

Supplementary Information

Insights on ultrafiltration based-separation for the purification and quantification of methotrexate in nanocarriers

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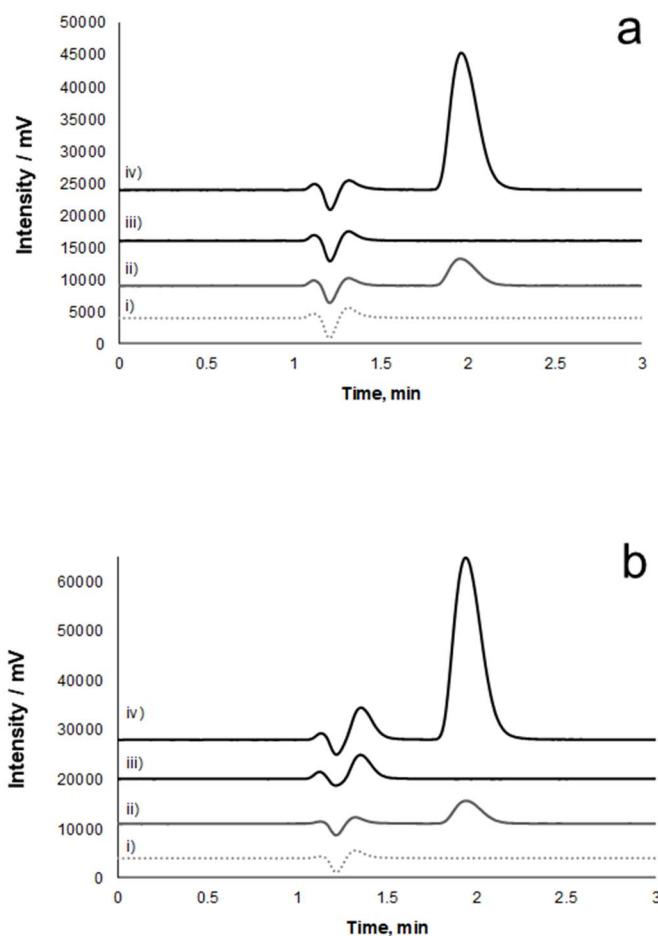


Fig. S1. Analysis of a) NLCs and b) PLGA nanoparticles. Chromatograms from i) mobile phase, ii) $0.5 \mu\text{g mL}^{-1}$ MTX solution, iii) blank nanoparticles, and iv) MTX-loaded nanoparticles are depicted.

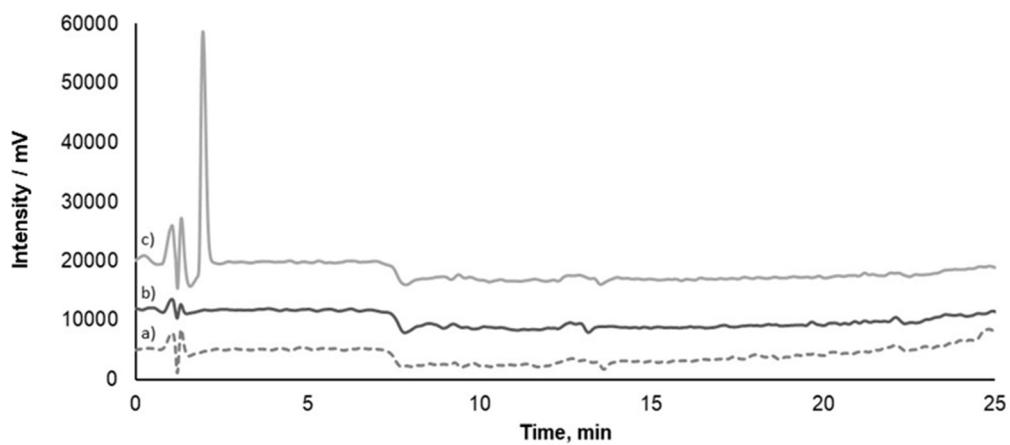


Fig. S2. Chromatograms obtained from the analysis of a) mobile phase, b) blank NLCs, and c) MTX-NLCs using gradient elution. Mobile phase A, phosphate buffer (pH 7.0, 0.5 M); mobile phase B, acetonitrile; mobile phase C, ultrapure water. Gradient: 20% A during all the chromatographic run, 9% B from 0-5 min, increase until 50% B from 5-25 min and return to the initial conditions from 35-50 min.

