

Supplementary Materials for

Interfaces and Oxygen Vacancies-Enriched Catalysts Derived from Cu-Mn-Al Hydrotalcite towards High-Efficient Water-Gas Shift Reaction

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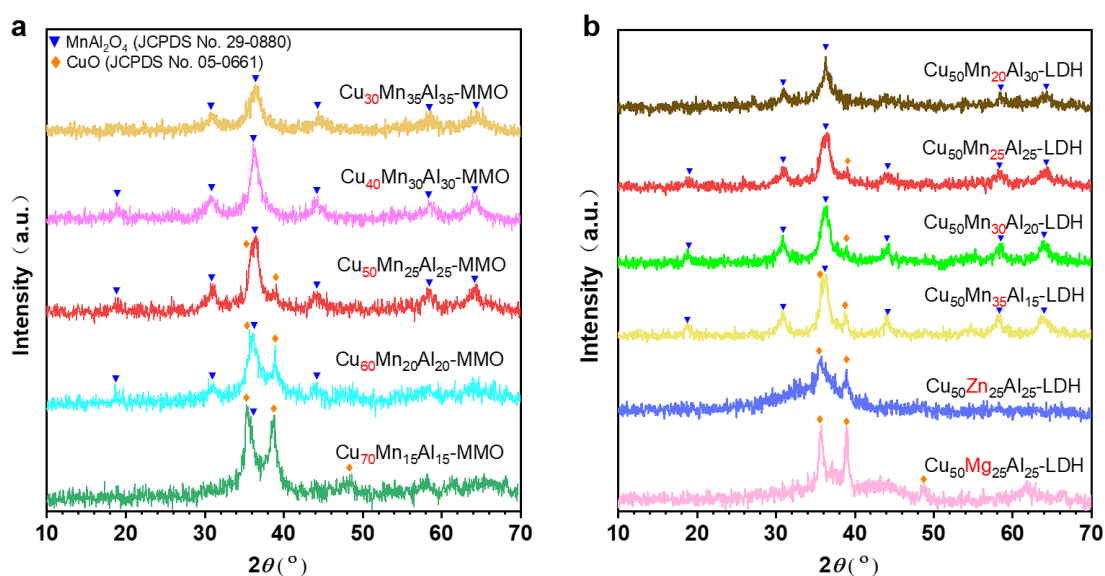


Figure S1. XRD patterns of the mixed metal oxides (MMO) derived from layered double hydroxides (LDH) samples.

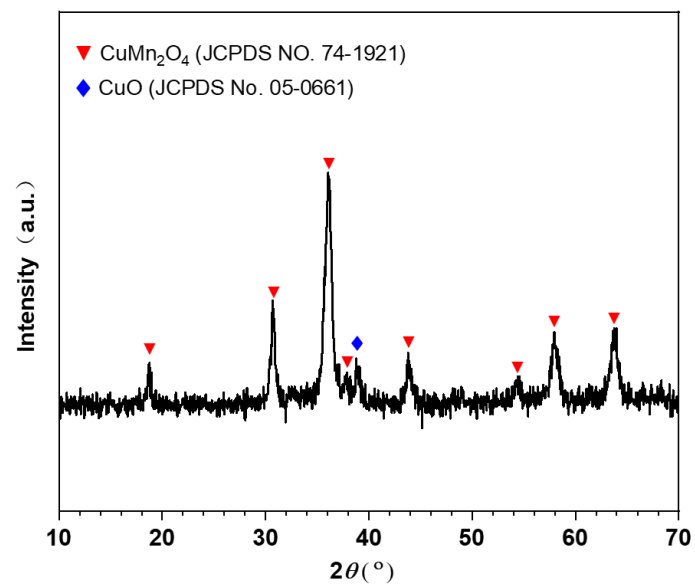


Figure S2. XRD pattern of the CuMn sample (calcined at 500°C for 3 h).

