education, Murdoch University, Perth, WA 6150, Australia; Fan.Yang@murdoch.edu.au (F.Y.); J.zhang@murdoch.edu.au (J.Z.); Hang.Liu@murdoch.edu.au (H.L.); shanjida.rahman@murdoch.edu.au (S.R.); s.islam@murdoch.edu.au (S.I.)
- ³ Triticeae Research Institute, Sichuan Agricultural University, Chengdu 611130, China
- ⁴ Crop Research Institute, Sichuan Academy of Agricultural Sciences, Chengdu 610066, China
- * Correspondence: W.Ma@murdoch.edu.au (W.M.); m.she@murdoch.edu.au (M.S.)
- † These authors contributed equally to this work.

Abstract: The various crop species are major agricultural products and play an indispensable role in sustaining human life. Over a long period, breeders strove to increase crop yield and improve quality through traditional breeding strategies. Today, many breeders have achieved remarkable results using modern molecular technologies. Recently, a new gene-editing system, named the clustered regularly interspaced short palindromic repeats (CRISPR)/Cas9 technology, has also succeeded in improving crop quality. It has become the most popular tool for crop improvement due to its versatility. It has accelerated crop breeding progress by virtue of its precision in specific gene editing. This review summarizes the current application of CRISPR/Cas9 technology in crop quality improvement. It includes the modulation in appearance, palatability, nutritional components and other preferred traits of various crops. In addition, the challenge in its future application is also discussed.

Keywords: crop; gene-editing; CRISPR/Cas9; quality improvement



Citation: Liu, Q.; Yang, F.; Zhang, J.; Liu, H.; Rahman, S.; Islam, S.; Ma, W.; She, M. Application of CRISPR/Cas9 in Crop Quality Improvement. *Int. J. Mol. Sci.* **2021**, *22*, 4206. <https://doi.org/10.3390/ijms22084206>

Academic Editor: Yong-Gu Cho

Received: 1 April 2021
Accepted: 16 April 2021
Published: 19 April 2021

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

1. Introduction

Crop improvement aims to increase crop yield and resistance to biotic and abiotic stress, as well as quality and nutritional value. Crop yield has been significantly increased through advanced agricultural technologies over several decades. Crop quality has been a greater concern of consumers since it is directly associated with human health by providing multiple nutrients such as proteins, fiber, vitamins, minerals, and bioactive compounds [1]. Scientists and breeders have also gradually shifted their focus from increasing production to improving quality. Various strategies have been successfully applied to improve various crop traits, including conventional crossing breeding, chemical- and radiation-mediated mutation breeding, molecular marker-assisted breeding and genetic engineering breeding [2–5]. However, the conventional mutagenesis-based breeding processes are time-consuming and laborious, especially for polyploid crop breeding [6]. Recently, genome editing (GE) technology which modifies plant genomes in a precise and predictable way, is showing distinct advantages in crop breeding [7].

Genome editing can create predictable and inheritable mutations in specific sites of genome, with the lowest probability of off-target and no integration of exogenous gene sequences. GE-mediated DNA modifications encompass deletions, insertions, single-nucleotide substitution (SNPs), and large fragment substitution. Four site-directed nuclease (SDN) families are involved in a nucleotide excision mechanism: homing endonucleases or mega-nucleases (HEs) [8], Zinc-Finger Nucleases (ZFNs) [9], transcription activator-like effector nucleases (TALENs) [10], and CRISPR-associated protein (Cas) [11]. Most

SDNs can accurately target double-strand template DNA to produce a double-strand break (DSB). A plant endogenous repair system automatically fixes the DSBs via two major DNA damage repair mechanisms: nonhomologous end joining (NHEJ) or homologous-directed recombination (HDR). The error-prone NHEJ frequently introduces small indels around the cleavage site, while the HDR precisely repairs the breaks by using the homologous flanking sequence or exogenous repair template, resulting in large insertion or fragment replacement [12]. ZFNs are the first generation of genome-editing nucleases that are generated by combining zinc finger DNA-binding domain with *FokI* endonuclease domain [13]. TALENs consist of a *FokI* cleavage domain and a specific DNA-binding domain from TALE proteins. Comparing with ZFNs, TALENs technology shows a higher target binding specificity and a lower off-target probability [14]. It was widely used as a gene-editing tool in rice [15], wheat [16], maize [15], and tomato [17]. However, both of them require a complex construction process which has constrained their large-scale application in plants. CRISPR was first identified in *E. coli* in 1987 and reported as an immune mechanism to fight against invading viral and plasmid DNA [18]. In recent years, CRISPR/Cas systems have developed to become the most popular GE technology. Compared with other SDNs, the CRISPR/Cas systems are more efficient and straightforward for genome editing because the specificity of editing is dictated by nucleotide complementarity of the guide RNA to a specific sequence without complex protein engineering. Therefore, many researchers have applied CRISPR/Cas tools to gene functional analysis [19]. When introduced into crop improvement field, GE can significantly accelerate the progress of desired traits' insertion and greatly save labor and other costs.

The number of cases in crop improvement using GE has increased significantly. Among the various target traits for crop improvement, crop quality is one of the highest objectives. Here, we summarized the recent progress in CRISPR/Cas9-mediated crop quality improvement and provide further discussion on the future application of GE.

2. CRISPR/Cas9 Gene-Editing System in Plants

According to the classification of the Cas protein, CRISPR/Cas systems have been divided into two classes and five types. The type II CRISPR/SpCas9 system from *Streptococcus pyogenes* has been modified and developed as versatile GE tools for different applications [20]. It consists of two core components: the guide RNA (gRNA or sgRNA) and the Cas9 protein. The gRNA constitutes CRISPR RNA (crRNA) and trans-activating crRNA (tracrRNA). The former contains a ~20 nt fragment (also known as a spacer, complementary to a specific site of target genes), followed by a protospacer adjacent motif (PAM) in the target genes of interest. Under the guidance of gRNA, Cas9 nuclease creates DSBs at ~3 bp upstream of the PAM motif [21]. The cleavage repaired in NHEJ way, usually results in gene knockout or loss of protein function [22]. Alternatively, when an exogenous DNA repair template is provided, HDR can be triggered, resulting in the introduction of the repair template into a target genomic region [23]. In plants, CRISPR/Cas9-based gene-editing consists of multiple steps as shown in Figure 1, including the selection of target sites, designing and synthesis of sgRNA, delivery of transformation carrier or ribonucleoprotein (RNP) in plant cells, transformation, and screening of gene-edited plants. At present, the plant CRISPR/Cas9 and its derived system have shown various genome-editing ability, such as gene knock-in, knockout, knockdown, and expression activation as well. In addition, simultaneous editing on multiple genes have contributed to pathway-level research.

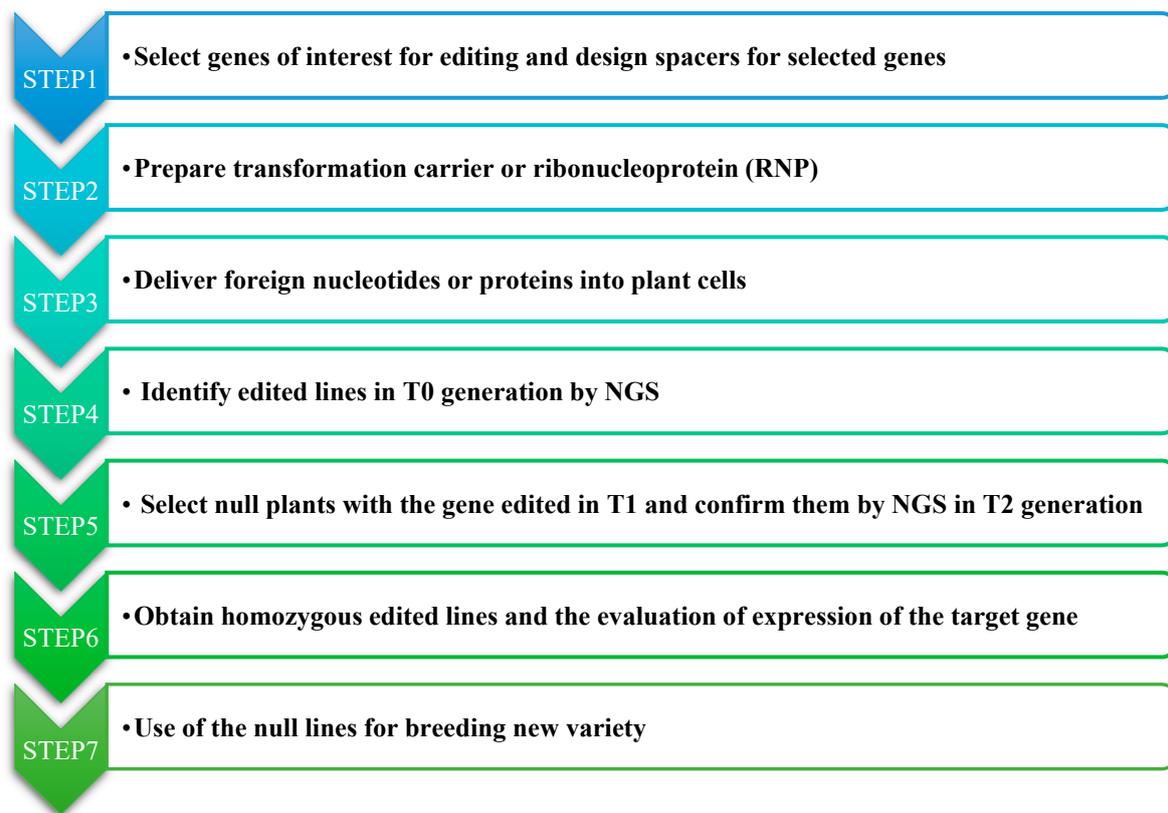


Figure 1. The workflow of CRISPR/Cas9-based gene editing in plants.

Since the first use of CRISPR/Cas systems for plant gene editing in 2013, many researchers have focused on its application in increasing crop yield, quality, and stress resistance. To date, CRISPR/Cas9-mediated genome editing has been reported in 41 food crop species, 15 industrial crops, 6 oil crops, 8 ornamental crops, 1 fiber crop and feed crop (Table 1) [24]. Furthermore, literature retrieval showed that in the last five years, the number of publications that used CRISPR/Cas9 for crop improvement increased greatly from 5 to 125. Among them, nearly one-third of articles reported improving crop quality by interfering with negative regulatory factors (Figure 2). To demonstrate the extensive application of gene editing in different crop species, we summarized publications on the number of edited genes for each crop species, with the top 3 of those being rice, tomato, and oilseed rape (Figure 3).

Table 1. Summary of gene-edited crop species using CRISPR/Cas9 system.