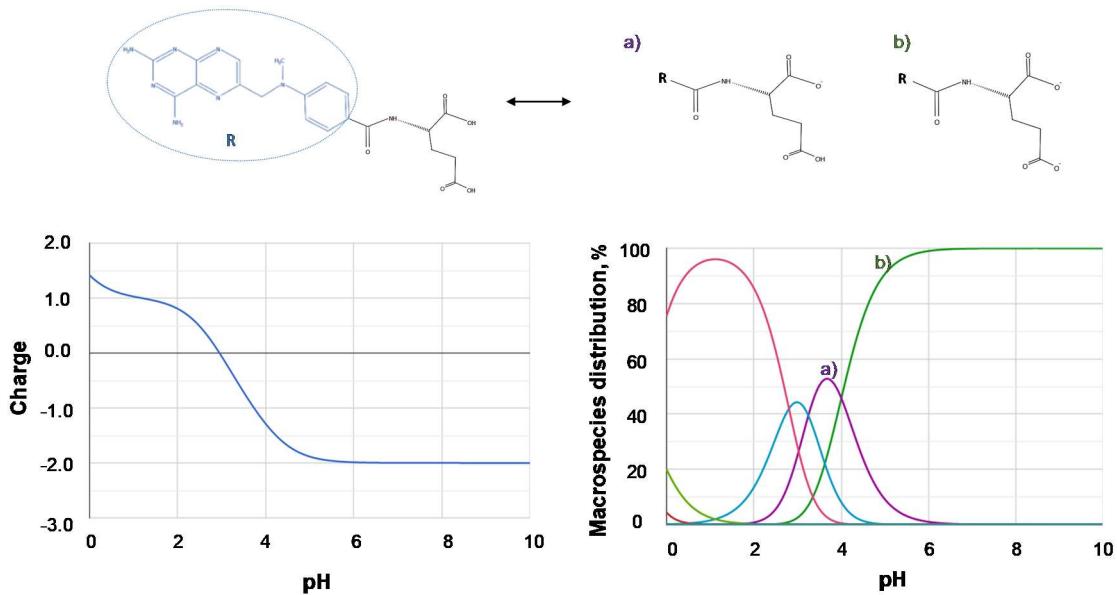


Fig. S3. Effect of pH in the charge and ionization of methotrexate. Data obtained through chemicalize platform (<https://chemicalize.com>).

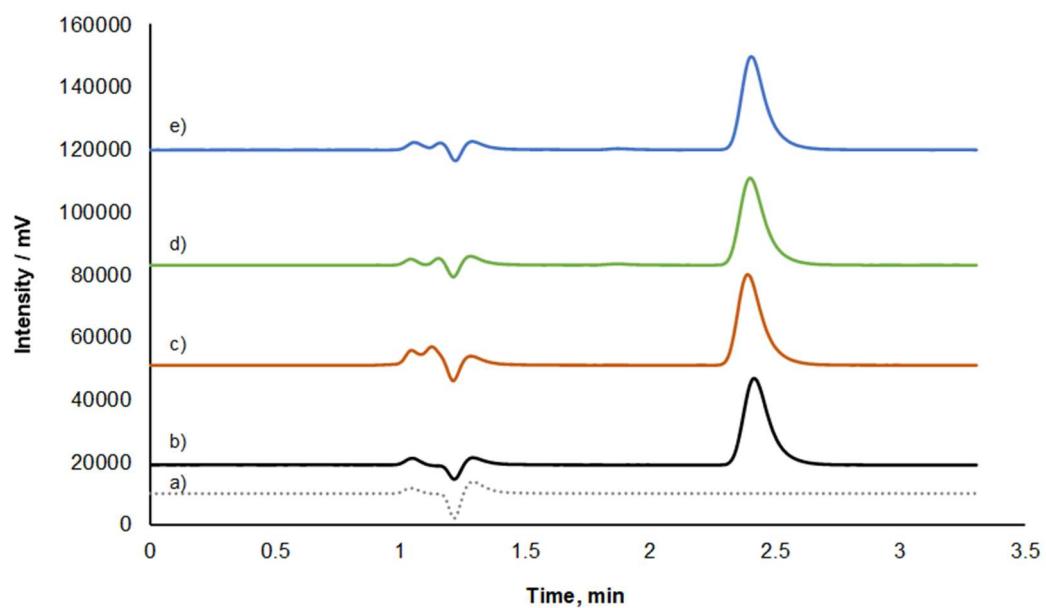


Fig. S4. Chromatograms from the analysis of a) mobile phase, and MTX-NLCs remaining in the upper compartment after ultrafiltration in b) potassium phosphate (pH 7.0, 0.1 M), c) pig skin surrogate, d) DMEM culture media and e) DMEM-FBS culture media.

Table S1. Effect of polyvinyl alcohol (PVA) in the ultrafiltration of MTX solutions.

| Ultrafiltration time (min) | 5 | 10 | 15 | |
|---|-----------|------------|------------|-------------|
| Polyvinyl alcohol concentration (mg mL ⁻¹) ^a | 0.17 | 0.75 | 2.5 | |
| MTX upper compartment (μg) | 3.0 ± 0.5 | 11 ± 1 | 18.2 ± 0.8 | 0.59 ± 0.01 |
| MTX ultrafiltrate (μg) | 27 ± 1 | 17.2 ± 0.1 | 9.5 ± 0.5 | 26 ± 1 |
| Volume recovered in the ultrafiltrate (%) | 92 ± 4 | 62 ± 3 | 35 ± 4 | 98 ± 1 |
| Total MTX (μg) ^b | 28 ± 1 | 28.3 ± 0.5 | 27.7 ± 0.2 | 27 ± 1 |
| MTX recovery (%) ^c | 101 ± 4 | 102 ± 2 | 100 ± 1 | 98 ± 3 |

^a corresponding to 0.34, 1.5 and 5.0 mg of PVA, respectively.