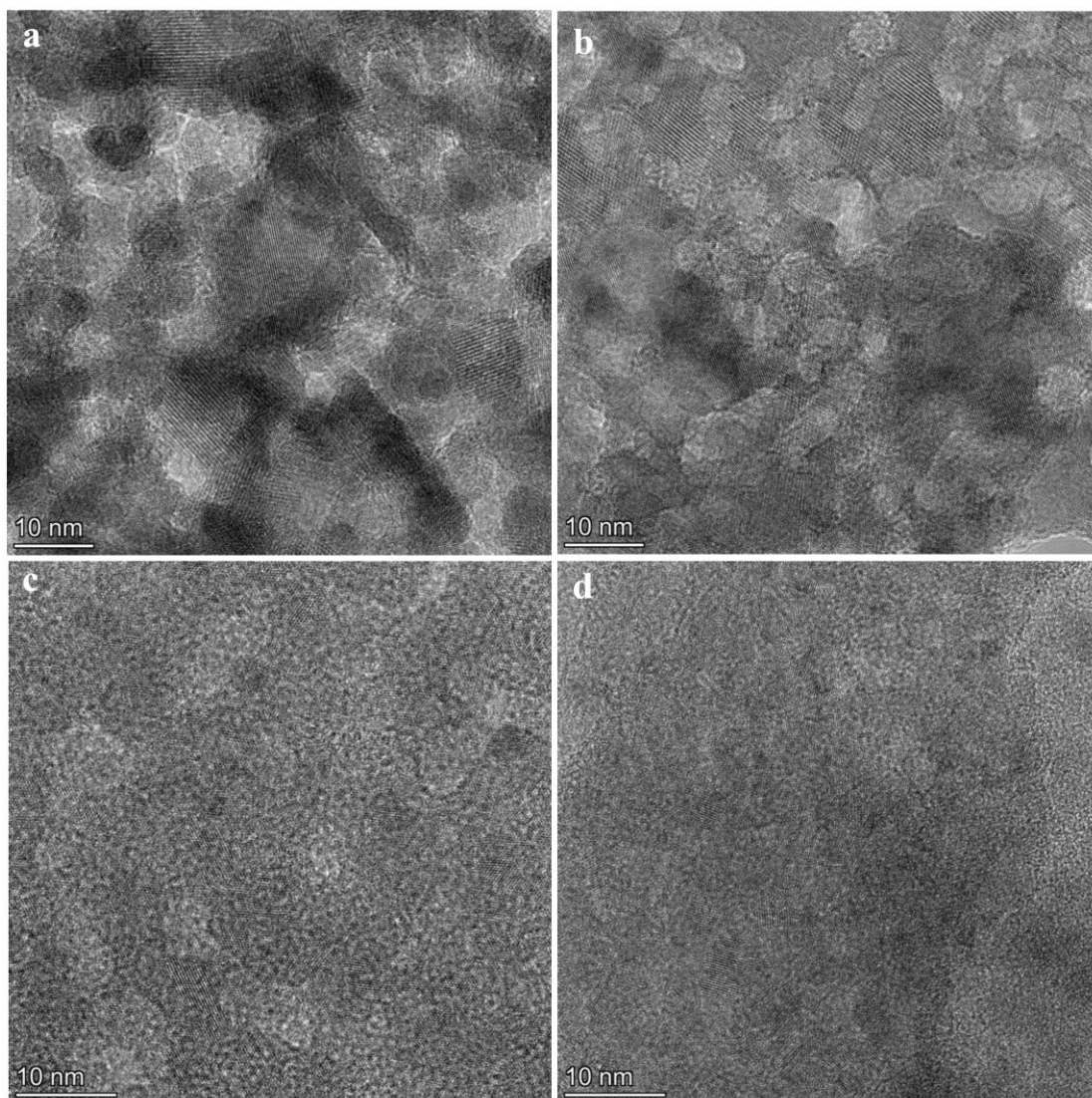


Figure S3. HRTEM images of the MMO samples. (a, b) Cu₅₀Mn₂₅Al₂₅-MMO, (c) Cu₅₀Zn₂₅Al₂₅-MMO, (d) Cu₅₀Mg₂₅Al₂₅-MMO.