Crops in Six Categories	Species
Feed Crops	Alfalfa
Fiber Crops	Cotton
Food Crops	Apple, Banana, Barley, Basil, Blueberry, Cabbage, Carrot, Cassava, Chickpea, Chill, Citrus, Coconut, Cowpea, Cucumber, Date Palm, Grapefruit, Grapes, Kale, Kiwifruit, Lactuca sativa, Lemon, Lettuce, Lychee, Maize, Melon, Oats, Orange, Papaya, Pear, Pepper, Potato, Pumpkin, Rice, Saffron, Strawberry, Sugar beet, Sweet potato, Tomato, Watermelon, Wheat, Yam
Crops for Industrial Use	Cichorium intybus, Coffee, Dandelion, Hevea brasiliensis, Jatropha curcas, Millet, Papaver, Parasponia, Salvia miltiorrhiza, Sorghum, Sugarcane, Switchgrass, Tragopogon, Tripterygium wilfordii
Oil Crops	Canola, Flax, Oil palm, Oilseed rape, Soybean, Sunflower
Ornamental Crops	Lily, Lotus, Petunia, Poplar, Rose, Sedum, Snapdragon, Torenia fournieri

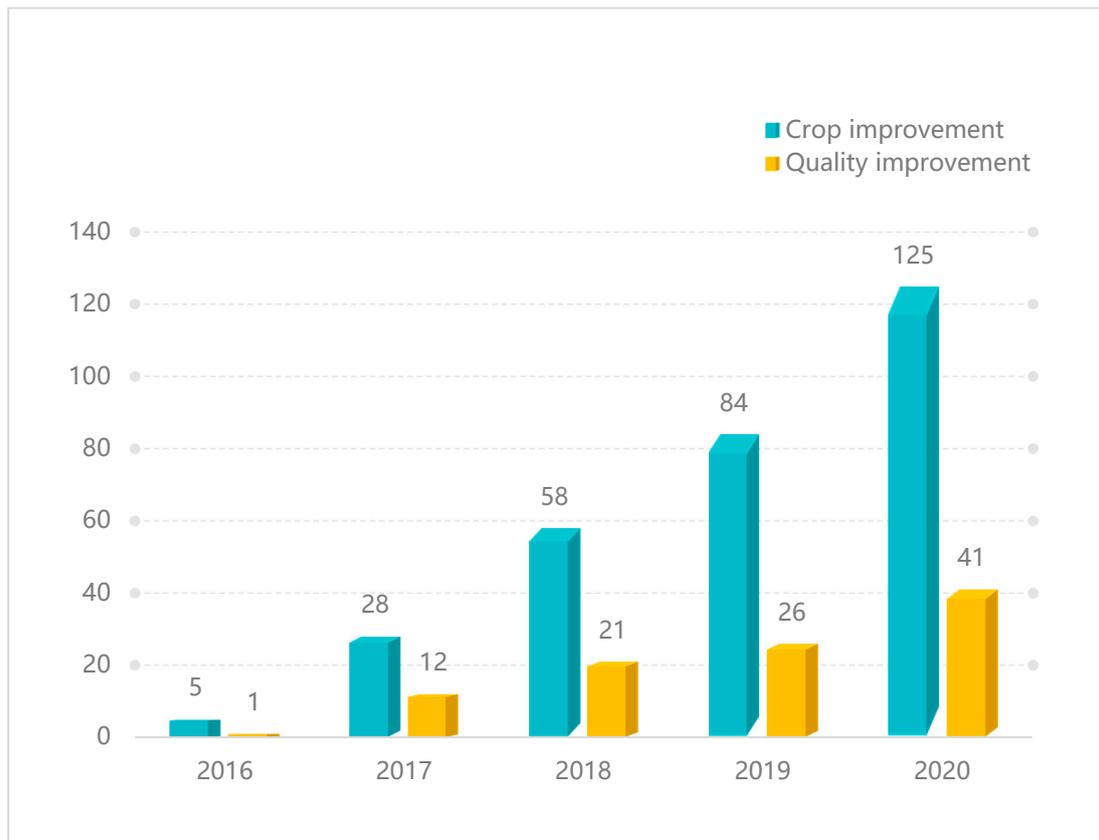


Figure 2. Data on research articles published on CRISPR/Cas9 from 2016 to 2020. ‘CRISPR/Cas9 and crop name’ were used as keywords in the Web of Science search tool (<https://webofknowledge.com/>) (accessed on 1 April 2021). The literatures aiming at crop improvement were selected and out of them, quality improvement researches were summarized specially, which are shown in blue-green and yellow bar, respectively.

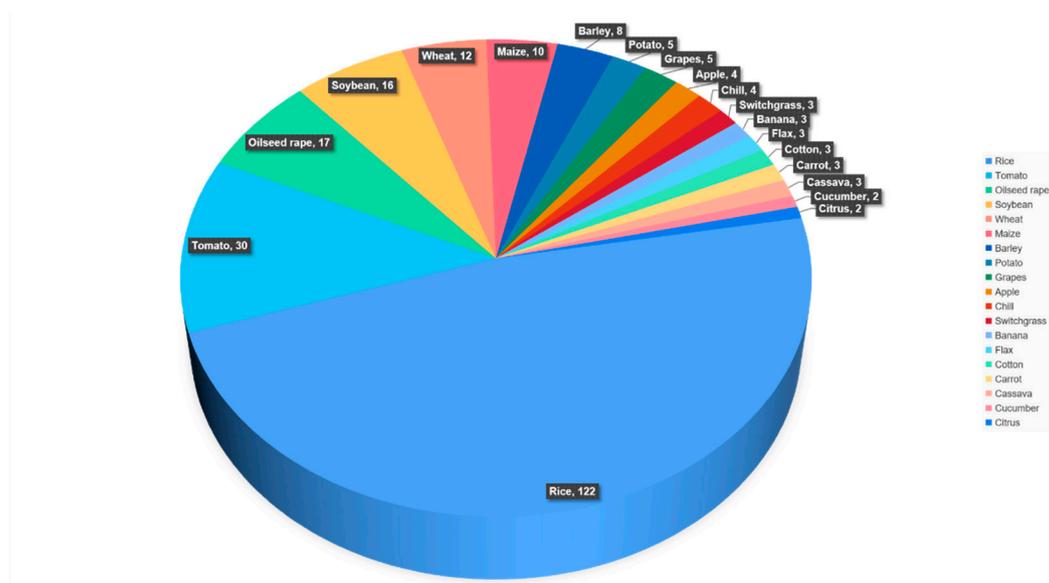


Figure 3. The number of genes modified using CRISPR/Cas system with the aim of crop improvement. Table for the period from 2016 till 2020.

3. CRISPR/Cas9-Mediated Molecular Breeding Accelerates Crop Quality

Crop quality has played a pivotal role in determining the market value of crops. In general, crop quality is determined by external and internal traits. The external quality attributes include physical and aesthetic characteristics, such as size, color, texture, and fragrance. In contrast, the internal quality factors include nutrients (like protein, starch, lipids etc.) and bioactive compounds (such as carotenoids, lycopene, γ -aminobutyric acid, flavonoid and so on). CRISPR/Cas9-mediated crop quality improvement focused on the physical appearance, edible quality, fruit texture and nutritional value (Table 2).

3.1. Improving the Crop Physical Appearance

3.1.1. Modification of Shape and Size

CRISPR/Cas9 technology has been used to optimize the shape and size of the crops according to consumer preferences. Several genes/quantitative trait loci (QTLs) responsible for crop appearance quality have been proposed. The most knowledge on fruit shape and size regulation was revealed in rice and tomato. *GS3* (*GRAIN SIZE 3*), the first QTL identified in regulating grain length, has been successfully knocked out in five japonica rice varieties. The grain length of the T1 lines in all different genetic backgrounds has been increased compared to wild type [25,26]. Grain shape affects not only quality but also grain weight (GW), for example, rice GW has been increased by disruption of multiple grain weight negative regulators, *GW2*, *GW5*, and *GW6* [27]. The role of *TaGW7* has been confirmed to confer an increase in grain width and weight through its knockout in wheat [28]. In horticultural species, researchers can modulate tomato fruit shape and size by modifying the expression of *OVATE*, *CLV* [29], *fas* and *lc* [30], and *ENO* [31]. Among them, *OVATE* and *SUN*, are involved in the asymmetric and symmetric elongation of fruits [32,33]; while *SIWUS* and *SICLV3* are genes controlling tomato locule number. The gain-of-function mutation of *CLV3* and partially loss-of-function *WUS* are regarded as *fas* and *lc* loci, respectively. Both mutants have positive effects on fruit size [34–36]. This has been further confirmed by destructing the cis-regulatory regions of *CLV-WUS* [30].

3.1.2. Color Modification

Plant color is determined by plant pigments composed of carotenoids, anthocyanin, and polyphenols. Especially in plant edible organs, the color of the fruit, leaves, and flower buds affect the consumer's choice. For instance, Europeans and Americans prefer red-colored tomatoes, while Asian consumers give priority to pink tomatoes [37]. Studies have revealed that the pink phenotype resulted from the absence of flavonoid pigments in the peel. Thus, manipulating the color of fruits can be achieved by disrupting genes involved in the pigment synthesis pathway through CRISPR/Cas9. *MYB12*, as a flavonoid biosynthetic pathway transcription factor, affects the accumulation of flavonoids and governs the pink skin phenotype. Pink-fruited tomatoes have been produced successfully by knocking-out *SIMYB12* [38]. In addition, researchers also created yellow and purple tomatoes by targeting *PSY1* and *ANT1*, respectively. *PSY1* gene encodes phytoene synthase and governs the early steps of carotenogenesis. Mutations in *PSY1* greatly reduced the total lycopene content resulting in yellow flesh tomato fruit [39,40], while the *ANT1*-modified tomatoes enhanced the accumulation of anthocyanins and produced purple plant tissue [41]. In all crop species studied, the anthocyanin biosynthetic structural genes are mainly regulated by *R2R3-MYB*, *bHLH*, and WD-repeat proteins. Knockout of *DcMYB7*, a *R2R3-MYB*, in the solid purple carrot using CRISPR/Cas9 resulted in yellow roots [42]. In ornamental crops, flower color affects the market value, a novel color is always sought after in plant breeders. Several pioneering studies on flower color modification have already been conducted. As a key enzyme participating in flavonoid biosynthesis, flavanone 3-hydroxylase (*F3H*) is indispensable for the accumulation of anthocyanins. Pale blue flower torenia varieties and pale purplish-pink flowered petunia varieties have been generated by disruption of *F3H* with CRISPR/Cas9 [43,44].