^b calculated as MTX upper compartment + MTX ultrafiltrate.

^c value based in total MTX compared to the theoretical value of 27.8 μg of MTX.

Table S2. Permeation of free MTX in spiked formulations.

| | NLCs ^a | | PLGA ^b | |
|-------------------------------|------------------------|-------------------------|------------------------|-------------------------|
| | low level ^c | high level ^c | low level ^d | high level ^d |
| MTX in the ultrafiltrate (μg) | 20 ± 1 | 12.2 ± 0.9 | 17 ± 1 | 16 ± 1 |
| Feed MTX permeation (%) | 73 ± 4 | 44 ± 3 | 96 ± 5 | 89 ± 7 |
| Feed volume permeation (%) | 81 ± 4 | 45 ± 3 | 97.9 ± 0.3 | 93 ± 1 |
| MTX recovered (μg) | 26.2 ± 0.1 | 27.7 ± 0.3 | 18 ± 1 | 17 ± 1 |
| MTX recovery (%) | 94 ± 1 | 99 ± 1 | 99 ± 7 | 96 ± 7 |

^a Blank NLCs spiked with 13.9 μg mL⁻¹ of MTX (corresponding to 27.8 μg) and submitted to ultrafiltration (5 min, 2095 × g) in potassium phosphate (pH 7.0, 0.1M).

^b Blank PLGA nanoparticles spiked with 8.95 μg mL⁻¹ of MTX (corresponding to 17.9 μg) and submitted to ultrafiltration (15 min, 2095 × g) in potassium phosphate (pH 7.0; 0.1M).

^c Low and high levels correspond to 5.2 and 26 mg mL⁻¹ of NLCs, respectively.

^d Low and high levels correspond to 15.2 and 76 mg mL⁻¹ of PLGA nanoparticles, respectively.

Table S3. Total and free MTX (μg) present in the upper compartment when MTX-NLCs and blank NLCs ^a spiked with MTX^b were submitted to ultrafiltration.

| Ultrafiltration condition | Sample | Volume ultrafiltrate (mL) | Volume upper compartment (mL) | Total MTX upper compartment (μg) | Free MTX upper compartment (μg) |
|-----------------------------------|-------------------|---------------------------|-------------------------------|---|--|
| Buffer^c, 5 min | MTX-NLCs | 0.80 \pm 0.05 | 1.14 \pm 0.04 | 12.5 \pm 0.1 | 11.5 \pm 0.1 |
| | Blank NLCs spiked | 0.90 \pm 0.04 | 1.1 \pm 0.1 | 15.6 \pm 0.5 | 15.1 \pm 0.4 |
| Buffer^c, 30 min | MTX-NLCs | 1.79 \pm 0.03 | 0.24 \pm 0.07 | 3 \pm 1 | 2.4 \pm 0.9 |
| | Blank NLCs spiked | 1.9 \pm 0.2 | 0.3 \pm 0.1 | 3 \pm 1 | 3 \pm 1 |

^a Solutions containing 26 mg mL⁻¹ of NLCs (50 μL of NLCs dispersed in 2 mL of the ultrafiltration media under analysis).

^b 13.9 $\mu\text{g mL}^{-1}$

^c Potassium phosphate (pH 7.0, 0.1 M)

Table S4. Total and free MTX (μg) present in the upper compartment when solutions of MTX-PLGA and blank PLGA nanoparticles^a spiked with MTX^b were submitted to ultrafiltration^c.

| | Volume ultrafiltrate (mL) | Volume upper compartment (mL) | Total MTX upper compartment (μg) | Free MTX upper compartment (μg) |
|-------------------|---------------------------------|-------------------------------------|--|---|
| MTX-PLGA NPs | 1.84 ± 0.04 | 0.16 ± 0.02 | 1.4 ± 0.2 | 1.3 ± 0.2 |
| Blank PLGA spiked | 1.87 ± 0.01 | 0.15 ± 0.02 | 1.3 ± 0.1 | 1.2 ± 0.1 |

^a Solutions containing 76 mg mL^{-1} of PLGA nanoparticles (150 μL of PLGA nanoparticles dispersed in 2 mL of buffer).

^b $8.75 \mu\text{g mL}^{-1}$

^c Potassium phosphate (pH 7.0, 0.1 M), 15 min, $2095 \times g$.