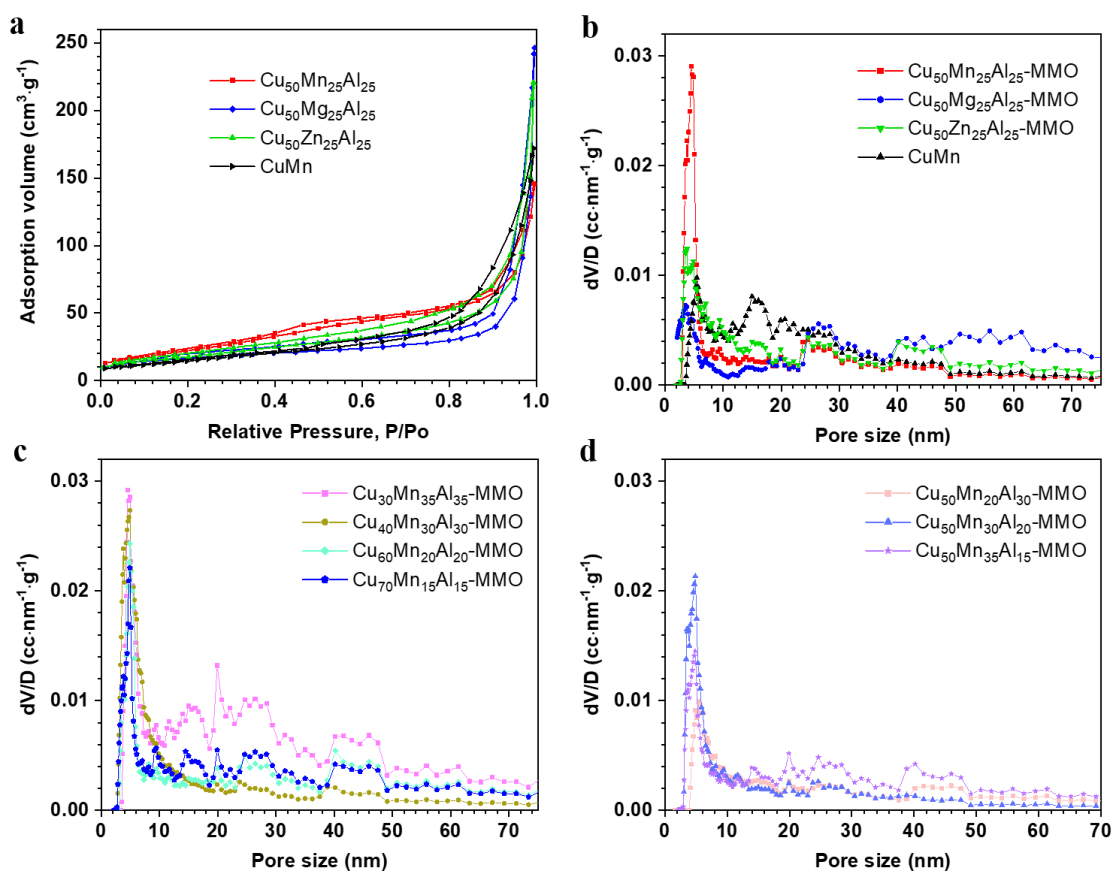


Figure S4. N_2 adsorption/desorption isotherms (a) and pore size distributions (b-d) of the samples.

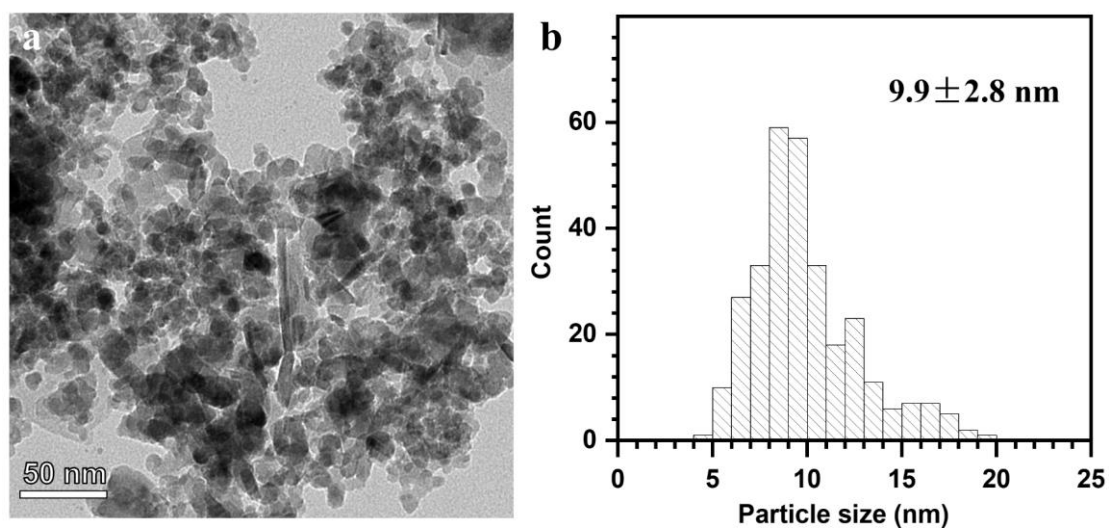


Figure S5. TEM image and particle size distribution for the CuMn sample.