3.2. Improving Crop Texture Quality Prolonging Shelf Life

Fruit texture is another key quality in the commercial production of crops. Modifying texture traits for a longer shelf life is an unremitting goal pursued by breeders. The CRISPR/Cas9 technology holds great potential for prolonging the shelf life of tomatoes and bananas. There are several naturally occurring mutant genes with the potential to prolong shelf life, such as *Nr*, *alc*, *rin*, *nor*, and *Cnr* [45]. However, color absence, undesirable flavor, and low nutritional value accompany these mutations [46]. One study showed that *alc* mutation not only prolonged shelf life but also kept fruit color and fragrance [47]. HDR-mediated gene replacement has been employed to produce tomato *ALC* gene mutations, and the desired *alc* homozygous mutants in T1 generation exhibited excellent storage performance [48]. Another study demonstrated that fruit texture change can be caused by cell wall degrading enzymes [49]. The pectate lyase (PL), known as depolymerase, can disassemble the cell wall during fruit softening [50]. RNA interference of *PL* in tomato exhibited a firmer fruit phenotype [51]. Similarly, CRISPR/Cas9-based knockout mutations of *S1PL* gene exhibited firmer fruit phenotype and longer shelf life without reducing organoleptic and nutritional quality [52,53]. Besides silencing genes that are involved in the degradation of cell walls, downregulate endogenous ethylene production can be another efficient method to delay the fruit softening process [54]. Ethylene is the major factor that affects the post-harvest preservation and shelf life of bananas. *MA-ACO1* is involved in the process of ethylene synthesis and further affects the after-ripening progress [54]. The after-ripening process in *MA-ACO1*-mutant lines has been delayed by about 2 days after ethephon treatment. More interestingly, the content of vitamin C and sugar was increased but no undesired fruit quality happened [55].

3.3. Improving Palatability

3.3.1. Improving Eating and Cooking Quality

The eating and cooking quality (ECQ) determines consumer acceptance and also market value. *Waxy* (*Wx*) gene coding for granule-bound starch synthase I (GBSSI) is essential for amylose synthesis. Rice varieties with moderately low amylose content (7–10%) display a soft and sticky texture after cooking, thus being more popular among Asian customers. Several genetic improvement studies have applied CRISPR/Cas9 system to mutate the *Wx* gene in the japonica background rice accessions and successfully produced those with grain amylose content of 5–12% without the penalty on other desirable traits [56,57]. To meet the diverse demands on ECQ, a series of rice mutants with fine-tuned amylose contents have been generated by the precise modification of specific base of *Wx* genes [58]. Meanwhile, waxy maize mutants have been created in twelve elite inbred lines by disruption of the *Wx* gene with CRISPR/Cas9 [59]. Moreover, rice with poor palatability can be attributed to a high grain protein content (GPC) which is negatively related to ECQ. Correspondingly, many elite rice cultivars with satisfactory ECQ normally contain relatively low GPC (usually <7%) [60]. *qPC1* is the first GPC-related QTL that has been identified in rice. An amino acid transporter (*OsAAP6*) in *qPC1* loci functioned as a positive regulator of GPC in rice [61]. Targeted mutagenesis of *OsAAP6* and *OsAAP10* can rapidly reduce GPC and improve the ECQ of rice, providing a new strategy for breeding high ECQ rice cultivars [62].

3.3.2. Improving Flavor

Aroma is another preferred quality trait next to ECQ. Fragrant rice cultivars are popular among rice-eating communities in both Asia and Europe [63]. Research showed that most aromatic rice varieties are especially rich in 2-acetyl-1-pyrroline (2AP) compound [64], which is also important in fresh bread and popcorn and confers popcorn and cracker-like fragrance on food products [65]. Genetic studies have shown the co-segregation of *BADH2* (encoding a betaine aldehyde dehydrogenase) with aroma production [66,67]. It is reported that functional *BADH2* participated in the conversion of γ -aminobutyraldehyde (GABald) into GABA, while non-functional mutants of *BADH2* convert GABald into 2AP [68].

Therefore, RNAi technology has been used to disrupt *OsBADH2* and further increase the production of 2AP [69]. The first fragrant rice was created by targeting the *OsBADH2* gene using TALENs in 2015 [70]. More recently, researchers have made a breakthrough in creating novel alleles of *OsBADH2* through CRISPR/Cas9, which successfully converted an unscented rice variety, ASD16, into a novel aromatic rice [71].

3.4. Biofortification of Nutrient Elements

Consumer preferences are shifting toward healthy and nutrition-enriched food products. Therefore, researchers have been encouraged to create new products to cater for this growing market. Many nutrient elements in vegetables and fruits are effective for anti-inflammatory, anti-cancer, and anti-oxidation. Breeding programs have been implemented on biofortification of diverse nutrients including carotenoid, γ -aminobutyric acid (GABA), iron and zinc contents in various crops. It has been tried to satisfy the “hidden hunger” with quality nutrients through gene-editing for biofortification.

3.4.1. Increasing Carotenoid Content

Carotenoids have been involved in antioxidant processes and eye-related disease prevention. However, humans cannot synthesize carotenoids and must ingest them from their diet. In addition, lycopene and phytoene help to reduce the risk of cancer and cardiovascular disease. Previously, researchers simultaneously introduced *CrtI* and *PSY* genes and synthesized β -carotene in rice through classical genetic engineering. However, such genetically modified (GM) golden rice induced public panic under a strict GM regulatory regime. Many anti-GMO activists insist that this project seems too idealistic, as golden rice may not provide enough β -carotene to eradicate vitamin A deficiency; in addition, the potential risks of planting and consuming golden rice include allergies or antibiotic resistance. There is also a possibility that GMO crops could negatively impact the environment and biodiversity [72]. CRISPR/Cas9-mediated genome editing has been applied in carotenoid biofortification in rice, tomato, and banana. Those produced by this strategy are promising to escape from a GM regulatory regime due to no exogenous gene integration in host genomes. Generally, two kinds of strategies were used for carotenoid biofortification. First, overexpression of phytoene synthase genes through CRISPR/Cas9-mediated knock-in imposes carbon flux into the carotenoid biosynthetic pathway. By this, a carotenogenesis cassette containing *CrtI* and *PSY* genes has been integrated into the target site in rice, resulting in marker-free gene-edited mutants containing 7.9 $\mu\text{g/g}$ β -carotene in dry weight [73]. Another strategy is to block the conversion of their precursors or through silencing corresponding genes, such as (*LCYe*, *BCH*, *ZEP*, and *CCD4*). For example, a golden fruit banana mutant with β -carotene-enriched up to six-fold was created via disruption of the *LCYe* gene [74]. Similarly, the lycopene-enriched tomato was created by disruption of five carotenoid metabolic-related genes (*SGR1*, *LCYe*, *BLC*, *LCY-B1*, and *LCY-B2*) with a five-fold increase in lycopene content [75].

3.4.2. Increasing γ -Aminobutyric Acid Content

GABA is a non-protein amino acid inhibitory neurotransmitter, functioning in anti-anxiety and blood pressure control system [76]. Therefore, developing new GABA-rich foods has become the focus of the food industry. The glutamate decarboxylase (GAD) is a key enzyme catalyzing the decarboxylation of glutamate to GABA. GAD has a C-terminal autoinhibitory domain, which negatively regulates GAD activity. In order to increase the content of GABA, the C-terminal has been deleted completely using CRISPR/Cas9. The accumulation of GABA in mutant tomatoes increased seven-fold [77]. Furthermore, researchers have also created GABA-rich rice by truncating the C-terminal of the *OsGAD3* through CRISPR/Cas9 system and the GABA content increased seven-fold [78]. Undoubtedly, GABA-rich crops have a beneficial effect on human health. However, blindly pursuing high content of GABA could not only provoke a reduction in glutamate but also lead to a defective phenotype in fruit [79]. Li et al. (2018) used a multiplex CRISPR/Cas9 method

to delete *SIGABA-Ts* and *SISSADH*, which resulted in GABA levels increasing by about 20-fold but with accompanying high penalties in tomato fruit size and yield [80].

3.4.3. Biofortification of Micronutrients

Around two billion people currently suffer from the deficiency of micronutrients, like selenium, zinc, iron and iodine. Biofortification of crop plants with micronutrients would be a sustainable approach for those people who endure an unbalanced diet. In rice, the potential example to use CRISPR/Cas9 method is to knockdown *Vacuolar Iron Transporter (VIT)* genes, such as *OsVIT2*, to achieve the increase of Fe content in grain. In a recent study, mutation of *OsVIT2* resulted in increased Fe distribution to embryo and endosperm of the grains, and eventually increased Fe content in the polished grain without negative effect on yield [81]. In addition, the gain-of-function *arsenite tolerant 1 (astol1)* mutant of rice significantly increased the grain content of selenium (Se), an essential micronutrient with antioxidant effects for humans. The development of micronutrient-enriched rice and wheat grains can also benefit from gene-editing approach by regulating the expression of genes involved in ion homeostasis [82].

3.4.4. Improving Fatty Acid Composition

Monounsaturated fatty acids (MUFA), like oleic acid (18:1), are found in abundance in olive oil. Diets rich in oleic acid have favorable cardiovascular benefits. Their counterparts, saturated fatty acids and trans-fatty acids are often listed as “unhealthy” fats and linked with cardiovascular disease [83,84]. Soybean oil as the most widely produced and consumed edible oil, and contains only 20% oleic acid, much less than that in olive oil (65–85%) [85]. Several fatty acid desaturase genes, such as *FAD2* and *FAD3*, were targeted and mutated for regulating the fatty acid composition in soybean. In 2019, researchers had already increased the oleic acid levels from 20% to 80% by editing two homeologous genes of *GmFAD2*, while the linoleic acid level dropped from 50% to 4.7% [86]. Similar breeding strategies have been conducted in rapeseed and camelina with the oleic acid content increasing by 7% and 34%, respectively [87,88]. Recently, the first gene-edited high oleic soybean line has been commercialized for sale in the United States market, with 80% oleic acid and up to 20% less saturated fatty acid [89].

3.4.5. Eliminating Anti-Nutrients

Several substances have negative effects on the nutritional quality of crops, such as phytic acid, gluten protein, and cadmium (Cd). Genome editing can also be used to decrease undesired substances. Humans are unable to metabolize phytic acid due to the lack of corresponding degrading enzymes. When substantial phytic acid is ingested by humans, the absorption of minerals and protein will be reduced since phytic acid can bind with them to form complexes [90]. In order to reduce the phytic acid content in rapeseeds, an *ITPK* gene encoding an enzyme that catalyzes the penultimate step of phytate synthesis has been knocked out by CRISPR/Cas9 [91]. The *ITPK* mutants exhibited a 35% reduction in phytic acid without change in plant performance [92]. In addition, the gluten proteins in wheat can trigger coeliac disease in gluten intolerance individuals [93]. Conventional breeding methods can hardly reduce gluten content, because of the more than 100 loci coded for gluten protein in the wheat genome. Using CRISPR/Cas9 to target a conserved region of the α -gliadin genes, the low-gluten, transgene-free wheat lines have been created [94]. Moreover, CRISPR/Cas9 technology has facilitated the breeding of heavy metal pollution-safe rice cultivars. Cd has been classified as a human carcinogen, the long-term intake of Cd-contaminated rice can cause chronic disease, such as renal failure and cancer [95]. Therefore, creating low-heavy-metal rice in Cd-contaminated areas is a challenge for scientists [96]. By mutating *OsNramp5*, which mediates the root uptake of Cd, researchers developed new Indica rice lines with low Cd accumulation in grain. Moreover, the agronomic traits and the grain yield of *osnramp5* mutants were unaffected when grown in high Cd conditions [97].

Table 2. List of research on crop quality improvement by using CRISPR/Cas gene-editing technology.

