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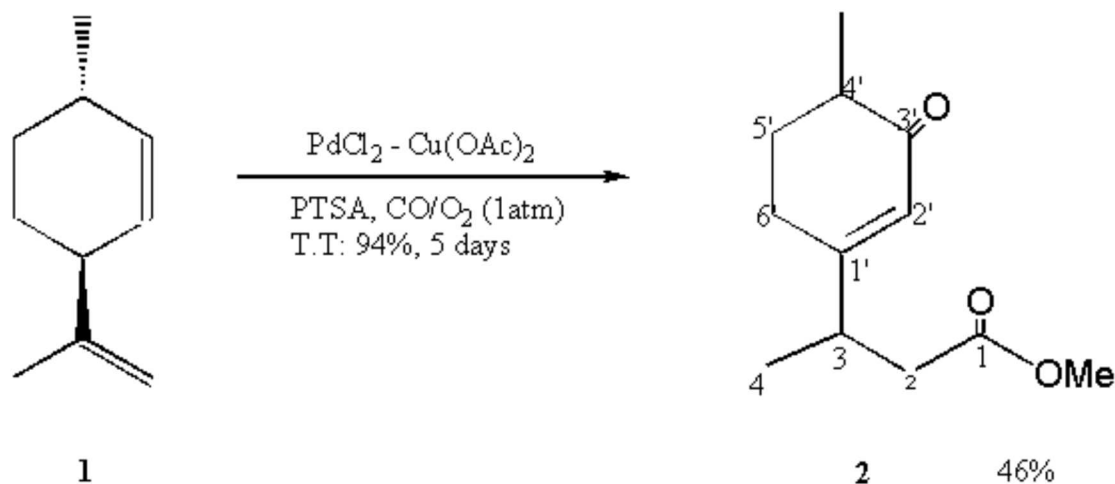
3-(4'-Methyl-3'-oxocyclohex-1'-enyl)butyric Acid Methyl Ester

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The alkoxy carbonylation of terpenic olefins which affords the corresponding esters is an elegant synthesis [1-2]. Moreover, the metal-complex-catalyzed hydrocarboxylation is among the most extensively investigated processes in homogeneous catalysis[3].

In a flask fitted with a reflux condenser was placed PdCl_2 (34 mg, 0.19 mmol), $\text{Cu}(\text{OAc})_2$ (1.1 g, 5.5 mmol) and p-Toluenesulfonic acid (PTSA) (69.6 mg, 0.36 mmol), and the atmosphere was replaced with CO/O_2 (1:1). 15 ml of methanol were added and the mixture was stirred for 15 min at room temperature under atmospheric pressure of CO/O_2 . 3-Isopropenyl-6-methyl-cyclohexene, **1**, (3.6 mmol) prepared by pyrolysis of 2-carene at high temperature ($>220^\circ\text{C}$) was added. The resulting mixture was further stirred at room temperature and at CO/O_2 was bubbled in for 5 days. The reaction was monitored by GC (conversion = 94%).

At the end of the reaction, the solvent was removed by rotary evaporation. The residue was purified by using silica gel chromatography column with Hexane/AcOEt (96:4) to afford **2** as colorless oil (46%).

^1H -NMR (300 MHz, CDCl_3): 5.72 (1H, dd, $J_1=3.26\text{ Hz}/J_2=1.31\text{ Hz}$); 3.6 (3H, s, O- CH_3); 1.07 (3H, d, $J=7.18\text{ Hz}$, CH_3); 1.01 (3H, d, $J=6.53\text{ Hz}$, CH_3).

^{13}C -NMR (100 MHz, CDCl_3): 202.2 (C=O); 172.1 (C=O); 167.4 (=C); 124 (=CH); 51.6 (OCH_3); 40.9 (-CH); 39.3 (- CH_2); 37.5 (-CH); 30.7 (- CH_2); 27.1 (CH_2); 19 (CH_3); 14.9 (CH_3).

M.S: m/z 210 (M^+); 151 (59); 109 (42).

References

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101-223.

Sample Availability: Available from the authors and from MDPI.

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