Table S1. Comparison of the activities of the representative catalytic systems with non-noble metal for the WGS reaction

Catalysts	T (K)	Gas feed (CO : H ₂ : CO ₂)	CO/H ₂ O ratio	WHSV (mL·g _{cat} ⁻¹ ·h ⁻¹)	CO conversion (%)	Reaction rate ^a (μmol _{CO} ⁻¹ ·g _{cat} ⁻¹ ·s ⁻¹)	Ref.
Cu ₅₀ Mn ₂₅ Al ₂₅ -MMO	473	14.9%:27.2%:7.3%	1 : 4	24000	29.2	12.9	This work
	573	14.9%:27.2%:7.3%	1 : 4	24000	96.1	42.6	
Cu ₅₀ Mn ₃₀ Al ₂₀ -MMO	473	14.9%:27.2%:7.3%	1 : 4	24000	30.3	13.4	
	573	14.9%:27.2%:7.3%	1 : 4	24000	95.8	42.5	
Commercial Cu/ZnO/Al ₂ O ₃	550	5% : 0 : 0	1 : 2	36000	50	12	Zhang, Z., et al. <i>Nature Communications</i> , 2017, 8, 488.
20Cu5Fe/SiO ₂	603	2.5% : 0 : 0	1 : 1	-	-	~3.6	Zhu M., et al. <i>Angew. Chem. Int. Ed.</i> , 2019, 58, 9083.
Cu-Mg _H Al _H	523	19% : 0 : 0	1 : 3	5520	97.3	12.7	Lee C. H., et al. <i>Renewable and Sustainable Energy Reviews</i> , 2021, 145, 111064.
Cu _{0.3} Fe _{0.7} O _x	473	2.2% : 0 : 0	1 : 7	42000	~73	~8.3	Yan H., et al. <i>Applied Catalysis B: Environmental</i> , 2018, 226, 182.
MgCuCe catalyst	573	6.3%:37.5%:6.3%	1 : 6	120000	~66	83	Jin S., et al. <i>Applied Catalysis B: Environmental</i> , 2021, 284, 119701.
Inverse CeO ₂ /Cu catalyst	573	2% : 0 : 0	1 : 5	-	-	47.3	Yan, H., et al. <i>Nature Communications</i> , 2019, 10, 3470.

T is the reaction temperature. ^a Micromoles of CO per grams of catalyst per second.

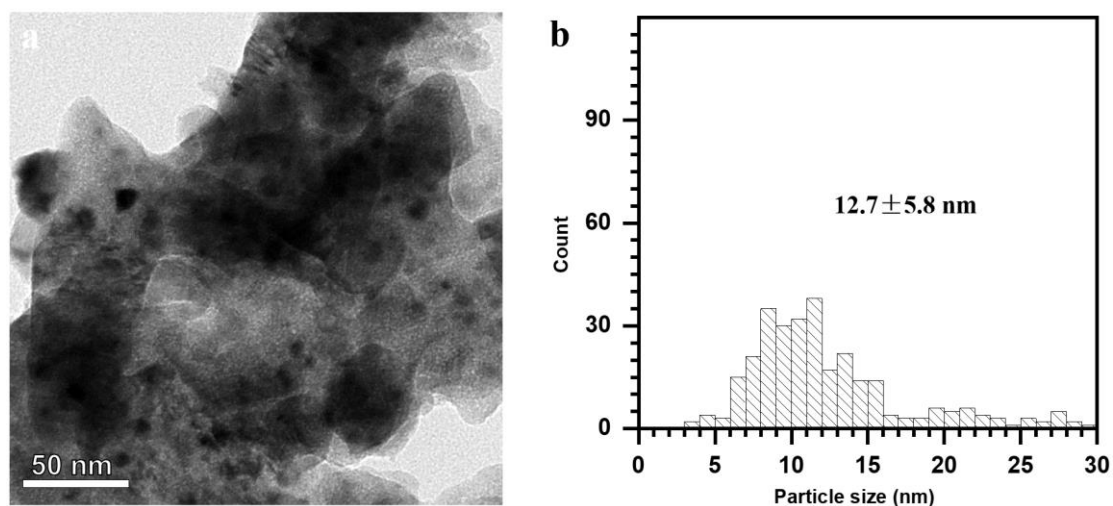


Figure S6. TEM image and particle size distribution for the CuMn catalyst after 5 h on stream in WGS reaction.