Application	Crop	Editing Effector	Target Gene	Associated Trait	References
Physical and appearance quality	Rice	Cas9	<i>GS3, Gn1a</i>	Grain length	[25]
		Cas9	<i>GW2, GW5, TGW6</i>	Grain length and width	[27]
		ABE	<i>GL2/OsGRF4, OsGRF3</i>	Grain size	[98]
		Cas9	<i>GS9</i>	Slender grain shape	[99]
		Cas9	<i>GW5</i>	Grain width	[100]
		Cas9	<i>OsGS3, OsGW2 and OsGn1a</i>	Grain length and width	[101]
		Cas9	<i>ANT1</i>	Fruit color (purple)	[17,41]
		Cas9	<i>SIMYB12</i>	Fruit color (pink)	[102]
		Cas9	<i>CRTISO</i>	Fruit color (tangerine)	[103]
		Cas9	<i>Psy1, CrtR-b2</i>	Fruit color (yellow)	[104]
	Tomato	Cas9	<i>OVATE, Fas, Fw2.2</i>	Fruit size, oval fruit shape	[29]
		Cas9	<i>fas, lc</i>	Fruit size	[30]
		Cas9	<i>ENO</i>	Fruit size	[31]
		Cas9	<i>CLV3</i>	Fruit size	[29]
		Cas9	<i>TaGW7</i>	Grain shape	[28]
		Cas9	<i>TaGW2</i>	Grain size	[105]
		Cas9	<i>Psy1</i>	Seed color	[106]
		Cas9	<i>DcMYB7</i>	Root color	[42]
		Cas9	<i>CIV1</i>	Fruit size	[107]
		Cas9	<i>CRTISO</i>	Yellow leaves and stems	[108]
Texture, palatability quality	Tomato	Cas9	<i>ALC</i>	Long shelf life	[48]
		Cas9	<i>PL, PG2a, TBG4</i>	Long shelf life	[53]
	Banana	Cas9	<i>MaACO1</i>	Long shelf life	[55]
		CBE	<i>OsGBSSI</i>	Low amylose content	[58]
	Rice	Cas9	<i>OsGBSSI</i>	Low amylose content	[111]
		Cas9	<i>OsAAP6, OsAAP10</i>	Reduce GPC	[62]
		Cas9	<i>OsBADH2</i>	Fragrant rice	[71]
	Maize	Cas9	<i>SH2, GBSS</i>	Supersweet and waxy corn	[112]
		Cas9	<i>Wx1</i>	Waxy corn	[59]
	Barley	Cas9	<i>HvGBSSIa</i>	Low amylose content	[113]
Potato	CBE	<i>StGBSS</i>	Low amylose content	[114]	
Sweet potato	Cas9	<i>IbGBSSI</i>	Low amylose content	[115]	
Cassava	Cas9	<i>PTST1, GBSS</i>	Low amylose content	[116]	
Nutritional quality	Rice	Cas9	<i>OsBEI and OsBEIIb</i>	High amylose content	[117]
		Cas9	<i>Crtl, PSY</i>	High β -carotene content	[73]
		Cas9	<i>OsGAD3</i>	High GABA content	[78]
		Cas9	<i>OsNramp5</i>	Low Cd accumulations	[97]
		Cas9	<i>OsFAD2-1</i>	High oleic acid proportion	[118]
		Cas9	<i>OsPLDα1</i>	Low phytic acid content	[119]
	Tomato	Cas9	<i>SIGAD2, SIGAD3</i>	High GABA content	[77]
		Cas9	<i>slyPDS</i>	Increased lycopene content	[75]
		Cas9	<i>BnFAD2</i>	High oleic acid proportion	[88]
	Rapeseed	Cas9	<i>BnITPK</i>	Low phytic acid content	[92]
		Cas9	<i>BnTT8</i>	High oil production and GPC	[120]
	Camelina	Cas9	<i>CsFAD2</i>	High oleic acid proportion	[87]
	Wheat	Cas9	<i>α-gliadin genes</i>	Low gluten content	[94]
	Potato	Cas9	<i>StSBE1, StSBE2</i>	High amylose content	[121]
	Sweet potato	Cas9	<i>IbGBSSI, IbSBEII</i>	High amylose content	[115]
Grape	Cas9	<i>ldnDH</i>	Low tartaric acid	[122]	

Note: List of research on crop quality improvement.

4. Challenges and Future Perspectives

At present, the development of gene editing in crops is much more rapid than that in other fields. As shown in Table 1, many quality-related traits have been successfully modified and improved in various crops by the CRISPR/Cas9 technology. Even some gene-edited crops have been commercialized, such as TALEN-*fad2* soybean, TALEN-*ppo* potato, and CRISPR-*wx1* maize, however, we are still at the beginning of this gene-editing revolution.

To accelerate gene-edited crop commercialization, priority should be given to addressing the policy and technical limitations. First, the policies and regulations of gene-edited crops are controversial and ambiguous worldwide, as different countries have different regulatory frameworks. For most countries, the development and commercialization of new gene-edited crops is mainly subject to the genetically modified organisms' (GMO) regulatory frameworks. The USA as well as some South American countries, such as Argentina, Brazil, Chile, and Colombia, have employed similar product-based regulations that gene-edited products would be exempt from GMO supervision if the final products have no exogenous DNA [123,124]; whereas the European Union (EU) and New Zealand have strict process-based regulations for genome-edited crops resulting in expensive and time-consuming GM safety tests. China also relies on a process-based GMO regulatory system, as any gene-edited crops are subject to strict scrutiny and no gene-edited crop has been commercialized yet. Under such strict regulation, the advantages of genome editing have been eliminated. Therefore, it is critical to establish a globally unified and specialized regulatory system for genome-edited crops. Recently, 13 World Trade Organization members issued a statement supporting the use of gene editing in agricultural innovation; this was the first step towards establishing a worldwide regulatory framework [125].

In addition, the delivery of CRISPR/Cas9 cargoes would be the thorniest problem for the utilization of plant gene-editing technology. Especially in monocots, biolistic bombardment and *Agrobacterium*-mediated transformation, efficiency is greatly affected by the recipient genotype. For example, some elite rice cultivars are usually difficult to be transformed due to lack of the characteristics suitable for culture and regeneration [126]. Moreover, the integration of T-DNA is unavoidable and the subsequent plant regeneration procedures are often technically demanding and laborious. Therefore, developing no tissue culture-required delivery methods is desirable, with its application further broadened to various plant species. Nanomaterials, such as carbon nanotube (CNT) and nanoparticles (NPs), enable gene or plasmid DNA to diffuse into walled plant cells without any external force or aid, which displays a promising application in CRISPR/Cas9 system [127]. In 2017, "pollen magnetofection", a novel method using magnetic NPs as DNA transporters, was used to deliver exogenous genes into pollen grains of several model crops. After pollinating with magnetofected pollen, about 1% of transgenic plants were generated [128]. However, some scientists doubted the reproducibility of pollen magnetofection [129]. If CRISPR/Cas9 cargoes can be transported to reproductive cells and stably expressed through pollen magnetofection method, it will be a shortcut to create heritable gene modification in transgenic seeds without tissue culturing [130]. In addition, due to the non-integrating and non-pathogenic performances of the nano delivery tools, the nanomaterial-mediated gene-edited crops may be excluded from GMO [131].

Another concern is the specificity of plant CRISPR/Cas9 systems for targeted gene editing. Some studies have indicated that CRISPR/Cas systems have off-target activity of great potential and sgRNA/Cas9 complexes could cause mismatched DNA sequences in mammals [132,133]. Nevertheless, the results of whole-genome sequencing revealed that the frequency of off-target mutation induced by CRISPR/Cas9 in plants is quite low [134]. Occasional off-targeting can be an issue in gene functional studies since it may affect the phenotype of interest and lead to the inaccurate interpretation of results. However, when using CRISPR tools in crop breeding, the effect of off-target can be ignored [135]. Since off-target mutations with negative effects on phenotype will be discarded during the breeding process, beneficial off-target mutations can be kept in descendants. Therefore, screening beneficial mutations is more important than identifying off-target mutations in the breeding

of gene-edited crops. Several strategies have been proposed to minimize off-targeting. Firstly, the majority of off-targeting can be eliminated by designing highly specific sgRNAs with the lowest number of predicted off-targets [136]. Secondly, the specificity of CRISPR systems can be enhanced by using high-fidelity Cas9 enzymes, such as eSpCas9 [137] and SpCas-HF [138]. Finally, the ribonucleoprotein (RNP) delivery method can be used to reduce the exposure duration of the genomic DNA to the CRISPR reagents, thus lowering off-targeting rates [139].

5. Conclusions

The advent of the CRISPR/Cas9-based gene-editing tool provides researchers with the ability to modulate crop-specific traits in a more precise and effective way. The CRISPR/Cas9 system has become the most used and versatile technology in crop breeding and functional genomics. With the incomparable capability to modulate genes, it helped create numerous crop varieties with desired agronomic performances. However, most gene-editing work aiming at crop improvement is still at a stage of elucidating the genomic function and regulatory mechanisms. The commercialization of gene-edited crops still has far to go. In addition, gene-editing tools have not met all the requirements for plant genome editing. Further improvement will be crucial for the utilization of CRISPR/Cas in plants as some quality-related traits are controlled by many QTLs and regulating individual genes may not cause significant phenotypic change. It would be feasible to develop an efficient CRISPR/Cas-mediated chromosome rearrangement method. In addition, the delivery of CRISPR cargoes is still a major obstacle. Thus, developing novel carrier materials would be desirable. Besides those, public concerns and government strict regulatory policy of gene-editing technology are another obstacle to innovations in plant breeding. Despite the remaining challenges that need to be resolved, it is believed that gene-editing technology will be more widely used in future and will inevitably play an important role in crop quality improvement.

Funding: This research received no external funding.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Conflicts of Interest: The authors declare no conflict of interest.

References

1. Slavin, J.L.; Lloyd, B. Health benefits of fruits and vegetables. *Adv. Nutr.* **2012**, *3*, 506–516. [[CrossRef](#)]
2. Wenefrida, I.; Utomo, H.S.; Linscombe, S.D. Mutational breeding and genetic engineering in the development of high grain protein content. *J. Agric. Food Chem.* **2013**, *61*, 11702–11710. [[CrossRef](#)] [[PubMed](#)]
3. Lusser, M.; Parisi, C.; Plan, D.; Rodriguez-Cerezo, E. Deployment of new biotechnologies in plant breeding. *Nat. Biotechnol.* **2012**, *30*, 231–239. [[CrossRef](#)]
4. Ramesh, P.; Mallikarjuna, G.; Sameena, S.; Kumar, A.; Gurulakshmi, K.; Reddy, B.V.; Reddy, P.C.O.; Sekhar, A.C. Advancements in molecular marker technologies and their applications in diversity studies. *J. Biosci.* **2020**, *45*. [[CrossRef](#)]
5. Chaudhary, J.; Alisha, A.; Bhatt, V.; Chandanshive, S.; Kumar, N.; Mir, Z.; Kumar, A.; Yadav, S.K.; Shivaraj, S.M.; Sonah, H.; et al. Mutation breeding in tomato: Advances, applicability and challenges. *Plants* **2019**, *8*, 128. [[CrossRef](#)]
6. Parry, M.A.; Madgwick, P.J.; Bayon, C.; Tearall, K.; Hernandez-Lopez, A.; Baudo, M.; Rakszegi, M.; Hamada, W.; Al-Yassin, A.; Ouabbou, H.; et al. Mutation discovery for crop improvement. *J. Exp. Bot.* **2009**, *60*, 2817–2825. [[CrossRef](#)] [[PubMed](#)]
7. Gaj, T.; Gersbach, C.A. Barbas, C.F., III. ZFN, TALEN, and CRISPR/Cas-based methods for genome engineering. *Trends Biotechnol.* **2013**, *31*, 397–405. [[CrossRef](#)] [[PubMed](#)]
8. Cohen-Tannoudji, M.; Robine, S.; Choulika, A.; Pinto, D.; El Marjou, F.; Babinet, C.; Louvard, D.; Jaisser, F. I-SceI-induced gene replacement at a natural locus in embryonic stem cells. *Mol. Cell. Biol.* **1998**, *18*, 1444–1448. [[CrossRef](#)]
9. Bibikova, M.; Golic, M.; Golic, K.G.; Carroll, D. Targeted chromosomal cleavage and mutagenesis in *Drosophila* using zinc-finger nucleases. *Genetics* **2002**, *161*, 1169–1175. [[PubMed](#)]
10. Christian, M.; Cermak, T.; Doyle, E.L.; Schmidt, C.; Zhang, F.; Hummel, A.; Bogdanove, A.J.; Voytas, D.F. Targeting DNA double-strand breaks with TAL effector nucleases. *Genetics* **2010**, *186*, 757–761. [[CrossRef](#)] [[PubMed](#)]

11. Cong, L.; Ran, F.A.; Cox, D.; Lin, S.; Barretto, R.; Habib, N.; Hsu, P.D.; Wu, X.; Jiang, W.; Marraffini, L.A.; et al. Multiplex genome engineering using CRISPR/Cas systems. *Science* **2013**, *339*, 819–823. [[CrossRef](#)]
12. Wyman, C.; Kanaar, R. DNA double-strand break repair: All's well that ends well. *Annu. Rev. Genet.* **2006**, *40*, 363–383. [[CrossRef](#)]
13. Kim, Y.G.; Cha, J.; Chandrasegaran, S. Hybrid restriction enzymes: Zinc finger fusions to Fok I cleavage domain. *Proc. Natl. Acad. Sci. USA* **1996**, *93*, 1156–1160. [[CrossRef](#)]
14. Joung, J.K.; Sander, J.D. TALENs: A widely applicable technology for targeted genome editing. *Nat. Rev. Mol. Cell Biol.* **2013**, *14*, 49–55. [[CrossRef](#)]
15. Shan, Q.; Wang, Y.; Chen, K.; Liang, Z.; Li, J.; Zhang, Y.; Zhang, K.; Liu, J.; Voytas, D.F.; Zheng, X. Rapid and efficient gene modification in rice and Brachypodium using TALENs. *Mol. Plant* **2013**, *6*, 1365–1368. [[CrossRef](#)]
16. Wang, Y.; Cheng, X.; Shan, Q.; Zhang, Y.; Liu, J.; Gao, C.; Qiu, J.-L. Simultaneous editing of three homoeoalleles in hexaploid bread wheat confers heritable resistance to powdery mildew. *Nat. Biotechnol.* **2014**, *32*, 947–951. [[CrossRef](#)]
17. Čermák, T.; Baltes, N.J.; Čegan, R.; Zhang, Y.; Voytas, D.F. High-frequency, precise modification of the tomato genome. *Genome Biol.* **2015**, *16*, 1–15. [[CrossRef](#)] [[PubMed](#)]
18. Ishino, Y.; Shinagawa, H.; Makino, K.; Amemura, M.; Nakata, A. Nucleotide sequence of the *iap* gene, responsible for alkaline phosphatase isozyme conversion in *Escherichia coli*, and identification of the gene product. *J. Bacteriol.* **1987**, *169*, 5429–5433. [[CrossRef](#)]
19. Lino, C.A.; Harper, J.C.; Carney, J.P.; Timlin, J.A. Delivering CRISPR: A review of the challenges and approaches. *Drug Deliv.* **2018**, *25*, 1234–1257. [[CrossRef](#)]
20. Hsu, P.D.; Lander, E.S.; Zhang, F. Development and applications of CRISPR-Cas9 for genome engineering. *Cell* **2014**, *157*, 1262–1278. [[CrossRef](#)]
21. Jinek, M.; Chylinski, K.; Fonfara, I.; Hauer, M.; Doudna, J.A.; Charpentier, E. A programmable dual-RNA-guided DNA endonuclease in adaptive bacterial immunity. *Science* **2012**, *337*, 816–821. [[CrossRef](#)]
22. Liu, M.; Rehman, S.; Tang, X.; Gu, K.; Fan, Q.; Chen, D.; Ma, W. Methodologies for improving HDR efficiency. *Front. Genet.* **2019**, *9*, 691. [[CrossRef](#)]
23. Sun, Y.; Zhang, X.; Wu, C.; He, Y.; Ma, Y.; Hou, H.; Guo, X.; Du, W.; Zhao, Y.; Xia, L. Engineering herbicide-resistant rice plants through CRISPR/Cas9-mediated homologous recombination of acetolactate synthase. *Mol. Plant* **2016**, *9*, 628–631. [[CrossRef](#)]
24. Ricroch, A.; Clairand, P.; Harwood, W. Use of CRISPR systems in plant genome editing: Toward new opportunities in agriculture. *Emerg. Top. Life Sci.* **2017**, *1*, 169–182. [[PubMed](#)]
25. Shen, L.; Wang, C.; Fu, Y.; Wang, J.; Liu, Q.; Zhang, X.; Yan, C.; Qian, Q.; Wang, K. QTL editing confers opposing yield performance in different rice varieties. *J. Integr. Plant Biol.* **2018**, *60*, 89–93. [[CrossRef](#)]
26. Yuyu, C.; Aike, Z.; Pao, X.; Xiaoxia, W.; Yongrun, C.; Beifang, W.; Yue, Z.; Liaqat, S.; Shihua, C.; Liyong, C.; et al. Effects of GS3 and GL3.1 for grain size editing by CRISPR/Cas9 in Rice. *Rice Sci.* **2020**, *27*, 405–413. [[CrossRef](#)]
27. Xu, R.; Yang, Y.; Qin, R.; Li, H.; Qiu, C.; Li, L.; Wei, P.; Yang, J. Rapid improvement of grain weight via highly efficient CRISPR/Cas9-mediated multiplex genome editing in rice. *J. Genet. Genom.* **2016**, *43*, 529. [[CrossRef](#)] [[PubMed](#)]
28. Wang, W.; Pan, Q.; Tian, B.; He, F.; Chen, Y.; Bai, G.; Akhunova, A.; Trick, H.N.; Akhunov, E. Gene editing of the wheat homologs of TONNEAU1-recruiting motif encoding gene affects grain shape and weight in wheat. *Plant J.* **2019**, *100*, 251–264. [[CrossRef](#)]
29. Zsögön, A.; Čermák, T.; Naves, E.R.; Notini, M.M.; Edel, K.H.; Weinl, S.; Freschi, L.; Voytas, D.F.; Kudla, J.; Peres, L.E.P. De novo domestication of wild tomato using genome editing. *Nat. Biotechnol.* **2018**, *36*, 1211–1216. [[CrossRef](#)]
30. Rodríguez-Leal, D.; Lemmon, Z.H.; Man, J.; Bartlett, M.E.; Lippman, Z.B. Engineering quantitative trait variation for crop improvement by genome editing. *Cell* **2017**, *171*, 470–480. [[CrossRef](#)] [[PubMed](#)]
31. Yuste-Lisbona, F.J.; Fernández-Lozano, A.; Pineda, B.; Bretones, S.; Ortíz-Atienza, A.; García-Sogo, B.; Müller, N.A.; Angosto, T.; Capel, J.; Moreno, V.; et al. ENO regulates tomato fruit size through the floral meristem development network. *Proc. Natl. Acad. Sci. USA* **2020**, *117*, 8187–8195. [[CrossRef](#)] [[PubMed](#)]
32. Liu, J.; Van Eck, J.; Cong, B.; Tanksley, S.D. A new class of regulatory genes underlying the cause of pear-shaped tomato fruit. *Proc. Natl. Acad. Sci. USA* **2002**, *99*, 13302–13306. [[CrossRef](#)] [[PubMed](#)]
33. Lin, T.; Zhu, G.; Zhang, J.; Xu, X.; Yu, Q.; Zheng, Z.; Zhang, Z.; Lun, Y.; Li, S.; Wang, X.; et al. Genomic analyses provide insights into the history of tomato breeding. *Nat. Genet.* **2014**, *46*, 1220–1226. [[CrossRef](#)] [[PubMed](#)]
34. Tanksley, S.D. The genetic, developmental, and molecular bases of fruit size and shape variation in tomato. *Plant Cell* **2004**, *16*, S181–S189. [[CrossRef](#)]
35. Frary, A.; Nesbitt, T.C.; Grandillo, S.; Knaap, E.; Cong, B.; Liu, J.; Meller, J.; Elber, R.; Alpert, K.B.; Tanksley, S.D. *fw2.2*: A quantitative trait locus key to the evolution of tomato fruit size. *Science* **2000**, *289*, 85–88. [[CrossRef](#)]
36. Munos, S.; Ranc, N.; Botton, E.; Berard, A.; Rolland, S.; Duffe, P.; Carretero, Y.; Le Paslier, M.C.; Delalande, C.; Bouzayen, M.; et al. Increase in tomato locule number is controlled by two single-nucleotide polymorphisms located near *WUSCHEL*. *Plant Physiol.* **2011**, *156*, 2244–2254. [[CrossRef](#)]
37. Velasco, C.; Wan, X.; Salgado-Montejo, A.; Woods, A.; Oñate, G.A.; Mu, B.; Spence, C. The context of colour–flavour associations in crisps packaging: A cross-cultural study comparing Chinese, Colombian and British consumers. *Food Qual. Prefer.* **2014**, *38*, 49–57.
38. Yang, T.; Deng, L.; Zhao, W.; Zhang, R.; Jiang, H.; Ye, Z.; Li, C.-B.; Li, C. Rapid breeding of pink-fruited tomato hybrids using the CRISPR/Cas9 system. *J. Genet. Genom.* **2019**, *46*, 505. [[CrossRef](#)]