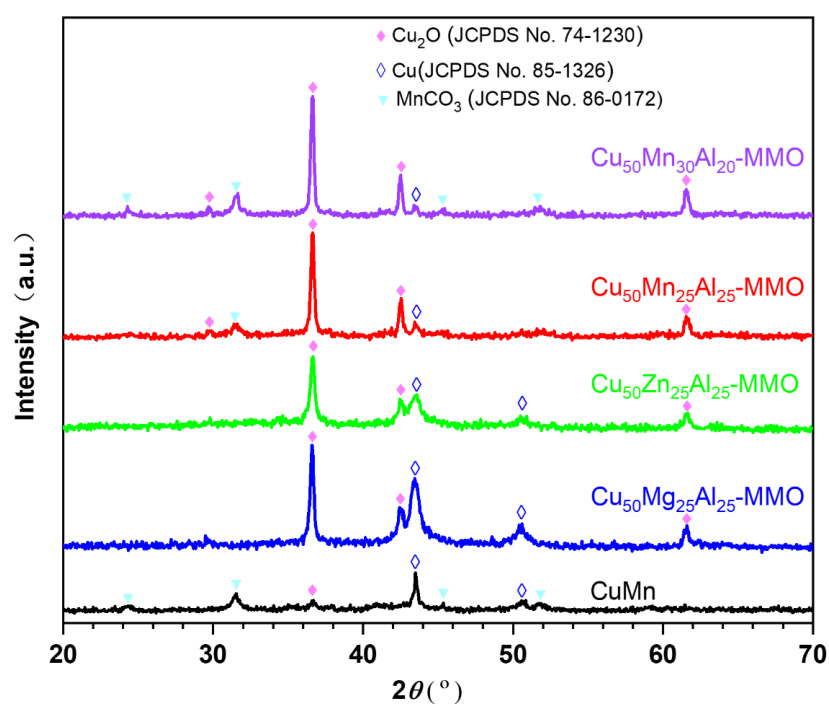


Figure S7. XRD pattern of the spent catalysts in WGS reaction for 5 h.

Table S2. The melting point, Hüttig temperature and Tamman temperature of manganese oxides ^a.

Oxides	Melting point ^b (T_{melt})	Hüttig temperature ($T_{\text{Hüt}}$)	Tamman temperature (T_{Tam})
MnO	2218 K (1945 °C)	665 K (392 °C)	1109 K (836 °C)
Mn ₃ O ₄	1840 K (1567 °C)	552 K (279 °C)	920 K (647 °C)
M ₂ O ₃	1213 K (940 °C)	364 K (91 °C)	607 K (334 °C)
MnO ₂	808 K (535 °C)	242 K (-31 °C)	404 K (131 °C)
MnCO ₃	- (decompose)	-	-
Cu	1356 K (1083 °C)	407 K (134 °C)	678 K (405 °C)
Cu ₂ O	1508 K (1235 °C)	452 K (179 °C)	754 K (481 °C)
CuO	1719 K (1446 °C)	516 K (243 °C)	860 K (587 °C)

^a The Hüttig temperature and Tamman temperature are calculated from the corresponding melting point using the following equations: $T_{\text{Hüt}} = 0.3T_{\text{melt}}$, $T_{\text{Tam}} = 0.5T_{\text{melt}}$. The temperature used in the calculation process is absolute temperature. ^b The melting point is obtained from the following literatures: Navasery M., et al. *Modern Physics Letters B*, 2012, 26(6), 1150039; Moiseev G. K., et al. *Inorganic Materials*, 2006, 42, 632; Kosenko A. V., et al. *Journal of Phase Equilibria*, 2001, 22, 12.