39. Filler Hayut, S.; Melamed Bessudo, C.; Levy, A.A. Targeted recombination between homologous chromosomes for precise breeding in tomato. *Nat. Commun.* **2017**, *8*, 15605. [[CrossRef](#)]
40. Chattopadhyay, T.; Hazra, P.; Akhtar, S.; Maurya, D.; Mukherjee, A.; Roy, S. Skin colour, carotenogenesis and chlorophyll degradation mutant alleles: Genetic orchestration behind the fruit colour variation in tomato. *Plant Cell Rep.* **2021**, 1–16. [[CrossRef](#)]
41. Vu, T.V.; Sivankalyani, V.; Kim, E.-J.; Doan, D.T.H.; Tran, M.T.; Kim, J.; Sung, Y.W.; Park, M.; Kang, Y.J.; Kim, J.-Y. Highly efficient homology-directed repair using CRISPR/Cpf1-geminiviral replicon in tomato. *Plant Biotechnol. J.* **2020**, *18*, 2133–2143. [[CrossRef](#)]
42. Xu, Z.-S.; Yang, Q.-Q.; Feng, K.; Xiong, A.-S. Changing carrot color: Insertions in DcMYB7 alter the regulation of anthocyanin biosynthesis and modification. *Plant Physiol.* **2019**, *181*, 195–207. [[CrossRef](#)]
43. Nishihara, M.; Higuchi, A.; Watanabe, A.; Tasaki, K. Application of the CRISPR/Cas9 system for modification of flower color in *Torenia fournieri*. *BMC Plant Biol.* **2018**, *18*, 1–9. [[CrossRef](#)] [[PubMed](#)]
44. Yu, J.; Tu, L.; Subburaj, S.; Bae, S.; Lee, G.-J. Simultaneous targeting of duplicated genes in *Petunia* protoplasts for flower color modification via CRISPR-Cas9 ribonucleoproteins. *Plant Cell Rep.* **2020**, 1–9. [[CrossRef](#)] [[PubMed](#)]
45. Wang, R.; Lammers, M.; Tikunov, Y.; Bovy, A.G.; Angenent, G.C.; de Maagd, R.A. The rin, nor and Cnr spontaneous mutations inhibit tomato fruit ripening in additive and epistatic manners. *Plant Sci.* **2020**, *294*, 110436. [[CrossRef](#)] [[PubMed](#)]
46. Kopeliovitch, E.; Mizrahi, Y.; Rabinowitch, H.D.; Kedar, N. Effect of the fruit-ripening mutant genes rin and nor on the flavor of tomato fruit. *J. Am. Soc. Hortic. Sci.* **1982**, *107*, 361–364.
47. Casals, J.; Cebolla-Cornejo, J.; Roselló, S.; Beltrán, J.; Casañas, F.; Nuez, F. Long-term postharvest aroma evolution of tomatoes with the *alcaoba* (alc) mutation. *Eur. Food Res. Technol.* **2011**, *233*, 331–342. [[CrossRef](#)]
48. Yu, Q.-H.; Wang, B.; Li, N.; Tang, Y.; Yang, S.; Yang, T.; Xu, J.; Guo, C.; Yan, P.; Wang, Q. CRISPR/Cas9-induced targeted mutagenesis and gene replacement to generate long-shelf life tomato lines. *Sci. Rep.* **2017**, *7*, 1–9. [[CrossRef](#)]
49. Wang, D.; Yeats, T.H.; Uluisik, S.; Rose, J.K.; Seymour, G.B. Fruit softening: Revisiting the role of pectin. *Trends Plant Sci.* **2018**, *23*, 302–310. [[CrossRef](#)]
50. Marín-Rodríguez, M.C.; Orchard, J.; Seymour, G.B. Pectate lyases, cell wall degradation and fruit softening. *J. Exp. Bot.* **2002**, *53*, 2115–2119. [[CrossRef](#)]
51. Yang, L.; Huang, W.; Xiong, F.; Xian, Z.; Su, D.; Ren, M.; Li, Z. Silencing of SIPL, which encodes a pectate lyase in tomato, confers enhanced fruit firmness, prolonged shelf-life and reduced susceptibility to grey mould. *Plant Biotechnol. J.* **2017**, *15*, 1544–1555. [[CrossRef](#)]
52. Uluisik, S.; Chapman, N.H.; Smith, R.; Poole, M.; Adams, G.; Gillis, R.B.; Besong, T.M.; Sheldon, J.; Stieglmeier, S.; Perez, L. Genetic improvement of tomato by targeted control of fruit softening. *Nat. Biotechnol.* **2016**, *34*, 950–952. [[CrossRef](#)]
53. Wang, D.; Samsulrizal, N.H.; Yan, C.; Allcock, N.S.; Craighon, J.; Blanco-Ulate, B.; Ortega-Salazar, I.; Marcus, S.E.; Bagheri, H.M.; Fons, L.P. Characterization of CRISPR mutants targeting genes modulating pectin degradation in ripening tomato. *Plant Physiol.* **2019**, *179*, 544–557.
54. Elitzur, T.; Yakir, E.; Quansah, L.; Zhangjun, F.; Vrebalov, J.; Khayat, E.; Giovannoni, J.J.; Friedman, H. Banana MaMADS transcription factors are necessary for fruit ripening and molecular tools to promote shelf-life and food security. *Plant Physiol.* **2016**, *171*, 380–391. [[CrossRef](#)] [[PubMed](#)]
55. Hu, C.; Sheng, O.; Deng, G.; He, W.; Dong, T.; Yang, Q.; Dou, T.; Li, C.; Gao, H.; Liu, S. CRISPR/Cas9-mediated genome editing of MaACO1 (aminocyclopropane-1-carboxylate oxidase1) promotes the shelf life of banana fruit. *Plant Biotechnol. J.* **2020**, 1–3. [[CrossRef](#)]
56. Pérez, L.; Soto, E.; Farré, G.; Juanos, J.; Villorbina, G.; Bassie, L.; Medina, V.; Serrato, A.J.; Sahrawy, M.; Rojas, J.A. CRISPR/Cas9 mutations in the rice *Waxy*/GBSSI gene induce allele-specific and zygoty-dependent feedback effects on endosperm starch biosynthesis. *Plant Cell Rep.* **2019**, *38*, 417–433. [[CrossRef](#)]
57. Zhang, J.; Zhang, H.; Botella, J.R.; Zhu, J.-K. Generation of new glutinous rice by CRISPR/Cas9-targeted mutagenesis of the *Waxy* gene in elite rice varieties. *J. Integr. Plant Biol.* **2018**, *60*, 369–375. [[CrossRef](#)]
58. Xu, Y.; Lin, Q.; Li, X.; Wang, F.; Chen, Z.; Wang, J.; Li, W.; Fan, F.; Tao, Y.; Jiang, Y.; et al. Fine-tuning the amylose content of rice by precise base editing of the *Wx* gene. *Plant Biotechnol. J.* **2021**, *19*, 11–13. [[CrossRef](#)] [[PubMed](#)]
59. Gao, H.; Gadlage, M.J.; Lafitte, H.R.; Lenderts, B.; Yang, M.; Schroder, M.; Farrell, J.; Snopek, K.; Peterson, D.; Feigenbutz, L. Superior field performance of waxy corn engineered using CRISPR-Cas9. *Nat. Biotechnol.* **2020**, *38*, 579–581. [[CrossRef](#)]
60. Yang, Y.; Guo, M.; Sun, S.; Zou, Y.; Yin, S.; Liu, Y.; Tang, S.; Gu, M.; Yang, Z.; Yan, C. Natural variation of *OsGluA2* is involved in grain protein content regulation in rice. *Nat. Commun.* **2019**, *10*, 1949. [[CrossRef](#)]
61. Peng, B.; Kong, H.; Li, Y.; Wang, L.; Zhong, M.; Sun, L.; Gao, G.; Zhang, Q.; Luo, L.; Wang, G. *OsAAP6* functions as an important regulator of grain protein content and nutritional quality in rice. *Nat. Commun.* **2014**, *5*, 1–12. [[CrossRef](#)]
62. Wang, S.; Yang, Y.; Guo, M.; Zhong, C.; Yan, C.; Sun, S. Targeted mutagenesis of amino acid transporter genes for rice quality improvement using the CRISPR/Cas9 system. *Crop J.* **2020**, *8*, 457–464. [[CrossRef](#)]
63. Cruz, N.D.; Khush, G. Rice grain quality evaluation procedures. *Aromat. Rices* **2000**, *3*, 15–28.
64. Buttery, R.G.; Ling, L.C.; Juliano, B.O.; Turnbaugh, J.G. Cooked rice aroma and 2-acetyl-1-pyrroline. *J. Agric. Food Chem.* **1983**, *31*, 823–826. [[CrossRef](#)]

65. Adams, A.; De Kimpe, N. Chemistry of 2-acetyl-1-pyrroline, 6-acetyl-1, 2, 3, 4-tetrahydropyridine, 2-acetyl-2-thiazoline, and 5-acetyl-2, 3-dihydro-4 H-thiazine: Extraordinary Maillard flavor compounds. *Chem. Rev.* **2006**, *106*, 2299–2319. [CrossRef] [PubMed]
66. Lorieux, M.; Petrov, M.; Huang, N.; Guiderdoni, E.; Ghesquière, A. Aroma in rice: Genetic analysis of a quantitative trait. *Theor. Appl. Genet.* **1996**, *93*, 1145–1151. [CrossRef]
67. Singh, A.; Singh, P.K.; Singh, R.; Pandit, A.; Mahato, A.K.; Gupta, D.K.; Tyagi, K.; Singh, A.K.; Singh, N.K.; Sharma, T.R. SNP haplotypes of the BADH1 gene and their association with aroma in rice (*Oryza sativa* L.). *Mol. Breed. New Strateg. Plant Improv.* **2010**, *26*, 325–338. [CrossRef]
68. Wakte, K.V.; Kad, T.D.; Zanan, R.L.; Nadaf, A.B. Mechanism of 2-acetyl-1-pyrroline biosynthesis in *Bassia latifolia* Roxb. flowers. *Physiol. Mol. Biol. Plants* **2011**, *17*, 231–237. [CrossRef] [PubMed]
69. Niu, X.; Tang, W.; Huang, W.; Ren, G.; Wang, Q.; Luo, D.; Xiao, Y.; Yang, S.; Wang, F.; Lu, B.-R.; et al. RNAi-directed downregulation of OsBADH2 results in aroma (2-acetyl-1-pyrroline) production in rice (*Oryza sativa* L.). *BMC Plant Biol.* **2008**, *8*, 100. [CrossRef] [PubMed]
70. Shan, Q.; Zhang, Y.; Chen, K.; Zhang, K.; Gao, C. Creation of fragrant rice by targeted knockout of the OsBADH2 gene using TALEN technology. *Plant Biotechnol. J.* **2015**, *13*, 791–800. [CrossRef]
71. Ashokkumar, S.; Jaganathan, D.; Ramanathan, V.; Rahman, H.; Palaniswamy, R.; Kambale, R.; Muthurajan, R. Creation of novel alleles of fragrance gene OsBADH2 in rice through CRISPR/Cas9 mediated gene editing. *PLoS ONE* **2020**, *15*, e0237018. [CrossRef]
72. Stein, A.J.; Sachdev, H.P.S.; Qaim, M. Potential impact and cost-effectiveness of Golden Rice. *Nat. Biotechnol.* **2006**, *24*, 1200–1201. [CrossRef]
73. Dong, O.X.; Yu, S.; Jain, R.; Zhang, N.; Duong, P.Q.; Butler, C.; Li, Y.; Lipzen, A.; Martin, J.A.; Barry, K.W. Marker-free carotenoid-enriched rice generated through targeted gene insertion using CRISPR-Cas9. *Nat. Commun.* **2020**, *11*, 1–10. [CrossRef]
74. Kaur, N.; Alok, A.; Kumar, P.; Kaur, N.; Awasthi, P.; Chaturvedi, S.; Pandey, P.; Pandey, A.; Pandey, A.K.; Tiwari, S. CRISPR/Cas9 directed editing of lycopene epsilon-cyclase modulates metabolic flux for β -carotene biosynthesis in banana fruit. *Metab. Eng.* **2020**, *59*, 76–86. [CrossRef] [PubMed]
75. Li, X.; Wang, Y.; Chen, S.; Tian, H.; Fu, D.; Zhu, B.; Luo, Y.; Zhu, H. Lycopene is enriched in tomato fruit by CRISPR/Cas9-mediated multiplex genome editing. *Front. Plant Sci.* **2018**, *9*, 559. [CrossRef] [PubMed]
76. Nuss, P. Anxiety disorders and GABA neurotransmission: A disturbance of modulation. *Neuropsychiatr. Dis. Treat.* **2015**, *11*, 165. [PubMed]
77. Nonaka, S.; Arai, C.; Takayama, M.; Matsukura, C.; Ezura, H. Efficient increase of γ -aminobutyric acid (GABA) content in tomato fruits by targeted mutagenesis. *Sci. Rep.* **2017**, *7*, 7057. [CrossRef] [PubMed]
78. Akama, K.; Akter, N.; Endo, H.; Kanesaki, M.; Endo, M.; Toki, S. An in vivo targeted deletion of the calmodulin-binding domain from rice glutamate decarboxylase 3 (OsGAD3) increases γ -aminobutyric acid content in grains. *Rice* **2020**, *13*, 20. [CrossRef]
79. Gramazio, P.; Takayama, M.; Ezura, H. Challenges and prospects of new plant breeding techniques for GABA improvement in crops: Tomato as an example. *Front. Plant Sci.* **2020**, *11*. [CrossRef] [PubMed]
80. Li, R.; Li, R.; Li, X.; Fu, D.; Zhu, B.; Tian, H.; Luo, Y.; Zhu, H. Multiplexed CRISPR/Cas9-mediated metabolic engineering of γ -aminobutyric acid levels in *Solanum lycopersicum*. *Plant Biotechnol. J.* **2018**, *16*, 415–427. [CrossRef] [PubMed]
81. Che, J.; Yamaji, N.; Ma, J.F. Role of a vacuolar iron transporter OsVIT2 in the distribution of iron to rice grains. *New Phytol.* **2021**, *230*, 1049–1062. [CrossRef]
82. Sun, S.K.; Xu, X.J.; Tang, Z.; Huang, X.Y.; Wirtz, M.; Hell, R.; Zhao, F.J. A molecular switch in sulfur metabolism to reduce arsenic and enrich selenium in rice grain. *Nat. Commun.* **2021**, *12*, 1392. [CrossRef] [PubMed]
83. Briggs, M.A.; Petersen, K.S.; Kris-Etherton, P.M. Saturated fatty acids and cardiovascular disease: Replacements for saturated fat to reduce cardiovascular risk. *Healthcare* **2017**, *5*, 29. [CrossRef] [PubMed]
84. Iqbal, M.P. Trans fatty acids—A risk factor for cardiovascular disease. *Pak. J. Med. Sci.* **2014**, *30*, 194–197. [CrossRef]
85. Ramirez-Tortosa, M.C.; Granados, S.; Quiles, J.L. *Chemical Composition, Types and Characteristics of Olive Oil*; CABI Publishing: Oxford, UK, 2006.
86. Do, P.T.; Nguyen, C.X.; Bui, H.T.; Tran, L.T.; Stacey, G.; Gillman, J.D.; Zhang, Z.J.; Stacey, M.G. Demonstration of highly efficient dual gRNA CRISPR/Cas9 editing of the homeologous GmFAD2-1A and GmFAD2-1B genes to yield a high oleic, low linoleic and α -linolenic acid phenotype in soybean. *BMC Plant Biol.* **2019**, *19*, 1–14. [CrossRef] [PubMed]
87. Jiang, W.Z.; Henry, I.M.; Lynagh, P.G.; Comai, L.; Cahoon, E.B.; Weeks, D.P. Significant enhancement of fatty acid composition in seeds of the allohexaploid, *Camelina sativa*, using CRISPR/Cas9 gene editing. *Plant Biotechnol. J.* **2017**, *15*, 648–657. [CrossRef] [PubMed]
88. Okuzaki, A.; Ogawa, T.; Koizuka, C.; Kaneko, K.; Inaba, M.; Imamura, J.; Koizuka, N. CRISPR/Cas9-mediated genome editing of the fatty acid desaturase 2 gene in *Brassica napus*. *Plant Physiol. Biochem.* **2018**, *131*, 63–69. [CrossRef]
89. Calyxt, I. First Commercial Sale of Calyxt High Oleic Soybean Oil on the U.S. Market. 2019. Available online: <https://calyxt.com/first-commercial-sale-of-calyxt-high-oleic-soybean-oil-on-the-u-s-market/> (accessed on 1 April 2021).
90. Oatway, L.; Vasanthan, T.; Helm, J.H. Phytic acid. *Food Rev. Int.* **2001**, *17*, 419–431. [CrossRef]

91. Sun, Y.; Thompson, M.; Lin, G.; Butler, H.; Gao, Z.; Thornburgh, S.; Yau, K.; Smith, D.A.; Shukla, V.K. Inositol 1, 3, 4, 5, 6-pentakisphosphate 2-kinase from maize: Molecular and biochemical characterization. *Plant Physiol.* **2007**, *144*, 1278–1291. [[CrossRef](#)]
92. Sashidhar, N.; Harloff, H.J.; Potgieter, L.; Jung, C. Gene editing of three BnITPK genes in tetraploid oilseed rape leads to significant reduction of phytic acid in seeds. *Plant Biotechnol. J.* **2020**, *18*, 2241–2250. [[CrossRef](#)]
93. Hischenhuber, C.; Crevel, R.; Jarry, B.; Mäki, M.; Moneret-Vautrin, D.; Romano, A.; Troncone, R.; Ward, R. Safe amounts of gluten for patients with wheat allergy or coeliac disease. *Aliment. Pharmacol. Ther.* **2006**, *23*, 559–575. [[CrossRef](#)]
94. Sanchez-Leon, S.; Gil-Humanes, J.; Ozuna, C.V.; Gimenez, M.J.; Sousa, C.; Voytas, D.F.; Barro, F. Low-gluten, nontransgenic wheat engineered with CRISPR/Cas9. *Plant Biotechnol. J.* **2018**, *16*, 902–910. [[CrossRef](#)]
95. Bertin, G.; Averbeck, D. Cadmium: Cellular effects, modifications of biomolecules, modulation of DNA repair and genotoxic consequences (a review). *Biochimie* **2006**, *88*, 1549–1559. [[CrossRef](#)] [[PubMed](#)]
96. Hu, Y.; Cheng, H.; Tao, S. The challenges and solutions for cadmium-contaminated rice in China: A critical review. *Environ. Int.* **2016**, *92*, 515–532. [[CrossRef](#)] [[PubMed](#)]
97. Tang, L.; Mao, B.; Li, Y.; Lv, Q.; Zhang, L.; Chen, C.; He, H.; Wang, W.; Zeng, X.; Shao, Y.; et al. Knockout of OsNramp5 using the CRISPR/Cas9 system produces low Cd-accumulating indica rice without compromising yield. *Sci. Rep.* **2017**, *7*, 14438. [[CrossRef](#)]
98. Hao, L.; Ruiying, Q.; Xiaoshuang, L.; Shengxiang, L.; Rongfang, X.; Jianbo, Y.; Pengcheng, W. CRISPR/Cas9-mediated adenine base editing in rice genome. *Rice Sci.* **2019**, *26*, 125–128. [[CrossRef](#)]
99. Zhao, D.-S.; Li, Q.-F.; Zhang, C.-Q.; Zhang, C.; Yang, Q.-Q.; Pan, L.-X.; Ren, X.-Y.; Lu, J.; Gu, M.-H.; Liu, Q.-Q. GS9 acts as a transcriptional activator to regulate rice grain shape and appearance quality. *Nat. Commun.* **2018**, *9*, 1–14. [[CrossRef](#)]
100. Liu, J.; Chen, J.; Zheng, X.; Wu, F.; Lin, Q.; Heng, Y.; Tian, P.; Cheng, Z.; Yu, X.; Zhou, K. GW5 acts in the brassinosteroid signalling pathway to regulate grain width and weight in rice. *Nat. Plants* **2017**, *3*, 1–7. [[CrossRef](#)]
101. Zhou, J.; Xin, X.; He, Y.; Chen, H.; Li, Q.; Tang, X.; Zhong, Z.; Deng, K.; Zheng, X.; Akher, S.A. Multiplex QTL editing of grain-related genes improves yield in elite rice varieties. *Plant Cell Rep.* **2019**, *38*, 475–485. [[CrossRef](#)] [[PubMed](#)]
102. Deng, L.; Wang, H.; Sun, C.; Li, Q.; Jiang, H.; Du, M.; Li, C.-B.; Li, C. Efficient generation of pink-fruited tomatoes using CRISPR/Cas9 system. *J. Genet. Genom.* **2018**, *45*, 51–54. [[CrossRef](#)]
103. Ben Shlush, I.; Samach, A.; Melamed-Bessudo, C.; Ben-Tov, D.; Dahan-Meir, T.; Filler-Hayut, S.; Levy, A.A. CRISPR/Cas9 induced somatic recombination at the CRTISO locus in tomato. *Genes* **2021**, *12*, 59. [[CrossRef](#)]
104. D'Ambrosio, C.; Stigliani, A.L.; Giorio, G. CRISPR/Cas9 editing of carotenoid genes in tomato. *Transgenic Res.* **2018**, *27*, 367–378. [[CrossRef](#)]
105. Wang, W.; Pan, Q.; He, F.; Akhunova, A.; Chao, S.; Trick, H.; Akhunov, E. Transgenerational CRISPR-Cas9 activity facilitates multiplex gene editing in allopolyploid wheat. *CRISPR J.* **2018**, *1*, 65–74. [[CrossRef](#)] [[PubMed](#)]
106. Zhu, J.; Song, N.; Sun, S.; Yang, W.; Zhao, H.; Song, W.; Lai, J. Efficiency and inheritance of targeted mutagenesis in maize using CRISPR-Cas9. *J. Genet. Genom.* **2016**, *43*, 25–36. [[CrossRef](#)] [[PubMed](#)]
107. Lemmon, Z.H.; Reem, N.T.; Dalrymple, J.; Soyk, S.; Swartwood, K.E.; Rodriguez-Leal, D.; Van Eck, J.; Lippman, Z.B. Rapid improvement of domestication traits in an orphan crop by genome editing. *Nat. Plants* **2018**, *4*, 766–770. [[CrossRef](#)] [[PubMed](#)]
108. Sun, B.; Jiang, M.; Zheng, H.; Jian, Y.; Huang, W.-L.; Yuan, Q.; Zheng, A.-H.; Chen, Q.; Zhang, Y.-T.; Lin, Y.-X. Color-related chlorophyll and carotenoid concentrations of Chinese kale can be altered through CRISPR/Cas9 targeted editing of the carotenoid isomerase gene BoacRTISO. *Hortic. Res.* **2020**, *7*, 1–11. [[CrossRef](#)]
109. Watanabe, K.; Oda-Yamamoto, C.; Sage-Ono, K.; Ohmiya, A.; Ono, M. Alteration of flower colour in Ipomoea nil through CRISPR/Cas9-mediated mutagenesis of carotenoid cleavage dioxygenase 4. *Transgenic Res.* **2018**, *27*, 25–38. [[CrossRef](#)]
110. Xu, J.; Kang, B.C.; Naing, A.H.; Bae, S.J.; Kim, J.S.; Kim, H.; Kim, C.K. CRISPR/Cas9-mediated editing of 1-aminocyclopropane-1-carboxylate oxidase1 enhances Petunia flower longevity. *Plant Biotechnol. J.* **2020**, *18*, 287–297. [[CrossRef](#)]
111. Huang, L.; Li, Q.; Zhang, C.; Chu, R.; Gu, Z.; Tan, H.; Zhao, D.; Fan, X.; Liu, Q. Creating novel Wx alleles with fine-tuned amylose levels and improved grain quality in rice by promoter editing using CRISPR/Cas9 system. *Plant Biotechnol. J.* **2020**. [[CrossRef](#)]
112. Dong, L.; Qi, X.; Zhu, J.; Liu, C.; Zhang, X.; Cheng, B.; Mao, L.; Xie, C. Supersweet and waxy: Meeting the diverse demands for specialty maize by genome editing. *Plant Biotechnol. J.* **2019**, *17*, 1853–1855. [[CrossRef](#)]
113. Zhong, Y.; Blennow, A.; Kofoed-Enevoldsen, O.; Jiang, D.; Hebelstrup, K.H. Protein Targeting to Starch 1 is essential for starchy endosperm development in barley. *J. Exp. Bot.* **2019**, *70*, 485–496. [[CrossRef](#)]
114. Veillet, F.; Chauvin, L.; Kermarrec, M.-P.; Sevestre, F.; Merrer, M.; Terret, Z.; Szydlowski, N.; Devaux, P.; Gallois, J.-L.; Chauvin, J.-E. The solanum tuberosum GBSSI gene: A target for assessing gene and base editing in tetraploid potato. *Plant Cell Rep.* **2019**, *38*, 1065–1080. [[CrossRef](#)]
115. Wang, H.; Wu, Y.; Zhang, Y.; Yang, J.; Fan, W.; Zhang, H.; Zhao, S.; Yuan, L.; Zhang, P. CRISPR/Cas9-based mutagenesis of starch biosynthetic genes in sweet potato (Ipomoea Batatas) for the improvement of starch quality. *Int. J. Mol. Sci.* **2019**, *20*, 4702. [[CrossRef](#)] [[PubMed](#)]
116. Bull, S.E.; Seung, D.; Chanez, C.; Mehta, D.; Kuon, J.-E.; Truernit, E.; Hochmuth, A.; Zurkirchen, I.; Zeeman, S.C.; Grisse, W. Accelerated ex situ breeding of GBSS and PTST1-edited cassava for modified starch. *Sci. Adv.* **2018**, *4*, eaat6086. [[CrossRef](#)]
117. Sun, Y.; Jiao, G.; Liu, Z.; Zhang, X.; Li, J.; Guo, X.; Du, W.; Du, J.; Francis, F.; Zhao, Y.; et al. Generation of high-amylose rice through CRISPR/Cas9-mediated targeted mutagenesis of starch branching enzymes. *Front. Plant Sci.* **2017**, *8*, 298. [[CrossRef](#)]

118. Abe, K.; Araki, E.; Suzuki, Y.; Toki, S.; Saika, H. Production of high oleic/low linoleic rice by genome editing. *Plant Physiol. Biochem.* **2018**, *131*, 58–62. [[CrossRef](#)] [[PubMed](#)]
119. Khan, M.S.S.; Basnet, R.; Islam, S.A.; Shu, Q. Mutational analysis of OsPLD α 1 reveals its involvement in phytic acid biosynthesis in rice grains. *J. Agric. Food Chem.* **2019**, *67*, 11436–11443. [[CrossRef](#)]
120. Zhai, Y.; Yu, K.; Cai, S.; Hu, L.; Amoo, O.; Xu, L.; Yang, Y.; Ma, B.; Jiao, C.; Zhang, C. Targeted mutagenesis of BnTT8 homologs controls yellow seed coat development for effective oil production in *Brassica napus* L. *Plant Biotechnol. J.* **2020**, *18*, 1153–1168. [[CrossRef](#)] [[PubMed](#)]
121. Tuncel, A.; Corbin, K.R.; Ahn-Jarvis, J.; Harris, S.; Hawkins, E.; Smedley, M.A.; Harwood, W.; Warren, F.J.; Patron, N.J.; Smith, A.M. Cas9-mediated mutagenesis of potato starch-branching enzymes generates a range of tuber starch phenotypes. *Plant Biotechnol. J.* **2019**, *17*, 2259–2271. [[CrossRef](#)]
122. Ren, C.; Liu, X.; Zhang, Z.; Wang, Y.; Duan, W.; Li, S.; Liang, Z. CRISPR/Cas9-mediated efficient targeted mutagenesis in Chardonnay (*Vitis vinifera* L.). *Sci. Rep.* **2016**, *6*, 1–9.
123. Waltz, E. Gene-edited CRISPR mushroom escapes US regulation. *Nat. News* **2016**, *532*, 293. [[CrossRef](#)]
124. Lema, M.A. Regulatory aspects of gene editing in Argentina. *Transgenic Res.* **2019**. [[CrossRef](#)]
125. International Statement on Agricultural Applications of Precision Biotechnology. 2018. Available online: https://docs.wto.org/dol2fe/Pages/FE_Search/FE_S_S009-DP.aspx?language=E&CatalogueIdList=250406,249838,249748,249641,249507,249371,249321,249324,249267&CurrentCatalogueIdIndex=7&FullTextHash=&HasEnglishRecord=True&HasFrenchRecord=True&HasSpanishRecord=True (accessed on 1 April 2021).
126. Hamada, H.; Linghu, Q.; Nagira, Y.; Miki, R.; Taoka, N.; Imai, R. An in planta biolistic method for stable wheat transformation. *Sci. Rep.* **2017**, *7*, 11443. [[CrossRef](#)]
127. Liu, Q.; Chen, B.; Wang, Q.; Shi, X.; Xiao, Z.; Lin, J.; Fang, X. Carbon nanotubes as molecular transporters for walled plant cells. *Nano Lett.* **2009**, *9*, 1007–1010. [[CrossRef](#)]
128. Zhao, X.; Meng, Z.; Wang, Y.; Chen, W.; Sun, C.; Cui, B.; Cui, J.; Yu, M.; Zeng, Z.; Guo, S.; et al. Pollen magnetofection for genetic modification with magnetic nanoparticles as gene carriers. *Nat. Plants* **2017**, *3*, 956–964. [[CrossRef](#)]
129. Vejlupekova, Z.; Warman, C.; Sharma, R.; Scheller, H.V.; Mortimer, J.C.; Fowler, J.E. No evidence for transient transformation via pollen magnetofection in several monocot species. *Nat. Plants* **2020**. [[CrossRef](#)] [[PubMed](#)]
130. Lew, T.T.S.; Park, M.; Wang, Y.; Gordiichuk, P.; Yeap, W.-C.; Mohd Rais, S.K.; Kulaveerasingam, H.; Strano, M.S. Nanocarriers for transgene expression in pollen as a plant biotechnology tool. *ACS Mater. Lett.* **2020**, *2*, 1057–1066. [[CrossRef](#)]
131. Demirer, G.S.; Zhang, H.; Goh, N.S.; González-Grandío, E.; Landry, M.P. Carbon nanotube-mediated DNA delivery without transgene integration in intact plants. *Nat. Protoc.* **2019**, *14*, 2954–2971. [[CrossRef](#)] [[PubMed](#)]
132. Grünewald, J.; Zhou, R.; Garcia, S.P.; Iyer, S.; Lareau, C.A.; Aryee, M.J.; Joung, J.K. Transcriptome-wide off-target RNA editing induced by CRISPR-guided DNA base editors. *Nature* **2019**, *569*, 433–437. [[CrossRef](#)] [[PubMed](#)]
133. Fu, Y.; Foden, J.A.; Khayter, C.; Maeder, M.L.; Reyon, D.; Joung, J.K.; Sander, J.D. High-frequency off-target mutagenesis induced by CRISPR-Cas nucleases in human cells. *Nat. Biotechnol.* **2013**, *31*, 822–826. [[CrossRef](#)] [[PubMed](#)]
134. Li, J.; Manghwar, H.; Sun, L.; Wang, P.; Wang, G.; Sheng, H.; Zhang, J.; Liu, H.; Qin, L.; Rui, H.; et al. Whole genome sequencing reveals rare off-target mutations and considerable inherent genetic or/and somaclonal variations in CRISPR/Cas9-edited cotton plants. *Plant Biotechnol. J.* **2019**, *17*, 858–868. [[CrossRef](#)] [[PubMed](#)]
135. Mao, Y.; Botella, J.R.; Liu, Y.; Zhu, J.-K. Gene editing in plants: Progress and challenges. *Natl. Sci. Rev.* **2019**, *6*, 421–437. [[CrossRef](#)]
136. Hahn, F.; Nekrasov, V. CRISPR/Cas precision: Do we need to worry about off-targeting in plants? *Plant Cell Rep.* **2019**, *38*, 437–441. [[CrossRef](#)] [[PubMed](#)]
137. Slaymaker, I.M.; Gao, L.; Zetsche, B.; Scott, D.A.; Yan, W.X.; Zhang, F. Rationally engineered Cas9 nucleases with improved specificity. *Science* **2016**, *351*, 84–88. [[CrossRef](#)] [[PubMed](#)]
138. Kleinstiver, B.P.; Pattanayak, V.; Prew, M.S.; Tsai, S.Q.; Nguyen, N.T.; Zheng, Z.; Joung, J.K. High-fidelity CRISPR-Cas9 nucleases with no detectable genome-wide off-target effects. *Nature* **2016**, *529*, 490–495. [[CrossRef](#)]
139. Vakulskas, C.A.; Behlke, M.A. Evaluation and reduction of CRISPR off-target cleavage events. *Nucleic Acid Ther.* **2019**, *29*, 167–174. [[CrossRef](#)]